

BT-303 (Biochemical Engineering)

End-Semester Examination

Date: 20.11.2023

Total Marks: 50

Duration: 3 h

Q1: (a) Gas-liquid mass transfer is of great importance in bioprocessing because of the requirement of oxygen in aerobic cell cultures. Let us assume that A is transferred from the gas phase into the liquid phase. The concentration of A in the liquid is C_{AL} in the bulk and C_{ALi} at the interface. In the gas, the concentration is C_{AG} in the bulk and C_{AGi} at the interface.

Establish the following expression of rate of mass transfer of A :

$$N_A = k_L a (C_{AL}^* - C_{AL})$$

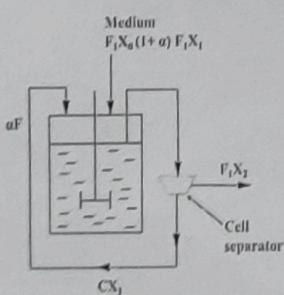
Show all the steps clearly. Make proper assumption.

(b) How do you define (with equation) maximum biomass concentration (x_{max})?

(c) What is $(k_L a)_{crit}$?

Marks: 6+2+2=10

Q2: In a chemostat with cell recycle as shown in the figure, the feed flow rate and the culture volumes are $F = 100 \text{ ml/h}$ and $V = 1000 \text{ ml}$, respectively. The system is operated under glucose limitation and the yield coefficient $Y_{X/S} = 0.5 \text{ g cells/g substrate}$. Glucose concentration in the feed is $S_0 = 10 \text{ g glucose/l}$. The kinetic constant of the organisms are $\mu^{\max} = 0.2 \text{ h}^{-1}$, $K_s = 1 \text{ g/l}$. The value of C is 1.5 and the recycle ratio is $\alpha = 0.7$. The system is at steady state.



- (a) Find the substrate concentration in the recycle stream (S).
- (b) Find the specific growth rate of the organism (μ_{net})
- (c) Find the cell concentration (biomass) in the recycle stream.
- (d) Find the cell concentration in the centrifuge effluent (X_2).

Marks: 2.5x4=10

Q3: For immobilized enzyme catalysed reaction, effect of external mass transfer resistance play a crucial role.

- (a) Define Damkohler number (D_a). Explain the criteria for diffusion limited regime and reaction limited regime.
- (b) What is the effectiveness factor? Explain its physical significance. Explain the changes happens in effectiveness factor and observed reaction rate (\bar{v}) when $D_a \rightarrow 0$ and D_a is very large

Marks: 4+6=10

Q4: For an enzyme catalysed reaction derive the expression for rate of reaction (v) for uncompetitive and non-competitive reactions. Show each step of derivation.

Marks: 5+5=10

Q5: Online sensors for cell properties: Explain with the schematic diagram (a) the working principle of flow-through cuvette. (b) the transient change in fluorescence intensity can be used to obtain mixing time and glucose uptake in the fermentation.

Marks: 5+5=10

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