IE423: QUALITY ENGINEERING Project Part 1

Fall 2023 & 02.11.2023



Ömer Coşkun - 2019402177 **Fatmanur Yaman - 2019402204** Hüseyin Emre Bacak - 2021402279

1. Executive Summary

In the study, 6 stock prices from Borsa Istanbul are examined and detailed outlier analysis is conducted. The control charts and box plots are used to explain the variability and determine the outliers. Then, Google Trends search volume data added and whether there is a correlation between search volume and stock prices are examined. In addition to this, the other factors and main reasons that can affect the stock prices are analyzed.

2. Introduction

There is uncertainty and variability in every aspect of the real world. Industrial engineers try to deal with the variability to decrease the uncertainty of the quality. There are several tools and methods developed by industrial engineers to detect the outliers, the instances with high variabilities. The Box Plot & Interquartile Range and Control Charts & 3-sigma rule are the main methods that make it easier to identify the outliers by using data visualization.

One of the areas that is being affected by various factors is the financial markets. The stock prices follow the random walk usually, but sometimes they show extremely high values. In the study, 6 stocks from Borsa Istanbul have been examined.

- **AKBNK** AKBANK T.A.Ş. Banking
- VAKBN TÜRKİYE VAKIFLAR BANKASI T.A.O. Banking
- ARCLK Arçelik Pazarlama A.Ş. Consumer Goods
- TUPRS- TÜRKİYE PETROL RAFİNERİLERİ A.Ş. Petroleum Products
- TCELL TURKCELL İLETİŞİM HİZMETLERİ A.S. Telecommunication
- THYAO- TURK HAVA YOLLARI A.O. Air Transporation

3. Methods

3.1. Control Chart

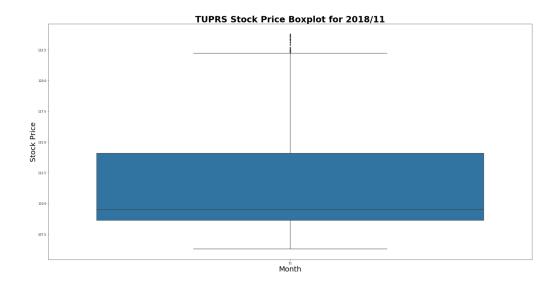
The control charts are commonly used in statistical process control since they show the limits by using variation and outliers. Control charts have 3 lines. The center line represents the average of the data. The Upper Control Limit line represents the last limit that the data can be accepted. It is obtained by adding 3 standard deviations to the mean. Lastly,

the Lower Control Limit line represents the first limit that the data can be accepted. It is obtained by extracting 3 standard deviations to the mean. The data points should be in the UCL and LCL. Otherwise, they are counted as outliers. If all the points are in the limits and there is no outlier, it can be said that the process is in a state of statistical control.



3.2. Box Plot

The box plot splits the data into 4 points as 25th quartile (lower quartile), median, 75th quartile (upper quartile), and outliers. Since the box plot shows the min, max, and outliers, it is one of the powerful tools that graphically describes the variation.



4. The Code

4.1. Importing Libraries

The necessary libraries and packages are imported first.

```
In [1]: # importing the necessary libraries for analysis and visualizations
import matplotlib.pyplot as plt
import numpy as pd
import seaborn as sns
import math
from datetime import datetime
import matplotlib.dates as mdates
from dateutil.relativedelta import relativedelta
from sklearn.preprocessing import MinMaxScaler
import copy
import warnings
warnings.filterwarnings("ignore")
```

4.2. Preprocessing

Null values are filled with their averages and a new filled dataframe is obtained.

```
In [2]: # reading the data to a dataframe
    df = pd.nead_csv('all_ticks_wide.csv')

# converting to pd datetime
    df['timestamp'] = pd.to_datetime(df['timestamp'])

# getting year, month, day as features
    df['year'] = df['timestamp'].dt.year
    df['month'] = df['timestamp'].dt.month
    df''day'] = df['timestamp'].dt.day

df

In [4]: # function to fill null values
    # it tohes the
    def fill_null_values_with_average(df, timestamp):
    filled df = df.copy()
        other_columns = list(filled_df.columns.difference([timestamp]))
    for column in other_columns:
        # creating a mask for NaN values in the column
        null_mask = filled_df[column].isnull()
        # finding the first non-null value before each NaN
        before = filled_df[column].where(null_mask).ffill()
        # finding the first non-null value after each NaN
        after = filled_df[column].where(null_mask).ffill()
        # filling the non
        filled_df(fcolumn].fillna(average, inplace=True)
    return filled_df
```

4.3. Analysis

4.3.1. Control Chart Analysis

The plot_control_chart function takes the data and calculates its mean and standard deviation. Then, 3 sigma values are calculated. UCL (upper control limit) is being calculated by adding 3 sigma to the mean, on the other hand LCL (lower control limit) is being calculated by extracting 3 sigma from the mean. According to these values, the limits are also being plotted to the chart with green lines. Lastly, the points that are out of the limits are being painted red. One of the outputs is in the below.

```
In [6]: # copy of
    df = filled_df.copy()
    # start date
    start = pd.to_datetime("2017-01-15 09:30:00+00:00")
    # end data
    end = pd.to_datetime("2019-01-15 09:30:00+00:00")
    # filtering with time
    ndf = df[(df['timestamp'] >= start) & (df['timestamp'] <= end)]
    # filtering time caessary columns
    df = ndf[['timestamp', 'year', 'month', 'AKBNK', 'VAKBN', 'ARCLK', 'TUPRS', 'TCELL', 'THYAO']].copy()

# years and months as array
    years = [2017, 2018, 2019]
    months = [1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12]

# the selected stocks
    indexes_selected = ['AKBNK', 'VAKBN', 'ARCLK', 'TUPRS', 'TCELL', 'THYAO']

outliers_akbnk = []
    outliers_akbnk = []
    outliers_textle = []
    outliers_textle = []
    outliers_textle = []
    outliers_textle = []
    if indx == "AKBNK":
        return outliers_akbnk
    ellf index == "AKSNK":
        return outliers_arclk
    ellf index == "ARCLK":
        return outliers_arclk
    ellf index == "MRCLK":
        return outliers_tuprs</pre>
```

```
elif index == "TCELL":
    return outliers_tcell
else:
    return outliers_thyao

# given a stock in a specific month, constructs the
# control charts for that month
def plot_control_chart(selected):
    for index in indexes_selected:
        # getting the prices for the stock
        prices = selected[index].to_list()
        # timestamps
        time = selected['timestamp'].to_list()
        # mean
        mu = np.mean(prices)
        # standard deviation
        sigma = np.std(prices)
        # UCL and LCL
        UCL = mu + 3 * sigma
        LCl = mu - 3 * sigma

        # create a List to store the outliers
        outliers = []
        # plot Mean, UCL, LCL
        plit.figure(figsize=(38, 15))
        plt.plot(time, prices, marker='o', label='Data')
        plt.axhline(MUL, colon='g', linestyle='--', label='UCL (3-sigma)')
        plt.axhline(UCL, colon='g', linestyle='--', label='UCL (3-sigma)')
        plt.axhline(LCL, colon='g', linestyle='--', label='UCL (3-sigma)')
```

Control charts for all 6 stocks are plotted monthly and the outliers are detected in the jupyter notebook. The data regarding the previous 2 years was used.



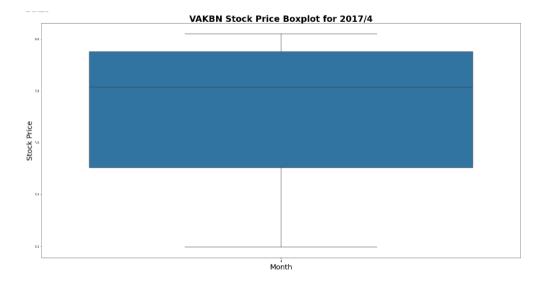
Outliers for AKBNK:

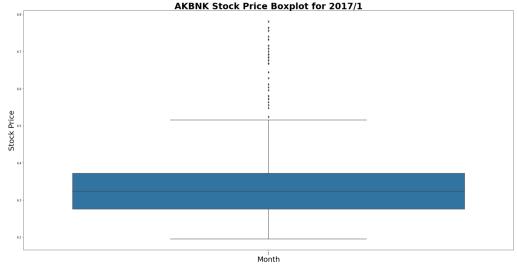
Timestamp: 2017-01-31 11:30:00+00:00, Price: 6.7643 Timestamp: 2017-01-31 14:15:00+00:00, Price: 6.7643 Timestamp: 2017-01-31 14:30:00+00:00, Price: 6.7803

4.3.2. Box Plot Analysis

The function plot_box_plot uses the boxplot() function from seaborn. The function is a ready package for the boxplot. It shows the mean, the 25th percentile, the 75th percentile, and the outliers. In addition to this function, detecting and listing the outliers from both the upper and the lower ends is added. If there are no outliers, the plot_box_plot function gives output as "NO OUTLIERS". There are examples below for different cases.

The box plots for all 6 stocks are plotted monthly and the outliers are detected in the jupyter notebook. The data regarding the previous 2 years was used.





```
Upper Outliers for AKBNK in 2017/1
Timestamp: 2017-01-30 10:45:00+00:00, Price: 6.5238
Timestamp: 2017-01-30 11:00:00+00:00, Price: 6.5478
Timestamp: 2017-01-30 11:15:00+00:00,
Timestamp: 2017-01-30 11:30:00+00:00, Price: 6.5639 Timestamp: 2017-01-30 11:45:00+00:00, Price: 6.5559
Timestamp: 2017-01-30 12:00:00+00:00, Price: 6.572
Timestamp: 2017-01-30 12:15:00+00:00. Price: 6.5799
Timestamp: 2017-01-30 12:30:00+00:00, Price: 6.5799
Timestamp: 2017-01-30 12:45:00+00:00,
Timestamp: 2017-01-30 13:00:00+00:00, Price: 6.596
Timestamp: 2017-01-30 13:15:00+00:00,
Timestamp: 2017-01-30 13:30:00+00:00,
                                       Price: 6.604
Timestamp: 2017-01-30 13:45:00+00:00. Price: 6.6281
Timestamp: 2017-01-30 14:00:00+00:00, Price:
Timestamp: 2017-01-30 14:15:00+00:00,
                                       Price: 6.6681
Timestamp: 2017-01-30 14:30:00+00:00, Price: 6.6842
Timestamp: 2017-01-30 14:45:00+00:00, Price:
Timestamp: 2017-01-30 15:00:00+00:00, Price: 6.6842
Timestamp: 2017-01-31 06:45:00+00:00, Price: 6.6761
Timestamp: 2017-01-31 07:00:00+00:00,
                                       Price: 6.6921
Timestamp: 2017-01-31 07:15:00+00:00, Price: 6.6921
Timestamp: 2017-01-31 07:30:00+00:00, Price: 6.6921
Timestamp: 2017-01-31 07:45:00+00:00, Price: 6.6681
Timestamp: 2017-01-31 08:00:00+00:00, Price: 6.6681
Timestamp: 2017-01-31 08:15:00+00:00, Price: 6.6681
Timestamp: 2017-01-31 08:30:00+00:00, Price: 6.6681
Timestamp: 2017-01-31 08:45:00+00:00, Price: 6.6761
Timestamp: 2017-01-31 09:00:00+00:00, Price: 6.6761
Timestamp: 2017-01-31 09:15:00+00:00, Price: 6.6842
Timestamp: 2017-01-31 09:30:00+00:00, Price: 6.7082
Timestamp: 2017-01-31 09:45:00+00:00, Price: 6.7163
Timestamp: 2017-01-31 10:45:00+00:00. Price: 6.7002
```

4.3.3. Google Trend Analysis

The outliers obtained from the control chart analysis and the search volume data from Google are used. These values are plotted together by using the function plot_trend() to the line chart and it is analyzed whether there is a correlation between the search volume and the stock price.

```
In [8]: # returns outliers obtained from control charts in part 3
                                    def get_outliers(stock_name):
    if stock_name == "AKBNK":
        return outliers_akbnk
                                                   return outliers_akbnk
elif stock_name == "VAKBN":
return outliers_vakbn
elif stock_name == "ARCLK":
return outliers_arclk
elif stock_name == "TUPRS":
return outliers_tuprs
elif stock_name == "TCELL":
                                                     return outliers_tcell
else:
    return outliers_thyao
                                    Below function plots the quarterly trend, stock prices, and outliers given the stock name. % \left( 1\right) =\left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1\right) \left( 1
                                    def plot_trend(stock_name):
    df_trend = pd.read_csv(f"{stock_name}.csv", header=0)
    df_trend["Week"] = pd.to_datetime(df_trend["Week"])
                             # start and end dates
                                                # notice that we observe them quarterly
                                             ** but the outlier data we used is obtained from part 3, therefore monthly start = pd.to_datetime("2017-01-15") end = start + pd.DateOffset(months=3)
                                               # initialize the figure
fig, axes = plt.subplots(4, 2, figsize=(22, 22))
fig.subplots_adjust(hspace=0.5)
                                                               e have 8 quarters (2 years)
                                             # we have 8 quarters (2 years)
for in range(8):
    # get the outliers for quarter
    outliers = get_outliers(stock_name)
    outliers_quarter = [i for i in outliers if i[0] >= start.tz_localize('UTC') and i[0] <= end.tz_localize('UTC')]
    outliers_quarter = pd.DataFrame(outliers_quarter, columns=['timestamp', 'value'])</pre>
                                                              df = filled_df.copy()
# filtering with time and adding UTC timezone
ndf = df[(df['timestamp'] >= start.tz_localize('UTC')) & (df['timestamp'] <= end.tz_localize('UTC'))]
# filtering the necessary columns
df = ndf[['timestamp', 'year', 'month', 'day', stock_name]].copy()</pre>
                                                                # We must scale both of the df between 0-1 since their scale is very different
                                                             # we must scale both of the af between 0-1 stance their scale is very different
scaler = MinMaxScaler(feature_range=(0, 1))
df[stock_name] = scaler.fit_transform(df[stock_name].values.reshape(-1, 1))
# scale outliers
if len(outliers_quarter) > 0:
    outliers_quarter["value"] = scaler.transform(outliers_quarter["value"].values.reshape(-1, 1))
                                                  # filtering df_akbnk with the same timezone
df_trend_filtered = df_trend[(df_trend['Week'] >= start) & (df_trend['Week'] <= end)]</pre>
                                                 # min max scaler
scaler = MinMaxScaler(feature_range=(0, 1))
df_trend_filtered[f"IST:{stock_name}: (Türkiye)"] = scaler.fit_transform(df_trend_filtered[f"IST:{stock_name}: (Türkiye)"].values.reshape(-1, 1)
                                                  row = i // 2
col = i % 2
                                                 # creating a figure and axis
ax = axes[row, col]
# plotting the data from df_akbnk_filtered
ax.plot(df_trend_filtered["Week"], df_trend_filtered[f"IST:{stock_name}: (Türkiye)"], label="Trend Data", color="green", linewidth=3)
                                                  # plotting the data from df_copy (assuming "timestamp" is your x-axis) ax.plot(df["timestamp"], df[stock_name], label="Stock Price", color="orangered")
                                                  if len(outliers quarter) > 0:
                                                                     ax.scatter(outliers_quarter['timestamp'], outliers_quarter['value'], c='red', marker='o', s=100, label='Outliers')
                                                   # x, y axis, title and legend ax.set_xlabel(f"Q{i % 4 + 1} {start.year}", fontsize=16) ax.set_ylabel("Stock Prices and \nSearch Volume \n(Normalized 0-1)", fontsize=16)
                                                  ax.grid(True)
                                                   # off-setting dates
                                                   start = end
end = start + relativedelta(months=3)
```

plt.show()

4.1 IST:AKBNK







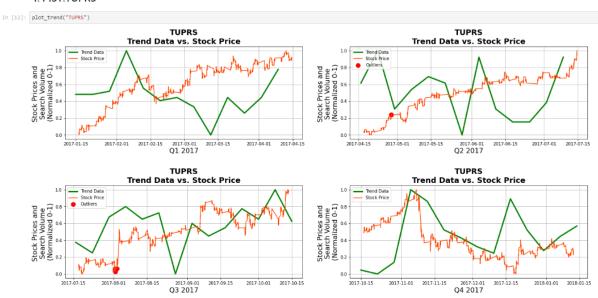


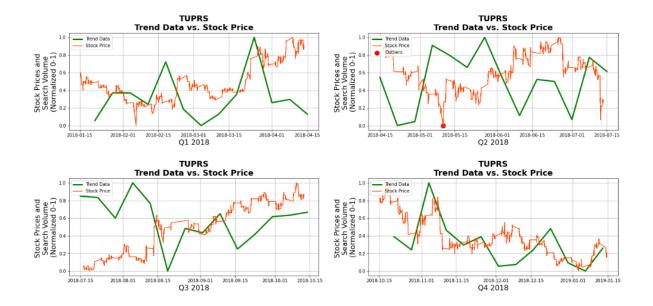






4.4 IST:TUPRS



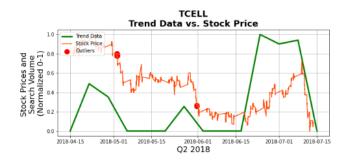


5. Results

Since the outliers are the unexpected decreases or increases of the stock prices, these are usually the points where the search volume increases. People are curious about the current situation of the stock prices under the extreme circumstances, unexpected news, and speculations. Thus, the search volume of the stock prices are correlated as in the cases below.



The outliers in the TUPRS stock prices and the increase in the search volume coincides. It means that there are some bad things happening in Tüpraş so that people are watching what is happening to the stock price under new conditions.

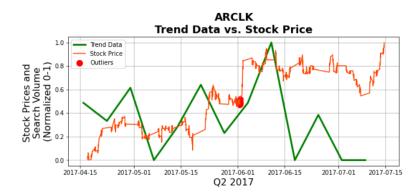


When the case of Turkcell is examined, it can be seen that the outliers are in the places after the large number of searches in Google. It means that something has happened and people are checking the prices everyday.

6. Discussion

One discussion point can be finding the effects of speculations and daily unexpected news on the stock prices. The outliers for some stocks have been examined and it is found that there are some reasonable causes that create an outlier situation.

→ There is an increase in the stock prices of ARCLK in the second quarter of 2017 that causes outlier values. The main reason for the increase is the reward that is given to Arçelik in those times.





Arçelik AŞ'ye üç ödül - Anadolu Ajansı

30 May 2017 — **Arçelik** AŞ, Contact Center World Awards'ın Londra'da düzenlenen finalinden üç farklı kategoride birincilik ödülüyle döndü. - Anadolu Ajansı.

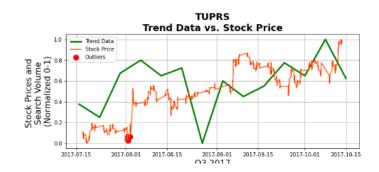
→ There are huge increases in the stock prices of TUPRS that cause outliers. In those times, annual profit statements and distribution of the profit explanations are made to the public.





Tüpraş, 1.5 milyar lira kâr payı dağıtacak - Dünya Gazetesi

30 Mar 2017 — Karara göre yüzde 621,8 nispetinde ve 1 TL nominal değerde bir adet hisse senedine hissedarların vergi mükellefiyetine göre 6,218 TL brüt, 5,2853 TL net nakit ...

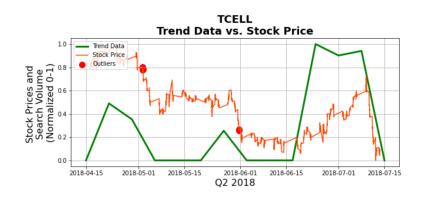




Tüpraş'tan yılın ilk yarısında 2,3 milyar lira net kar - Hürriyet

3 Ağu 2017 — Sonuç olarak 6 aylık satış hasılatını 25 milyar liraya çıkaran **Tüpraş** ilk yarı yılda 2,3 milyar liralık net kar rakamına ulaşmıştır." **Haberin** Devamı. Açıklamada ...

→ New investment of Turkcellto the new domestic car producing company causes a decrease in the stock prices in the 2nd quarter of 2018. The uncertainty of the company may cause such decrease and outliers.





Son Dakika: Yerli otomobilde şirket payları açıklandı - Habertürk

2 Haz 2018 — Türkiye'nin Otomobili için kurulan şirkette Anadolu Grubu, BMC, Kök Grubu, **Turkcell** ve Zorlu Holding'in payları yüzde 19'ar, TOBB'un payı yüzde 5 oldu. Yerli ...

7. Conclusion and Recommendations

Real world and real data are full of unexplainable and unexpected variabilities. The aim of the control charts, box plots, and detailed other analysis are finding the points with extreme standard deviations, called outliers, and searching for the reasons. After that, looking for new solutions can be another point to deal with the effects of high variabilities if unexpected results are not wanted.

The stock prices follow random walk as it is said in the economy lessons, but they are not independent and correlated from real life events, wars, speculations, news, politics etc. as it is seen in the study above. As industrial engineers, we are responsible for dealing with the variability, as it is not wanted in manufacturing in terms of quality, by searching for both the defected items & values and the reasons & solutions for them.

8. References

https://www.aa.com.tr/tr/sirkethaberleri/bilisim/arcelik-asye-3-odul/639522
https://www.dunya.com/sirketler/tupras-15-milyar-lira-kar-payi-dagitacak-haberi-355977
https://www.hurriyet.com.tr/ekonomi/tuprastan-yilin-ilk-yarisinda-2-3-milyar-lira-net-kar-40
538944

https://www.haberturk.com/son-dakika-yerli-otomobilde-sirket-paylari-aciklandi-1997233-ek onomi