2 an 2 2 2 3 3 2 2 2 3 3 2 2 2 3	36 6	ODR. QTY PACK SIZE LOT NO: ISSUED DATE VERIFIED BY OUTPUT PCS 36 36	30 6/BXS A20801 10-Jan-22 NAME: RATNA DATE: 10/01/20 REJECT PCS ML Nil	OPERATOR RUSO) ROSO) ROSO) Variance (790) Viki (1094) Viki (1094)	ORDER NO. CUSTOMER MFG DATE EXP DATE INT. ORDER IPQC APPROVAL PESSION 10 40 am 11/01/2000 Possmi 2 50 pm 11/01/2000 Possmi 8:30 am 10/01/22 Possmi Fossmi 5:00/nn Fossmi 5:00/nn Fossmi 5:00/nn	NA NA
SH LP, 6 X 11cm NUR SHAHIRA 10/01/2022 STA 2 2 2 2 2 3 2 2 3 2 2 2 3	36 36	OUTPUT PCS 36 36	A20801 10-Jan-22 NAME: RATNA DATE: 10/01/20 REJECT PCS ML Nil	OPERATOR RUSO) ROSO) ROSO) Variance (790) Viki (1094) Viki (1094)	MFG DATE EXP DATE INT. ORDER IPQC APPROVAL PESSOR 11/01/2000 POSIMI 2-50 pm 11/01/2000 Posimi 8:30 gm 10/01/22 Posimi 8:30 gm 10/01/22	10-Jan-22 2027-01 10/VMS/060122/01 REMARKS ND ND ND ND
NUR SHAHIRA 10/01/2022 STA 2 an - 2 2 3 m - 2 2 M - 2 2 M - 2 2 3 m -	36 36	OUTPUT PCS 36 36	I0-Jan-22 NAME: RATNA DATE: 10/01/20 REJECT PCS ML NI	OPERATOR RUSO) ROSO) ROSO) Variance (790) Viki (1094) Viki (1094)	IPOC APPROVAL POSIMI 2.50 pm 11/01/2000 POSIMI 2.50 pm 11/01/10000 POSIMI 2.50 pm 11/01/10000 POSIMI 3.50 pm 15/01/10000 POSIMI 1	2027-01 IO/VMS/060122/01 REMARKS NA NA NA
10/01/2022 STA 2 an - 2 2 2 m - 2 2 3 m - 2 2 - 2 2 3 m - 2 2 - 2	36 36	OUTPUT PCS 36 36	NAME: RATNA DATE: 10/01/20 REJECT PCS ML Nil	OPERATOR RUSO) ROSO) ROSO) Variance (790) Viki (1094) Viki (1094)	INT. ORDER IPOC APPROVAL PESSION 10.4000 11/01/2000 POSMI 2.50 pm 11/01/2000 POSMI 8:3000 10/01/22 Posmi 8:3000 10/01/22	IO/VMS/060122/01 REMARKS NA NA NA
10/01/2022 STA 2 an - 2 2 2 m - 2 2 3 m - 2 2 - 2 2 3 m - 2 2 - 2	36 36	36 36	REJECT PCS ML NI	OPERATOR RUSO) ROSO) ROSO) Variance (790) Viki (1094) Viki (1094)	1PQC APPROVAL PESIMI 10-40 am 11/01/2000 Poslmi 2-50 pm 11/01/1000 8-30 am 10/01/22 Poslmi 8-30 am 10/01/22	REMARKS NA NA
2 an	36	36 36	PCS ML Nil	(790) Viki (1094) Viki (1094)	Posmi 10-40am 11/01/2000 Posmi 2-50 pm 11/01/1000 Posmi 8:30am 10/01/22 Posmi 9:30 pm 15/01/20	NA NA
2 2 2 3 3 2 2 2 3 3 2 2 2 3 3 3 3 3 3 3	36	36 36	MI NII	Viki (1094)	Poshini 11/01/2022 Poshini 2.50 pm 11/01/1022 Poshini 8:30 gm 12/01/22 Poshini 9:30 gm 15/01/22	NA NA
2 2 2 3 3 2 2 2 3 3 2 2 2 3 3 3 3 3 3 3	36	36 36	Nil Nil	Viki (1094)	Podmi 2-50 pm 11/01/2022 Podmi 8:30 am 12/01/22 Podmi 9:30 am 15/01/22	NA NA
2 2 2 3 3 2 2 2 3 3 2 2 2 3 3 3 3 3 3 3	6	36	nin Jin	(790) Viki (1094) Viki (1094)	Podmi 8:30am 12/01/22 Podmi 9:304m 15/01/22	NA NA
2 2 3 3 2 2 2 3 3 2 2 2 3 3 3 3 3 3 3 3	6	36	nin Jin	(790) Viki (1094) Viki (1094)	Podmi 8:30am 12/01/22 Podmi 9:304m 15/01/22	NA NA
2 2 3	6	36	wi/	(790) Viki (1094) Viki (1094)	8:30am 2 01 22 Padmi 9:20pm 5 01 22	NA
-22 -22 3 -22 3	66	36		(1094) Viki (1094)	15/01/20 AW	NA
-22 -22 3			Nil	(1094)		
	, 6			2 40		
		36	Nil	(032)	Sport of old of	Peel 3eal Streng Ang: 0.86
	36	36	NII	tashq (1089)	24/6/201	NA
PM	6	36	NIL	Nisha(758 Viki(1094) KALI(1078)	Poshini 4.50 pm 22/01/22	NA
am 5 am 802		5 80x	און	FASLI (1054)	Nurin 24/1/22	\$15
9m 5 -22 8a	4	Box Was	Nil	HERDI (1053)	Nunn 24/1122	24/01/22
01-22	S	Signature: Name: LARMAN Date: 76(1		Name : Borania	Signatur Signatur Name :	1//
STE PARTIAL POX (6pg)	1	Mesh taken from Sociow information Semi-finish Mesi	h Lot No. :	Shop Packet need to reco	Date Starp:	
	9m 5 -2 2 80 -2 8	9m 5 -22 Bat 22 Bat -01 -22 6220143 	Am 5 Box Box Box Checked by (PR), Signature: Name: Larring Date: Y6[1] Remarks: Mesh taken from Sbelow information 1) Semi-finish Mesh 2 Mach Survival Date: PARTIAL 2) Mach Survival Date: Partial Da	Am 5 Box Nil Box Nil Checked by (PR), Signature: Name: Na	Am 5 Box N.1 (1053) The Control of	4m 5 80x N.1 HERD! NUMN -22 Box Box N.1 (1053) 24/1122 Checked by (PR), Approved by (QA), Release 5 Signature: Name: Larry Market Name: Polycomica Other Name: Date: 76/122 Date: 4/2/2002 Designation of the polycomic of the

LABEL PRINTING PROCESS

PROCESS	START QTY PCS	OUTPUT PCS	OPERATOR	REJECT PCS	IPQC APPROVAL	REMARKS
PRINTING POUCH LABEL TIME START: DATE: TIME COMPLETE: DATE:			N/A	_		-
PRINTING BOX LABEL TIME START : DATE : TIME COMPLETE : DATE :			N/A			

LABEL APPROVAL



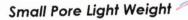
SIZE

6 cm x 11 cm RM6110LP

A20801 2027-01~

Polypropylene Mesh. Knitted. Non-Absorbable. STERILE EO A S





REF RM6110LP

LOT A20801

2027-01

MDA NO . GC1209349316 /

SIZE: 6cm x 11cm

12150x 857 18/1/2022

Manufactured by:

VIGILENZ MEDICAL DEVICES Sdn. Bhd. 308 b, Penang Science Park,

14100 Penang, Malaysia.

C €2292 EC REP OBELIS S.A BD. GENERAL WAHIS 53 1030 BRUSSELS. BELGIUM

Polypropylene Mesh Knitted. Non-Absorbable

Small Pore Light Weight

QTY: 6 Pcs

REF RM6110LP

LOT A20801

2027-01

MDA NO . GC1209349316



(X) STERILE EO (1) (S) (S)





SIZE: 6cm x 11cm

(20101 887 15/1/2022

Manufactured by:

VIGILENZ MEDICAL DEVICES Sdn. Bhd. 308 b, Penang Science Park,

14100 Penang, Malaysia.



EC REP OBELIS S.A
BD. GENERAL WAHIS 53

LABEL PRINTING CHECKLIST						
DESCRIPTION	VIGIMESH LP, 6 X 11cm			INNER P	OLICH	BOX LABEL
REF	RM6110LP	DATE DD	DATE PRINTED			15/1/wn
LOT NO	A20801			15/1/2022		
EXP. DATE	2027-01	QTYPKIN	NTED (PCS)	11		7
COUNTRY	VMS (MALAYSIA)	PRINTED	PRINTED BY		517	pro1 847
ORDER QTY	30 + 6	REMARK				
		INNER	POUCH		BOX L	ABEL
	SPECS	OK	NOT OK		OK N	NOT OK
a. LABEL SELECTION	VIGIMESH					
b. REF NO	RM6110LP				1	
c. MESH SIZE	6 x 11cm	<u></u>			7/2	
d. CE MARK	YES				101	
e. LOT NO	A20801					
f. EXP DATE	2027-01				/	
g. SPECIAL REQUIREMENT	NIL	N				

15/01/22

Doc. No: PR-LP003

Rev: 0

CHECKED BY (QC / IPQC) Date :

IN-PROCESS INSPECTION RECORD – SURGICAL HERNIA MESH

Doc. No.	QC-IP005
Rev.	01

Reference / Lot No.	2m61101p/ A20801
Order Quantity	30

A) LASER CUTTING

NT.	I C'in i	Sampling	Sample Size	AQL		Res	ults	Status	
No.	No. Inspection Criteria	Details		Accept	Reject	Accept	Reject	(Pass / Fail)	
1.	Mesh free from burr	54, 0.4	32	0	Ý	30	0	pass	
2.	No contamination	34, 0.4	32	0	t	32	0	pass	
3.	No burn marks	84,04	82	0	1	32	0	pass	
4.	Edges are well sealed	84, 04	32	0	1	32	0	pass	
5.	No warping of mesh	84,04	32	0	1	32	0	pass	
6.	Dimension (Tolerance: +0.2cm/ -0cm)		32-	0	1	39	0	pass	

B) ULTRASONIC WASHING

Sampling	Solution not expired	No contamination trapped in the pore	No damage, warping or tear of mesh	Test Disposition (Pass / Fail)	
5/5	V	V	~		
115	1-	V	/	pass	
215	/	9	. Special V	pass	
3/5		/	/	DASS	
415			/	pase	
5/5			V	pass	

C) DRYING

Sampling	No presence of moisture	No discoloration	No damage or warping of mesh	Test Disposition (Pass / Fail)	
5/5	~	V	V	12955	
1/5	~	~	~	Pag	
2/5	~	- 2 V	✓	pass	
3/5			/	pass	
4/5	~	~	/	pass	
575	~			P445	

D) SLIT MESH ON SUPPORT CARD

Sampling	Correct Position of the Inserted Mesh	No Contamination on Mesh	No Contamination on Support Card	Test Disposition (Pass / Fail)	
5/5	V	/	V		
115		/	V	paus	
2/5	V	V	/	pass	
3/5	V	/		pass	
4/5	V	~	V	Pass	
5/5	~	/		pass	



IN-PROCESS INSPECTION RECORD – SURGICAL HERNIA MESH

Doc. No.	QC-IP005
Rev.	01

E) SLOT INTO POUCH

Sampling	Correct Position of the Support Card	No tear, deformed, damage or contamination on pouch	Test Disposition (Pass / Fail)	
95	V		pa4s	
1/5	✓	V	pass	
2/5	✓	1	Pa SS	
3/5	V	~	Pass	
4/5	<i>V</i>	V	PASS	
5/5	V	~	pass	

F) POUCH SEALING

	Visual In	Visual Inspection		Seal Integrity (first 4 pieces)				Test
_	Proper and	' No melting		Seal strength (min 0.50 kgf)			Seal width (9±1mm)	Disposition
	consistent sealing seam	defects	1	2	Average	(continuous sealing)	(Pass	(Pass / Fail)
4/4	V		1-08	0-63	0-86	V	~	Pass
115	_	~	Instrument Used			~	Dougs	
215		C	111	strument	Used			Pass
315		~					~	Pass
415	~	-	Qc-92,Qc-02			_	Pugs	
8/5	U	~		,,,,			/	Pags

G) POUCH LABELLING

Sampling	Lot No. and Ref No. on label corresponds to shop packet	Correct orientation of labeling on the pouch	Test Disposition (Pass / Fail)
8/5			Pags
1/5	V	~	Pags
215			Rugs
815	V	~	Pugs
4/5	· ·	i v	Pass
66	V	~	Puss

Inspected By	: towny	Approved By:
Name	: Poovily	Name : MARTINI
Date	: 27/1/2022	Date : 27/61/2022

FINAL CONTROL TEST REPORT – HERNIA MESH

Doc. No. Rev	QC-FC002	01
	Doc. No.	Rev

Reference Code 2m6110lb Lot. No.				
	Lot. No.	A 20801		
Item Description UP3) mesh Lp, 6× 11Cm Quantity Prod	Quantity Produced	36	Retain Sample	160x

Ctotus (Dogs / Dail	Status (Fass / Fail)	bass	paes	sand	Spd	pass	pass	pass
ılts	Reject	0	0	0	0	0	0	0
Results	Accept	38	35	36	83	13	13	36
T	Reject	_	-	1		1	1	
AQL	Accept	0	0	0	0	0	0	0
Sample	size	36	38	8	13	13	13	25
Sampling	Details	1, 0.15	I, 0.15	I, 0.15	1, 1.0	I, 1.0	I, 1.0	I, 0.15
Inspection Criteria	Ref. Doc.: QCCP-04	Labeling should correspond to shop packet (Outer Pouch & Box Label)	Printing is clear and legible	Correct labeling orientation	Proper Sealing	No foreign matters or particles inside package	No warping / damage / discoloration	Correct Pack Size
Ç.	INO.							

* P= Pass / F=Fail

REMARKS:

22

Inspected By: Name Date

Verified By

Name Date

MARTINI

2006/10/65

						Doc. No.	
VIGILENZ®		RAV ATERI	AL LOADING	RAVE TATERIAL LOADING FORM (RMLF)		Rev.	3
					30		RS
DATE :	11/01/2022		SHS	SHOP PACKET QTY (pcs) :	- 1	A TOTAL A VICTORY	
. BEE	RM6110LP		כ	CUSTOMER :	N.S.	VMS (MALATSIA)	
	A 20801		7.1	1.0 NO.	IO/VMS	IO/VMS/060122/01	
LOT NO. :	100075						
				· · · · · · · · · · · · · · · · · · ·	QUANTITY (pcs)		RECEIVED BY
NO. SYSTEM CODE	ITEM DESCRIPTION 1	DESCRIPTION 2	LOT NO. UOM	REQUIRED	ISSUED	CONSUMPTION	

· Cayduo

94.0 94.0

92.0

92.0

bcs

M020210601

6X 11 cm

Surgical Mesh Polypropylene (PPKM 404 "Light Weight) VIGIMESH LP

V0100001

000

				0.000		10 (6)	ON OVER WRAPP
(2	(2) PRODUCT PACKAGING	ACKAGING				(c)	EN WINE
NO	SYSTEM CODE	ITEM DESCRIPTION I	LOT NO.	QTY REQUIRED (pcs)	RECEIVED BY	ON	SYSTEM CC
-	P0100439	Support Card For Viginnesh - Sizze 160mm x 165mm, Material: Arteard 230gm, 1 Color Printing	P01L200201	36	· Canjano	-	P0100371
7	V0100024	181mm X 235mm 2FS Uncoated Tyvek Sealed to 12/50 PET/PE	P02C200201	36	1 augun	7	
6	V0100016	VIGIMESH DISPENSER BOX - SIZE: 245 mm x 15mm x 185mm, MATERIAL: 380gm ARTCARD, 2 COLS + WATERBASE	P108200201	541	Canjana	3	
4	P0100507	IF-SB-CNEN-LH Rev: 06, Size: 110mm x 110mm IFU Viginesh	P070200201	5+1	Layano	(4) SF	(4) SPECIAL REC
v	V0100023	BL00003 - Printed Viginesh Pouch Label, Size: 130mm x 60mm, Material: MP (New revision)	L120210701	42+1	Mayong	ON	SYSTEM C
9	P0100208	BLANK LABEL (Sharps Pad' Gauze' Gel) SIZE: 85mm X 65mm	L190210502	-ts	Canyana	-	P010032
7		#N/A				7	

MOV	ER WRAPPING A	O OVER WRAPPING AND CARTON PACK			
ON ON	SYSTEM CODE	ITEM DESCRIPTION 1	LOT NO.	QTY REQUIRED (pcs)	RECEIVED BY
-	P0100371	Corngated Carton Box (Part No: ZV07VIGILENZC) - Size: 595 x 375 x 365mm, Printing Plate: P12697	P100210901	1	millete
7		#N/A			
3		#\N\A			
4) SPI	4) SPECIAL REQUIREMENT	MENT			
ON ON	SYSTEM CODE	ITEM DESCRIPTION 1	LOT NO.	QTY REQUIRED (pcs)	RECEIVED BY
-	P0100324	"SAMPLE NOT FOR SALE" Sticker - Size: 35mm x 18mm, Material: Transparent PE, Colour. Red (2 layers)		NA -	
2		#N/A			

11/01/2022 LOVIN ISSUED BY (MM): Signature:

Name: Date:

VERIFIED BY (PR):

Signature: Name:

Compressions

Date:

Peel test (2pcs) passed on 19/01/1022



PRODUCT RELEASE TEST REPORT – HERNIA MESH

QC-PC004 04 Doc. No. Rev.

No. PM6110LD Date of Inspection 26/01/2032 n Batch No. Ef0330143 Sterilization Date 19/01/2033 Dimension (In-process) Aim 0.50 kgf Discoloration of Mesh (+0.2cm/-0cm) Instrument used: Average 1 2 Average							
Batch No. E10330143 Batch No. E10330143 Dimension (In-process) Discoloration (+0.2cm/-0cm)	Reference No.			m6110LD	Date of Inspection	26/01/03	23
Batch No. E10330143 Dimension (In-process) Discoloration Tolerance: of Mesh (+0.2cm/-0cm)	Viginesh Lp, Ex11cm Lot No.	100		A20801	Sample Size	3 918	
Discoloration Tolerance: of Mesh (+0.2cm/-0cm)		=	Sterilization Batch No. [F]	5410000	Sterilization Date	19/01/203	56
Discoloration (10-process) Discoloration (+0.2cm/-0cm) (-0.2cm/-10cm)	Visual Inspection				Physic	al Inspection	
of Mesh (+0.2cm/-0cm) Instrument used: 07-03,0 1 2 6.3cm x 11.3cm 0.77 1.30		0		Dimension (In-process) Tolerance:	Pouch Seal Strengt	th (after ETO Sin 0.50 kgf	terilization)
0.77	reginty Sealed Damage of Mesh	ě		(+0.2cm/-0cm)	Instrument us	sed: (('- 03)(06-30
0.47					1	2	Average
	7		7	6.3cm X 11.2cm	14.0		1-041606

 $\sqrt{}$ = Pass X = Fail

RELEASE CONCLUSION: ON-HOLD

MA REMARKS:

Inspected By: Row

ROSHNI Name

: 36/01/1033

Date

Approved By : "Allans

. Repain! Name Date

2005/19/90:

