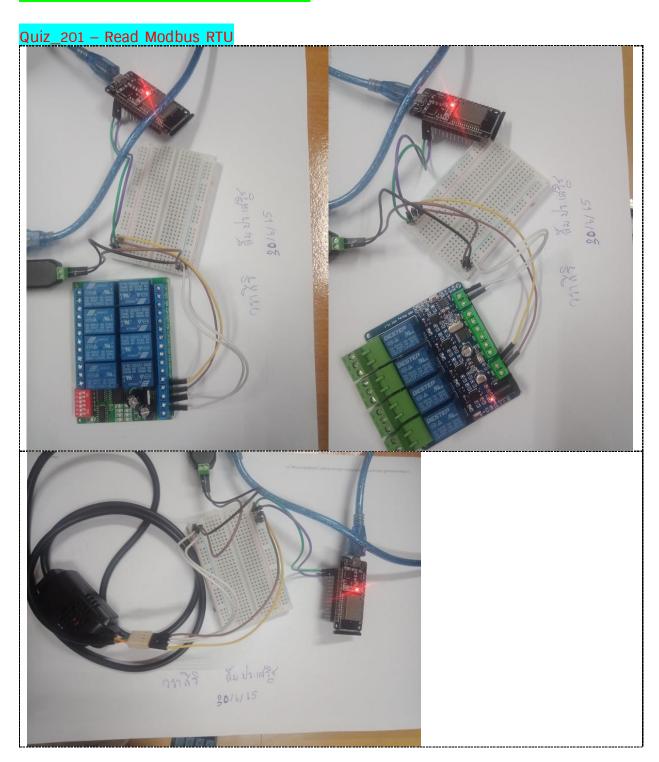
การควบคุมเครื่องจักรอัจฉริยะโดยใช้การสื่อสารระหว่างเครื่องจักรกับเครื่องจักร M2M - Intelligence Machine Control

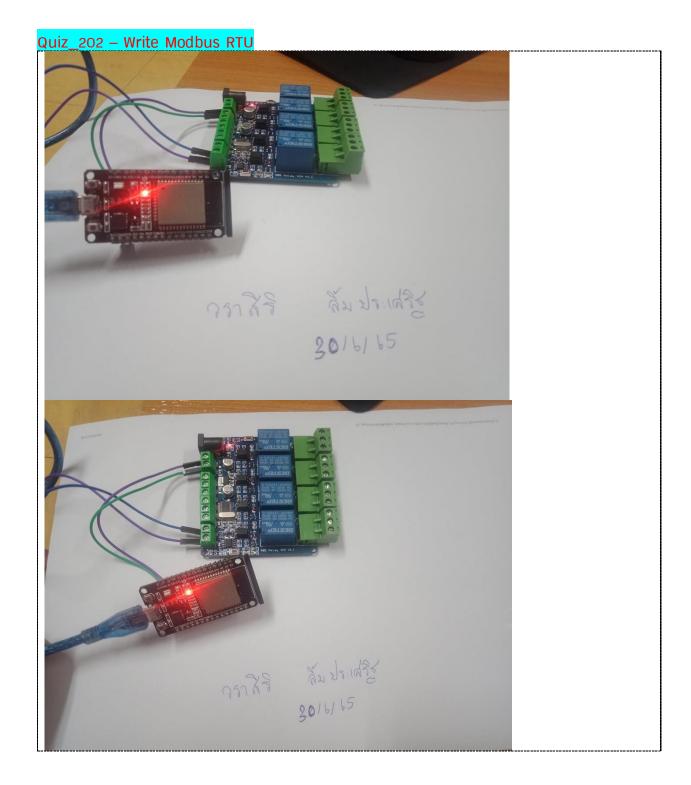
ขื่อ-สกุล : วราสิริ ลิ้มประเสริฐ B6214005

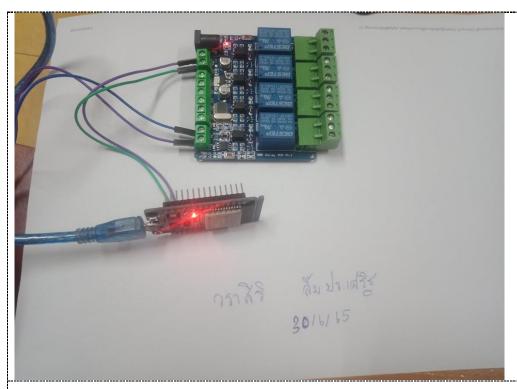
4/4: -- คำถามท้ายบทเพื่อทดสอบความเข้าใจ



```
#include "ModbusMaster.h" //https://github.com/4-20ma/ModbusMaster
#define Slave ID 1
#define MAX485_RE_NEG 4
#define RX_PIN 16
#define TX PIN 17
ModbusMaster modbus;
void preTransmission() {
 digitalWrite(MAX485_RE_NEG, HIGH); //Switch to transmit data
void postTransmission() {
 digitalWrite(MAX485_RE_NEG, LOW); //Switch to receive data
void setup() {
 pinMode(MAX485_RE_NEG, OUTPUT);
 digitalWrite(MAX485_RE_NEG, LOW);
 Serial.begin(115200, SERIAL_8N1);
 Serial2.begin(9600, SERIAL_8N1, RX_PIN, TX_PIN);
 modbus.begin(Slave_ID, Serial2);
 modbus.preTransmission(preTransmission);
 modbus.postTransmission(postTransmission);
long lastMillis = 0;
void loop() {
 long currentMillis = millis();
 if (currentMillis - lastMillis > 1000) {
  uint8_t result = modbus.readHoldingRegisters(0, 2);
  if (getResultMsg(&modbus, result)) {
    Serial.println();
   double res_dbl = modbus.getResponseBuffer(0) / 10;
   String res = "Temperature: " + String(res_dbl) + " C\r\n";
   res_dbl = modbus.getResponseBuffer(1) / 10;
    res += "Humidity: " + String(res_dbl) + " %";
    Serial.println(res);
  }
  lastMillis = currentMillis;
 }
bool getResultMsg(ModbusMaster *node, uint8 t result) {
 String tmpstr2 = "\r\n";
 switch (result) {
  case node->ku8MBSuccess:
   return true:
    break;
  case node->ku8MBIllegalFunction:
    tmpstr2 += "Illegal Function";
  case node->ku8MBIllegalDataAddress:
   tmpstr2 += "Illegal Data Address";
    break;
  case node->ku8MBIllegalDataValue:
    tmpstr2 += "Illegal Data Value";
    break;
  case node->ku8MBSlaveDeviceFailure:
   tmpstr2 += "Slave Device Failure";
  case node->ku8MBInvalidSlaveID:
    tmpstr2 += "Invalid Slave ID";
```

```
case node->ku8MBInvalidFunction:
  tmpstr2 += "Invalid Function";
 case node->ku8MBResponseTimedOut:
  tmpstr2 += "Response Timed Out";
 case node->ku8MBInvalidCRC:
  tmpstr2 += "Invalid CRC";
  break;
 default:
  tmpstr2 += "Unknown error: " + String(result);
  break;
Serial.println(tmpstr2);
return false;
< ผลการทดสอบ >
 Temperature: 30.00 C
 Humidity: 78.00 %
 Temperature: 30.00 C
 Humidity: 78.00 %
 Temperature: 30.00 C
 Humidity: 78.00 %
 Temperature: 30.00 C
 Humidity: 78.00 %
```

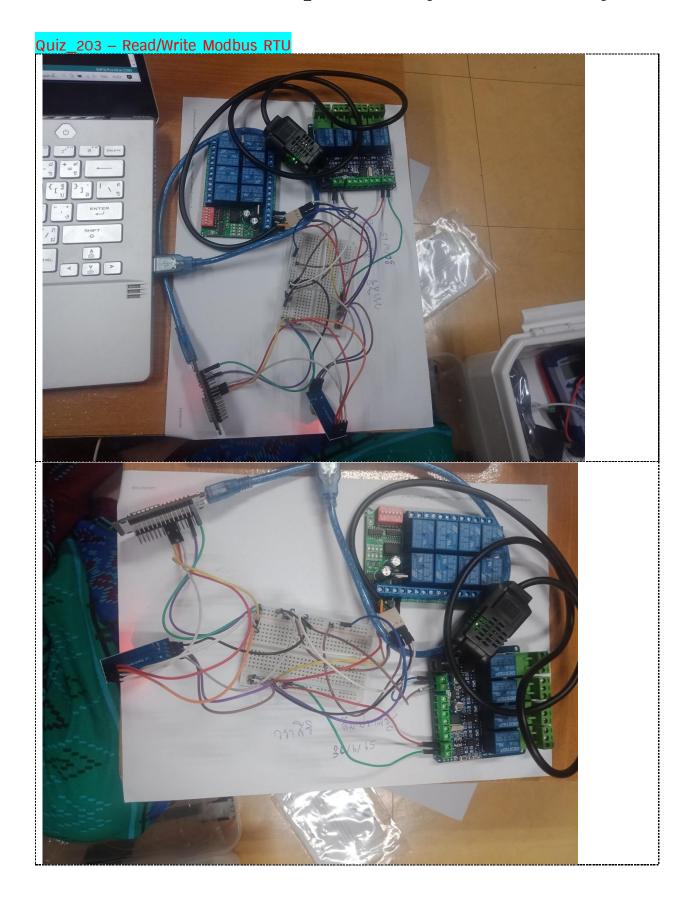


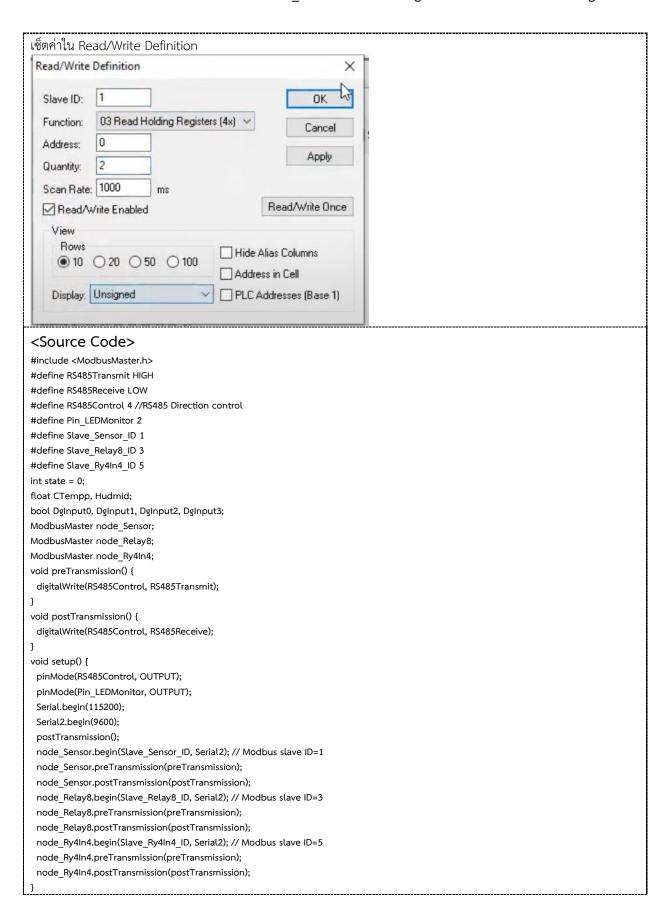


< Source Code >

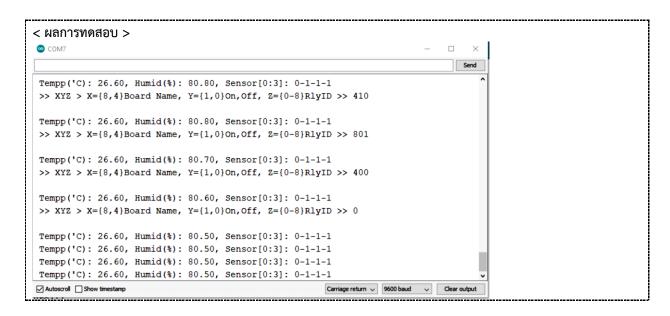
```
#define RS485Transmit HIGH
#define RS485Receive LOW
#define RS485Control 4 //RS485 Direction control
#define Pin_LEDMonitor 2
byte Board_ID = 0x05; // ID = 5
byte Mdbs_Cmd = 0x05; // Command 05
byte H_RelayID = 0x00;
byte L_RelayID = 0x00;
byte Relay_On = 0x01; // On = 0100
byte Relay Off = 0x00; // Off = 0000
byte OnOff_Dly = 0x00;
byte HByte_CRC = 00;
byte LByte_CRC = 00;
int StepConut = 0;
byte Echo[20];
void setup() {
 pinMode(Pin_LEDMonitor, OUTPUT);
 pinMode(RS485Control, OUTPUT);
 Serial.begin(115200);
 Serial2.begin(9600);
 digitalWrite(RS485Control, RS485Receive);
 Serial.println("Start Test MODBUS RTU");
uint16_t CRC16_Update(uint16_t tempCRC, uint8_t inData) {
 tempCRC ^= inData;
 for (int i = 0; i < 8; ++i)
  if (tempCRC & 1) tempCRC = (tempCRC >> 1) ^ 0xA001;
  else tempCRC = (tempCRC >> 1);
 return tempCRC;
uint16_t SendByte_CRCUpdate(uint16_t tempCRC, uint8_t inData) {
```

```
Serial2.write(inData);
 if (inData < 0x10) Serial.print("0");
 Serial.print(inData, HEX);
Serial.print(" ");
tempCRC = CRC16 Update(tempCRC, inData);
return tempCRC;
void RTU_RelayCtrl(int rly_ID, byte rly_Cmd) {
uint16_t Calc_CRC = 0xffff; // the initial value
H_RelayID = highByte(rly_ID);
L_RelayID = lowByte(rly_ID);
 digitalWrite(Pin_LEDMonitor, HIGH);
 digitalWrite(RS485Control, RS485Transmit); delay(10);
 Calc_CRC = SendByte_CRCUpdate(Calc_CRC, Board_ID);
 Calc_CRC = SendByte_CRCUpdate(Calc_CRC, Mdbs_Cmd);
 Calc_CRC = SendByte_CRCUpdate(Calc_CRC, H_RelayID);
 Calc_CRC = SendByte_CRCUpdate(Calc_CRC, L_RelayID);
 Calc_CRC = SendByte_CRCUpdate(Calc_CRC, rly_Cmd);
 Calc CRC = SendByte CRCUpdate(Calc CRC, OnOff Dly);
HByte CRC = highByte(Calc CRC);
LByte_CRC = lowByte(Calc_CRC);
 Calc_CRC = SendByte_CRCUpdate(Calc_CRC, LByte_CRC);
 Calc_CRC = SendByte_CRCUpdate(Calc_CRC, HByte_CRC);
 delay(10);
 digitalWrite(RS485Control, RS485Receive);
 digitalWrite(Pin_LEDMonitor, LOW);
Serial.println();
void loop() {
RTU_RelayCtrl(0, Relay_On); delay(3000);
RTU_RelayCtrl(1, Relay_On); delay(3000);
RTU_RelayCtrl(2, Relay_On); delay(3000);
 RTU_RelayCtrl(3, Relay_On); delay(3000);
RTU_RelayCtrl(0, Relay_Off); delay(3000);
 RTU_RelayCtrl(1, Relay_Off); delay(3000);
 RTU_RelayCtrl(2, Relay_Off); delay(3000);
RTU RelayCtrl(
< ผลการทดสอบ >
 01 02 00 00 00 04 79 C9
                                              >> 01 02 01 00 A1 88 FF 00 00 00
 01 05 00 00 00 00 CD CA
 01 02 00 00 00 04 79 C9
                                              >> 01 02 01 02 20 49 FF 00 00 00
 01 05 00 01 00 00 9C 0A
 01 02 00 00 00 04 79 C9
                                              >> 01 02 01 02 A0 4E FF 00 00 00
 01 05 00 02 00 00 6C 0A
```





```
void ReadTemperature(void) {
 uint8 t result;
// Toggle the coil at address (Manual Load Control)
 result = node_Sensor.writeSingleCoil(Slave_Sensor_ID, state);
 state = !state;
// Read 2 registers starting at 0x0000)
 result = node_Sensor.readInputRegisters(0x0000, 2); // From=0, nByte=2
 if (result == node_Sensor.ku8MBSuccess) {
  CTempp = node_Sensor.getResponseBuffer(0x00) / 10.0f;
  Hudmid = node_Sensor.getResponseBuffer(0x01) / 10.0f;
}
void ReadDigitalInput(void) {
 uint8_t result;
 // Toggle the coil at address (Manual Load Control)
 result = node_Ry4In4.writeSingleCoil(Slave_Sensor_ID, state);
 state = !state;
 // Read 4 registers starting at 0x0000)
 result = node Ry4In4.readDiscreteInputs(0, 4); // Start=0, nByte=4
 if (result == node Ry4In4.ku8MBSuccess) {
  int DgTemp = node_Ry4In4.getResponseBuffer(0x00);
  DgInput3 = (DgTemp >> 3) & 1;
  DgInput2 = (DgTemp >> 2) & 1;
  DgInput1 = (DgTemp >> 1) & 1;
  DgInput0 = (DgTemp >> 0) & 1;
void RelayControl(int inputCase) {
int rnMode = inputCase / 10;
 int nRelay = inputCase % 10;
 if (rnMode == 81) node_Relay8.writeSingleRegister(nRelay, 0x0100); // On RelayX
if (rnMode == 80) node_Relay8.writeSingleRegister(nRelay, 0x0200); // Off RelayX
 if (rnMode == 41) node_Ry4In4.writeSingleRegister(nRelay, 0x0100); // On RelayX
if (rnMode == 40) node_Ry4In4.writeSingleRegister(nRelay, 0x0000); // Off RelayX
void loop() {
 ReadTemperature();
 ReadDigitalInput();
 Serial.print("\n Tempp('C): "); Serial.print(CTempp, 2);
 Serial.print(", Humid(%): "); Serial.print(Hudmid, 2);
 Serial.print(", Sensor[0:3]: "); Serial.print(DgInput3);
 Serial.print("-"); Serial.print(DgInput2);
 Serial.print("-"); Serial.print(DgInput1);
 Serial.print("-"); Serial.print(DgInput0);
 if (Serial.available() > 0) {
  int DataInput = Serial.parseInt();
  Serial.print("\n >> XYZ > X=\{8,4\}Board \ Name, \ Y=\{1,0\}On,Off, \ Z=\{0-8\}RlyID >> ");
  Serial.println(DataInput);
  RelayControl(DataInput);
 }
 delay(2000);
```



Quiz 204 - PLC Test

ไม่มีอุปกรณ์ที่ใช้ในการทดลอง จึงไม่สามารถเอามาลงให้ได้