

SHOP PACKET - HYDROCYN AQUA GEL

REF :	HW40F900	ISSUED DATE	14-Feb-22
ITEM CODE :	HO100016	LOT NO	B21420
ITEM :	Hydrocyn Aqua Wound Gel (15g)	MFG. DATE	14-Feb-22
		EXP DATE:	2023-08

PROCESS	START QTY TUBE	OUTPUT TUBE	REJECT TUBE	OPERATOR	IPQC APPROVAL	RESULTS
HYDROCYN AQUA GEL PREPARATION						
TIME START:	910	910	Nil	Era (932)	Find. 16/02/2022	2/2
DATE:						
TIME COMPLETE:						
DATE:						
LABELLING GEL TUBE						
TIME START:	910	910	Nil	Vici (1094)	Find. 16/02/2022	5/5
DATE:						
TIME COMPLETE:						
DATE:						
GEL FILLING						
TIME START:	910	910	Nil	MIDA (1118)	Wah	5/5
DATE:						
TIME COMPLETE:						
DATE:						
SEALING AND CUTTING GEL TUBE						
TIME START:	910	910	Nil	Era (932)	Wah 19.2.22	5/5
DATE:						
TIME COMPLETE:						
DATE:						
LOT NUMBER AND EXPIRY DATE PRINTING						
TIME START:	910	910	Nil	PARAH (1057) SHEVAC (044)	Wah 21.2.22	5/5
DATE:						
TIME COMPLETE:						
DATE:						
BOX PACKING & FINAL CONTROL						
TIME START:	903	903	Nil	SHANIVALLA Q441	Wah 8:30 am 22.2.22	Refer FCTR
DATE:						
TIME COMPLETE:						
DATE:						
CARTON PACKING						
TIME START:	45 box 4 ctn	45 box 4 ctn	Nil	Rabin (1088) Vister (103)	Finda 23/02/2022	23/02/2022
DATE:						
TIME COMPLETE:						
DATE:						

Checked by (PR), Signature : <u>PR</u> Name : <u>KRISHNAN</u> Date : <u>22/02/22</u>	Approved by (QC), Signature : <u>QC</u> Name : <u>PRABHAKAR</u> Date : <u>24/12/2022</u>
---	---

QUANTITY PRODUCED	910 pcs
QUANTITY FOR QC/RETAIN SAMPLE	3+7 pcs
SHIPMENT QUANTITY PCS / CTNS :	900 pcs / 48 box / 4 ctn
FINAL SHIPMENT DATE	
COMPLETE/PARTIAL :	COMPLETE

LABEL APPROVAL



Hydrocyn aqua [®] gel	
[REF]	HW40F900
[LOT]	B21420
Qty	20 pcs / box
Weight	15g / pc
VIGILENZ [®] MALAYSIA	

Handwritten: 21/2/2022, 21/2/22, 21/2/22

HYDROCYN aqua® GEL - RECORDS OF PREPARATION

16/2/22

	Equipment ID	
	QC-56	HSM-01
Purified Water (L)	3.0 - 3.1	20.0 - 20.1
Lithium Magnesium Sodium Silicate (g)	120 ± 1	800 ± 1
Sodium Hypochlorite (ml)	30.0 ± 0.05	200.0 ± 0.5
PDV Salt (g)	3.0 ± 0.1	20.0 ± 0.1

[illegible]

Title:

QC IN-PROCESS INSPECTION RECORD – HYDROCYN aqua GEL

Document type:

FORM

Doc Id:

QC-IP004-01

Issue Date:

15/11/2021

Page:

1(3)



Bactiguard

Reference / Lot No.

Hydrocyn / 821420

Order Qty.

900

A. Before Filling

Batch No.	Container No.	pH (9.00 – 10.50)	FAC (100 – 200 ppm)	Viscosity (8,000 – 10,000 cps)	Gel is clear and free from contamination	Test disposition (PASS / FAIL)
G1816022205	G15	9.95	comply	880g	✓	pass
G1816022206	G16	9.95	comply	880g	✓	pass
			NIA			

B. Tube Labelling

Sampling / Frequency	Printed label is clear and legible	Reference no. corresponds to Shop Packet and approved artwork	Correct positioning of labelling	Test disposition (PASS / FAIL)
5/5	✓	✓	✓	pass
1/5	✓	✓	✓	pass
2/5	✓	✓	✓	pass
3/5	✓	✓	✓	pass
4/5	✓	✓	✓	pass
5/5	✓	✓	✓	pass


Title: QC IN-PROCESS INSPECTION RECORD – HYDROCYN aqua GEL		Bactiguard	
Document type: FORM	Doc Id.: QC-IP004-01	Issue Date: 15/11/2021	Page: 2(3)

C. Filling Process

Sampling / Frequency	Weight of Sample						Leak Test	Test disposition (PASS / FAIL)
	Specification: 15g (16.5 – 17.8g) / 30g (31.6 – 33.3g) / 50g (51.9 – 53.4g) / 100g (102.8 – 104.7g)							
	1	2	3	4	5	Average		
5/5	17.35	17.55	17.34	17.17	17.47	17.38 g	✓ pass	
1/5	16.94	16.90	17.08	17.04	17.01	16.99 g	✓ pass	
2/5	17.00	17.06	17.01	16.80	17.02	16.98 g	✓ pass	
3/5	16.95	17.09	16.99	17.10	17.25	17.08 g	✓ pass	
4/5	17.02	17.09	16.94	17.29	17.32	17.13 g	✓ pass	
5/5	17.26	17.24	17.27	17.14	17.43	17.27 g	✓ pass	

D. Sealing and Cutting

Sampling / Frequency	Sealing is intact	No sharp edge and not slanted after sealing and cutting	Lot no. and expiry date on tube is correct as in Shop Packet and legible	Seal Width Specification: (15g : 4-6mm) (30g/ 50g/ 100g : 6-8mm)	Leak Test	Test disposition (PASS / FAIL)
5/5	✓	✓	✓	✓	✓	pass
1/5	✓	✓	✓	✓	✓	pass
2/5	✓	✓	✓	✓	✓	pass
3/5	✓	✓	✓	✓	✓	pass
4/5	✓	✓	✓	✓	✓	pass
5/5	✓	✓	✓	✓	✓	pass

Title: QC IN-PROCESS INSPECTION RECORD – HYDROCYN aqua GEL		 Bactiguard	
Document type: FORM	Doc Id: QC-IP004-01	Issue Date: 15/11/2021	Page: 3(3)

E. Printing on Primary Packaging

Sampling / Frequency	Print information must be clear / legible and conforms to specifications as stated in approved artwork	Lot no. and expiry date are corresponding to Shop Packet and approved artwork	Correct position of printing	Test disposition (PASS / FAIL)
5/5	✓	✓	✓	pass
1/5	✓	✓	✓	pass
2/5	✓	✓	✓	pass
3/5	✓	✓	✓	pass
4/5	✓	✓	✓	pass
5/5	✓	✓	✓	pass

F. Primary Packaging

Sampling / Frequency	Product is properly pack in primary packaging	Ref. no., lot no. and expiry date on primary box is correct and legible	Special requirement printing is clear and legible	Presence of secure stickers on both opening sides of the primary box	Presence of hologram sticker on the primary box	Test disposition (PASS / FAIL)
5/5	✓	✓	✓	✓	✓	pass
1/5	✓	✓	✓	✓	✓	pass
2/5	✓	✓	✓	✓	✓	pass
3/5	✓	✓	✓	✓	✓	pass
4/5	✓	✓	✓	✓	✓	pass
5/5	✓	✓	✓	✓	✓	pass

G. Conclusion

Overall in – process inspection: (PASS / FAIL)

Inspected By : Wch
 Name : Wch Wch
 Date : 22-2-2022

VIGILENZ®	FINAL CONTROL TEST REPORT : HYDROCYN aqua® GEL		Doc. No.	QC-FC006
			Rev.	03

REF : Hw40F900 QTY PRODUCED (pcs) : 910

LOT NO : B21420 RETAIN SAMPLE QTY (pcs) : 3

No	Inspection Criteria	Sampling Details	Sample Size	AQL		Results		Status (PASS/FAIL)
				Accept	Reject	Accept	Reject	
1	Legible and correct printing of label.	S3,0.15	80	0	1	80	0	pass
2	Availability of Hologram and Secure Sticker.	S3,0.15	80	0	1	80	0	pass
3	Free from contamination, deformed or damaged on packaging.	S3,0.15	80	0	1	80	0	pass
4	Proper sealing and no leakage.	S3,0.15	80	0	1	80	0	pass
5	Correct quantity in secondary box packaging.	S3,0.15	80	0	1	80	0	pass

Remarks : N/A

Inspected By : Wah
 Name : Wah Wah
 Date : 22.02.2022

Approved By : [Signature]
 Name : MARTIN
 Date : 22/2/22

RAW MATERIAL LOADING FORM (RMLF)

Doc. No. PR-RM001
Rev. 06

SHOP PACKET QTY (pcs) : 900
CUSTOMER : VMD (MALAYSIA)
LO NO. : IOVMD/110222/01

16/02/2022
HW40F900
B21420

NO.	SYSTEM CODE	ITEM DESCRIPTION 1	DESCRIPTION 2	LOT NO.	UOM	QUANTITY (pcs)		RECEIVED BY
						REQUIRED	ISSUED	
1	P0100225	15ml Long Nozzle Tube with white color screw on cap	Diameter 22 x 80mm, White Colour Tube with Long Nozzle(2 layers), Open End, Gloss Finishing	H022210902	pcs	910	910	1 Canjano
2	C0100026	RHEOLOGICAL ADDITIVE (SUPPLEMENT MP)	-	H080210801	gms	800	800	1 Canjano
3	C0100048	Sodium Hypochloride, 10% Available Chlorine	0	C023210701	ml	200	200	1 Canjano
4	C0100024	Pure Dry Vacuum Salt (25kg)	-	C021210601	gms	20	20	1 Canjano
5	N/A	STOCK SOLUTION	N/A	6416022205 6416022206	ltr	20	20	1 Canjano

(3) OVER WRAPPING AND CARTON PACK

NO	SYSTEM CODE	ITEM DESCRIPTION 1	LOT NO.	QTY REQUIRED (pcs)	RECEIVED BY
1	P0100661	Gauze/Gel Carton-(L)388mm X (W)293mm X (H)305mm LR150/MLR150 (BC FLUTE)	H114211101	4	1 Canjano
2		#N/A			
3		#N/A			

(2) PRODUCT PACKAGING

NO	SYSTEM CODE	ITEM DESCRIPTION 1	LOT NO.	QTY REQUIRED (pcs)	RECEIVED BY
1	P0100397	LBH-006-R4 - Hydrocort Tube Label, Size: 65mm x 62mm, Material: Transparent PE	L220211202	911	1 Canjano
2	P0100316	L63810 REV - ROUND HOLOGRAM LABEL, SIZE: 15.0mm X 15.0mm	L070211101	911	1 Canjano
3	P0100849	Secure-Secure Round Sticker For Gel Tube (15mm) Size: 15mm (D), Material: Breakable PVC, Color: Black, Roll Form (15g only)	LB23220101	1821	1 Canjano
4	P0100399	BX002, Inner Tube Box for Hydrocort Gel - Size: 30mm(L) x 25mm(W) x 116mm(H), Material 310gsm 1 Side Coated Art Card (4 colors), Rev: 3	H076210801	911	1 Canjano
5	P0100318	Outer Tube Box for Hydrocort Gel - Size: 120 x 125 x 130mm, Material: 400gsm Grey Back	H077210801	45	1 Canjano
6	P0100208	BLANK LABEL (Sharps Pad/ Gauze/ Gel) SIZE: 85mm X 65mm	L190210802	45	1 Canjano
7		#N/A			

(4) SPECIAL REQUIREMENT

NO	SYSTEM CODE	ITEM DESCRIPTION 1	LOT NO.	QTY REQUIRED (pcs)	RECEIVED BY
1	P0100324	"SAMPLE NOT FOR SALE" Sticker - Size: 35mm x 18mm, Material: Transparent PE, Colour: Red (2 layers)		N/A	
2		#N/A			

ISSUED BY (MM) :
Signature :
Name : LOVIN
Date : 16/02/2022

VERIFIED BY (PR) :
Signature :
Name :
Date :
PAKARAGAN

VIGILENZ [®]	PRODUCT RELEASE TEST REPORT – HYDROCYN aqua [®] GEL		Doc No.	QC-PC008
			Rev.	02

Description	Hydrocyn aqua word Gel Tube (15g)	Reference No.	HW40F 900	Date of Inspection	22/2/2022
		Lot No.	B21420	Sample Size	2PCS x 15g

Release Criteria:

Packing Integrity				Visual Inspection	Chemical Testing		Test Disposition
Correct and legible printing of label	Proper sealing	Ability to dispense	Free from contamination/deformed/damaged		No leakage	Free from contamination / particles / foreign matters	
✓	✓	✓	✓	✓	pH (9.00 – 10.50)	FAC (100 – 200 ppm)	PASS / FAIL
					9.53	comply	pass

✓ = Pass, X = Fail

Remarks: N/A

CONCLUSIONS: ☒ RELEASE ☐ ON-HOLD

Inspected By : Peggy
 Name : PESHNI
 Date : 22/2/2022

Approved By : [Signature]
 Name : MARTINI
 Date : 23/2/2022

