SHOP PACKET - HYDROCYN AQUA GEL

. 350	HWADEBOO	Buol	ODB OTY	900 B	IRS 3 + 7 (OC TEST)	ISSUED DATE	14-Feb-22
ITEM CODE :	H0100016	PACE	PACK SIZE :	20/BOX			B21428 QA
ITEM :	Hydrocyn Aqua Wound Gel (15g)	CUSTOM ORD NO	CUSTOMER ORD NO	VMD		MFG. DATE	14-Feb-22 2023-08
				5000			
	PROCESS START QTY TUBE	2TY	OUTPUT TUBE	REJECT TUBE	OPERATOR	IPQC APPROVAL	RESULTS
HYDROCYN AQUA GEL PREPARATION	EPARATION : 20pm 2 C - 0 2 - 2 2 2 2 2 2 2 2		916	NIL	(9CII)	1.38pm	3/3
LABELLING GEL TUBE TIME START: DATE: TIME COMPLETE: DATE:	8:40 BM 01.10031022 1:00 Pm 01.10031022		910	UN	Bashiri (1118)	Doshni 1-00pm 01/03/2000	45
GEL FILLING TIME START: DATE: TIME COMPLETE: DATE:	01p		016	7WV	(1131)	01/3/2022 Postinis	25
SEALING AND CUTTING GEL TUBE TIME START: DATE: DATE: DATE: DATE:	10 10 2 2 2 2 2 2 2 2 2		806	2	FARAH CIDSI)	Roshni 3.85pm O1/08/2022	-2 Tube seuling reject replace with mew Tabe
LOT NUMBER AND EXPIRY DATE PRINTING	CATE PRINTING		903	V.V.	(1088)	Poshin P. 50pm	45
BOX PACKING & FINAL CONTROL TIME START: DATE: TIME COMPLETE: DATE:	0 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	13	903	1.1V	Ambiga (1129)	Roshin 3-00pm	Refer FCTR
CARTON PACKING TIME START: DATE: TIME COMPLETE: DATE:	6 2 6 2 2 2 2 8 4 cth		45 box	MI	Heid (1053)	Nurin 2/3/2022	Lyn (8/02/2022
QUANTITY PRODUCED QUANTITY FOR QC/RETAIN SAMPLE SHIPMENT QUANTITY PCS / CTNS:	3 ps 4 7145 .	4ch	* .		5 .%	Checked by (PR), Signature:	Approved by (QC), Signature:

Page 1 of 2

Pohamsa

MAPTINI

Name : KATUASE CHOP

3/2/22

Date

PARTIAL

COMPLETE

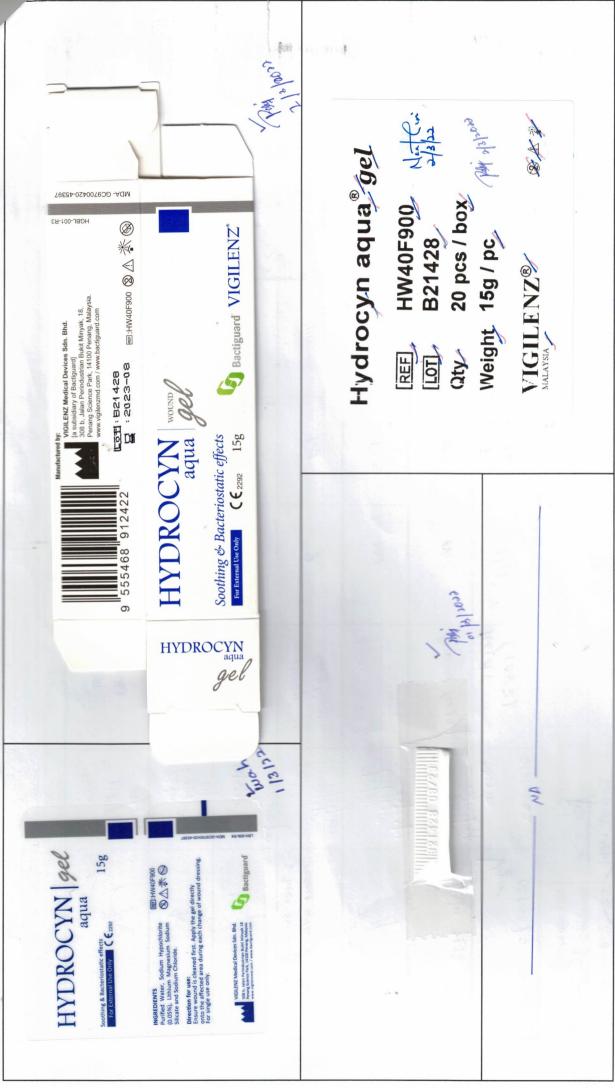
FINAL SHIPMENT DATE COMPLETE/PARTIAL:

EEOC| 8/2 4/8/20

Doc. No.: PR-SP013 Rev: 01

MEDICAL DEVICES





Doc. No: PR-SP013

Rev:01

RATION	
S OF PREPAR	
GEL - RECORDS OF	
YN aqua® (
HYDROC	
9	
VIGILENZ	
VIGIL	

Date

PR-HR001 04

Doc. No. Rev.

	Equip	Equipment ID
	9C-56	HSM-01
Purified Water (L)	3.0 - 3.1	20.0 - 20.1
Lithium Magnesium Sodium Silicate (g)	120 ± 1	800 ± 1
Sodium Hyphochlorite (ml)	30.0 ± 0.05	200.0 ± 0.5
PDV Salt (g)	3.0 ± 0.1	20.0 ± 0.1

	Checked	By	Say.						
	Prepared	By							
		End	(9e11) wd8e:1 wdhc;1						,
it.	Time	Start	mdnc:1						
PDV Salt		Amount (g)	209						
	Crosed	(rpm)	1500						
	90	End	mdhz:1			1		· ·	
pochlorite	Time	Start	mg 80:1 1m000						
Sodium Hypochlorite		Amount (ml)	200ml				97		
	Speed	(rpm)	0061						
cate	ne	End	wdec:1						
m Sodium Sili	Time	Start	mqec:1 mqoc:1						
Lithium Magnesium Sodium Silicate		Amount (g)	8009						
Lith	Speed	(rpm)	1500						
Purified	Western CT.	water (L)	700						
Equipment	The contract of	m l	HSm-OI						
Faninment	Batch No.		618260323 64032819	5		. N. B.			
	Š		-						

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OC IN-PROCESS INSPECTION RECORD — HYDROCYN aqua GEL		Bactiguard	
Document type: FORM	Doc Id: QC-IP004-01	Issue Date: 15/11/2021	Page: 1(3)
	67		

Reference / Lot No.	HWHOFGOO	1 831438
Order Qty.		900

A. Before Filling

			_		
Test disposition (PASS / FAIL)	Spag	pass			
Gel is clear and free from contamination	7	7			
Viscosity (8,000 – 10,000 cps)	Solb	9,05			
FAC (100 – 200 ppm)	Comply	(ldwo)		NA NA	
$^{ m pH}_{(9.00-10.50)}$	9.73	9.73			
Container No.	64	(48			
Batch No.	F1826032307	8,00000908			

B. Tube Labelling

Sampling / Frequency	Printed label is clear and legible	Reference no. corresponds to Shop Packet and approved artwork	Correct positioning of labelling	Test disposition (PASS / FAIL)
3/5	7	6	>	bass
1/5	7	7	\	0000
3/8	7	1	>	pats
3/5	>	7	`	5000
Alk	7)	>	5300
3/8	7	7	`	Spad

Title: QC IN-PROCESS INSPECTION RECORD – HYDROCYN aqua GEL		5	
-			
Document type:	Doc Id:	Issue Date:	Page:
FORM	QC-IP004-01	15/11/2021	2(3)

C. Filling Process

			Weight of Sample	Sample				
Sampling /	Specification:	15g (16.5 – 17.8g	(3) / 30g (31.6 - 33.6)	$Specification:\ 15g\ (16.5-17.8g)\ /\ 30g\ (31.6-33.3g)\ /\ 50g\ (51.9-53.4g)\ /\ 100g\ (102.8-104.7g)$	3.4g) / 100g (102	.8 - 104.7g	Leak Test	Test disposition
rrequency	1	2	8	4	s.	Average		(FASS/FAIL)
5/5	17.99	16.86 9	6.82.01	6 86.91	6 + 6.91	6.69	2	15hd
1/5	17.08 9	17.09 9	17.36 9	17.03 9	17.16 9	6h1. £1	>	Spd
5/2	6 bc.t1	17.39 g	17.09 9	17.18 9	17.329	17.36G	>	SWO
3/5	6.56 9	6 ot.91	6 94.91	6 58.91	6 66.91	694.91	>	Spd
4/15	17.00 3	6 co. E/	16.29 9	16.999	14.039	6.99	2	5780
3/8	8 EO. £1	17.17 9	(6 59)	668.91	16.799	16.879	>	Page

D. Sealing and Cutting

osition FAIL)	8500	pacs	pacs	pass	pacs	pass
Test disposition (PASS / FAIL)						
Leak Test	2	2	7	۶	7	1
Seal Width Specification: (15g: 4-6mm) (30g/ 50g/ 100g: 6-8mm)		7	7)	2	7
Lot no. and expiry date on tube is correct as in Shop Packet and legible	>	>	\	\	1	
No sharp edge and not slanted after sealing and cutting	2	1	7	>	1	`
Sealing is intact	7	7	5	>	7	1
Sampling / Frequency	5/5	115	3/5	3/5	4/5	7

QC IN-PROCESS INSPECTION RECORD – HYDROCYN aqua GEL Document type: FORM Doc Id: Page: Page: Page: Por Id:	12.4			
Doc Id: Issue Date: QC-IP004-01 15/11/2021	OC IN-PROCESS INSPECTION RECORD — HYDROCYN aqua GEL		Bactiguard	
Doc ld: Issue Date: QC-IP004-01 15/11/2021				
QC-IP004-01	Document type:	Doc Id:	Issue Date:	Page:
	FORM	QC-IP004-01	15/11/2021	3(3)

E. Printing on Primary Packaging

Sampling / Frequency	Print information must be clear / legible and conforms to specifications as stated in approved artwork	Lot no. and expiry date are corresponding to Shop Packet and approved artwork	Correct position of printing	Test disposition (PASS/FAIL)	positior FAIL)
3/5	\$	>	>	80	5500
1/5			>		5500
3/5	_	`	>		2000
3/5		`	`		2000
HIS		`	>		MAK
4)		priol

F. Primary Packaging

	_	T	Т	Т	_	_
Test disposition (PASS / FAIL)	\$700	DAG	200	Sind	pass	SUUS
Presence of hologram sticker on the primary box	5	>	,)	1	>	>
Presence of secure stickers on both opening hologram sticker sides of the primary box	>	>		>	`	`
Special requirement printing is clear and legible	7	>	1)	`	1
Ref. no., lot no. and expiry date on primary box is correct and legible	7	>	>	1	4	
Product is properly pack in primary packaging	7	>	1)	7)
Sampling / Frequency	2/2	5/1	3/6	3/6	HIS	2/2

G. Conclusion

Overall in – process inspection: (PASS /FAIE)

Inspected By: TochML

Name : 02/03/1003

FINAL CONTROL TEST REPOR
VIGILENZ®

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Doc. No.	QC-FC006
Rev.	03

REF

HWYOFGO

804168

LOT NO

QTY PRODUCED (pcs)

90043

RETAIN SAMPLE QTY (pcs) :

3

	Increase Increase	Compline Detaile Comple Cize	Coming Cize	AQL	Г	Res	Results	Status
ON I		Sampling Details	Sample Size	Accept	Reject	Accept	Reject	(PASS/FAIL)
_	1 Legible and correct printing of label.	\$3,0.15	80	0	l .	80	0	had
2	2 Availability of Hologram and Secure Sticker.	S3,0.15	8	0	l	⊗	0	Spod
3	Free from contamination, deformed or damaged on packaging.	\$3,0.15	08	0	,	8	0	pass
4	4 Proper sealing and no leakage.	\$3,0.15	80	0	,	8	0	Pass
5	5 Correct quantity in secondary box packaging.	83,0.15	80	0	1	8	0	pass

Remarks:

Inspected By Name Date

RUGHNZ

Approved By Name Date

A ADTING

3/3/2033

R-RM001	90	10		
Doc. No. PR-RM001	Rev. 00	RS		
		006	VMD (MALAYSIA)	IO/VMD/110222/01
DAW MATERIAL LOADING BORM (DMI E)		SHOP PACKET QTY (pcs) :	CUSTOMER :	TO NO.
N.7®	177	16/02/2022	HW40F900	B21428
		. 3,	REF :	LOT NO. :

Ç	SVSTEM CODE	ITEM DESCRIPTION I	DESCRIPTION	ONJOI	MOII		QUANTITY (pcs)	· · · · · · · · · · · · · · · · · · ·	
		T TOOLS TOOLSON SECURIS	DESCRIPTION &		3	REQUIRED	ISSUED	CONSUMPTION	KECEIVED BY
-	P0100225	15ml Long Nozzle Tube with white color screw on cap	Diameter 22 x 80mm, White Colour Tube with Long Nozzle(5 layers), Open End, Gloss Finishing	H022210902	bcs	016	016	910	· Cardones
2	C0100026	RHEOLOGICAL ADDITIVE (SUPBENT MP)		H080210801	ша	800	908	800	1 Conjour
т	C0100048	Sodium Hypochloride, 10% Available Chlorine	0	C023210701	冒	200	0000	200	1 Coupons
4	C0100024	Pure Dry Vacuum Salt (25kg)		C021210601	e ga	20	20	200	1 Caugana
5	N/A	stock solution	N/A	GB26033207 C1B2603308	担	20	2	20	1 Canjana

(2) PRODUCT	(2) PRODUCT PACKAGING			
ON	SYSTEM CODE	ITEM DESCRIPTION 1	LOT NO.	QTY REQUIRED (pcs)	RECEIVED BY
-	P0100397	LBH-006-R4 - Hydrocyn Tube Label, Sizz 65mm x 62mm, Material: Transparent PE	L220211202	911	1 augus
2	P0100316	L63810 REV - ROUND HOLOGRAM LABEL, SIZE: 15.0mm X 15.0mm	L020211101	911	1 Cayano
3	P0100849	Secure-Secure Round Sticker For Gel Tube (15mm) Size. 15mm (D), Material: Breakable PVC, Color. Black, Roll Form (15g only)	LB23220101	1821	, Engous
4	P0100399	BX002, Inner Tube Box for Hydrocyn Gel - Size: 30mm(L) x 25mm(W) x 116mm(H), Material 310gsm 1 Side Coated Art Card (4 colors), Rev. 3	H076210801	911	broknes,
2	P0100318	Outer Tube Box for Hydrocyn Gel - Size: 120 x 125 x 130mm, Material: 400gsm Grey Back	H077210801	45	1 Canjard
9	P0100208	BLANK LABEL (Sharps Pad [/] Gauze [/] Gel) SIZE: 85mm X 65mm	L190210802	45	i Courgance
7		#N/A		,	

3) 01	ER WRAPPING	3) OVER WRAPPING AND CARTON PACK			
NO	SYSTEM CODE	ITEM DESCRIPTION 1	LOT NO.	QTY REQUIRED (pcs)	RECEIVED BY
1	P0100661	Gauze/Gel Carton-(L)388mm X (W)293mm X (H)305mm LR150/M/LR150 (BC FLUTE)	H114211101	4	wohld
7		#N/A			
ъ		#N/A			
4) SPI	4) SPECIAL REQUIREMENT	MENT			
ON	SYSTEM CODE	ITEM DESCRIPTION 1	LOT NO.	QTYREQUIRED (pcs)	RECEIVED BY
1	P0100324	"SAMPLE NOT FOR SALE" Sticker - Size: 35mm x 18mm, Material: Transparent PE, Colour. Red (2 layers)		- WA	
7		#N/A			

VERIFIED BY (PR):

Signature :

ISSUED BY (MM):

Signature:

LOVIN 16/02/2022

Name: Date:

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PRODUCT RELEASE TEST REPORT – HYDROCYN aqua® GEL

QC-PC008	02
Doc No.	Rev.

Description	Hydrocyn Moug	9 Wound Gel	Reference No.	HWHOFAOU	Date of Inspection	03/03/1020
Hondings	Tube (159)		Lot No.	D. 21438	Sample Size	2) 15.6

Release Criteria:

Test Disposition	PASS / FAIL	pass
Chemical Testing	(9.00 – 10.50) FAC (100 – 200 ppm)	Kidwoo
	pH (9.00 – 10.50)	9.34
Visual Inspection	Free from contamination / particles / foreign matters	\
Packing Integrity	No leakage	\
	Free from contamination/ deformed/ damaged	>
	Ability to dispense	7
	Proper sealing	>
	Correct and legible printing of label	>

 $\sqrt{}$ = Pass, X = Fail

Remarks:

ON-HOLD

Inspected By

Name

DO SHINE

: 03/63/1000 Date

Approved By:

MARTINI

Name Date

3/3/2002