Title

Comment

Prepared By

Date

Memory Capacity

[Memory Capacity]
16000

[Program Capacity]
16000 Steps

[Comments Capacity]
0 Block 0 Points

[File Register Capacity]
0 Block 0 Points

[Special Function Block Setting]
0 Block

[Positioning]
0 Block

[Built-in CC-Link/LT Setting]
0 Block

PLC System

[Battery Less Mode]
OFF

[MODEM Initialized]
None

[RUN Terminal Input]
None

Device

[Device]

	Sym.	Dig.	Points	Start	End	Latch Start	End	Latch Setting Range
Supplemental Relay	M	10	7680	0	7679	500	1023	0 - 1023
State	S	10	4096	0	4095	500	999	0 - 999
Timer	T	10	512	0	511			
Counter(16bit)	C	10	200	0	199	100	199	0 - 199
Counter(32bit)	C	10	56	200	255	220	255	200 - 255
Data Register	D	10	8000	0	7999	200	511	0 - 511
Extended Register	R	10	32768	0	32767			

[CC-Link Setting]

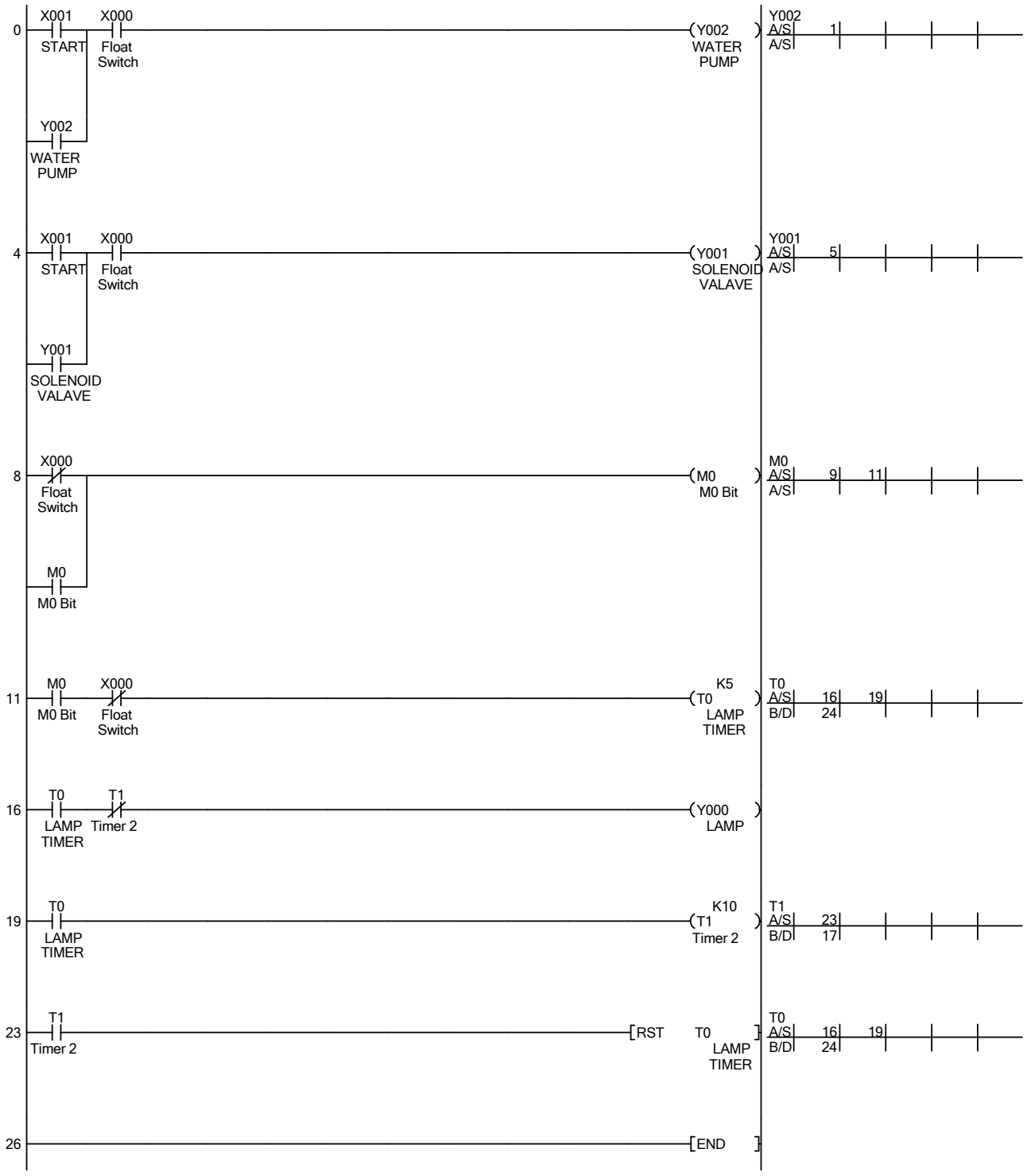
Connection Block Not Set

[CC-Link Setting]

	Setting Contents
Special Function Block No.	-
Type	-
Master Station Data Link Type	Start Parameter by BFM
Mode	-
Total Module Connected	-
Remote input(RX)	-
Remote output(RY)	-
Remote register(RWr)	-
Remote register(RWw)	-
Ver.2 Remote input(RX)	-
Ver.2 Remote output(RY)	-
Ver.2 Remote register(RWr)	-
Ver.2 Remote register(RWw)	-
Special relay(SB)	-
Special register(SW)	-
Retry Count	-
Automatic Reconnection Station Count	-
Standby Master Station No.	-
PLC Down Select	-
Scan Mode Setting	-
Delay Time Setting	-
Remote Device Station Initial Setting	-
Interrupt Settings	-

Execution type	Program file name [Title]
Execution Program	MAIN

Ladder 1/27/2025
Data Name : MAIN



Device Comment 1/27/2025
Data Name : COMMENT

Device Name	Comment
M0	M0 Bit
X000	Float Switch
X001	START
Y000	LAMP
Y001	SOLENOID VALAVE
Y002	WATER PUMP
T0	LAMP TIMER
T1	Timer 2

Position	Device	Setting Value
(13)	T0	K5
(20)	T1	K10

Data Name : Device List

Find In:(Entire project)
Find What:Used Device (Contact & Coil)
Print Range:Whole Range

*:in use, (counts): the number of coil uses

Device	Contact	Coil (counts)	Parameter	Comment
M0	*	*(1)		M0 Bit
Y001	*	*(1)		SOLENOID VALAVE
Y002	*	*(1)		WATER PUMP
T0	*	*(2)		LAMP TIMER
T1	*	*(1)		Timer 2

Project Contents List 1/27/2025
Data Name : Project Contents List

Workspace Name :
Project Name : FLOAT_SWITCH_PROJECT
Title :

Data Name	Last Change	Title
Parameter	1/26/2025 4:31:49 PM	
PLC Parameter	1/26/2025 4:31:49 PM	
Network Parameter	1/26/2025 4:31:49 PM	
CC-Link	1/26/2025 4:31:49 PM	
Special Module(Intelligent Function Module)	1/26/2025 4:31:49 PM	
Global Device Comment	1/26/2025 5:40:07 PM	
Program Setting		
Execution Program		
MAIN	1/26/2025 4:31:49 PM	
MAIN	1/26/2025 6:27:54 PM	
POU		
Program	1/26/2025 4:31:49 PM	
MAIN	1/26/2025 6:27:54 PM	
Local Device Comment		
Device Memory	1/26/2025 4:31:50 PM	
MAIN	1/26/2025 4:31:50 PM	