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**A Servo Controller for Brushed DC Motor**

by

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ABSTRACT

TODO: Typical format of abstract usually begins with a short introduction to the project that you have done. It is normally covered in 2 to 3 sentences. It should not include what have not been done or what will be done. Furthermore, it is definitely not a general introduction that is not directly related to your project.

This is followed by a brief and concise description of the project implementation. This is basically a synopsis of ‘methodology’ or ‘design’ used in your project. It can include the operation of your project product (for hardware or software type) in brief. Specific model or rare items (hardware or software) can be mentioned. This part is limited to 150 words.

Next, the summary of significant results and findings of your project is presented. This usually comes from the chapter ‘data presentation’ and/or ‘discussion of findings’. The results or data and the discussion can be combined and presented in this part. Data/results can be mentioned in form of relative manner, e.g. x is proportional to y with proportional constant of w, or x = wy. Performance of hardware or software can be either quantitative or qualitative (descriptive) but the descriptive form should be result-oriented. Important comparisons between theoretical or ideal cases and practical cases can also be included.

Finally, the abstract ends with important or overall conclusion. Only the important or significant conclusions from chapter ‘conclusion’ are presented here. Alternatively, an overall conclusion which combines all the individual conclusions can be included here. Notes: You may write your abstract in one or two paragraphs. It is important to note that abstract is written in a case by case basis. However, a typical format can be useful as a guide or reference for you to write the abstract of your project report.

The following items CANNOT be included in the abstract: 1. Issues related to personal, e.g. learned a lot of things from this project. 2. First and second person pronouns (I, we, you, me, my, etc.). 3. Outline of chapters in your project report. 4. Any issues that are not produced from your project (except comparison cases with another person’s work). 5. Reference index or reference number.

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LIST OF ABBREVIATIONS

FYP Final Year Project

DC Direct Current

PID Proportional-Integral-Derivative

PWM Pulse Width Modulation

MOSFET Metal Oxide Semiconductor Field Effect Transistor

BJT Bipolar Junction Transistor

# INTRODUCTION

## Overview

The advent of electric motors has been pivotal in the evolution of various mechanical systems, and among the spectrum of motors utilized, the Brushed DC motor is known for its straightforward architecture and control [1]. This type of motor is ubiquitous across multiple sectors due to its operational simplicity and cost-effectiveness, making it a preferred choice for mass-produced goods. Brushed DC motors are characterized by their direct compatibility with DC power sources, a feature that has solidified their position in applications where easy power access is a prerequisite. However, with the advent of more sophisticated technological demands, there is a pressing need for precision in motor operations. Precision, a non-negotiable quality in contemporary applications such as automated precision machining, unmanned aerial vehicles, and sophisticated navigational systems, requires an advanced degree of control that surpasses the capabilities of conventional open-loop controllers [2].

Considering these requirements, the domain of servo controllers has gained popularity, offering the potential for refined control and enhanced operational efficiency of Brushed DC motors. These controllers employ feedback mechanisms, principally through encoders, to furnish a continuous stream of data regarding motor position and velocity, facilitating an immediate corrective response via closed-loop control systems. The implementation of such feedback loops is fundamental to the servo control methodology, enabling the system to counteract any deviations from predefined motor performance criteria. Nonetheless, the task of engineering a servo controller that is both precise and efficient is fraught with challenges [3]. It necessitates meticulous signal processing, effective power management, and a resilient design that can withstand the exigencies of operation. As the application spectrum of Brushed DC motors broadens to more demanding tasks, the controller technology must concurrently advance, incorporating sophisticated control algorithms. This project aims to forge a controller that focuses on performance, cost-efficiency, and minimal complexity, thereby extending the functional envelope of Brushed DC motors.

## Problem Statements

The inherent mechanical properties of Brushed DC motors limit their capacity for precision control when relying solely on conventional driver circuits. These standard circuits lack the sophistication to finely tune the motor’s speed and positioning, which is a critical deficiency for applications that necessitate exact movements and strict adherence to motion profiles. The driver circuit alone is not equipped to account for the dynamic variables that impact motor performance, such as external loads and power supply irregularities. To achieve the high level of precision required in advanced technological applications, it is essential to go beyond the basic control that driver circuits offer.

The necessity for precise motor control becomes evident in applications like automated precision machining, unmanned aerial vehicles, and sophisticated navigational systems, where even minor deviations can lead to significant errors or failures. Conventional open-loop control systems are insufficient in these scenarios as they cannot provide real-time feedback and correction, resulting in inaccuracies and inefficiencies.

Moreover, as the complexity and demand for higher performance in technological systems increase, there is a pressing need for a robust control solution that can dynamically adjust to varying conditions and maintain optimal motor performance. This challenge is further compounded by the need for a cost-effective and minimally complex solution that can be easily implemented and maintained.

Thus, the primary problem addressed by this project is the development of a servo controller for Brushed DC motors that can provide precise and efficient control. This involves designing a system that integrates feedback mechanisms and advanced control algorithms to ensure accurate motor operation despite external disturbances and variations in operating conditions. By addressing these challenges, the project aims to enhance the functionality and applicability of Brushed DC motors in high-precision and demanding environments.

## Project Objectives

TODO:

## Project Scope

The objective of this project is to engineer a servo controller tailored for Brushed DC motors, with a focus on significantly enhancing their precision in terms of positioning control. A critical part of the project involves designing and building a driver circuit. This circuit will be controlled by a Pulse Width Modulation (PWM) signal originating from a microcontroller [4]. The driver circuit's role is pivotal as it acts as the primary mechanism for controlling the motor.

The project will incorporate a Proportional-Integral-Derivative (PID) closed-loop control system [5]. This system will be integrated seamlessly with the driver circuit and microcontroller, establishing the PID controller as the core unit responsible for continuously monitoring and fine-tuning the motor's output. An optical encoder will be used in the feedback loop to provide real-time data on the motor's position and velocity. Through this dynamic regulation, the system will be able to maintain strict adherence to the predefined motion profiles, effectively handling external influences such as variations in load. This comprehensive approach aims to elevate the performance of Brushed DC motors to meet the demanding precision standards of modern applications, ensuring they operate efficiently and accurately under a wide array of conditions.

## Report Outline

TODO: This section serves to inform readers about the organisation of the report, e.g. what are presented and where and how they are presented.

# LITERATURE REVIEW

This chapter provides a comprehensive overview of the existing literature related to the development and implementation of servo controllers for Brushed DC motors. It outlines the various works that have been conducted in this area, emphasizing different methodologies used to enhance motor control precision and efficiency. More specifically, it highlights the approaches that integrate advanced control techniques, including Pulse Width Modulation (PWM) and Proportional-Integral-Derivative (PID) controllers, in motor control systems.

Particular attention is given to the design and application of H-bridge circuits and their role in controlling the speed and direction of Brushed DC motors. The review also delves into the integration of feedback mechanisms, such as optical encoders, which provide real-time data essential for closed-loop control systems. These feedback systems are crucial for maintaining strict adherence to predefined motion profiles, ensuring accurate and efficient motor performance.

This chapter critically evaluates the contributions of various methodologies, comparing their strengths and weaknesses in relation to the overall research context. The investigated research domains include real-time control techniques and the implementation of microcontrollers, specifically STM32, in embedded motor control applications. The adaptation of these advanced control systems to handle external influences, such as load variations, is also discussed.

The findings of this review will offer an in-depth analysis of the current state of research in the field of Brushed DC motor control. Additionally, it will highlight novel strategies and advancements in control algorithms and feedback mechanisms that contribute to the enhanced precision and efficiency of servo controllers for Brushed DC motors.

## Brushed DC Motor Driver Circuit Design

The design of driver circuits for Brushed DC motors is crucial in achieving precise control of motor speed and direction. Various methods and components are utilized to enhance the performance and efficiency of these driver circuits. This section reviews the key methodologies and components, focusing on the use of Pulse Width Modulation (PWM) and H-bridge circuits.

The H-bridge configuration is a fundamental circuit for driving DC motors, allowing them to operate in both forward and reverse directions. An H-bridge consists of four switching elements, typically transistors or MOSFETs, arranged in a configuration that can control the direction of the current flow through the motor, thus controlling its rotation direction [6].

Research has shown that designing an H-bridge DC motor driver using a microcontroller that generates high-frequency PWM signals can effectively control motor speed and direction. One study [7] implemented an H-bridge driver circuit utilizing NPN and PNP MOSFETs driven by TLP250 MOSFET drivers. The use of PWM signals allowed for efficient control of motor speed by adjusting the duty cycle, which directly influenced the motor terminal voltage.

A diagram of a circuit board

Description automatically generated

Figure ‎2.1 H-Bridge DC Motor Control Circuit [7]

The design included a current sensor to monitor the motor current, protecting the motor from high current conditions such as short circuits or overloading. This integration ensured the longevity and reliability of the motor and the driver circuit [7].

Another research [8] explores the use of Pulse Width Modulation (PWM) for controlling DC motor speed, employing an AT89S52 microcontroller and L293D IC. This method excels in providing precise control over small DC motors in a cost-effective manner. However, the reliance on L293D IC limits its applicability to small motors, posing a challenge for more complex operational contexts.

A diagram of a motor

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Figure ‎2.2 Motor Driver L293D [8]

Other research [9] implements a PWM-based motor control circuit using an LM324 operational amplifier and four MOSFET to form the H-Bridge circuit. This design is lauded for its efficiency and suitability for small scale applications. Nonetheless, the LM324’s limitations in bandwidth and response accuracy may hinder performance in high-speed applications.

A diagram of a circuit

Description automatically generated

Figure ‎2.3 Bi-directional rotation using a full bridge [9]

Another research [10] discussed the design of wheeled mobile robots that use H-bridge motor driver circuit, stands out for its detailed analysis of circuit designs under varying load conditions. The use of BJTs in this design provides a cost-effective solution, but it falls short in terms of efficiency and power management compared to MOSFETs, which could affect its performance in more demanding robotic applications.

A diagram of a motor

Description automatically generated

Figure ‎2.4 H- Bridge motor driver circuit using BJTs [10]

### Efficiency and Reliability

The efficiency of an H-bridge driver circuit is significantly enhanced by using PWM control. Traditional methods, such as using a variable resistor, result in considerable power loss due to heat dissipation. PWM, on the other hand, minimizes these losses by rapidly switching the supply voltage, reducing the time the transistors spend in the transition states where power loss is highest.

In their implementation, researchers emphasized the cost-effectiveness and reliability of their design, noting that it allowed for precise speed control without the need for expensive components. The use of microcontrollers for generating PWM signals further enhanced flexibility and control accuracy, making the design suitable for various industrial applications.

## PID Control in DC Motor Position Systems

The proportional-integral-derivative (PID) controller is a widely used control algorithm in industrial applications due to its simplicity and effectiveness in handling a variety of control problems [10]. For brushed DC motors, PID controllers are particularly valuable in achieving precise speed and position control, which is critical in applications requiring exact movements and strict adherence to motion profiles.

In one study [11], a PID controller was applied to control the angular position of a DC motor connected to a valve of a hydraulic pump. The system was implemented using an ATmega16 microcontroller, and the PID parameters were carefully tuned to optimize performance. The experimental results demonstrated that the PID controller effectively suppressed oscillations caused by system and sensor nonlinearities, maintaining precise control of the motor's position.

A diagram of a block diagram

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Figure ‎2.5 Block diagram for the DC motor model [11]

Another research [12] focused on controlling the angular position of a DC geared motor using a PID controller with friction compensation. The study utilized an Arduino microcontroller and an L298N dual H-bridge motor driver to execute PWM signals. The PID controller successfully minimized errors and oscillations, achieving a high level of precision in the motor's position control. The inclusion of friction compensation further improved the system's performance, making it suitable for applications like robotic arm position control.

A diagram of a computer component

Description automatically generated

Figure ‎2.6 Block diagram for DC motor position control [12]

Implementing a PID controller for DC motors involves several challenges, including tuning the PID parameters and handling system nonlinearities. The process of tuning involves setting the proportional gain (Kp), integral gain (Ki), and derivative gain (Kd) to achieve the desired control performance. Incorrect tuning can lead to issues like overshoot, oscillations, and steady-state errors.

A study [13] on DC motor speed control using PWM highlighted the importance of precise tuning of PID parameters. The researchers used an Arduino microcontroller to generate PWM signals and control the motor speed. They emphasized the need for iterative tuning and testing to find the optimal PID settings that balance responsiveness and stability.

Another study [14] investigated the application of PID controllers for DC motor angular position control, highlighting the advantages of PID controllers in terms of stability and precision. The study utilized a genetic algorithm for tuning the PID parameters, achieving superior performance compared to the Ziegler-Nichols method. This approach provided a more refined tuning process, reducing the error between the actual and desired responses, and enhancing the system's robustness against disturbances

The primary advantage of PID controllers lies in their ability to provide stable and accurate control with relatively simple implementation. They are capable of handling a wide range of operating conditions and can be easily adjusted to meet specific performance requirements. The use of PID controllers in brushed DC motor systems enhances their applicability in high-precision environments, such as automated machinery, robotics, and navigation systems.

# DETAILS OF THE DESIGN

In this chapter the detailed implementation of your project is described, be it analysis, simulation algorithm, software design or hardware design.

# DATA PRESENTATION AND DISCUSSION OF FINDINGS

The results/data presentation and discussion sections can be both the most interesting as well as the most challenging sections to write. You may choose to write these sections separately, or combine them into a single chapter, depending on your preferences.

## Discussion of Findings

This section has several purposes. Among others it should interpret and explain your results, answer your research questions or problem statement, justify your approach and critically evaluate your study. The discussion section therefore needs to review your findings in the context of the literature and the existing knowledge about the subject.

You also need to demonstrate that you understand the limitations of your research and the implications of your findings for policy and practice. This section should be written in the present tense. The discussion section needs to follow from your results and relate back to your literature review. Make sure that everything you discuss is covered in the results section. However leave the conclusions for the conclusion chapter.

# CONCLUSIONS

## Summary and Conclusions

This chapter describes briefly and concisely the overall achievement of the project in terms of what have been done, what are the features, what are the functions, etc..

Notes: You may write your conclusion in several paragraphs. Note that conclusions are written in a case by case basis. Hence, this typical format is used as a guide or reference for you to write conclusions. First and second person pronouns (I, we, you, me, my, etc.) should be minimized or avoided.

Conclusion CANNOT include the following items: 1. Issues related to personal, e.g. learned a lot of things from this project. 2. Any issues or works that are not produced from your project (except comparison cases with another person’s work). 3. Any issues that are not discussed in discussion chapter.

Individual conclusions: These individual conclusions are made based on the chapter ‘discussion of findings’. Each discussion in the discussion chapter is concluded here without further discussion. In some cases, a conclusion can be made based on several discussions. Conclusions are made in terms of advantages, disadvantages, limitations, dependencies, affecting factors, problems, etc. All the conclusions should be in justified or confirmed (either good or bad) manner and should not look like discussion.

Overall conclusion: In some cases, an overall conclusion can be made based on the individual conclusions which can be combined into one.

## Areas of Future Research

This section describes some of the issues, which remain to be tackled in the future.

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APPENDIX A

This section contains lengthy materials which are not suitable to be put inside the main text, for example; raw data, equipment and computer programs. Times New Roman typeface with font size 10 shall be used.