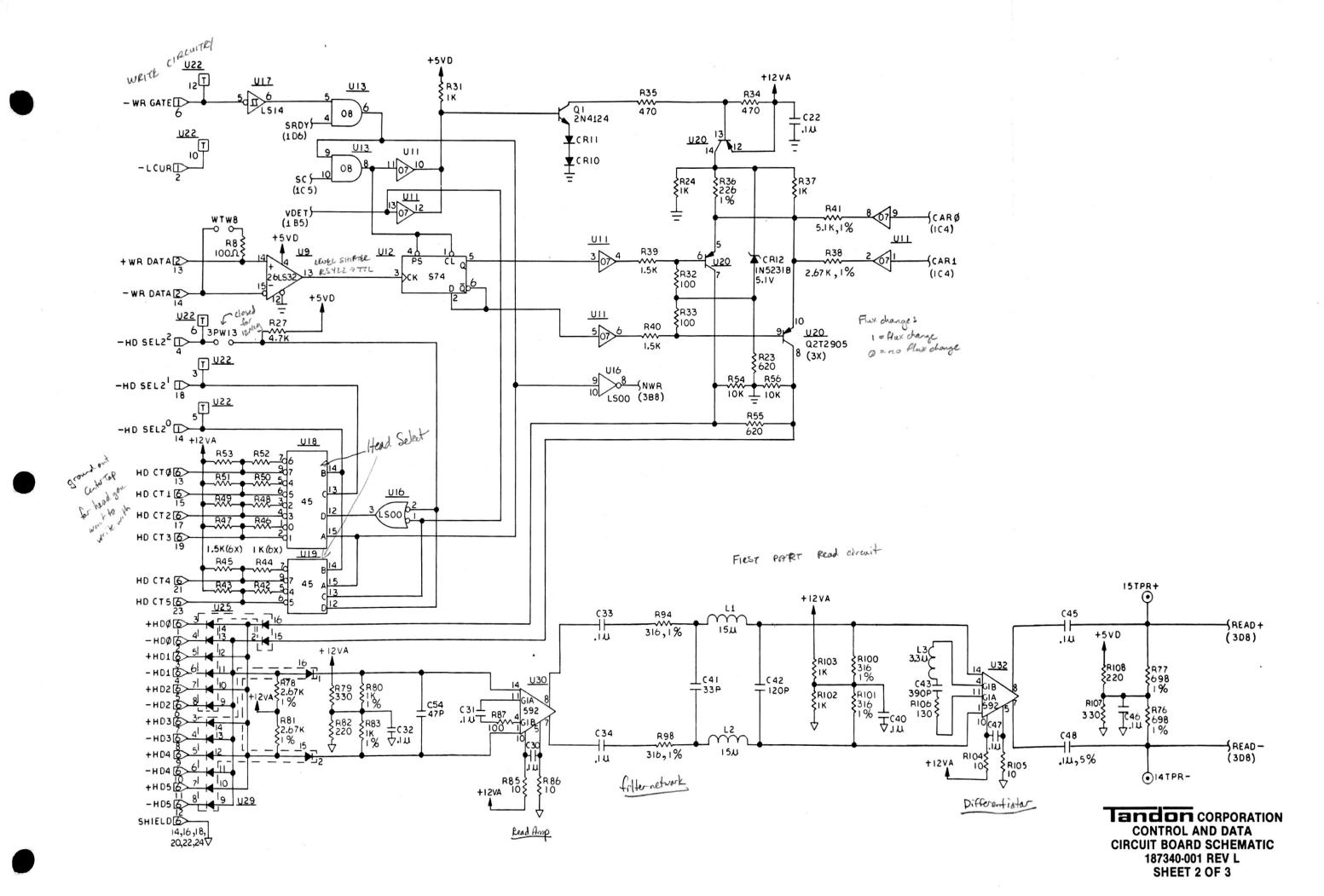
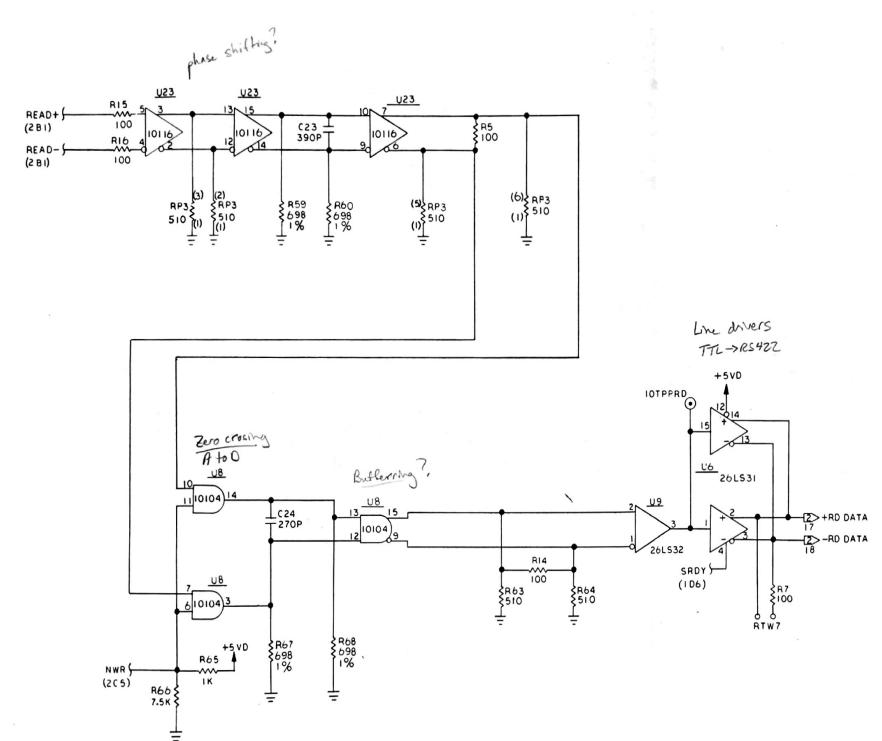


- 6. Y DENOTES CONNECTOR JX, PINY.
- 5 INDUCTORS ARE IN UH, 10%.
- 4 DIODES ARE IN4446 OR EQUIV.
- 3. CAPS ARE IN PF, NF, OR UF, 25V MIN. TOLERANCE IS 10% FOR VALUES ABOVE IN, 5% OTHERWISE.
- 2. 1% RESISTORS ARE 1/8 W.
- I. RESISTORS ARE IN OHMS, 1/4 W 5%.
- 9. UNVALUED COMPONENTS ARE OMITTED.
- 8. TX DENOTES PIN X OF (UZZ) TERM PAK. = 220 330
- 7. DENOTES TEST POINT.

CONTROL AND DATA
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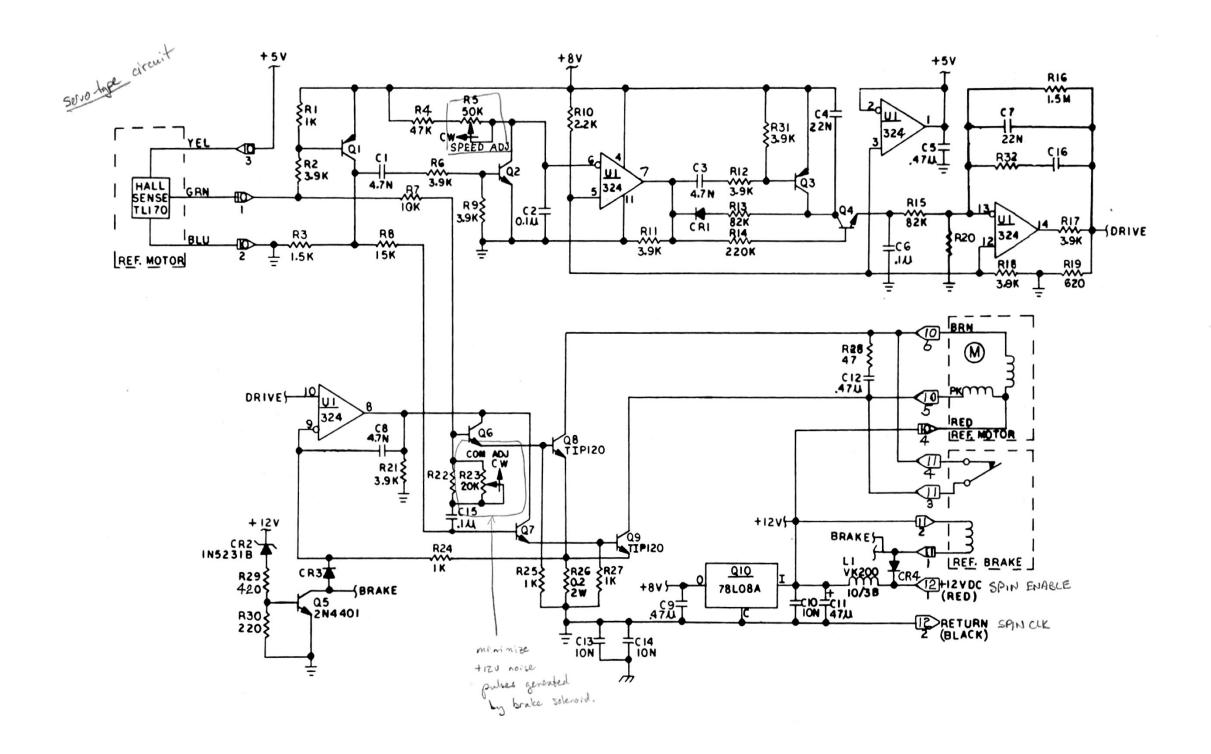


	I.C. LOCATION A	ND VC	LTAGE	CHART	
LOCATION	TYPE	+5	+12	GND	UNUSED
U16	741500	14		7	
U2I	7406	14		7	
UII	7407	14		7	
UI3	7408	14		7	
U17	74LS14	14		7	1/6
U24	7438	14		7	
U18,U19	74.15	16		8	
U 7	741574	14		7	
UI2	74574	14		7	
UIO	339	-	3	12	1/4
U2,U3	463	8		4	
U30,U32	592		NOTEL	HOTED	
UI	UNL2074		NOTED	4,5,12,13	
U6	26L531	16		8	2/4
U9	261532	16		8	1/4
U25,U29	2719				
U20	Q2T2905		NOTED		1/4
U4	8048	26,40		20	
U8	10104	1,16		8	1/4
U23	10116	1,16		8	
UI4	,				
U22	TERM PAK	16		7,8	4/12

1	SHUNT PLUG PROGRAMMING							
	WI-WI3 SHUNT	FUNCTION		USAGE				
	WΙ	TRK FAULT	0	INSTALL FOR EXCESS TRK FAULT				
1	w 2	TEST	0	INSTALL FOR FACTORY TEST				
- 11	w3	DISABLE LIMIT	0	INSTALL TO DISABLE SOFT LIMITS				
7	W4	SPIN SELECT	0	INSTALL FOR SPIN SELECT				
	W5	TRACKS	5	INSTALL FOR S VERSION ONLY				
/	W6	MOTOR TYPE		INSTALL FOR TYPE 18 MOTOR				
7	RTW7	READ TERMINATOR		CLOSE ONLY WEND DRIVE OF DAISY CHAIN DATA				
-	8WTW	WRITE TERMINATOR	I	CLOSED FOR RADIAL DATA				
		DRIVE SELECT 4	0	INSTALL 1 OF 4 PLUGS ONLY				
		DRIVE SELECT 3	0	PLUG CORRESPONDS TO				
13		DRIVE SELECT 2	0	DRIVE ADDRESS				
- (51 W12	DRIVE SELECT I	I					
\rightarrow		3 DISC	603	CLOSE FOR MODEL 603 ONLY				
v	U22	TERMINATOR PAK	I	INSTALL IN END DRIVE OF DAISY CHAIN				
	O = OMIT S = CLOSE FOR S VERSION ONLY							
	I = INSTALL 603 = CLOSE FOR TM603 ONLY							

RE	FERENCE DESIGNATORS
LAST USED	UNUSED
C 54	(15,25-28,35-39,44,5)
CRI3	
J9	
L5	
QI	
AIII	R71THRU75,8488-93,95-97,99,109,110
RP3	RPI
TPI9	
U32	U5,14,15,26-28,31
WI3	
ΥI	

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7. UNVALUED COMPONENTS ARE OMITTED.

- 6. Y OR Y DENOTES CONNECTOR X, PIN Y.
- 5. PNP TRANSISTORS ARE 2N4125.
- 4. NPN TRANSISTORS ARE 2N4124.
- 3. DIODES ARE 1N4446 OR EQUIV.
- 2. CAPACITORS ARE 25V, 10%, PF, NF, OR UF.
- 1. RESISTORS ARE IN OHMS, 1/4 W, 5%.

SPINDLE CORPORATION
SPINDLE CONTROL
CIRCUIT BOARD SCHEMATIC
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