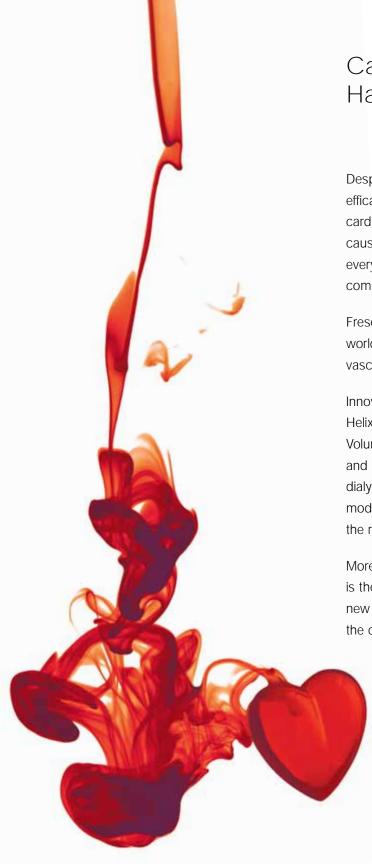


Dialysers and FiltersProduct Range



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Cardioprotective Haemodialysis

Despite significant improvements in the quality and efficacy of haemodialysis therapy in recent years, cardiovascular disease (CVD) remains the leading cause of death for dialysis patients. Today, almost every other dialysis patient dies from cardiovascular complications.

Fresenius Medical Care is supporting nephrologists worldwide in reducing their patients' risks for cardio-vascular morbidity and mortality.

Innovative membranes like Fresenius Polysulfone® or Helixone®, modern monitoring devices like the Blood Volume Monitor, the Blood Temperature Monitor and Online Clearance Monitoring (OCM®), ultra-pure dialysis fluid prepared with DIASAFE® plus and modern ONLINE haemodia filtration systems support the reduction of CVD risk factors.

Moreover, one of our major goals in coming years is the development and implementation of innovative new therapies and products that further improve the cardiovascular prognosis of dialysis patients.

Fresenius Polysulfone® and Helixone® Dialysis Membranes

With over thirty years of experience in development and manufacturing of dialysis membranes, Fresenius Medical Care offers a broad spectrum of dialysers to meet the specific demands of the different therapy modalities and the individual needs of every patient.

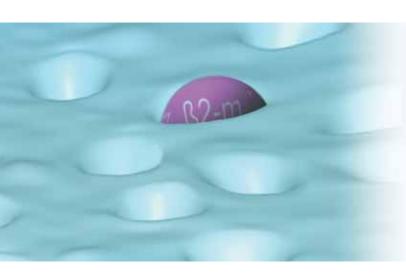


Fresenius Polysulfone®

Commonly regarded as the "gold standard" for dialysis membranes, Fresenius Polysulfone® stands for performance and safety in haemodialysis since three decades.

Numerous scientific publications and millions of treatments reflect the good experiences and satisfaction with this synthetic membrane among clinical staff and patients.

The Fresenius Polysulfone® membrane is available in the F-series low-flux and high-flux dialysers and provides these dialysers with a high performance, good endotoxin retention and an excellent haemocompatibility.





Continuing to set the standard for novel dialysis products, Fresenius Medical Care developed an advanced, Fresenius Polysulfone®-based dialysis membrane – the Helixone® membrane.

Manufacturing of the Helixone® membrane employs a new process of membrane making – the Nano Controlled Spinning (NCS™) Technology.

By means of this technology it is possible to create a defined pore structure and pore distribution profile of the inner membrane layer according to the desired application.

Helixone® is the membrane of the FX-class of dialysers.

FX-class High-Flux Dialysers and Haemofilters

INLINE Steam sterilised

A completely new concept of dialysers has led to the improved performance profile of the FX-class of dialysers achieved by various technical improvements to all components of the dialyser including the membrane Helixone®.

- Improved diffusive and convective clearances
- Refined haemodynamics
- Increased patient safety
- · Simplified handling and priming
- · Reduction of waste
- High endotoxin retention capacity





In vitro performance data/technical data

	FX 40	FX 50	FX 60	FX 80	FX 100
Ultrafiltration coeff. (mL/h x mmHg)	20	33	46	59	73
Clearance 200 (mL/min)					
Urea	170	189	193	197	198
Creatinine	144	170	182	189	194
Phosphate	138	165	177	185	189
Vitamin B ₁₂	84	115	135	148	161
Inulin	54	76	95	112	125
Clearance 300 (mL/min)					
Urea	209	250	261	276	278
Creatinine	168	210	230	250	261
Phosphate	160	201	220	239	248
Vitamin B ₁₂	91	130	155	175	192
Inulin	56	81	104	125	142

In vitro performance: Q_D = 500 mL/min, Q_F = 0 mL/min, T = 37 °C (EN 1283). Ultrafiltration coefficients: human blood, Hct 32 %, protein content 6 %.

Effective surface (m ²)	0.6	1.0	1.4	1.8	2.2
Wall thickness (µm)	35/185	35/185	35/185	35/185	35/185
Priming vol. (mL)	32	53	74	95	116
Membrane material			Helixone®		
Housing material			Polypropylene		
Potting compound			Polyurethane		
Sterilisation method			INLINE Steam		
Form of treatment	HD	HD	HD/HDF	HDF/HF	HDF/HF
Units per box	20	20	20	20	20
ArtNo.	500 884 1	500 885 1	500 886 1	500 888 1	500 890 1

FX-class Low-Flux Dialysers



INLINE Steam sterilised

A modulation of the Helixone® membrane at the nanoscale level targeting the elimination of low molecular weight solutes led to a new generation of low-flux dialysers with an optimal diffusive clearance.

The new low-flux Helixone® membrane offers the following advantages:

- An increased pore size of 1.8 nm
- More even distribution of the pores

500 473 1

• Increased performance per unit surface area



500 474 1

In vitro performance data/technical data

	FX 5	FX 8	FX 10
Ultrafiltration coeff. (mL/h x mmHg)	8	12	14
Clearance 200 (mL/min)			
Urea	180	191	193
Creatinine	165	178	181
Phosphate	141	160	170
/itamin B ₁₂	88	107	121
Clearance 300 (mL/min)			
Urea	228	254	261
Creatinine	200	225	231
Phosphate	164	194	210
/itamin B ₁₂	94	120	138
vitro performance: Q_D = 500 mL/min, Q_F = 0 mL/min, T = 3 lltrafiltration coefficients: human blood, Hct 32 %, protein con			
ffective surface (m²)	1.0	1.4	1.8
Vall thickness (µm)	35/185	35/185	35/185
riming vol. (mL)	54	74	95
1embrane material		Helixone®	
lousing material		Polypropylene	
Potting compound		Polyurethane	
terilisation method		INLINE Steam	
orm of treatment		HD	
nits per box	20	20	20

500 483 1

Art.-No.

Fresenius Polysulfone® High-Flux Dialysers and Haemofilters

INLINE Steam sterilised

The Fresenius Polysulfone® High-Flux Steam dialyser range combines the advantages of a blood compatible membrane with a safe sterilisation procedure.

- Excellent blood compatibility
- Optimal performance
- Wide product range (0,7 2,4 m²)
- Suitable for HD, HF, HDF treatments
- Effective β_2 -microglobulin removal

- High endotoxin retention capacity
- Unique INLINE Steam Sterilisation no sterilisation by-products or residues – dry
- No pretreatment rinsing procedures required (time saving)





In vitro performance data/technical data

	F40S	F50S	F60S	F70S	F80S	H <i>d</i> F100S
Ultrafiltration coeff. (mL/h x mmHg)	20	30	40	50	55	60
Clearance 200 (mL/min)						
Urea	165	178	185	190	192	195
Creatinine	140	160	172	177	180	190
Phosphate	138	158	170	174	177	185
Vitamin B ₁₂	80	100	118	127	135	160
Inulin	54	75	88	98	110	127
Clearance 300 (mL/min)						
Urea	200	225	242	245	248	271
Creatinine	165	195	215	220	225	252
Phosphate	158	190	210	216	220	240
Vitamin B ₁₂	86	112	134	145	155	190
Inulin	58	83	97	109	120	145

In vitro performance: $Q_D = 500$ mL/min, $Q_F = 0$ mL/min, T = 37 °C (EN 1283 Ultrafiltration coefficients: human blood, Hct 32 %, protein content 6 %.

Effective surface (m²)	0.7	1.0	1.3	1.6	1.8	2.4
Wall thickness (µm)	40/200	40/200	40/200	40/200	40/200	35/185
Priming vol. (mL)	42	63	82	98	110	138
Membrane material	Fresenius Polysulfone®					
Housing material	Polycarbonate					
Potting compound			Polyur	rethane		
Sterilisation method			INLINE	Steam		
Form of treatment	HD	HD	HD/HDF	HD/HDF	HDF/HF	HDF/HF
Units per box	12	12	12	12	12	12
ArtNo.	500 714 1	500 815 1	500 716 1	500 717 1	500 718 1	500 719 1

Fresenius Polysulfone® Low-Flux Dialysers (HPS)

INLINE Steam sterilised

High performance dialysers in the Low-Flux range combined with the advantages of steam sterilisation.

- Higher clearances by a new design
- · Microundulation ensures efficient dialysate flow
- · Excellent blood compatibility

- Wide product range (0.8 2.2 m²)
- · High endotoxin retention capacity
- Unique INLINE Steam Sterilisation, no sterilisation residues or by-products – dry



Fresenius Polysulfone

In vitro performance data/technical data

	F4HPS	F5HPS	F6HPS	F7HPS	F8HPS	F10HPS
Ultrafiltration coeff. (mL/h x mmHg)	8	10	13	16	18	21
Clearance 200 (mL/min)						
Urea	170	179	186	188	190	192
Creatinine	149	162	173	175	177	180
Phosphate	123	139	148	155	159	168
Vitamin B ₁₂	75	84	92	102	106	116
Clearance 300 (mL/min)						
Urea	210	227	243	247	252	259
Creatinine	176	196	215	220	224	230
Phosphate	140	162	175	186	193	208
Vitamin B ₁₂	80	91	100	113	118	131
In vitro performance: $\rm Q_D$ = 500 mL/min, $\rm Q_F$ = 0 mL/Ultrafiltration coefficients: human blood, Hct 32 %, $\rm g$		283).				
Effective surface (m²)	0.8	1.0	1.3	1.6	1.8	2.2
Wall thickness (µm)	40/200	40/200	40/200	40/200	40/200	40/200
Priming vol. (mL)	51	63	78	96	113	132
Membrane material			Fresenius F	Polysulfone®		
Housing material			Polycar	bonate		
Potting compound			Polyur	ethane		

Fresenius Polysulfone® Low-Flux Dialysers

ETO sterilised

The wide product range is tailored to meet the requirements of the individual patient.

- · Excellent blood compatibility
- Wide product range (0.4 1.8 m²)
- High endotoxin retention capacity
- ETO sterilised





In vitro performance data/technical data

	F3	F4	F5	F6	F7	F8
Jltrafiltration coeff. (mL/h x mmHg)	1.7	2.8	4.0	5.5	6.4	7.5
Clearance 200 (mL/min)						
Urea	125	155	170	180	184	186
Creatinine	95	128	149	164	169	172
Phosphate	50	78	103	123	132	138
Vitamin B ₁₂	20	32	45	60	68	76
Clearance 300 (mL/min)						
Urea		183	206	222	236	240
Creatinine		145	175	194	210	216
Phosphate		88	115	145	155	165
Vitamin B ₁₂		34	47	62	72	82
vitro performance: Q _D = 500 ml/min, Q _E = 0 ml/l	min, T = 37 °C (EN 12	83).				
Iltrafiltration coefficients: human blood, Hct 32 %,	<u> </u>	•				
Itrafiltration coefficients: human blood, Hct 32 %, Iffective surface (m²)	0.4	0.7	1.0	1.3	1.6	1.8
Itrafiltration coefficients: human blood, Hct 32 %, ffective surface (m²)	<u> </u>	•	1.0 40	1.3 40	1.6 40	1.8 40
Itrafiltration coefficients: human blood, Hict 32 %, ffective surface (m²) Vall thickness (µm)	0.4	0.7				
Itrafiltration coefficients: human blood, Hict 32 %, ffective surface (m²) Vall thickness (µm) Vriming vol. (mL)	0.4	0.7	40 63	40	40	40
Itrafiltration coefficients: human blood, Hict 32 %, Iffective surface (m²) Vall thickness (µm) Priming vol. (mL) Membrane material	0.4	0.7	40 63 Fresenius F	40 82	40	40
Itrafiltration coefficients: human blood, Hict 32 %, Iffective surface (m²) Vall thickness (µm) Priming vol. (mL) Membrane material Housing material	0.4	0.7	40 63 Fresenius F Polyca	40 82 Polysulfone®	40	40
Itrafiltration coefficients: human blood, Hict 32 %, Iffective surface (m²) Vall thickness (µm) Priming vol. (mL) Membrane material Housing material Potting compound	0.4	0.7	40 63 Fresenius F Polyca Polyur	40 82 Polysulfone® rbonate	40	40
	0.4	0.7	40 63 Fresenius F Polyca Polyur	40 82 Polysulfone® rbonate rethane	40	40

Paediatric Filters FX paed, FX 40





INLINE Steam sterilisation

As members of the FX-class of dialysers, both, the FX paed and the FX 40 dialysers deliver the high expectations on dialysers for application in paediatric dialysis.

- Low effective surface areas and low blood filling volumes
- State-of-the-art housing and membrane technology
- No kinking of blood lines through lateral blood inlet ports
- Fast and easy preparation
- High-flux dialysis membrane with high middle-molecule removal rate

In vitro performance data/technical data

•		
	FX paed	FX 40
Ultrafiltration coeff. (mL/h x mmHg)	7	20
Clearance 100 (mL/min) Q _D = 300 n	nL/min	
Urea	76	-
Creatinine	64	_
Phosphate	57	-
Vitamin B ₁₂	34	-
Inulin	20	-
Clearance 200 (mL/min) Q _D = 500 n	nL/min	
Urea	-	170
Creatinine	-	144
Phosphate	-	138
Vitamin B ₁₂	-	84
Inulin	_	54
Clearance 300 (mL/min) Q _D = 500 n	nL/min	
Urea	-	209
Creatinine	_	168
Phosphate	-	160
Vitamin B ₁₂	_	91
Inulin	_	56

In vitro performance: QF = 0 mL/min, T = 37 °C (EN 1283). Ultrafiltration coefficients: human blood, Hct 32 %, protein content 6 %.

Effective surface (m²)	0.2	0.6		
Wall thickness (µm)	35/220	35/185		
Priming vol. (mL)	18	32		
Membrane material	Helixone®			
Housing material	Polypropylene			
Potting compound	Polyurethane			
Sterilisation method	INLINE Steam			
Form of treatment	HD / HF / HDF			
Units per box	20	20		
ArtNo.	500 822 1	500 884 1		

Dialysis Fluid Filter DIASAFE® plus

The dialysis fluid filter DIASAFE® plus is a further development of the successful DIASAFE® filter by Fresenius Medical Care.

- Preparation of ultra pure dialysis fluid (endotoxins < 0.03 IU/mL, microbial contaminations < 0.1 CFU/mL)
- ONLINE preparation of substitution fluid for HF and HDF treatments
- Microbiological safety through redundant double filtration of the substitution fluid using two DIASAFE® plus filters in series
- High resistance to disinfection agents, such as Puristeril® 340 and Diasteril®, Citrosteril®, Sporotal® 100





Technical data

	DIASAFE*plus	
Membrane material	Fresenius Polysulfone®	
Effective surface (m²)	2.2	
Housing material	Polypropylene	
Potting compound	Polyurethane	
Sealings	Silicone	
Filtration rate	5 mL/min mm Hg (3.75 L/min bar; max. 2 bar)	
Operating time	Standard HD: max. 12 weeks ONLINE HF/HDF, ONLINE priming/rinsing: max. 12 weeks or 100 treatments	
Disinfection	Puristeril* 340 (peracetic acid); Diasteril* (hydroxyacetic acid) or Citrosteril* (citric acid); Sporotal* 100 (sodium hypochlorite) max. 11 times	
Units per box	12	
ArtNo.	500 820 1	

Accessories	Residual test (Puristeril® 340)	pH Indicator test (Diasteril®)	
Units per box	100	100	
ArtNo.	629 916 1	628 816 1	

