
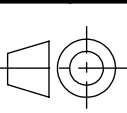
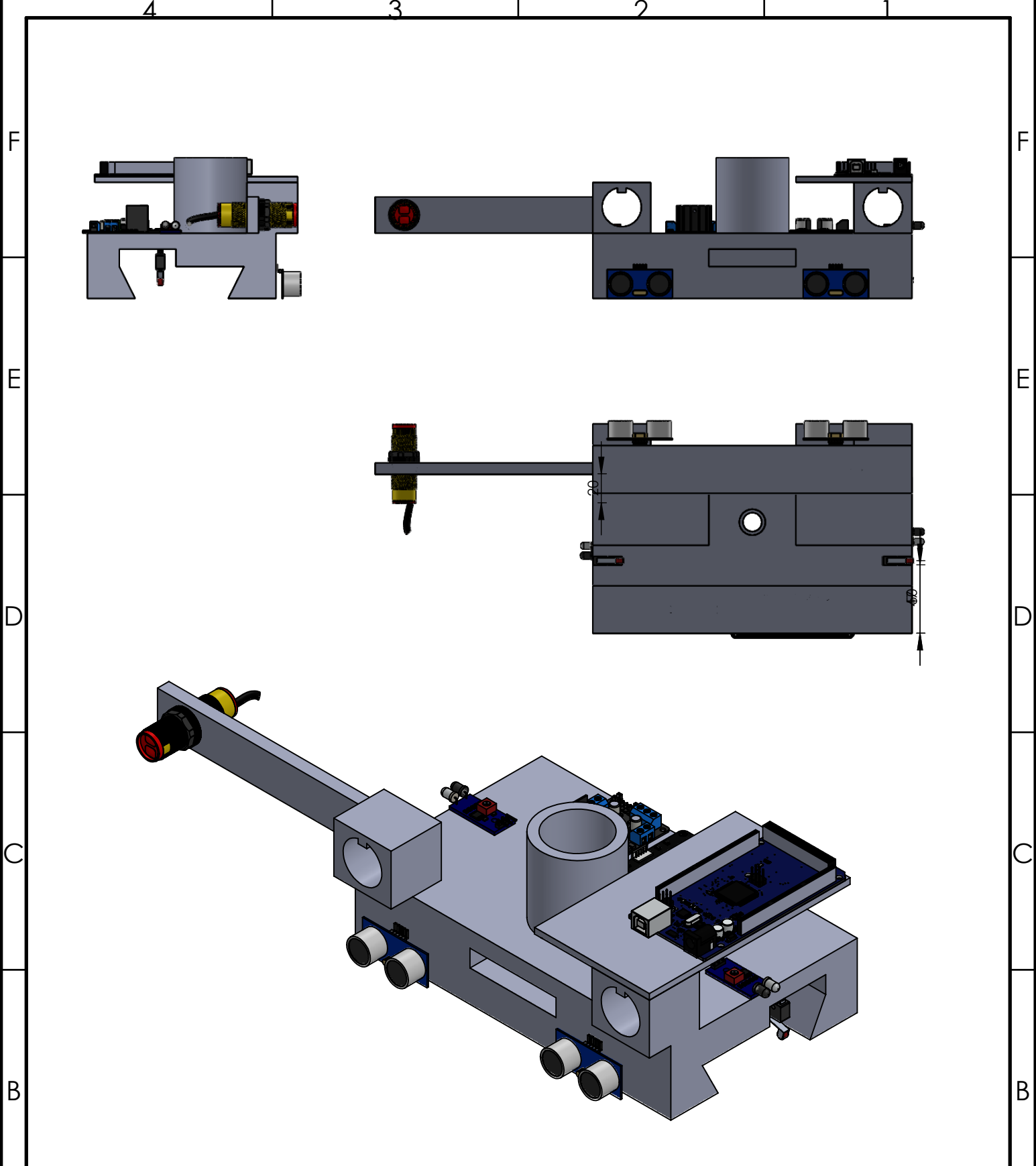

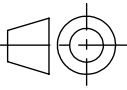
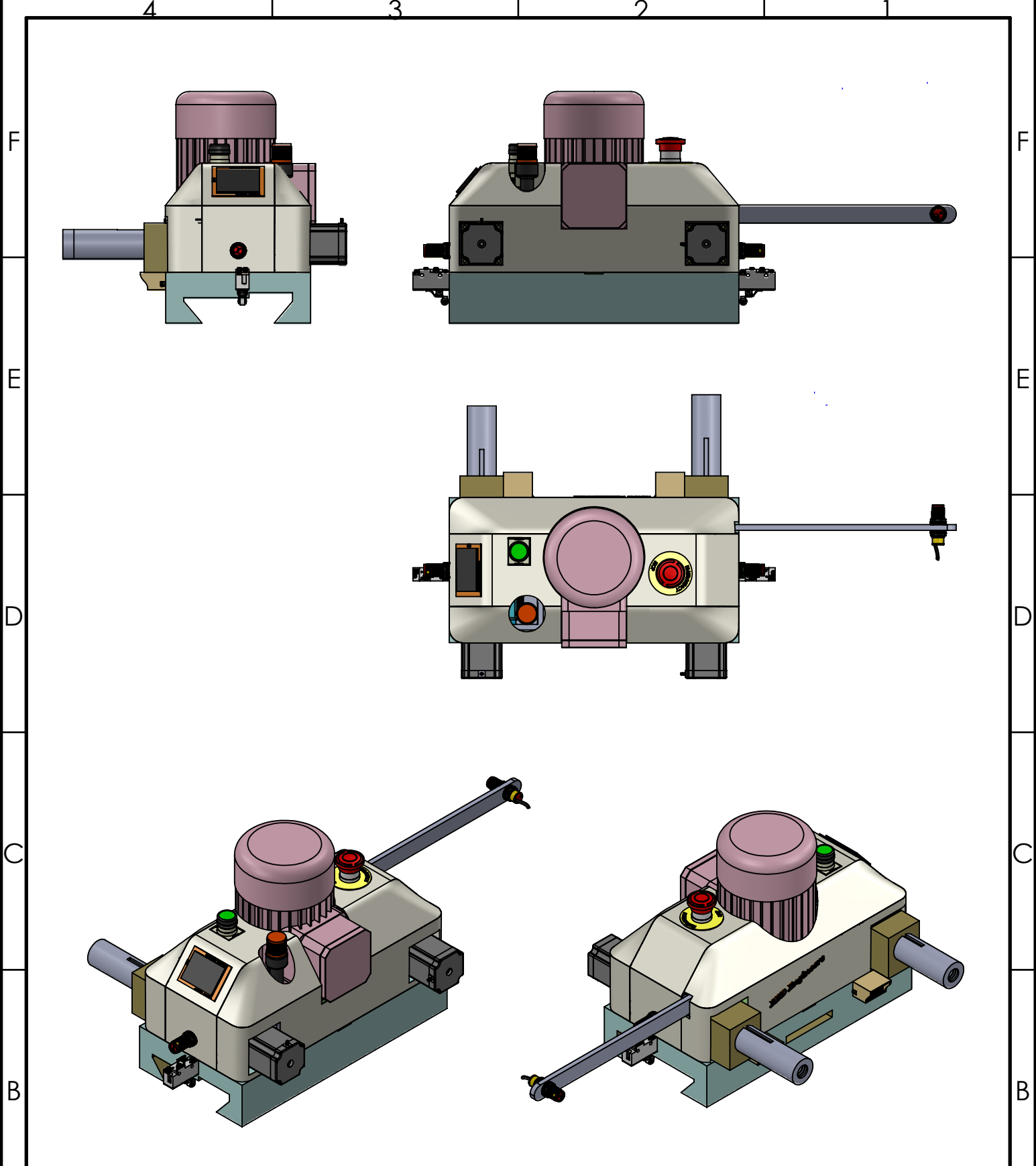

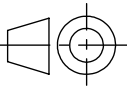


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DEFAULT TOLERANCE AS PER IS:2102																NAME		DATE		SEMESTER/SECTION:																			
Welded Construction						Class		Machined and Formed								DRN																							
Over		30	120	315	1000	2000			0.5	3	6	30	120	400	1000	2000	CHD																						
Upto		10	315	1000	2000	4000			.3	6	30	20	400	1000	2000	4000	APD																						
+		3	4	6	8	11	CRS		0.2	0.3	0.5	0.8	1.2	2	3	4			TITLE:																				
-		2	2	3	4	6	MED		0.1	0.1	0.2	0.3	0.5	0.8	1.2	2			PART NO.:																				
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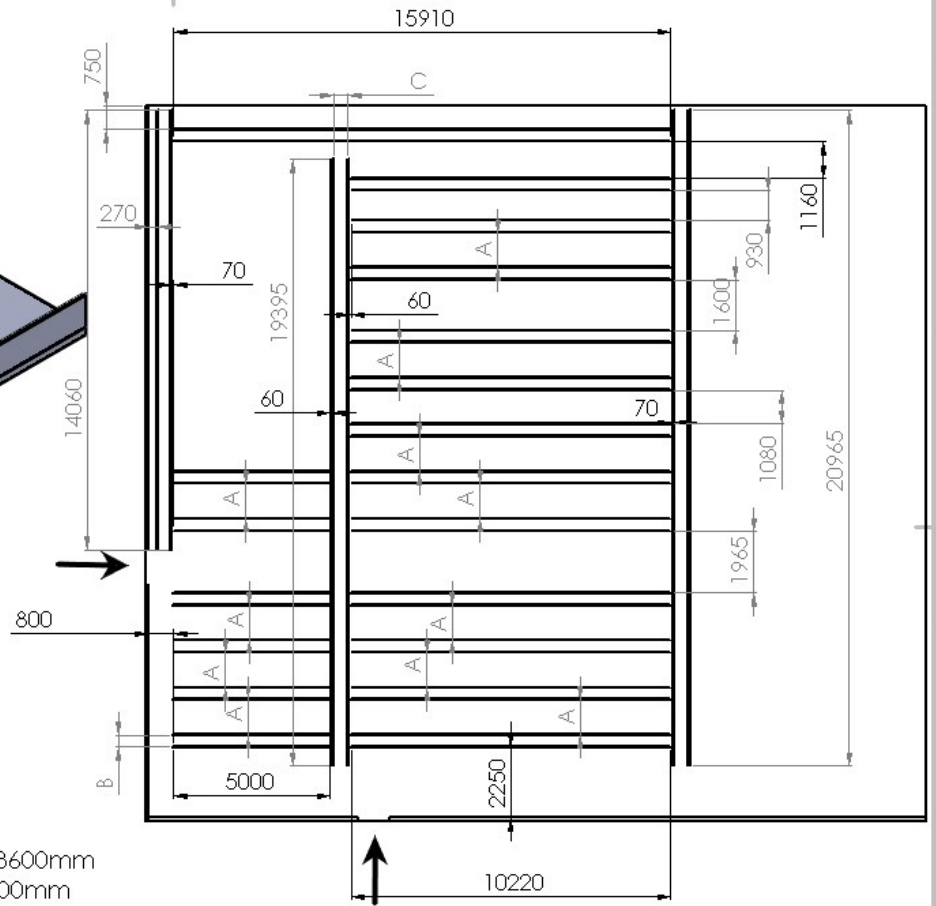
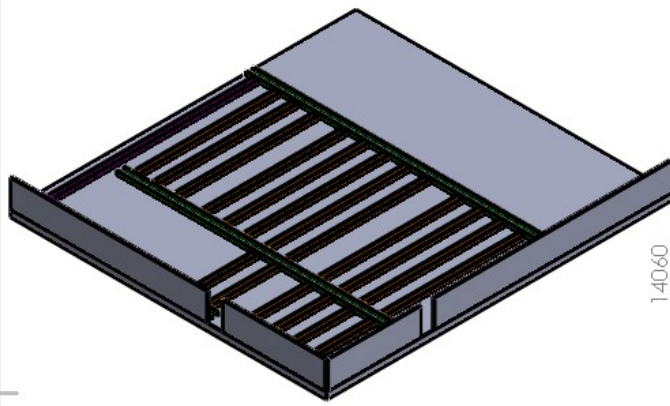
SURFACE FINISH: TOLERANCES: UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS				DEBURR AND BREAK SHARP EDGES		 AHMEDABAD UNIVERSITY SCHOOL OF ENGINEERING AND APPLIED SCIENCE										
DEFAULT TOLERANCE AS PER IS:2102										NAME	DATE	SEMESTER/SECTION:				
Welded Construction						Class	Machined and Formed				DRN					
Over	30	120	315	1000	2000		0.5	3	6	30	120	400	1000	2000	CHD	
Upto	10	315	1000	2000	4000		.3	6	30	20	400	1000	2000	4000	APD	
+	3	4	6	8	11	CRS	0.2	0.3	0.5	0.8	1.2	2	3	4	TITLE:	
-	2	2	3	4	6	MED	0.1	0.1	0.2	0.3	0.5	0.8	1.2	2	PART NO.:	
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SURFACE FINISH: TOLERANCES: UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		DEBURR AND BREAK SHARP EDGES		 AHMEDABAD UNIVERSITY SCHOOL OF ENGINEERING AND APPLIED SCIENCE	
DEFAULT TOLERANCE AS PER IS:2102				NAME	DATE
Welded Construction Over 30 120 315 1000 2000 4000 Upto 10 315 1000 2000 4000		Class	Machined and Formed 0.5 3 6 30 120 400 1000 2000 4000 3 6 30 20 400 1000 2000 4000		DRN
					CHD
					APD
+ 3 4 6 8 11 - 2 2 3 4 6		CRS MED	0.2 0.3 0.5 0.8 1.2 2 3 4 0.1 0.1 0.2 0.3 0.5 0.8 1.2 2		
DSG. CH		DESCRIPTION	DATE	APPROVED	
SCALE:				SHEET OF	

A

A



A = 1100mm
 B = Inner gap between all the horizontal rails = 3600mm
 C = Inner gap between all the vertical rails = 4600mm
 Thickness of all the horizontal rails = 25mm
 Thickness of all the vertical rails = 50mm
ALL THE DIMENSIONS ARE IN mm.

R.B.D ENGINEERS FACILITY LAYOUT