

euromap67_input_bits (Machine Side):

Bit	Input	Description	Polyscope Tab
0	ZA5	Reject	Status Tab
1	ZA6	Close Mold	Control Tab
2	ZA7	Open Mold	Control Tab
3	ZA8	Intermediate Mold Position	Status Tab
4	ZC5	Reserved ZC5	
5	ZC6	Reserved ZC6	
6	ZC7	Reserved ZC7	
7	ZC8	Manufacturer dependent ZC8	Manufacturer Dependent Tab
8	ZB2	Automatic Mode	Status Tab
9	ZB3	Ejector Backward	Control Tab
10	ZB4	Ejector Forward	Control Tab
11	ZB5	Core Pullers 1 in	Control Tab
12	ZB6	Core Pullers 1 out	Control Tab
13	ZB7	Core Pullers 2 in	Control Tab
14	ZB8	Core Pullers 1 out	Control Tab
15	Custom	MAF Connected inside the Box	
16		Teach Pendant Emergency Stop	Safety Tab
17	ZA1/ZC1 ZA2/ZC2	Machine Emergency Stop	Safety Tab
18	ZA3/ZC3 ZA4/ZC4	Safeguard Stop	Safety Tab
19		Power from Robot to Machine	
20		Power from Machine to Robot	

euromap67_output_bits (Robot Side):

Bit	Output	Description	Polyscope Tab
0	A5	Manufacturer dependent A5	Manufacturer Dependent Tab
1	A6	Close Mold	Control Tab
2	A7	Open Mold	Control Tab
3	A8	Reserved A8	
4	C5	Manufacturer dependent C5	Manufacturer Dependent Tab
5	C6	Reserved C6	
6	C7	Reserved C7	
7	C8	Manufacturer dependent C8	Manufacturer Dependent Tab
8	B2	Automatic Mode	Status Tab
9	B3	Ejector Backward	Control Tab
10	B4	Ejector Forward	Control Tab
11	B5	Core Pullers 1 in	Control Tab
12	B6	Core Pullers 1 out	Control Tab
13	B7	Core Pullers 2 in	Control Tab
14	B8	Core Pullers 2 out	Control Tab
15	MAF-Lock	Mold Area Free (Software)	Control Tab