## 2 MIP model

Constant value M

N\_bins: the number of bins given N\_items: the number of items given

 $W_j, H_j, C_j$ : the width, height, and cost of bin j, respectively  $w_i, h_i$ : the width, height of item i, respectively

## 2.1 Decision Variables

\*  $X_{ij} = 1$ : item i packed in bin j

$$\Rightarrow \sum_{i=1}^{\text{N\_items}} X_{ij} \geq 1 \Longleftrightarrow Z_j = 1 \text{: bin j has been used}$$

 $\Rightarrow$  To MIP:

$$\begin{cases} \mathbf{Z}_{j} \leq \sum_{i=1}^{\text{N\_items}} X_{ij} * M \\ \mathbf{Z}_{j} * \mathbf{M} \geq \sum_{i=1}^{\text{N\_items}} X_{ij} \end{cases}$$

\*  $R_i = 1$ : item i rotated 90 degree

#### Item's Coordinate:

 $l_i, r_i, b_i, t_i$ : left, right, bottom and top coordinates of item i \* if item i not rotated:  $R_i = 0$ 

$$\Rightarrow \begin{cases} \mathbf{r}_i = l_i + w_i \\ \mathbf{t}_i = b_i + h_i \end{cases}$$

\* if item i rotated:  $R_i = 1$ 

$$\Rightarrow \begin{cases} \mathbf{r}_i = l_i + h_i \\ \mathbf{t}_i = b_i + w_i \end{cases}$$

⇒ To MIP:

$$\begin{cases} \mathbf{r}_{i} = l_{i} + w_{i} * (1-R_{i}) + hi * R_{i} \\ \mathbf{t}_{i} = b_{i} + h_{i} * (1-R_{i}) + wi * R_{i} \end{cases}$$

#### 2.2 Constraints

#### 2.2.1 Each item has to be placed in exactly 1 bin:

$$\sum_{j=1}^{\text{N\_bins}} X_{ij} = 1 \text{ for } i \text{ in N\_items}$$

### 2.2.2 No two items overlap:

if 
$$X_{i_1j} = X_{i_2j} = 1$$

$$r_{i_1} \leq l_{i_2}$$
 or  $r_{i_2} \leq l_{i_1}$  or  $t_{i_1} \leq b_{i_2}$  or  $t_{i_2} \leq b_{i_1}$ 

 $\Rightarrow$  To MIP:

$$\begin{cases} \mathbf{r}_{i_1} \leq l_{i_2} + \mathbf{M} * (1 - (r_{i_1} \leq l_{i_2})) \\ \mathbf{r}_{i_2} \leq l_{i_1} + \mathbf{M} * (1 - (r_{i_2} \leq l_{i_1})) \\ \mathbf{t}_{i_1} \leq b_{i_2} + \mathbf{M} * (1 - (t_{i_1} \leq b_{i_2})) \\ \mathbf{t}_{i_2} \leq b_{i_1} + \mathbf{M} * (1 - (t_{i_2} \leq b_{i_1})) \\ (r_{i_1} \leq l_{i_2}) + (r_{i_2} \leq l_{i_1}) + (t_{i_1} \leq b_{i_2}) + (t_{i_2} \leq b_{i_1}) + (1 - (\mathbf{X}_{i_1j} == \mathbf{X}_{i_2j}) * \mathbf{M} \geq 1 \\ (r_{i_1} \leq l_{i_2}) + (r_{i_2} \leq l_{i_1}) + (t_{i_1} \leq b_{i_2}) + (t_{i_2} \leq b_{i_1}) \leq (\mathbf{X}_{i_1j} == \mathbf{X}_{i_2j}) * \mathbf{M} \end{cases}$$

## 2.2.3 Items cannot exceed the bin:

if 
$$X_{ij} = 1$$

$$\Rightarrow \begin{cases} \mathbf{w}_i \le r_i \le \mathbf{W}_j \\ \mathbf{h}_i \le t_i \le \mathbf{H}_j \end{cases}$$

 $\Rightarrow$  To MIP:

$$\begin{cases} r_i \le (1 - X_{ij}) * M + W_j \\ t_i \le (1 - X_{ij}) * M + H_j \end{cases}$$

# 2.3 Objective Function

$$\mathbf{minimize} \sum_{j=1}^{\mathrm{N\_bins}} Z_j * C_j$$