Please read this manual carefully before using it, and keep it for future reference.

#### About this manual

Thank you for your purchase of our company's 80MM thermal printer.

This manual can help you learn to use this product. Please read this manual before use, and safekeeping, so that all the use of this product can read it.

#### Note

Due to our constant efforts to improve and upgrade the product's function and performance, our company reserves the right to change the hardware and software specifications in the manual without prior notice.

If you find any errors or missions in the contents of this manual, please tell us or our agent, thank you very much.

Without the prior written permission of our company, the contents of the relevant manual attached to the product shall not be reproduced, transmitted, transcribed, stored, etc..

#### Statement

This product is type A product, may cause the radio interference in the living environment , in this case, the user need to protect the interference with effective protection measures.

## Safety tips

- •Do not disassemble the printer personally, pls read this manual before use.
- •The printer should be installed in a solid place to avoid vibration or impact damage to the printer.

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- •Do not store and use the printer in the environment of high temperature, high humidity, and heavy pollution.
- •The power adapter of the printer should be connected to the grounding socket, should be avoided to connected to the same socket with large motor or other can lead to voltage fluctuation equipments, or may lead abnormal to printer and even damage to the printer.
- •Pls use the standard power adapter to the printer.
- •When plug connection line, please make sure the printer power is closed.
- •When the printer is printing, please do not open the paper cover, otherwise it may cause unexpected situation, and even damage the printer.
- •After printing, print head is still at high temperature, pls do not touch, to avoid burn.
- •Pls do not use dissolved substances, such as: benzene, thinner or alcohol wipe to clean the printer casing. At the same time, please do not use corrosive chemicals and detergent to contact printer. To avoid damage to the printer.
- •Pls use our company approved or regular factory produced printing paper, otherwise it may lead to poor print quality, and even damage the printer core.
- •Thermal printing paper printing letter save time is related to thermal printing paper quality, if you want to print the long-term preservation bills, please choose a long-term thermal paper.
- •The printer is only suitable for using in the altitude below 2000M.
- •The printer is only suitable for use in non tropical climates.

#### **Application Area:**

- Electronic cash register POS system printing
- Electronic transfer system printing
- Sports, postal, civil aviation bill printing
- Query, service system bill printing
- Catering industry bill printing
- Tax bill printing

## Package:

- •Printer 1PC
- Standard power adapter (including power line)
   1SET
- •Paper roll 1ROLL
- •Data line 1PC
- •User manual 1PC
- Driver CD 1PC

#### **Printer Features:**

- •300 mm / second ultra high-speed printing, improve the printing efficiency
- •Excellent waterproof, anti oil, anti-dust structure design
- •Support wall hanging function, meet the special environment printing
- •Movable baffle design, support 80MM, 58MM different width of the paper roll printing
- •Support 80MM large diameter roll
- Support kitchen printing and Internet printing
- •Support printer monitoring function, to avoid losing bills
- •Using 100M Ethernet card, connect printer faster, to avoid losing bills

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- •Recover printing after netwok disconnection, to avoid losing bills
- •2048K super input buffer,to avoid losing bills
- Support LOGO Graphical download and print
- Support 1D,2D bar code printing
- Support order come remind and error alarm
- Support black mark orientation and re-print Large font
- Support Multi language printing
- Richinterface:Internet(100M)+USB+COM;Internet(100M)+USB+WIFI;

USB+GPRS;USB+COM;USB+Bluetooth

- Built-in WEB server, configure printer by IE browser
- Compatible with ESC/POS print instruction mode
- Support Windows, Linux, Android and IOS system printing

#### **Printer Parameters:**

Ite	em	Parameters	
	Printing Method	Thermal Line	
	Printing	72mm	
	width Resolution	576 Dots/Line or 512 Dots/Line	
		(8dots/mm,203dpi)	
	Print speed	300mm/Second	
	Interface	Internet(100M)+USB+COM;Internet(100M) +USB+WIFI;USB+GPRS;USB+COM;USB+	

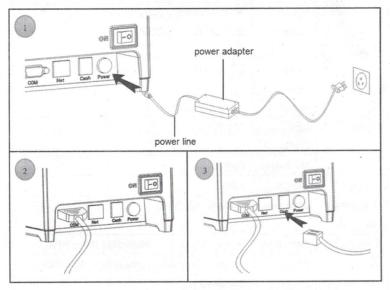
Print	Line	3.75mm (Can adjust line spacing by
parameters	Spacing	command)
	Line No.	FontA-48Lines/FontB-64Lines/Simple,
		traditional Chinese-24 lines
	Character	Standard GB18030 simplified / traditional
	and the second second	Chinese Fonts
	Character	ANK character,Font A:1.5×3.0mm (12×24
	Size	dots) ;Font B:1.1×2.1mm (9×17 dots)
		Simplified/Traditional
		Chinese3.0×3.0mm(24×24 dots)
	Extended	PC437/Katakana/PC850/PC860/PC863/
	character	PC865/WestEurope/Greek/Hebrew/
	set	EastEurope/Iran/WPC1252/PC866/PC852/
		PC858/IranII/Latvian/Arabic/PT151,1251/
Bar code	la n	PC737/WPC/1257/ThaiVietnam/PC864/
Character		PC1001/(Latvian)/(PC1001)/(PT151,1251)/
		(WPC1257)/(PC864)/(Vietnam)/(Thai)
	Bar code	1D bar code:
		UPC-A/UPC-E/JAN13(EAN13)/JAN8(EAN8)/
	The State of the S	CODE39/ITF/CODABAR/CODE93/CODE128
	1000	2D barcode: QRCODE
Graphics	Graphics	Supports bitmap download and print
printing	printing	
Cuttor	Cutter	Full cut/Half cut
Cutter	Function	
	Туре	Thermal
	Width	79.5±0.5mm

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Paper	Diameter	≤80mm
	Feed	Easy feed(Clameshell feed)
	method	
Print	Comman	ESC/POS
commands	ds	
	Power	Input: AC 100V-240V,50 ~ 60Hz
	Adaptor	Output: DC 24V/2.5A
Power		
	Cash	DC 24V/1A
	Drawer	
	output	
Buffer	Input	2048K bytes
	Buffer	1 \$ 1750 to 10 10 10 10 10 10 10 10 10 10 10 10 10
	NV Flash	256K bytes
physical	Weight	1.2KG
characterist	Dimensio	186*145*133(MM)
ics	n	
Environme	Working	Temp: 5 ~ 45°C, Humidity: 10 ~ 80%
nt	Storage	Temp: $-10 \sim 50^{\circ}$ C , Humidity: $10 \sim 90\%$
		(No dew)
	Print	100KM (print density≤12.5)
Reliability	Head Life	1 183
parameter	Cutter	1000,000times
	Life	E. S. Best et
Software	Driver	Android,IOS,Linux,Win2000,Win2003,WinXP,
		Win7,Win8,Win8.1

#### Printer connection:

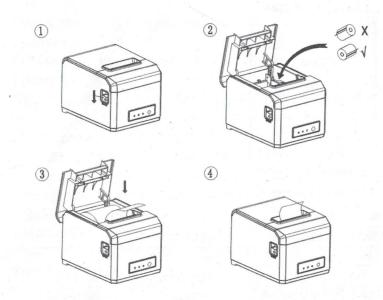
- 1 connect the power adapter cable to the printer power supply interface.
- 2 connect the data cable to the printer's interface.
- 3 the cashier drawer cable connected with printer interface .



## Install the print paper

80MM series thermal printer using 58MM thermal paper, using easy paper structure, convenient to install paper.

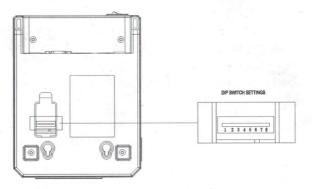
- 1 Pressing down the cover open button, open the printer cover
- 2 Put thermal print paper in the paper holder according to the pic below
- 3 Pull a little paper out of the warehouse
- 4 tear excess printing paper



Note: take care of the roll direction, if reverse direction, the content won't be print out.

## Set print mode (DIP switch)

DIP switch settings can change the printer's cutting knife, beep, print density, language, font size, print width, print speed, etc..



#### Printer bottom DIP switch function table

No	Function	on	off	
SW-1	self cutter	yes	No	
SW-2	beep remind	on	off	
SW-3	printing density	high density	normal density	
SW-4	Character mode	Chinese (double byte)	Foreign language (single byte)	
SW-5	Number of characters per line	42	48	
SW-6	Printing width	80MM	58MM	
SW-7	T (00M - 4 is - 11)			
SW-8	Transmission speed (COM port is valid)			

SW-7	off	off	on	on
SW-8	off	on	off	on
Transmission speed (BPS or bit / sec)	9600	19200	38400	115200

## Switch, key name, indicator and function

#### 1 power switch

The switch can turned on and off the printer power supply.

## 2 (feed) key (FEED)

Press the button can feed, if keep on press this button will continued to feed.

## 3 (short paper) light (Paper)

This indicator and the Error lamp flashing at the same time indicates that the printer is short of paper, this indicator and the Error lamp off means the printer has paper.

## 4 (power) lamp (power)

The indicator light on indicates that the printer is connected to the power supply, this light off indicates that the printer power is off.

# 5 (error) light (Error)

When the printer is missing paper, print head overheating, the lid is not closed well etc., the indicator lights will flashing.

#### Self test

Printer self-test method are as follows: when the printer connected to the power adapter, press (feed) key and open the printer power at the same time, released the button after approximately 2 seconds, printers will print out current printer status and settings.

## Hex number system:

When the printer connected to the power adapter, ppress (feed) key and open the printer power at the same time, released the button after

approximately 6 seconds. The printer print out the words "Dump Hexadecimal".

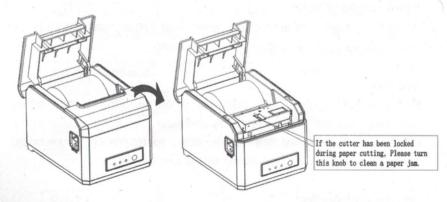
## Printer restore factory settings

When the printer connected to the power adapter, ppress (feed) key and open the printer power at the same time, released the button after approximately 10 seconds, printer is restored to factory settings.

#### **Cutter stuck maintenance**

Solution 1:Press the power switch to turn off the printer power, restart, let the cutter back.

Solution 2:Open the printer cover, rotating the printing head cutting knife gear, let the cutter return to its initial position, open the cover and install paper roll then can can print normally.



Note: do not force open the cover, as to avoid unrecoverable damage to the print head and the cutter.

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#### Printer driver

80MM series thermal printer driver mode has two kinds, one is using the port for directly drive printing, one is in stall driver in Windows system to print.

## 1.port direct drive

In this way, do not need to install the driver, only need to output the character (instructions and data) directly to a port, and to achieve character conversion of print by internal printer hard character library, using port directly drive, make the print control more convenient. If you use port direct drive mode, you need to use the print command set to control the printer's printing, 58MM series thermal printer has been integrated within the ESC/POS instruction set.

## 2.Install driver in windows system

To install the driver in CD in windows, you only need to call the driver in the program to achieved print. In this way, in fact there is a Windows driver to turn the character into a graphic dot matrix way to print.

Windows driver installation steps and instructions:

(1) Double click the driver setup



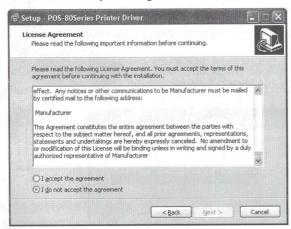
click "ok"



# (2) Click the "next step"

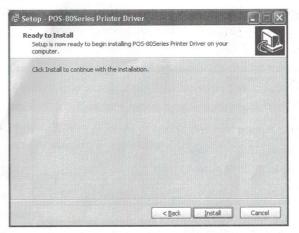


# (3) Select "I accept this Agreement", click "next"

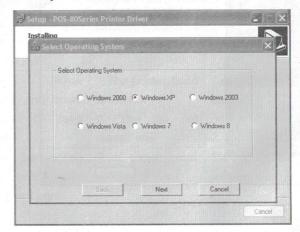


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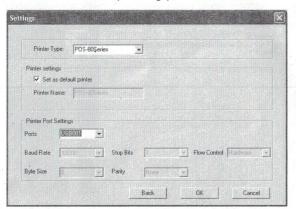
#### (4) Click "install"



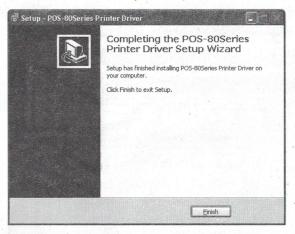
(5) Setup software will automatically identify the version of the Windows system, click "Next "



(6) Select the corresponding port and click "OK"



(7) Click "finish" to complete the driver installation



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#### Printer Repair and maintenance

- 1. printer external and warehouse cleaning: please use a wet cloth gently wipe the printer surface and internal paper warehouse.
- 2. Printer core clean: printer core must be clean on time, especially the quality of printing is decline, cleaning methods are as follows: put cotton dipped in anhydrous alcohol and gently wipe the printer core ceramic parts as shown in the picture below until clean enough.
- 3.If find water inside printer, pls immediately disconnect the printer power, and dry the printer naturally.

Failure Analysis:

Failure phenomenon	Failure cause	Solution
Printer paper indicator and Error indicator flashing at same time,and make a Di Di beep sound	Printer lack of paper	Install paper correctly
Printer error flashing and make a Di Dibeep sound	<ul><li>1.The printer head is too hot</li><li>2. The flip not closed well</li></ul>	1.Open the cover and dissipate heat fully then go on printing.     2. Cover the flip well
When the printer prints only paper run but not print	Print paper install reverse	Pls install the print paper for a opposite direction

The printer print	The print head not	Put cotton dipped in	
fuzzy	clean for a long	anhydrous alcohol and	
	time	gently wipe the printer core	
A 12 Jan 1		ceramic parts until clean	
A LAMBOR DO TRATE OF		enough	
	The character	Pls choose high quality	
	colour in thermal	thermal paper	
	paper no good	son care it is related to	
There is no	The power	Pls check power adaptor is	
response of printer	adaptor not	connected well or	
*	connected	not,power switch is turn on	
		or not	
Printer can self test,	Driver port	Pls select the correct print	
but can not print	selection error	driver port based on the	
online		actual connection port	
Printer serial port	Bit rate slection	Pls set the COM baud rate	
does not print or	error	accoridng to the COM info	
print garbled		on self check page	