



YAMAHA

PARTS CATALOGUE

XJ650'80 (4K0)
EUROPE

104K0-300E1

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FOREWORD

Yamaha XJ650/XJ650F/XJ650FSE

Publication No. 1

This Parts Catalogue is related to the parts list for the Yamaha XJ650/XJ650F/XJ650FSE. When you are ordering replacement parts for the XJ650/XJ650F/XJ650FSE, refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of this Catalogue

These may be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make reference to the latest Parts Catalogue on hand at time of purchase.

2. Abbreviations

The following abbreviations are used in the Parts Catalogue:

L.P. Use one Blankness and/or number as required.

L.M. Use as many as you need.

A.P. Accessory Parts.

L.M. Local Model (not available outside).

F.N. (Page Not Applicable regarding this)

3. The parts marked with (*) in the part number column of this Catalogue are not supplied with by Yamaha, these have to be found locally.

Parts, which are to be supplied in the form of assemblies, are listed with an indication of the letter's space, and a line T - I kept against the name of each part.

4. PARTS LIST

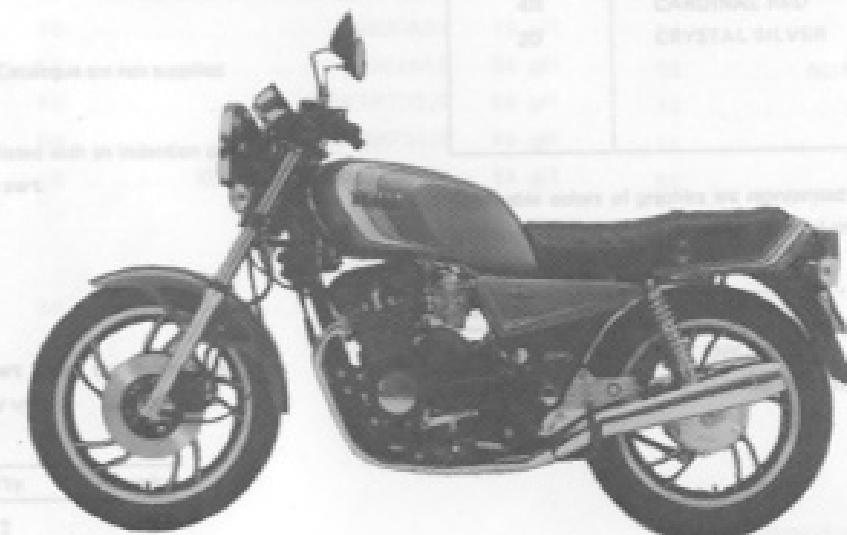
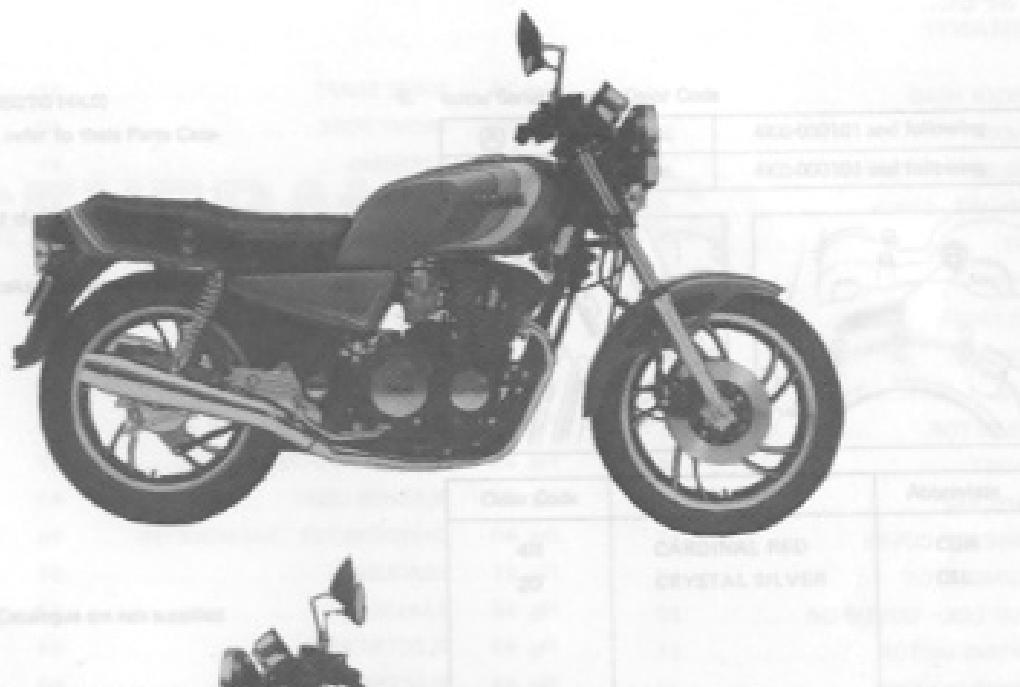
CARBURATOR ASSY
JET, after
NOZZLE, Eurojet

5. Description of the constituent parts for assembly

Assembly numbers to the right of each constituent part indicate the number of such parts for each individual assembly.

6. PARTS CATALOGUE

Part No.	Description	Qty
1000000000	FRONT FLASHER LIGHT ASSY	1
1000000001	BLINKER BEAM	1
1000000002	REFLECTOR	1



FOREWORD

INDIVIDUAL SPEC.

AIRBRAKE ROR

This Parts Catalogue is related to the parts in use for the Yamaha XJ650/80 (4K0). When you are ordering replacement parts for the XJ650/80 (4K0), refer to this Parts Catalogue and quote both part numbers and part names correctly.

- Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News ALION. It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

Abbreviations

- The following abbreviations are used in this Parts Catalogue.
- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- L.M. Local Made
- F.n. Frame No. (Applicable machine No.)

- The parts marked with (+) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.
- Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASSY
 .JET, pilot
 .NOZZLE, main JACOBINUM

- Indication of No. of constituent parts for assembly
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE FRONT TURN SIGNAL ASSEMBLY

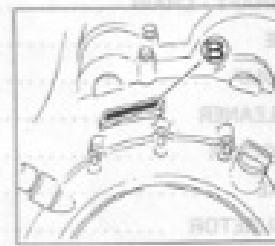
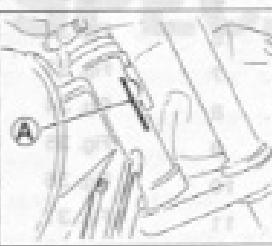
Part No.	Description	O'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	. BULB (5V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

GENERAL SPEC.

GENERAL (W. GERMANY)

ENGINE

ITEM	6. Initial Serial No. and Color Code	7. Color Name	8. Abbreviation
	(A) Frame Serial No. 4K0-000101 and following	CYAN	CY
	(B) Engine Serial No. 4K0-000101 and following	CRIMSON	CR



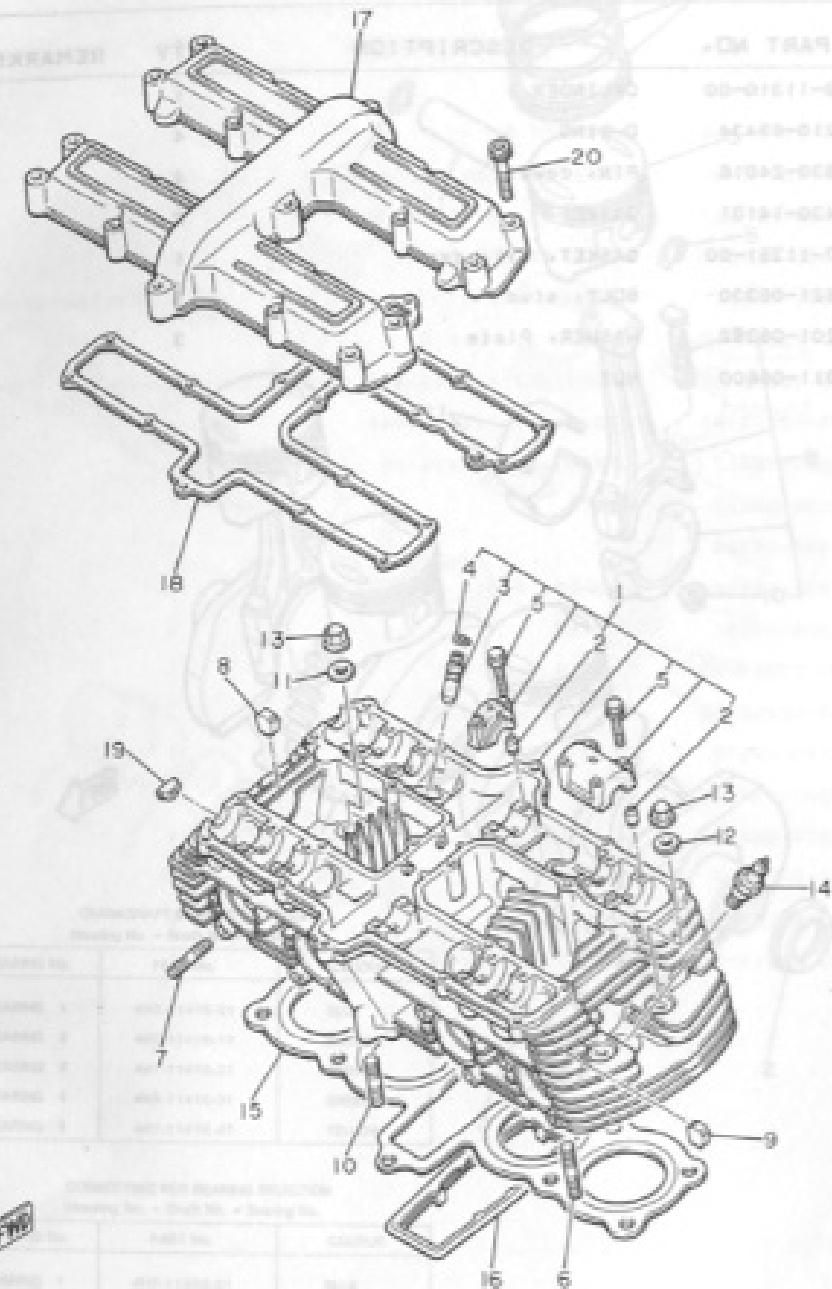
Color Code	Color Name	Abbreviation
0H-0R	CARDINAL RED	CDR
20	CRYSTAL SILVER	CSL
0S	ROSEWOOD	RWD
12	ROTOM GUNMETAL	RG
1A-0R	ROTOM SILVER	RS

- Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

TIN PLATE	EXAMPLE	Part No.	Description	Q'ty	Remarks
		294-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
		3J1-24240-10	. GRAPHIC, fuel tank set	1	for NOX

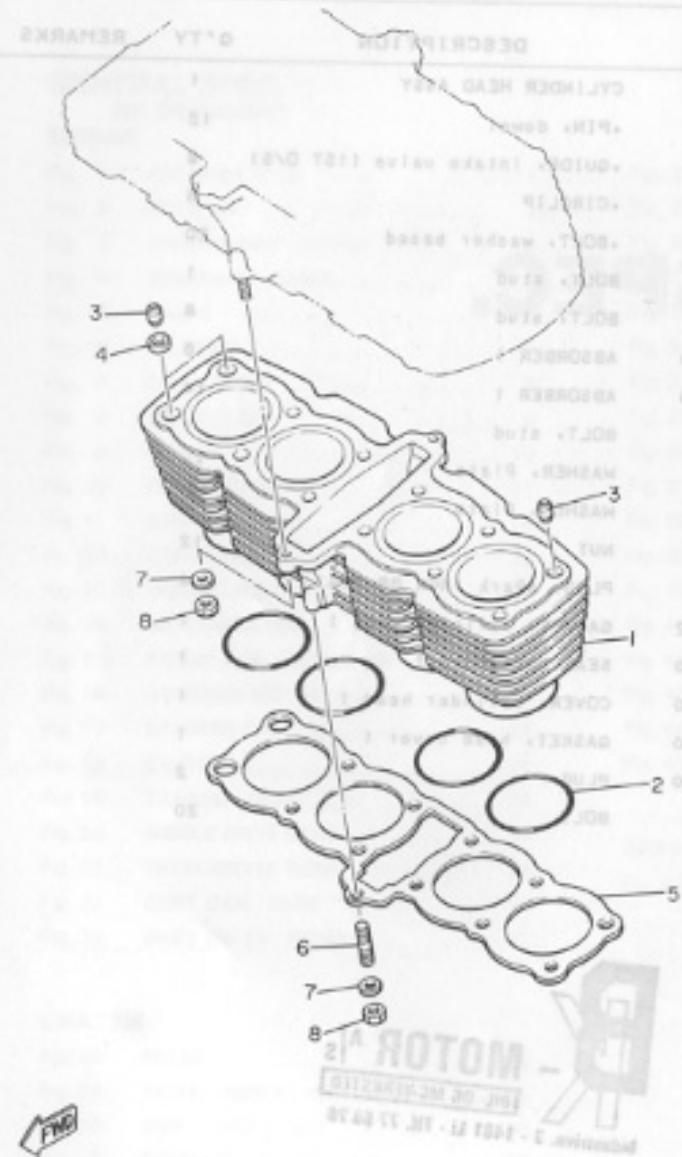
ITEM	DESCRIPTION	Q'TY	REMARKS
1	SMALL	AC	p.t
2	FRONT BRAKE - REARER TUBE	BS	p.t
3	JOOT - REVCO 300	BC	p.t
4	FOURFIELD - MRA RAB	TC	p.t

FIG. 1 CYLINDER HEAD



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
00-01611-001	1 4K0-11110-00	CYLINDER HEAD ASSY	1	
00-01611-002	2 91810-18016	PIN, dowel	12	
00-01611-003	3 4H7-11133-10	GUIDE, intake valve (1ST O/S)	6	
00-01611-004	4 93440-12052	CIRCLIP	8	
00-01611-005	5 90105-06153	BOLT, washer based	20	
00-01611-006	6 95621-08325	BOLT, stud	1	
00-01611-007	7 95611-06630	BOLT, stud	6	
00-01611-008	8 434-11161-00	ABSORBER 1	8	
00-01611-009	9 4H7-11161-00	ABSORBER 1	14	
00-01611-010	10 95621-08335	BOLT, stud	1	
00-01611-011	11 90201-11597	WASHER, Plate	10	
00-01611-012	12 90201-10128	WASHER, Plate	2	
00-01611-013	13 90179-10277	NUT	12	
00-01611-014	14 94701-00117	PLUG, spark (NGK BP-7ES)	4	
00-01611-015	15 4H7-11181-02	GASKET, cylinder head 1	1	
00-01611-016	16 4H7-11155-00	SEAL, cylinder 1	1	
00-01611-017	17 4K0-11191-00	COVER, cylinder head 1	1	
00-01611-018	18 4H7-11193-00	GASKET, head cover 1	1	
00-01611-019	19 1J7-11138-00	PLUG	2	
00-01611-020	20 91316-06035	BOLT	20	

FIG. 2 CYLINDER



REF.	NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
00-01111-036	1	4KD-11310-00	CYLINDER	1	
81081-01810	2	93210-69434	O-RING	4	
01-CE111-THA	3	91830-24016	PIN, dowel	4	
52051-03480	4	90430-14131	GASKET	2	
CE180-03700	5	4H7-11351-00	GASKET, cylinder	1	
65680-15880	6	95621-08330	BOLT, stud	1	
00-18111-THA	7	90201-08382	HASHER, Plate	3	
00-18111-REC	8	85311-08600	NUT	3	
00-18111-THA	E1				
00-01111-036	E1				
00-01111-036	E1				
TT507-07100	E1				
TT100-10100	E1				
00-18111-THA	E1				
00-22611-THA	E1				
00-18111-036	E1				
00-00111-THA	E1				
00-00111-THA	E1				

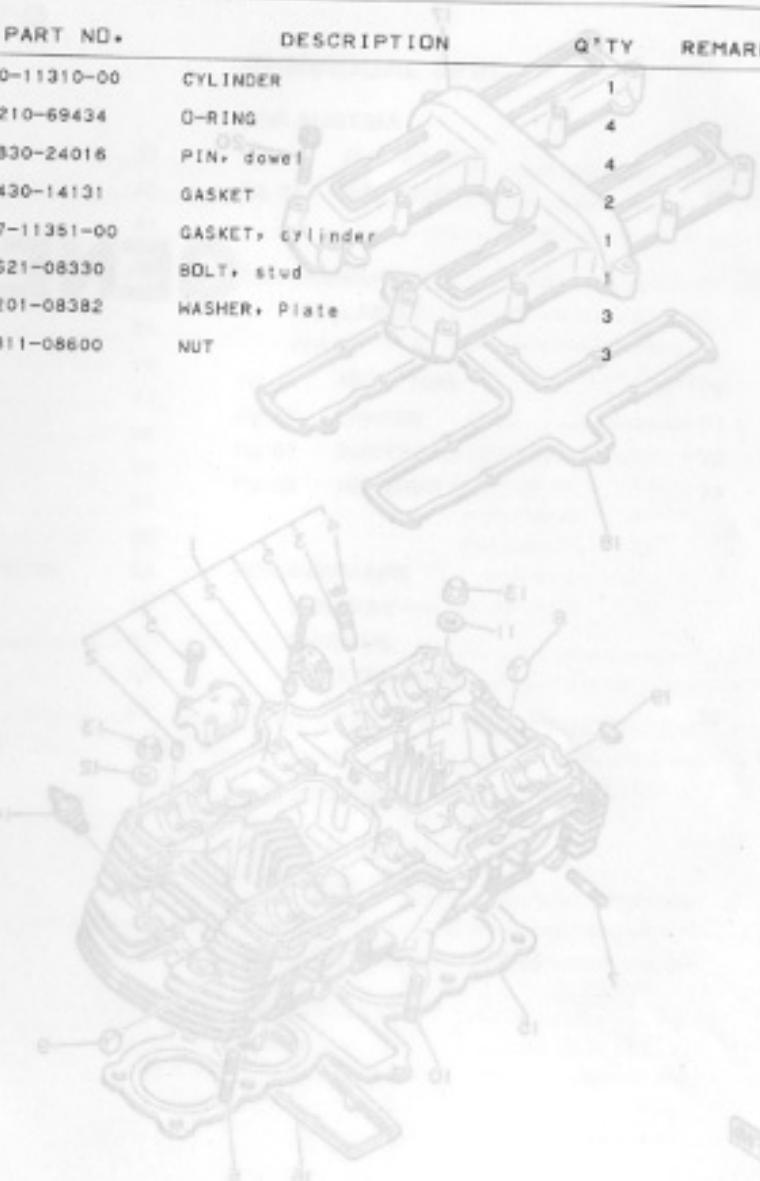
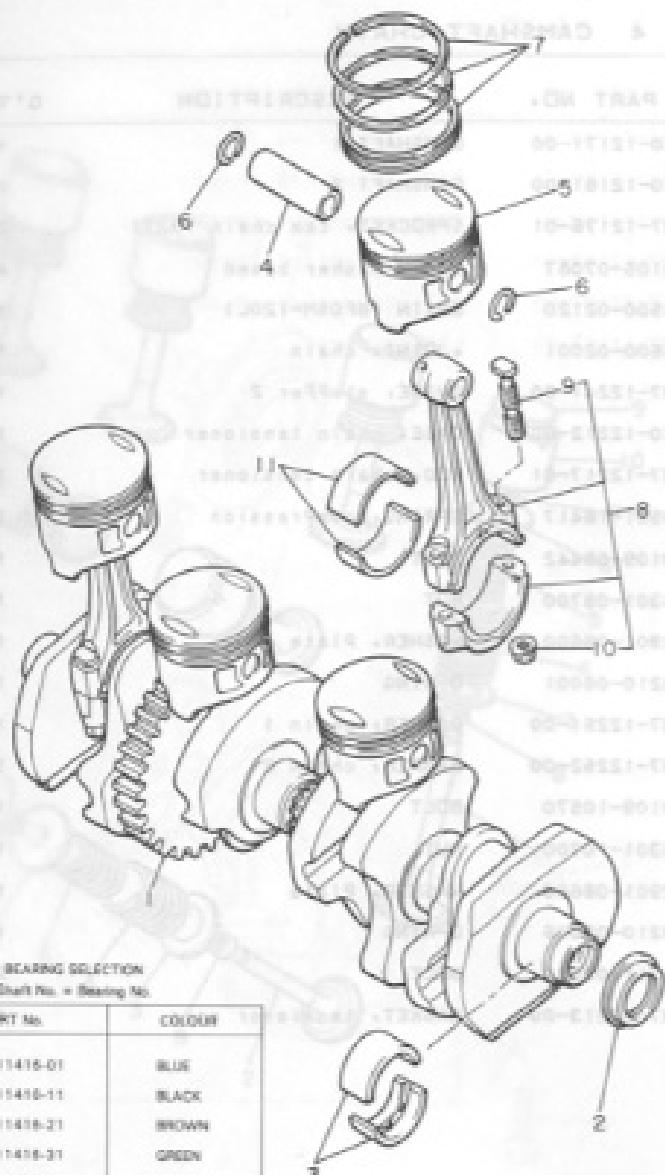


FIG. 3 CRANKSHAFT-PISTON

DRAWER NO.

ITEM NO.

ITEM NO.



CRANKSHAFT BEARING SELECTION
Housing No. - Shaft No. = Bearing No.

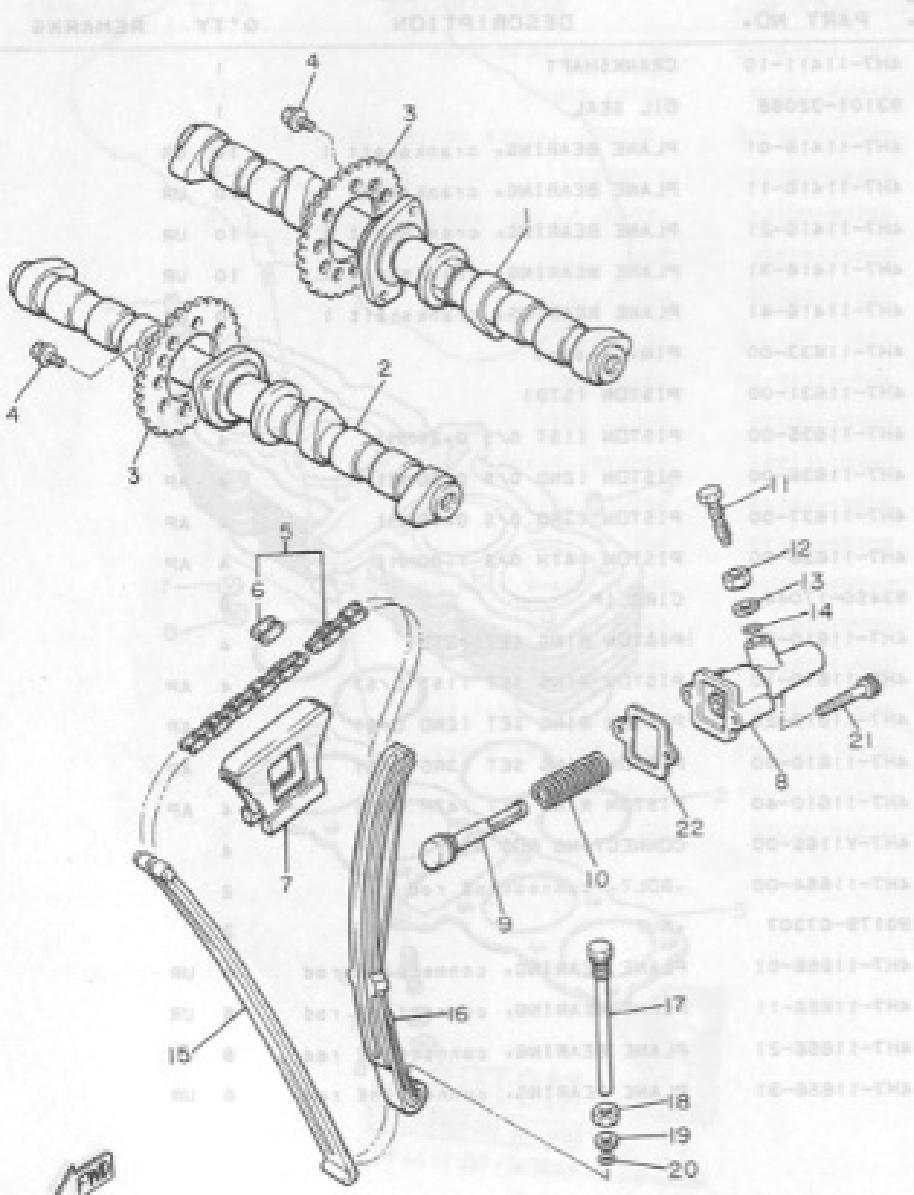
BEARING NO.	PART NO.	COLOUR
BEARING 1	4HT-11416-01	BLUE
BEARING 2	4HT-11416-11	BLACK
BEARING 3	4HT-11416-21	BROWN
BEARING 4	4HT-11416-31	GREEN
BEARING 5	4HT-11416-41	YELLOW

CONNECTING ROD BEARING SELECTION
Housing No. - Shaft No. = Bearing No.

BEARING NO.	PART NO.	COLOUR
BEARING 1	4HT-11656-01	BLUE
BEARING 2	4HT-11656-11	BLACK
BEARING 3	4HT-11656-21	BROWN
BEARING 4	4HT-11656-31	GREEN

MOTOR, TRANSMISSION

FIG. 4 CAMSHAFT+CHAIN



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	480-12171-00	CAMSHAFT 1	1	
2	480-12181-00	CAMSHAFT 2	1	
3	4H7-12176-01	SPROCKET, cam chain (32T)	2	
4	90105-07087	BOLT, washer based	4	
5	94500-02120	CHAIN (BF05H-120L)	1	
6	94600-02001	JOINT, chain	1	tsubakimoto
7	4H7-12241-00	GUIDE, steeper 2	1	
8	480-12212-00	CASE, chain tensioner	1	
9	4H7-12217-01	ROD, chain tensioner	1	
10	90501-16417	SPRING, compression	1	
11	90109-08442	BOLT	1	
12	95301-08700	NUT	1	
13	92901-06600	WASHER, Plate	1	
14	93210-06001	O-RING	1	
15	4H7-12251-00	DAMPER, chain 1	1	
16	4H7-12252-00	DAMPER, chain 2	1	
17	90109-10570	BOLT	1	
18	95301-10700	NUT	1	
19	92901-06600	WASHER, Plate	1	
20	93210-06006	O-RING	1	
21	91311-06040	BOLT	1	
22	4H7-12213-00	GASKET, tensioner case	2	

ITEM	REF. NO.	REF. NO.
1	4H7-12171-00	4H7-12181-00
2	480-12212-00	480-12217-01
3	90501-16417	90501-16417
4	90109-08442	90109-08442

MOTOR SHAFT AND GEARBOX
OF WHICH = 4H7-12171-00

ITEM	REF. NO.	REF. NO.
1	4H7-12171-00	4H7-12181-00
2	480-12212-00	480-12217-01
3	90501-16417	90501-16417
4	90109-08442	90109-08442

B6/JAV-B FIG. 6 VALVE

ITEM NUMBER	ITEM	ITEM NUMBER	ITEM	REF. NO.	ITEM NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
BU-2	VALVE, intake - CAR	BU-3	VALVE, exhaust - CAR	FM-00151-TL1	1	4HT-12111-00	VALVE, intake	4	
BU-4	VALVE, intake - CAR	FM-00151-TL1	2	4HT-12121-00	VALVE, exhaust	4			
BU-5	VALVE, intake - CAR	FM-00151-TL1	3	4HT-12116-00	SEAT, valve spring	8			
BU-6	VALVE, intake - CAR	FM-00151-TL1	4	4HT-12114-00	SPRING, valve outer	8			
BU-7	VALVE, intake - CAR	FM-00151-TL1	5	4HT-12113-00	SPRING, valve inner	8			
BU-8	VALVE, intake - CAR	FM-00151-TL1	6	2F3-12117-00	RETAINER, valve spring	8			
BU-9	VALVE, intake - CAR	FM-00151-TL1	7	1J7-12118-00	COTTER, valve	16			
BU-10	VALVE, intake - CAR	FM-00151-TL1	8	1J7-12119-01	SEAL, valve stem	8			
BU-11	VALVE, intake - CAR	FM-00151-TL1	9	1J7-12169-01	PAD, adjusting (2-00)	8	UR		
BU-12	VALVE, intake - CAR	FM-00151-TL1	10	1J7-12169-11	PAD, adjusting (2-05)	8	UR		
BU-13	VALVE, intake - CAR	FM-00151-TL1	11	1J7-12169-21	PAD, adjusting (2-10)	8	UR		
BU-14	VALVE, intake - CAR	FM-00151-TL1	12	1J7-12169-31	PAD, adjusting (2-15)	8	UR		
BU-15	VALVE, intake - CAR	FM-00151-TL1	13	1J7-12169-41	PAD, adjusting (2-20)	8	UR		
BU-16	VALVE, intake - CAR	FM-00151-TL1	14	1J7-12169-51	PAD, adjusting (2-25)	8	UR		
BU-17	VALVE, intake - CAR	FM-00151-TL1	15	1J7-12169-61	PAD, adjusting (2-30)	8	UR		
BU-18	VALVE, intake - CAR	FM-00151-TL1	16	1J7-12169-71	PAD, adjusting (2-35)	8	UR		
BU-19	VALVE, intake - CAR	FM-00151-TL1	17	1J7-12169-81	PAD, adjusting (2-40)	8	UR		
BU-20	VALVE, intake - CAR	FM-00151-TL1	18	1J7-12169-91	PAD, adjusting (2-45)	8	UR		
BU-21	VALVE, intake - CAR	FM-00151-TL1	19	1J7-12169-A1	PAD, adjusting (2-50)	8	UR		
BU-22	VALVE, intake - CAR	FM-00151-TL1	20	1J7-12169-E1	PAD, adjusting (2-55)	8	UR		
BU-23	VALVE, intake - CAR	FM-00151-TL1	21	1J7-12169-F1	PAD, adjusting (2-60)	8	UR		
BU-24	VALVE, intake - CAR	FM-00151-TL1	22	1J7-12169-G1	PAD, adjusting (2-65)	8	UR		
BU-25	VALVE, intake - CAR	FM-00151-TL1	23	1J7-12169-H1	PAD, adjusting (2-70)	8	UR		
BU-26	VALVE, intake - CAR	FM-00151-TL1	24	1J7-12169-J1	PAD, adjusting (2-75)	8	UR		
BU-27	VALVE, intake - CAR	FM-00151-TL1	25	1J7-12169-K1	PAD, adjusting (2-80)	8	UR		
BU-28	VALVE, intake - CAR	FM-00151-TL1	26	1J7-12169-L1	PAD, adjusting (2-85)	8	UR		
BU-29	VALVE, intake - CAR	FM-00151-TL1	27	1J7-12169-M1	PAD, adjusting (2-90)	8	UR		
BU-30	VALVE, intake - CAR	FM-00151-TL1	28	1J7-12169-N1	PAD, adjusting (2-95)	8	UR		

FIG. 5 - VALVE

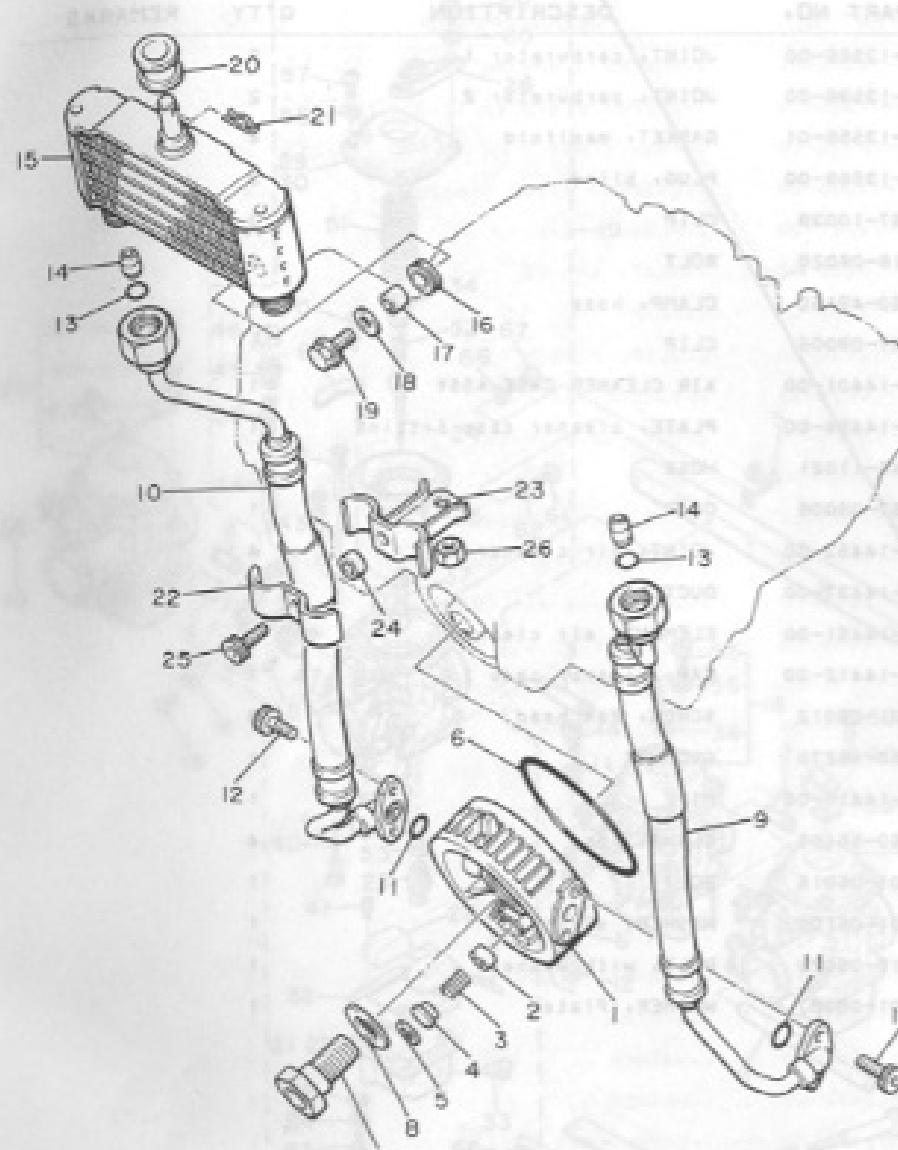
FIG. 6 OIL PUMP

ITEM NO.	DESCRIPTION	Q'TY	REMARKS
1	OIL PUMP ASSY	1	
2	SPROCKET, driven (38T)	1	
3	BOLT, washer based	1	
4	BOLT, hexagon socket head	2	
5	COVER, Pump Gear	1	
6	GROMMET, Gear cover	1	
7	O-RING	1	
8	BOLT	1	
9	CHAIN	1	
10	SPROCKET, drive (25T)	1	

FIG. 7 OIL CLEANER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-13447-00	COVER, oil element	1	
2	1L9-13441-10	ELEMENT, oil cleaner	1	
3	90480-23193	GROMMET	2	
4	93501-02018	BALL	1	
5	90501-12413	SPRING, compression	1	
6	91609-20018	PIN, spring	1	
7	90401-20055	BOLT, union	1	
8	93210-16325	O-RING	1	
9	93210-88324	O-RING	1	
10	90201-21608	WASHER, Plate	1	
11	90501-20422	SPRING, compression	1	
12	4H7-13417-01	COVER, strainer	1	
13	4H7-13337-00	PLATE, baffle lower	1	
14	92501-06010	SCREW, Pan head	3	
15	4H7-13414-00	GASKET, strainer cover	1	
16	90340-14042	PLUG, straight screw	1	
17	214-11198-01	GASKET	1	
18	91318-06030	BOLT	1	

FIG. 8 OIL COOLER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-13461-00	PLATE, adapter	1	
2	2H9-13493-00	PLUNGER	1	
3	90501-12413	SPRING, compression	1	
4	90209-06173	WASHER	1	
5	93420-17046	CIRCLIP	1	
6	93210-88324	O-RING	1	
7	90401-20053	BOLT, union	1	
8	90201-25526	WASHER, Plate	1	
9	4K0-13464-00	HOSE, oil 1	1	
10	4K0-13465-00	HOSE, oil 2	1	
11	93210-16197	O-RING	1	
12	91316-06016	BOLT	4	
13	93210-12152	O-RING	2	
14	91810-06016	PIN, dowel	2	
15	4K0-13470-00	OIL COOLER ASSY	1	
16	90480-15235	GROMMET	2	
17	90387-07674	COLLAR	2	
18	90209-06174	WASHER	2	
19	90105-06116	BOLT, washer based	2	
20	90480-16284	GROMMET	1	
21	90468-16022	CLIP	1	
22	90462-10066	CLAMP	1	
23	90462-10067	CLAMP	1	
24	90387-07038	COLLAR	1	
25	91316-06025	BOLT	1	
26	95311-08700	NUT	1	

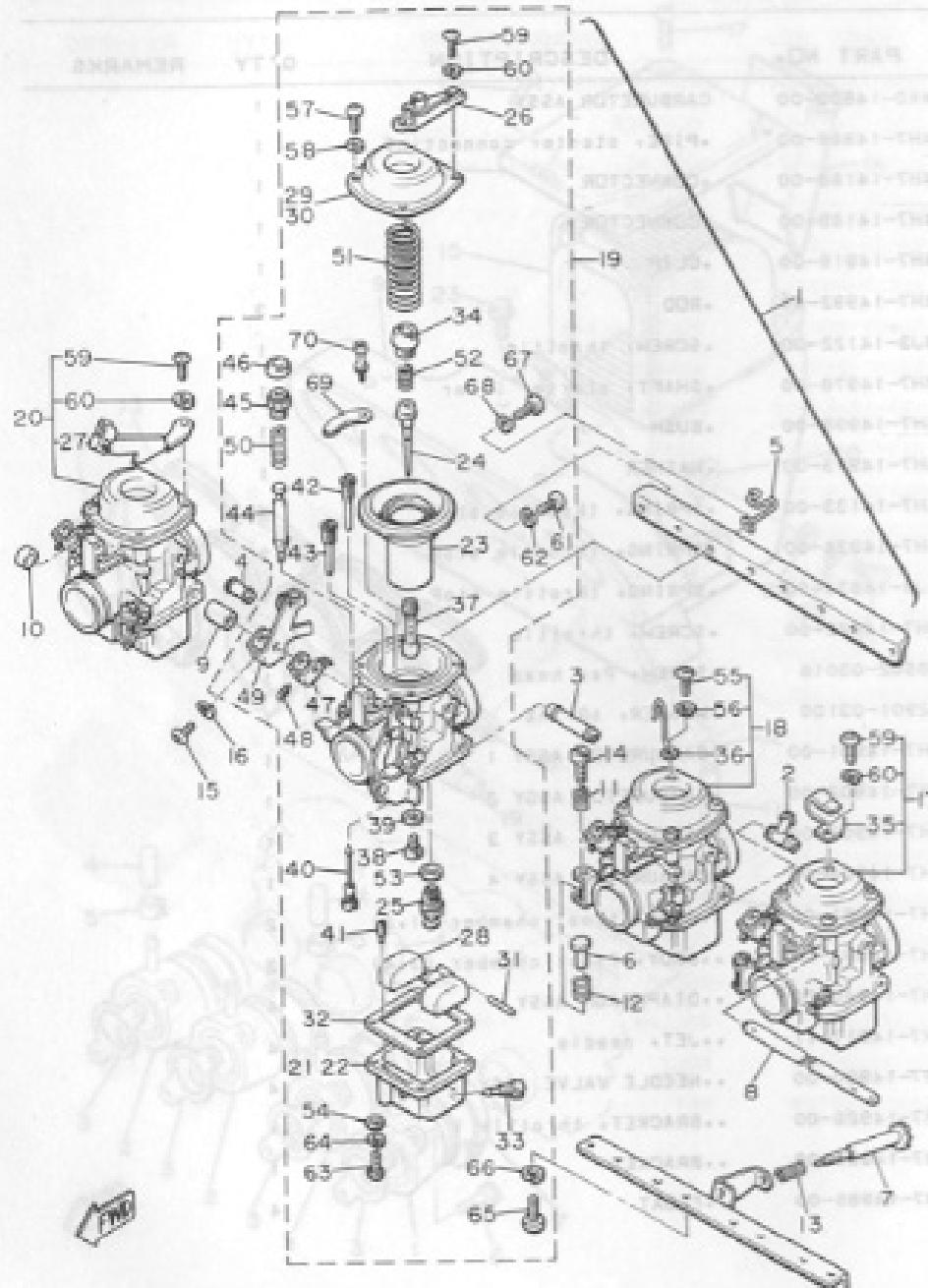
83000 J10 S FIG. 9 INTAKE PIPES

ITEM	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
EXHAUST	Y1-0	HOSE	17	JOINT, carburetor 1	2	
		TRAP	17	JOINT, carburetor 2	2	
		MANIFOLD	14	GASKET, manifold	3	
		SCREW	16	PLUG, blind	3	
		CLIP	15	CLIP	3	
		BOLT	17	BOLT	6	
		CLAMP	15	CLAMP, hose	4	
		CLIP	15	CLIP	1	
		AIR CLEANER CASE ASSY	9	AIR CLEANER CASE ASSY	1	
		PLATE, cleaner case fitting	10	PLATE, cleaner case fitting	1	
		HOSE	11	HOSE	1	
		CLIP	12	CLIP	1	
		JOINT, air cleaner 1	13	JOINT, air cleaner 1	4	
		DUCT	14	DUCT	1	
		ELEMENT, air cleaner	15	ELEMENT, air cleaner	1	
		CAP, cleaner case 1	16	CAP, cleaner case 1	1	
		SCREW, Pan head	17	SCREW, Pan head	3	
		GROMMET	18	GROMMET	1	
		PIPE	19	PIPE	1	
		CLAMP, hose	20	CLAMP, hose	4	
		BOLT	21	BOLT	1	
		WASHER, spring	22	WASHER, spring	1	
		BOLT, with washer	23	BOLT, with washer	1	
		WASHER, Plate	24	WASHER, Plate	1	

ROTHERBARD 01 FIG. 10 CARBURETOR

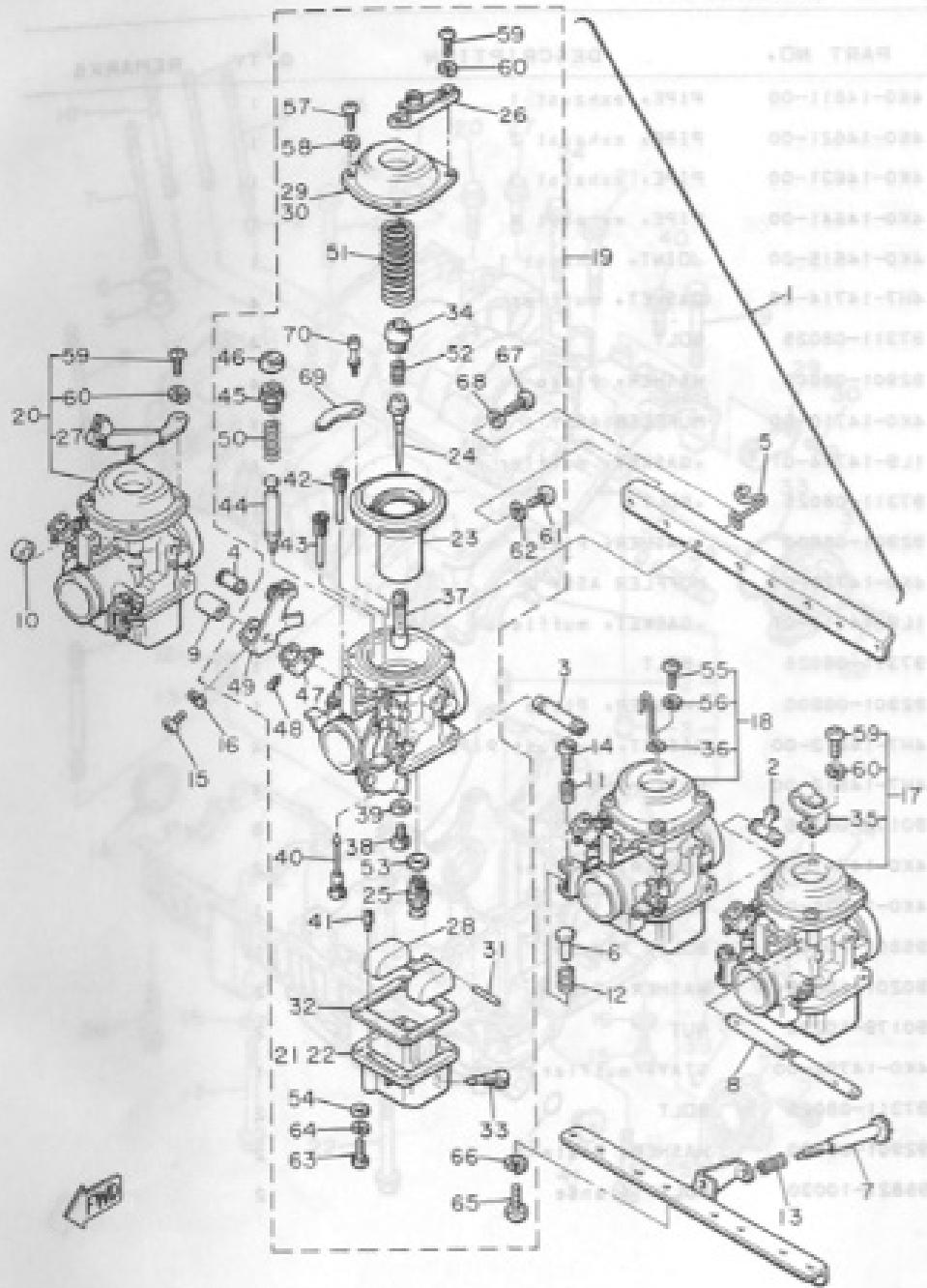
REF.	NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1	4K0-14900-00	CARBURETOR ASSY	1	
2	2	4H7-14988-00	PIPE, starter connecting	1	
3	3	4H7-14188-00	CONNECTOR	1	
4	4	4H7-14189-00	CONNECTOR	1	
5	5	4H7-14919-00	CLIP	1	
6	6	4H7-14982-00	ROD	3	
7	7	3J3-14122-00	SCREW, throttle	1	
8	8	4H7-14978-00	SHAFT, starter lever	1	
9	9	4H7-14998-00	BUSH	1	
10	10	4H7-14973-00	WASHER	1	
11	11	4H7-14133-00	SPRING, throttle stop	3	
12	12	4H7-14934-00	SPRING, throttle stop	3	
13	13	3J3-14934-00	SPRING, throttle stop	1	
14	14	4H7-14922-00	SCREW, throttle	3	
15	15	98502-03018	SCREW, Pan head	1	
16	16	92901-03100	WASHER, oRing	1	
17	17	4H7-14901-00	CARBURETOR ASSY 1	1	
18	18	4H7-14902-00	CARBURETOR ASSY 2	1	
19	19	4H7-14903-00	CARBURETOR ASSY 3	1	
20	20	4H7-14904-00	CARBURETOR ASSY 4	1	
21	21	4H7-14981-00	...BODY, float chamber (1-2)	2	
22	22	4H7-14982-00	...BODY, float chamber (3-4)	2	
23	23	4H7-14940-00	DIAPHRAGM ASSY	4	
24	24	4H7-14917-11	JET, needle	4	
25	25	4H7-14990-00	NEEDLE VALVE ASSY	4	
26	26	4H7-14926-00	BRACKET, throttle 1	1	
27	27	4H7-14995-00	BRACKET	1	
28	28	4H7-14985-00	FLOAT	4	

FIG. 10 CARBURETOR



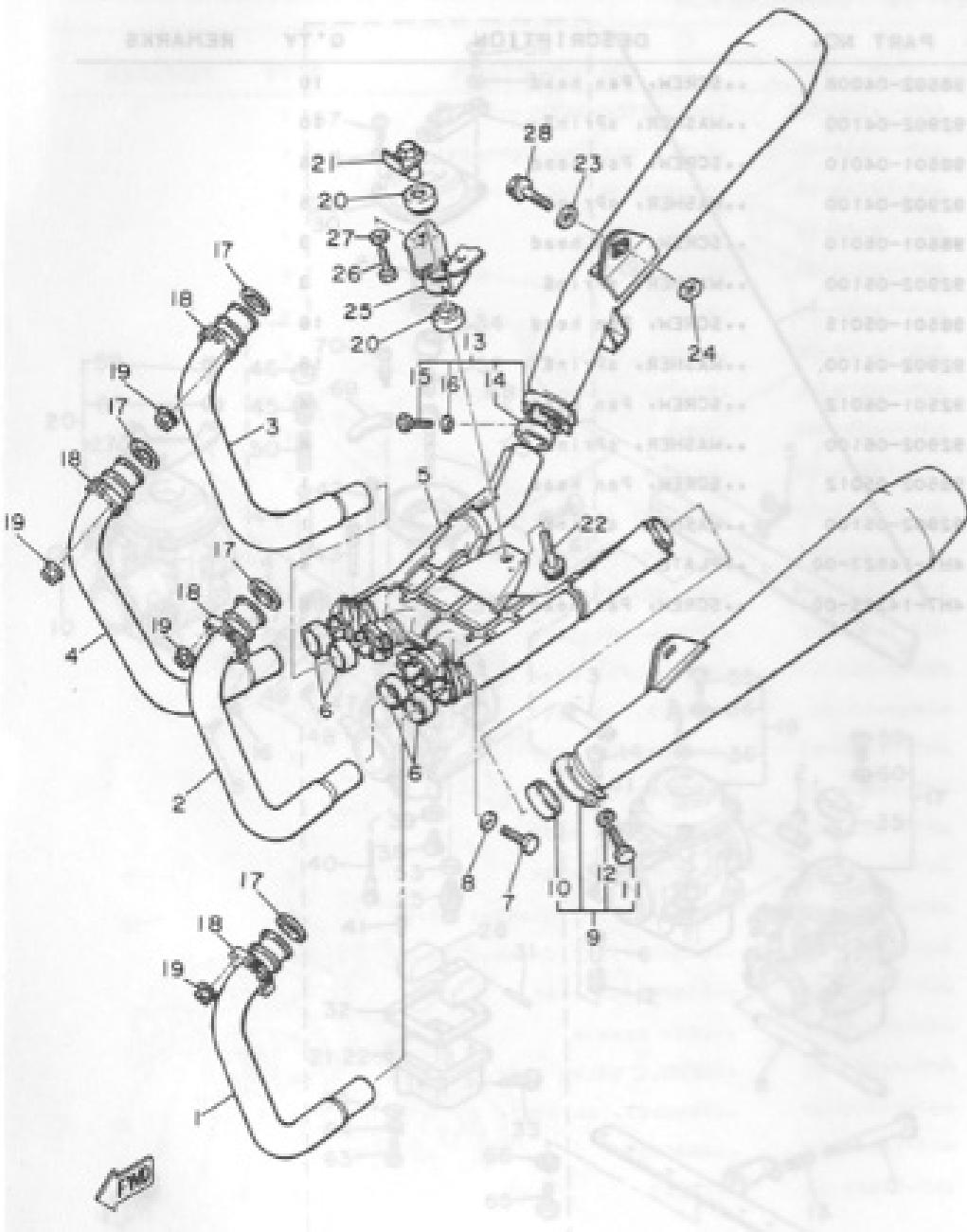
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4H7-14958-00	..COVER, diaphragm (1+4)	2	
30	4H8-14958-00	..COVER, diaphragm (2+3)	2	
31	4H7-14188-00	..PIN, float	4	
32	4H7-14984-00	..GASKET, float chamber	4	
33	4H7-14191-00	..PLUG, drain	4	
34	4H7-14936-00	..SEAT, SPRING	4	
35	4H7-14159-00	..CLIP	1	
36	4H7-14139-00	..CLIP, PIPE	1	
37	4H7-14921-32	..NOZZLE, main	4	
38	4H7-14925-10	..JET, main (#110)	4	
39	4H7-14945-00	..JET	4	
40	4H7-14948-45	..JET, Pilot (#45)	4	
41	4H7-14961-40	..JET, starter (#40)	4	
42	4H7-14928-11	..JET, main air (#55)	4	
43	4H7-14949-39	..JET, Pilot air (#195)	4	
44	4H7-14171-00	..PLUNGER, starter	4	
45	4H7-14174-00	..CAP, Plunger	4	
46	4H7-14173-00	..COVER, Plunger cap	4	
47	4H7-14975-00	..LEVER, starter 1	4	
48	4H7-14991-00	..SCREW	4	
49	4H7-14976-00	..LEVER, starter 2	1	
50	4H7-14135-00	..SPRING, Plunger	4	
51	4H7-14933-00	..SPRING, diaphragm	4	
52	4H7-14589-00	..SPRING	4	
53	4H7-14952-00	..WASHER	4	
54	4H7-14955-00	..WASHER	16	
55	98501-04010	..SCREW, Pan head	1	
56	92902-04100	..WASHER, SPRING	1	

T2UAHK3 IT FIG. 10 CARBURETOR



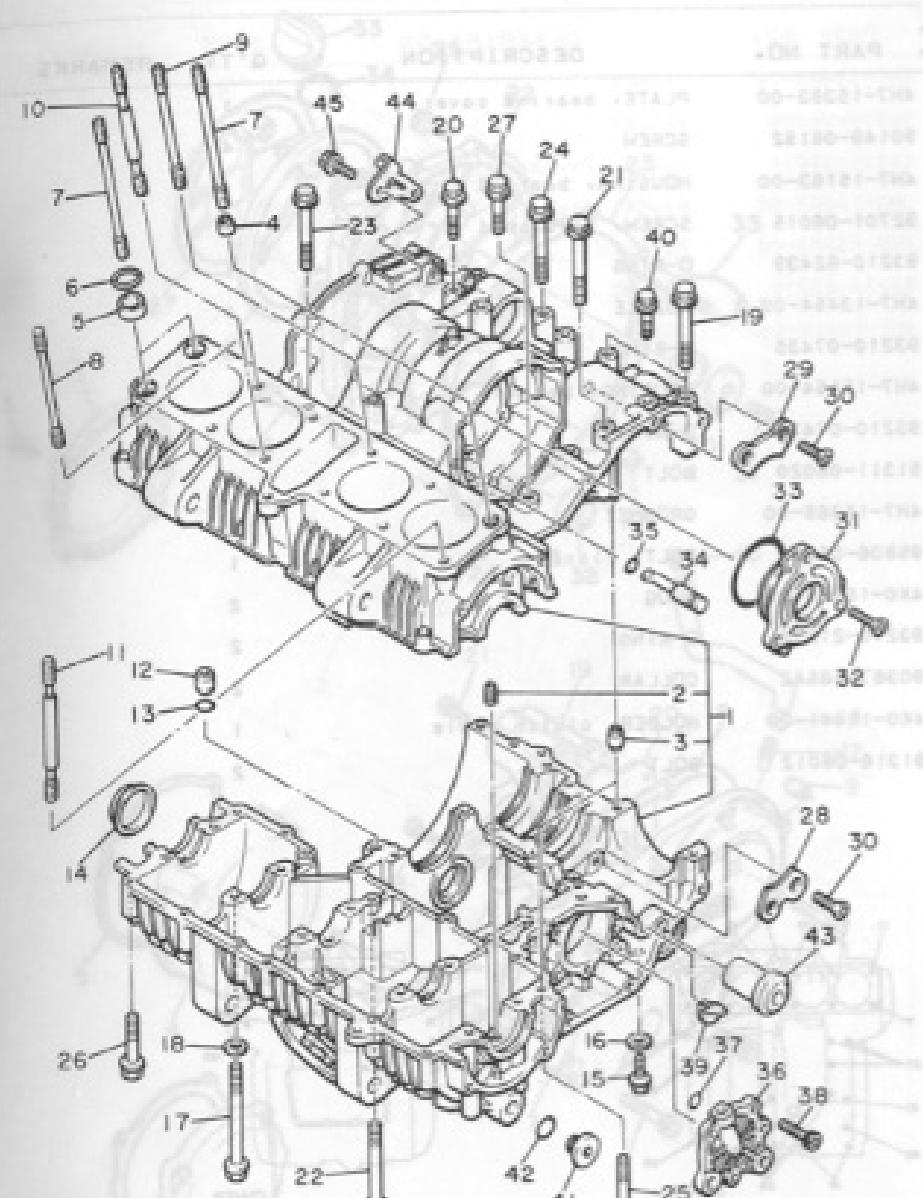
REF.	ON TRAY	ON	PART NO.	DESCRIPTION	Q'TY	REMARKS
1		57	98502-04008	SCREW, Pan head	10	
2		58	92902-04100	WASHER, Spring	10	
3		59	98501-04010	SCREW, Pan head	10	
4		60	92902-04100	WASHER, Spring	5	
5		61	98501-05010	SCREW, Pan head	5	
6		62	92902-05100	WASHER, Spring	5	
7		63	98501-05015	SCREW, Pan head	3	
8		64	92902-05100	WASHER, Spring	3	
9		65	92501-06012	SCREW, Pan head	4	
10		66	92902-06100	WASHER, Spring	4	
11		67	98502-05012	SCREW, Pan head	1	
12		68	92902-05100	WASHER, Spring	1	
13		69	4HT-14527-00	PLATE	4	
14		70	4HT-14325-00	SCREW, Pan Head	4	
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ROTARYRUD 01 FIG. 11 EXHAUST



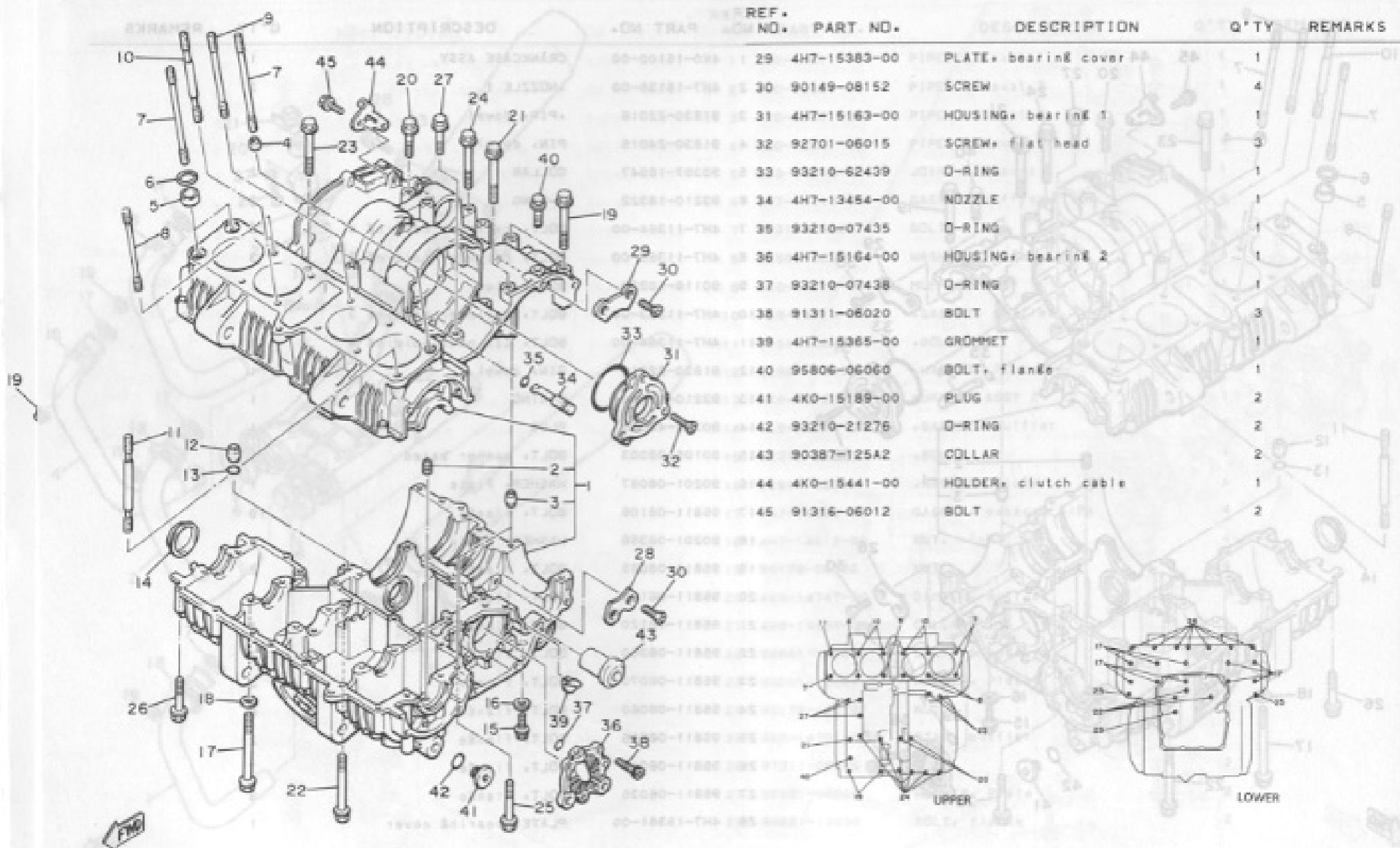
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	480-14611-00	PIPE, exhaust 1	1	
2	480-14621-00	PIPE, exhaust 2	1	
3	480-14631-00	PIPE, exhaust 3	1	
4	480-14641-00	PIPE, exhaust 4	1	
5	480-14615-00	JOINT, exhaust 1	1	
6	4H7-14714-00	GASKET, muffler	4	
7	97311-08025	BOLT	4	
8	92901-08600	WASHER, Plate	4	
9	480-14710-00	MUFFLER ASSY 1	1	
10	1L9-14714-01	GASKET, muffler	1	
11	97311-08025	BOLT	1	
12	92901-08600	WASHER, Plate	1	
13	480-14720-00	MUFFLER ASSY 2	1	
14	1L9-14714-01	GASKET, muffler	1	
15	97311-08025	BOLT	1	
16	92901-08600	WASHER, Plate	1	
17	4H7-14613-00	GASKET, exhaust PIPE	4	
18	4H7-14612-00	NUT, flange	4	
19	90179-08306	NUT	8	
20	480-14747-00	DAMPER, muffler	2	
21	480-14638-00	COLLAR	1	
22	95801-10040	BOLT, flange	1	
23	90201-10689	WASHER, Plate	2	
24	90179-10276	NUT	2	
25	480-14791-00	STAY, muffler	1	
26	97311-08025	BOLT	2	
27	92901-08600	WASHER, Plate	2	
28	95821-10030	BOLT, flange	2	

FIG. 12 CRANKCASE



REF. NO.	ITEM NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	1	4K0-15100-00	CRANKCASE ASSY	1	
	2	4H7-15138-00	NOZZLE 1	3	
	3	91830-22016	PIN, dowel	3	
	4	91830-24016	PIN, dowel	1	
	5	90387-16547	COLLAR	2	
	6	93210-18322	O-RING	2	
	7	4H7-11364-00	BOLT, cylinder holding 4	3	
	8	4H7-11363-00	BOLT, cylinder holding 3	3	
	9	90116-10328	BOLT, stud	1	
	10	4H7-11363-00	BOLT, cylinder holding 3	4	
	11	4H7-11364-00	BOLT, cylinder holding 4	1	
	12	91830-22016	PIN, dowel	1	
	13	93210-11124	O-RING	1	
	14	90398-48105	PLUG	1	
	15	90105-08003	BOLT, washer based	1	
	16	90201-08087	WASHER, Plate	1	
	17	95811-08105	BOLT, flange	10	
	18	90201-08366	WASHER, Plate	8	
	19	95811-08065	BOLT, flange	2	
	20	95811-08135	BOLT, flange	2	
	21	95811-08120	BOLT, flange	1	
	22	95811-08080	BOLT, flange	3	
	23	95811-08070	BOLT, flange	3	
	24	95811-08060	BOLT, flange	3	
	25	95811-08055	BOLT, flange	2	
	26	95811-08045	BOLT, flange	7	
	27	95811-08035	BOLT, flange	3	
	28	4H7-15381-00	PLATE, bearing cover	1	

REARWARD - SI - FIG. 12 CRANKCASE



REVO 2 BACKWARD C1 FIG. 13 CRANKCASE COVER

ITEM	REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	4K0-15418-00	COVER, oil Pump		2	
34	4H7-15456-00	GASKET, oil Pump cover 1		1	
25	98906-08020	SCREW, bind		8	
22	4K0-15415-00	COVER, Generator		1	
23	4H7-15455-00	GASKET, carburetor cover 1		1	
27	91316-08070	BOLT		3	
28	4K0-15411-00	COVER, crankcase 1		1	
26	4H7-15451-00	GASKET, crankcase cover		1	
29	91830-21014	PIN, dowel		2	
30	91316-08025	BOLT		8	
31	91316-08040	BOLT		2	
24	371-11167-01	COVER, breather 2		1	
32	4H7-11166-01	PIPE, breather 1		1	
15	90467-14015	CLIP		1	
21	90468-08104	CLIP		1	
19	4H7-15346-00	BREATHER 1		1	
20	4H7-15457-00	GASKET		1	
8	92501-08015	SCREW, Pan head		3	
14	4H7-15347-00	BREATHER 2		1	
12	4H7-15467-00	GASKET		1	
9	92501-08015	SCREW, Pan head		4	
16	4K0-15421-01	COVER, crankcase 2		1	
17	4H7-15461-01	GASKET, crankcase cover 2		1	
18	91830-21014	PIN, dowel		2	
19	91316-08025	BOLT		8	
20	91316-08040	BOLT		2	
21	4H7-15417-00	COVER, cap		2	
22	4H7-15449-00	RING, rubber		1	

REV C D FIG. 13 CRANKCASE COVER

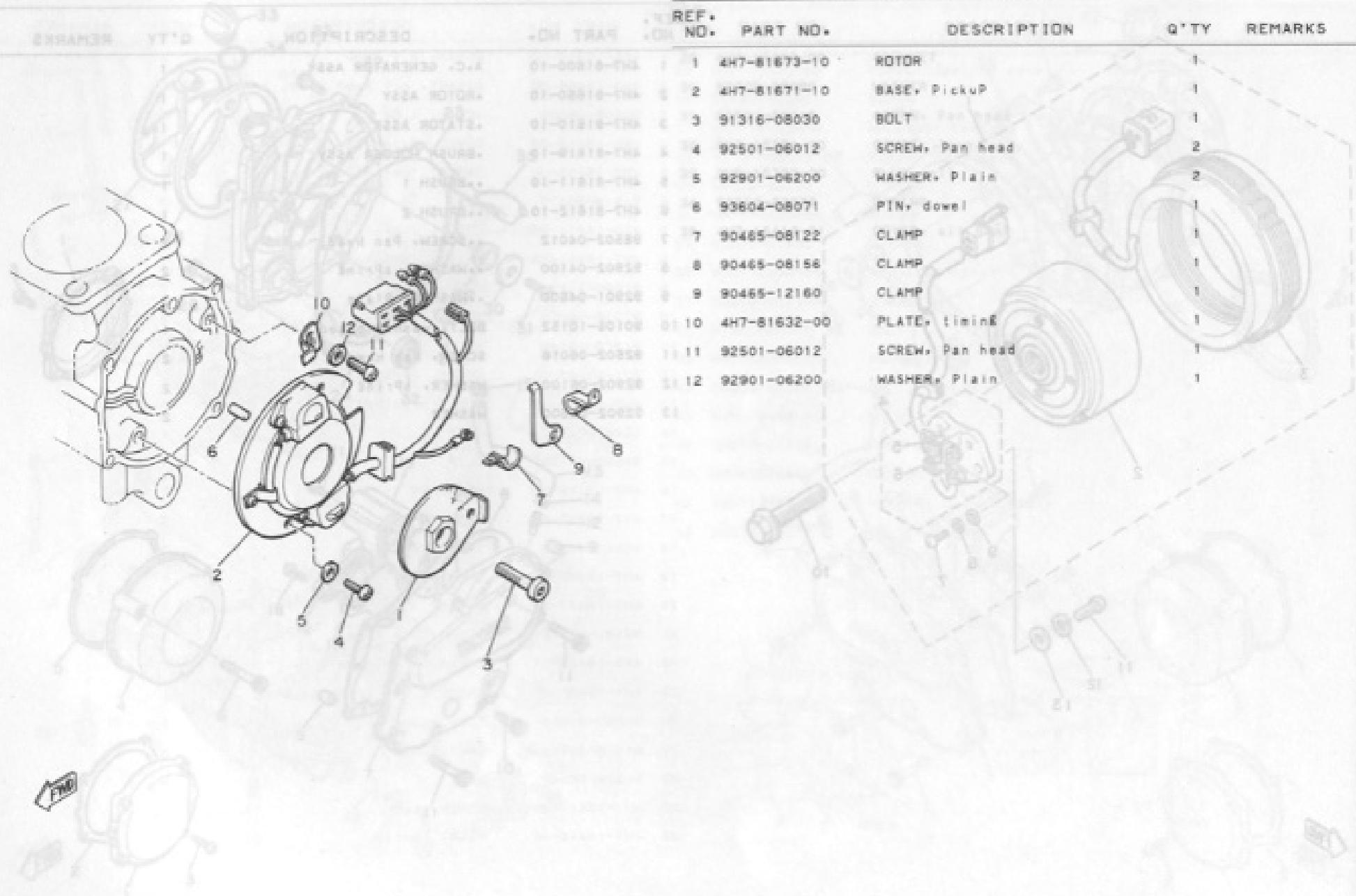
EXAMINER	ITEM NO.	REF. NO.	Q'TY	REMARKS
		ITEM NO.		
	33	29 4H7-15486-00	2	
	34	30 90209-06096	2	
	25	31 92501-06015	2	
	22	32 2H7-15361-00	1	
	23	33 2H9-15363-00	1	
	35	34 93210-27370	1	T3
	27	35 4H7-15412-01	1	
	28	36 4H7-15164-00		
	26	37 93210-07420		
	24	38 93210-07420		
	32	39 4H7-15709-00		
	15	40 93210-07420		
	21	41 4H7-15709-00		
	19	42 93210-21875		
	20	43 4H7-15709-00		
	8	44 93210-21875		
	14	45 4H7-15709-00		
	12	46 93210-21875		
	9	47 4H7-15709-00		
	18	48 93210-21875		
	16	49 4H7-15709-00		
	7	50 93210-21875		
	10	51 4H7-15709-00		
	11	52 93210-21875		
	6	53 4H7-15709-00		
	5	54 93210-21875		
	4	55 4H7-15709-00		
	3	56 93210-21875		
	2	57 4H7-15709-00		
	1	58 93210-21875		
		59 4H7-15709-00		
		60 93210-21875		
		61 4H7-15709-00		
		62 93210-21875		
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		99 4H7-15709-00		
		100 93210-21875		

FIG. 14 A.C. GENERATOR

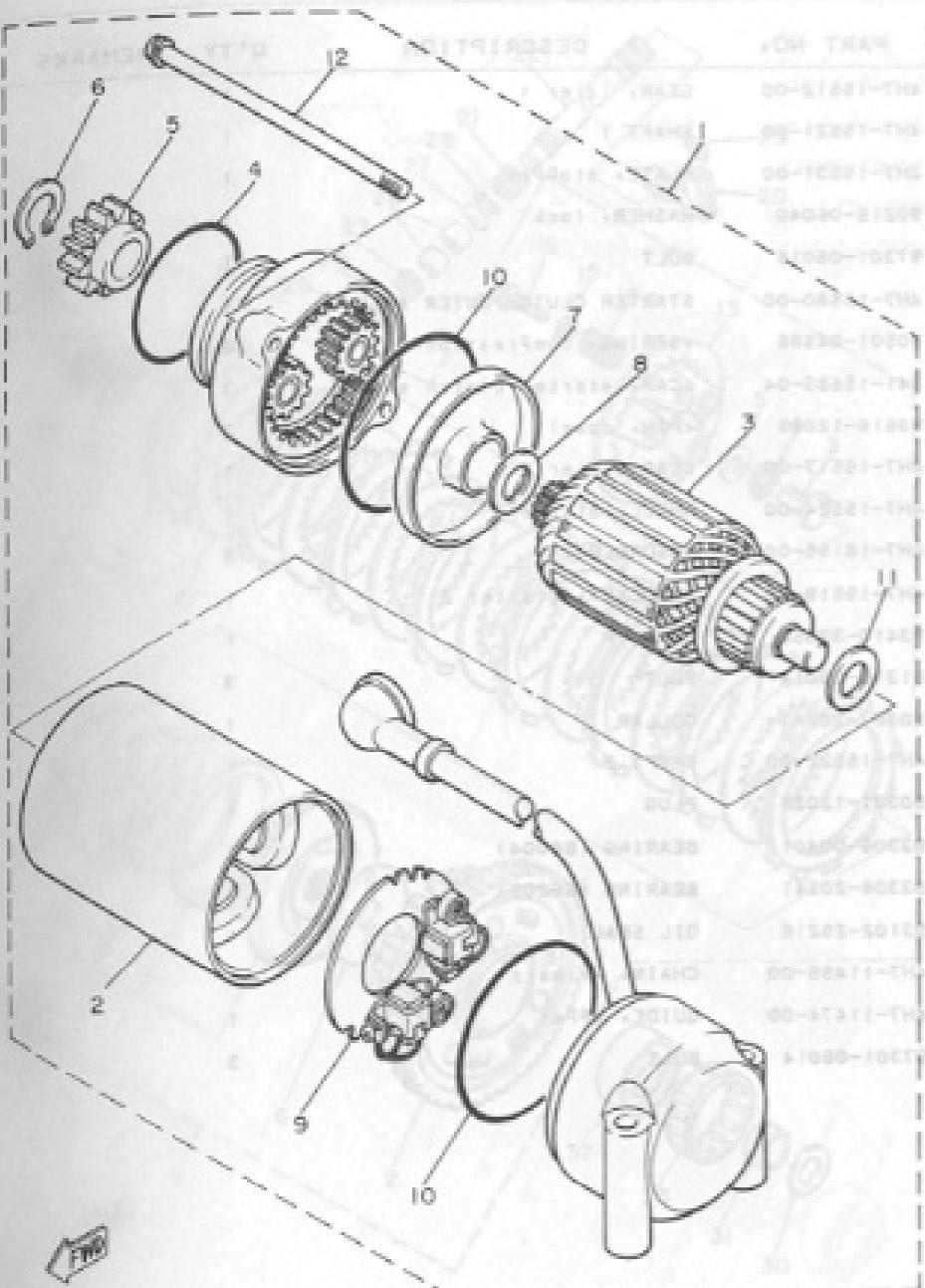
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-81600-10	A.C. GENERATOR ASSY	1	
2	4H7-81650-10	ROTOR ASSY	1	
3	4H7-81610-10	STATOR ASSY	1	
4	4H7-81619-10	BRUSH HOLDER ASSY	1	
5	4H7-81611-10	BRUSH 1	1	For left side of engine (L.H.)
6	4H7-81612-10	BRUSH 2	1	
7	92902-04012	SCREW, Pan head	2	
8	92902-04100	WASHER, Spring	2	
9	92901-04600	WASHER, Plate	2	
10	90105-10152	BOLT, washer based	1	
11	92902-06016	SCREW, Pan head	2	
12	92902-06100	WASHER, Spring	2	
13	92902-06600	WASHER	2	

ROTATED-0-A BY FIG. 15 PICKUP COIL+GOVERNOR

ITEM	REF.	DESCRIPTION	Q'TY	REMARKS
NUMBER	NO.	PART NO.		
VEEA ROTATED-0-A	01-00010-THA	1 4HT-81673-10	1	
VEEA MOTOR	01-02810-THA	2 4HT-81671-10	1	
VEEA ROTATE.	01-01810-THA	3 91316-08030	1	
VEEA MOTOR SHAFT.	01-01810-THA	4 92501-06012	2	
VEEA MOTOR SHAFT.	01-11810-THA	5 92901-06200	2	
VEEA MOTOR SHAFT.	01-11810-THA	6 93804-08071	1	
VEEA MOTOR SHAFT.	01-11810-THA	7 90465-08122	1	
VEEA MOTOR SHAFT.	00140-10020	8 90465-08156	1	
VEEA MOTOR SHAFT.	00140-10020	9 90465-12160	1	
VEEA MOTOR SHAFT.	01-11810-THA	10 4HT-81632-00	1	
VEEA MOTOR SHAFT.	01-11810-THA	11 92501-06012	1	
VEEA MOTOR SHAFT.	01-11810-THA	12 92901-06200	1	



HOTUJO RETRATA TI FIG. 16 STARTING MOTOR

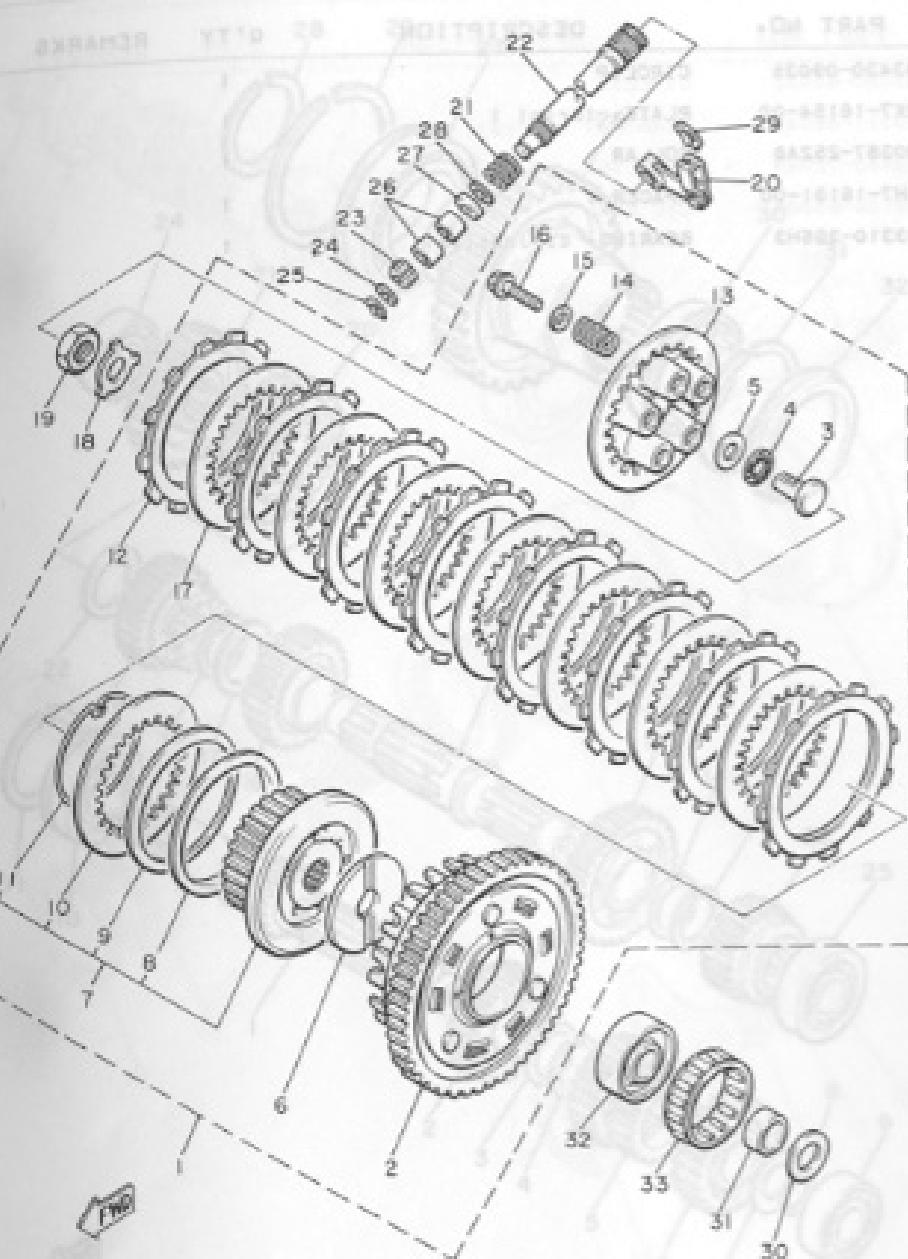


REF.	ITEM NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1	4K0-81800-50	STARTING MOTOR ASSY	1	
2	2	4K0-81810-00	-STATOR ASSY (EX. REAR COMP. 1977)	1	
3	3	4H7-81850-00	-ARMATURE ASSY	1	
4	4	4H7-81847-00	-O-RING	1	
5	5	4H7-15511-00	-GEAR, starting motor (13T)	1	
6	6	4H7-81819-00	-CIRCLIP	1	
7	7	4H7-81845-00	-PLATE	1	
8	8	4H7-81843-00	-WASHER 1	1	
9	9	4H7-81840-00	-BRUSH HOLDER ASSY	1	
10	10	4H7-81844-00	-GASKET	2	
11	11	4H7-81824-00	-WASHER 2	1	
12	12	4K0-81826-00	-BOLT	2	
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ROTOM UNITRATZ 81 FIG. 17 STARTER CLUTCH

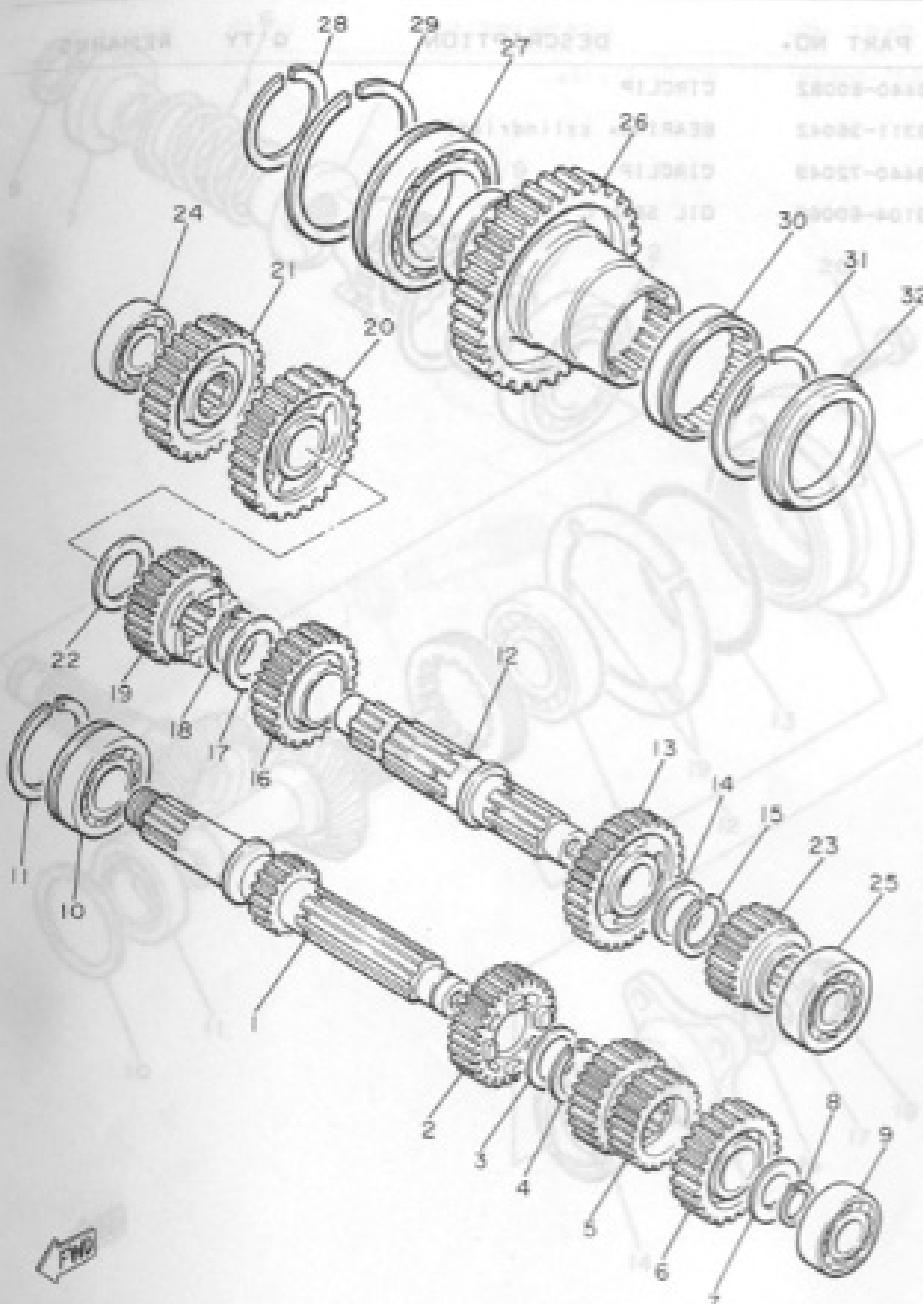
NUMBER	ITEM	DESCRIPTION	Q'TY	REMARKS
1	REF. NO.: 4H7-15512-00	GEAR, idler 1	1	
2	REF. NO.: 4H7-15521-00	SHAFT 1	1	
3	REF. NO.: 2H7-15531-00	PLATE, stopper	1	
4	REF. NO.: 90215-06040	WASHER, lock	1	
5	REF. NO.: 97301-06015	BOLT	1	
6	REF. NO.: 4H7-15580-00	STARTER CLUTCH OUTER ASSY	1	
7	REF. NO.: 90501-04596	+SPRING, compression	3	
8	REF. NO.: 341-15583-04	+CAP, starter clutch spring	3	
9	REF. NO.: 93815-12066	+PIN, dowel	3	
10	REF. NO.: 4H7-15517-00	GEAR, idler 2	1	
11	REF. NO.: 4H7-15524-00	WHEEL, starter	1	
12	REF. NO.: 4H7-16155-00	ABSORBER 1	8	
13	REF. NO.: 4H7-15519-00	SPROCKET, starter 2	1	
14	REF. NO.: 93410-32052	CIRCLIP	1	
15	REF. NO.: 91316-08014	BOLT	3	
16	REF. NO.: 90387-202A7	COLLAR	1	
17	REF. NO.: 4H7-15522-00	SHAFT 2	1	
18	REF. NO.: 90331-12028	PLUG	1	
19	REF. NO.: 93306-00401	BEARING (B6004)	1	
20	REF. NO.: 93306-20541	BEARING (B6205)	1	
21	REF. NO.: 93102-25218	OIL SEAL	1	
22	REF. NO.: 4H7-11456-00	CHAIN, Primary	1	
23	REF. NO.: 4H7-11474-00	GUIDE, upper	1	
24	REF. NO.: 97301-06014	BOLT	3	

HOTUJO 81 - FIG. 16 CLUTCH



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-16300-10	CLUTCH ASSY	1	
2	4H7-16150-10	-PRIMARY DRIVEN GEAR COMP (97T)	1	
3	4H7-16356-00	-RDO, Push 1	1	
4	93340-21505	-BEARING	1	
5	90201-151A7	-WASHER, Plate	1	
6	4H7-16154-00	-PLATE, thrust 1	1	
7	4H7-16370-00	-CLUTCH BOSS ASSY	1	
8	1J7-16384-00	--PLATE, seat	1	
9	1J7-16383-01	--SPRING, clutch base	1	
10	168-16324-00	--PLATE, clutch 1	1	
11	1J7-16385-00	--RING, clutch base	1	
12	383-16321-00	-PLATE, friction	8	
13	4H7-16351-00	-PLATE, Pressure 1	1	
14	90501-23598	-SPRING, compression	5	
15	90201-061A5	-WASHER, Plate	5	
16	95821-06028	-BOLT, flange	5	
17	4H7-16325-00	-PLATE, clutch 2	7	
18	90215-20170	WASHER, lock	1	
19	90170-20257	NUT	1	
20	4H7-16340-00	PUSH LEVER ASSY	1	
21	90508-16459	SPRING, torsion	1	
22	4H7-16382-00	AXLE, Push lever	1	
23	4H7-16398-00	PINION, release (116T)	1	
24	92901-08600	WASHER, Plate	1	
25	93430-07012	CIRCLIP	1	
26	93317-11020	BEARING, cylindrical	2	
27	93109-10023	OIL SEAL	1	
28	90201-10119	WASHER, Plate	1	

DISASSEMBLIMENT OF FIG. 19 TRANSMISSION

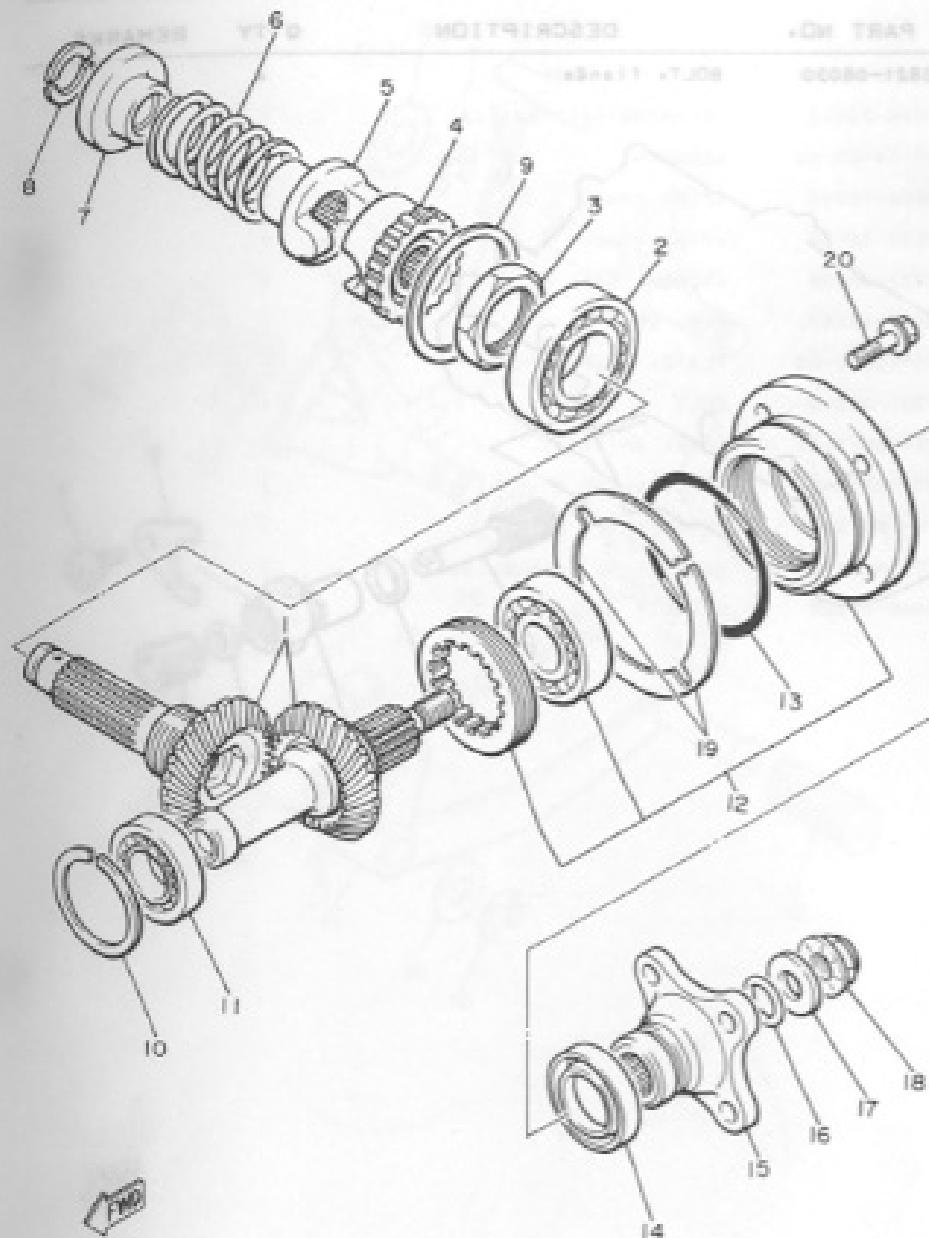


REF. NO.	ON TRAIL NO.	PART NO.	DESCRIPTION	PC	Q'TY	REMARKS
1	4H7-17401-00	MAIN AXLE ASSY (16T)			1	
2	4H7-17141-00	GEAR, 4th Pinion (30T)			1	
3	90209-22191	WASHER			1	
4	93440-25019	CIRCLIP			1	
5	4H7-17121-00	GEAR, 2nd Pinion (20T/26T)			1	
6	4H7-17151-00	GEAR, 5th Pinion (32T)			1	
7	90201-20276	WASHER, Plate			1	
8	93410-20009	CIRCLIP			1	
9	93306-20434	BEARING (B6204)			1	
10	93306-30528	BEARING (B6305Z)			1	
11	278-17424-00	CIRCLIP 1			1	
12	4H7-17402-00	DRIVE AXLE ASSY			1	
13	4H7-17221-00	GEAR, 2nd wheel (30T)			1	
14	90209-22191	WASHER			1	
15	93440-25019	CIRCLIP			1	
16	4H7-17231-00	GEAR, 3rd wheel (30T)			1	
17	90209-25196	WASHER			1	
18	93440-28062	CIRCLIP			1	
19	4H7-17241-00	GEAR, 4th wheel (28T)			1	
20	4H7-17211-01	GEAR, 1st wheel (35T)			1	
21	4H7-17582-00	GEAR, middle drive (36T)			1	
22	90201-243A2	WASHER, Plate			1	
23	4H7-17251-00	GEAR, 5th wheel (26T)			1	
24	93306-30301	BEARING (B6303)			1	
25	93306-30422	BEARING (B6304)			1	
26	4H7-17583-00	GEAR, middle driven (49T)			1	
27	93306-91101	BEARING (B6911)			1	
28	93410-55057	CIRCLIP			1	

HOIBSSIMHART 81-10 FIG. 19 TRANSMISSION

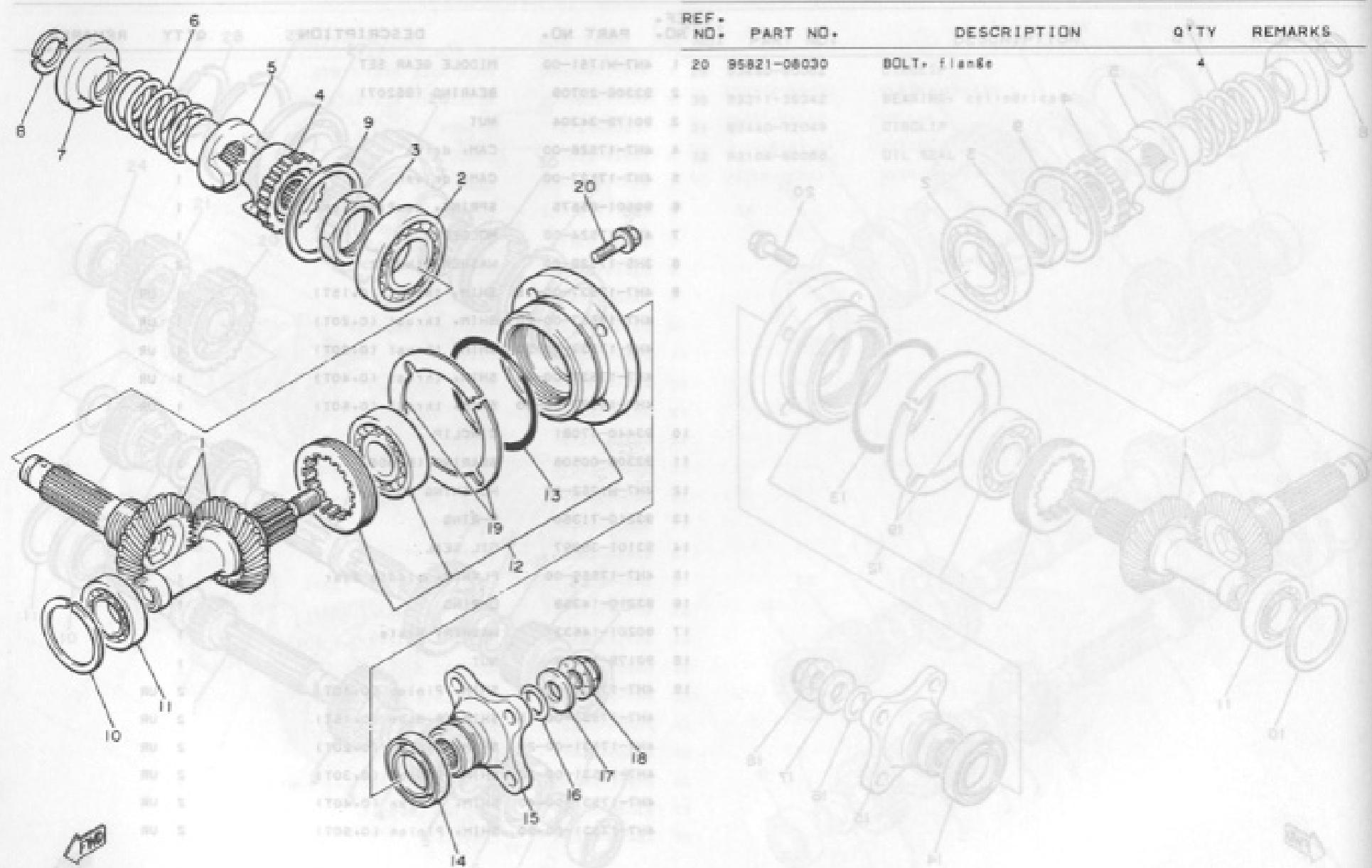
NUMBER	ITEM	DESCRIPTION	REF.		Q'TY	REMARKS
			ITEM NO.	PART NO.		
28	28	CIRCLIP	1	93440-80082	1	
29	29	BEARING, cylindrical	2	93311-36042	1	
27	ITRI-YOKO BEAR. RET.	CIRCLIP	3	93440-72049	1	
26	26	BEARING	4	93104-80066	1	
30	30	BEARING	5	93440-80082	1	
31	31	CIRCLIP	6	93440-72049	1	
32	32	OIL SEAL	7	93104-80066	1	
24	24	BEARING	8	93440-80082	1	
21	21	CIRCLIP	9	93440-72049	1	
20	20	BEARING	10	93104-80066	1	
12	12	SHAFT	11	93440-80082	1	
13	13	SHAFT	12	93440-72049	1	
14	14	SHAFT	13	93440-80082	1	
15	15	SHAFT	14	93440-72049	1	
22	22	SHAFT	15	93440-80082	1	
19	19	SHAFT	16	93440-72049	1	
18	18	SHAFT	17	93440-80082	1	
17	17	SHAFT	18	93440-72049	1	
16	16	SHAFT	19	93440-80082	1	
10	10	SHAFT	20	93440-72049	1	
11	11	SHAFT	21	93440-80082	1	
23	23	SHAFT	22	93440-72049	1	
25	25	SHAFT	23	93440-80082	1	
8	8	SHAFT	24	93440-72049	1	
9	9	SHAFT	25	93440-80082	1	
5	5	SHAFT	26	93440-72049	1	
6	6	SHAFT	27	93440-80082	1	
7	7	SHAFT	28	93440-72049	1	
3	3	SHAFT	29	93440-80082	1	
4	4	SHAFT	30	93440-72049	1	
2	2	SHAFT	31	93440-80082	1	

RABO EVIRO 3200IM OS - FIG. 20 MIDDLE DRIVE GEAR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-W1751-00	MIDDLE GEAR SET	1	
2	93308-20709	BEARING (B6207)	1	
3	90179-34304	NUT, SHLD. TAC, MEDIUM	1	
4	4H7-17526-00	CAM, drive	1	
5	4H7-17527-00	CAM, driven	1	
6	90501-65575	SPRING, compression	1	
7	4H7-17524-00	HOLDER	1	
8	3H5-17529-00	WASHER, thrust	2	
9	4H7-17537-00-15	SHIM, thrust (0.15T)	1	UR
	4H7-17537-00-20	SHIM, thrust (0.20T)	1	UR
	4H7-17537-00-30	SHIM, thrust (0.30T)	1	UR
	4H7-17537-00-40	SHIM, thrust (0.40T)	1	UR
	4H7-17537-00-50	SHIM, thrust (0.50T)	1	UR
10	93440-47081	CIRCLIP	1	
11	93308-00508	BEARING (B6005)	1	
12	4H7-W1752-00	HOUSING COMP.	1	
13	93210-71360	O-RING	1	
14	93101-35097	OIL SEAL	1	
15	4H7-17555-00	FLANGE, middle gear	1	
16	93210-14359	O-RING	1	
17	90201-14633	WASHER, Plate	1	
18	90179-14317	NUT	1	
19	4H7-17531-00-10	SHIM, Pinion (0.10T)	2	UR
	4H7-17531-00-15	SHIM, Pinion (0.15T)	2	UR
	4H7-17531-00-20	SHIM, Pinion (0.20T)	2	UR
	4H7-17531-00-30	SHIM, Pinion (0.30T)	2	UR
	4H7-17531-00-40	SHIM, Pinion (0.40T)	2	UR
	4H7-17531-00-50	SHIM, Pinion (0.50T)	2	UR

RA3D 3V100 3J001 OS -> FIG. 20 MIDDLE DRIVE GEAR



MOR-MAD TRIM 55 -D FIG. 21 TACHOMETER GEAR

ITEM	Q'TY	DESCRIPTION	REF. NO.	Q'TY	DESCRIPTION	REF. NO.	Q'TY	REMARKS
1	1	GEAR, driven	1 4H7-17841-00	1	O-RING	2 93210-11437	1	
1	1	HOUSING, tachometer gear	3 4H7-17811-00	1	OIL SEAL	4 93104-07036	1	
1	1	ADAPTER	5 256-17848-00	1	STOPPER	6 4H7-17812-00	1	
1	1	BOLT	7 91316-06012	1				
1	1		8 90201-12000	1				
1	1		9 90800-00138	1				
1	1		10 93102-12100	1				
1	1		11 4H7-18111-01	1				
1	1		12 932-18113-01	1				
1	1		13 97207-00000	1				
1	1		14 4H7-18107-00	1				
1	1		21 93303-00700	1				
1	1		22 90170-00222	1				
1	1		23 2H9-18154-00	1	COVER, dash		2	

R430 R373H00AT 1S - FIG. 22 SHIFT CAM-FORK ASSEMBLY

REF.	ITEM	Q'TY	REMARKS
1	SHIFT CAM ASSY	1	
2	BEARING, cylindrical	1	
3	SEGMENT	1	
4	PIN, dowel	3	
5	PIN, dowel	1	
6	SCREW, flat head	1	
7	PIN, dowel	1	
8	PLATE, stopper	1	
9	BOLT	1	
10	FORK, shift 1	1	
11	FORK, shift 2	1	
12	FORK, shift 3	1	
13	BAR, shift fork guide	1	
14	CIRCLIP	1	

REF. NO. 23 SHIFT SHAFT-PEDAL FENDER

ITEM	DESCRIPTION	Q'TY	REMARKS
1	SHIFT SHAFT ASSY	1	UR CERAMIC SILVER
2	SPRING, tension	1	UR cardinal red
3	STOPPER LEVER ASSY	1	
4	SPRING, tension	1	
5	SHIFT LEVER ASSY	1	
6	SPRING, tension	1	
7	CIRCLIP	1	
8	WASHER, Plate	1	
9	PIN, dowel	1	
10	OIL SEAL	1	
11	PEDAL, shift	1	
12	COVER, shift Pedal	1	
13	BOLT	1	
14	SHAFT	1	
15	CIRCLIP	1	
16	D-RING	1	
17	ARM, shift Pedal	1	
18	WASHER, Plate	1	
19	CIRCLIP	1	
20	ROD, shift	1	
21	NUT	1	
22	NUT	1	
23	COVER, dust	2	

JACOB+TRANS TRIKE CS + FIG. 24 FRAME CAMP FORK

EXPLAN.	YTD	INDITR1RD280	YOM TRIM	REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
		YAMA TRAHS TRIKE	00-10181-00A	1	4K0-21110-02-33	FRAME COMP	1	yamaha black
		STAY, CHAIN 2	TE80-20000	2	4K0-21315-00	STAY, chain 2	2	
		YAMA REVOL. SCREW	00-05181-00A	3	90105-08107	BOLT, washer based	4	
		SCREW, 6MM	BAKES-60200	4	90179-08246	NUT	4	
		YAMA REVOL. TRIKE	00-05181-00A	5	90105-10169	BOLT, washer based	2	
		SCREW, 6MM	BAKES-60200	6	95701-10100	NUT, flange	4	
		SCREW, 6MM	BAKES-10500	7	90105-10038	BOLT, washer based	2	
		SCREW, 6MM	BAKES-10500	8	90105-12168	BOLT, washer based	2	
		SCREW, 6MM	BAKES-60200	9	95701-12100	NUT, flange	2	
		SCREW, 6MM	BAKES-60100	10	4K0-2134Y-00	STAY, horn	1	
		SCREW, 6MM	10-11181-00A	11	97301-08016	BOLT	2	
		SCREW, 6MM	10-01181-00A	12	92901-08100	WASHER, spring	2	
			05000-15000	C1	4K0-18531-00		1	
			00-05181-00A	C1	95440-11020			
			BB051-00100	C1				
			-08000-01500	C1				
			00-07014-000	C1				
			BB051-10500	C1				
			91001-00100	C1				
			00-021181-00A	C5				
			00T00-00100	C5				
			100-10000	C5				
			00-021181-000	C5				

FIG. 26 FRONT FENDER-REAR FENDER

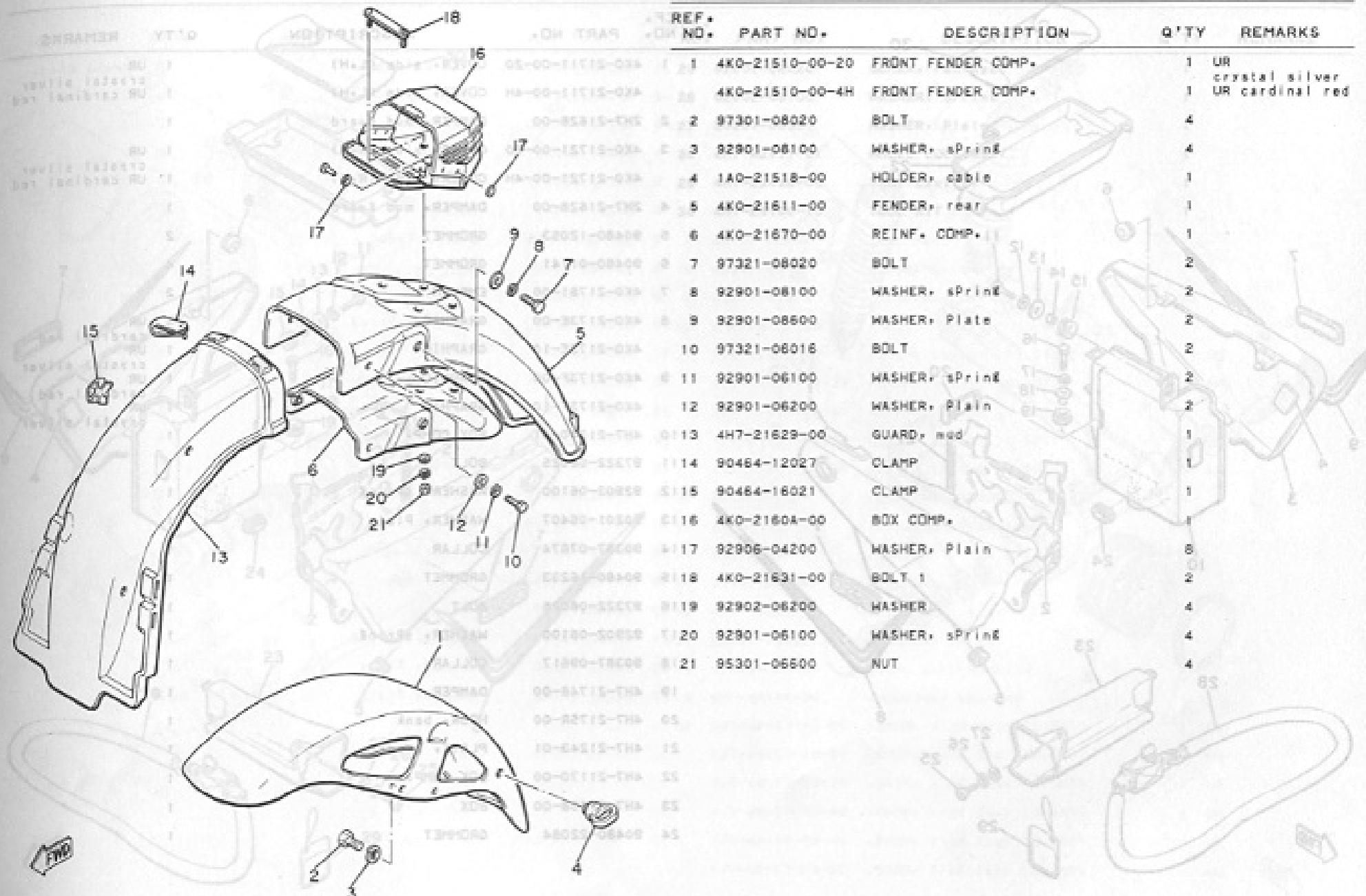


FIG. 26 SIDE COVER + TOOL

ITEM NO.	REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-21711-00-20	COVER, side (L-H)	1	UR crystal silver	
2	4K0-21711-00-4H	COVER, side (L-H)	1	UR cardinal red	
3	2H7-21628-00	DAMPER, mud Guard	1		
4	4K0-21721-00-20	COVER, side (R-H)	1	UR crystal silver	
5	4K0-21721-00-4H	COVER, side (R-H)	1	UR cardinal red	
6	2H7-21628-00	DAMPER, mud Guard	1		
7	90480-12053	GROMMET	2		
8	90480-01141	GROMMET	4		
9	4K0-21781-00	EMBLEM	2		
10	4K0-2173E-00	GRAPHIC	1	UR cardinal red	
11	4K0-2173E-10	GRAPHIC	1	UR crystal silver	
12	4K0-2173F-00	GRAPHIC	1	UR cardinal red	
13	4K0-2173F-10	GRAPHIC	1	UR crystal silver	
14	4H7-21240-01	BOX COMP.	1		
15	97322-06025	BOLT	1		
16	92902-06100	WASHER, sPring	1		
17	90201-06407	WASHER, Plate	1		
18	90387-07674	COLLAR	1		
19	90480-16233	GROMMET	1		
20	97322-08025	BOLT	1		
21	92902-08100	WASHER, sPring	1		
22	90387-09617	COLLAR	1		
23	4H7-21746-00	DAMPER	1		
24	4H7-2175R-00	HOOK, bank	1		
25	4H7-21243-01	PLATE, bridge	1		
26	4H7-21170-00	BOX COMP.	1		
27	4H7-21258-00	BOX	1		
28	90480-22084	GROMMET	1		
29					

HO12U3P98U2-MRA-RABR TS -01 FIG. 26 SIDE COVER - TOOL

Zimmerman Veto	REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
FRONT TRAP	25	82501-06020	SCREW, Pan head	1	
FRONT TRAP	26	82802-06100	WASHER, Spring	1	
FRONT TRAP	27	90201-06557	WASHER, Plate	1	
FRONT TRAP	28	4H7-W2171-01	WHEEL LOCK ASSY	1	
FRONT TRAP	29	4H7-23498-00	TAG, caution	1	
FRONT TRAP	30	4H7-28100-10	TOOL KIT	1	
FRONT TRAP	31	83101-0001	SEAL, O-Ring	1	
FRONT TRAP	32	83311-0001	SPRING, Return	1	
FRONT TRAP	33	83320-10010	SPRING, Return	1	
FRONT TRAP	34	80180-10050	SPRING, Return	1	
FRONT TRAP	35	4H7-46122-00	SPRING, Return	1	
FRONT TRAP	36	4H7-17520-10-30	SPRING, Return	1	
FRONT TRAP	37	4H7-17520-10-40	SPRING, Return	1	
FRONT TRAP	38	4H7-17520-10-50	SPRING, Return	1	
FRONT TRAP	39	4H7-17520-10-60	SPRING, Return	1	
FRONT TRAP	40	4H7-17520-10-70	SPRING, Return	1	
FRONT TRAP	41	4H7-17520-10-80	SPRING, Return	1	
FRONT TRAP	42	4H7-17520-10-90	SPRING, Return	1	
FRONT TRAP	43	4H7-46122-01	SPRING, Return	1	
FRONT TRAP	44	83201-14632	WASHER, Plate	1	
FRONT TRAP	45	80180-14070	SPRING, Self-lock	1	
FRONT TRAP	46	4H7-46122-00	HOUSING, bearing	1	
FRONT TRAP	47	4H7-46117-10-20	SPRING, ring Gear (0-20T)	1	
FRONT TRAP	48	4H7-46117-10-30	SPRING, ring Gear (0-30T)	1	
FRONT TRAP	49	4H7-46117-10-35	SPRING, ring Gear (0-35T)	1	
FRONT TRAP	50	4H7-46117-10-40	SPRING, ring Gear (0-40T)	1	
FRONT TRAP	51	4H7-46117-10-45	SPRING, ring Gear (0-45T)	1	
FRONT TRAP	52	4H7-46117-10-50	SPRING, ring Gear (0-50T)	1	

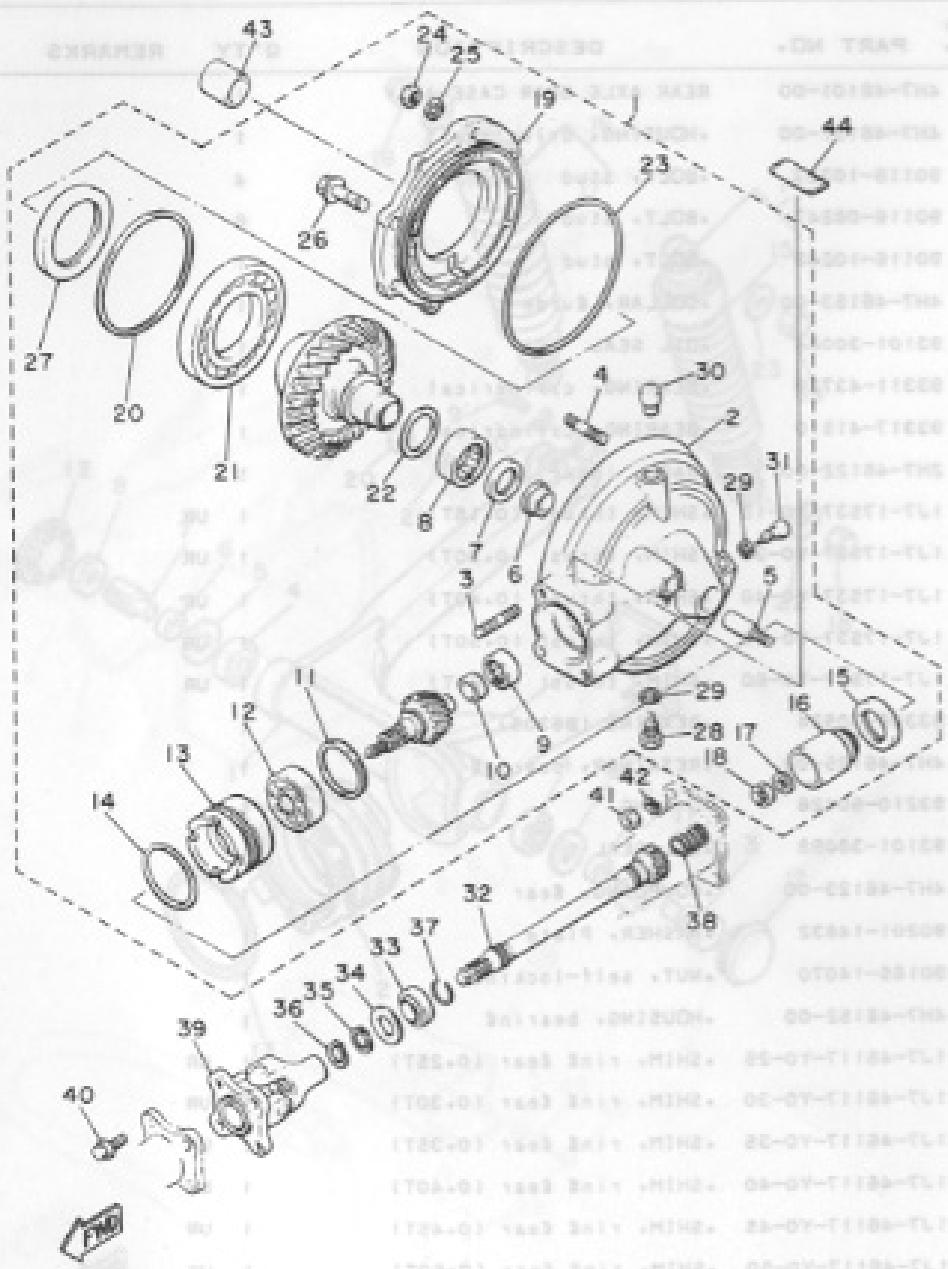
FIG. 27 REAR ARM+SUSPENSION

EXPLAINER	Y/T'D	REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
		1	4K0-22110-00-33	REAR ARM-COMP.	1	yamaha black
		2	4H7-22189-00	BOOT, rubber	1	OR cardinal red
		3	4H7-22141-00	SHAFT, Pivot	1	
		4	93332-00010	BEARING	2	OR cardinal silver
		5	93102-25017	OIL SEAL	2	OR cardinal red
		6	90387-17543	COLLAR	2	
		7	1J7-22141-00	SHAFT, Pivot	1	
		8	1J7-22143-00	NUT	1	
		9	97301-08035	BOLT	1	
		10	92901-08100	WASHER, sPRING	1	
		11	90215-22171	WASHER, Lock	1	
		12	2H7-2219X-00	COVER OS	2	
		13	90506-07136	SPRING, tension	1	
		14	4K0-22210-00	SHOCK ABSORBER ASSY, rear	1	
		15	4K0-22212-00	-SPRING	1	
		16	4K0-22210-10	SHOCK ABSORBER ASSY, rear	1	
		17	4K0-22212-00	-SPRING	1	
		18	90176-10013	NUT, crown	1	
		19	90176-10009	NUT, crown	2	
		20	90106-10030	BOLT	1	
		21	92903-10100	WASHER, sPRING	1	
		22	90201-10140	WASHER, Plate	1	
		23	90201-10142	WASHER, Plate	2	
		24	4H7-21759-00	PLATE, WASP		
		25	4H7-21242-01	BOX, CDS		
		26	4H7-21170-00	BOX		
		27	4H7-21256-00	GROOVET		
		28	90440-22004	ES		

TRANS-O-MATIC 65 FIG. 28 DRIVE SHAFT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-46101-00	REAR AXLE GEAR CASE ASSY	1	
2	4H7-46151-00	-HOUSING- drive shaft	1	
3	90116-10327	-BOLT, stud	4	
4	90116-08247	-BOLT, stud	6	
5	90116-10249	-BOLT, stud	1	
6	4H7-46153-00	-COLLAR, Guide	1	
7	93101-30084	-OIL SEAL	1	
8	93311-43729	-BEARING, cylindrical	1	
9	93317-41510	-BEARING, cylindrical	1	
10	2H7-46122-00	-RACE, inner	1	
11	1J7-17537-Y0-15	-SHIM, thrust (0.15T)	1	UR
12	1J7-17537-Y0-30	-SHIM, thrust (0.30T)	1	UR
13	1J7-17537-Y0-40	-SHIM, thrust (0.40T)	1	UR
14	1J7-17537-Y0-50	-SHIM, thrust (0.50T)	1	UR
15	1J7-17537-Y0-60	-SHIM, thrust (0.60T)	1	UR
16	93306-30524	-BEARING (BB305)	1	
17	4H7-46125-00	-RETAINER, bearing	1	
18	93210-60426	-O-RING	1	
19	93101-38098	-OIL SEAL	1	
20	4H7-46123-00	-COUPLING, Gear	1	
21	90201-14532	-WASHER, Plate	1	
22	90185-14070	-NUT, self-locking	1	
23	4H7-46152-00	-HOUSING, bearing	1	UR
24	1J7-46117-Y0-25	-SHIM, ring Gear (0.25T)	1	UR
25	1J7-46117-Y0-30	-SHIM, ring Gear (0.30T)	1	UR
26	1J7-46117-Y0-35	-SHIM, ring Gear (0.35T)	1	UR
27	1J7-46117-Y0-40	-SHIM, ring Gear (0.40T)	1	UR
28	1J7-46117-Y0-45	-SHIM, ring Gear (0.45T)	1	UR
29	1J7-46117-Y0-50	-SHIM, ring Gear (0.50T)	1	UR
30	4H7-46124-00	-COUPLING, Gear	1	
31	90201-14532	-WASHER, Plate	1	
32	90185-14070	-NUT, self-locking	1	
33	4H7-46152-00	-HOUSING, bearing	1	UR
34	1J7-46117-Y0-25	-SHIM, ring Gear (0.25T)	1	UR
35	1J7-46117-Y0-30	-SHIM, ring Gear (0.30T)	1	UR
36	1J7-46117-Y0-35	-SHIM, ring Gear (0.35T)	1	UR
37	1J7-46117-Y0-40	-SHIM, ring Gear (0.40T)	1	UR
38	1J7-46117-Y0-45	-SHIM, ring Gear (0.45T)	1	UR
39	1J7-46117-Y0-50	-SHIM, ring Gear (0.50T)	1	UR
40	4H7-46124-00	-COUPLING, Gear	1	
41	90201-14532	-WASHER, Plate	1	
42	90185-14070	-NUT, self-locking	1	
43	4H7-46152-00	-HOUSING, bearing	1	UR

FIG. 28 DRIVE SHAFT ASSEMBLY



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21	93316-01403	BEARING, cylindrical	1	
22	1J7-46118-Y0-18	WASHER, thrust (1-ST)	1	UR
23	1J7-46118-Y0-19	WASHER, thrust (1-ST)	1	UR
24	1J7-46118-Y0-20	WASHER, thrust (2-OT)	1	UR
25	1J7-46118-Y0-21	WASHER, thrust (2-OT)	1	UR
26	4H7-46118-00-14	WASHER, thrust (1-AT)	1	UR
27	4H7-46118-00-15	WASHER, thrust (1-ST)	1	UR
28	4H7-46118-00-16	WASHER, thrust (1-ST)	1	UR
29	4H7-46118-00-17	WASHER, thrust (1-AT)	1	UR
30	4H7-46118-00-22	WASHER, thrust (2-AT)	1	UR
31	4H7-46118-00-23	WASHER, thrust (2-ST)	1	UR
32	93211-44348	O-RING	1	
33	95311-08600	NUT	6	
34	92901-08700	WASHER, wave	6	
35	95821-10025	BOLT, flange	2	
36	93102-70167	OIL SEAL	1	
37	90340-14009	PLUG, straight screw	1	
38	214-11198-01	GASKET	2	
39	2H7-17590-00	BREATHER COMP.	1	
40	90340-14042	PLUG, straight screw	1	
41	4H7-46172-00	SHAFT, drive	1	
42	93108-23007	OIL SEAL	1	
43	90201-231A2	WASHER, Plate		
44	93410-23056	CIRCLIP	1	
45	93410-22039	CIRCLIP	1	
46	90468-14067	CLIP	1	
47	90501-16491	SPRING, compression	1	
48	4H7-46180-00	CROSS JOINT COMP.	1	

TRANS. ENVIO. 85. - FIG. 29 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-23101-00	FRONT FORK ASSY	1	
2	4K0-23136-00	-TUBE, outer 2	1	
3	4K0-23126-00	-TUBE, outer 1	1	
4	4A1-23156-00	--CLIP, oil seal	2	
5	3J2-23145-00	--OIL SEAL	2	
6	4K0-23110-00	-INNER TUBE COMP.	2	
7	4K0-23170-00	-CYLINDER COMP., front fork	2	
8	1W1-23173-L0	-SPINDLE, Lipper	2	
9	3J2-23144-00	-SEAL, dust	2	
10	4K0-23340-00	-UNDER BRACKET COMP.	1	
11	4K0-23141-00	-SPRING, front fork	2	
12	3J2-23114-00	-O-RING	2	
13	122-23129-00	-GASKET, drain PLUG	2	
14	509-23158-L0	-GASKET	2	
15	3Y1-23111-00	-BOLT, cap	2	
16	3Y1-23168-00	-CAP, front fork	2	
17	3J2-23183-00	-CIRCLIP	2	
18	122-23119-01	-PLUG, drain	2	
19	90119-08102	-BOLT, with washer	2	
20	278-23181-50	-BOLT, hexagon socket head	2	
21	4G0-23356-00	-BOLT 2	2	
22	95311-08600	-NUT	2	
23	92901-08100	-WASHER, spring	2	
24	90201-08544	-WASHER, Plate	2	
25	874-0-02000	CIRCLIP	2	
27	90460-14857	CLIP	2	
28	90571-10401	SPLASH, front fork	2	
29	927-40136-00	CLIPS, joint conv.	1	

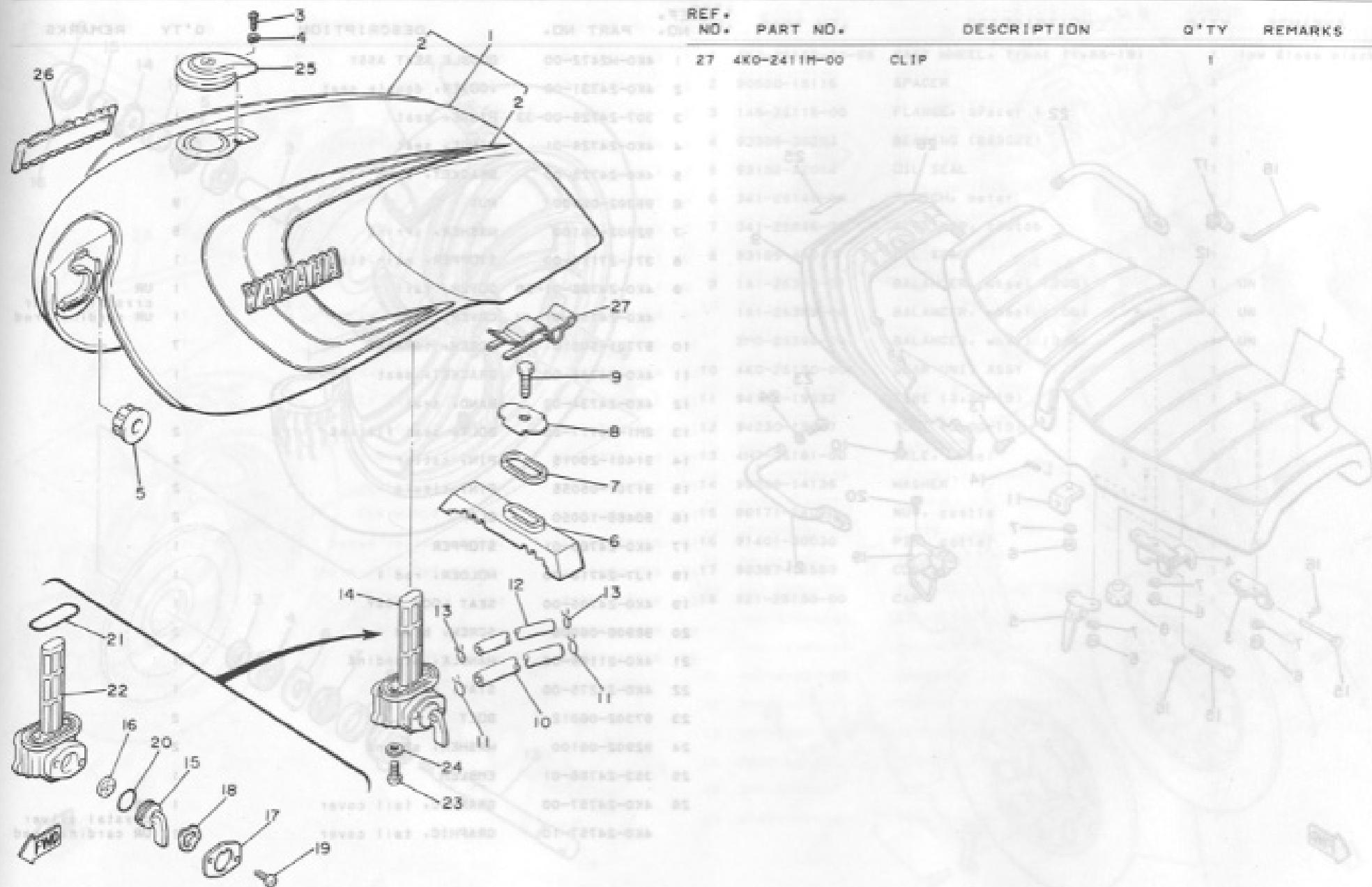
XHAT JOUR TC-2 FIG. 30 STEERING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	256-23411-00	RACE, ball 1	1	
2	164-23462-00	SEAL, steering	1	
3	4K0-23415-00	COVER, ball race 1	1	
4	4H3-23454-00	NUT, fitting 2	2	
5	4H3-23451-00	BOLT, fitting 1	1	
6	256-23412-00	RACE, ball 2	1	
7	256-23413-00	RACE, ball 3	1	
8	256-23414-00	RACE, ball 4	1	
9	93501-04011	BALL	36	
10	*	STEERING LOCK ASSY	1	LH
11	4K0-23436-00-98	CROWN, handle	1	Low gloss black
12	97326-08055	BOLT	2	
13	97326-08065	BOLT	1	
14	95306-08800	NUT	3	
15	92906-08600	WASHER, Plate	6	
16	4H7-23441-00-98	HOLDER, handle upper	2	
17	91316-08030	BOLT	4	
18	341-23469-00	CAP, bolt	4	
19	4K0-23174-00	STAY, headlight	1	
20	90480-14101	GROMMET	2	
21	90387-07391	COLLAR	2	
22	97302-06025	BOLT	2	
23	92902-06100	WASHER, spring	2	
24	4K0-23122-00	COVER, outer 1	1	
25	98906-05012	SCREW, bind	2	
26	92906-05200	WASHER, Plain	2	

SHIRRETS OC FIG. 31 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-24110-01-01	FUEL TANK COMP-	1	UR cardinal red
2	4K0-24110-01-02	FUEL TANK COMP-	1	UR crystal silver
2	4K0-24240-00	•GRAPHIC SET	1	UR
2	4K0-24240-10	•GRAPHIC SET	1	crystal silver
3	98501-05008	SCREW, Pan head	1	UR cardinal red
4	92901-05100	WASHER, Spring	1	
5	4H7-24181-00	DAMPER, location 1	2	
6	4K0-24182-00	DAMPER, location 2	1	
7	4K0-24183-00	DAMPER, location 3	1	
8	4K0-24186-00	WASHER, Special	1	
9	90109-08579	BOLT	1	
10	90445-11501	HOSE	1	
11	90487-10008	CLIP	2	
12	90445-09500	HOSE	1	
13	90487-08003	CLIP	2	
14	4K0-24500-00	FUEL COCK ASSY	1	
15	4H7-24524-00	•LEVER, cock	1	
16	3H3-24523-00	•VALVE	1	
17	4H7-24525-00	•PLATE, lever fitting	1	
18	3H3-24518-00	•WASHER, wave	1	
19	98501-03008	•SCREW, Pan head	1	
20	3H3-24534-00	•O-RING	1	
21	2H6-24512-00	•O-RING	1	
22	3H3-24514-00	•FILTER, fuel cock	1	
23	90149-06011	SCREW	2	
24	90202-06010	WASHER, Plate	2	
25	4H7-24502-00	CAP ASSY	1	
26	330-24181-20	EMBLEM 1	2	16

FIG. 31 FUEL TANK



SUAT JOUR 10 • FIG. 32 SEAT TANK

EXHIBITER	TYPE	MOITIERSO	ON TRA	REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	18	22	25	1	4K0-W2472-00	DOUBLE SEAT ASSY	1	UR crystal silver
17	12	26	25	2	4K0-24731-00	COVER, double seat	1	UR cardinal red
18	22	26	25	3	307-24726-00-33	HINGE, seat	1	UR crystal silver
12	26	26	25	4	4K0-24726-01	HINGE, seat	1	UR cardinal red
2	12	26	25	5	4K0-24728-00	BRACKET, seat	1	UR crystal silver
16	12	26	25	6	95302-06600	NUT	9	UR cardinal red
16	12	26	25	7	92902-06100	HASHER, spring	9	UR crystal silver
16	12	26	25	8	371-27114-00	STOPPER, main stand	1	UR cardinal red
16	12	26	25	9	4K0-24756-01-20	COVER, tail	1	UR crystal silver
16	12	26	25	10	4K0-24756-01-4H	COVER, tail	1	UR cardinal red
16	12	26	25	11	97701-50510	SCREW, tapping	7	
16	12	26	25	12	4K0-24734-00	BRACKET, seat	1	
16	12	26	25	13	2M1-24717-00	BOLT, seat fitting	2	
16	12	26	25	14	91401-20015	PIN, cotter	2	
16	12	26	25	15	91701-05055	PIN, clevis	2	
16	12	26	25	16	90468-10050	CLIP	2	
16	12	26	25	17	4K0-24768-01	STOPPER	1	
16	12	26	25	18	1J7-24718-00	HOLDER, rod	1	
16	12	26	25	19	4K0-24705-00	SEAT LOCK ASSY	1	
16	12	26	25	20	98906-06008	SCREW, bind	2	
16	12	26	25	21	4K0-21185-00	HANDLE, standing	1	
16	12	26	25	22	4K0-21275-00	STAY, rear	1	
16	12	26	25	23	97302-06012	BOLT	2	
16	12	26	25	24	92902-06100	HASHER, spring	2	
16	12	26	25	25	363-24786-01	EMBLEM	1	
16	12	26	25	26	4K0-24757-00	GRAPHIC, tail cover	1	UR crystal silver
16	12	26	25	27	4K0-24757-10	GRAPHIC, tail cover	1	UR cardinal red

REPAIRS & SPARE PARTS LIST

FIG. 33 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-25168-20-00	CAST WHEEL, front (1.85-19)	1	low gloss black
2	90560-15116	SPACER	1	
3	146-25115-00	FLANGE, spacer 1	1	
4	93306-30203	BEARING (B6302Z)	2	
5	93102-22014	OIL SEAL	1	
6	341-25149-00	CLUTCH, meter	1	
7	341-25846-00	RETAINER, clutch	1	
8	93105-45017	OIL SEAL	1	
9	1A1-25398-01	BALANCER, wheel (20G)	1	UN
10	1A1-25399-00	BALANCER, wheel (110G)	1	UN
11	2H0-25399-00	BALANCER, wheel (130G)	1	UN
12	4K0-25190-00	GEAR UNIT ASSY	1	
13	94132-19632	TIRE (3-25-19)	1	
14	94230-19047	TUBE (3.00-19)	1	
15	4H7-25181-00	AXLE, wheel	1	
16	90209-14136	WASHER	1	
17	90171-14020	NUT, castle	1	
18	91401-30030	PIN, cotter	1	
19	90387-15550	COLLAR	1	
20	521-25188-00	CAP	1	

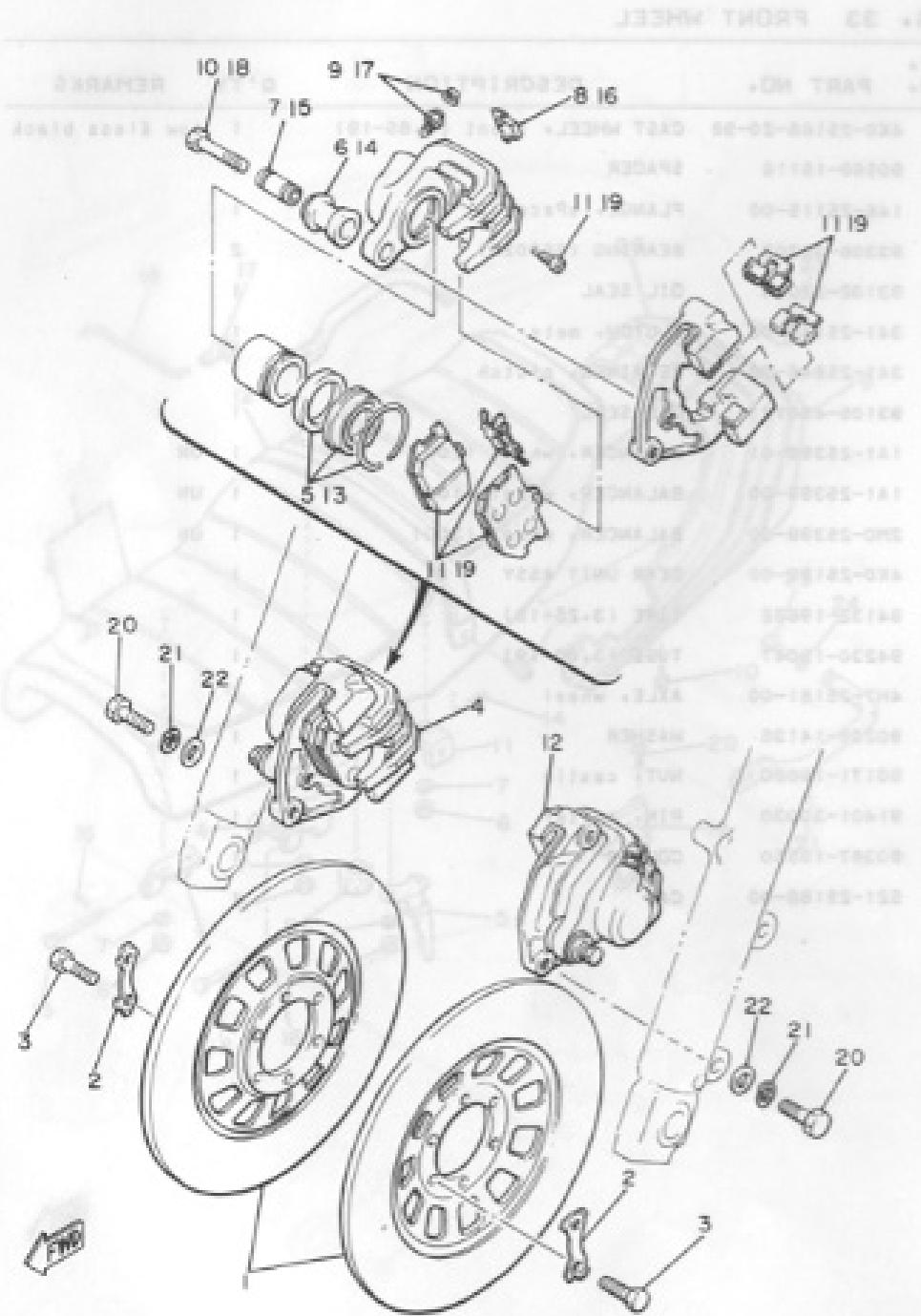
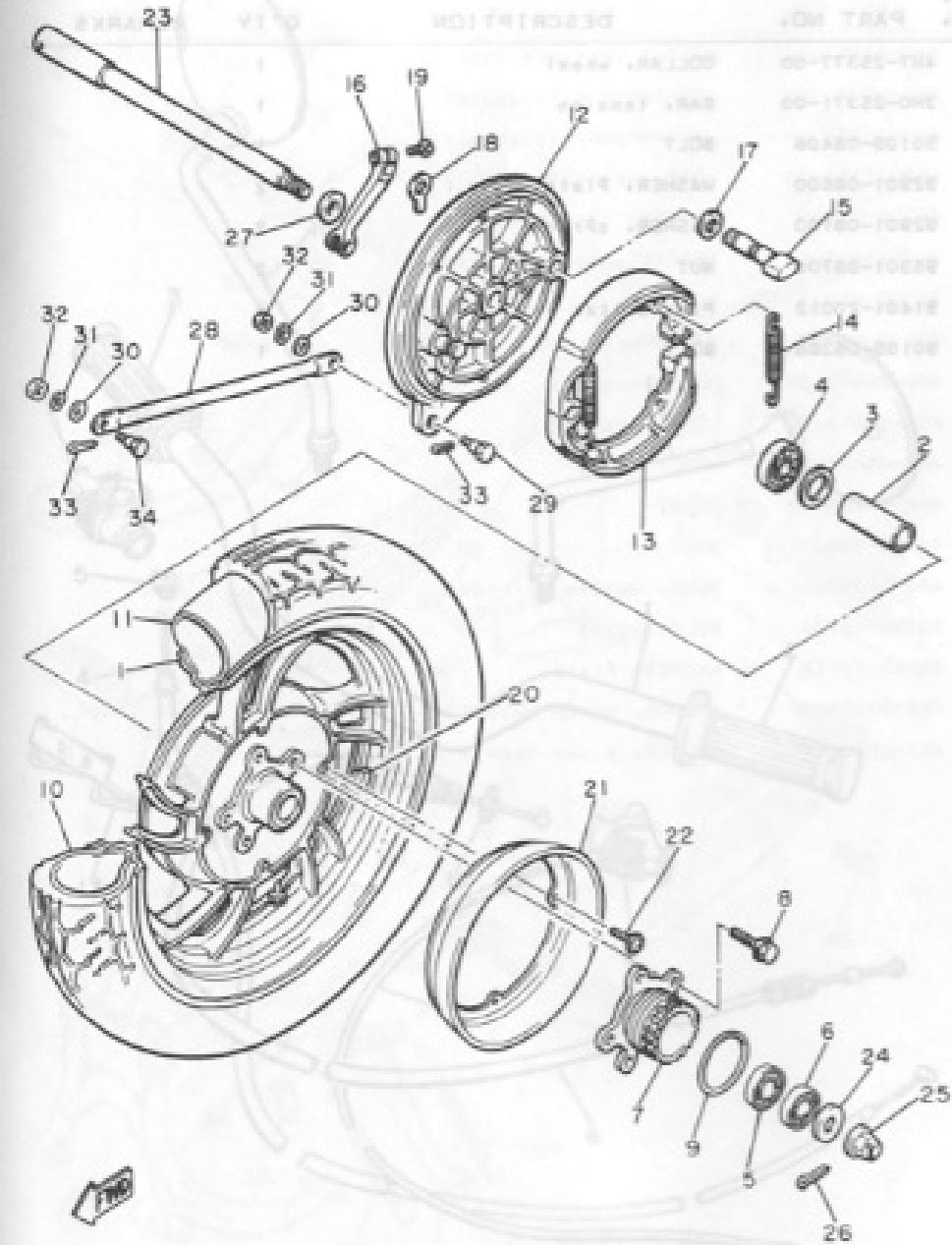


FIG. 34 FRONT BRAKE CALIPER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	IL9-25831-00	DISC, brake	1	
2	IJ3-25834-01	WASHER, lock	6	
3	90101-08312	BOLT	12	
4	4K0-25810-00	CALIPER ASSY (RIGHT)	1	
5	IJ3-W0047-00	+CALIPER SEAL KIT	1	
6	IJ3-25817-00	+BOOT, caliper	1	
7	IJ3-25838-00	+SLEEVE, caliper	1	
8	IJ3-25845-01	+CAP, indicator	1	
9	IJ3-W0048-00	+BREED SCREW KIT	1	UP
10	90105-08145	+BOLT, washer based	1	UP
11	4K0-W0045-00	+BRAKE PAD KIT, front	1	UP
12	4K0-25810-10	CALIPER ASSY (LEFT)	1	
13	IJ3-W0047-00	+CALIPER SEAL KIT	1	
14	IJ3-25917-00	+BOOT, caliper	1	
15	IJ3-25838-00	+SLEEVE, caliper	1	
16	IJ3-25845-01	+CAP, indicator	1	
17	IJ3-W0048-00	+BREED SCREW KIT	1	
18	90105-08145	+BOLT, washer based	1	
19	4K0-W0045-10	+BRAKE PAD KIT, front	1	
20	90101-10308	BOLT	4	
21	92901-10100	WASHER, spring	4	
22	92901-10200	WASHER, plain	4	
23	4K0-24761-00		1	UP
24	92901-00100		1	UP
25	90102-08100		1	UP
26	90102-08100		1	UP
27	4K0-24761-00		1	UP
28	4K0-24761-10		1	UP
29	4K0-24761-10		1	UP
30	4K0-24761-10		1	UP
31	4K0-24761-10		1	UP

FIG. 35 REAR WHEEL



REF.	ITEM	ITEM NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23		100-11000-00	60-11025-00	CAST WHEEL, rear (2+15-16)	1	low gloss black
16		100-11025-00	60-11025-00	SPACER	1	
19		100-11025-00	60-11025-00	FLANGE, spacer	1	
12		100-11025-00	60-11025-00	BEARING (B6303)	1	
17		100-11025-00	60-11025-00	BEARING (B6203)	1	1-TS
15		100-11025-00	60-11025-00	BEARING (B6203RS)	1	
14		100-11025-00	60-11025-00	CLUTCH, hub	1	
3		100-11025-00	60-11025-00	BOLT, flange	5	
4		100-11025-00	60-11025-00	O-RING	1	
10		100-11025-00	60-11025-00	TIRE (110/90-18 65H)	1	
11		100-11025-00	60-11025-00	TUBE (4-00-18)	1	
12		100-11025-00	60-11025-00	PLATE, brake shoe	1	
13		100-11025-00	60-11025-00	Brake shoe comp.	2	
14		100-11025-00	60-11025-00	SPRING, tension	2	
15		100-11025-00	60-11025-00	CAMSHAFT	1	
16		100-11025-00	60-11025-00	LEVER, camshaft	1	
17		100-11025-00	60-11025-00	WASHER, Plate	1	
18		100-11025-00	60-11025-00	PLATE, indicator	1	
19		100-11025-00	60-11025-00	BOLT	1	
20		100-11025-00	60-11025-00	BALANCER, wheel (120G)	1	UN
21		100-11025-00	60-11025-00	BALANCER, wheel (10G)	1	UN
22		100-11025-00	60-11025-00	BALANCER, wheel (30G)	1	UN
21		100-11025-00	60-11025-00	COVER, Plate	1	
22		100-11025-00	60-11025-00	SCREW, with washer	4	
23		100-11025-00	60-11025-00	AXLE, wheel	1	
24		100-11025-00	60-11025-00	WASHER, Plate	1	
25		100-11025-00	60-11025-00	NUT	1	
26		100-11025-00	60-11025-00	PIN, cotter	1	

ЗЕМНЯЯ ПЛАНЕТА СС → FIG. 35 REAR WHEEL CALIPER

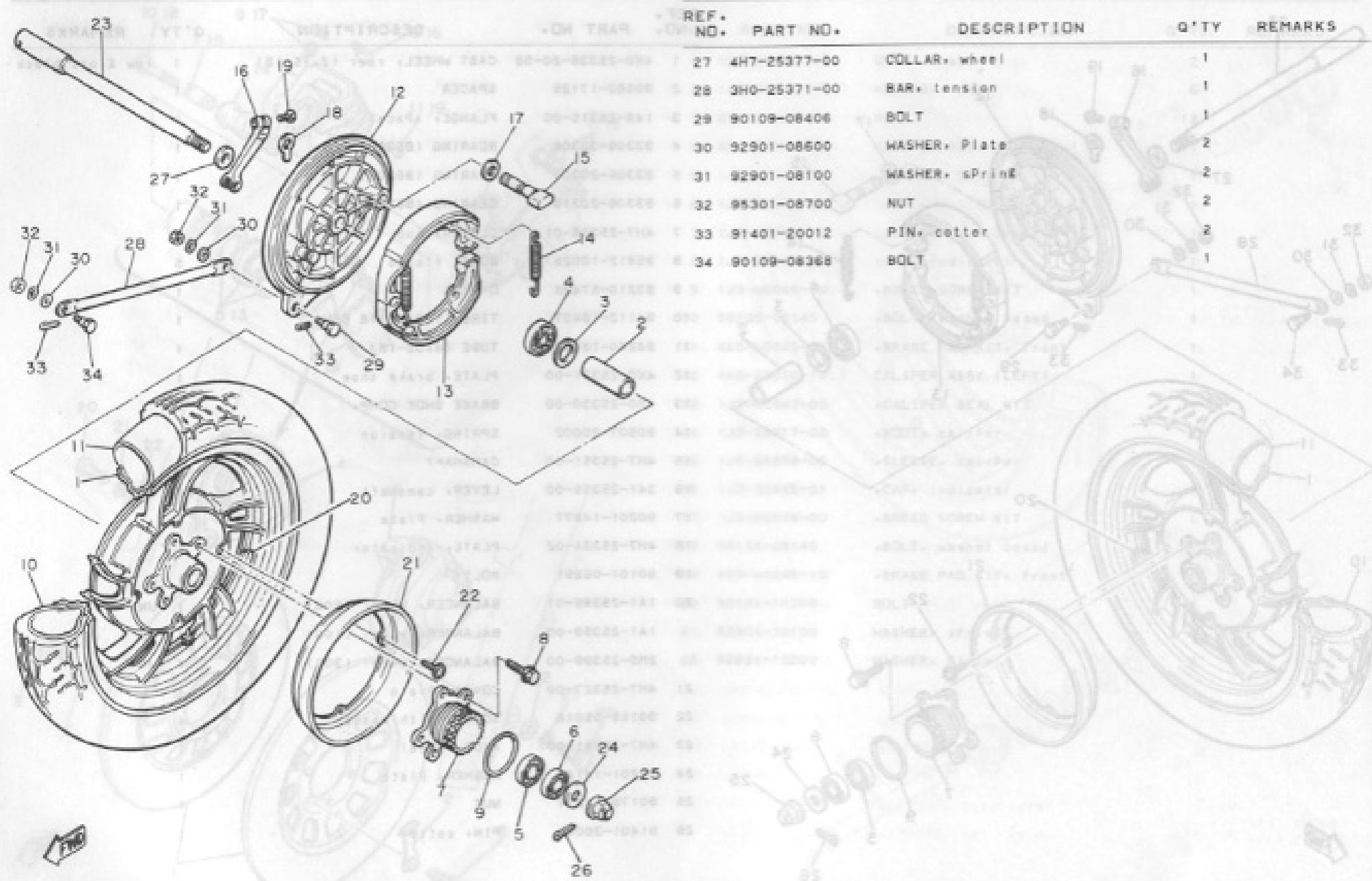
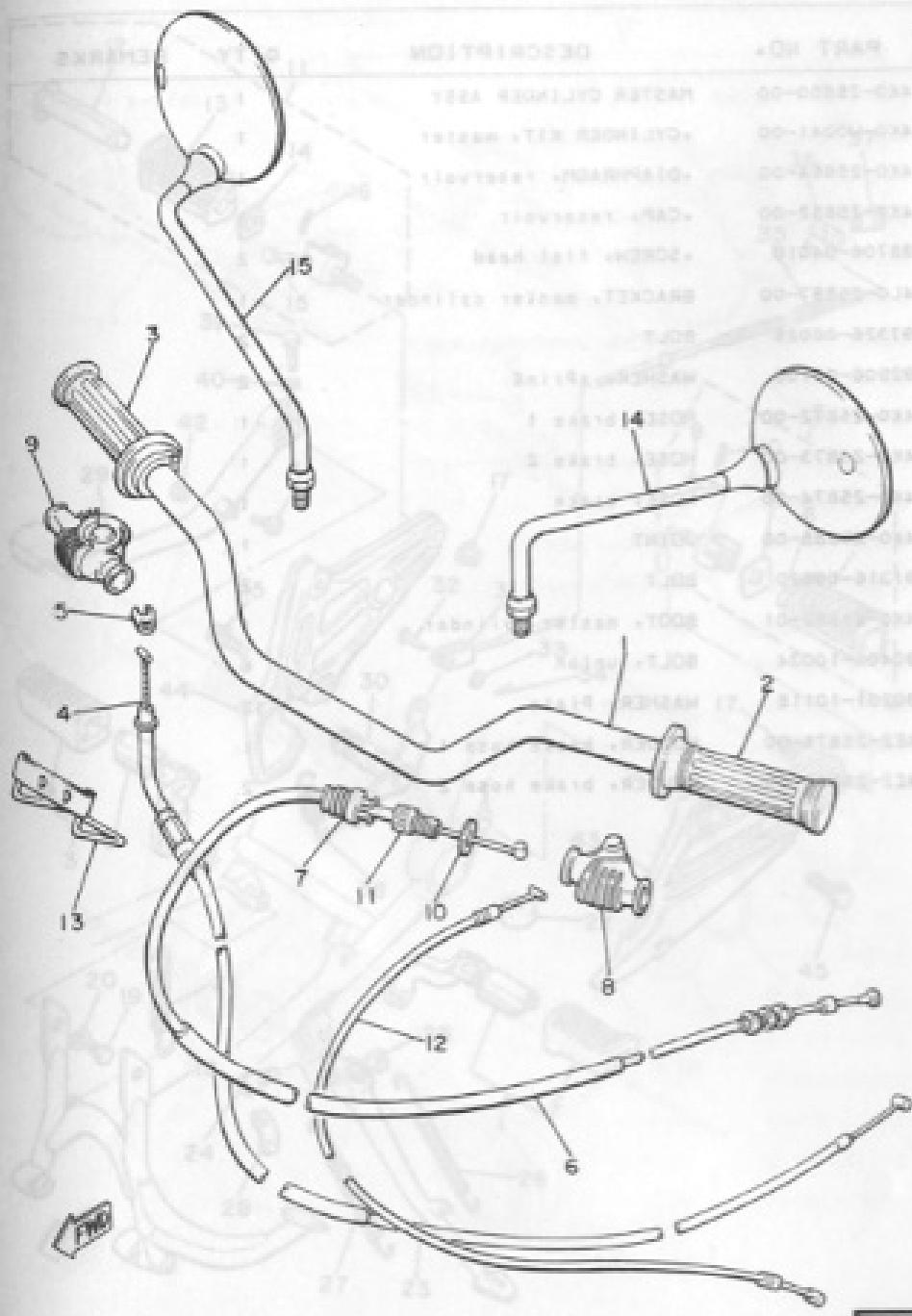
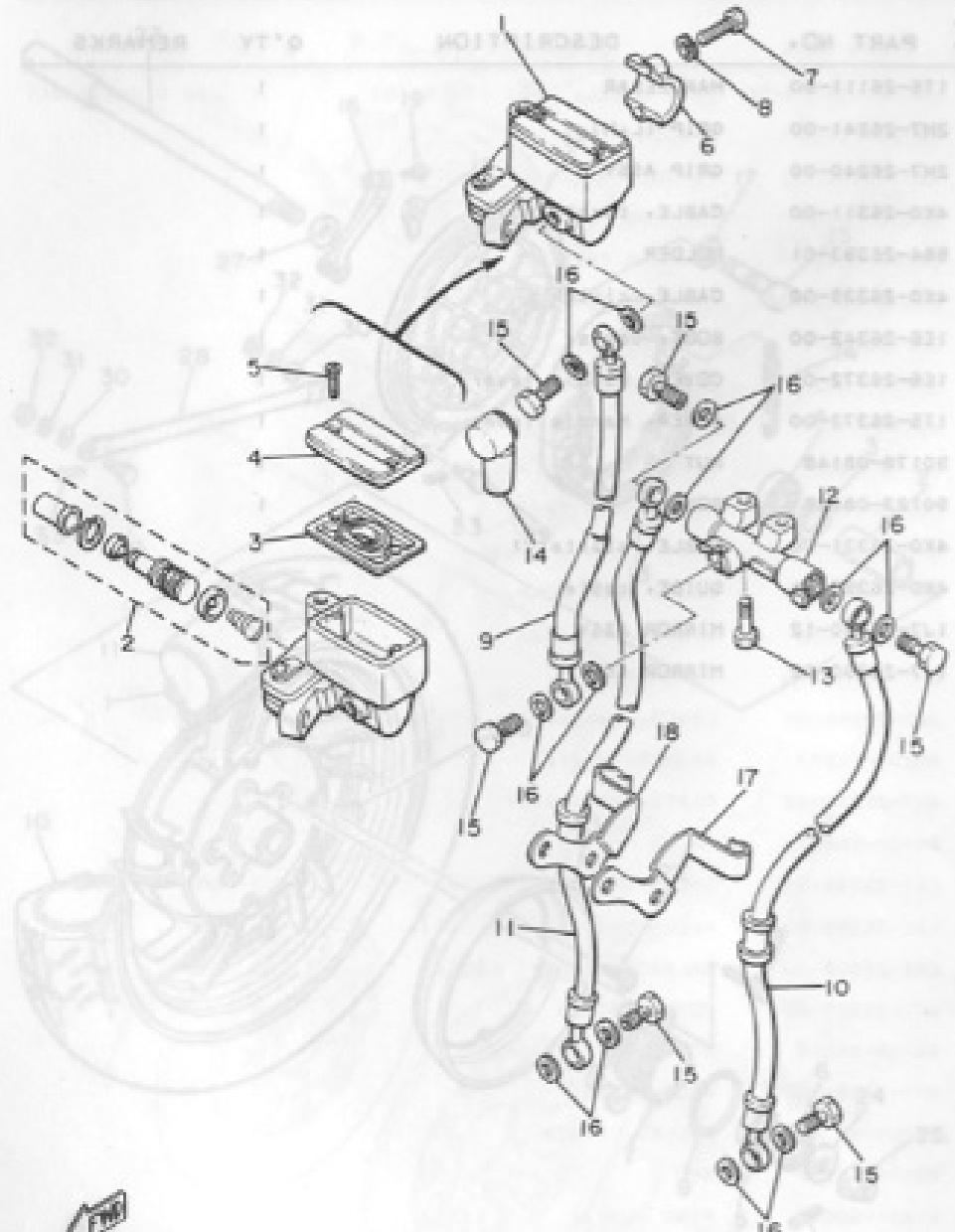


FIG. 36 HANDLEBAR+CABLE



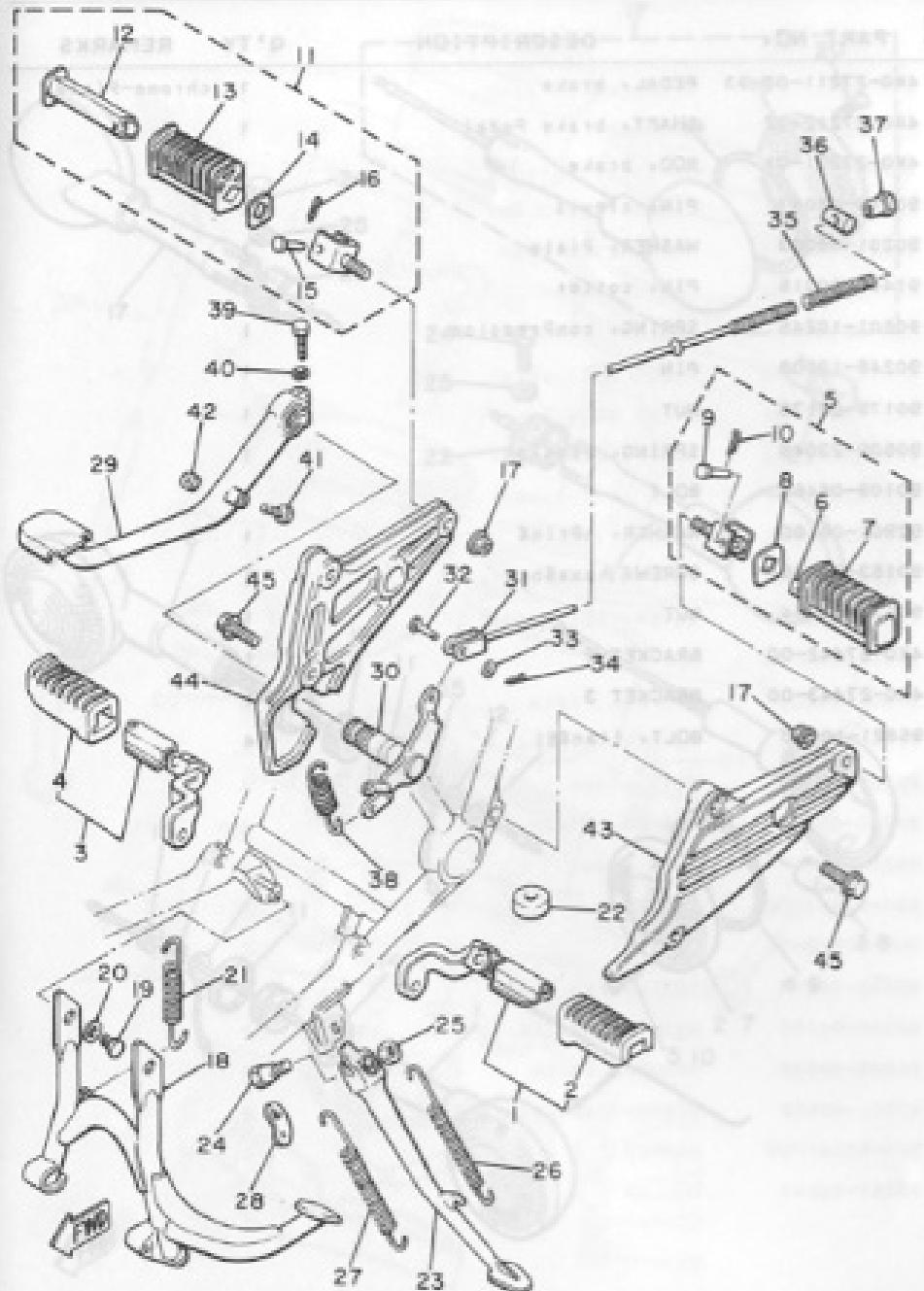
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1TS-26111-00	HANDLEBAR	1	
2	2H7-26241-00	GRIP (L.H)	1	
3	2H7-26240-00	GRIP ASSY	1	
4	4K0-26311-00	CABLE, throttle 1	1	
5	584-26393-01	HOLDER	1	
6	4K0-26335-00	CABLE, clutch	1	
7	1E6-26342-00	BOOT, cable	1	
8	1E6-26372-00	COVER, handle lever	1	
9	1TS-26372-00	COVER, handle lever	1	
10	90179-08148	NUT	1	
11	90123-08046	BOLT	1	
12	4K0-26331-00	CABLE, starter 1	1	
13	4K0-26399-01	GUIDE, cable	1	
14	1J7-26290-12	MIRROR ASSY	1	
15	1J7-26290-02	MIRROR ASSY	1	

FIG. 37 FRT. MASTER CYLINDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-25850-00	MASTER CYLINDER ASSY	1	
2	4K0-M0041-00	CYLINDER KIT, master	1	
3	4K0-25854-00	DIAPHRAGM, reservoir	1	
4	4K0-25852-00	CAP, reservoir	1	
5	98706-04010	SCREW, flat head	2	
6	4L0-25887-00	BRACKET, master cylinder	1	
7	97326-06025	BOLT	2	
8	92906-06100	HASHER, spring	2	
9	4K0-25872-00	HOSE, brake 1	1	
10	4K0-25873-00	HOSE, brake 2	1	
11	4K0-25874-00	HOSE, brake	1	
12	4K0-25885-00	JOINT	1	
13	91316-06020	BOLT	2	
14	4K0-25882-01	BOOT, master cylinder	1	
15	90401-10034	BOLT, union	6	
16	90201-10118	HASHER, Plate	12	
17	4E2-25875-00	HOLDER, brake hose 1	1	
18	4E2-25876-00	HOLDER, brake hose 2	2	

FIG. 38 STAND-FOOTREST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-27410-00-R4	FRONT FOOTREST ASSY (L.H.)	1	black
2	1J7-27413-01	-COVER, footrest	1	
3	4K0-27420-00-R4	FRONT FOOTREST ASSY (R.H.)	1	black
4	1J7-27413-01	-COVER, footrest	1	
5	2H7-27430-00	REAR FOOTREST ASSY 1	1	
6	447-27431-00	-FOOTREST, rear 1	1	
7	1J7-27433-00	-COVER, rear footrest	1	
8	90209-18070	-WASHER	1	
9	91701-06035	-PIN, clevis	1	
10	91401-16012	-PIN, cotter	1	
11	2H7-27440-00	REAR FOOTREST ASSY 2	1	
12	447-27441-00	-FOOTREST, rear 2	1	
13	1J7-27444-00	-COVER, rear footrest	1	
14	90209-18070	-WASHER	1	
15	91701-06035	-PIN, clevis	1	
16	91401-16012	-PIN, cotter	1	
17	95701-10100	NUT, flange	2	
18	4K0-27111-00-R4	STAND, main	1	black
19	97321-10020	BOLT	2	
20	90201-10752	WASHER, Plate	2	
21	90506-40233	SPRING, tension	1	
22	1A0-27114-00	STOPPER, main stand	1	
23	4K0-27311-02	STAND, side	1	
24	90109-10500	BOLT	1	
25	95301-10700	NUT	1	
26	90506-18224	SPRING, tension	1	
27	90506-28225	SPRING, tension	1	
28	3Y3-27315-00	LINK, side stand	1	

T23RTD03-CHATE BC

FIG. 38 STAND-FOOTREST ASSEMBLY

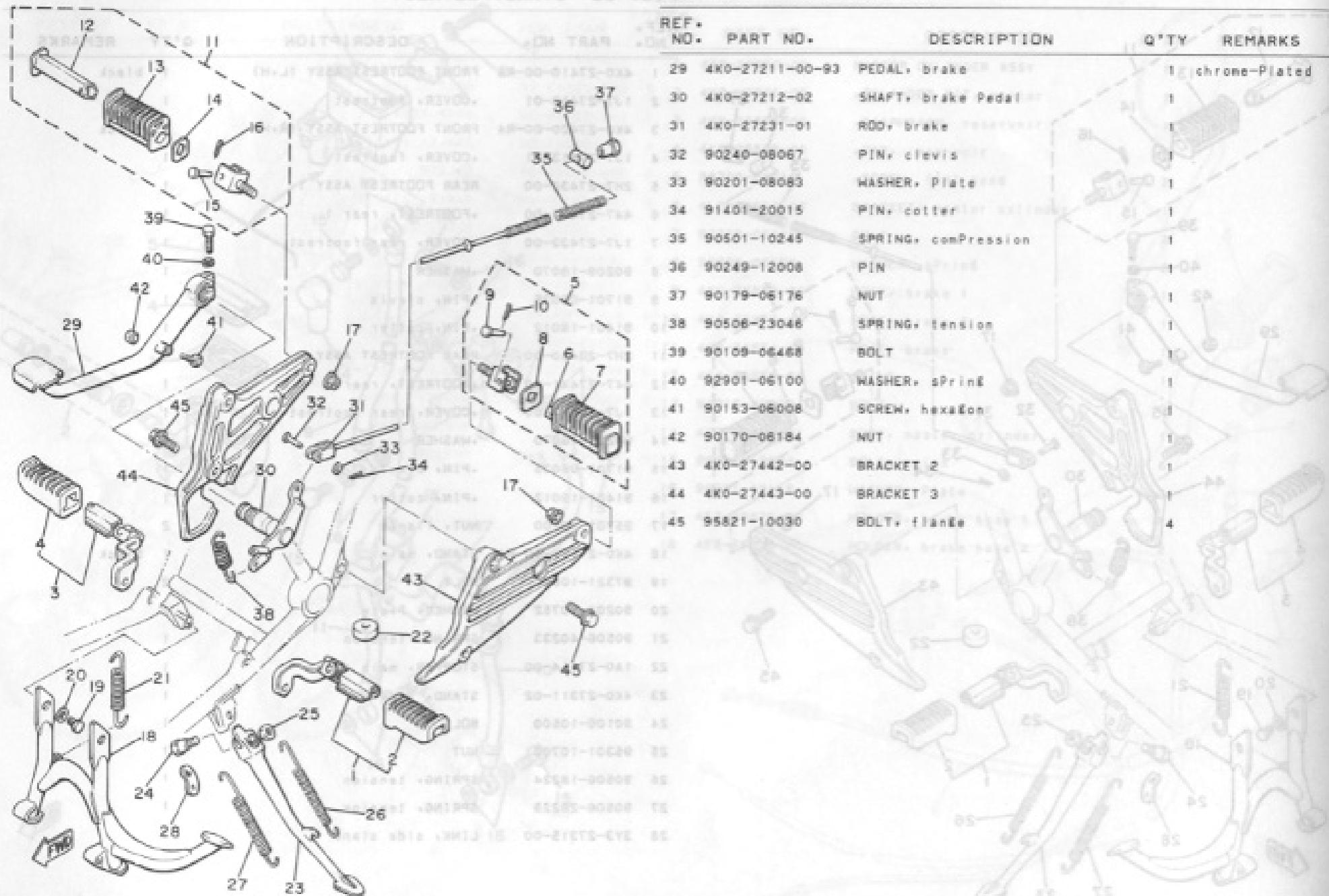
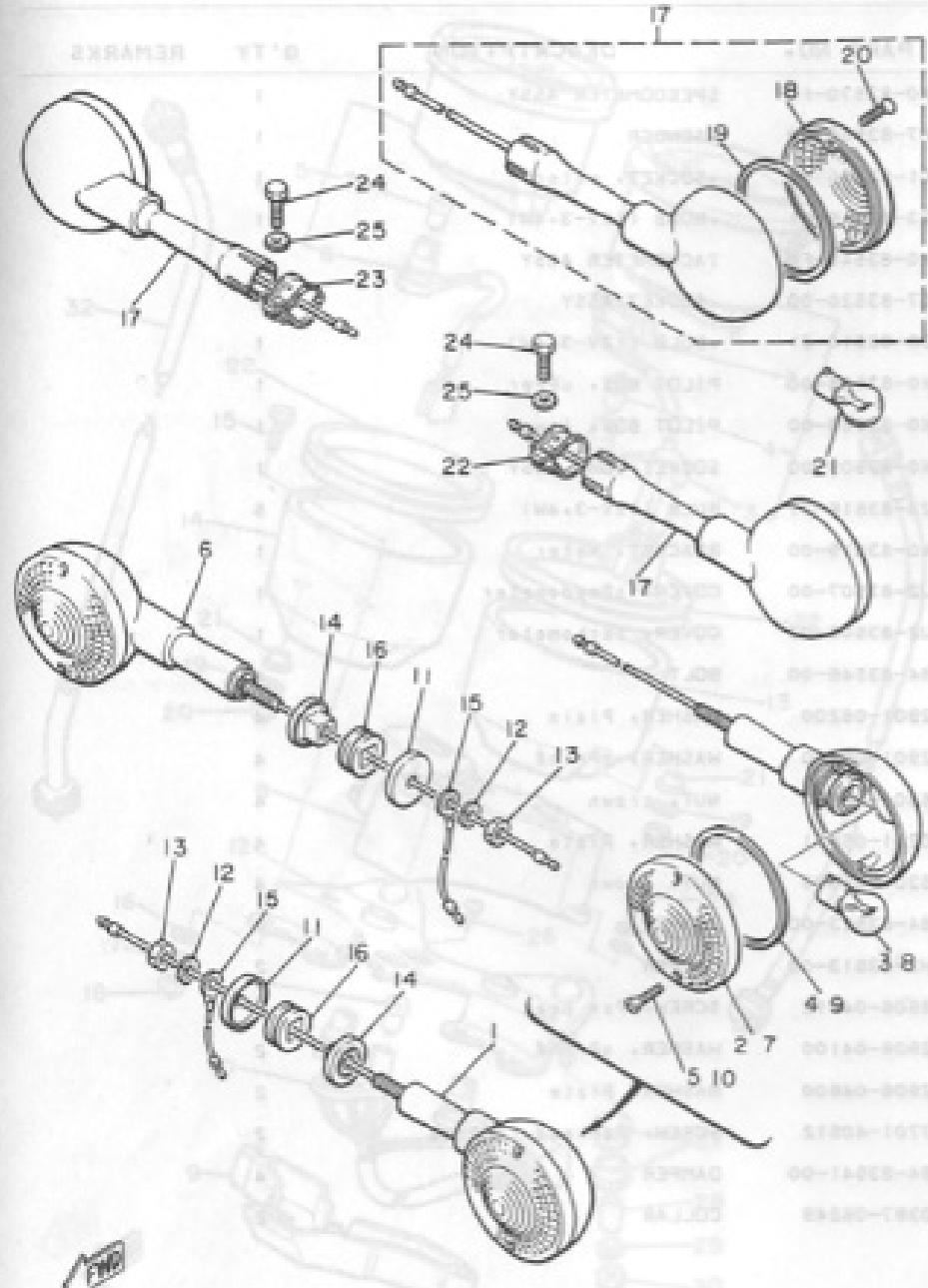
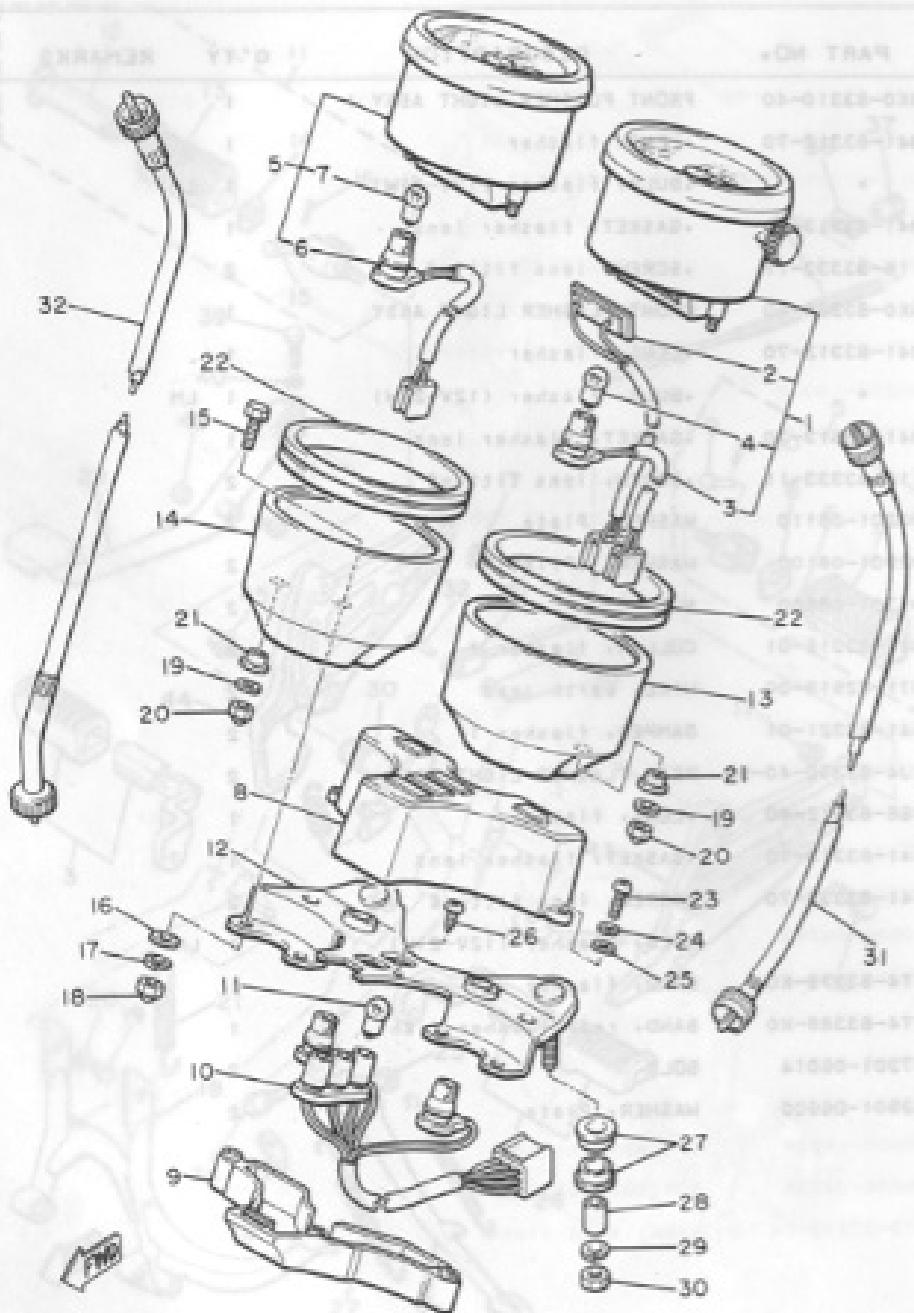


FIG. 39 FLASHER LIGHT



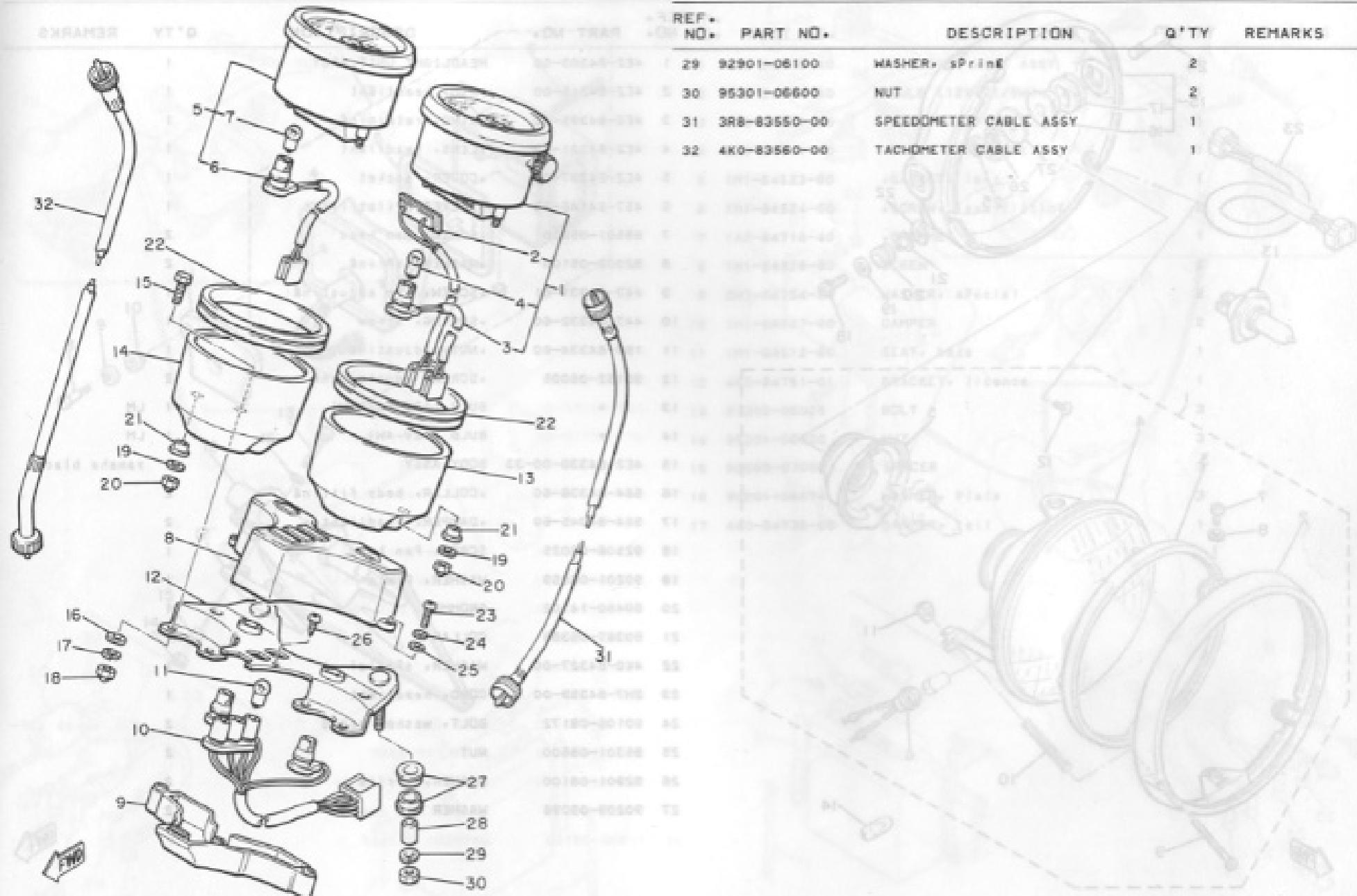
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	480-83310-40	FRONT FLASHER LIGHT ASSY 1	1	
2	341-83312-70	-LENS, flasher	1	
3	*	-BULB, flasher (12V-21W)	1	LH
4	341-83313-70	-GASKET, flasher lens	1	
5	116-83333-11	-SCREW, lens fitting	2	
6	480-83320-40	FRONT FLASHER LIGHT ASSY	1	
7	341-83312-70	-LENS, flasher	1	
8	*	-BULB, flasher (12V-21W)	1	LH
9	341-83313-70	-GASKET, flasher lens	1	
10	116-83333-11	-SCREW, lens fitting	2	
11	92901-08110	WASHER, Plate	2	
12	92901-08100	WASHER, SPRING	2	
13	95301-06600	NUT	2	
14	341-83316-01	COLLAR, flasher 1	2	
15	371-82519-00	HIRE, earth lead	2	
16	341-83321-01	DAMPER, flasher 1	2	
17	2J4-83330-40-93	REAR FLASHER LIGHT ASSY 1	2	
18	366-83312-40	-LENS, flasher	1	
19	341-83313-70	-GASKET, flasher lens	1	
20	341-83333-70	-SCREW, lens fitting	2	
21	*	BULB, flasher (12V-21W)	1	LH
22	1T4-83379-K0	BAND, flasher	1	
23	1T4-83389-K0	BAND, rear flasher light	1	
24	87301-06014	BOLT	2-01	
25	92901-06600	WASHER, Plate	2	

THOLI REHEAUR 00 -> FIG. 40 SPEEDOMETER-TACHOMETER

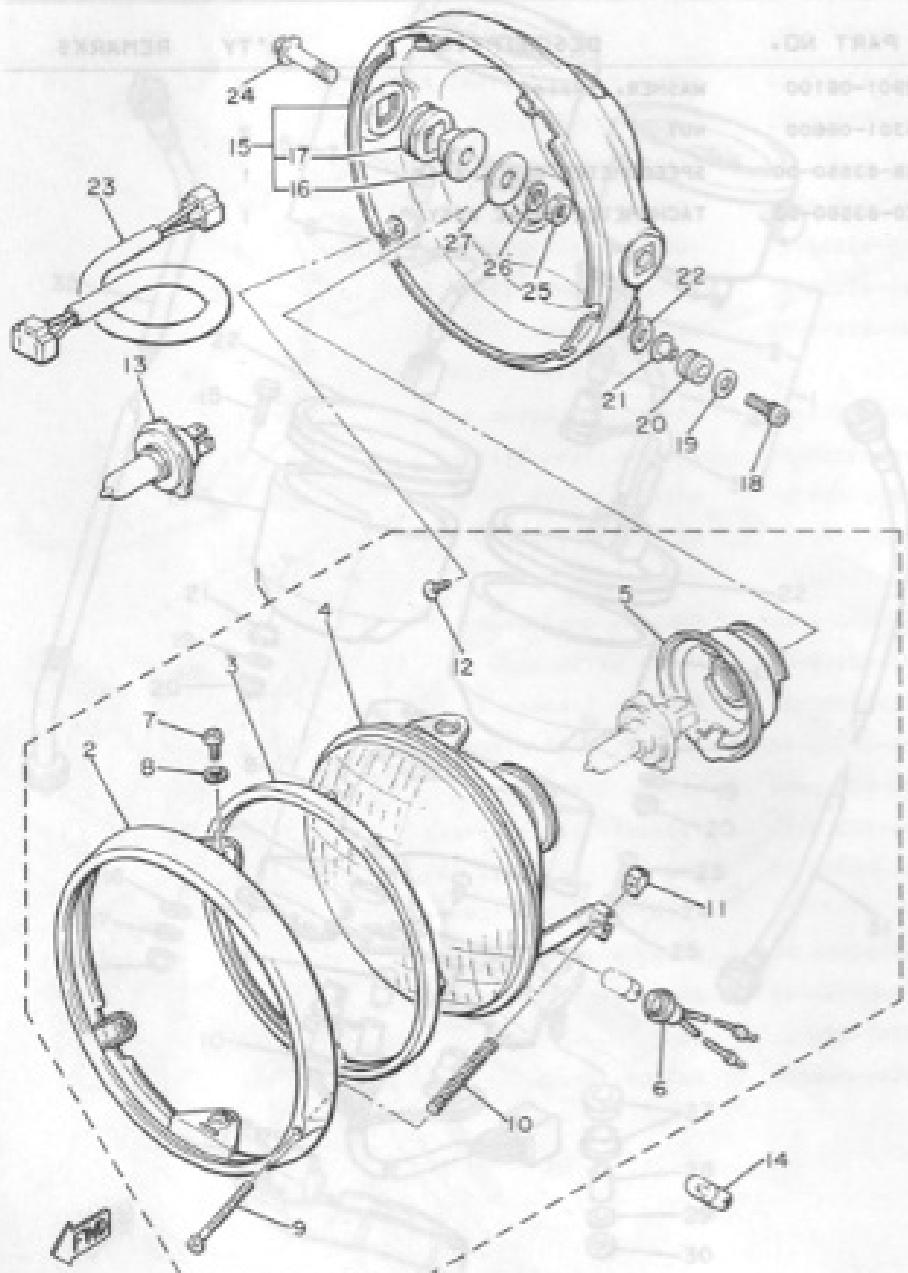


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-83570-F0	SPEEDOMETER ASSY	1	
2	2H7-83558-00	-SENDER	1	
3	3G1-83536-00	-SOCKET, meter	1	
4	123-83516-21	-BULB (112V-3.4W)	1	
5	4K0-83540-F0	TACHOMETER ASSY	1	
6	4G7-83520-00	-SOCKET ASSY	1	
7	123-83516-21	-BULB (112V-3.4W) ---PS	1	
8	4K0-83568-00	PILOT BOX, upper ---PS	1	
9	4K0-83569-00	PILOT BOX, lower	1	
10	4K0-83509-00	SOCKET-CORD ASSY ---PS	1	
11	123-83516-21	BULB (112V-3.4W)	8	
12	4K0-83519-00	BRACKET, meter	1	
13	2J2-83507-00	COVER, speedometer	1	
14	2J2-83508-00	COVER, tachometer	1	
15	584-83546-00	BOLT	4	
16	92901-06200	WASHER, Plain	4	
17	92901-06100	WASHER, Spring	4	
18	95301-08800	NUT, crown	4	
19	90201-05031	WASHER, Plate	4	
20	95301-05800	NUT, crown	4	
21	584-83523-00	DAMPER	4	
22	3H3-83513-00	DAMPER	2	
23	98506-04012	SCREW, Pan head	2	
24	92906-04100	WASHER, Spring	2	
25	92906-04600	WASHER, Plate	2	
26	97701-40612	SCREW, Panhead tapping	2	
27	584-83541-00	DAMPER	4	
28	90387-06249	COLLAR	2	

THD110AASH 1A - 3 FIG. 40 SPEEDOMETER, TACHOMETER



R3T3H00AT • R3T3H003392 DA-10 FIG. 41 HEADLIGHT & TACHOMETER



REF. NO.	ON TRAIL NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	00180-10850	1 4E2-84303-00	HEADLIGHT UNIT ASSY	1	
	00080-10850	2 4E2-84315-00	•RIM, Headlight	1	
	00080-10850	3 4E2-84395-00	•RING, retaining	1	
	00080-10850	4 4E2-84321-00	•LENS, headlight	1	
	00080-10850	5 4E2-84397-00	•COVER, socket	1	
	00080-10850	6 457-84146-85	•SOCKET, Pilot light	1	
	00080-10850	7 98501-05010	•SCREW, Pan head	2	
	00080-10850	8 92902-05100	•WASHER, spring	2	
	00080-10850	9 447-84331-61	•SCREW, rim adjusting	1	
	00080-10850	10 447-84332-60	•SPRING, screw	1	
	00080-10850	11 198-84334-60	•NUT, adjusting	1	
	00080-10850	12 90152-05005	•SCREW, countersunk	2	
	00080-10850	13 *	BULB (12V-60/55W)	1	LH
	00080-10850	14 *	BULB (12V-4W)	1	LH
	00080-10850	15 4E2-84330-00-33	BODY ASSY		1
	00080-10850	16 584-84338-60	•COLLAR, body fitting		2
	00080-10850	17 584-84345-60	•DAMPER, headlight		2
	00080-10850	18 92506-06025	SCREW, Pan head		1
	00080-10850	19 90201-06059	WASHER, Plate		1
	00080-10850	20 90480-14102	GROMMET		1
	00080-10850	21 90387-06388	COLLAR		1
	00080-10850	22 4E0-84327-00	WASHER, Special		1
	00080-10850	23 2H7-84359-00	CORD, headlight		1
	00080-10850	24 90105-08172	BOLT, washer based	2	
	00080-10850	25 95301-08600	NUT	2	
	00080-10850	26 92901-08100	WASHER, spring	2	
	00080-10850	27 90209-08098	WASHER	2	
	00080-10850	28 90207-01040	WASHER	2	
	00080-10850	29 90207-01040	WASHER	2	
	00080-10850	30 90207-01040	WASHER	2	

FIG. 42 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-84710-40	TAILLIGHT UNIT ASSY	1	
2	1A2-84714-40	-BULB (12V-21/5W)	1	
3	1H1-84521-40	-LENS, taillight	1	
4	4K0-84711-40	-BASE, taillight	1	
5	1H1-84523-60	-GASKET, lens	1	
6	1H1-84524-60	-SCREW, lens fitting	2	
7	1A2-84718-40	-GROMMET	1	
8	1H1-84526-60	SCREW	2	
9	ZHT-84754-00	WASHER, Special	2	
10	1H1-84527-60	DAMPER	2	
11	1H1-84512-60	SCAT, base	1	
12	4K0-84751-01	BRACKET, licence	1	
13	97302-06025	BOLT	3	
14	95301-06600	NUT	3	
15	90560-07007	SPACER	3	
16	99201-06074	WASHER, Plate	3	
17	4K0-84736-00	DAMPER, tail	1	

FIG. 43 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-81950-50	RECTIFIER & REGULATOR ASSY	1	
2	92502-06030	SCREW, Pan head	2	
3	92902-06100	WASHER, Plain	2	
4	92902-06600	WASHER	2	
5	95302-06700	NUT	2	
6	3H5-81940-00	STARTER SWITCH ASSY	1	
7	95301-06700	NUT	2	
8	92901-06100	WASHER, Plain	2	
9	3H5-81950-00-00	Headlight Relay	1	
10	4L6-81980-M0	DIODE	1	
11	366-82110-82	BATTERY ASSY	1	
12	90445-08336	HOSE	1	
13	137-82131-01	BAND, battery	1	
14	4H7-82115-00	WIRE, Plus lead	1	
15	4H7-82103-00	TERMINAL 1	1	
16	4H7-82119-00	COVER, Lead wire	1	
17	4H7-82519-00	WIRE, earth lead	1	
18	4H7-82116-00	WIRE, minus lead	1	
19	4H7-82310-60	IGNITION COIL ASSY	1	
20	4H7-82320-60	IGNITION COIL ASSY	1	
21	97302-06080	BOLT	2	
22	95302-06600	NUT	2	
23	92901-06200	WASHER, Plain	2	
24	1J7-82370-10	PLUG CAP ASSY	2	with noise sup- pressor
25	2H8-82370-10	PLUG CAP ASSY	2	
26	4H7-82305-10	IGNITOR UNIT ASSY	1	
27	92502-06016	SCREW, Pan head	2	
28	92902-06100	WASHER, Plain	2	
Not Shown: 12R-81950-00-00 Ignition cut-off relay (replaces 4H7-81950-01-00)				1

S JADIRTOOL 3A FIG. 43 ELECTRICAL 1-H-LEVER

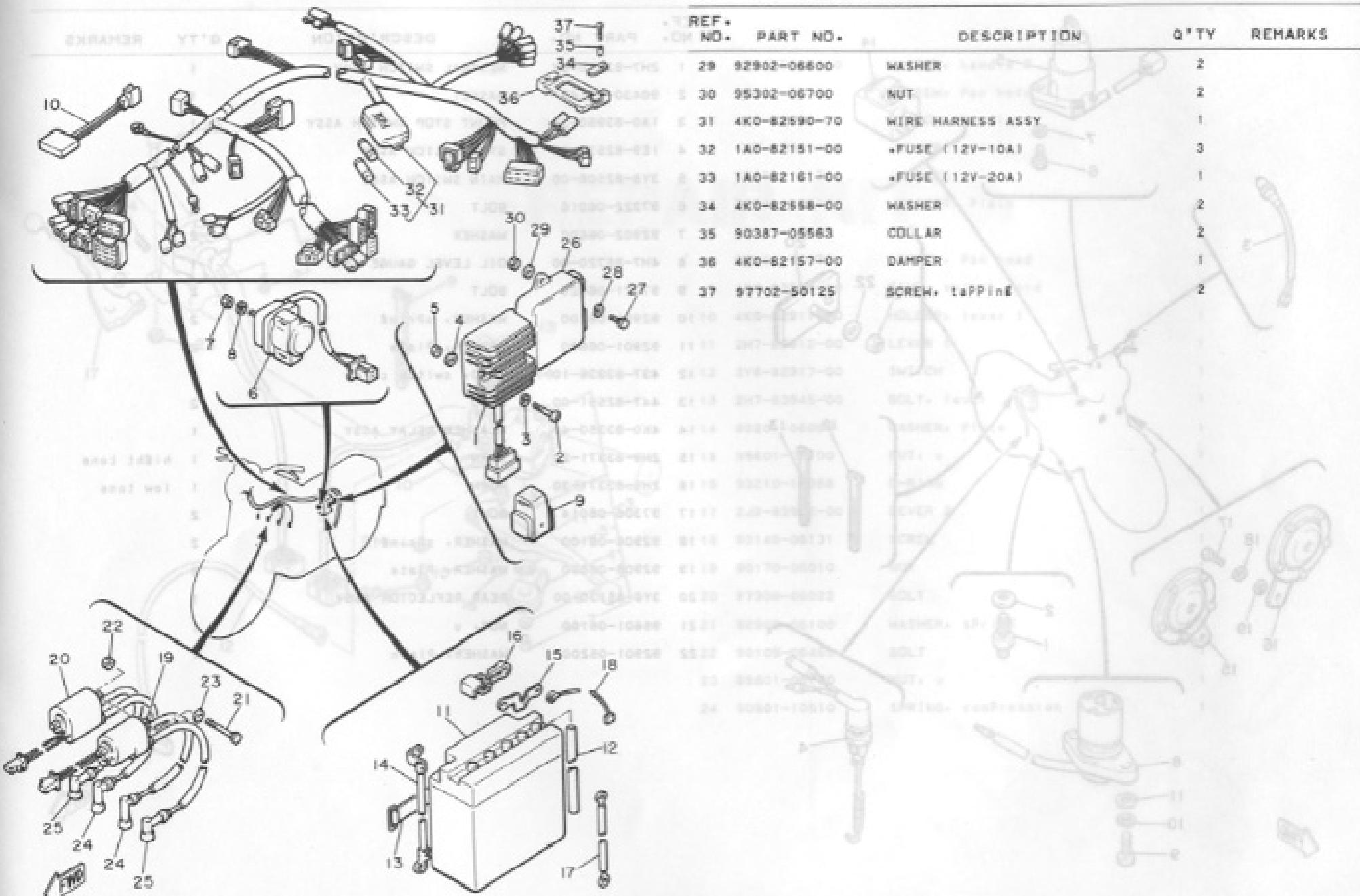
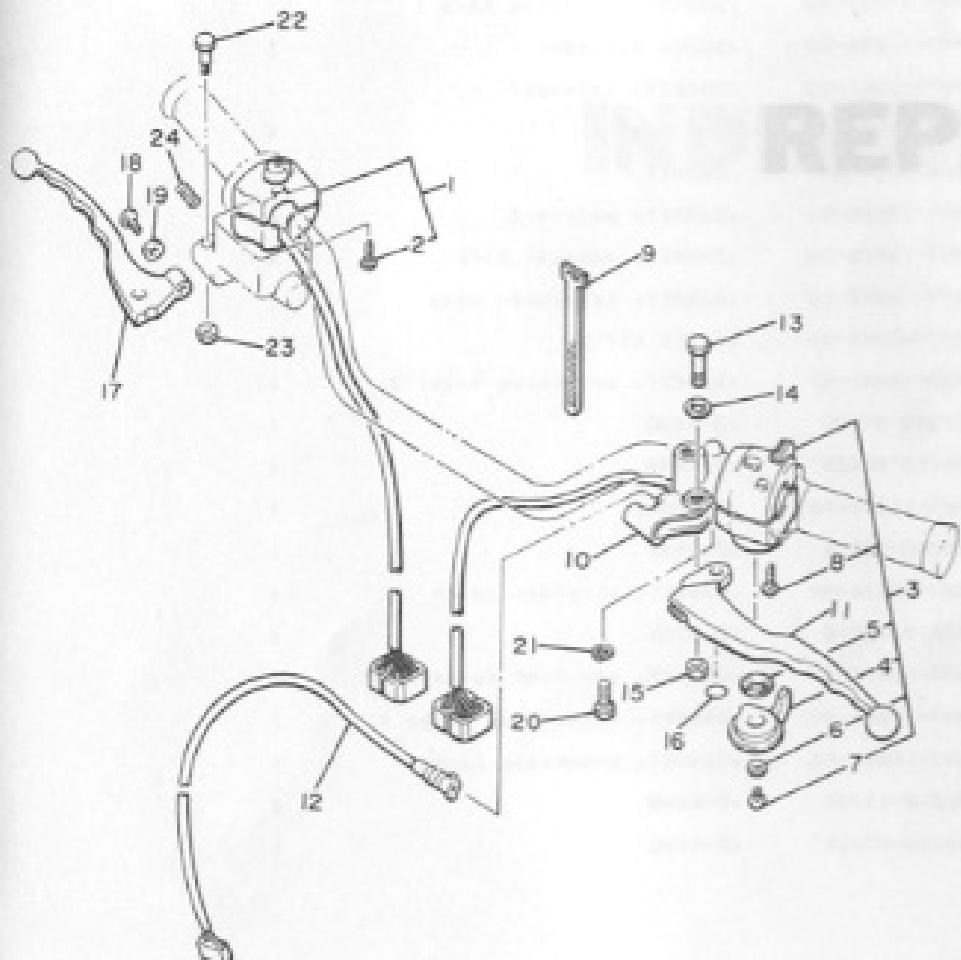


FIG. 44 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2H7-82540-00	NEUTRAL SWITCH ASSY	1	
2	90430-10148	GASKET	1	
3	1A0-83980-30	FRONT STOP SWITCH ASSY	1	
4	1E9-82530-00	STOP SWITCH ASSY	1	
5	3Y8-82508-00	MAIN SWITCH ASSY	1	
6	97322-06016	BOLT TORX	2	
7	92902-06600	WASHER	2	
8	4H7-85720-00	OIL LEVEL GAUGE ASSY	1	
9	97321-06020	BOLT	2	
10	92901-06100	WASHER, Spring	2	
11	92901-06600	WASHER, Plate	2	
12	437-82936-10	BAND, switch cord	2	
13	447-82591-00	BAND	2	
14	4K0-83350-40	FLASHER RELAY ASSY	1	
15	2H9-83371-20	HORN	1	High tone
16	2H9-83371-30	HORN	1	Low tone
17	97306-06014	BOLT	2	
18	92906-06100	WASHER, Spring	2	
19	92906-06600	WASHER, Plate	2	
20	3Y8-85130-00	REAR REFLECTOR ASSY	1	
21	95601-06100	NUT, v	1	
22	92901-06200	WASHER, Plain	1	

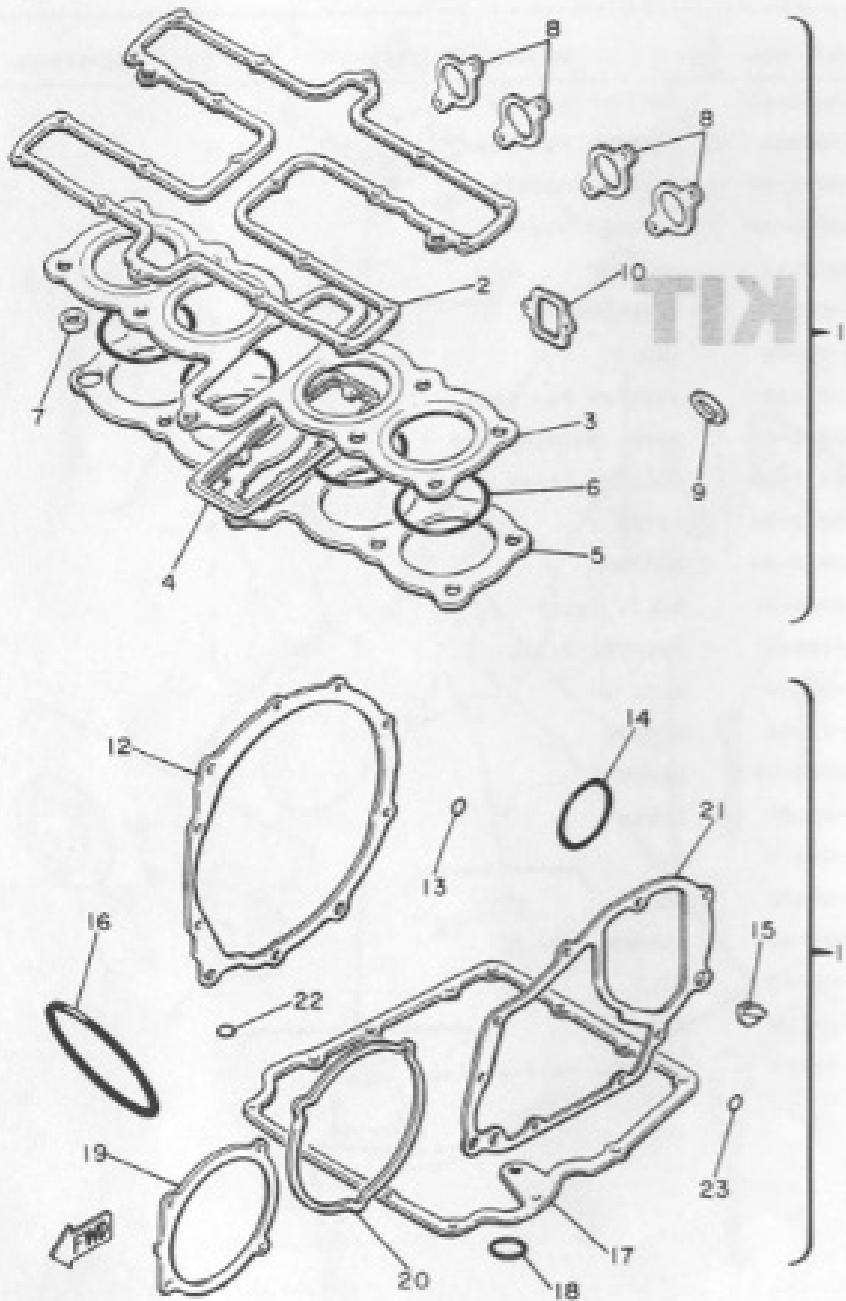
FIG. 45 HANDLE SWITCH-LEVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1U3-83963-40	SWITCH, handle 3	1	
2	98501-05040	SCREW, Pan head	1	
3	4K0-83972-00	SWITCH, handle 4	1	
4	4H7-83941-00	LEVER, starter	1	
5	90209-10131	WASHER	1	
6	92901-06200	WASHER, Plain	1	
7	97323-06008	BOLT	1	
8	98501-05030	SCREW, Pan head	2	
9	437-83936-00	BAND, switch cord	2	
10	4K0-82911-00	HOLDER, lever 1	1	
11	2H7-83912-00	LEVER 1	1	
12	3Y6-82917-00	SWITCH	1	
13	2H7-83945-00	BOLT, lever	1	
14	90201-08083	WASHER, Plate	1	
15	95601-06100	NUT, u	1	
16	93210-11368	O-RING	1	
17	2J2-83922-00	LEVER 2	1	
18	90149-06131	SCREW	1	
19	90170-06010	NUT	1	
20	97306-06022	BOLT	1	
21	92906-06100	WASHER, spring	1	
22	90109-06465	BOLT	1	
23	95601-06100	NUT, u	1	
24	90501-10510	SPRING, compression	1	

FIG. 46 REPAIR KIT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-W0001-00	GASKET KIT 1	1	
2	4H7-11183-00	-GASKET, head cover 1	1	
3	4H7-11181-02	-GASKET, cylinder head 1	1	
4	4H7-11255-00	-SEAL, cylinder 1	1	
5	4H7-11251-00	-GASKET, cylinder	1	
6	93210-69434	-O-RING	4	
7	90430-14131	-GASKET	2	
8	4H7-13556-01	-GASKET, manifold	4	
9	4H7-14613-00	-GASKET, exhaust Pipe	4	
10	4H7-12213-00	-GASKET, tensioner case	1	
11	4H7-W0002-00	GASKET KIT 2	1	
12	4H7-15461-01	-GASKET, crankcase cover 2	1	
13	93210-07435	-O-RING	1	
14	93210-62439	-O-RING	1	
15	4H7-15365-00	-GROMMET	1	
16	93210-88324	-O-RING	1	
17	4H7-13414-00	-GASKET, strainer cover	1	
18	93210-18319	-O-RING	1	
19	4H7-15456-00	-GASKET, oil Pump cover 1	1	
20	4H7-15455-00	-GASKET, carburetor cover 1	1	
21	4H7-15451-00	-GASKET, crankcase cover	1	
22	93210-11124	-O-RING	1	
23	93210-07438	-O-RING	1	



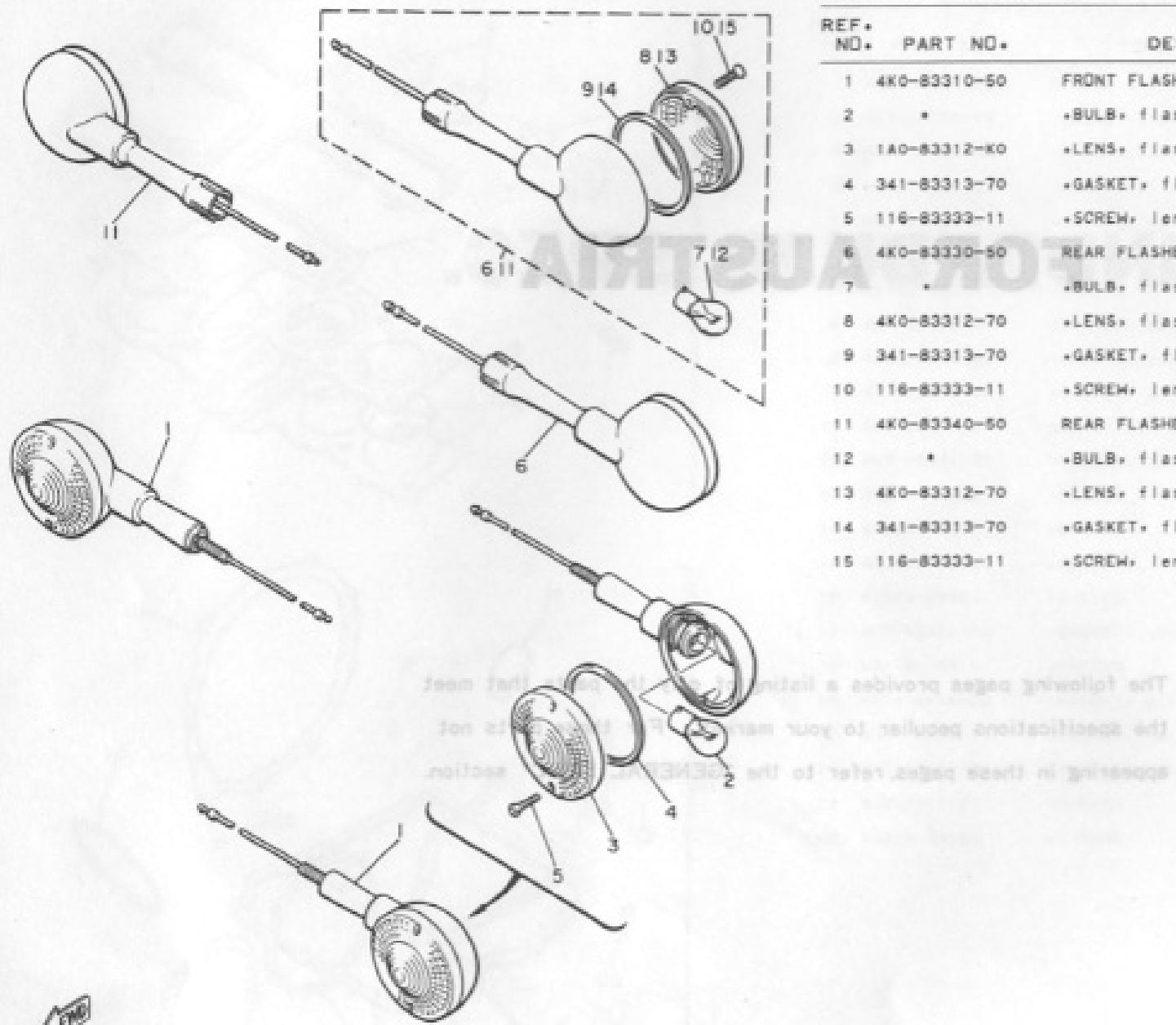
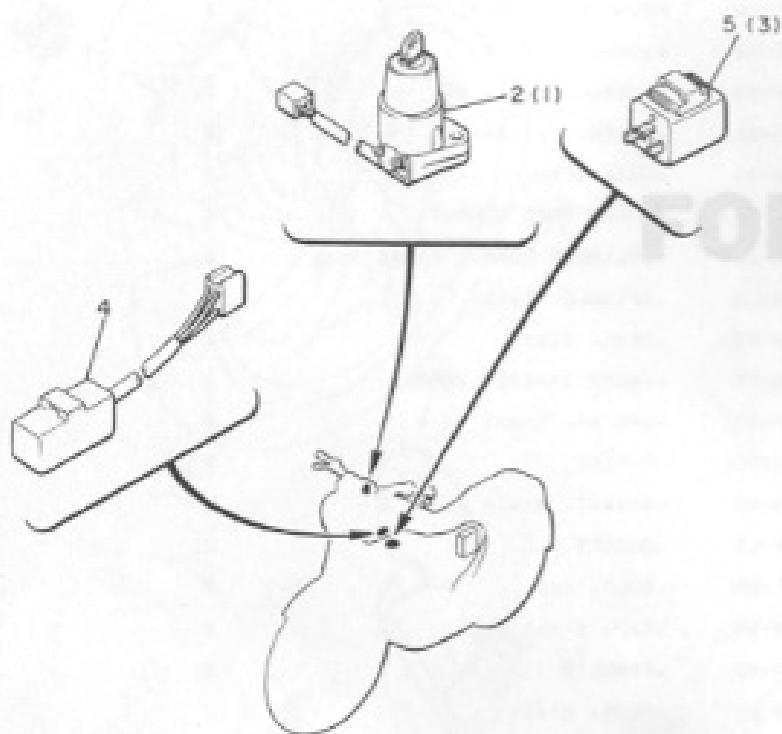


FIG. 47 FLASHER LIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-83310-50	FRONT FLASHER LIGHT ASSY 1	2	
2	*	+BULB, flasher (12V 21W)	1	LH
3	1A0-83312-K0	+LENS, flasher	1	
4	341-83313-70	+GASKET, flasher lens	1	
5	116-83333-11	+SCREW, lens fitting	2	
6	4K0-83330-50	REAR FLASHER LIGHT ASSY 1	1	
7	*	+BULB, flasher (12V 21W)	1	LH
8	4K0-83312-70	+LENS, flasher	1	
9	341-83313-70	+GASKET, flasher lens	1	
10	116-83333-11	+SCREW, lens fitting	2	
11	4K0-83340-50	REAR FLASHER LIGHT ASSY	1	
12	*	+BULB, flasher (12V 21W)	1	LH
13	4K0-83312-70	+LENS, flasher	1	
14	341-83313-70	+GASKET, flasher lens	1	
15	116-83333-11	+SCREW, lens fitting	2	

FIG. 48 ELECTRICAL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3YB-82508-00	MAIN SWITCH ASSY	*	
2	3YB-82508-80	MAIN SWITCH ASSY	1	
3	4K0-83350-40	FLASHER RELAY ASSY	*	
4	1A0-83395-03	FLASHER CANCELLING UNIT	1	
5	4K0-83350-20	FLASHER RELAY ASSY	1	

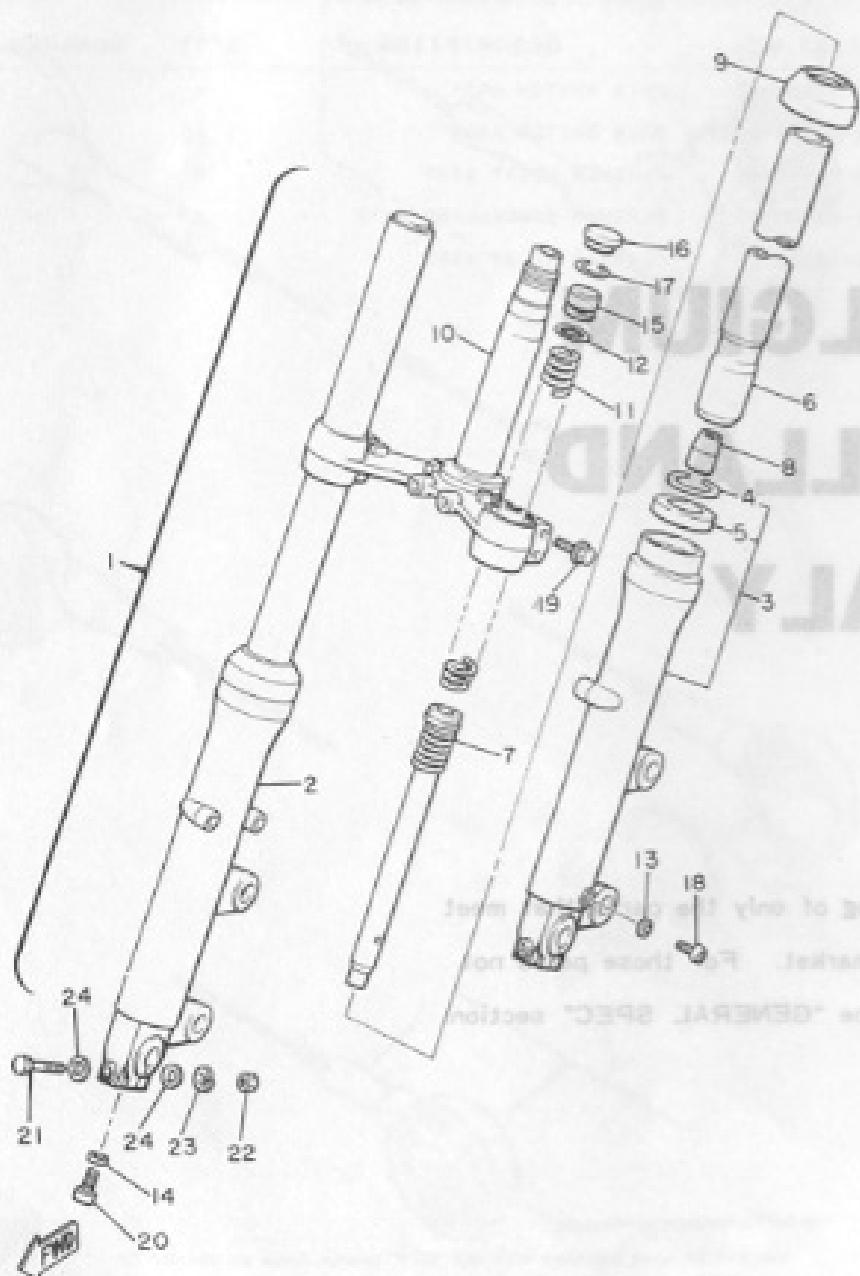


The following pages provide a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

* For Convenience of reference:

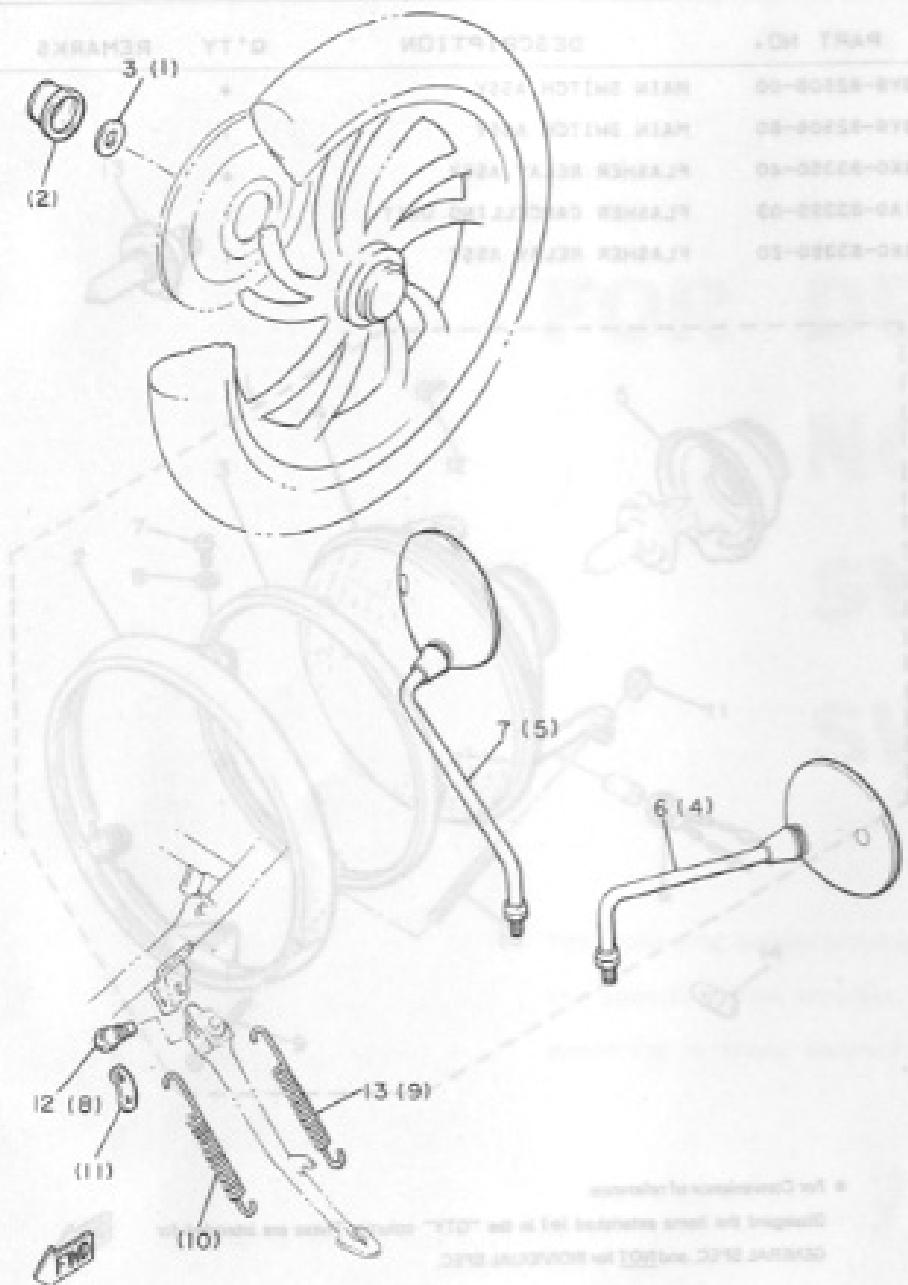
Disregard the items asterisked (*) in the "Q'TY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

FIG. 49 FRONT FORK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-23101-10	FRONT FORK ASSY	1	
2	4K0-23136-00	-TUBE, outer 2	1	
3	4K0-23126-00	-TUBE, outer 1	1	
4	4A1-23156-00	--CLIP, oil seal	2	
5	3J2-23145-00	--OIL SEAL	2	
6	4K0-23110-00	-INNER TUBE COMP.1	2	
7	4K0-23170-00	-CYLINDER COMP., front fork	2	
8	IW1-23173-L0	-SPINDLE, taper	2	
9	3J2-23144-00	-SEAL, dust	2	
10	4K0-23340-10	-UNDER BRACKET COMP.	1	
11	4K0-23141-00	-SPRING, front fork	2	
12	3J2-23114-00	-O-RING	2	
13	122-23129-00	-GASKET, drain Plug	2	
14	509-23158-L0	-GASKET	2	
15	3Y1-23111-00	-BOLT, cap	2	
16	3Y1-23168-00	-CAP, front fork	2	
17	3J2-23183-00	-CIRCLIP	2	
18	122-23119-01	-PLUG, drain	2	
19	90119-08012	-BOLT, with washer	4	
20	278-23181-50	-BOLT, hexagon socket head	2	
21	4G0-23356-00	-BOLT 2	2	
22	95311-08600	-NUT	2	
23	92901-08100	-WASHER, spring	2	
24	90201-08544	-WASHER, Plate	4	

JAD1RT0313 1B FIG. 50 CHASSIS



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	90209-14136	WASHER, PLAIN	*	
2	521-25188-00	CAP, PLAIN	*	
3	92901-14200	WASHER, PLAIN	1	
4	4K0-26290-12	MIRROR ASSY	*	
5	4K0-26290-02	MIRROR ASSY	*	
6	1J7-26290-20	MIRROR ASSY	1	
7	1J7-26290-70	MIRROR ASSY	1	
8	90109-10500	BOLT	*	
9	90506-18224	SPRING, tension	*	
10	90506-26225	SPRING, tension	*	
11	3Y1-27315-00	LINK, side stand	*	
12	90109-10473	BOLT	1	
13	90507-29009	SPRING, tension	1	
14		BULETT TUBE		

* For Convenience of reference:

Dissregard the items asterisked (*) in the "Q'TY" column. These are intended for
GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

2122AHO 02 FIG. 51 ELECTRICAL

EXHANGER	Y/T'D.	NO.111102330	REF. ITEM NO.	Q'TY	DESCRIPTION	REMARKS
*	*	RENDAM	1 3Y6-82508-00	1	MAIN SWITCH ASSY	*
*	*	RAD	2 3Y6-82508-80	1	MAIN SWITCH ASSY	1
*	*	2 (1)	3 4K0-83350-40	1	FLASHER RELAY ASSY	*
*	*	5 (3)	4 1A0-83395-03	1	FLASHER CANCELLING UNIT	1
*	*	5 (3)	5 4K0-83350-20	1	FLASHER RELAY ASSY	1
		21-00330-TL1	6 4K0-83316-00	1	ARMER TUBE CAP	
		21-00330-TLT	7 4K0-83316-00	1	ARMER TUBE CAP	
		22-00330-008	8 1A1-22179-00	1	SPINEL, CAP	
		23-00330-008	9 3A2-83144-00	1	SPINEL, WIRE	
		24-00330-008	10 4K0-83340-00	1	ARMER BRACKET COMP	
		25-01075-110	11 4K0-83111-00	2	SPRING, TRAIL TUBE	
		27-00330-008	12 3A2-83144-00	2	SPRING	
		28-00330-008	13 1E2-83129-00	2	GASKET	
		29-00330-008	14 2T1-23111-00	2	BOLT, CAP	
		30-00330-008	15 2T1-23188-00	2	CAP, TRAIL TUBE	
		31-00330-008	16 3A2-83173-00	2	ACRELLIP	
		32-00330-008	17 120-83173-00	2	PLATE, SPINEL	
		33-00330-008	18 3A2-83060-00	2	SPINEL WITH WIRE	
		34-00330-008	19 2T1-23150-00	2	SPINEL WITH WIRE	
		35-00330-008	20 4U-83350-00	1	ARMER	
		36-00330-008	21 4U-83350-00	1	ARMER	
		37-00330-008	22 4U-83350-00	1	ARMER	
		38-00330-008	23 4U-83350-00	1	ARMER	
		39-00330-008	24 4U-83350-00	1	ARMER	

* For Convenience of reference:

Disregard the items asterisked (#) in the "Q'TY" column. These are intended for
GENERAL SPEC. and NOT for INDIVIDUAL SPEC.

not indicated are standard parts. "Y/T'D." part of tail indicator lamp will be required

2002 JACQUARD or 2003JAN2002 2002 JAPNOV

FIG. 52 HEADLIGHT

REF.	NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	1	4E2-84303-FO	HEADLIGHT UNIT ASSY	1	
	2	4E2-84315-00	RIM, headlight	1	
	3	4E2-84398-00	RING, retaining	1	
	4	4E2-84321-00	LENS, headlight	1	
	5	4E2-84397-00	COVER, socket	1	
	6	457-84146-85	SOCKET, Pilot light	1	
	7	98501-05010	SCREW, Pan Head	2	
	8	92902-05100	WASHER, spring	2	
	9	447-84331-61	SCREW, rim adjusting	1	
	10	447-84332-60	SPRING, screw	1	
	11	198-84334-60	NUT, adjusting	1	
	12	90152-05005	SCREW, countersunk	2	
	13	*	BULB (12V-60/55W)	1	LM
	14	*	BULB (12V 4W)	1	LM

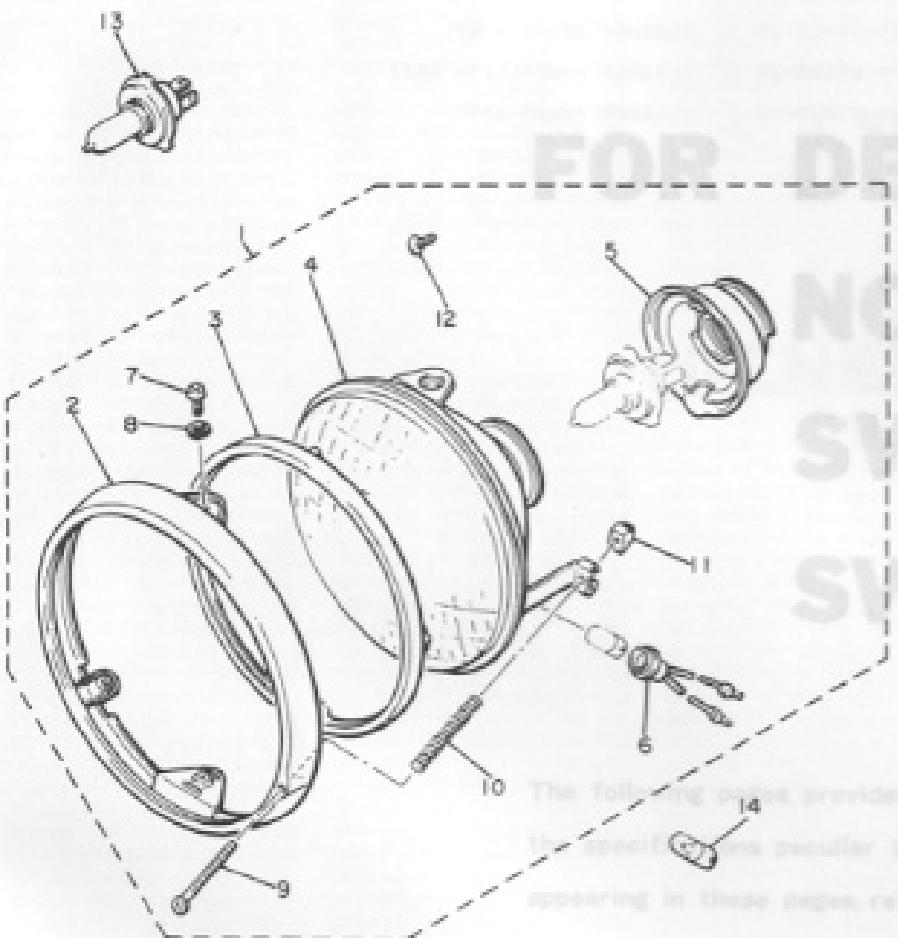
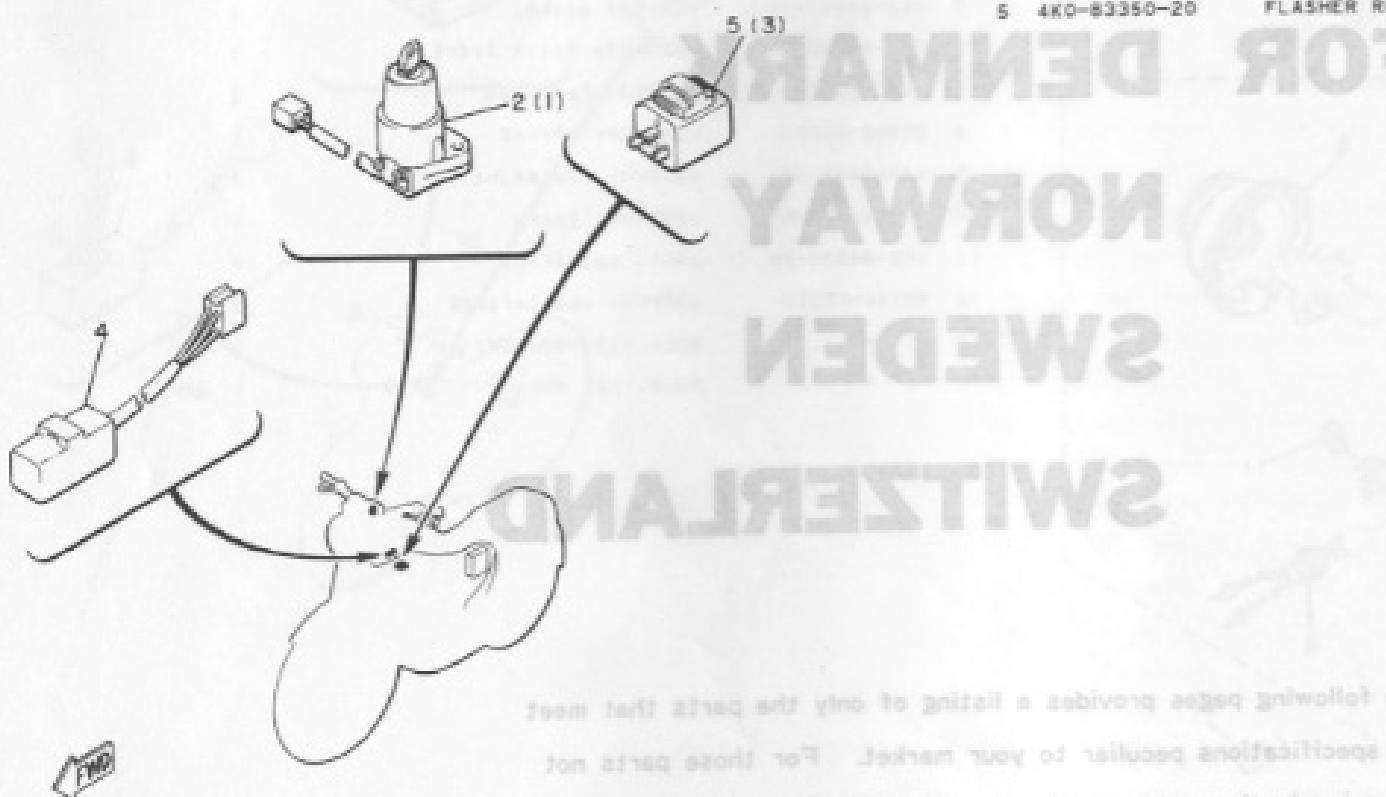


FIG. 53 ELECTRICAL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3Y8-82508-00	MAIN SWITCH ASSY	*	
2	3Y6-82508-80	MAIN SWITCH ASSY	1	
3	4K0-83350-40	FLASHER RELAY ASSY	*	
4	1A0-83395-03	FLASHER CANCELLING UNIT	1	
5	4K0-83350-20	FLASHER RELAY ASSY	1	



This drawing applies only to vehicles equipped with the front wheel drive system
for which specific recommendations are given. For those parts not
specified in this section, refer to the "GENERAL SPEC" section.

For Convenience of reference:

Disregard the items asterisked (*) in the "Q'TY" column. These are intended for
GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.
4HT-W0001-00	46- 1	4HT-11610-20	3- 7
4HT-W0002-00	46-11	4HT-11610-30	3- 7
4KO-W0041-00	37- 2	4HT-11610-40	3- 7
4KO-W0045-00	34-11	4HT-11631-00	3- 5
4KO-W0045-10	34-19	4HT-11633-00	3- 4
1J3-W0047-00	34- 5	4HT-11635-00	3- 5
	34-13	4HT-11636-00	3- 5
1J3-W0048-00	34- 9	4HT-11637-00	3- 6
	34-17	4HT-11638-00	3- 6
4HT-W1751-00	20- 1	4HT-11654-00	3- 9
4HT-W1752-00	20-12	4HT-11656-01	3-11
2H9-W1812-00	23-17	4HT-11656-11	3-11
4HT-W2171-01	26-28	4HT-11658-21	3-11
4KO-W2472-00	32- 1	4HT-11658-31	3-11
4HT-Y1165-00	3- 8	4HT-12111-00	5- 1
4KO-11110-00	1- 1	4HT-12113-00	5- 5
4HT-11133-10	1- 3	4HT-12114-00	5- 4
1J7-11138-00	1-19	4HT-12116-00	5- 3
4HT-11161-00	1- 9	2F3-12117-00	5- 6
434-11161-00	1- 8	1J7-12118-00	5- 7
4HT-11166-01	13-13	1J7-12119-01	5- 8
371-11167-01	13-12	4HT-12121-00	5- 2
4HT-11181-02	1-15	4HT-12153-01	5-10
	46- 3	1J7-12169-A1	5- 9
4KO-11191-00	1-17	1J7-12169-E1	5- 9
4HT-11193-00	1-18	1J7-12169-F1	5- 9
	46- 2	1J7-12169-G1	5- 9
214-11198-01	7-17	1J7-12169-H1	5- 9
	28-29	1J7-12169-J1	5- 9
4KO-11310-00	2- 1	1J7-13669-00	9- 4
4HT-11351-00	2- 5	1J7-12169-L1	5- 9
	46- 5	1J7-12169-M1	5- 9
4HT-11355-00	1-16	1J7-12169-N1	5- 9
	46- 4	1J7-12169-R1	5- 9
4HT-11363-00	12- 8	1J7-12169-T1	5- 9
	12-10	1J7-12169-U1	5- 9
4HT-11364-00	12- 7	1J7-12169-V1	5- 9
	12-11	1J7-12169-W1	5- 9
4HT-11411-10	3- 1	1J7-12169-01	5- 9
4HT-11416-01	3- 3	1J7-12169-11	5- 9
4HT-11416-11	3- 3	1J7-12169-21	5- 9
4HT-11416-21	3- 3	1J7-12169-31	5- 9
4HT-11416-31	3- 3	1J7-12169-41	5- 9
4HT-11416-41	3- 3	1J7-12169-51	5- 9
4HT-11456-00	17-22	1J7-12169-61	5- 9
4HT-11474-00	17-23	1J7-12169-71	5- 9
4HT-11610-00	3- 7	1J7-12169-81	5- 9
4HT-11610-10	3- 7	1J7-12169-91	5- 9

ELECTRICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.
	4- 1	4KO-12171-00	4- 1
	4- 3	4HT-12176-01	4- 2
	4- 8	4KO-12212-00	4- 8
	4-22	4HT-12213-00	4-22
	46-10	4HT-12217-01	4- 9
	4- 7	4HT-12241-00	4-15
	4-16	4HT-12252-00	4-16
	6- 1	4KO-14615-00	11- 5
	6- 5	4KO-14621-00	11- 2
	6- 6	4KO-14631-00	11- 3
	7-13	4KO-14638-00	11-21
	6-10	4KO-14641-00	11- 4
	6- 2	4KO-14710-00	11- 9
	7-15	1L9-14714-01	11-10
	46-17		11-14
	7-12	4HT-14714-00	11- 6
	7- 2	4KO-14720-00	11-13
	7- 1	4KO-14747-00	11-20
	12-34	4KO-14791-00	11-25
	8- 1	4KO-14900-00	10- 1
	8- 9	4HT-14901-00	10-17
	8-10	4HT-14902-00	10-18
	8-15	4HT-14903-00	10-19
	8- 2	4HT-14904-00	10-20
	9- 3	4HT-14917-11	10-24
	46- 8	4HT-14919-00	10- 5
	9- 4	4HT-14921-32	10-37
	9- 1	4HT-14922-00	10-14
	9- 2	4HT-14925-10	10-38
	10- 7	4HT-14926-00	10-26
	10-11	4HT-14928-11	10-42
	10-50	4HT-14933-00	10-51
	10-36	3J3-14934-00	10-13
	10-35	4HT-14934-00	10-12
	10-44	4HT-14936-00	10-34
	10-46	4HT-14940-00	10-23
	10-45	4HT-14945-00	10-39
	10-31	4HT-14948-45	10-40
	10- 3	4HT-14949-39	10-43
	10- 4	4HT-14952-00	10-53
	10-33	4HT-14955-00	10-54
	10-70	4HT-14958-00	10-29
	9- 9	4HB-14988-00	10-30
	9-16	4HT-14981-40	10-41
	9-19	4HT-14973-00	10-10
	9-14	4HT-14975-00	10-47
	9-15	4HT-14976-00	10-49
	9-13	4HT-14978-00	10- 8
	9-10	4HT-14981-00	10-21
	10-69	4HT-14982-00	10-22
	10-52	4HT-14984-00	10-32
	11- 1	4HT-14985-00	10-28
	11-18	4HT-14988-00	10- 2
	11-17	4HT-14990-00	10-25
	11-14	4HT-14991-00	10-48
	11- 5	4HT-14992-00	10- 6
	11- 2	4HT-14995-00	10-27
	11- 3	4HT-14998-00	10- 9
	11-21	4KO-15100-00	12- 1
	12- 2	4HT-15138-00	12- 2
	12-31	4HT-15163-00	12-31
	12-36	4HT-15325-00	18-17
	12-39	1J7-15383-01	18- 9
	46-15	1J7-15384-00	18- 8
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28-26	BRACKET, meter	38- 8	BRACKET, seat	40-12	CARBURETOR ASSY
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38-45	BRACKET, throttle 1	6- 4	*	40-14	CARBURETOR ASSY 2
6- 4	BRAKE PAD KIT, front	29-20	*	40-15	CARBURETOR ASSY 3
29-20	BRAKE SHOE COMP.	45-13	*	40-16	CARBURETOR ASSY 4
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32-13	BREATHER 1	1- 6	BRAYER 2	4- 9	CAST WHEEL, front (1.85-19)
1- 6	BREED SCREW KIT	1- 7	*	33- 1	CAST WHEEL, rear (2.15-18)
1- 7	BRUSH HOLDER ASSY	1-10	CHAIN	6- 9	CHAIN (BF05M-120L)
1-10	BRUSH 1	2- 6	CHAIN, Primary	17-22	CIRCLIP
2- 6	BRUSH 2	12- 9	*	1- 4	CR-82
12- 9	BULB (12V 4W)	28- 3	CR-83	3- 6	CR-84
28- 3	BULB (12V-21/5W)	28- 4	CR-85	8- 5	CR-86
28- 4	BULB (12V-3.4W)	28- 5	CR-87	16- 6	CR-88
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7- 7	BULB (12V-80/55W)	8- 7	CR-91	18-25	CR-92
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4- 4	CABLE, clutch	6- 3	CR-99	19-15	CR-100
6- 3	CABLE, clutch	8-19	CR-101	19-18	CR-102
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24- 7	CABLE, clutch	24-18	CR-113	23- 7	CR-114
24-18	CABLE, clutch	28-40	CR-115	23-15	CR-116
28-40	CABLE, clutch	34-10	CR-117	23-19	CR-118
34-10	CALIPER ASSY (LEFT)	34-18	CR-119	28-35	CR-120
34-18	CALIPER ASSY (RIGHT)	41-24	CR-121	28-36	CR-122
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29-19	CAM, drive	36- 7	CLAMP	8-22	CR-126
36- 7	CAM, driven	34- 6	CR-81	8-23	CR-127
34- 6	CAMSHAFT	34-14	CR-71	15- 7	CR-128
34-14	CAMSHAFT 1	37-14	CR-91	15- 8	CR-129
37-14	CAMSHAFT 2	27- 2	CR-92	15- 9	CR-130
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26-10	CAP, cleaner case 1	26-22	CR-96	29-20	CR-97
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37- 8	BRACKET, meter	40-13	BRACKET, seat	32- 5	CAP, starter clutch spring
40-13	BRACKET, seat	32-11	BRACKET, seat	32-11	CARBURETOR ASSY
32-11	BRACKET, seat	10-26	BRACKET, seat	10-26	CARBURETOR ASSY 1
10-26	BRACKET, seat	34-11	BRAYER 1	13-16	CARBURETOR ASSY 2
34-11	BRAYER 2	34-19	BRAYER 2	13-19	CARBURETOR ASSY 3
34-19	BREED SCREW KIT	34-17	BREED SCREW KIT	34-17	CARBURETOR ASSY 4
34-17	BRUSH HOLDER ASSY	14- 4	BRUSH HOLDER ASSY	14- 4	CASE, chain tensioner
14- 4	*	14- 5	BRUSH 1	14- 5	CAST WHEEL, front (1.85-19)
14- 5	BRUSH 2	14- 6	BRUSH 2	14- 6	CAST WHEEL, rear (2.15-18)
14- 6	BULB (12V 4W)	41-14	BULB (12V-21/5W)	42- 2	CHAIN
41-14	BULB (12V-3.4W)	40- 4	BULB (12V-21W)	40- 7	CHAIN (BF05M-120L)
40- 4	*	40- 7	BUSH	10- 9	CIRCLIP
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40-11	BUSH	39- 8	CABLE, clutch	36- 6	CR-83
39- 8	*	39-21	CABLE, clutch	36- 6	CR-84
39-21	*	10- 9	CABLE, clutch	36- 6	CR-85
10- 9	CABLE, clutch	36- 4	CABLE, clutch	36- 6	CR-86
36- 4	CABLE, clutch	36- 4	CABLE, clutch	36- 6	CR-87
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36-12	CABLE, clutch	36- 4	CABLE, clutch	36- 6	CR-89
36- 4	CABLE, clutch	36-12	CABLE, clutch	36- 6	CR-90
36-12	CALIPER ASSY (LEFT)	34-12	CABLE, clutch	36- 6	CR-91
34-12	CALIPER ASSY (RIGHT)	34- 4	CABLE, clutch	36- 6	CR-92
34- 4	CALIPER SEAL KIT	34- 6	CABLE, clutch	36- 6	CR-93
34- 6	*	34-13	CABLE, clutch	36- 6	CR-94
34-13	CAM, drive	20- 4	CAM, drive	20- 4	CR-95
20- 4	CAM, driven	20- 5	CAM, driven	20- 5	CR-96
20- 5	CAMSHAFT	35-15	CAMSHAFT	35-15	CR-97
35-15	CAMSHAFT 1	4- 1	CAMSHAFT 1	4- 1	CR-98
4- 1	CAMSHAFT 2	4- 2	CAMSHAFT 2	4- 2	CR-99
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30-18	CAP, cleaner case 1	9-16	CAP, cleaner case 1	9-16	CLAMP
9-16	CAP, front fork	29-16	CAP, front fork	29-16	CLAMP
29-16	CAP, indicator	34- 8	CAP, indicator	34- 8	CLIP
34- 8	*	34-16	CAP, indicator	34-16	CLIP
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10- 1	CARBURETOR ASSY 1	10-18	CARBURETOR ASSY 3	10-19	CARBURETOR ASSY 4
10-17	CARBURETOR ASSY 2	10-19	CASE, chain tensioner	4- 8	CAST WHEEL, front (1.85-19)
10-18	CARBURETOR ASSY 3	10-20	CAST WHEEL, rear (2.15-18)	35- 1	CHAIN
10-19	CARBURETOR ASSY 4	4- 8	CHAIN (BF05M-120L)	4- 9	CHAIN, Primary
10-20	CASE, chain tensioner	4- 9	CIRCLIP	1- 4	CIRCLIP
4- 8	CAST WHEEL, front (1.85-19)	33- 1	CR-82	3- 6	CR-83
33- 1	CAST WHEEL, rear (2.15-18)	35- 1	CR-84	8- 5	CR-85
35- 1	CHAIN	6- 9	CR-86	16- 6	CR-87
6- 9	CHAIN (BF05M-120L)	4- 9	CR-88	17-14	CR-89
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3- 6	CR-83	8- 5	CR-96	19- 8	CR-97
8- 5	CR-84	16- 6	CR-98	19-15	CR-99
16- 6	CR-85	17-14	CR-100	19-18	CR-101
17-14	CR-86	18-25	CR-102	19-29	CR-103
18-25	CR-87	19-29	CR-104	19-31	CR-105
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25-14	CR-104	25-15	CR-95	29- 7	CLAMP, hose
25-15	CR-105	29- 7	CR-96	29-20	CLIP
29- 7	CR-106	29-20	CR-97	8- 21	CLIP
29-20	CR-107	8- 21	CR-98	9- 5	CLIP
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