**ACKNOWLEDGEMENT**

I express my sincere thanks to **VIKASH KUMAR (ASST. MANAGER IT), ITS, TATA STEEL (WEST BOKARO)** for permitting me to undertake this project.

I wish to express my deep gratitude to both for their support, guidance and for their whole hearted assistance throughout the duration of the project. I would like them to thank for duly evaluating my progress and encouraging me, for providing me with the unique opportunity to work in this project, for their encouragement and support at all levels.

I am grateful to the entire team at **TATA STEEL (WEST BOKARO)** for providing necessary facilities and permitting to carry out the project in the organization.