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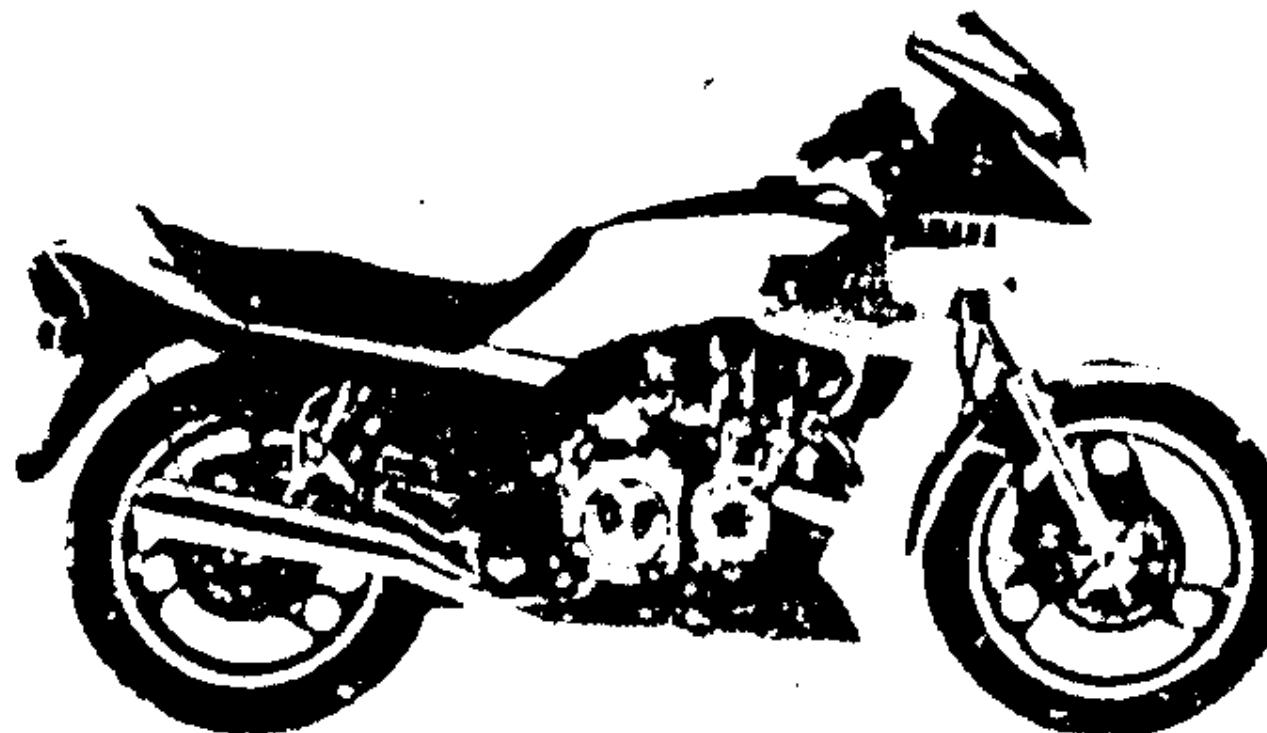
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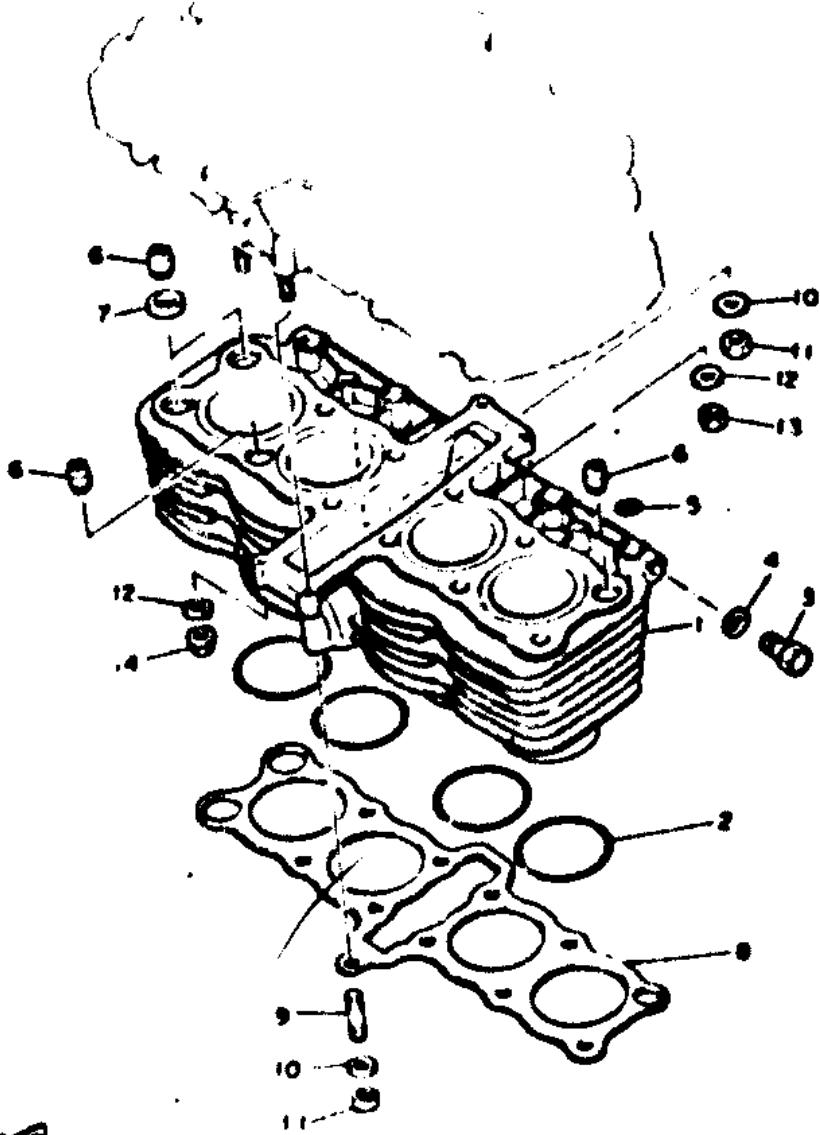


A3

FIG. 1 CYLINDER HEAD

| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|-------------------------------|------|---------|
| 1 | 44X-11101-00 | CYLINDER HEAD ASSY | 1 | |
| 2 | 91810-18016 | PIN, dowel | 12 | |
| 3 | 93440-12052 | CIRCLIP | 8 | |
| 4 | 901CS-06153 | BOLT, washer based | 24 | |
| 5 | 90153-06029 | SCREW, hexagon | 1 | |
| 6 | 90430-06014 | GASKET | 1 | |
| 7 | 4H7-11133-10 | GUIDE, intake valve (1ST O/S) | 8 | AP |
| 8 | 95611-06625 | BOLT, stud | 2 | |
| 9 | 95611-06630 | BOLT, stud | 2 | |
| 10 | 95621-06330 | BOLT, stud | 2 | |
| 11 | 434-11161-00 | ABSORBER 1 | 8 | |
| 12 | 4H7-11161-00 | ABSORBER 1 | 14 | |
| 13 | 95611-06630 | BOLT, stud | 2 | |
| 14 | 90201-11397 | WASHER, Plate | 10 | |
| 15 | 90201-10128 | WASHER, Plate | 2 | |
| 16 | 90179-10277 | NUT | 12 | |
| 17 | 94701-00219 | PLUG, spark (INC SPACES) | 4 | |
| 18 | 9G2-11181-00 | GASKET, cylinder head 1 | 1 | |
| 19 | 9G2-11355-00 | SEAL, cylinder 1 | 1 | |
| 20 | 9G2-11191-10 | COVER, cylinder head 1 | 1 | |
| 21 | 9G2-11193-00 | GASKET, head cover 1 | 1 | |
| 22 | 90109-06604 | BOLT | 4 | |
| 23 | 460-11116-00 | RUBBER, mount 1 | 4 | |
| 24 | 90109-06605 | BOLT | 8 | |
| 25 | 4U8-11126-00 | RUBBER, mount 2 | 8 | |

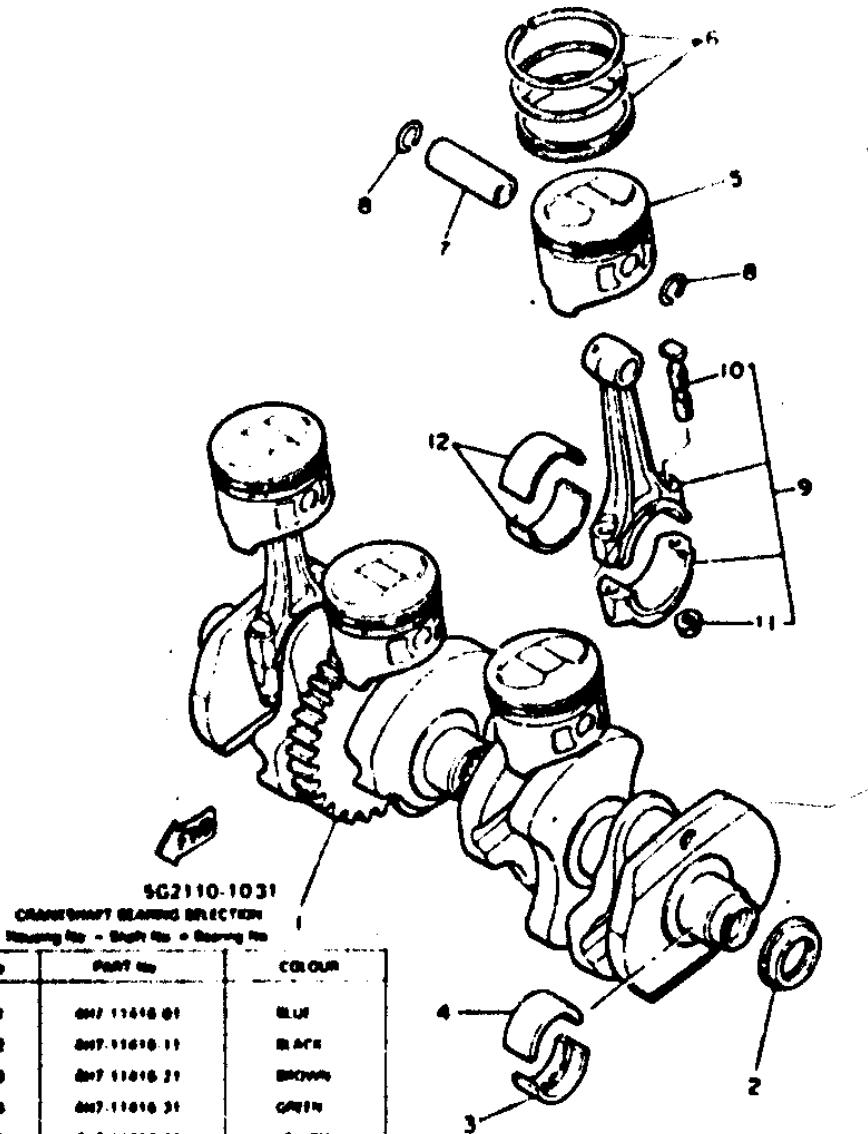
FIG. 2 CYLINDER



| REF. | NO., PART NO. | DESCRIPTION | Q'TY | REMARKS |
|------|---------------|---------------------|------|---------|
| 1 | 290-11310-00 | CYLINDER | 1 | |
| 2 | 93210-11462 | O-RING | 4 | |
| 3 | 90360-12065 | PLUG, STEEL, GASKET | 2 | |
| 4 | 90201-12790 | WASHER, PLATE | 2 | |
| 5 | 93210-09443 | O-RING | 4 | |
| 6 | 91830-20016 | PIN, center | 4 | |
| 7 | 90430-14131 | GASKET | 1 | |
| 8 | 962-11261-00 | GASKET, cylinder | 1 | |
| 9 | 95621-00370 | BOLT, side | 1 | |
| 10 | 90201-00302 | WASHER, PLATE | 2 | |
| 11 | 95311-00000 | NUT | 2 | |
| 12 | 92901-00000 | WASHER, PLATE | 4 | |
| 13 | 95311-00000 | NUT | 2 | |
| 14 | 90170-00200 | NUT | 2 | |

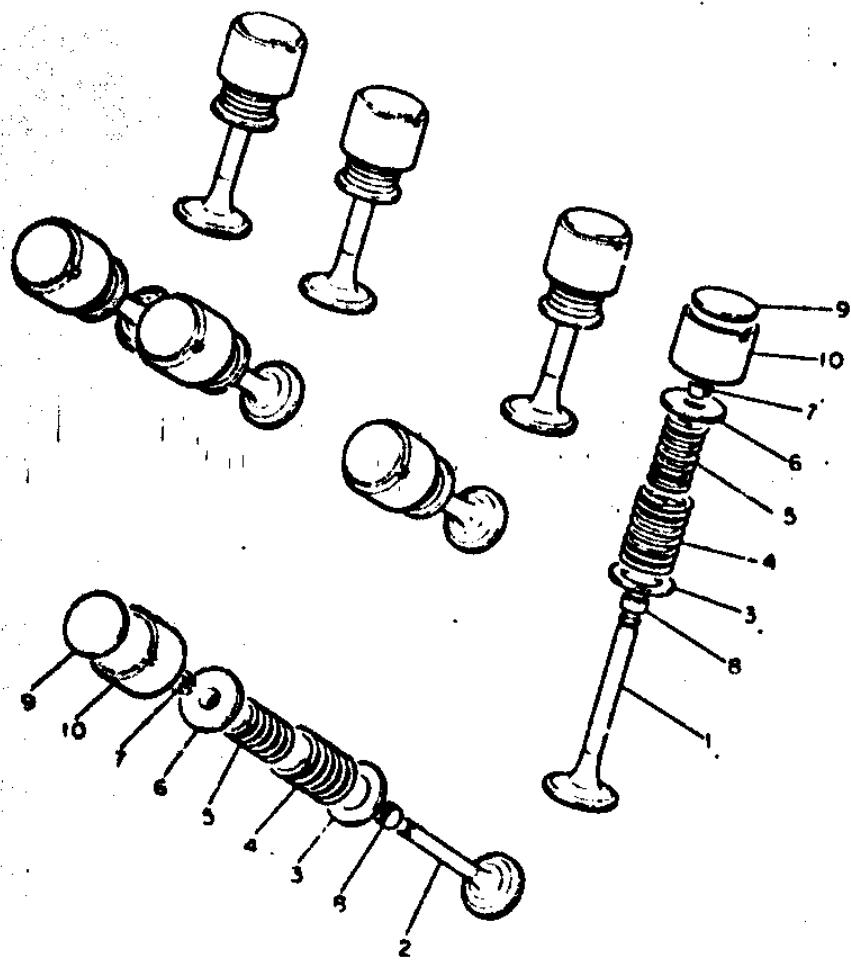
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FIG. 3 CRANKSHAFT, PISTON



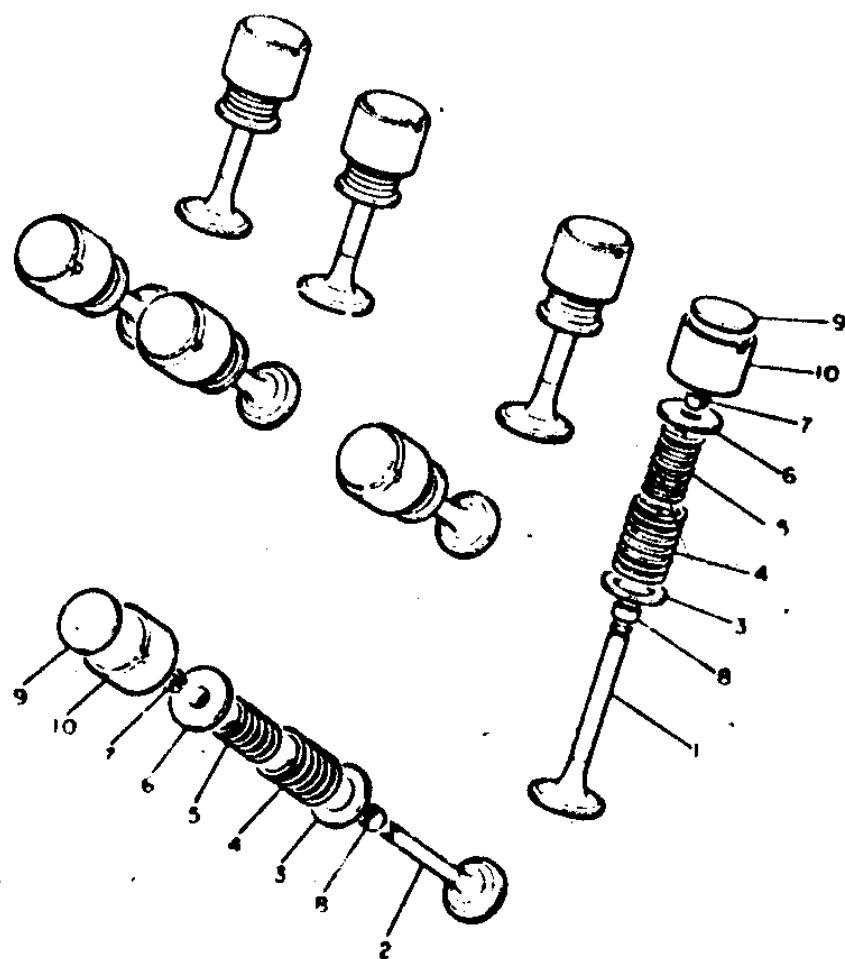
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|-------------------------------|------|-----------|
| 1 | 29R-11411-00 | CRANKSHAFT | 1 | |
| 2 | 93101-32088 | OIL SEAL | 1 | |
| 3 | 4H7-11616-01 | PLANE BEARING, crankshaft 1 | 5 | UR blue |
| | 4H7-11616-11 | PLANE BEARING, crankshaft 1 | 5 | UR black |
| | 4H7-11616-21 | PLANE BEARING, crankshaft 1 | 5 | UR brown |
| | 4H7-11616-31 | PLANE BEARING, crankshaft 1 | 5 | UR green |
| | 4H7-11616-41 | PLANE BEARING, crankshaft 1 | 5 | UR yellow |
| 4 | SG2-11616-00 | PLANE BEARING, crankshaft 3 | 5 | UR blue |
| | SG2-11616-10 | PLANE BEARING, crankshaft 3 | 5 | UR black |
| | SG2-11616-20 | PLANE BEARING, crankshaft 3 | 5 | UR brown |
| | SG2-11616-30 | PLANE BEARING, crankshaft 3 | 5 | UR green |
| | SG2-11616-40 | PLANE BEARING, crankshaft 3 | 5 | UR yellow |
| 5 | 22N-11631-01 | PISTON 1STD | 4 | |
| | 22N-11636-01 | PISTON 10.50MM O/S | 4 | AP |
| | 22N-11636-01 | PISTON 11.00MM O/S | 4 | AP |
| 6 | SG2-11610-00 | PISTON RING SET 1STD | 4 | |
| | SG2-11610-20 | PISTON RING SET 12ND O/S | 4 | AP |
| | SG2-11610-40 | PISTON RING SET 14TH O/S | 4 | AP |
| 7 | 4H7-11633-00 | PIN, PISTON | 4 | |
| 8 | 93490-17044 | CIRCLIP | 8 | |
| 9 | SG2-Y1165-00 | CONNECTING ROD ASSY | 4 | |
| 10 | 4H7-11654-00 | •BOLT, connecting rod | 2 | |
| 11 | 90179-07307 | •NUT | 2 | |
| 12 | SG2-11656-00 | PLANE BEARING, connecting rod | 8 | UR blue |
| | SG2-11656-10 | PLANE BEARING, connecting rod | 8 | UR black |
| | SG2-11656-20 | PLANE BEARING, connecting rod | 8 | UR brown |
| | SG2-11656-30 | PLANE BEARING, connecting rod | 8 | UR green |

FIG. 4 VALVE



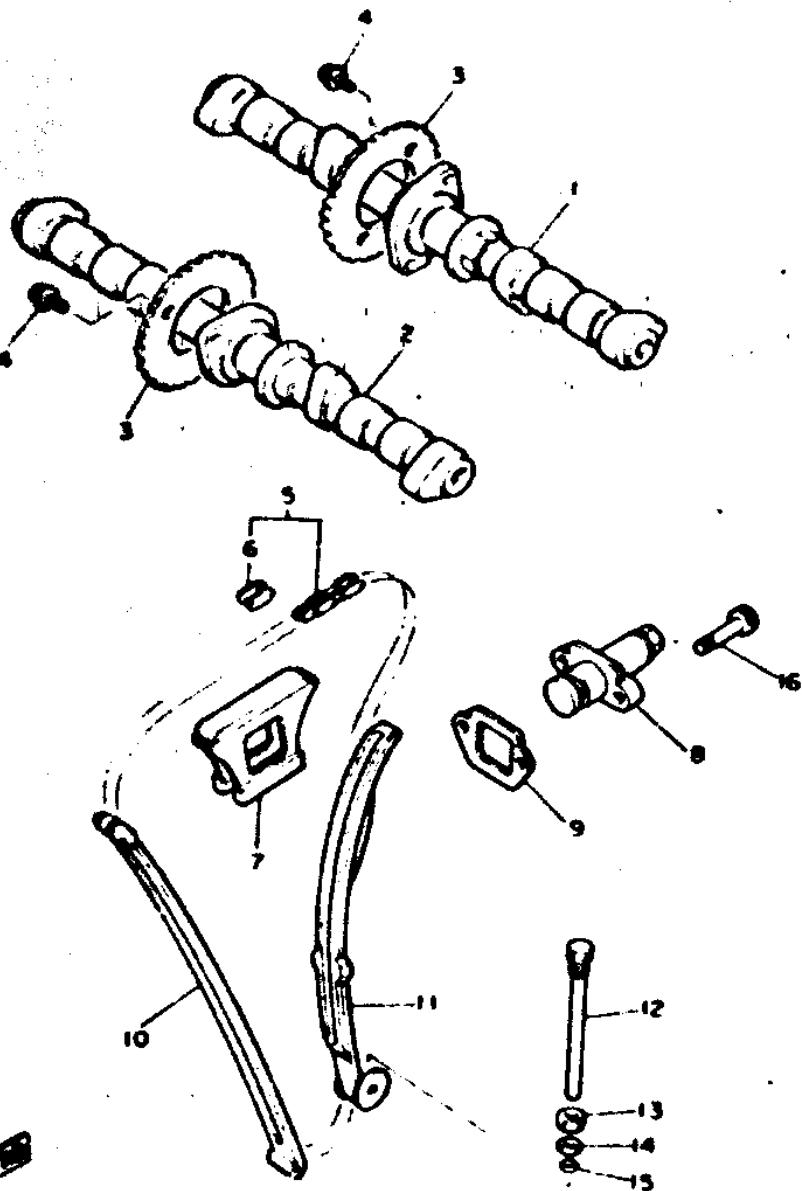
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|------------------------|------|---------|
| 1 | 29R-12111-00 | VALVE, INTAKE | 4 | |
| 2 | 4H7-12121-00 | VALVE, EXHAUST | 4 | |
| 3 | 4H7-12116-00 | SEAT, valve spring | 8 | |
| 4 | 4H7-12114-00 | SPRING, valve outer | 8 | |
| 5 | 4H7-12113-00 | SPRING, valve inner | 8 | |
| 6 | 2F3-12117-00 | RETAINER, valve spring | 8 | |
| 7 | 1J7-12118-00 | COTTER, valve | 16 | |
| 8 | 1J7-12119-01 | SEAL, valve stem | 8 | |
| 9 | 1J7-12169-01 | PAD, adjusting (2.00) | 8 | UR |
| | 1J7-12169-11 | PAD, adjusting (2.05) | 8 | UR |
| | 1J7-12169-21 | PAD, adjusting (2.10) | 8 | UR |
| | 1J7-12169-31 | PAD, adjusting (2.15) | 8 | UR |
| | 1J7-12169-41 | PAD, adjusting (2.20) | 8 | UR |
| | 1J7-12169-51 | PAD, adjusting (2.25) | 8 | UR |
| | 1J7-12169-61 | PAD, adjusting (2.30) | 8 | UR |
| | 1J7-12169-71 | PAD, adjusting (2.35) | 8 | UR |
| | 1J7-12169-81 | PAD, adjusting (2.40) | 8 | UR |
| | 1J7-12169-91 | PAD, adjusting (2.45) | 8 | UR |
| | 1J7-12169-A1 | PAD, adjusting (2.50) | 8 | UR |
| | 1J7-12169-E1 | PAD, adjusting (2.55) | 8 | UR |
| | 1J7-12169-F1 | PAD, adjusting (2.60) | 8 | UR |
| | 1J7-12169-G1 | PAD, adjusting (2.65) | 8 | UR |
| | 1J7-12169-H1 | PAD, adjusting (2.70) | 8 | UR |
| | 1J7-12169-J1 | PAD, adjusting (2.75) | 8 | UR |
| | 1J7-12169-K1 | PAD, adjusting (2.80) | 8 | UR |
| | 1J7-12169-L1 | PAD, adjusting (2.85) | 8 | UR |
| | 1J7-12169-M1 | PAD, adjusting (2.90) | 8 | UR |
| | 1J7-12169-N1 | PAD, adjusting (2.95) | 8 | UR |

FIG. 4 VALVE



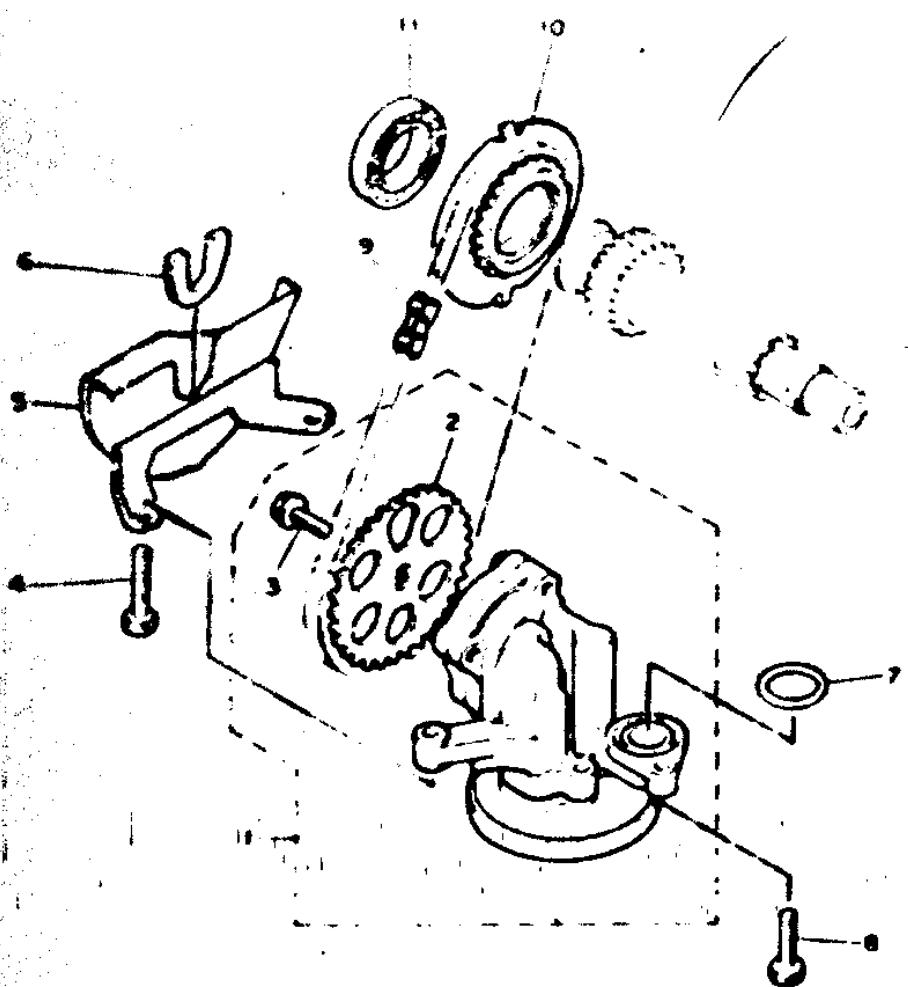
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|-----------------------|------|---------|
| 9 | 1J7-12169-R1 | PAD, ADJUSTING (3.00) | 8 | UR |
| | 1J7-12169-T1 | PAD, ADJUSTING (3.05) | 8 | UR |
| | 1J7-12169-U1 | PAD, ADJUSTING (3.10) | 8 | UR |
| | 1J7-12169-V1 | PAD, ADJUSTING (3.15) | 8 | UR |
| | 1J7-12169-W1 | PAD, ADJUSTING (3.20) | 8 | UR |
| 10 | 31A-12153-00 | LIFTER, VALVE | 8 | |

FIG. 5 CAMSHAFT. CHAIN



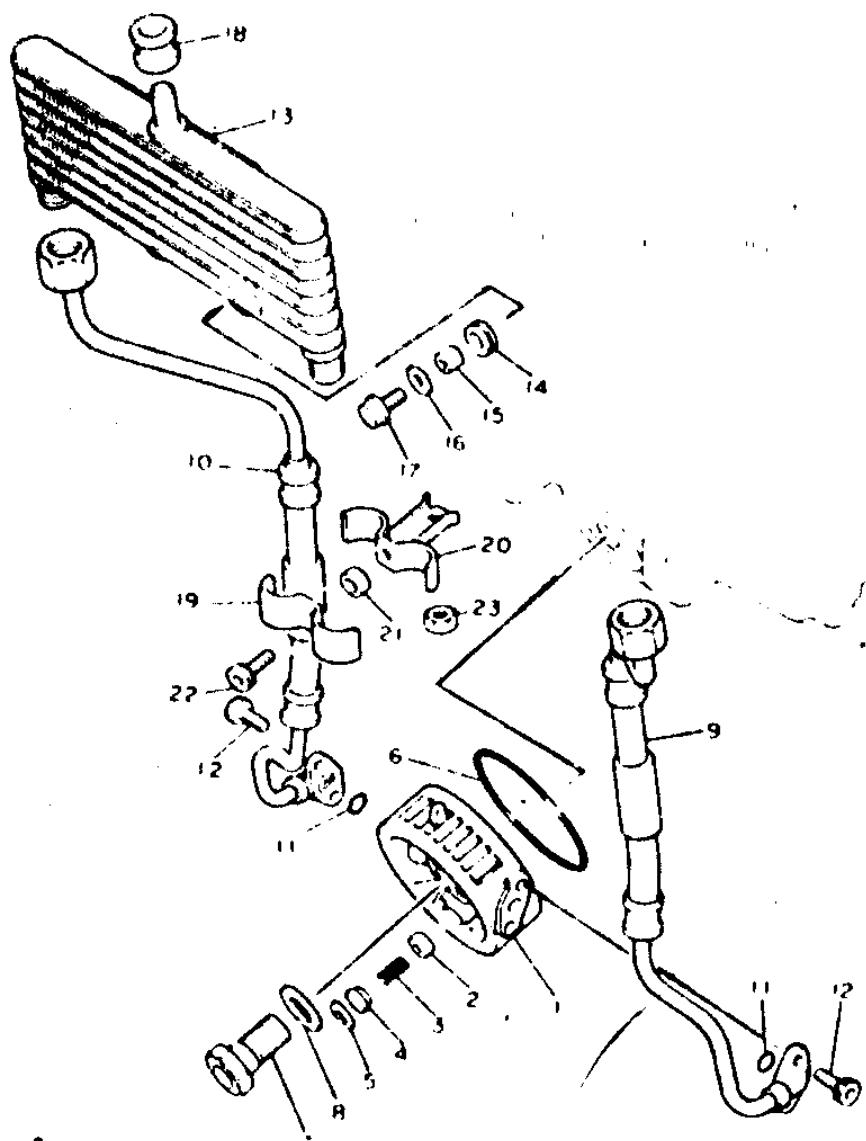
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|---------------------------|------|--------------|
| 1 | 4K0-12171-00 | CAMSHAFT 1 | 1 | |
| 2 | 22H-12181-00 | CAMSHAFT 2 | 1 | |
| 3 | 460-12176-01 | SPROCKET. CAM CHAIN | 2 | |
| 4 | 90103-07007 | BOLT. washer based | 4 | |
| 5 | 94500-02120 | CHAIN (BF05M-120L) | 1 | |
| 6 | 94600-02001 | JOINT. CHAIN | 1 | 1 subahimote |
| 7 | 4H7-12241-00 | GUIDE. STOPPER 2 | 1 | |
| 8 | 12H-12210-10 | TENSIONER ASSY. CAM CHAIN | 1 | |
| 9 | SG2-12213-00 | GASKET. TENSIONER CASE | 1 | |
| 10 | 4H7-12251-00 | DAMPER. CHAIN 1 | 1 | |
| 11 | 4H7-12252-00 | DAMPER. CHAIN 2 | 1 | |
| 12 | 90109-10570 | BOLT | 1 | |
| 13 | 95301-10700 | NUT | 1 | |
| 14 | 92901-08600 | WASHER. Plate | 1 | |
| 15 | 93210-08006 | O-RING | 1 | |
| 16 | 91316-06029 | BOLT | 2 | |

FIG. 6 OIL PUMP



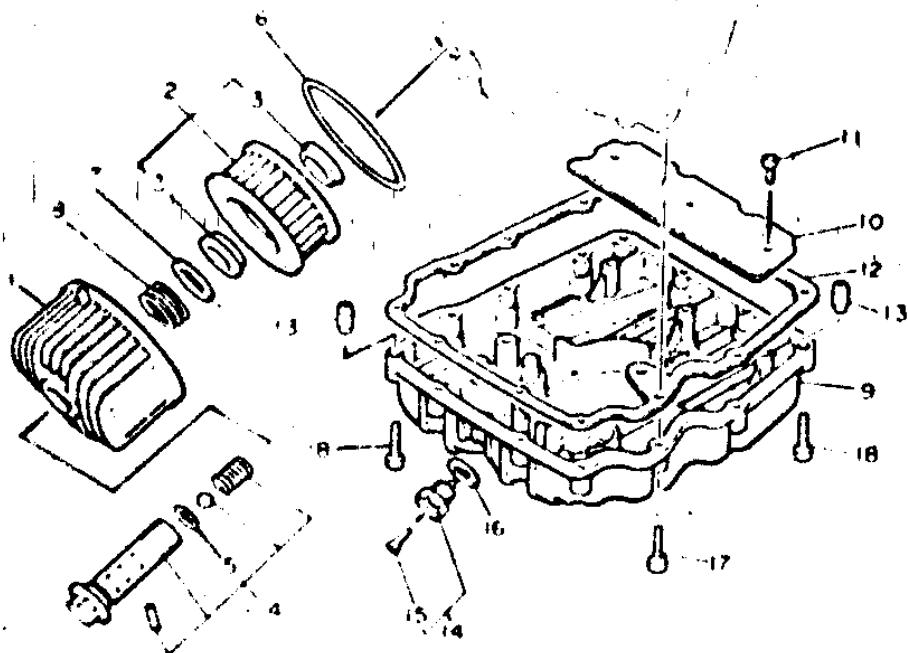
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|---------------------------|------|---------|
| 1 | 562-13300-00 | OIL PUMP ASSY | 1 | |
| 2 | 562-13359-00 | SPROCKET, driver | 1 | |
| 3 | 90105-06154 | BOLT, washer based | 1 | |
| 4 | 90110-06039 | BOLT, hexagon socket head | 2 | |
| 5 | 407-13327-00 | COVER, Pump Gear | 1 | |
| 6 | 407-13328-00 | GROMMET, Gear cover | 1 | |
| 7 | 93210-18319 | O-RING | 1 | |
| 8 | 91316-06025 | BOLT | 1 | |
| 9 | 94500-25062 | CHAIN (DIDC5 62L) | 1 | |
| 10 | 407-13354-00 | SPROCKET, drive (25T) | 1 | |
| 11 | 93315-23208 | BEARING, cylindrical | 1 | |

FIG. 7 OIL COOLER



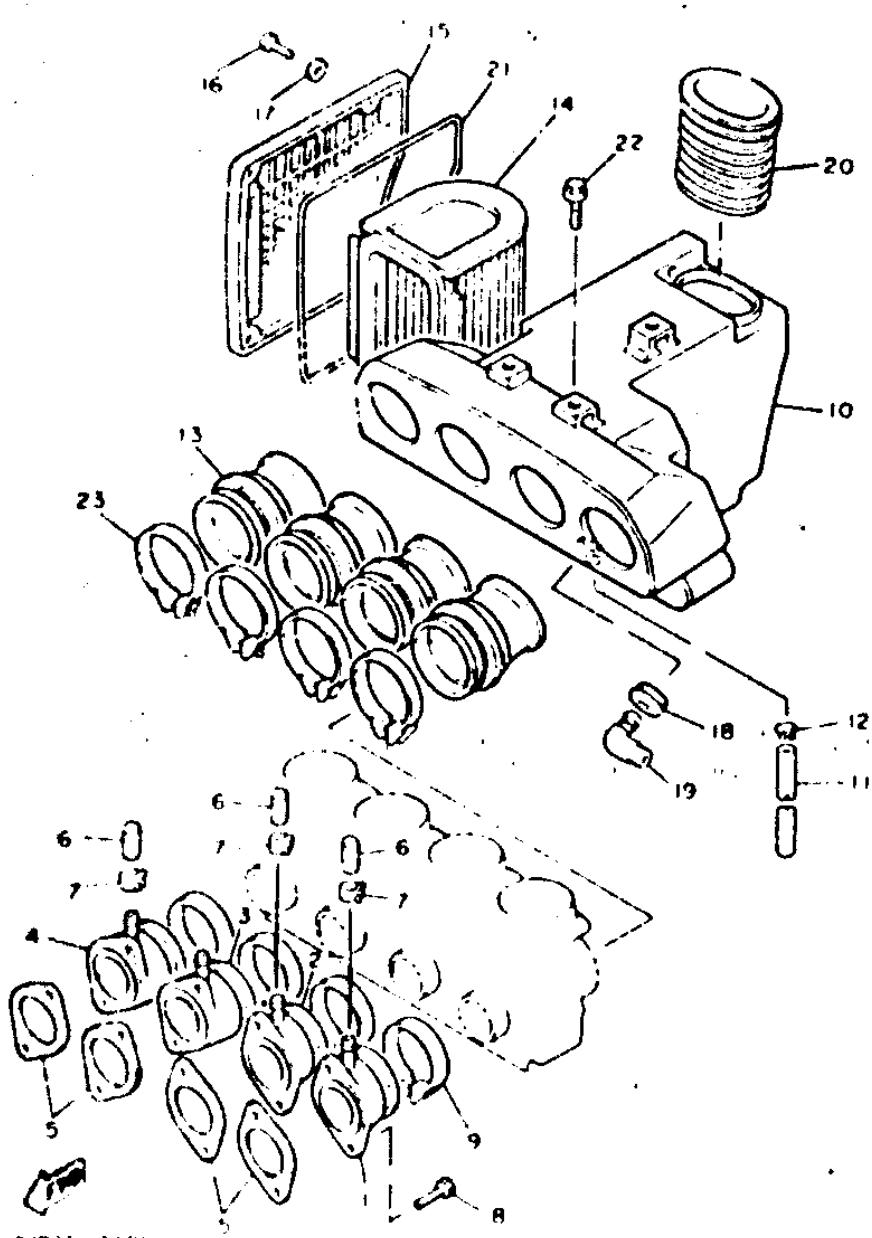
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|-----------------------|------|---------|
| 1 | 4K0-13461-00 | PLATE, ADAPTER | 1 | |
| 2 | 2H9-13493-00 | PLUNGER | 1 | |
| 3 | 90501-12413 | SPRING, COMPRESSION | 1 | |
| 4 | 90209-06173 | WASHER | 1 | |
| 5 | 93420-17046 | CIRCLIP | 1 | |
| 6 | 93210-88324 | O-RING | 1 | |
| 7 | 90401-20089 | BOLT, UNION | 1 | |
| 8 | 90201-25526 | WASHER, PLATE (172.0) | 1 | |
| 9 | 31A-13464-00 | HOSE, OIL 1 | 1 | |
| 10 | 31A-13465-00 | HOSE, OIL 2 | 1 | |
| 11 | 93210-10197 | O-RING | 2 | |
| 12 | 91316-06016 | BOLT | 4 | |
| 13 | 31A-13470-01 | OIL COOLER ASSY | 1 | |
| 14 | 90480-15235 | GROMMET | - | |
| 15 | 90387-06047 | COLLAR | 2 | |
| 16 | 90209-06174 | WASHER | 2 | |
| 17 | 95826-06020 | BOLT, FLANGE | 2 | |
| 18 | 90480-16284 | GROMMET | 1 | |
| 19 | 90462-10066 | CLAMP | 1 | |
| 20 | 90462-10067 | CLAMP | 1 | |
| 21 | 90387-07038 | COLLAR | 1 | |
| 22 | 91316-06025 | BOLT | 1 | |
| 23 | 95311-08700 | NUT | 1 | |

FIG. 8 OIL CLEANER



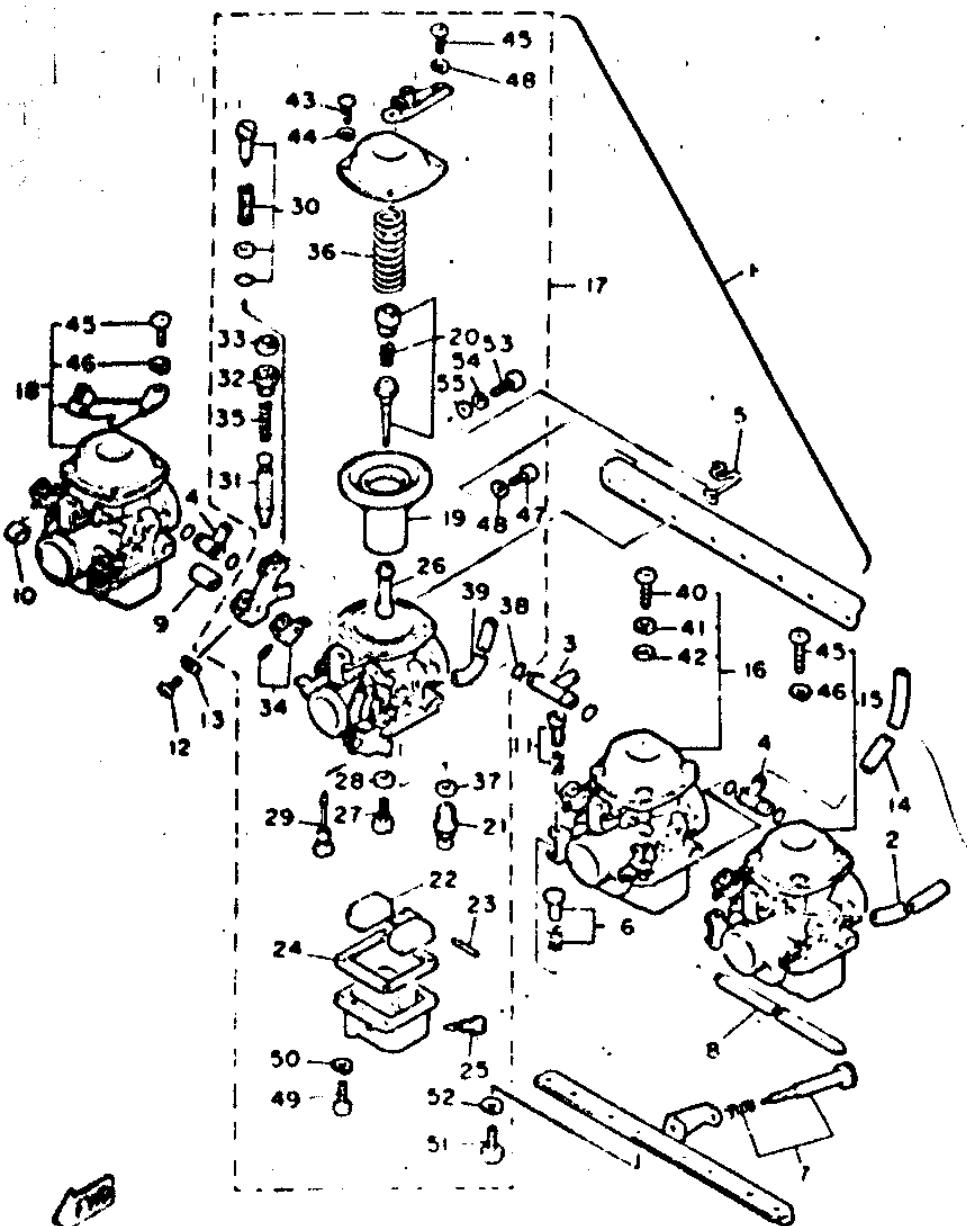
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|---------------------------|------|---------|
| 1 | 4X0-13447-00 | COVER, oil element | 1 | |
| 2 | 1L9-13440-91 | ELEMENT ASSY, oil cleaner | 1 | |
| 3 | 90480-23193 | GROMMET | 2 | |
| 4 | 1L9-13340-01 | BY-PASS VALVE ASSY | 1 | |
| 5 | 93210-16325 | -O-RING | 1 | |
| 6 | 93210-88324 | O-RING | 1 | |
| 7 | 90201-21605 | WASHER, Plate | 1 | |
| 8 | 90501-20422 | SPRING, compression | 1 | |
| 9 | 4H7-13417-03 | COVER, strainer | 1 | |
| 10 | 4H7-13337-00 | PLATE, baffle lower | 1 | |
| 11 | 92501-06010 | SCREW, Pan head | 3 | |
| 12 | 4H7-13414-01 | GASKET, strainer cover | 1 | |
| 13 | 91810-18016 | PIN, dowel | 2 | |
| 14 | 4X7-13455-00 | PLUG | 1 | |
| 15 | 98901-06008 | VSCREW, bind | 1 | |
| 16 | 214-11198-01 | GASKET | 1 | |
| 17 | 91318-06030 | BOLT | 1 | |
| 18 | 91318-06040 | BOLT | 2 | |

FIG. 9 INTAKE



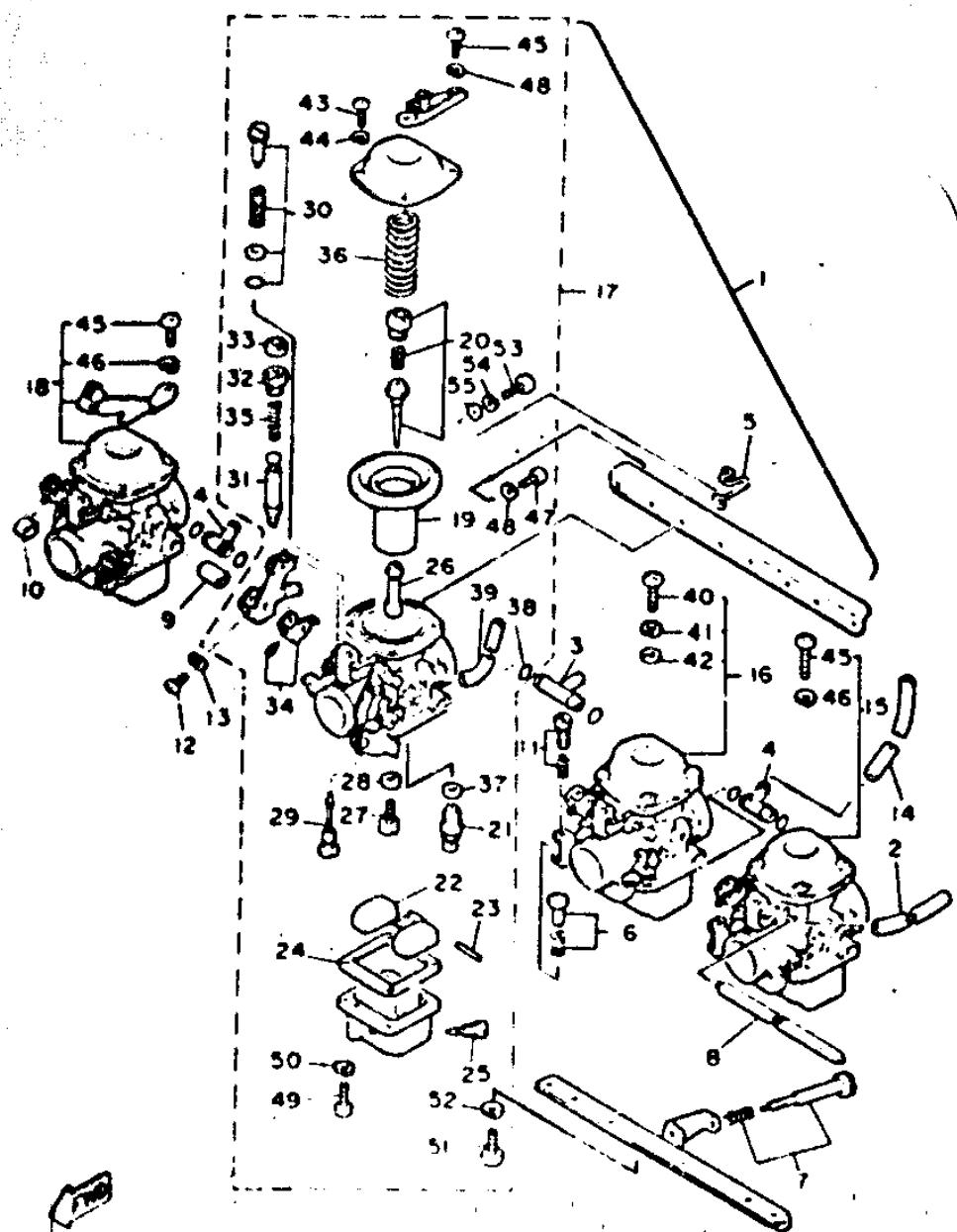
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|-----------------------|------|---------|
| 1 | 29R-13586-00 | JOINT, carburetor 1 | 1 | |
| 2 | 29R-13596-00 | JOINT, carburetor 2 | 1 | |
| 3 | 29R-13597-00 | JOINT, carburetor 3 | 1 | |
| 4 | 29R-13598-00 | JOINT, carburetor 4 | 1 | |
| 5 | 4M7-13556-01 | GASKET, manifold | 4 | |
| 6 | 16G-13569-00 | PLUG, blind | 3 | |
| 7 | 90467-10039 | CLIP | 3 | |
| 8 | 91316-06020 | BOLT | 8 | |
| 9 | 90460-49248 | CLAMP, hose | 4 | |
| 10 | 31A-14401-00 | AIR CLEANER CASE ASSY | 1 | |
| 11 | 90445-11182 | HOSE | 1 | |
| 12 | 90467-09008 | CLIP | 1 | |
| 13 | 29R-14453-00 | JOINT, air cleaner 1 | 4 | |
| 14 | 31A-14451-00 | ELEMENT, air cleaner | 1 | |
| 15 | 31A-14412-00 | CAP, cleaner case 1 | 1 | |
| 16 | 92501-06020 | SCREW, Pan head | 4 | |
| 17 | 92901-06820 | WASHER, Plate | 4 | |
| 18 | 31A-14435-00 | GROMMET | 1 | |
| 19 | 31A-14419-00 | PIPE | 1 | |
| 20 | 32F-14437-00 | DUCT | 1 | |
| 21 | 31A-14452-00 | SEAL | 1 | |
| 22 | 90119-06029 | BOLT, with washer | 3 | |
| 23 | 90460-56105 | CLAMP, hose | 4 | |

FIG. 10 CARBURETOR



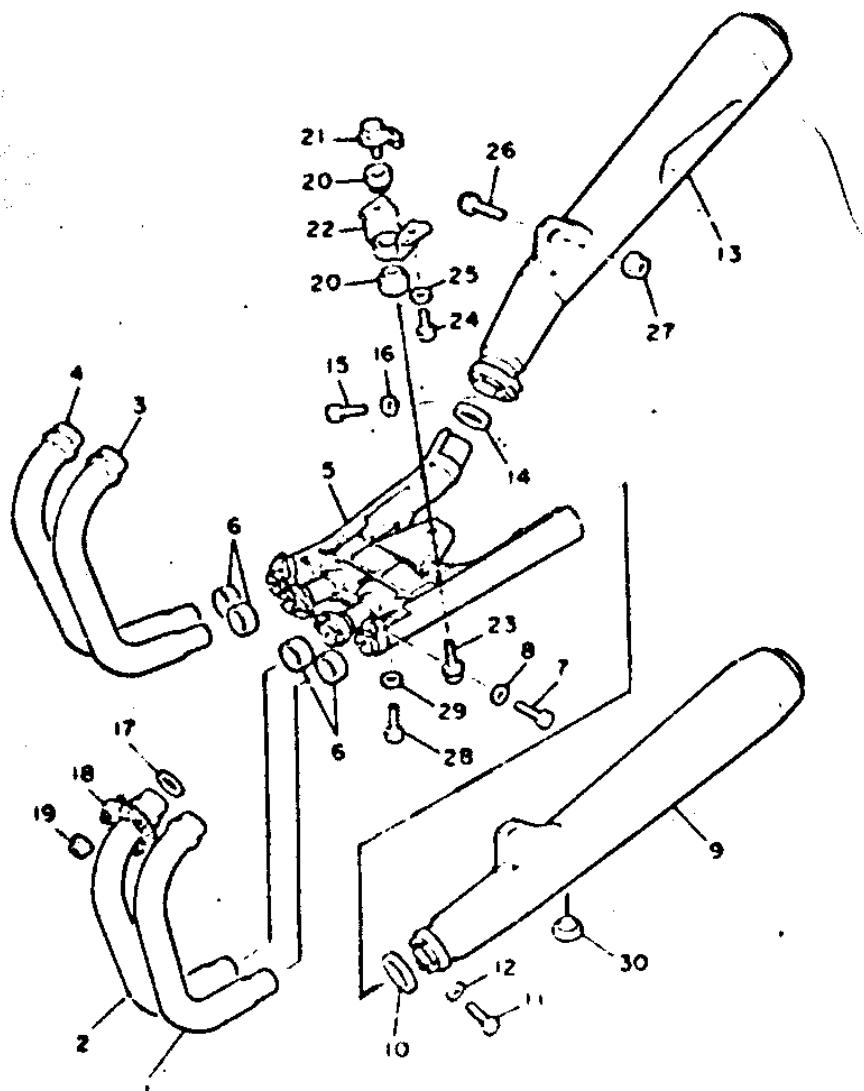
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|------------------------------|------|---------|
| 1 | 41Y-14900-00 | CARBURETOR ASSY | 1 | |
| 2 | 29R-14148-00 | .PIPE | 1 | |
| 3 | 29R-1410G-00 | .CONNECTOR | 1 | |
| 4 | 29R-1410F-00 | .CONNECTOR | 2 | |
| 5 | 4H7-14919-00 | .CLIP | 1 | |
| 6 | SG2-W1492-00 | .THROTTLE ADJUST SCREW SET 2 | 3 | |
| 7 | SG2-W1493-00 | .THROTTLE ADJUST SCREW SET 3 | 1 | |
| 8 | 29R-14177-00 | .ROD, starter lever | 1 | |
| 9 | 29R-14149-00 | .PIPE | 2 | |
| 10 | 4H7-14973-00 | .WASHER | 1 | |
| 11 | SG2-W1491-00 | .THROTTLE ADJUST SCREW SET 1 | 3 | |
| 12 | 98502-03016 | .SCREW, Pan head | 1 | |
| 13 | 92903-03100 | .WASHER, SPRING | 1 | |
| 14 | 29R-14197-00 | .PIPE | 2 | |
| 15 | 41Y-14901-00 | .CARBURETOR ASSY 1 | 1 | |
| 16 | 41Y-14902-00 | .CARBURETOR ASSY 2 | 1 | |
| 17 | 41Y-14903-00 | .CARBURETOR ASSY 3 | 1 | |
| 18 | 41Y-14904-00 | .CARBURETOR ASSY 4 | 1 | |
| 19 | 29R-14170-00 | .DIAPHRAGM ASS'Y | 4 | |
| 20 | 41Y-1490J-00 | --NEEDLE SET | 4 | |
| 21 | 10L-14390-01 | --NEEDLE VALVE ASSY | 4 | |
| 22 | 4H7-14985-00 | --FLOAT | 4 | |
| 23 | 4H7-14186-00 | --PIN, float | 4 | |
| 24 | 4H7-14984-00 | --GASKET, float chamber | 4 | |
| 25 | 4H7-14191-01 | --PLUG, main | 4 | |
| 26 | 4H7-14921-32 | --NOZZLE, main | 4 | |
| 27 | 4H7-14925-06 | --JET, main (P 106) | 4 | |
| 28 | 4H7-14945-00 | --WASHER, main jet | 4 | |

FIG. 10 CARBURETOR



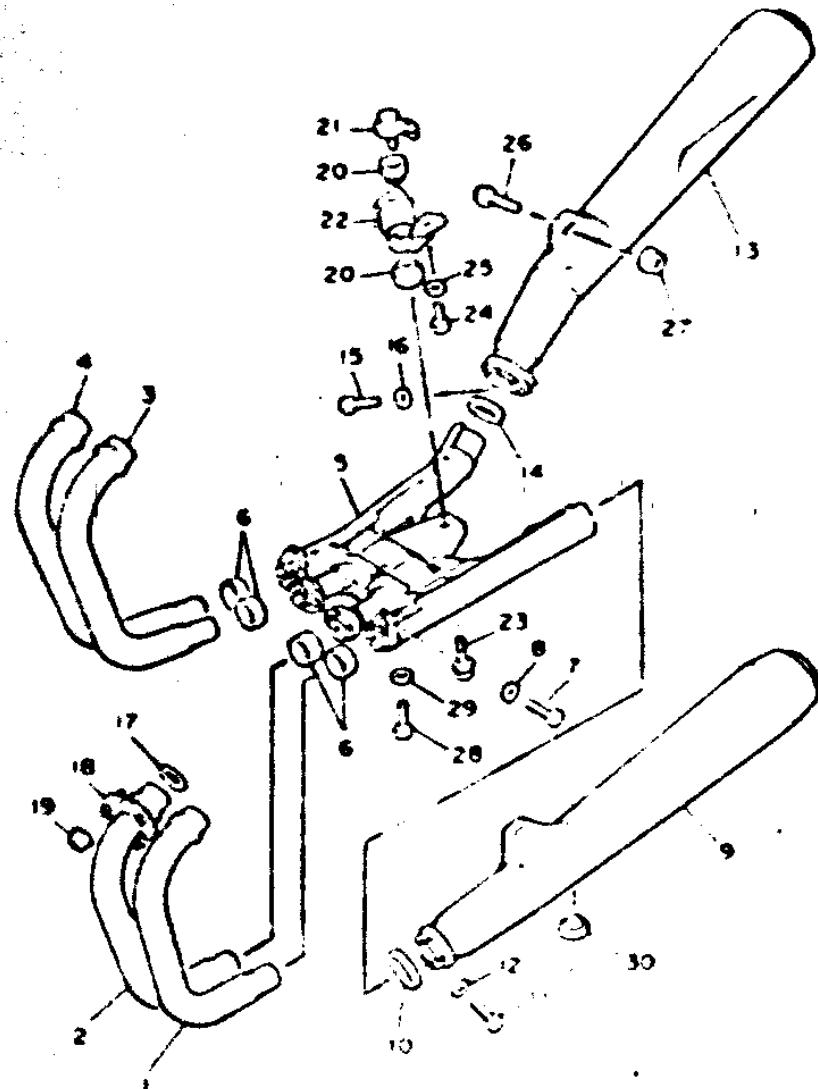
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|----------------------|------|---------|
| 29 | 4H7-14948-40 | ..JET, Pilot (840) | 4 | |
| 30 | 5H2-W1494-00 | ..PILOT SCREW SET | 4 | |
| 31 | 4H7-14171-00 | ..PLUNGER, starter | 4 | |
| 32 | 4H7-14174-00 | ..CAP, Plunger | 4 | |
| 33 | 4H7-14173-00 | ..COVER, Plunger cap | 4 | |
| 34 | 5G2-W1495-00 | ..STARTER LEVER SET | 4 | |
| 35 | 4H7-14105-00 | ..SPRING, Plunger | 4 | |
| 36 | 29R-14933-00 | ..SPRING, diaphragm | 4 | |
| 37 | 4H7-14952-00 | ..WASHER | 4 | |
| 38 | 3J3-14147-00 | ..O-RING | 6 | |
| 39 | 29R-14113-00 | ..PIPE | 4 | |
| 40 | 98503-04010 | ..SCREW, Pan head | 1 | |
| 41 | 92901-04100 | ..WASHER, SPRING | 1 | |
| 42 | 92901-04600 | ..WASHER, Plate | 1 | |
| 43 | 98501-04008 | ..SCREW, Pan head | 1 | |
| 44 | 92901-04100 | ..WASHER, SPRING | 1 | |
| 45 | 98503-04010 | ..SCREW, Pan head | 14 | |
| 46 | 92901-04100 | ..WASHER, SPRING | 14 | |
| 47 | 98501-05010 | ..SCREW, Pan head | 8 | |
| 48 | 92901-05100 | ..WASHER, SPRING | 8 | |
| 49 | 98501-05018 | ..SCREW, Pan head | 16 | |
| 50 | 92901-05100 | ..WASHER, SPRING | 16 | |
| 51 | 92901-06102 | ..SCREW, Pan head | 8 | |
| 52 | 92901-06104 | ..WASHER, SPRING | 8 | |
| 53 | 98501-05012 | ..SCREW, Pan head | 2 | |
| 54 | 92901-05100 | ..WASHER, SPRING | 2 | |
| 55 | 92901-05600 | ..WASHER, Plate | 2 | |

FIG. 11 EXHAUST



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|----------------------|------|---------|
| 1 | 29R-14611-00 | PIPE, exhaust 1 | 1 | |
| 2 | 29R-14621-00 | PIPE, exhaust 2 | 1 | |
| 3 | 29R-14631-00 | PIPE, exhaust 3 | 1 | |
| 4 | 29R-14641-00 | PIPE, exhaust 4 | 1 | |
| 5 | 41Y-14615-00 | JOINT, exhaust 1 | 1 | |
| 6 | 2G2-14714-00 | GASKET, muffler | 4 | |
| 7 | 97316-08025 | BOLT | 4 | |
| 8 | 92906-08600 | WASHER, Plate | 4 | |
| 9 | 31A-14711-10 | MUFFLER 1 | 1 | |
| 10 | IL9-14714-01 | GASKET, muffler | 1 | |
| 11 | 97311-08025 | BOLT | 1 | |
| 12 | 92901-08600 | WASHER, Plate | 1 | |
| 13 | 31A-14721-10 | MUFFLER 2 | 1 | |
| 14 | IL9-14714-01 | GASKET, muffler | 1 | |
| 15 | 97311-08025 | BOLT | 1 | |
| 16 | 92901-08600 | WASHER, Plate | 1 | |
| 17 | 4H7-14613-00 | GASKET, exhaust Pipe | 4 | |
| 18 | SG2-14612-00 | NUT, fine | 4 | |
| 19 | 90179-06308 | NUT | 8 | |
| 20 | 4K0-14747-00 | DAMPER, muffler | 2 | |
| 21 | 4K0-14638-00 | COLLAR | 1 | |
| 22 | 4K0-14791-00 | STAY, muffler | 1 | |
| 23 | 95801-10040 | BOLT, flange | 1 | |
| 24 | 97311-08025 | BOLT | 2 | |
| 25 | 92901-08600 | WASHER, Plate | 2 | |
| 26 | 91311-10025 | BOLT | 2 | |
| 27 | 99702-10100 | NUT, flange | 2 | |
| 28 | 90101-06575 | BOLT | 4 | |

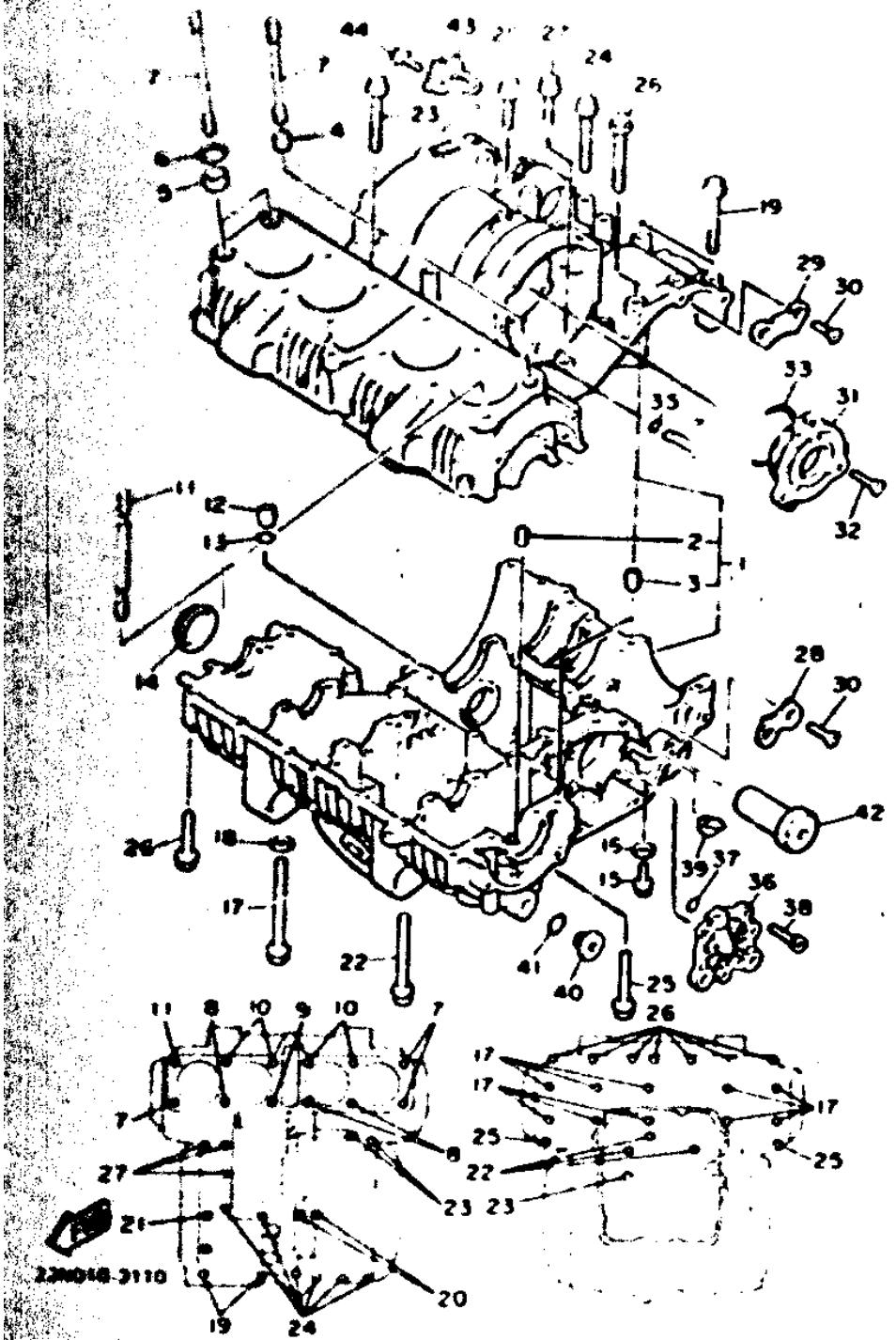
FIG. 11. EXHAUST



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|---------------------|------|---------|
| 29 | 92903-06600 | MASHER, Plate | 4 | |
| 30 | 140-27114-00 | STOPPER, main stage | 1 | |

B15

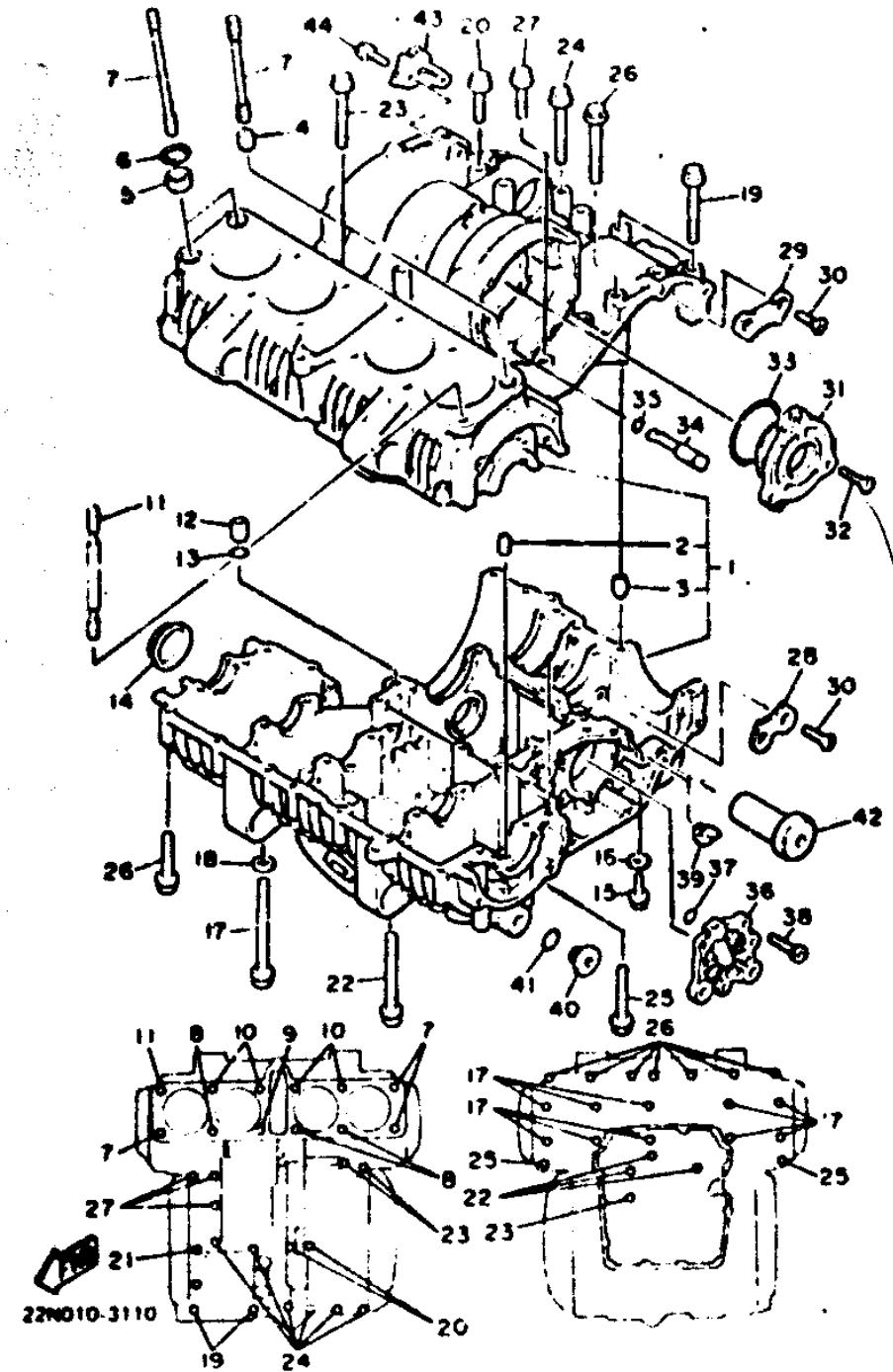
FIG. 12 CRANKCASE



| REF. | NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|------|-----|--------------|------------------------|------|---------|
| 1 | | 4K0-15100-03 | CRANKCASE ASSY | 1 | |
| 2 | | 4H7-15138-00 | NOZZLE | 3 | |
| 3 | | 91830-22016 | PIN, dowel | 3 | |
| 4 | | 91830-24016 | PIN, dowel | 1 | |
| 5 | | 90387-16547 | COLLAR | 2 | |
| 6 | | 93210-16322 | O-RING | 2 | |
| 7 | | 90116-10330 | BOLT, stud | 3 | |
| 8 | | 90116-10329 | BOLT, stud | 3 | |
| 9 | | 90116-10328 | BOLT, stud | 1 | |
| 10 | | 4H7-11363-00 | BOLT, cylinder holding | 3 | 3 |
| 11 | | 4H7-11364-00 | BOLT, cylinder holding | 4 | 4 |
| 12 | | 91830-22016 | PIN, dowel | 1 | |
| 13 | | 93210-11124 | O-RING | 1 | |
| 14 | | 4H7-15167-10 | PLUG, blind | 1 | |
| 15 | | 90105-08003 | BOLT, washer based | 1 | |
| 16 | | 90201-08087 | WASHER, Plate | 1 | |
| 17 | | 95811-08105 | BOLT, flange | 10 | |
| 18 | | 90201-08366 | WASHER, Plate | 6 | |
| 19 | | 95811-08069 | BOLT, flange | 2 | |
| 20 | | 95811-06139 | BOLT, flange | 2 | |
| 21 | | 95811-06120 | BOLT, flange | 1 | |
| 22 | | 95811-06060 | BOLT, flange | 3 | |
| 23 | | 95811-06070 | BOLT, flange | 3 | |
| 24 | | 95811-06060 | BOLT, flange | 6 | |
| 25 | | 95811-06053 | BOLT, flange | 2 | |
| 26 | | 95811-06045 | BOLT, flange | 7 | |
| 27 | | 95811-06035 | BOLT, flange | 3 | |
| 28 | | 31A-15381-00 | PLATE, bearing cover | 1 | |

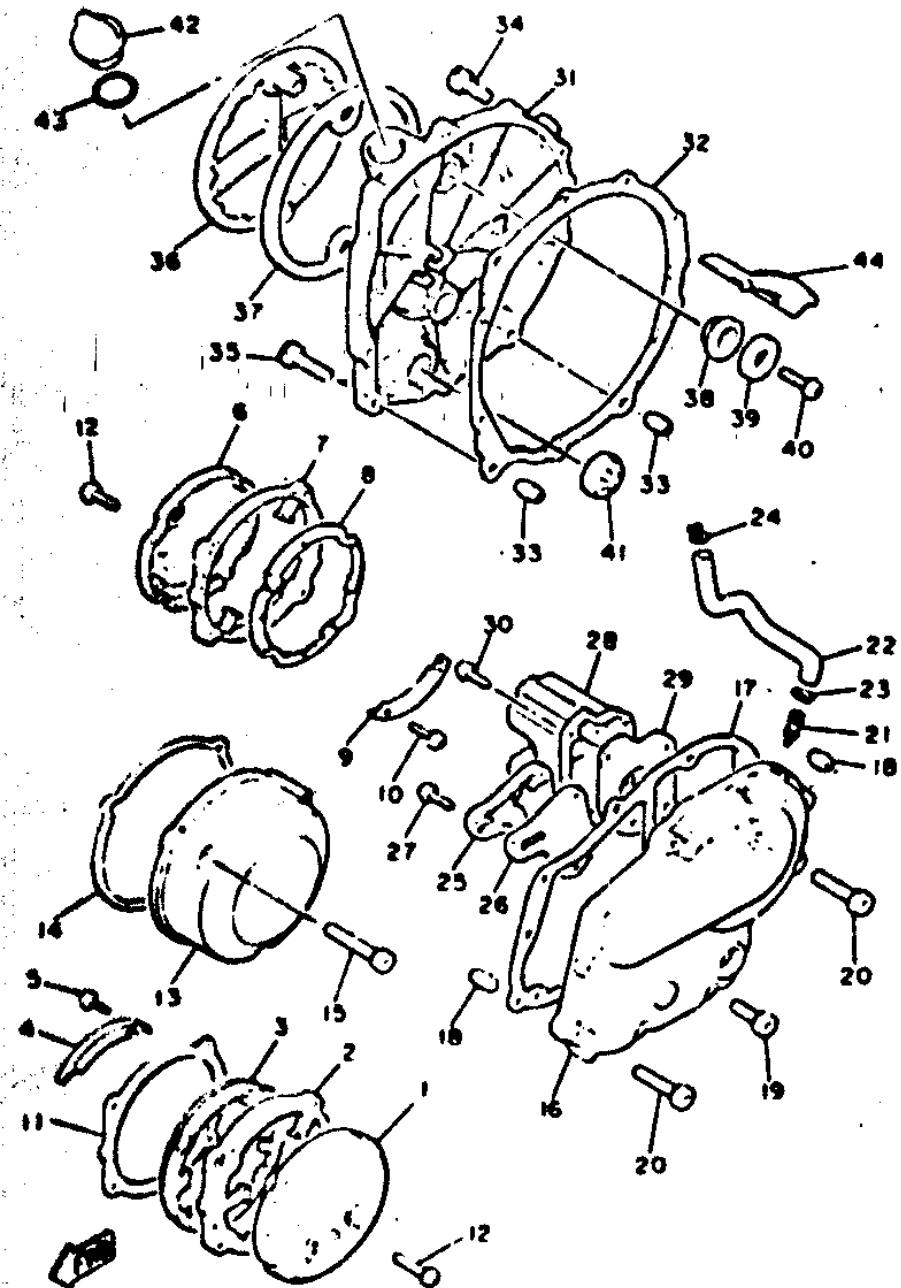
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FIG. 12 CRANKCASE



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|----------------------|------|---------|
| 29 | 31A-15383-00 | PLATE, bearing cover | 1 | |
| 30 | 90149-C6152 | SCREW | 4 | |
| 31 | 4H7-15163-01 | HOUSING, bearing 1 | 1 | |
| 32 | 90151-06014 | SCREW, countersunk | 2 | |
| 33 | 93210-62439 | O-RING | 1 | |
| 34 | 4H7-13494-00 | NOZZLE | 1 | |
| 35 | 93210-07540 | O-RING | 1 | |
| 36 | 160-15164-00 | HOUSING, bearing 2 | 1 | |
| 37 | 93210-07438 | O-RING | 1 | |
| 38 | 91311-06020 | BOLT | 3 | |
| 39 | 4H7-15385-00 | GROMMET | 1 | |
| 40 | 4K0-15189-00 | PLUG | 2 | |
| 41 | 93210-22382 | O-RING | 2 | |
| 42 | 90387-125A2 | COLLAR | 2 | |
| 43 | 4K0-15441-00 | HOLDER, clutch cable | 1 | |
| 44 | 91316-06012 | BOLT | 2 | |

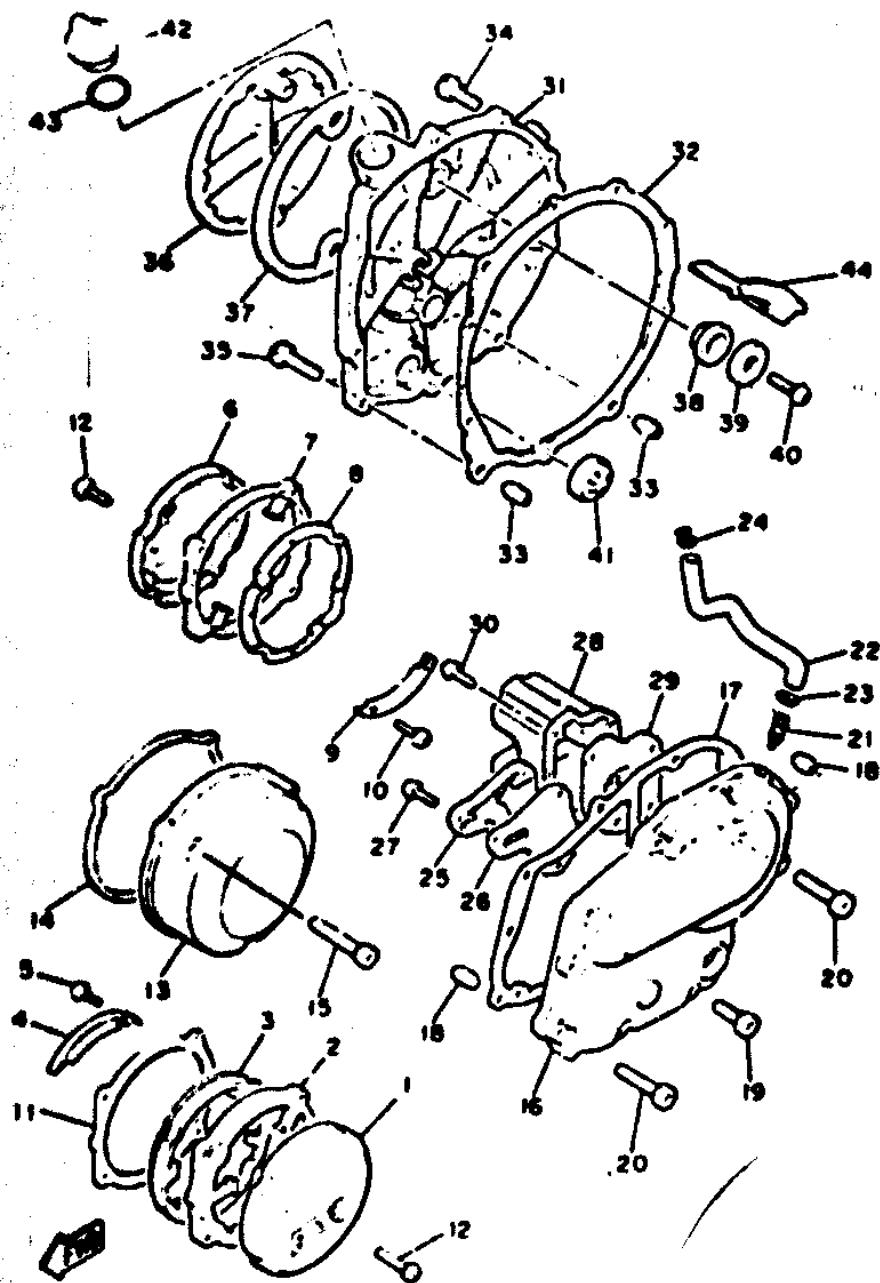
FIG. 13 CRANKCASE COVER 1



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|---------------------------|------|---------|
| 1 | 22N-15418-00 | COVER, oil Pump | 1 | |
| 2 | 22N-15431-00 | COVER, crankcase 3 | 1 | |
| 3 | 22N-15449-00 | RING, rubber | 1 | |
| 4 | 22N-15144-00 | PLATE, lock | 2 | |
| 5 | 92301-06010 | SCREW, Pan head | 4 | |
| 6 | 22N-15426-00 | COVER, oil Pump 2 | 1 | |
| 7 | 22N-15431-00 | COVER, crankcase 3 | 1 | |
| 8 | 22N-15449-00 | RING, rubber | 1 | |
| 9 | 22N-15144-00 | PLATE, lock | 2 | |
| 10 | 92301-06010 | SCREW, Pan head | 4 | |
| 11 | 4H7-15496-00 | GASKET, oil Pump cover 1 | 1 | |
| 12 | 98908-06020 | SCREW, bind | 8 | |
| 13 | 4K0-15415-00 | COVER, Generator | 1 | |
| 14 | 4H7-15455-00 | GASKET 1 | 1 | |
| 15 | 91318-06070 | BOLT | 3 | |
| 16 | 809-15411-00 | COVER, crankcase 1 | 1 | |
| 17 | 4H7-15451-00 | GASKET, crankcase cover 1 | 1 | |
| 18 | 91830-21014 | PIN, dowel | 2 | |
| 19 | 91318-06025 | BOLT | 8 | |
| 20 | 91318-06040 | BOLT | 2 | |
| 21 | 371-11187-01 | PIPE, breather 2 | 1 | |
| 22 | 802-11168-00 | PIPE, breather 1 | 1 | |
| 23 | 90467-14013 | CLIP | 1 | |
| 24 | 90468-06104 | CLIP | 1 | |
| 25 | 4H7-15346-00 | BREATHER 1 | 1 | |
| 26 | 4H7-15457-00 | GASKET | 1 | |
| 27 | 92301-06014 | SCREW, Pan head | 3 | |
| 28 | 4H7-15347-00 | BREATHER 2 | 1 | |

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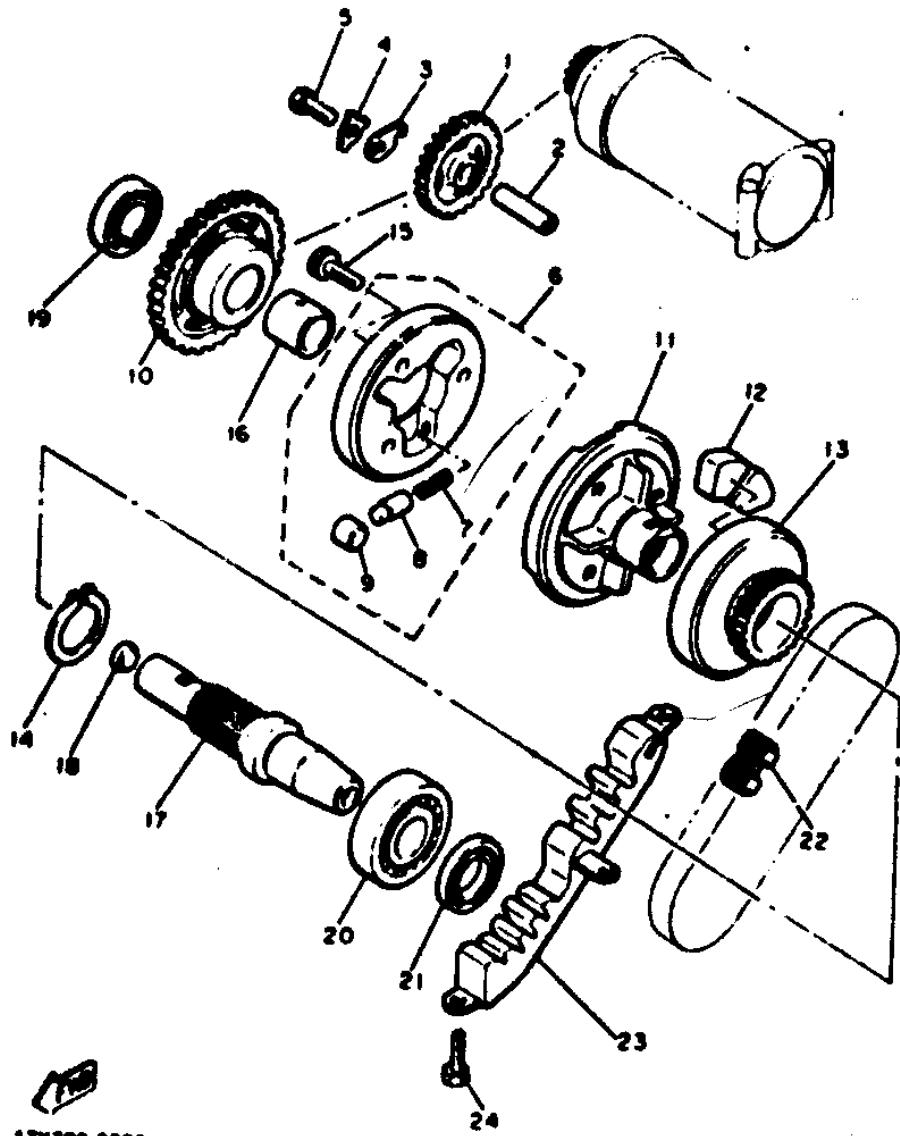
FIG. 13 CRANKCASE COVER 1



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|---------------------------|------|---------|
| 29 | 4H7-15487-00 | GASKET | 1 | |
| 30 | 92901-08014 | SCREW, Pan head | 4 | |
| 31 | 4K0-15421-01 | COVER, crankcase 2 | 1 | |
| 32 | 4H7-15481-01 | GASKET, crankcase cover 2 | 1 | |
| 33 | 91830-21614 | PIN, dowel | 2 | |
| 34 | 91318-08028 | BOLT | 8 | |
| 35 | 91318-08040 | BOLT | 2 | |
| 36 | 562-15417-00 | COVER, cap | 1 | |
| 37 | 4H7-15469-00 | RING, rubber | 1 | |
| 38 | 4H7-15486-00 | GROMMET | 2 | |
| 39 | 90209-08096 | WASHER | 2 | |
| 40 | 92901-08014 | SCREW, Pan head | 2 | |
| 41 | 2H7-15361-00 | GAUGE, level | 1 | |
| 42 | 2H9-15363-00 | PLUG, oil | 1 | |
| 43 | 93210-27370 | O-RING | 1 | |
| 44 | 4H7-15412-01 | SCRAPER, oil | 1 | |

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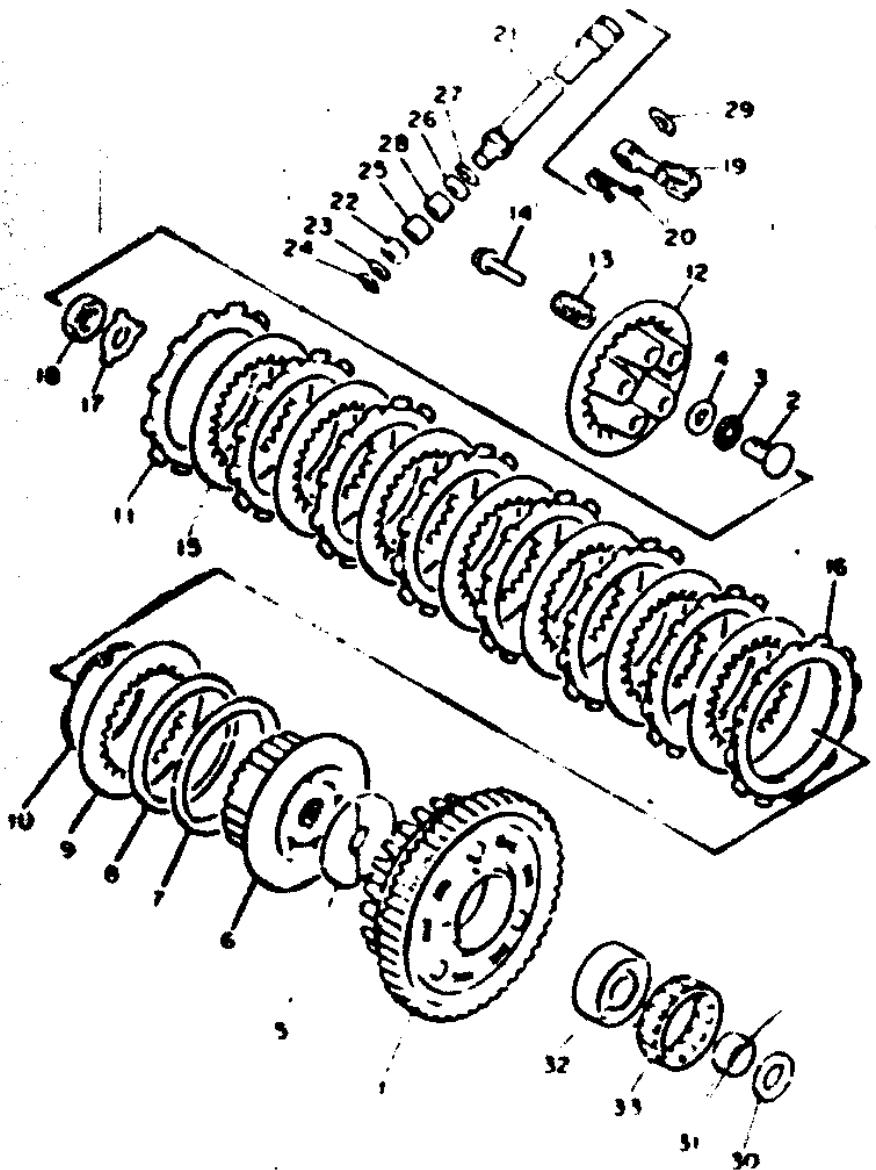
FIG. 14 STARTER CLUTCH



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|----------------------------|------|---------|
| 1 | 4H7-15512-00 | GEAR, idler 1 (27T) | 1 | |
| 2 | 4H7-15521-00 | SHAFT 1 | 1 | |
| 3 | 2H7-15531-00 | PLATE, STOPPER | 1 | |
| 4 | 90218-06040 | WASHER, lock | 1 | |
| 5 | 97301-06016 | BOLT | 1 | |
| 6 | 4H7-15580-10 | STARTER CLUTCH OUTER ASSY | 1 | |
| 7 | 90501-04598 | SPRING, compression | 3 | |
| 8 | 341-15583-05 | CAP, starter clutch spring | 3 | |
| 9 | 93615-12088 | PIN, dowel | 3 | |
| 10 | 4H7-15517-00 | GEAR, idler 2 (43T) | 1 | |
| 11 | 4H7-15524-00 | WHEEL, starter | 1 | |
| 12 | 4H7-16158-01 | ABSORBER 1 | 4 | |
| 13 | 4H7-15519-00 | SPROCKET, starter (21T) | 1 | |
| 14 | 93410-32082 | CIRCLIP | 1 | |
| 15 | 91316-00034 | BOLT | 3 | |
| 16 | 90387-202A7 | COLLAR | 1 | |
| 17 | 4H7-15522-00 | SHAFT 2 | 1 | |
| 18 | 90331-12028 | PLUG | 1 | |
| 19 | 93308-00401 | BEARING (B6004) | 1 | |
| 20 | 93308-20541 | BEARING (B6205) | 1 | |
| 21 | 93102-25218 | OIL SEAL | 1 | |
| 22 | 4H7-11498-00 | CHAIN, PRIMARY | 1 | |
| 23 | 4H7-11474-00 | GUIDE, UPPER | 1 | |
| 24 | 97301-06014 | BOLT | 3 | |

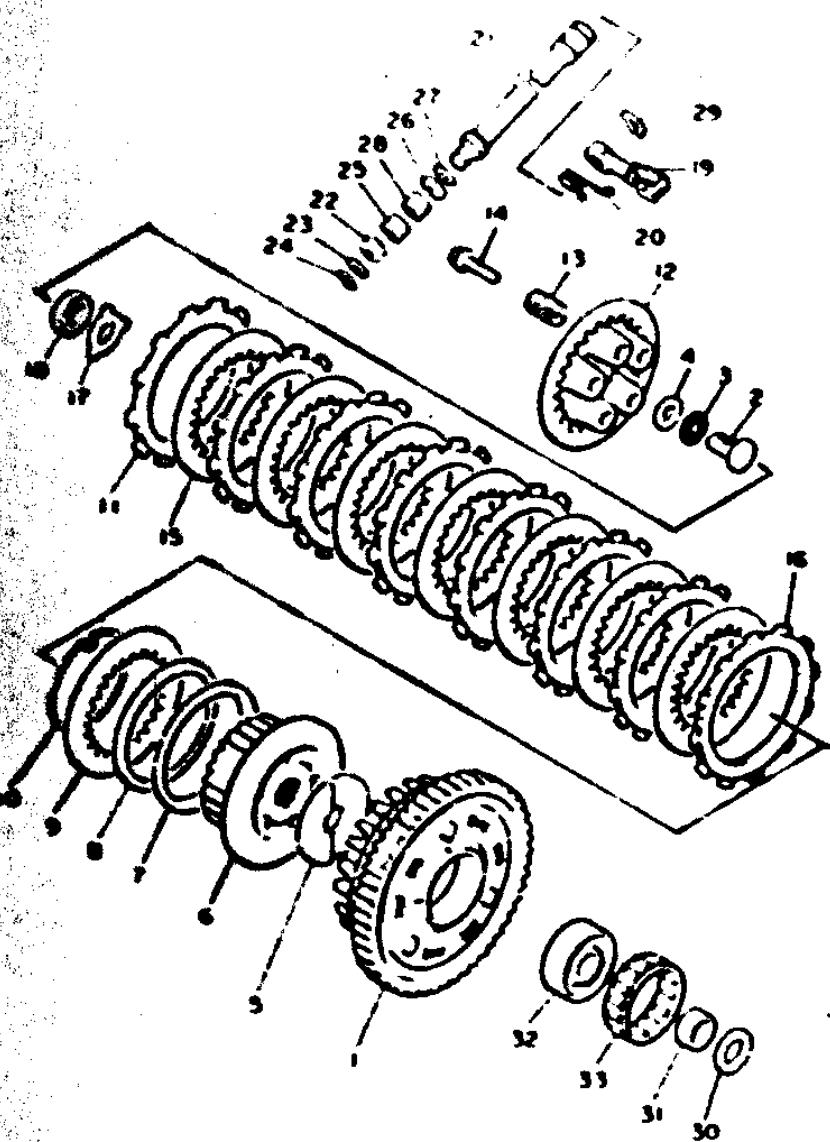
17V700-2200

FIG. 15 CLUTCH



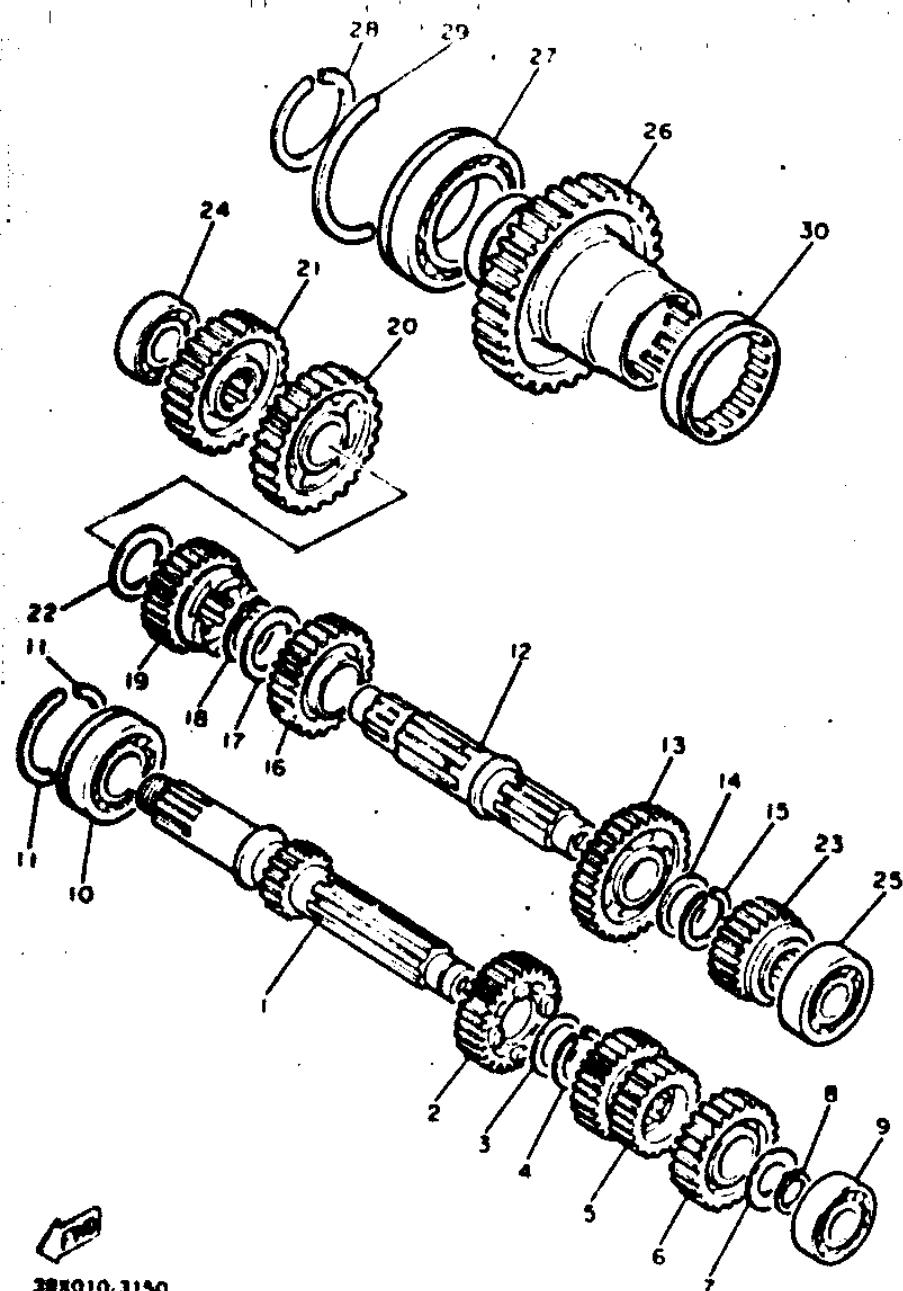
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-----------------|-------------------------------|------|---------|
| 1 | 31A-16150-00 | PMT. DRIVEN GEAR COMP. (197T) | 1 | |
| 2 | 4H7-16356-00 | ROD, Push 1 | 1 | |
| 3 | 93340-21505 | BEARING | 1 | |
| 4 | 90201-151A7 | WASHER, Plate | 1 | |
| 5 | 4H7-16154-00 | PLATE, Thrust 1 | 1 | |
| 6 | 31A-16371-00 | BOSS, clutch | 1 | |
| 7 | 1J7-16304-00 | PLATE, seat | 1 | |
| 8 | SG2-16303-00 | SPRING, clutch boss | 1 | |
| 9 | 160-16324-00 | PLATE, clutch 1 | 1 | |
| 10 | 1J7-16309-00 | RING, clutch boss | 1 | |
| 11 | 4H7-16321-00 | PLATE, friction | 7 | |
| 12 | 31A-16351-00 | PLATE, Pressure 1 | 1 | |
| 13 | 90501-23694 | SPRING, compression | 8 | |
| 14 | 90150-06092 | SCREW, with washer | 8 | |
| 15 | 31A-16329-00 | PLATE, clutch 2 | 7 | |
| 16 | 31A-16321-00 | PLATE, friction | 1 | |
| 17 | 90219-20170 | WASHER, lock | 1 | |
| 18 | 90170-20297 | NUT | 1 | |
| 19 | 4H7-16340-00 | PUSH LEVER ASSY | 1 | |
| 20 | 90500-16459 | SPRING, torsion | 1 | |
| 21 | 4H7-16302-01 | AXLE, Push lever | 1 | |
| 22 | 4H7-16398-00 | PINION, release (197T) | 1 | |
| 23 | 92901-08600 | WASHER, Plate | 1 | |
| 24 | 93430-07012 | CIRCLIP | 1 | |
| 25 | 93317-11020 | BEARING, cylindrical | 1 | |
| 26 | 93102-12224 | OIL SEAL | 1 | |
| 27 | 102-18137-00-10 | WASHER 1 | 1 | |
| 28 | 93315-11200 | BEARING, cylindrical | 1 | |

FIG. 15 CLUTCH



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|----------------------|------|---------|
| 29 | 93430-09035 | CIRCLIP | 1 | |
| 30 | 2K7-16154-00 | PLATE, THRUST 1 | 1 | |
| 31 | 90367-292AB | COLLAR | 1 | |
| 32 | 4H7-16181-00 | SPACER 1 | 1 | |
| 33 | 93310-369M3 | BEARING, CYLINDRICAL | 1 | |

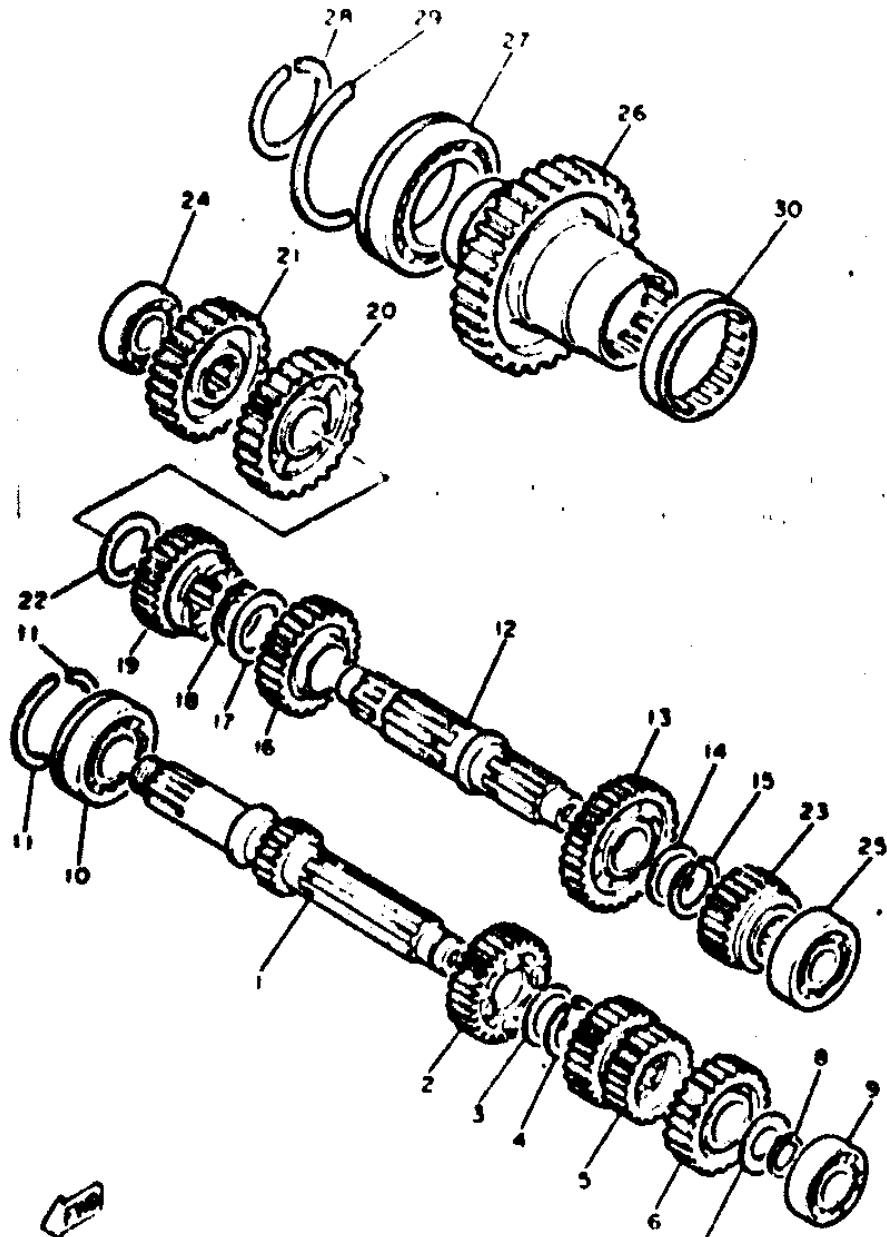
FIG. 16 TRANSMISSION



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|-------------------------------|------|---------|
| 1 | 4H7-17401-00 | MAIN AXLE ASSY (16T) | 1 | |
| 2 | 4H7-17141-00 | GEAR, 4th Pinion (30T) | 1 | |
| 3 | 90209-22191 | WASHER | 1 | |
| 4 | 93440-25019 | CIRCLIP | 1 | |
| 5 | 4H7-17121-00 | GEAR, 2nd/3rd Pinion (20/28T) | 1 | |
| 6 | 4H7-17151-00 | GEAR, 5th Pinion (32T) | 1 | |
| 7 | 90201-20276 | WASHER, Plate | 1 | |
| 8 | 93410-20009 | CIRCLIP | 1 | |
| 9 | 93306-20434 | BEARING (B6204) | 1 | |
| 10 | 93306-30528 | BEARING (B63052) | 1 | UR |
| | 93306-30532 | BEARING (B63052) | 1 | UR |
| 11 | 278-17424-01 | CIRCLIP 1 | 2 | |
| 12 | 4H7-17402-01 | DRIVE AXLE ASSY | 1 | |
| 13 | 31A-17221-00 | GEAR, 2nd wheel (30T) | 1 | |
| 14 | 90209-22251 | WASHER | 1 | |
| 15 | 93440-25019 | CIRCLIP | 1 | |
| 16 | 4H7-17231-01 | GEAR, 3rd wheel (30T) | 1 | |
| 17 | 90209-25196 | WASHER | 1 | |
| 18 | 93440-28062 | CIRCLIP | 1 | |
| 19 | 4H7-17241-00 | GEAR, 4th wheel (28T) | 1 | |
| 20 | 4H7-17211-01 | GEAR, 1st wheel (35T) | 1 | |
| 21 | 4L8-17582-00 | GEAR, middle drive (37T) | 1 | |
| 22 | 90201-243A2 | WASHER, Plate | 1 | |
| 23 | 16G-17251-00 | GEAR, 5th wheel (28T) | 1 | |
| 24 | 93306-30311 | BEARING | 1 | |
| 25 | 93306-20439 | BEARING | 1 | |
| 26 | 31A-17583-00 | GEAR, middle driven | 1 | |
| 27 | 93306-91101 | BEARING (B6911) | 1 | |

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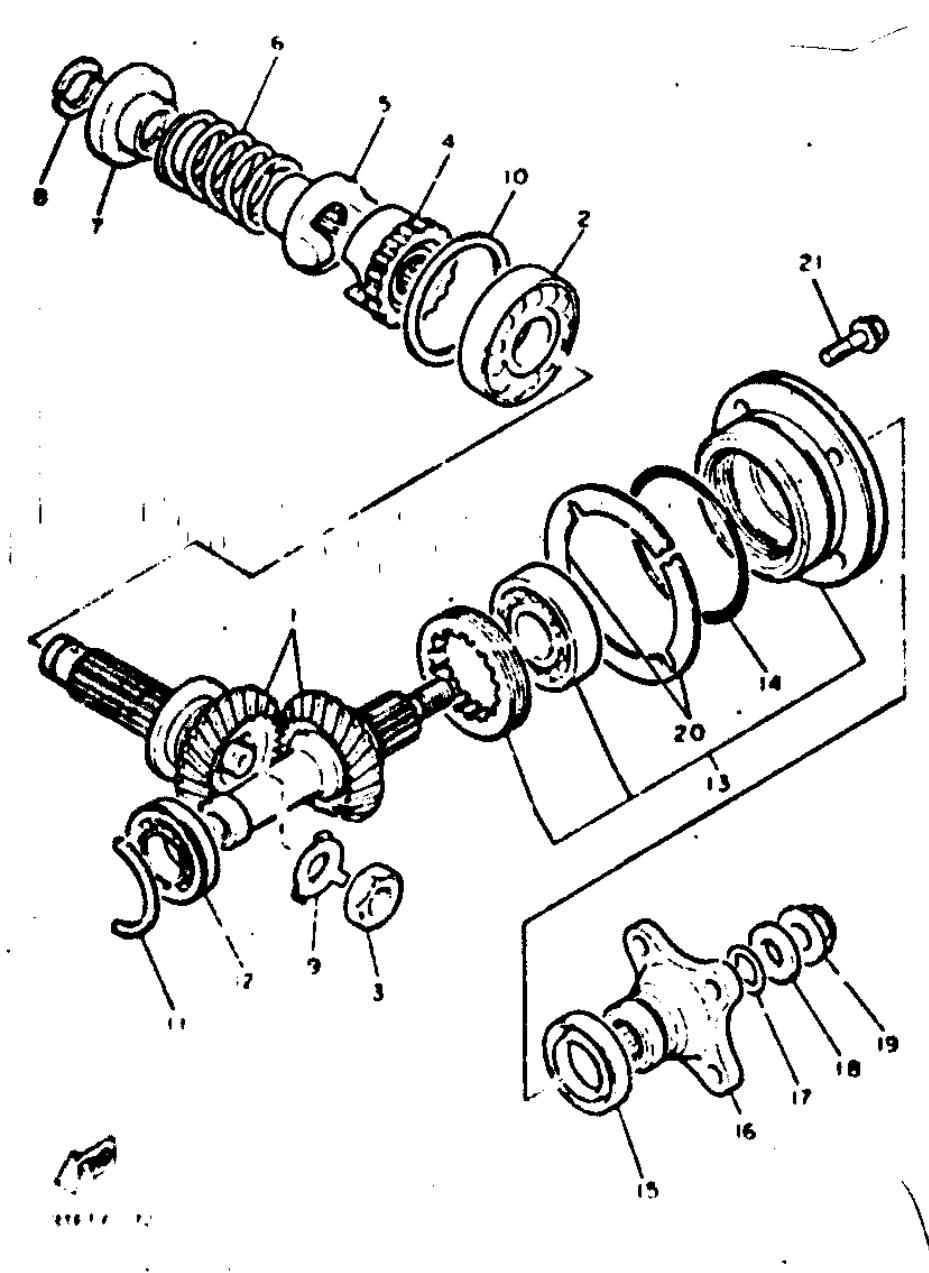
FIG. 16 TRANSMISSION



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-------------|----------------------|------|---------|
| 28 | 93410-55057 | CIRCLIP | 1 | |
| 29 | 93440-80082 | CINCLIP | 1 | |
| 30 | 93311-36042 | BEARING, CYLINDRICAL | 1 | |

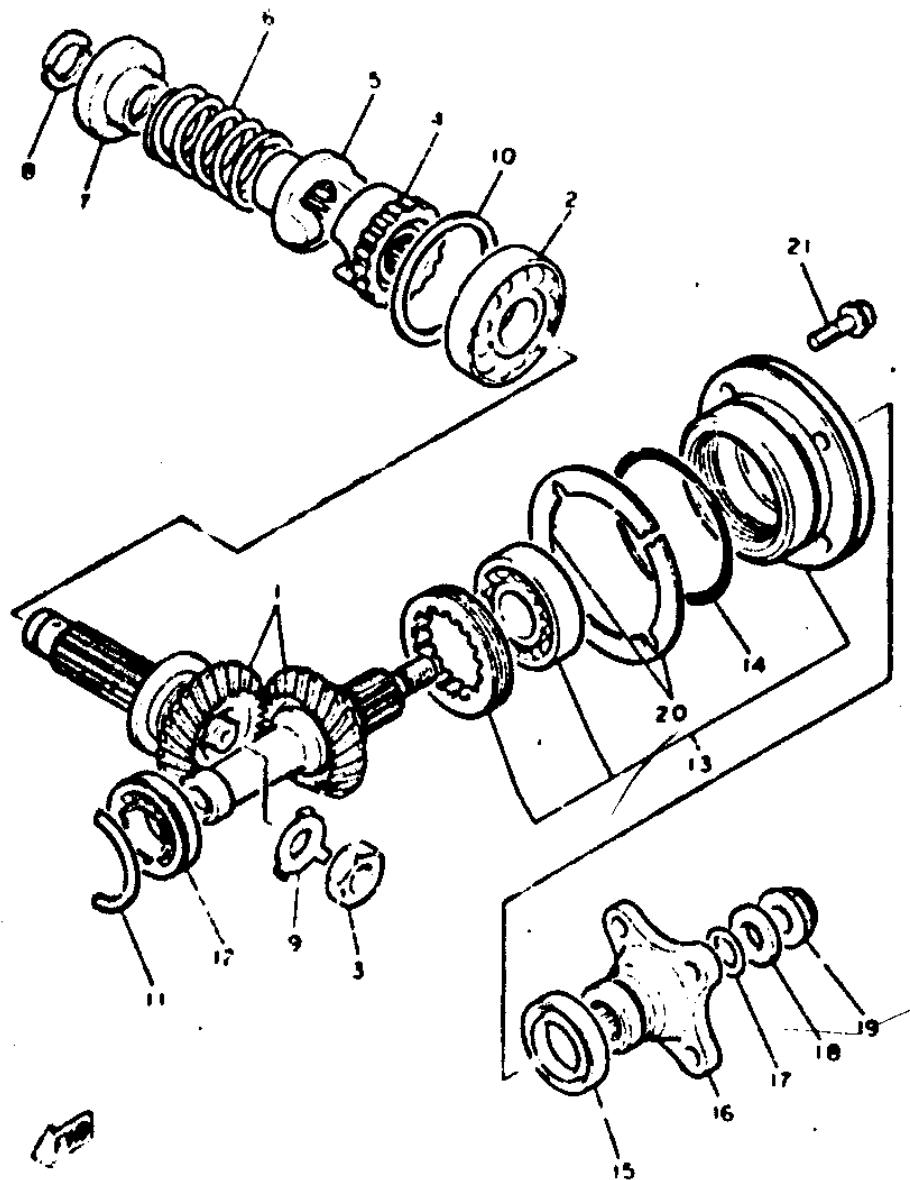
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FIG. 17 MIDDLE DRIVE GEAR



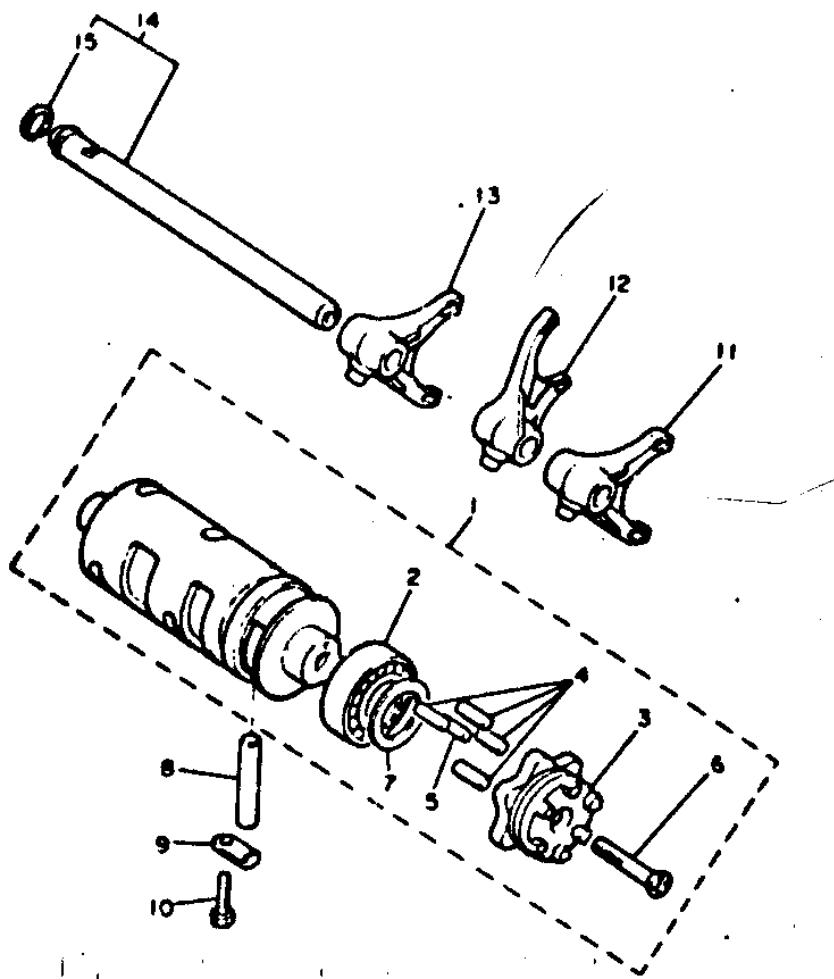
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-----------------|----------------------|------|---------|
| 1 | 31A-W1751-01 | MIDDLE GEAR COMP. | 1 | |
| 2 | 93306-20709 | BEARING (B6207) | 1 | |
| 3 | 90179-18360 | NUT | 1 | |
| 4 | 31A-17526-00 | CAM, drive | 1 | |
| 5 | 31A-17527-00 | CAM, driven | 1 | |
| 6 | 90501-70782 | SPRING, compression | 1 | |
| 7 | 4H7-17524-00 | HOLDER | 1 | |
| 8 | 3M5-17529-00 | WASHER, thrust | 2 | |
| 9 | 90215-23194 | WASHER, lock | 1 | |
| 10 | 4H7-17537-00-15 | SHIM, thrust (0.15T) | 1 | UR |
| | 4H7-17537-00-20 | SHIM, thrust (0.20T) | 1 | UR |
| | 4H7-17537-00-30 | SHIM, thrust (0.30T) | 1 | UR |
| | 4H7-17537-00-40 | SHIM, thrust (0.40T) | 1 | UR |
| | 4H7-17537-00-50 | SHIM, thrust (0.50T) | 1 | UR |
| 11 | 93440-47081 | CIRCLIP | 1 | |
| 12 | 93306-00508 | BEARING (B6005) | 1 | |
| 13 | 31A-W1752-00 | HOUSING COMP | 1 | |
| 14 | 93210-71360 | O-RING | 1 | |
| 15 | 93101-35097 | OIL SEAL | 1 | |
| 16 | 4H7-17555-00 | FLANGE, middle gear | 1 | |
| 17 | 93210-14359 | O-RING | 1 | |
| 18 | 90201-14633 | WASHER, plate | 1 | |
| 19 | 90179-14317 | NUT | 1 | |
| 20 | 4H7-17531-00-10 | SHIM, Pinion (0.10T) | 1 | UR |
| | 4H7-17531-00-15 | SHIM, Pinion (0.15T) | 1 | UR |
| | 4H7-17531-00-20 | SHIM, Pinion (0.20T) | 1 | UR |
| | 4H7-17531-00-30 | SHIM, Pinion (0.30T) | 1 | UR |
| | 4H7-17531-00-40 | SHIM, Pinion (0.40T) | 1 | UR |

FIG. 17 MIDDLE DRIVE GEAR



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-----------------|----------------------|------|---------|
| 20 | 4H7-17531-00-50 | SHIM, Pinion (0.50T) | 1 | UR |
| 21 | 95821-08030 | BOLT, Flange | 4 | |

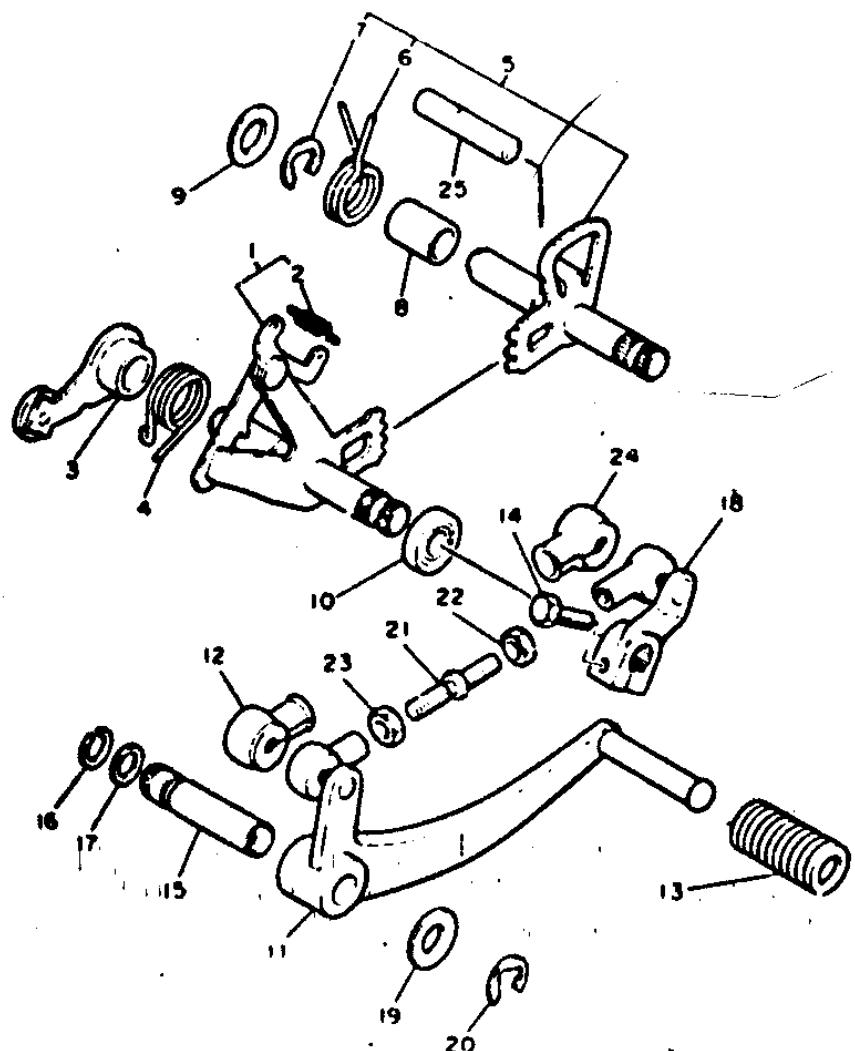
FIG. 18 SHIFT CAM. FORK



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|-------------------------|------|---------|
| 1 | 16G-18540-00 | SHIFT CAM ASSY | 1 | |
| 2 | 93306-90501 | BEARING | 1 | |
| 3 | 16G-18185-00 | SEGMENT | 1 | |
| 4 | 93604-16092 | PIN, dowel | 4 | |
| 5 | 93604-10011 | PIN, dowel | 1 | |
| 6 | 98701-05035 | SCREW, flat head | 1 | |
| 7 | 117-15644-00 | SHIM | 1 | |
| 8 | 93608-43157 | PIN, dowel | 1 | |
| 9 | 2H7-15531-00 | PLATE, stopper | 1 | |
| 10 | 97301-06016 | BOLT | 1 | |
| 11 | 4H7-18511-01 | FORK, shift 1 | 1 | |
| 12 | 4H7-18512-01 | FORK, shift 2 | 1 | |
| 13 | 4H7-18513-01 | FORK, shift 3 | 1 | |
| 14 | 4H7-18531-00 | BAR, shift fork Guide 1 | 1 | |
| 15 | 93440-11029 | CIRCLIP | 1 | |

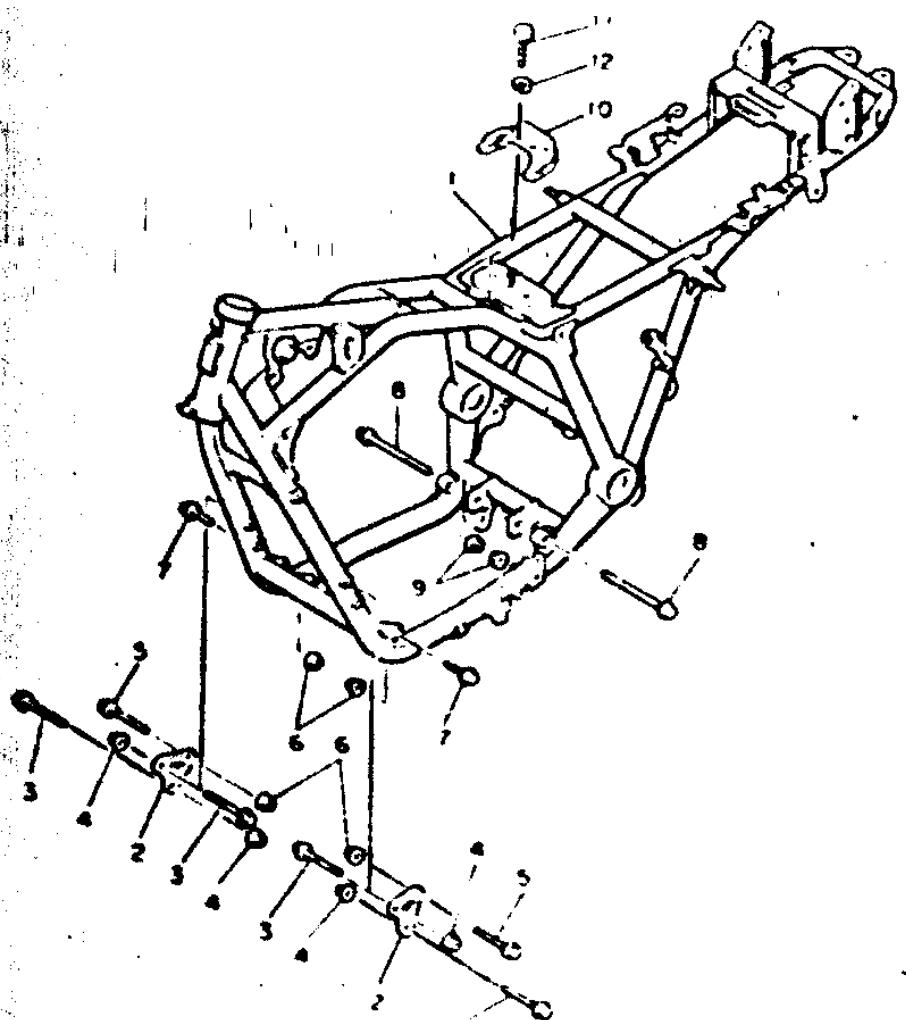
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FIG. 19 SHIFT SHAFT



| R.F. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|--------------------|------|---------|
| 1 | 4K0-18101-00 | SHIFT SHAFT ASSY | 1 | |
| 2 | 90506-08227 | SPRING, TENSION | 1 | |
| 3 | 4H7-18140-00 | STOPPER LEVER ASSY | 1 | |
| 4 | 90508-29530 | SPRING, TENSION | 1 | |
| 5 | 4K0-18120-01 | SHIFT LEVER ASSY | 1 | |
| 6 | 90508-32535 | SPRING, TENSION | 1 | |
| 7 | 93430-10016 | CIRCLIP | 1 | |
| 8 | 90387-12474 | COLLAR | 1 | |
| 9 | 90201-12166 | WASHER, PLATE | 1 | |
| 10 | 93102-12106 | OIL SEAL | 1 | |
| 11 | 41Y-18111-00 | PEDAL, SHIFT | 1 | |
| 12 | 2H9-18154-00 | COVER, DUST | 1 | |
| 13 | 132-18113-01 | COVER, SHIFT PEDAL | 1 | |
| 14 | 97321-06020 | BOLT | 1 | |
| 15 | 4K0-18197-00 | SHAFT | 1 | |
| 16 | 93440-12066 | CIRCLIP | 1 | |
| 17 | 93210-09350 | O-RING | 1 | |
| 18 | 2H9-W1812-00 | ARM, SHIFT PEDAL | 1 | |
| 19 | 90201-12688 | WASHER, PLATE | 1 | |
| 20 | 93430-10016 | CIRCLIP | 1 | |
| 21 | 4K0-18115-00 | ROD, SHIFT | 1 | |
| 22 | 95303-06700 | NUT | 1 | |
| 23 | 90170-06228 | NUT | 1 | |
| 24 | 2H9-18154-00 | COVER, DUST | 1 | |
| 25 | 93608-50158 | PIN, Dowel | 1 | |

FIG. 20 FRAME



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-----------------|------------------------|------|--------------|
| 1 | 643-21110-00-33 | FRAME COMP. | 1 | FRAMES BLACK |
| 2 | 31A-21315-00-33 | STAY, engine 2 | 2 | STAYS BLACK |
| 3 | 90105-08278 | BOLT, washer based | 4 | |
| 4 | 90179-00246 | NUT | 4 | |
| 5 | 90105-10169 | BOLT, washer based | 2 | |
| 6 | 90179-10247 | NUT | 2 | |
| 7 | 90105-10038 | BOLT, washer based | 2 | |
| 8 | 90105-12208 | BOLT, washer based | 2 | |
| 9 | 90179-12248 | NUT | 2 | |
| 10 | 31A-21147-00 | BRACKET, air cleaner 1 | 1 | |
| 11 | 97306-36012 | BOLT | 2 | |
| 12 | 92906-06100 | WASHER, spring | 2 | |

PART 21 4200

FIG. 21 FENDER

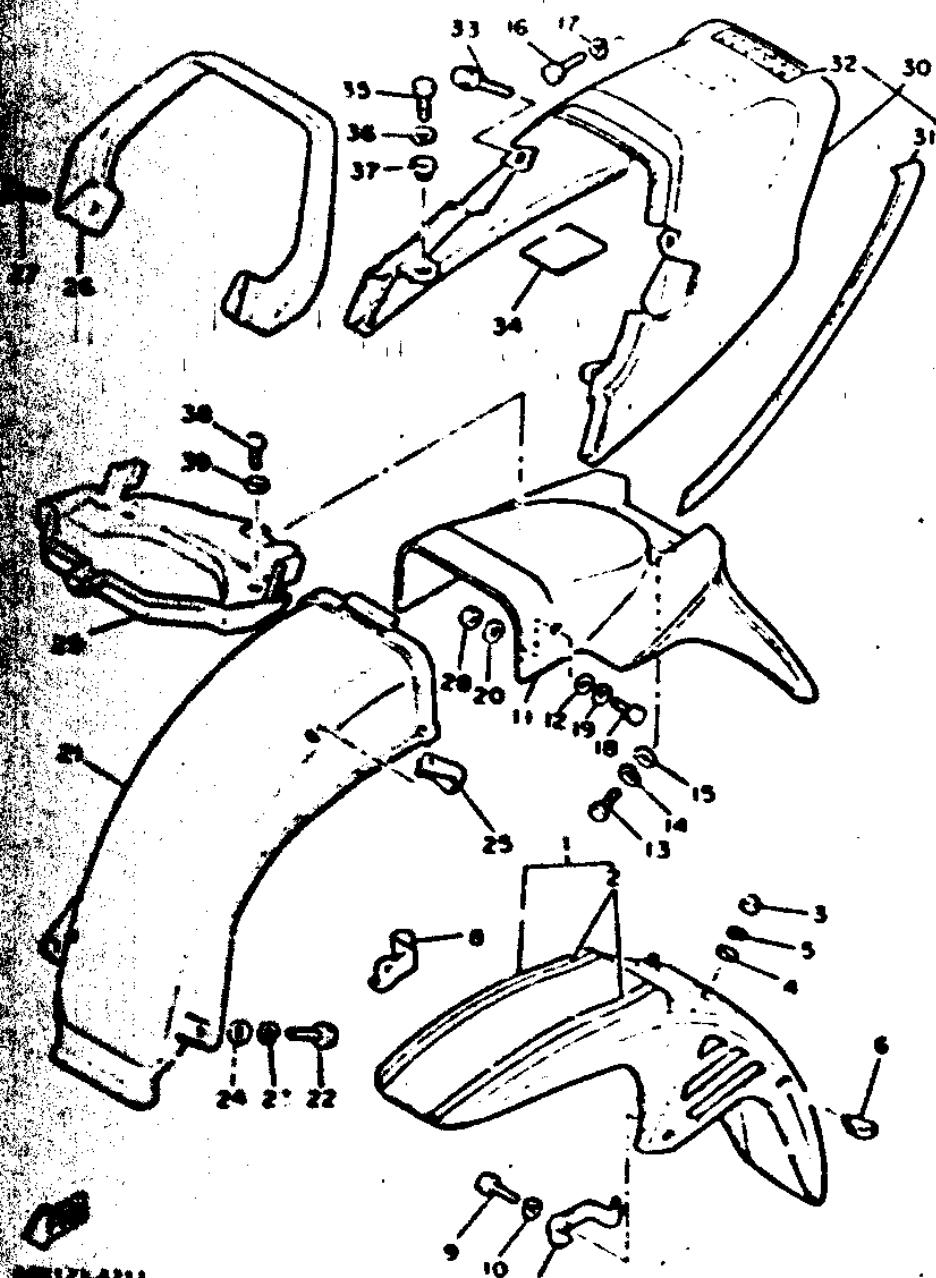
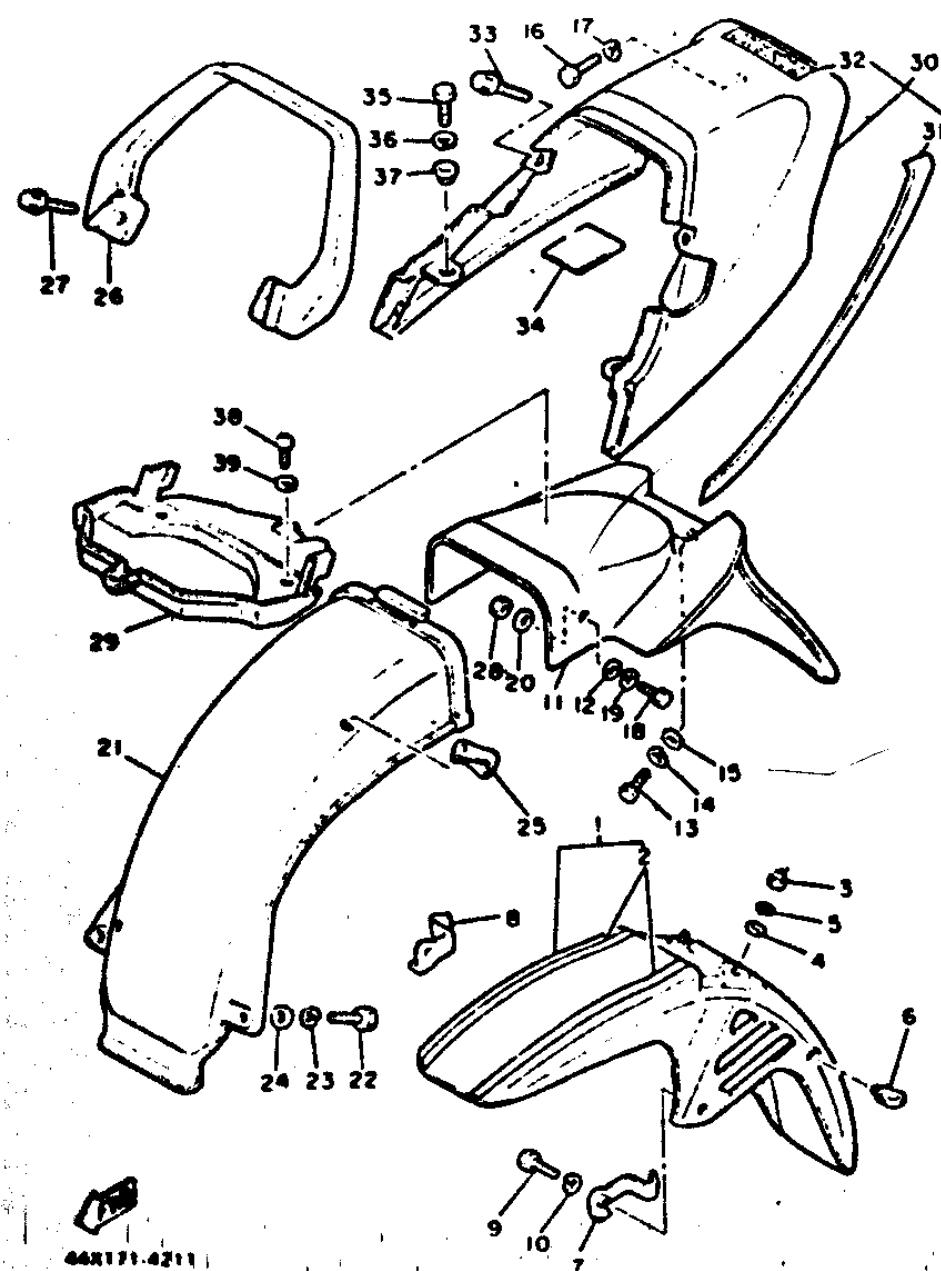
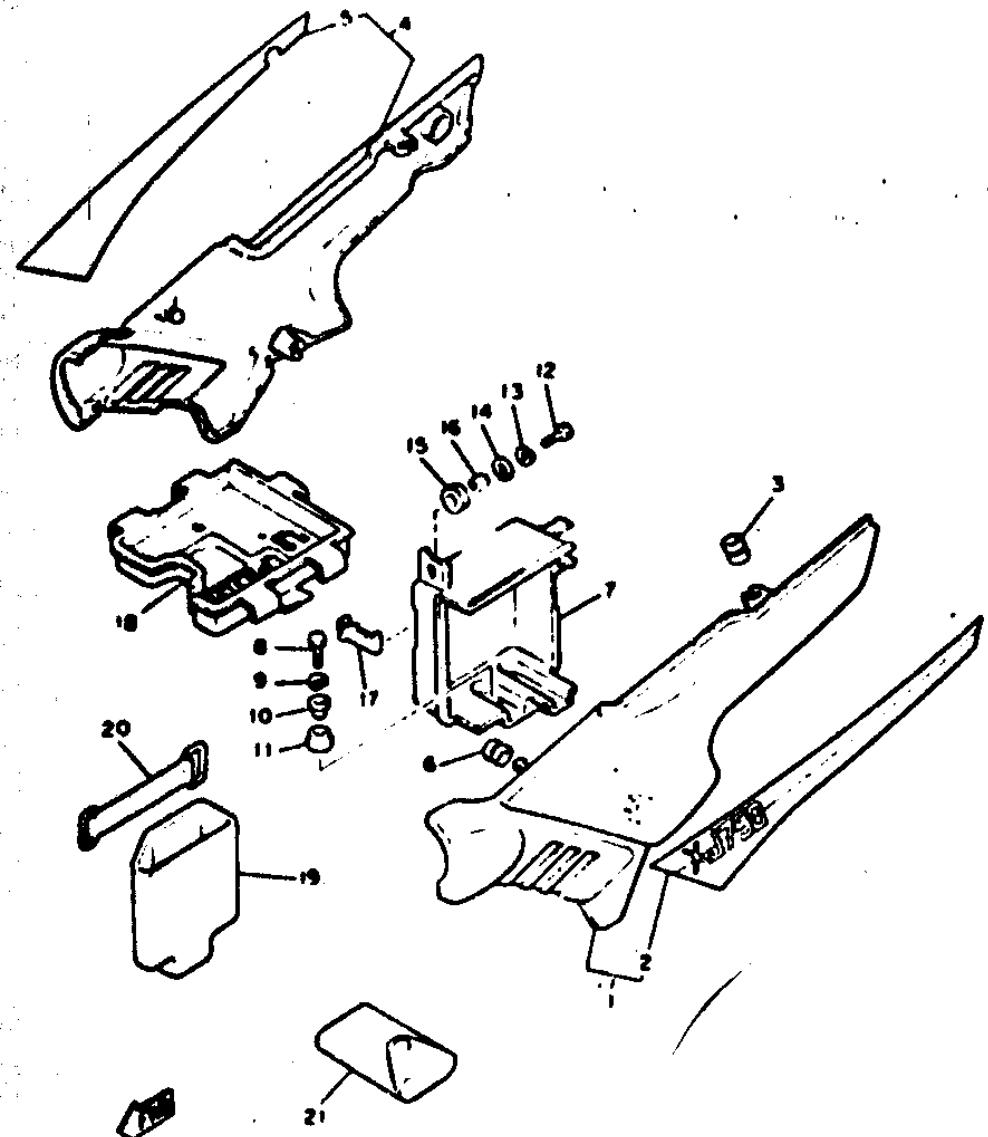


FIG. 21 FENDER



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-----------------|--------------------|------|--------------------------|
| 29 | 31A-21653-00 | BOX | 1 | |
| 30 | 31A-W2165-00-02 | COVER, rear fender | 1 | Quartz Silver/Stormy red |
| 31 | 41Y-21660-11 | GRAPHIC | 1 | For '95 |
| 32 | 41Y-28338-00 | EMBLEM | 1 | |
| 33 | 90119-06044 | BOLT, with washer | 2 | |
| 34 | 31A-21638-00 | DAMPER 1 | 3 | |
| 35 | 97301-06016 | BOLT | 2 | |
| 36 | 92901-06100 | WASHER, SPRING | 2 | |
| 37 | 90387-06500 | COLLAR | 2 | |
| 38 | 98506-05010 | SCREW, Pan head | 3 | |
| 39 | 92908-05600 | WASHER, Plate | 3 | |

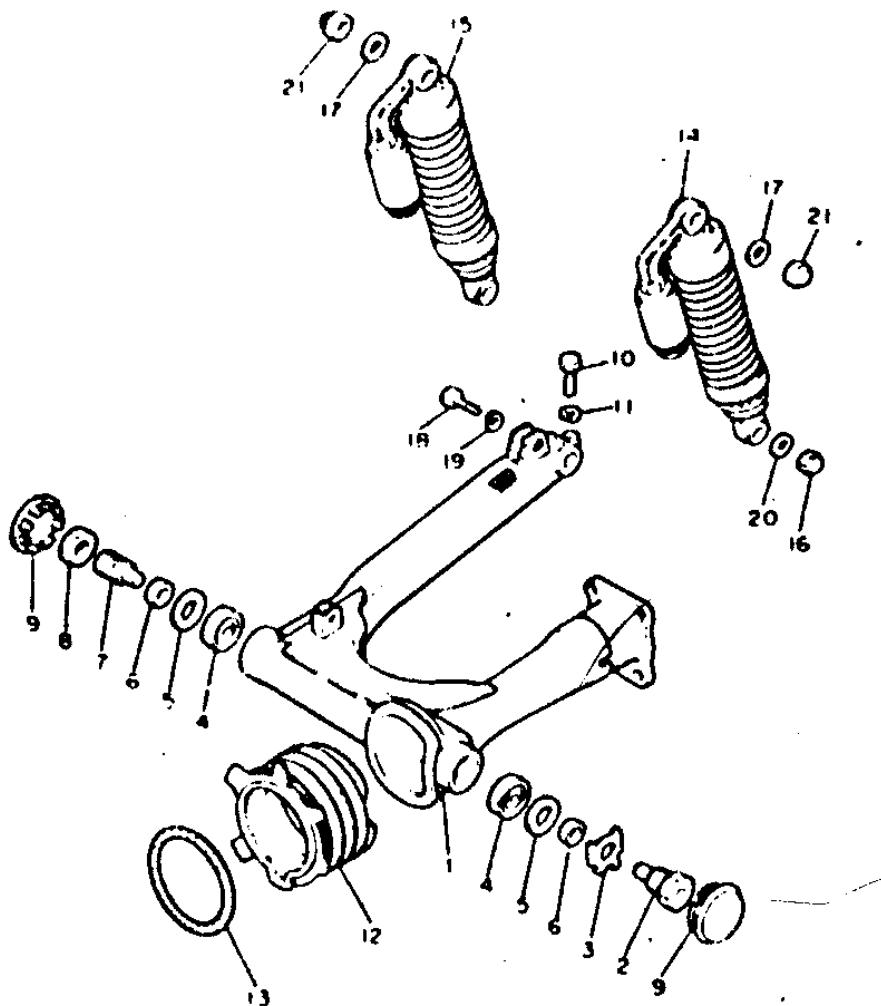
FIG. 22 SIDE COVER



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-----------------|-------------------|------|---|
| 1 | 31A-W2175-00-05 | SIDE COVER 1 | 1 | Quartz silvered- Storm red 1 for Q8 |
| 2 | 41V-2173E-11 | GRAPHIC 1 | 1 | |
| 3 | 90480-12053 | GROMMET | 4 | |
| 4 | 41V-21720-01-SX | SIDE COVER ASSY 2 | 1 | Quartz silvered- Storm red 1 for Q8 |
| 5 | 41V-2173F-11 | GRAPHIC 2 | 1 | |
| 6 | 90480-01401 | GROMMET | 2 | |
| 7 | 31A-21240-00 | BOX COMP. | 1 | |
| 8 | 97322-06025 | BOLT | 1 | |
| 9 | 92902-06100 | WASHER, SPRING | 1 | |
| 10 | 90387-06017 | COLLAR | 1 | |
| 11 | 4H7-21746-00 | DAMPER | 1 | |
| 12 | 97322-06025 | BOLT | 1 | |
| 13 | 92902-06100 | WASHER, SPRING | 1 | |
| 14 | 90201-06407 | WASHER, PLATE | 1 | |
| 15 | 90480-16233 | GROMMET | 1 | |
| 16 | 90387-06047 | COLLAR | 1 | |
| 17 | 4H7-2176R-00 | BOOK, BANK | 1 | |
| 18 | 31A-21170-00 | BOX COMP. | 1 | |
| 19 | 31A-21245-00 | BOX | 1 | |
| 20 | 133-82131-00 | BAND, BATTERY | 1 | |
| 21 | 31A-28100-00 | TOOL KIT | 1 | |

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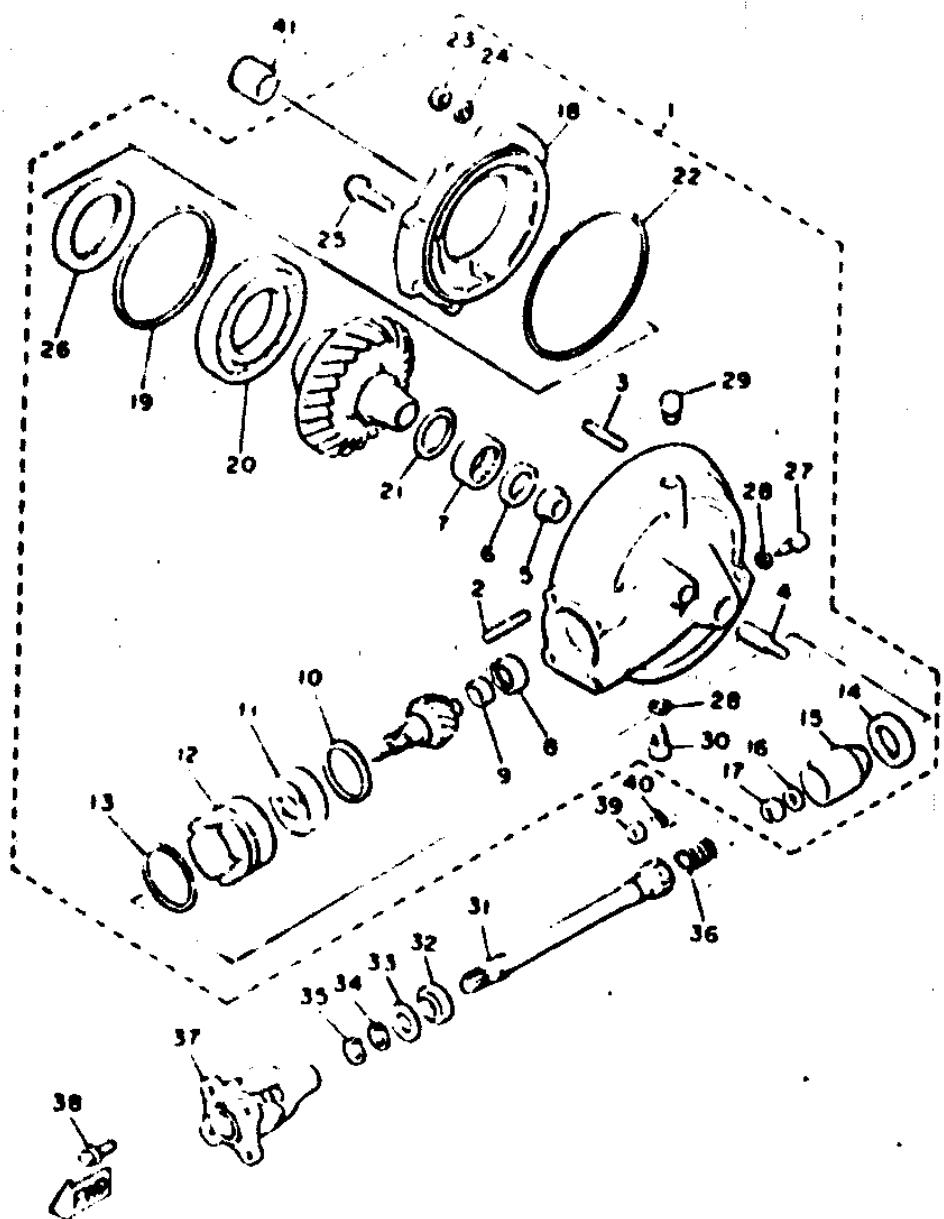
FIG. 23 REAR ARM. SUSPENSION



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-----------------|---------------------------|------|---------|
| 1 | 31A-22110-02-35 | REAR ARM COMP. | 1 | SILVER |
| 2 | 4H7-22141-00 | SHAFT, PIVOT | 1 | |
| 3 | 90215-22230 | WASHER, LOCK | 1 | |
| 4 | 93332-00010 | BEARING | 2 | |
| 5 | 93102-25017 | OIL SEAL | 2 | |
| 6 | 90387-17843 | COLLAR | 2 | |
| 7 | 1J7-22141-00 | SHAFT, PIVOT | 1 | |
| 8 | 1J7-22143-00 | NUT | 1 | |
| 9 | 8G2-2219X-00 | COVER | 2 | |
| 10 | 97306-00035 | BOLT | 1 | |
| 11 | 92906-00100 | WASHER, SPRING | 1 | |
| 12 | 4H7-22189-00 | BOOT, RUBBER | 1 | |
| 13 | 90506-07136 | SPRING, TENSION | 1 | |
| 14 | 31A-22210-01 | SHOCK ABSORBER ASSY, REAR | 1 | |
| 15 | 31A-22210-11 | SHOCK ABSORBER ASSY, REAR | 1 | |
| 16 | 90176-10013 | NUT, CROWN | 1 | |
| 17 | 90201-10142 | WASHER, PLATE | 2 | |
| 18 | 90106-10030 | BOLT | 1 | |
| 19 | 92903-10100 | WASHER, SPRING | 1 | |
| 20 | 90201-10140 | WASHER, PLATE | 1 | |
| 21 | 90176-10009 | NUT, CROWN | 2 | |

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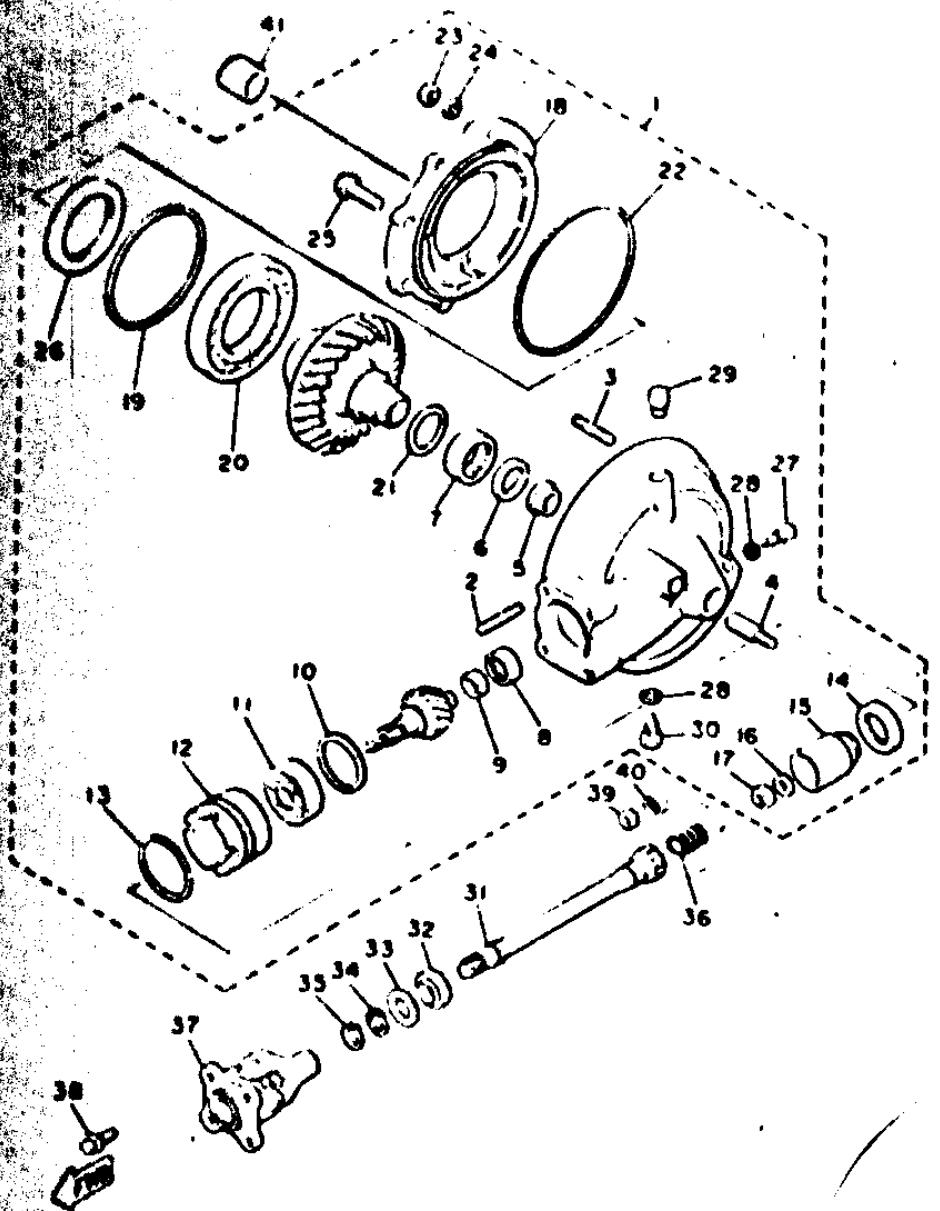
FIG. 24 DRIVE SHAFT



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-----------------|----------------------------|------|---------|
| 1 | 31A-46101-00 | REAR AXLE GEAR CASE ASSY | 1 | |
| 2 | 90116-10262 | BOLT, stud | 4 | |
| 3 | 90116-00360 | BOLT, stud | 6 | |
| 4 | 90116-10249 | BOLT, stud | 1 | |
| 5 | 4H7-46193-00 | COLLAR, Guide | 1 | |
| 6 | 93101-30094 | OIL SEAL | 1 | |
| 7 | 93311-43729 | BEARING, Cylindrical | 1 | |
| 8 | 93317-41910 | BEARING, Cylindrical | 1 | |
| 9 | 2H7-46122-00 | RACE, INNER | 1 | |
| 10 | 1J7-17937-Y0-18 | SHIM, Thrust 10.18T1 | 1 | UR |
| | 1J7-17937-Y0-30 | SHIM, Thrust 10.30T1 | 1 | UR |
| | 1J7-17937-Y0-40 | SHIM, Thrust 10.40T1 | 1 | UR |
| | 1J7-17937-Y0-50 | SHIM, Thrust 10.50T1 | 1 | UR |
| | 1J7-17937-Y0-60 | SHIM, Thrust 10.60T1 | 1 | UR |
| 11 | 93308-30533 | BEARING (86305R01 SPECIAL) | 1 | |
| 12 | 4H7-46125-00 | RETAINER, bearing | 1 | |
| 13 | 93210-60426 | O-RING | 1 | |
| 14 | 93101-38098 | OIL SEAL | 1 | |
| 15 | 4H7-46123-00 | COUPLING, Gear | 1 | |
| 16 | 90201-14632 | HASHER, Plate | 1 | |
| 17 | 90185-14070 | NUT, Self-locking | 1 | |
| 18 | 4H7-46152-00 | HOUSING, bearing | 1 | |
| 19 | 1J7-46117-Y0-25 | SHIM, ring Gear 10.25T1 | 1 | UR |
| | 1J7-46117-Y0-30 | SHIM, ring Gear 10.30T1 | 1 | UR |
| | 1J7-46117-Y0-35 | SHIM, ring Gear 10.35T1 | 1 | UR |
| | 1J7-46117-Y0-40 | SHIM, ring Gear 10.40T1 | 1 | UR |
| | 1J7-46117-Y0-45 | SHIM, ring Gear 10.45T1 | 1 | UR |
| | 1J7-46117-Y0-50 | SHIM, ring Gear 10.50T1 | 1 | UR |

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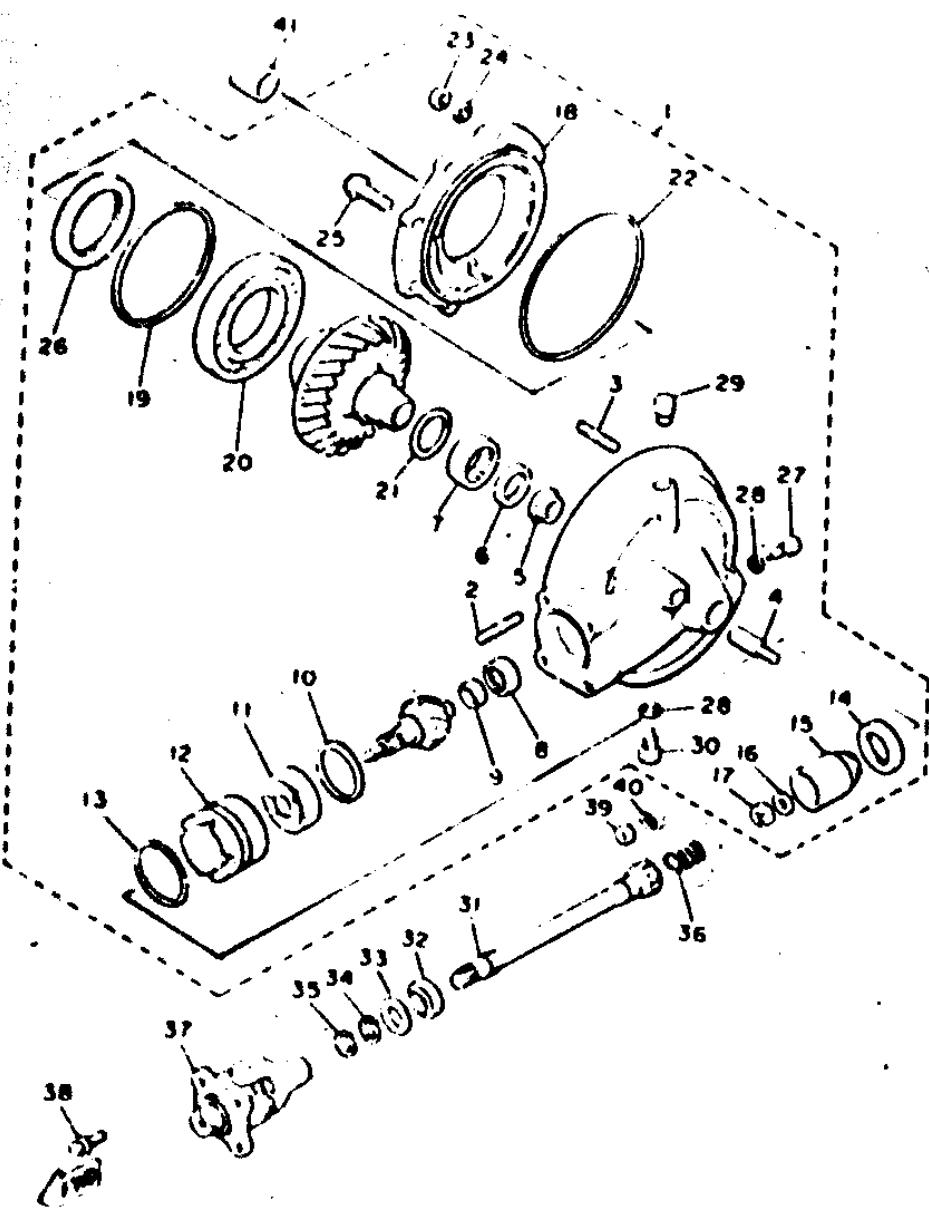
FIG. 24 DRIVE SHAFT



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-----------------|------------------------|------|---------|
| 20 | 93316-01403 | •BEARING, CYLINDRICAL | 1 | |
| 21 | 1J7-46118-Y0-18 | •WASHER, THRUST (1.8T) | 1 | UR |
| | 1J7-46118-Y0-19 | •WASHER, THRUST (1.9T) | 1 | UR |
| | 1J7-46118-Y0-20 | •WASHER, THRUST (2.0T) | 1 | UR |
| | 1J7-46118-Y0-21 | •WASHER, THRUST (2.1T) | 1 | UR |
| | 4H7-46118-00-14 | •WASHER, THRUST (1.4T) | 1 | UR |
| | 4H7-46118-00-15 | •WASHER, THRUST (1.5T) | 1 | UR |
| | 4H7-46118-00-16 | •WASHER, THRUST (1.6T) | 1 | UR |
| | 4H7-46118-00-17 | •WASHER, THRUST (1.7T) | 1 | UR |
| | 4H7-46118-00-22 | •WASHER, THRUST (2.2T) | 1 | UR |
| | 4H7-46118-00-23 | •WASHER, THRUST (2.3T) | 1 | UR |
| 22 | 93211-44348 | •O-RING | 1 | |
| 23 | 93211-08600 | •NUT | 6 | |
| 24 | 92901-08700 | •WASHER, WAVE | 6 | |
| 25 | 90109-10748 | •BOLT | 2 | |
| 26 | 93102-70167 | •OIL SEAL | 1 | |
| 27 | 11H-13458-00 | •PLUG | 1 | |
| 28 | 214-11198-01 | •GASKET | 2 | |
| 29 | 2H7-17590-00 | •BREATHER COMP. | 1 | |
| 30 | 90340-14042 | •PLUG, STRAIGHT SCREW | 1 | |
| 31 | 31A-46172-01 | SHAFT, DRIVE | 1 | |
| 32 | 93108-23007 | OIL SEAL | 1 | |
| 33 | 90201-231A2 | WASHER, PLATE | 1 | |
| 34 | 93410-23056 | CIRCLIP | 2 | |
| 35 | 93410-22039 | CIRCLIP | 1 | |
| 36 | 90501-16491 | SPRING, COMPRESSION | 1 | |
| 37 | 31A-46180-00 | CROSS JOINT COMP. | 1 | |
| 38 | 90103-08066 | BOLT, WASHER BASED | 4 | |

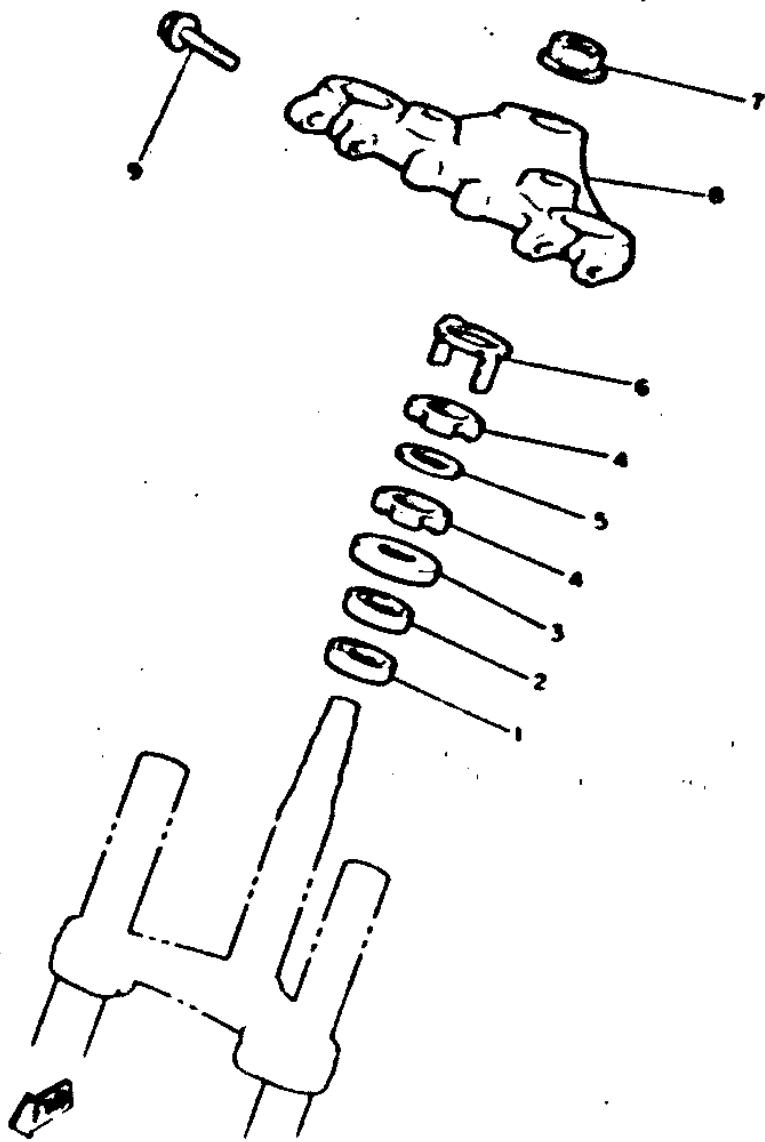
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FIG. 24 DRIVE SHAFT



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-------------|----------------|------|---------|
| 39 | 95316-10600 | NUT | 4 | |
| 40 | 92906-10100 | WASHER, SPRING | 4 | |
| 41 | 90387-172A5 | COLLAR | 1 | |

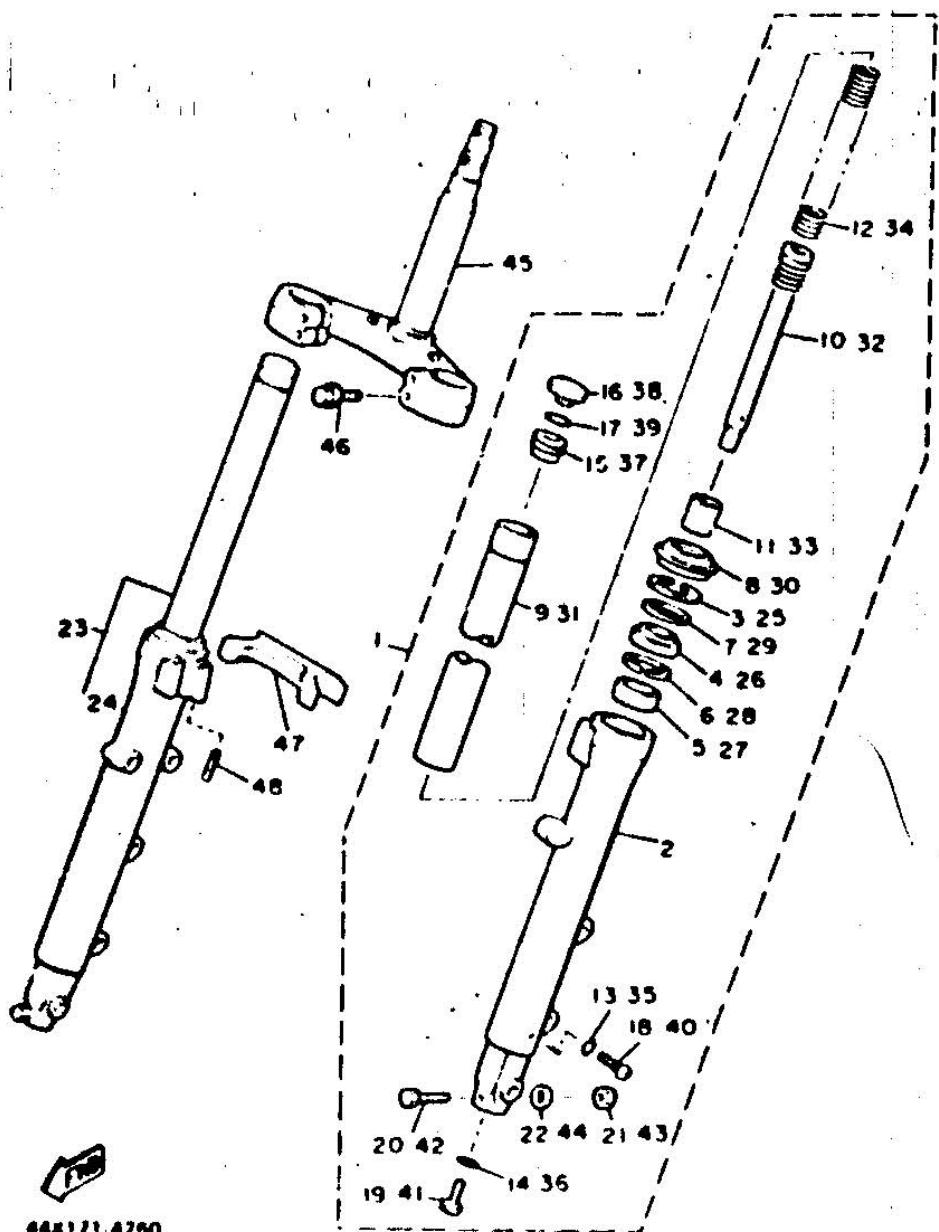
FIG. 25 STEERING



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-----------------|-------------------|------|-----------------|
| 1 | 93332-00008 | BEARING | 1 | |
| 2 | 93332-00023 | BEARING | 1 | |
| 3 | 137-23415-00 | COVER, BEAR. FACE | 1 | |
| 4 | 90179-25033 | NUT | 2 | |
| 5 | 90202-26142 | WASHER, PLATE | 1 | |
| 6 | 204-23410-01 | WASHER, SPECIAL | 1 | |
| 7 | 90179-22412 | NUT | 1 | |
| 8 | 204-23439-00-00 | CROWN, HANDLE | 1 | Low Gloss black |
| 9 | 95026-00045 | BOLT, FLANGE | 2 | |

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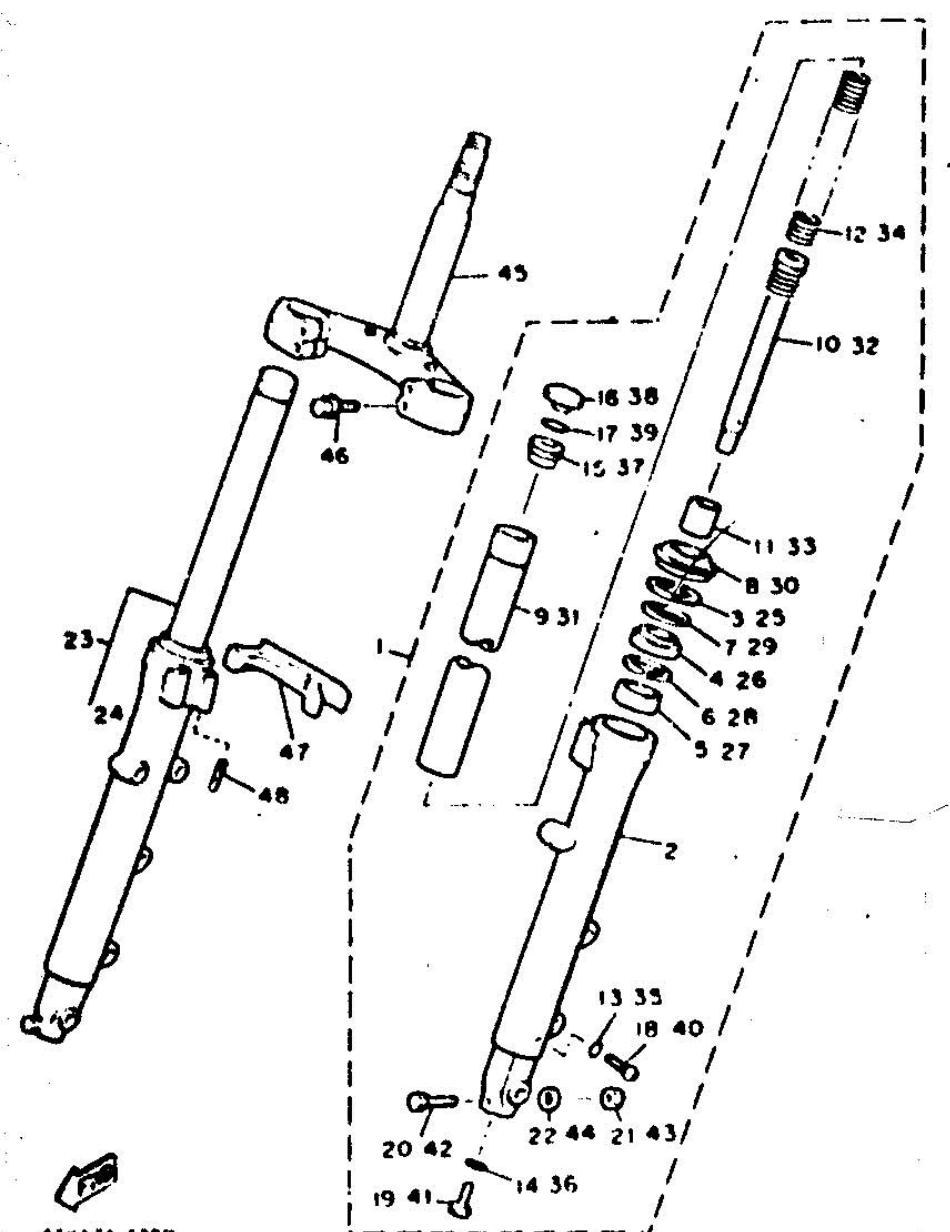
FIG. 26 FRONT FORK



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|-----------------------------|------|---------|
| 1 | 41Y-23102-00 | FRONT FORK ASSY (L.H.) | 1 | |
| 2 | 41Y-23126-00 | .TUBE, outer 1 | 1 | |
| 3 | 3R4-23153-00 | .RING, snap | 1 | |
| 4 | 41Y-23145-00 | .OIL SEAL | 1 | |
| 5 | 31A-23125-31 | .METAL, slide 1 | 1 | |
| 6 | 31A-23149-31 | .WASHER, SPRING upper | 1 | |
| 7 | 41Y-23146-00 | .WASHER, oil seal | 1 | |
| 8 | 41Y-23144-00 | .SEAL, dust | 1 | |
| 9 | 41Y-23110-00 | .INNER TUBE COMP.1 | 1 | |
| 10 | 41Y-23170-00 | .CYLINDER COMP., front fork | 1 | |
| 11 | 940-23173-00 | .SPINDLE, taper | 1 | |
| 12 | 41Y-23141-00 | .SPRING, front fork | 1 | |
| 13 | 122-23129-00 | .GASKET, drain Plug | 1 | |
| 14 | 509-23158-L0 | .GASKET | 1 | |
| 15 | 31A-23111-31 | .BOLT, cap | 1 | |
| 16 | 160-23168-00 | .CAP, front fork | 1 | |
| 17 | 4M1-23114-L0 | .GASKET | 1 | |
| 18 | 122-23119-01 | .PLUG, drain | 1 | |
| 19 | 278-23181-90 | .BOLT, hexagon socket head | 1 | |
| 20 | 4U8-23356-10 | .BOLT 2 | 1 | |
| 21 | 95311-08600 | .NUT | 1 | |
| 22 | 90201-08544 | .WASHER, Plate | 1 | |
| 23 | 41Y-23103-00 | FRONT FORK ASSY (R.H.) | 1 | |
| 24 | 41Y-23136-00 | .TUBE, outer 2 | 1 | |
| 25 | 3R4-23153-00 | .RING, snap | 1 | |
| 26 | 41Y-23145-00 | .OIL SEAL | 1 | |
| 27 | 31A-23125-31 | .METAL, slide 2 | 1 | |
| 28 | 31A-23149-31 | .WASHER, SPRING upper | 1 | |

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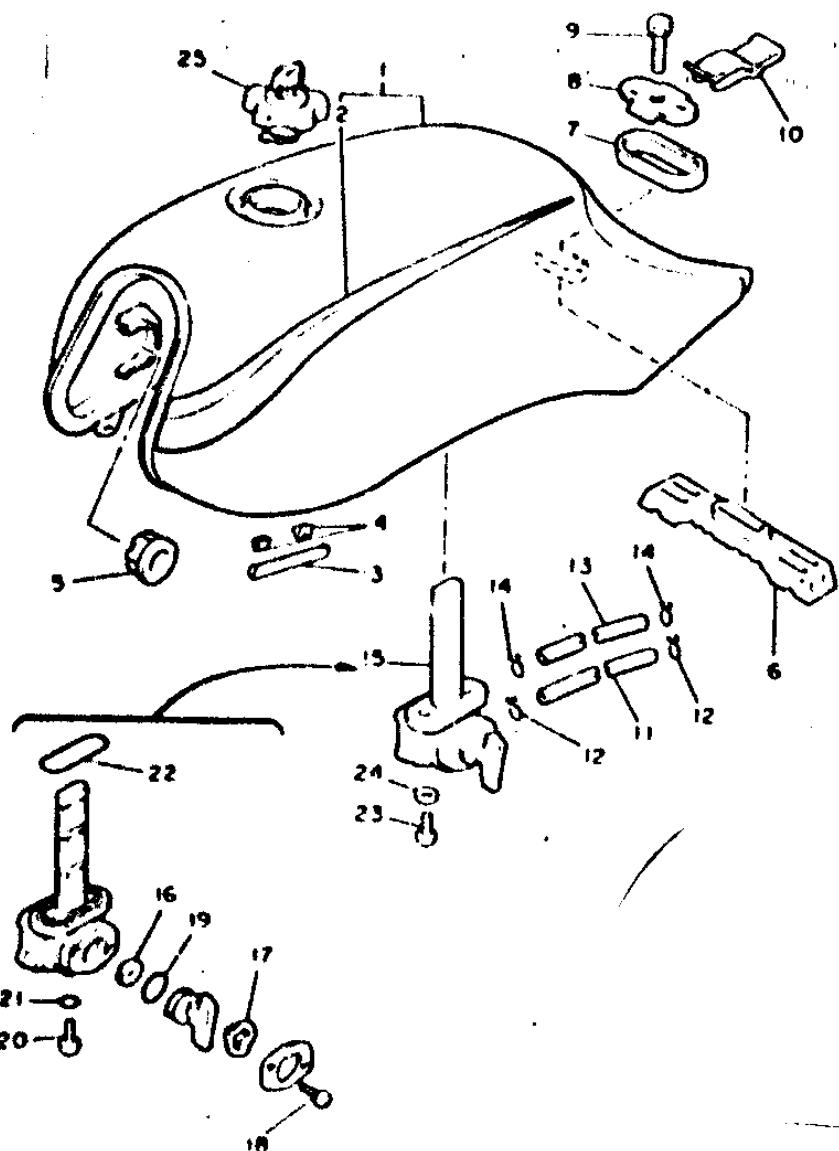
FIG. 26 FRONT FORK



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|----------------------------|------|---------|
| 29 | 41Y-23146-00 | WASHER, oil seal | 1 | |
| 30 | 41Y-23144-00 | SEAL, dust | 1 | |
| 31 | 41Y-23110-00 | INNER TUBE COMP. | 1 | |
| 32 | 41Y-23170-00 | CYLINDER COMP., front fork | 1 | |
| 33 | 546-23173-00 | SPINOLE, taper | 1 | |
| 34 | 41Y-23141-00 | SPRING, front fork | 1 | |
| 35 | 122-23129-00 | GASKET, drain Plug | 1 | |
| 36 | 809-23198-L0 | GASKET | 1 | |
| 37 | 31A-23111-30 | BOLT, cap | 1 | |
| 38 | 160-23168-00 | CAP, front fork | 1 | |
| 39 | 1W1-23114-L0 | GASKET | 1 | |
| 40 | 122-23119-01 | PLUG, drain | 1 | |
| 41 | 278-23181-50 | BOLT, hexagon socket head | 1 | |
| 42 | 408-23398-10 | BOLT 2 | 1 | |
| 43 | 99311-00600 | NUT | 1 | |
| 44 | 90201-08544 | WASHER, Plate | 1 | |
| 45 | 41Y-23340-00 | UNDER BRACKET COMP. | 1 | |
| 46 | 90119-08012 | BOLT, with washer | 4 | |
| 47 | 31A-2313A-30 | BRACE, fork | 1 | |
| 48 | 31A-23181-30 | BOLT, hexagon socket head | 4 | |

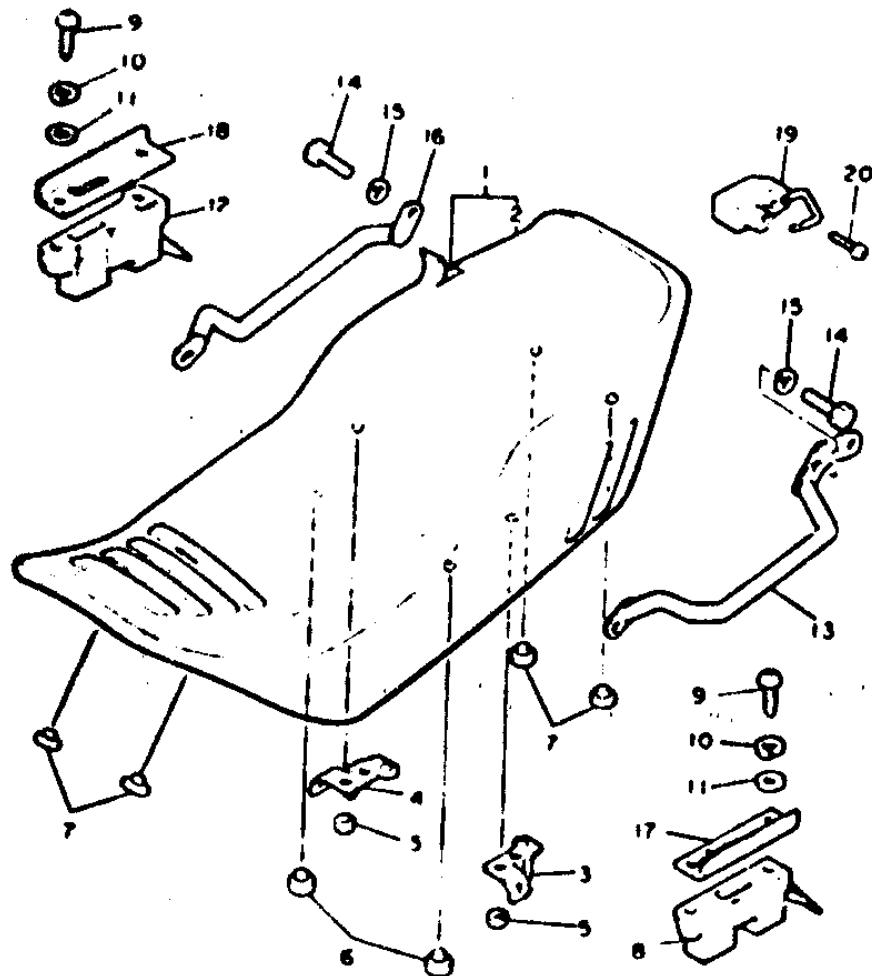
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FIG. 27 FUEL TANK



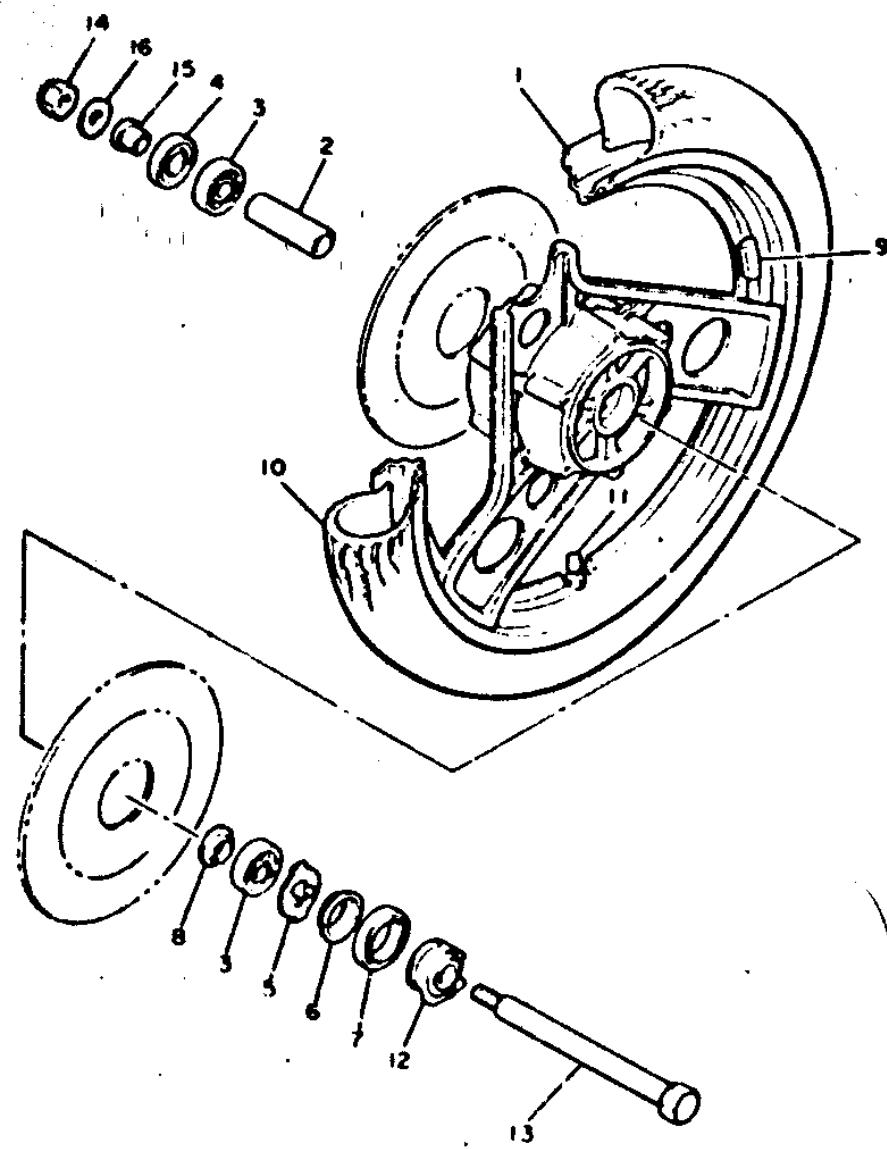
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-----------------|--------------------|------|----------------------------------|
| 1 | 31A-24110-00-X2 | FUEL TANK COMP. | 1 | Quartz 3.1 liters/- Storm 796 |
| 2 | 41V-24240-10 | GRAPHIC SET | 1 | for Q's |
| 3 | 31A-24188-00 | HOOD, fuel tank | 2 | |
| 4 | 90468-03063 | CLIP | 4 | |
| 5 | 4H7-24181-00 | DAMPER, locating 1 | 2 | |
| 6 | 31A-24182-00 | DAMPER, locating 2 | 1 | |
| 7 | 4K0-24183-00 | DAMPER, locating 3 | 1 | |
| 8 | 4K0-24186-00 | WASHER, special | 1 | |
| 9 | 90109-08579 | BOLT | 1 | |
| 10 | 4K0-24119-00 | CLIP | 1 | |
| 11 | 90445-11754 | HOSE | 1 | |
| 12 | 90467-10041 | CLIP | 2 | |
| 13 | 90445-09500 | HOSE | 1 | |
| 14 | 90467-08078 | CLIP | 2 | |
| 15 | 31A-24900-01 | FUEL COCK ASSY 1 | 1 | |
| 16 | 160-24523-00 | VALVE | 1 | |
| 17 | 160-24518-00 | WASHER, wave | 1 | |
| 18 | 97801-03008 | SCREW, Pan head | 2 | |
| 19 | 2G2-24512-00 | O-RING | 1 | |
| 20 | 97801-06008 | SCREW, Pan head | 1 | |
| 21 | 2G2-24522-00 | GASKET | 1 | |
| 22 | 2G2-24534-00 | O-RING | 1 | |
| 23 | 90149-06008 | SCREW | 2 | |
| 24 | 90202-06010 | WASHER, Plate | 2 | |
| 25 | 11H-24602-02 | CAP ASSY | 1 | |

FIG. 28 SEAT



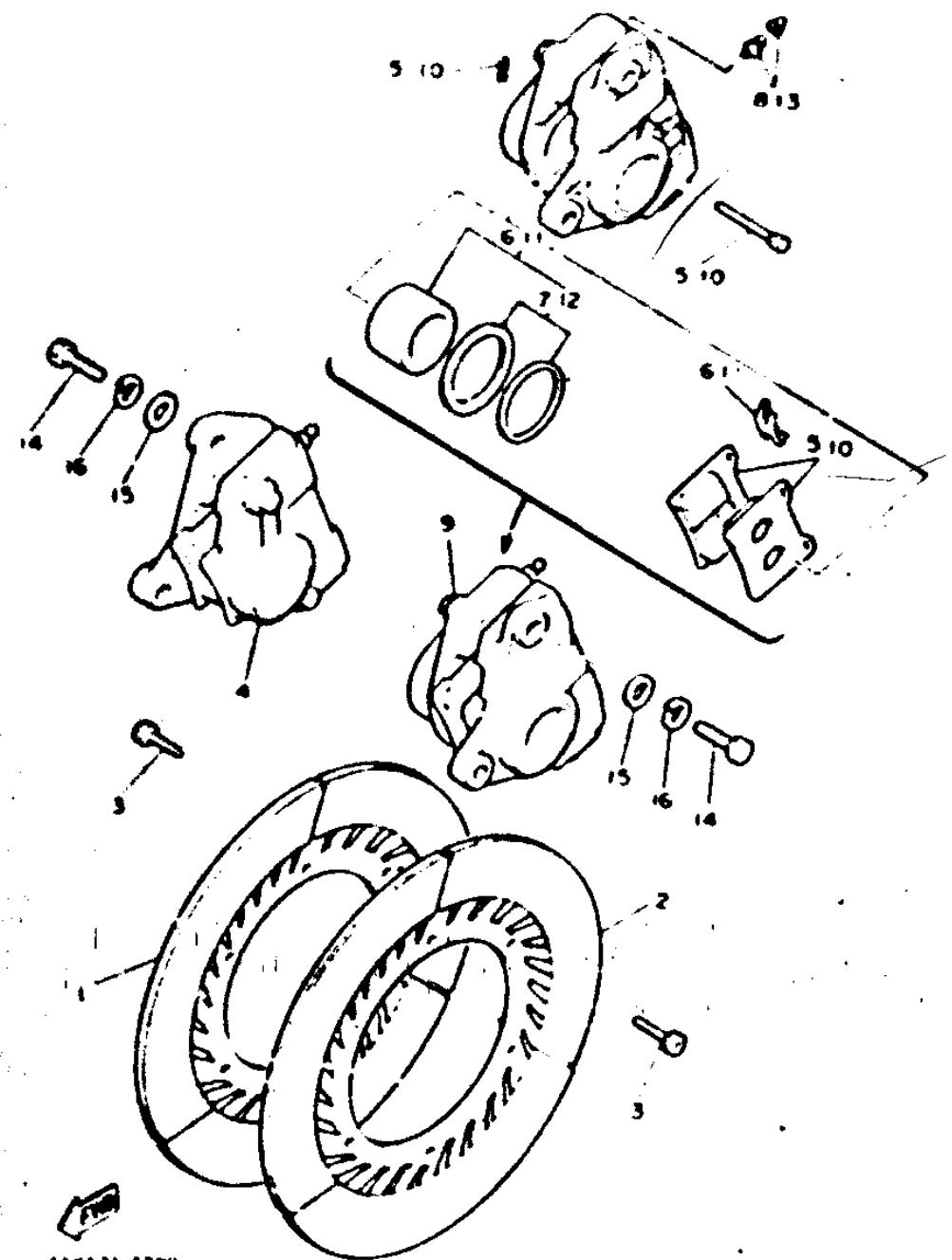
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|---------------------|------|---------|
| 1 | 31A-M2472-00 | DOUBLE SEAT ASSY | 1 | |
| 2 | 31A-24731-00 | -COVER, seat | 1 | |
| 3 | 31A-24728-00 | BRACKET, seat | 1 | |
| 4 | 31A-24738-00 | BRACKET, seat | 1 | |
| 5 | 376-24739-00 | SPEED NUT | 4 | |
| 6 | 278-27114-A0 | STOPPER, main stand | 2 | |
| 7 | 118-24741-A0 | PAD, seat | 4 | |
| 8 | 31A-24708-00 | SEAT LOCK ASSY | 1 | |
| 9 | 92601-06020 | SCREW, Pan head | 4 | |
| 10 | 92902-06100 | WASHER, SPRING | 4 | |
| 11 | 92902-06800 | WASHER | 4 | |
| 12 | 31A-24760-00 | SEAT LEVER ASSY | 1 | |
| 13 | 31A-21189-00 | HANDLE, STANDING | 1 | |
| 14 | 97308-08018 | BOLT | 2 | |
| 15 | 92908-08100 | WASHER, SPRING | 2 | |
| 16 | 31A-21273-00 | STAY, rear | 1 | |
| 17 | 31A-24784-00 | PLATE, Guide 1 | 1 | |
| 18 | 31A-24785-00 | PLATE, Guide 2 | 1 | |
| 19 | 3H1-21308-00 | HELMET HANGER ASSY | 1 | |
| 20 | 90149-06154 | SCREW | 1 | |

FIG. 29 FRONT WHEEL



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-----------------|--------------------------------|------|-----------------|
| 1 | 31E-25168-20-90 | CAST WHEEL, front | 1 | low gloss black |
| 2 | 90560-15116 | SPACER | 1 | |
| 3 | 93306-30203 | BEARING (863022) | 2 | |
| 4 | 93102-22014 | OIL SEAL | 1 | |
| 5 | 341-25149-00 | CLUTCH, meter | 1 | |
| 6 | 341-25846-00 | RETAINER, clutch | 1 | |
| 7 | 93105-45017 | OIL SEAL | 1 | |
| 8 | 146-25113-00 | FLANGE, spacer 1 | 1 | |
| 9 | 29L-25398-00 | BALANCER, wheel (10G) | 1 | UN |
| | 29L-25398-10 | BALANCER, wheel (20G) | 1 | UN |
| | 29L-25398-20 | BALANCER, wheel (30G) | 1 | UN |
| 10 | * | TIRE (100/90-V18 MT29 PHANTOM) | 1 | LM Pirelli |
| 11 | * | VALVE, rim | 1 | LM Pirelli |
| 12 | 31A-25190-00 | GEAR UNIT ASSY | 1 | |
| 13 | 31A-25181-00 | AXLE, wheel | 1 | |
| 14 | 95601-14100 | NUT, " | 1 | |
| 15 | 90387-15550 | COLLAR | 1 | |
| 16 | 92901-14200 | WASHER, plain | 1 | |

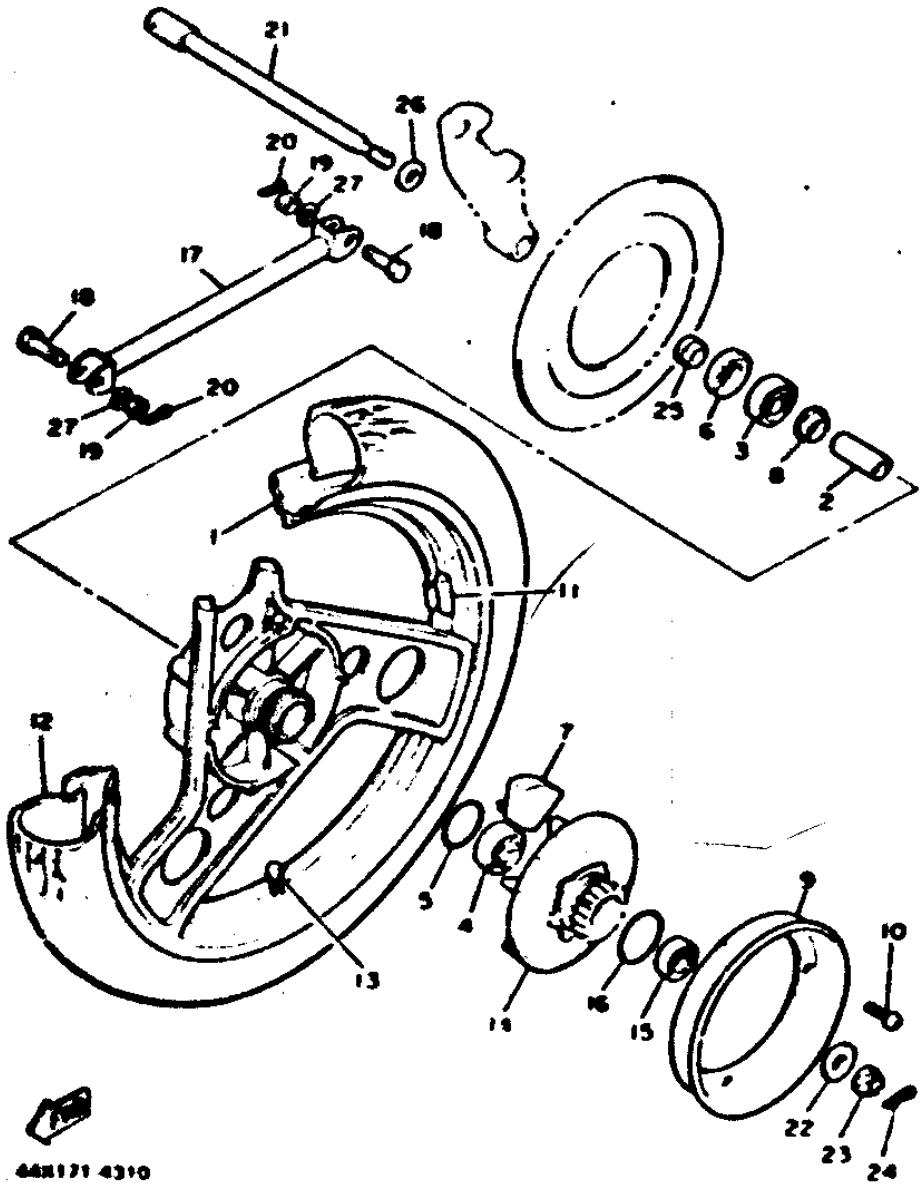
FIG. 30 FRONT BRAKE CALIPER



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|------------------------|------|---------|
| 1 | 31A-25031-01 | DISC. Brake (RIGHT) | 1 | |
| 2 | 31A-25031-01 | DISC. Brake (LEFT) | 1 | |
| 3 | 90109-00710 | BOLT | 12 | |
| 4 | 61Y-25010-00 | CALIPER ASSY (RIGHT) | 1 | |
| 5 | 26H-M0045-01 | • BRAKE PAD KIT, front | 1 | |
| 6 | 31A-M0057-00 | • PISTON ASSY, caliper | 1 | |
| 7 | 31A-M0047-00 | .. CALIPER SEAL KIT | 1 | |
| 8 | 26H-M0046-00 | • BRAKE SCREW FIT | 1 | |
| 9 | 61Y-25010-10 | CALIPER ASSY (LEFT) | 1 | |
| 10 | 26H-M0045-01 | • BRAKE PAD KIT, front | 1 | |
| 11 | 31A-M0057-00 | • PISTON ASSY, caliper | 1 | |
| 12 | 31A-M0047-00 | .. CALIPER SEAL KIT | 1 | |
| 13 | 26H-M0046-00 | • BRAKE SCREW FIT | 1 | |
| 14 | 90101-10200 | BOLT | 4 | |
| 15 | 92901-10200 | WASHER, Plain | 4 | |
| 16 | 92901-10100 | WASHER, Spring | 4 | |

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FIG. 31 REAR WHEEL

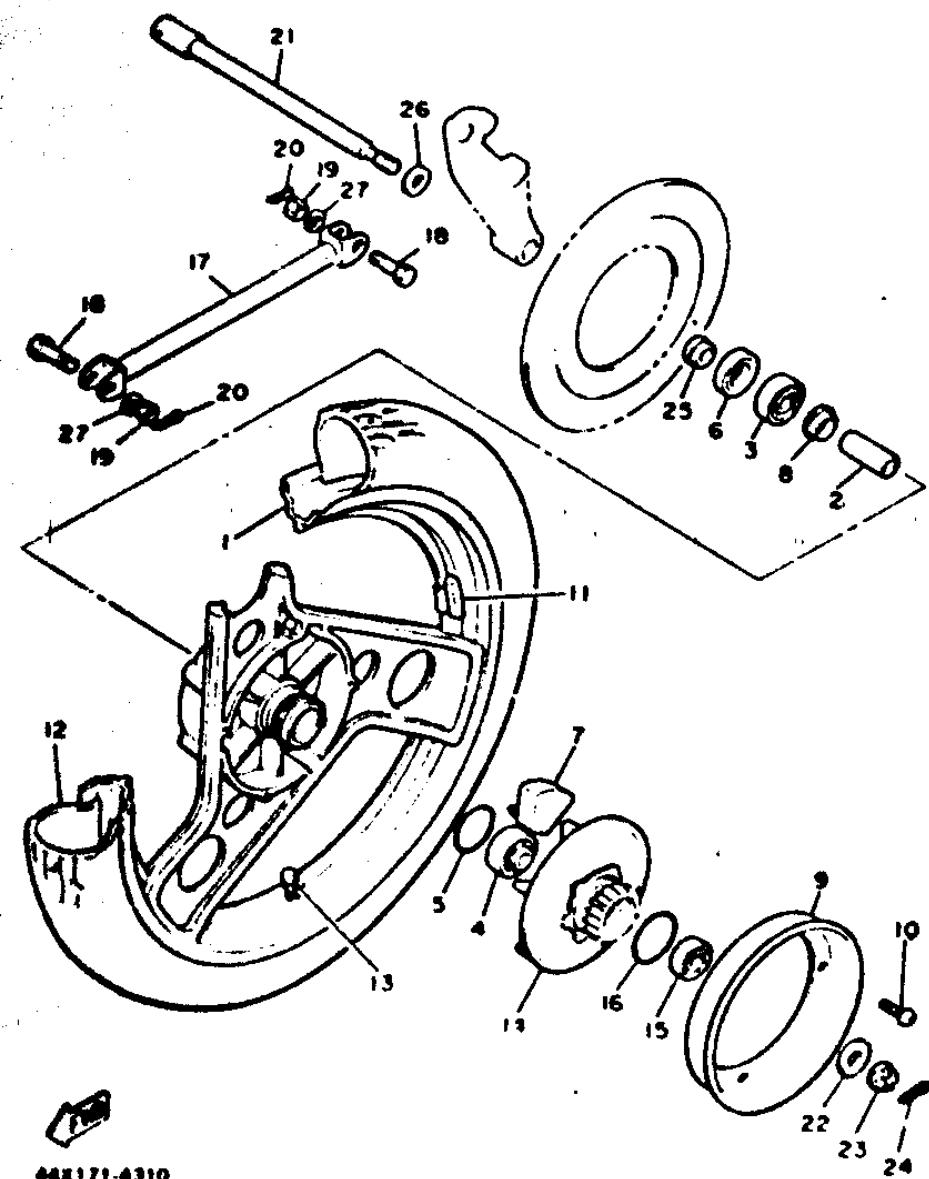


| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-----------------|-------------------------|------|-----------------|
| 1 | 31E-25330-20-96 | CAST WHEEL, rear | 1 | Low Gloss black |
| 2 | 90560-17204 | SPACER | 1 | |
| 3 | 93368-26306 | BEARING (86303) | 1 | |
| 4 | 93362-26306 | BEARING | 1 | |
| 5 | 93210-40530 | O-RING | 1 | |
| 6 | 93162-25044 | OIL SEAL | 1 | |
| 7 | 400-25304-00 | DAMPER | 6 | |
| 8 | 140-25315-00 | FLANGE, spacer | 1 | |
| 9 | 31A-25327-00 | COVER, Plate | 1 | |
| 10 | 90501-05010 | SCREW, Pan head | 4 | |
| 11 | 29L-25390-00 | BALANCER, wheel (1106) | 1 | UN |
| | 29L-25390-10 | BALANCER, wheel (1206) | 1 | UN |
| | 29L-25390-20 | BALANCER, wheel (1306) | 1 | UN |
| 12 | * | TIRE (1120/90-718 MT20) | 1 | LM Pirelli |
| 13 | * | VALVE, tire | 1 | LM Pirelli |
| 14 | 31A-25306-70 | CLUTCH, hub | 1 | |
| 15 | 93368-26310 | BEARING (86203R3) | 1 | |
| 16 | 93210-37420 | O-RING | 1 | |
| 17 | 31A-25371-00 | BAR, tension | 1 | |
| 18 | 90162-10094 | BOLTS, with hole | 2 | |
| 19 | 90170-10219 | NUT | 2 | |
| 20 | 91401-20029 | PIN, cotter | 2 | |
| 21 | 31A-25301-00 | AXLE, wheel | 1 | |
| 22 | 90261-141A3 | WASHER, Plate | 1 | |
| 23 | 90170-14217 | NUT | 1 | |
| 24 | 91401-30030 | PIN, cotter | 1 | |
| 25 | 90367-17036 | COLLAR | 1 | |
| 26 | 4017-25277-00 | COLLAR, wheel | 1 | |

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FIG. 31 REAR WHEEL

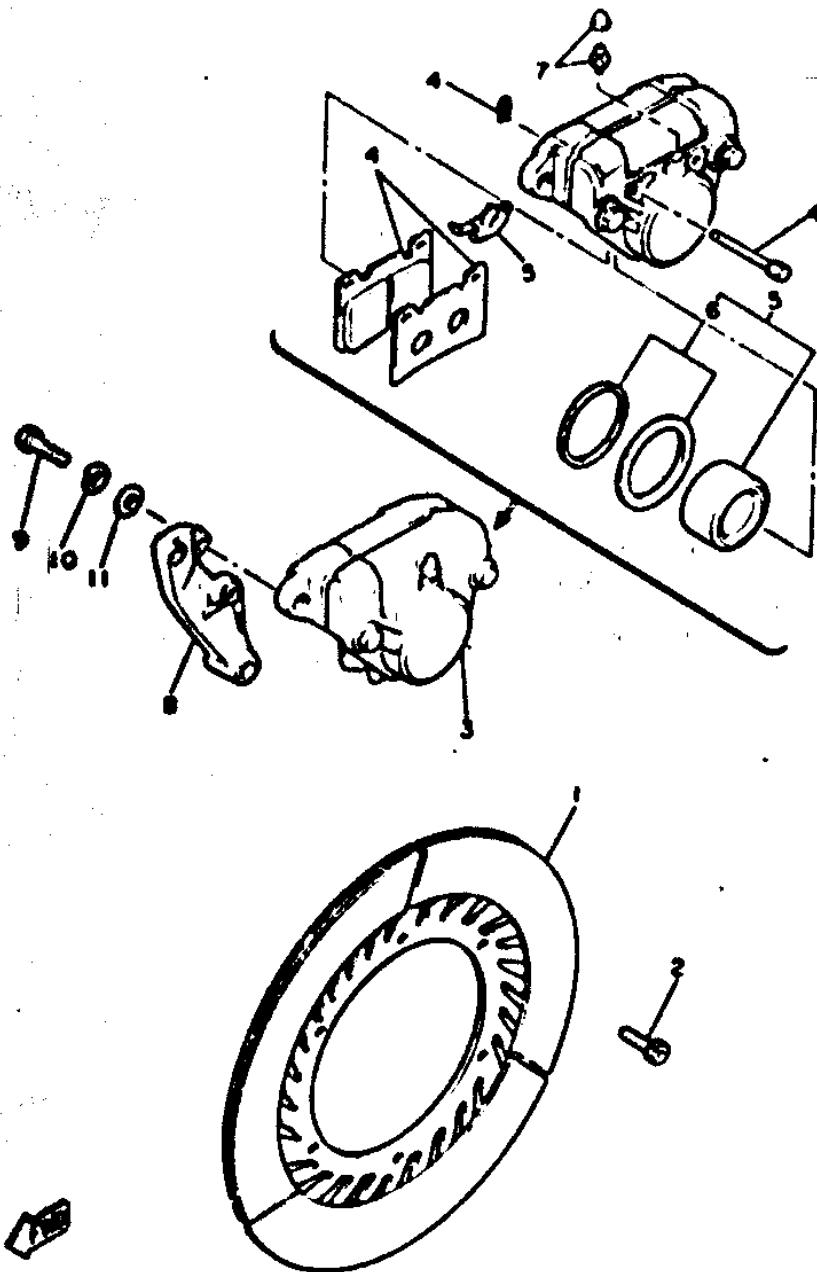
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-------------|-------------|------|---------|
| 27 | 92906-10200 | WASHER | 2 | |



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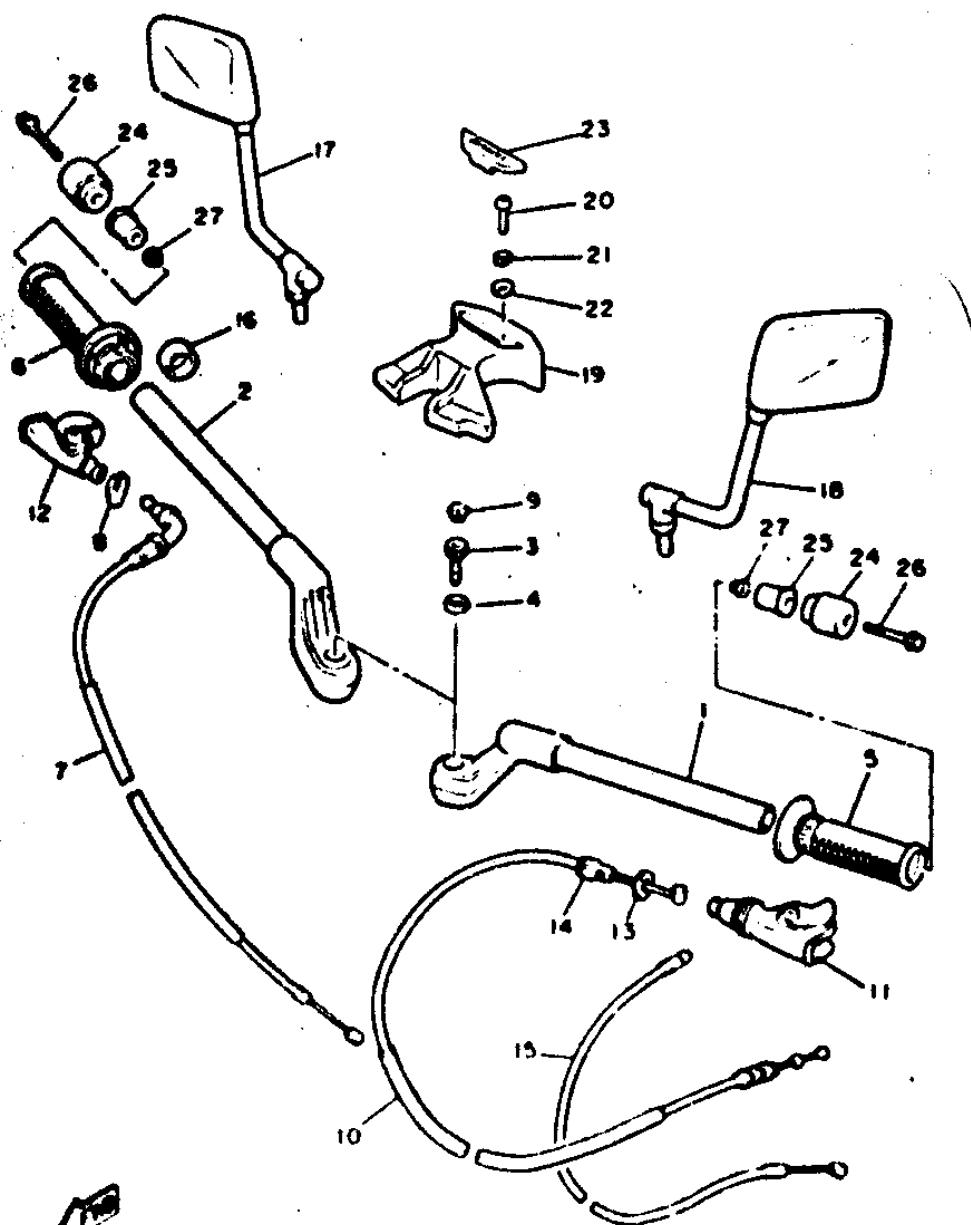
FIG. 32 REAR BRAKE CALIPER



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|-----------------------|------|---------|
| 1 | 31A-25831-51 | DISC, BRAKE | 1 | |
| 2 | 90109-08718 | BOLT | 6 | |
| 3 | 41Y-25810-50 | CALIPER ASSY | 1 | |
| 4 | 31A-W0046-00 | •BRAKE PAD KIT, rear | 1 | |
| 5 | 31A-W0057-00 | •PISTON ASSY, CALIPER | 1 | |
| 6 | 31A-W0047-00 | ..CALIPER SEAL KIT | 1 | |
| 7 | 28H-W0048-00 | •BRAKE SCREW KIT | 1 | |
| 8 | 31A-25819-00 | BRACKET, CALIPER | 1 | |
| 9 | 90101-10308 | BOLT | 2 | |
| 10 | 92901-10100 | WASHER, SPRING | 2 | |
| 11 | 92901-10200 | WASHER, PLAIN | 2 | |

E4

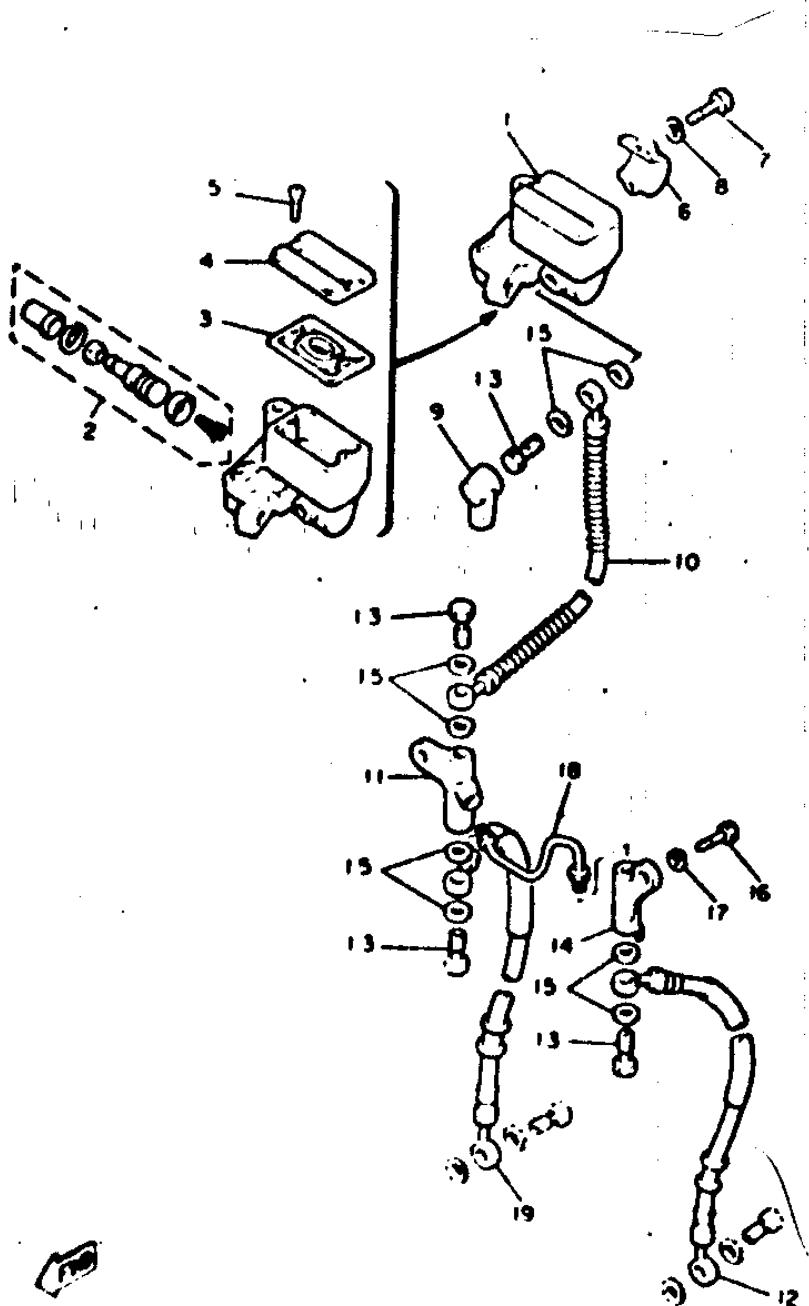
FIG. 33 STEERING HANDLE CABLE



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|---------------------------|------|---------|
| 1 | 29R-26121-00 | HANDLEBAR (L.H) | 1 | |
| 2 | 29R-26122-00 | HANDLEBAR (R.H) | 1 | |
| 3 | 90110-12063 | BOLT, hexagon socket head | 2 | |
| 4 | 92990-12200 | WASHER, PLATE | 2 | |
| 5 | 31A-26241-00 | GRIP (L.H) | 1 | |
| 6 | 31A-26240-00 | GRIP ASSY | 1 | |
| 7 | 29R-26311-00 | CABLE, throttle 1 | 1 | |
| 8 | 9M0-26393-00 | HOLDER | 1 | |
| 9 | 31A-23469-02 | CAP, bolt | 2 | |
| 10 | 31A-26328-00 | CABLE, clutch | 1 | |
| 11 | 31A-26372-00 | COVER, handle lever 1 | 1 | |
| 12 | 31A-26372-10 | COVER, handle lever 1 | 1 | |
| 13 | 90179-08148 | NUT | 1 | |
| 14 | 90123-08048 | BOLT | 1 | |
| 15 | 29R-26331-00 | CABLE, starter 1 | 1 | |
| 16 | 31A-26249-00 | RING, lock | 1 | |
| 17 | 44X-26290-00 | BACK MIRROR ASSY (RIGHT) | 1 | |
| 18 | 44X-26290-10 | BACK MIRROR ASSY (LEFT) | 1 | |
| 19 | 31A-26213-00 | COVER, upper | 1 | |
| 20 | 92908-06100 | SCREW, Pan head | 2 | |
| 21 | 92908-06100 | WASHER, SPRING | 2 | |
| 22 | 92908-06600 | WASHER, PLATE | 2 | |
| 23 | 31A-26218-00 | CAP, handlebar cover | 1 | |
| 24 | 42H-26248-00 | END, GRIP | 2 | |
| 25 | 42H-26227-00 | DAMPER, LOCATING 1 | 2 | |
| 26 | 91311-06070 | BOLT | 2 | |
| 27 | 95701-C6100 | NUT, flange | 2 | |

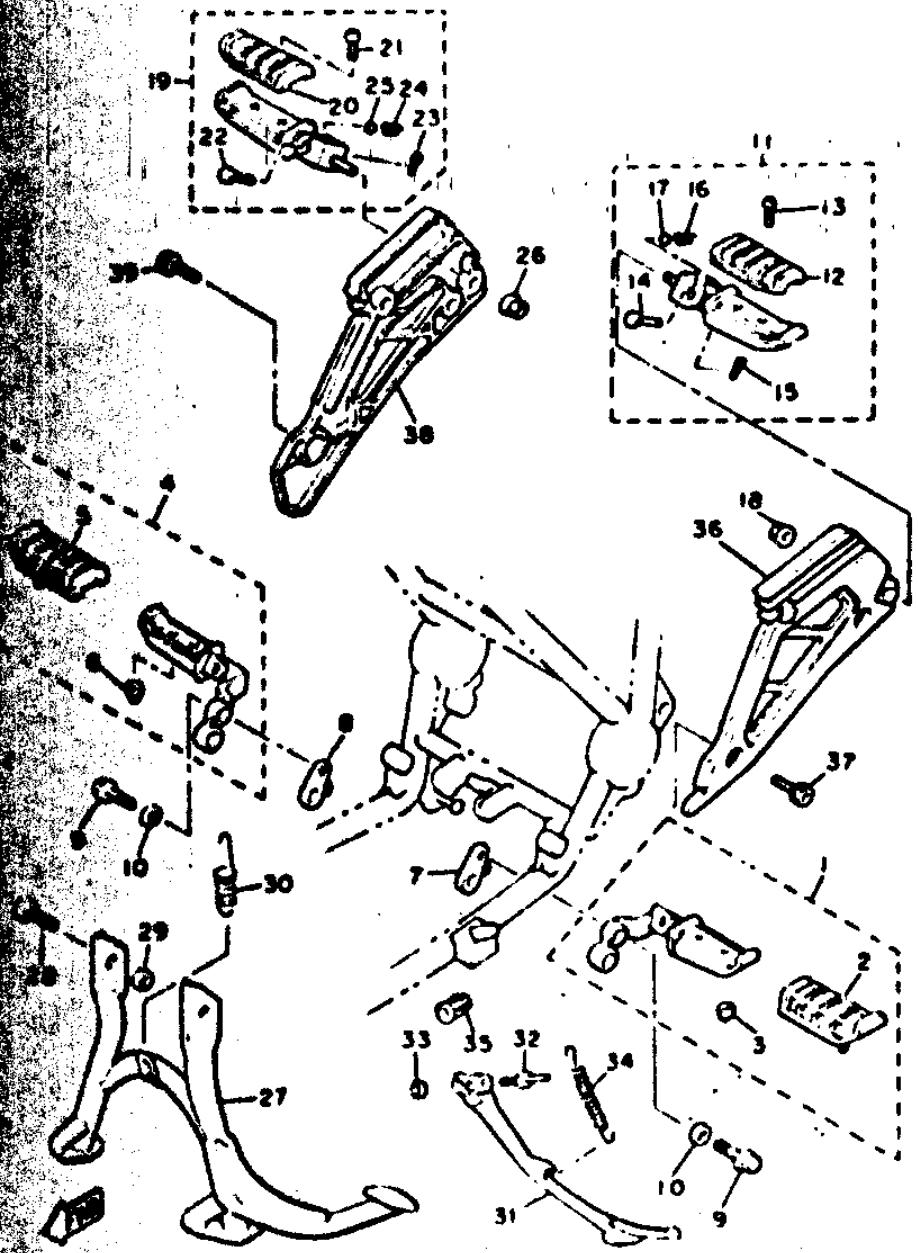
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FIG. 34 FRONT MASTER CYLINDER



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|--------------------------|------|---------|
| 1 | 4X0-25850-01 | MASTER CYLINDER ASSY | 1 | |
| 2 | 4X0-W0041-00 | CYLINDER KIT, master | 1 | |
| 3 | 4X0-25854-00 | DIAPHRAGM, reservoir | 1 | |
| 4 | 4X0-25852-00 | CAP, reservoir | 1 | |
| 5 | 98708-04012 | SCREW, flat head | 2 | |
| 6 | 4L0-25867-00 | BRACKET, master cylinder | 1 | |
| 7 | 97326-06025 | BOLT | 2 | |
| 8 | 92908-06100 | WASHER, SPRING | 2 | |
| 9 | 4L0-25862-00 | BOOT, master cylinder | 1 | |
| 10 | 31A-25872-00 | HOSE, brake 1 | 1 | |
| 11 | 31A-25832-00 | JOINT 2 | 1 | |
| 12 | 31A-25873-00 | HOSE, brake 2 | 1 | |
| 13 | 90401-10098 | BOLT, union | 4 | |
| 14 | 31A-25831-00 | JOINT 1 | 1 | |
| 15 | 90201-10118 | WASHER, Plate | 8 | |
| 16 | 97326-06016 | BOLT | 2 | |
| 17 | 92908-06100 | WASHER, SPRING | 2 | |
| 18 | 31A-25871-00 | PIPE, brake | 1 | |
| 19 | 31A-25873-10 | HOSE, brake 2 | 1 | |

FIG. 35 STAND. FOOTREST



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-----------------|----------------------------|------|---------|
| 1 | 41V-27410-00 | FRONT FOOTREST ASSY (L.H.) | 1 | |
| 2 | 22H-27413-00 | •COVER, footrest | 1 | |
| 3 | 99601-06100 | •NUT, u | 2 | |
| 4 | 41V-27420-00 | FRONT FOOTREST ASSY (R.H.) | 1 | |
| 5 | 22H-27413-00 | •COVER, footrest | 1 | |
| 6 | 99601-06100 | •NUT, u | 2 | |
| 7 | 31A-27412-00 | BRACKET, footrest 1 | 1 | |
| 8 | 31A-27422-00 | BRACKET, footrest 2 | 1 | |
| 9 | 95811-10038 | BOLT, flange | 2 | |
| 10 | 90201-10542 | WASHER, Plate | 2 | |
| 11 | 29L-27430-00 | REAR FOOTREST ASSY 1 | 1 | |
| 12 | 22H-27433-00 | •COVER, rear footrest | 1 | |
| 13 | 99508-06010 | •SCREW, Pan head | 2 | |
| 14 | 91701-06038 | •PIN, clevis | 1 | |
| 15 | 91401-16012 | •PIN, cutter | 1 | |
| 16 | 90901-16761 | •SPRING, compression | 1 | |
| 17 | 93901-04004 | •BALL | 1 | |
| 18 | 95702-10100 | NUT, flange | 1 | |
| 19 | 29L-27440-00 | REAR FOOTREST ASSY 2 | 1 | |
| 20 | 22H-27433-00 | •COVER, rear footrest | 1 | |
| 21 | 99508-06010 | •SCREW, Pan head | 2 | |
| 22 | 91701-06038 | •PIN, clevis | 1 | |
| 23 | 91401-16012 | •PIN, cutter | 1 | |
| 24 | 90901-16761 | •SPRING, compression | 1 | |
| 25 | 93901-04004 | •BALL | 1 | |
| 26 | 95702-10100 | NUT, flange | 1 | |
| 27 | 31A-27111-00-R4 | STAND, main | 1 | black |
| 28 | 90109-10606 | BOLT | 2 | |

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FIG. 35 STAND. FOOTREST

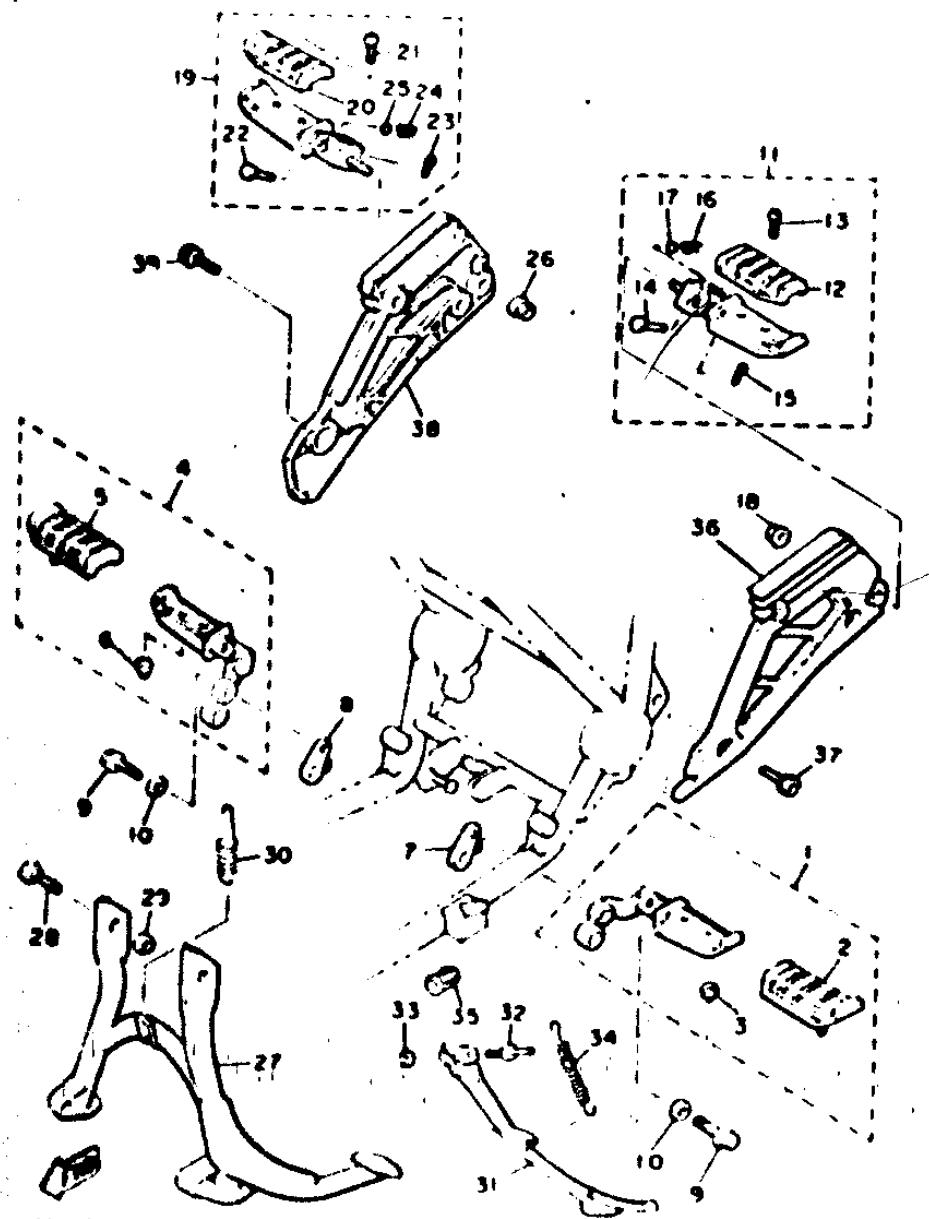
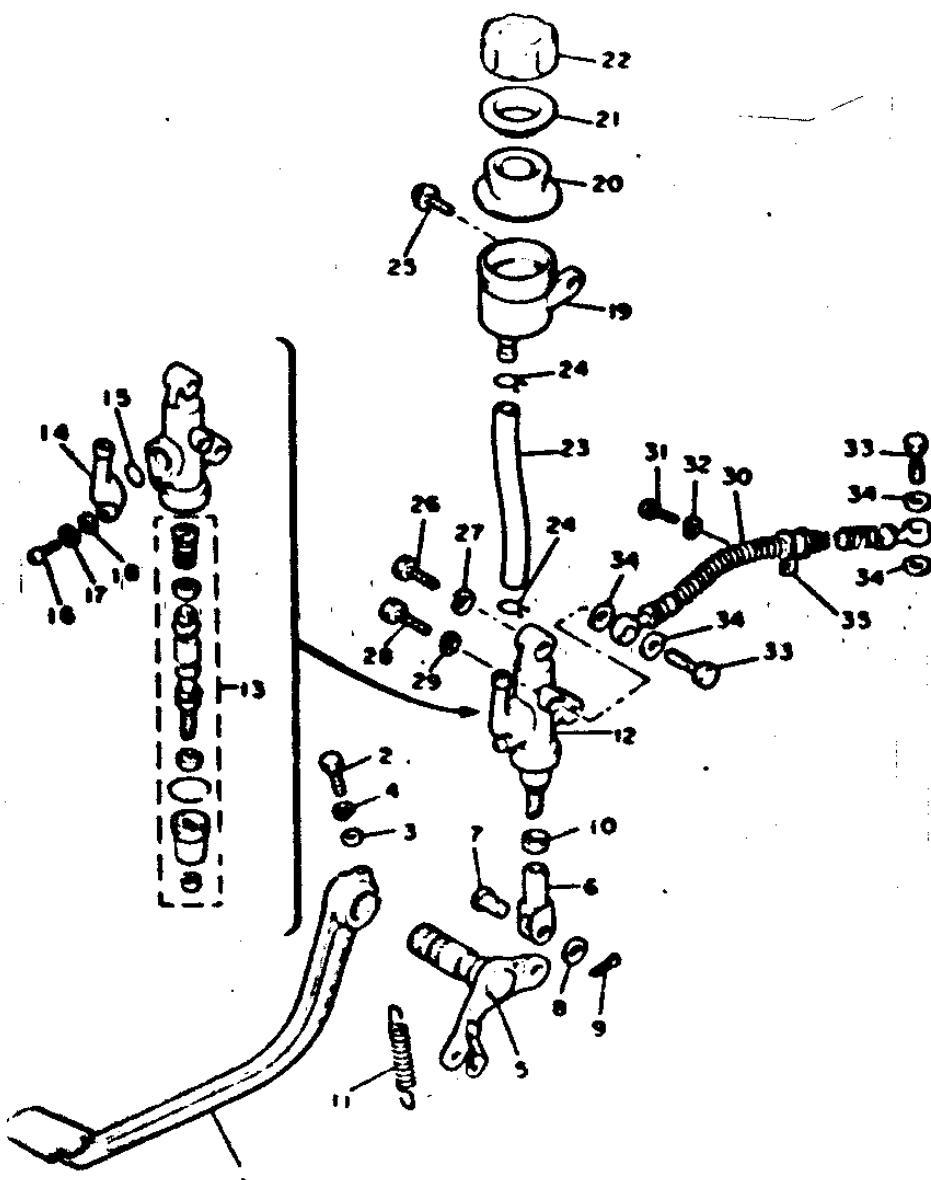
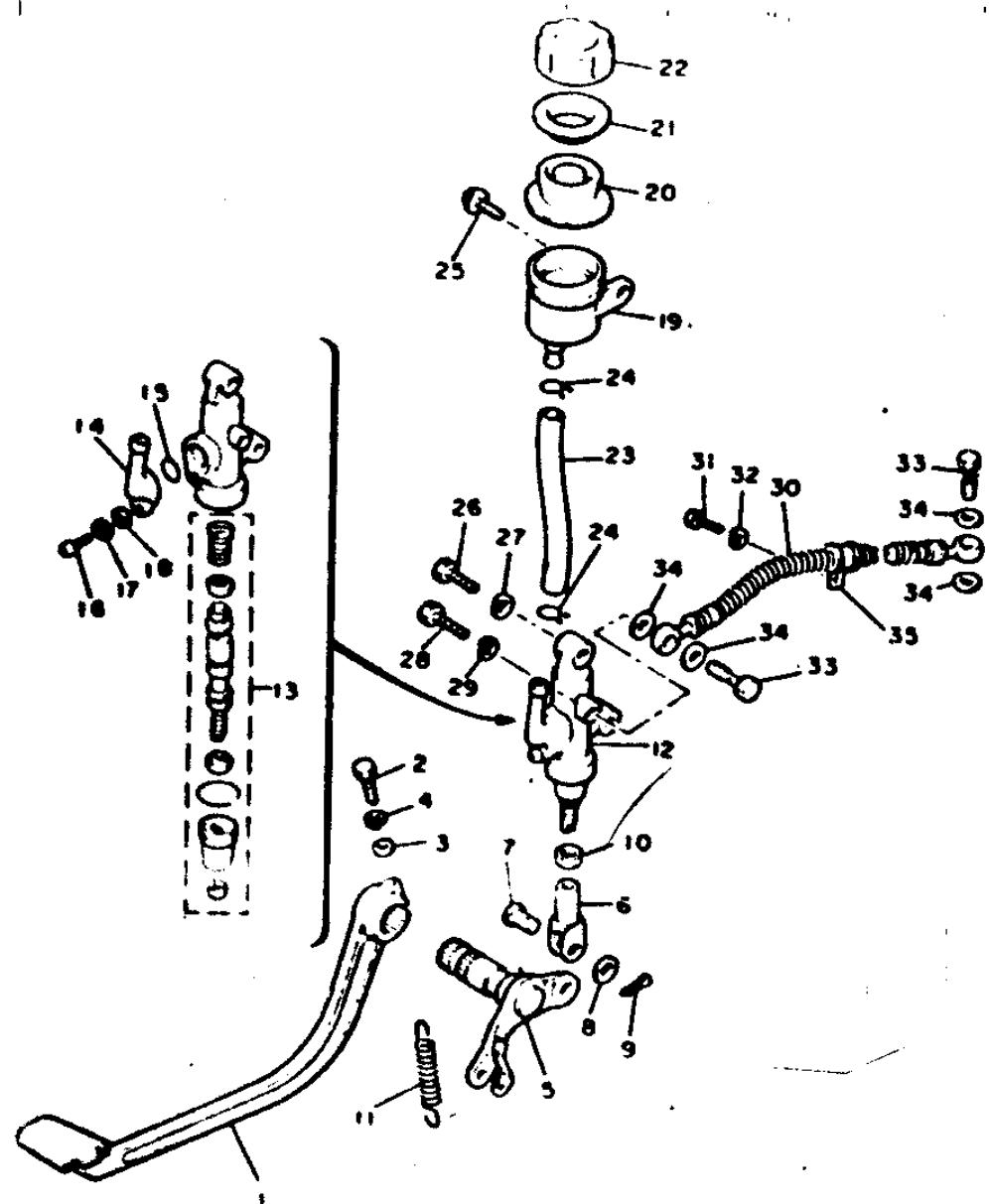


FIG. 36 REAR MASTER CYLINDER



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|----------------------|------|---------|
| 1 | 411-27211-00 | PEDAL, Brake | 1 | |
| 2 | 90101-06942 | BOLT | 1 | |
| 3 | 92901-06800 | WASHER, Plate | 1 | |
| 4 | 92901-06100 | WASHER, Spring | 1 | |
| 5 | 31A-27212-00 | SHAFT, Brake Pedal | 1 | |
| 6 | 31A-27222-00 | JOINT | 1 | |
| 7 | 90240-00013 | PIN, clevis | 1 | |
| 8 | 90201-00003 | WASHER, Plate | 1 | |
| 9 | 91401-20015 | PIN, cotter | 1 | |
| 10 | 95301-00700 | NUT | 1 | |
| 11 | 90500-20249 | SPRING, tension | 1 | |
| 12 | 31A-29090-00 | MASTER CYLINDER ASSY | 1 | |
| 13 | 31A-40042-00 | CYLINDER KIT, master | 1 | |
| 14 | 31A-25022-00 | JOINT | 1 | |
| 15 | 93210-10620 | O-RING | 1 | |
| 16 | 90500-04012 | SCREW, Pan head | 1 | |
| 17 | 92900-04100 | WASHER, Spring | 1 | |
| 18 | 92900-04000 | WASHER, Plate | 1 | |
| 19 | 31A-25094-00 | TANK, reservoir | 1 | |
| 20 | 360-25054-00 | DIAPHRAGM, reservoir | 1 | |
| 21 | 360-25055-01 | BUSH, diaaphragm | 1 | |
| 22 | 1A1-25052-00 | CAP, reservoir | 1 | |
| 23 | 31A-25095-00 | HOSE, reservoir | 1 | |
| 24 | 90460-10000 | CLAMP, hose | 2 | |
| 25 | 90159-06036 | SCREW, with washer | 1 | |
| 26 | 97326-00025 | BOLT | 1 | |
| 27 | 92900-06100 | WASHER, Spring | 1 | |
| 28 | 97326-00035 | BOLT | 1 | |

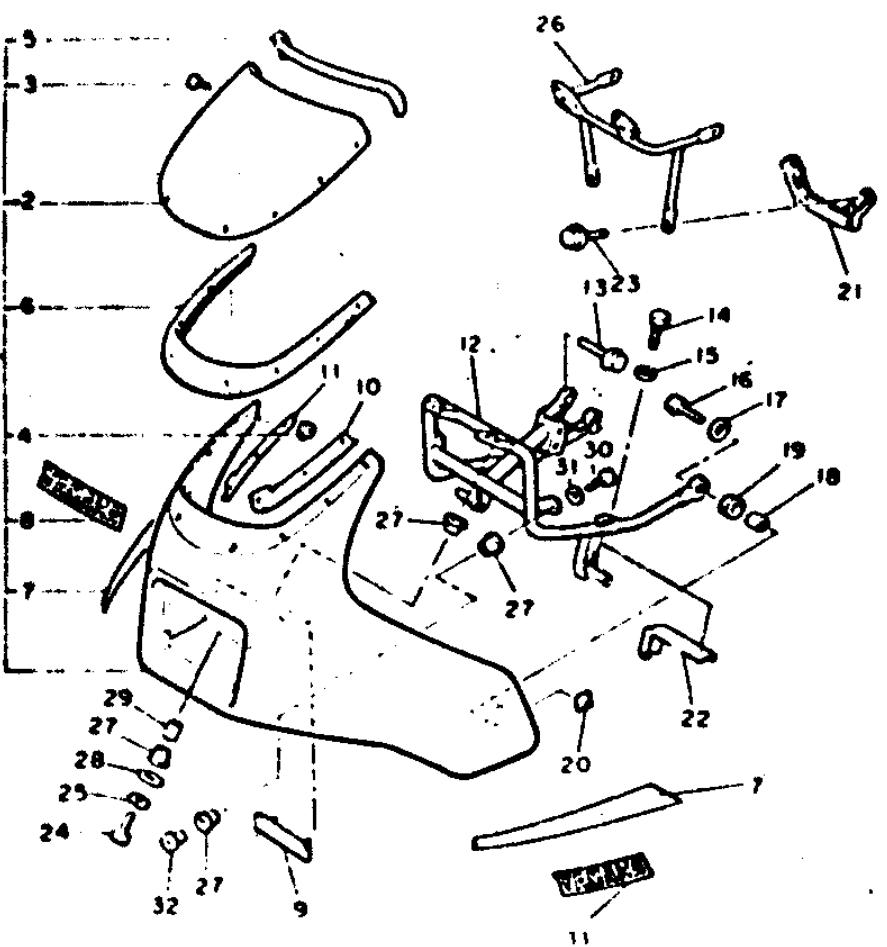
FIG. 36 REAR MASTER CYLINDER



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|----------------|------|---------|
| 29 | 92906-06100 | WASHER, SPRING | 1 | |
| 30 | 31A-25872-50 | HOSE, BRAKE 1 | 1 | |
| 31 | 97326-06012 | BOLT | 1 | |
| 32 | 92906-06100 | WASHER, SPRING | 1 | |
| 33 | 90401-10096 | BOLT, UNION | 2 | |
| 34 | 90201-10118 | WASHER, PLATE | 4 | |
| 35 | 90461-00031 | CLAMP | 1 | |

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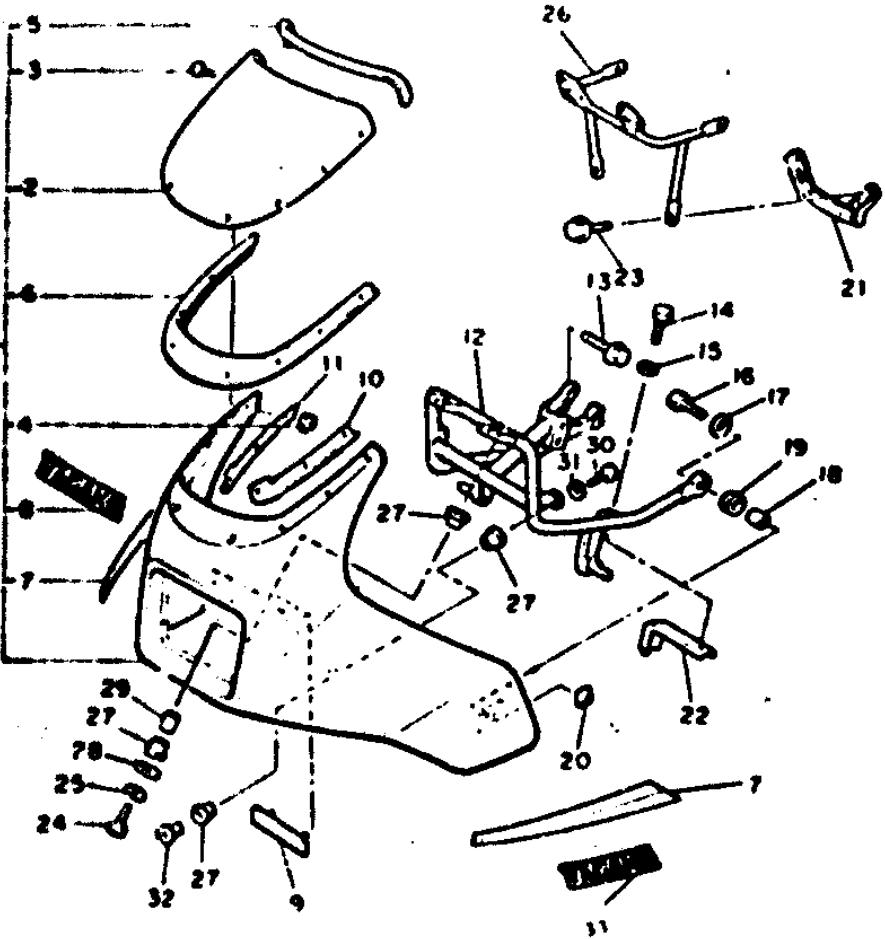
FIG. 37 COWLING I



| REF. | NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|------|-----------------|----------------------|-------------|------|----------------------------------|
| 1 | 42N-W2838-00-12 | COWLING ASSY | | 1 | Quartz Silver Stainless Steel |
| 2 | 39H-28381-01 | WINDSHIELD | | 1 | |
| 3 | 90157-05050 | SCREW, Pan Head | | 8 | |
| 4 | 95706-05100 | NUT, Flange | | 8 | |
| 5 | 42H-28378-00 | TRIM | | 1 | |
| 6 | 31A-28345-00 | HOLE 1 | | 1 | |
| 7 | 41Y-28390-12 | GRAPHIC SET, cowling | | 1 | |
| 8 | 41Y-28338-00 | EMBLEM | | 1 | |
| 9 | 31A-28336-00 | PLATE | | 1 | |
| 10 | 42H-28335-00 | PLATE | | 1 | |
| 11 | 42H-28336-00 | PLATE | | 1 | |
| 12 | 42H-28358-00 | STAY 1 | | 1 | |
| 13 | 95816-06012 | BOLT, flange | | 2 | |
| 14 | 97306-06010 | BOLT | | 2 | |
| 15 | 90201-06050 | WASHER, Plate | | 2 | |
| 16 | 97306-06020 | BOLT | | 2 | |
| 17 | 90201-06740 | WASHER, Plate | | 2 | |
| 18 | 90387-06047 | COLLAR | | 2 | |
| 19 | 90480-18278 | GROMMET | | 2 | |
| 20 | 42H-28317-00 | NUT, tension | | 2 | |
| 21 | 42H-28319-00 | STAY 2 | | 1 | |
| 22 | 42H-2831U-00 | STAY, side 1 | | 2 | |
| 23 | 95806-06010 | BOLT, flange | | 2 | |
| 24 | 97306-06020 | BOLT | | 2 | |
| 25 | 92906-06100 | WASHER, Spring | | 2 | |
| 26 | 42H-28358-00 | STAY 3 | | 1 | |
| 27 | 90480-22362 | GROMMET | | 2 | |
| 28 | 90201-06074 | WASHER, Plate | | 2 | |

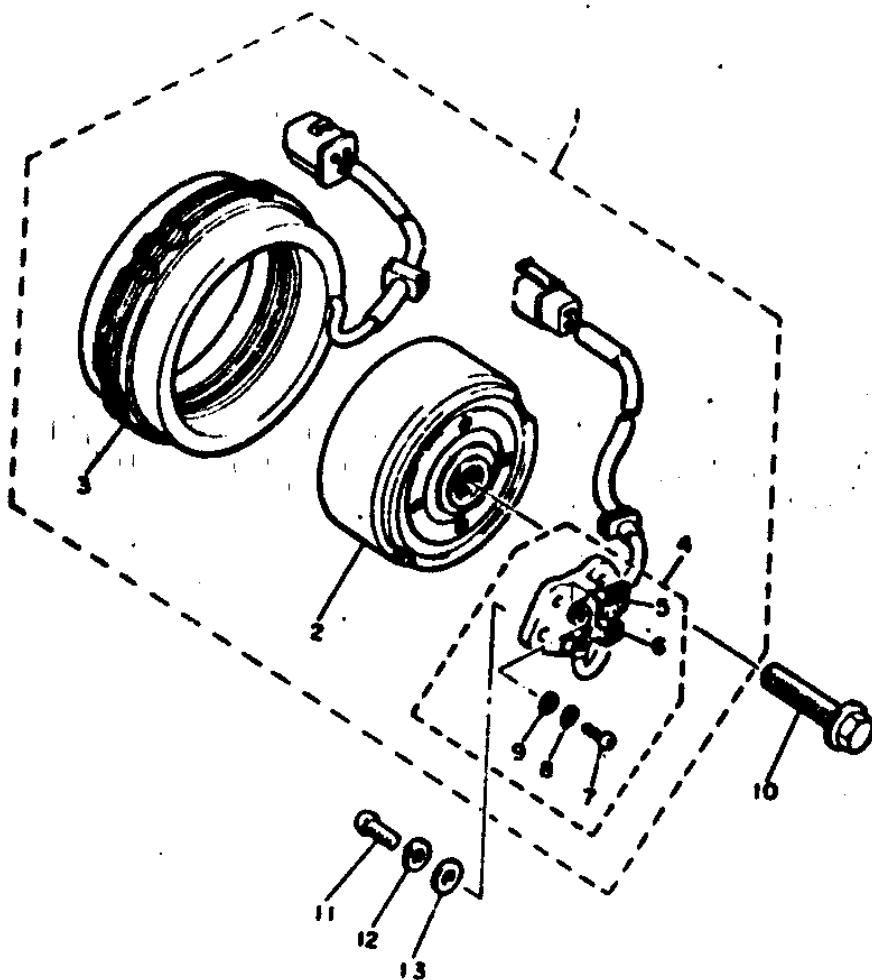
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FIG. 37 COWLING 1



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|----------------|------|---------|
| 29 | 90560-08237 | SPACER | 2 | |
| 30 | 97306-06012 | BOLT | 2 | |
| 31 | 92906-06100 | WASHER, SPRING | 2 | |
| 32 | 90387-050JS | COLLAR | 2 | |
| 33 | 51J-2839H-00 | ENCLIN | 2 | |

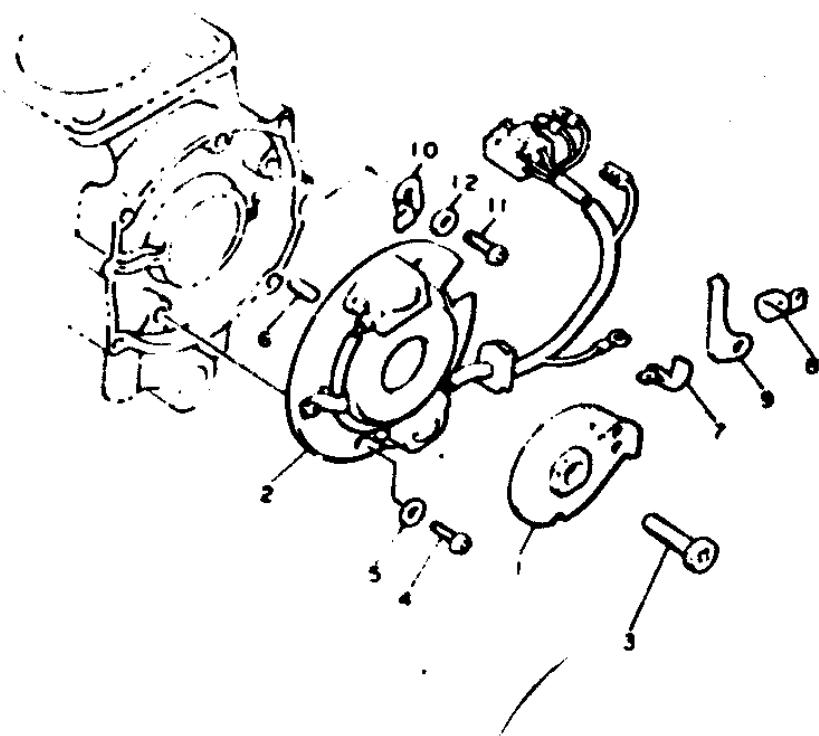
FIG. 38 GENERATOR



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|---------------------|------|---------|
| 1 | 4H7-81800-10 | A-C. GENERATOR ASSY | 1 | |
| 2 | 4H7-81850-10 | •ROTOR ASSY | 1 | |
| 3 | 4H7-81810-10 | •STATOR ASSY | 1 | |
| 4 | 4H7-81819-10 | •BRUSH HOLDER ASSY | 1 | |
| 5 | 4G0-81811-10 | ••BRUSH 1 | 1 | |
| 6 | 4G0-81812-10 | ••BRUSH 2 | 1 | |
| 7 | 98501-04012 | ••SCREW, Pan head | 2 | |
| 8 | 92902-04100 | ••WASHER, Spring | 2 | |
| 9 | 92901-04600 | ••WASHER, Plate | 2 | |
| 10 | 90109-10182 | BOLT, washer based | 1 | |
| 11 | 92902-06018 | SCREW, Pan head | 2 | |
| 12 | 92902-06100 | WASHER, Spring | 2 | |
| 13 | 92902-06600 | WASHER | 2 | |

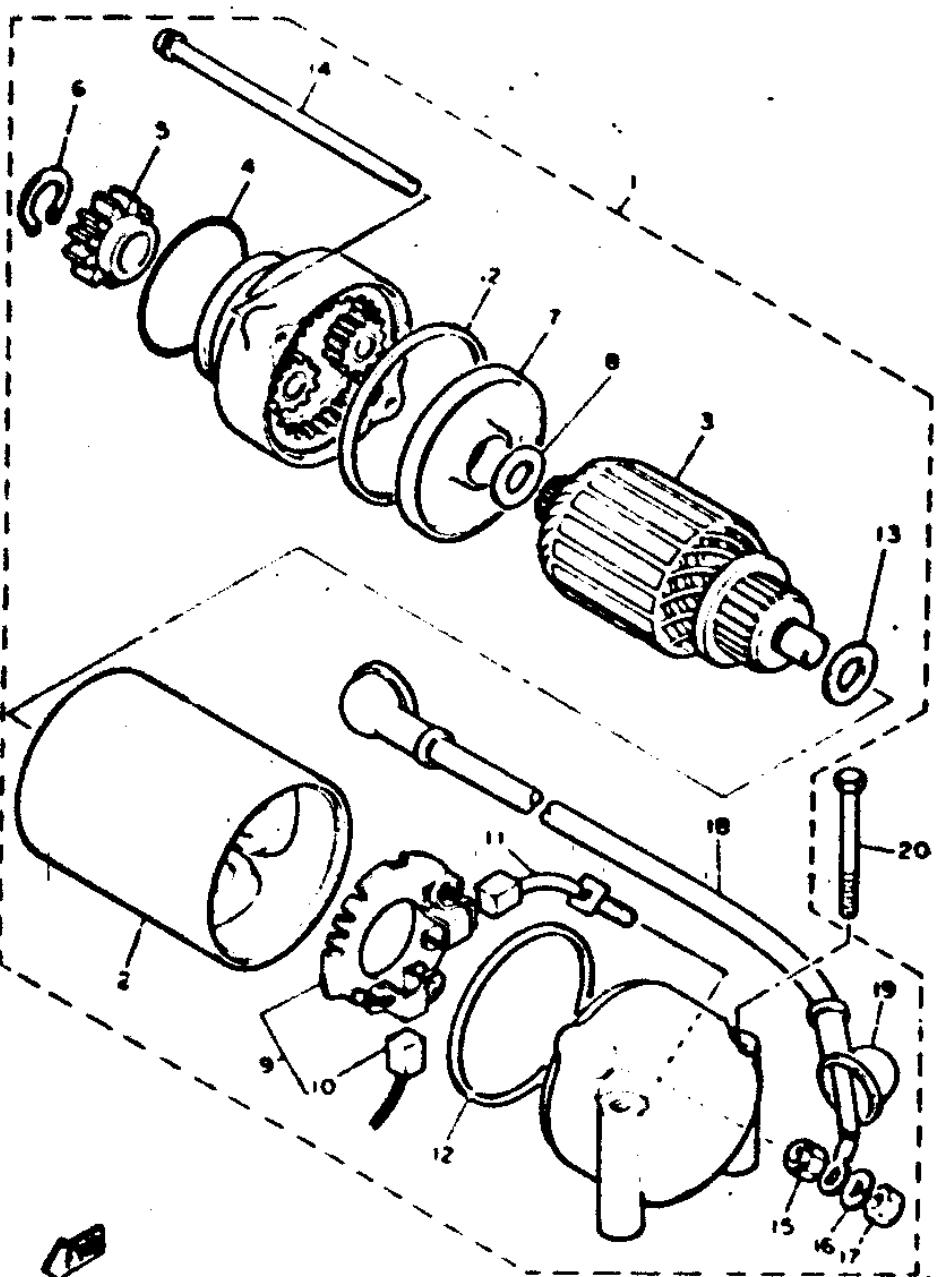
FIG. 39 PICK UP COIL. GOVERNOR

| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|-----------------|------|---------|
| 1 | 298-81673-10 | ROTOR | 1 | |
| 2 | 298-81671-10 | BASE. PICKUP | 1 | |
| 3 | 91316-08030 | BOLT | 1 | |
| 4 | 92501-06012 | SCREW. Pan head | 2 | |
| 5 | 92902-08800 | WASHER | 2 | |
| 6 | 93604-08071 | PIN. dowel | 1 | |
| 7 | 90465-08122 | CLAMP | 1 | |
| 8 | 90465-08156 | CLAMP | 1 | |
| 9 | 90465-12160 | CLAMP | 1 | |
| 10 | 4H7-81632-00 | PLATE. Timing | 1 | |
| 11 | 92501-06012 | SCREW. Pan head | 1 | |
| 12 | 92901-08200 | WASHER. Plain | 1 | |



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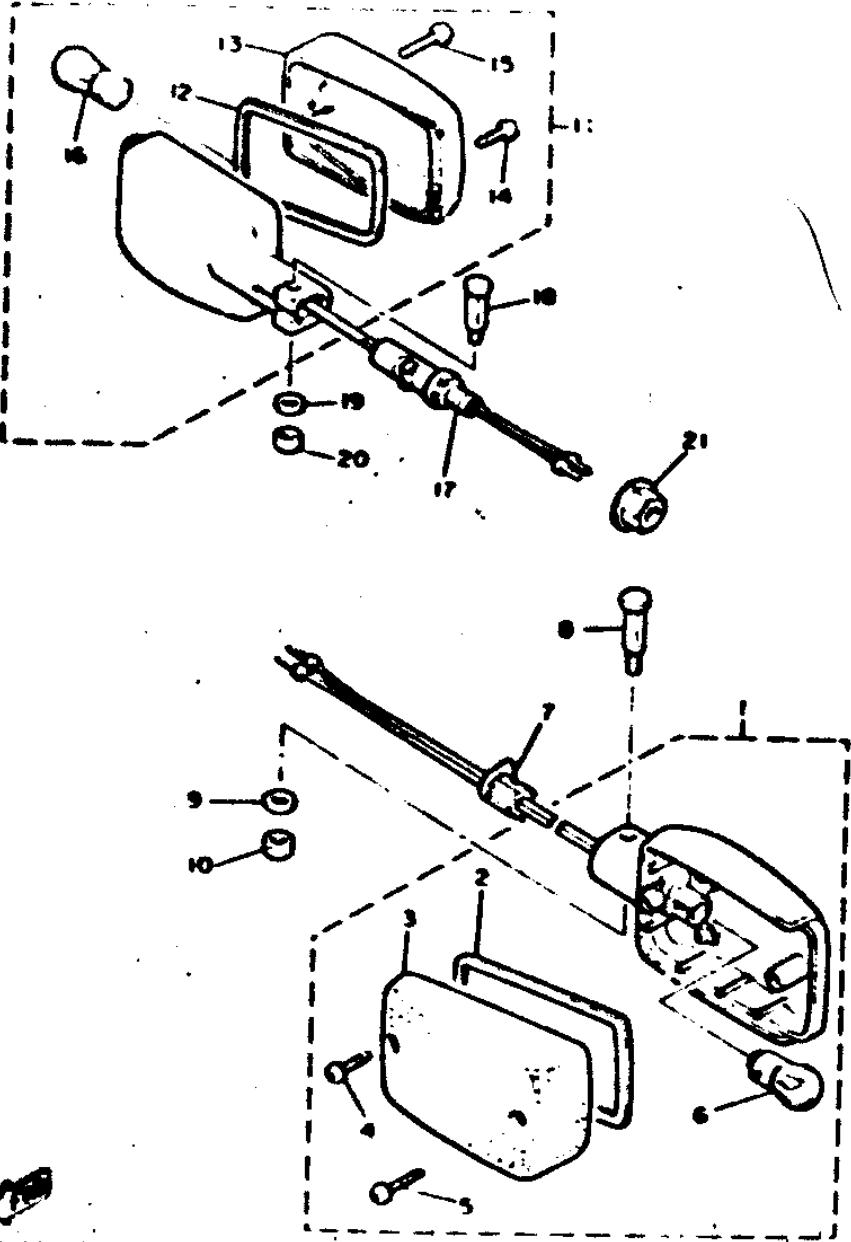
FIG. 40 STARTING MOTOR



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|------------------------------|------|---------|
| 1 | 4X0-81800-50 | STARTING MOTOR ASSY | 1 | |
| 2 | 4X0-81810-01 | • STATOR ASSY | 1 | |
| 3 | 4H7-81850-00 | • ARMATURE ASSY | 1 | |
| 4 | 4H7-81847-01 | • O-RING | 1 | |
| 5 | 4H7-15511-00 | • GEAR, starting motor (13T) | 1 | |
| 6 | 4H7-81819-00 | • CIRCLIP | 1 | |
| 7 | 4H7-81849-00 | • PLATE | 1 | |
| 8 | 4H7-81843-00 | • WASHER 1 | 1 | |
| 9 | 4H7-81840-01 | • BRUSH HOLDER ASSY | 1 | |
| 10 | 4H7-81811-00 | • • BRUSH 1 | 1 | |
| 11 | 4H7-81812-01 | • BRUSH 2 | 1 | |
| 12 | 4H7-81844-00 | • GASKET | 2 | |
| 13 | 4H7-81824-00 | • WASHER 2 | 1 | |
| 14 | 4X0-81826-01 | • BOLT | 2 | |
| 15 | 4H7-81872-00 | • NUT, Special | 1 | |
| 16 | 92901-06100 | • WASHER, SPRING | 1 | |
| 17 | 93302-06600 | • NUT | 1 | |
| 18 | 4H7-81819-00 | • WIRE, starter | 1 | |
| 19 | 4H7-81871-00 | • CAP | 2 | |
| 20 | 95801-06060 | • BOLT, handle | 1 | |

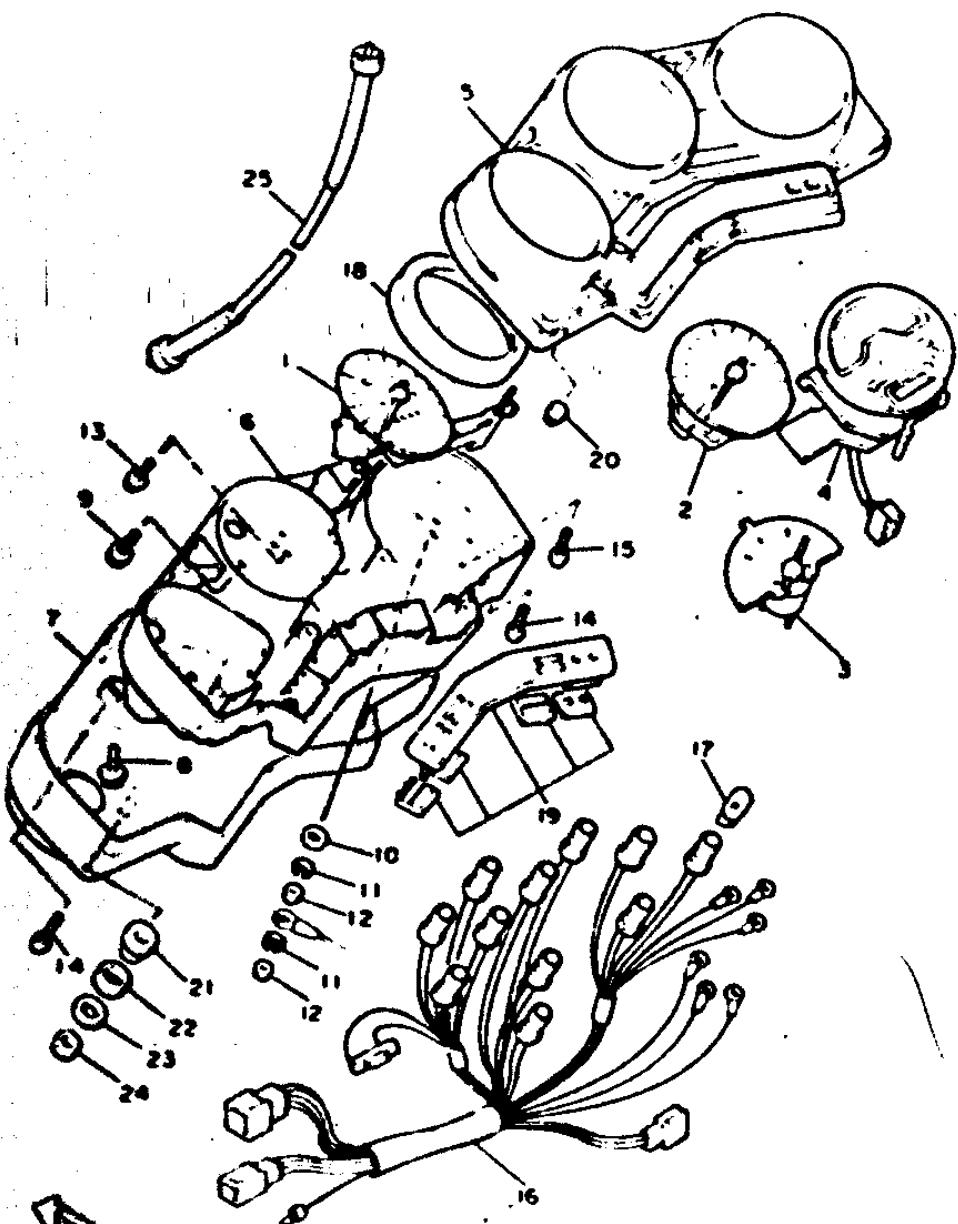
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FIG. 41 FLASHER LIGHT



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|--------------------------|------|---------|
| 1 | 31E-83301-70 | FRONT FLASHER LIGHT ASSY | 2 | |
| 2 | 562-83313-00 | GASKET, Flasher lens | 1 | |
| 3 | 562-83312-00 | LENS, Flasher | 1 | |
| 4 | 98502-04018 | SCREW, Pan head | 1 | |
| 5 | 97702-40535 | SCREW, STOPPING | 1 | |
| 6 | 250-83311-70 | BULB (12V-27W) | 1 | |
| 7 | 410-83321-00 | DAMPER, Flasher | 2 | |
| 8 | 460-83317-00 | BOLT, Flasher 1 | 2 | |
| 9 | 92903-05600 | WASHER, Plate | 2 | |
| 10 | 95303-05600 | NUT | 2 | |
| 11 | 31E-83303-70 | REAR FLASHER LIGHT ASSY | 1 | |
| 12 | 562-83313-00 | GASKET, Flasher lens | 1 | |
| 13 | 562-83312-00 | LENS, Flasher | 1 | |
| 14 | 98502-04018 | SCREW, Pan head | 1 | |
| 15 | 97702-40535 | SCREW, STOPPING | 1 | |
| 16 | 250-83311-70 | BULB (12V-27W) | 1 | |
| 17 | 460-83316-00 | STAY, Flasher 1 | 2 | |
| 18 | 460-83317-00 | BOLT, Flasher 1 | 2 | |
| 19 | 92903-05600 | WASHER, Plate | 2 | |
| 20 | 95303-05600 | NUT | 2 | |
| 21 | 95702-12100 | NUT, Flange | 2 | |

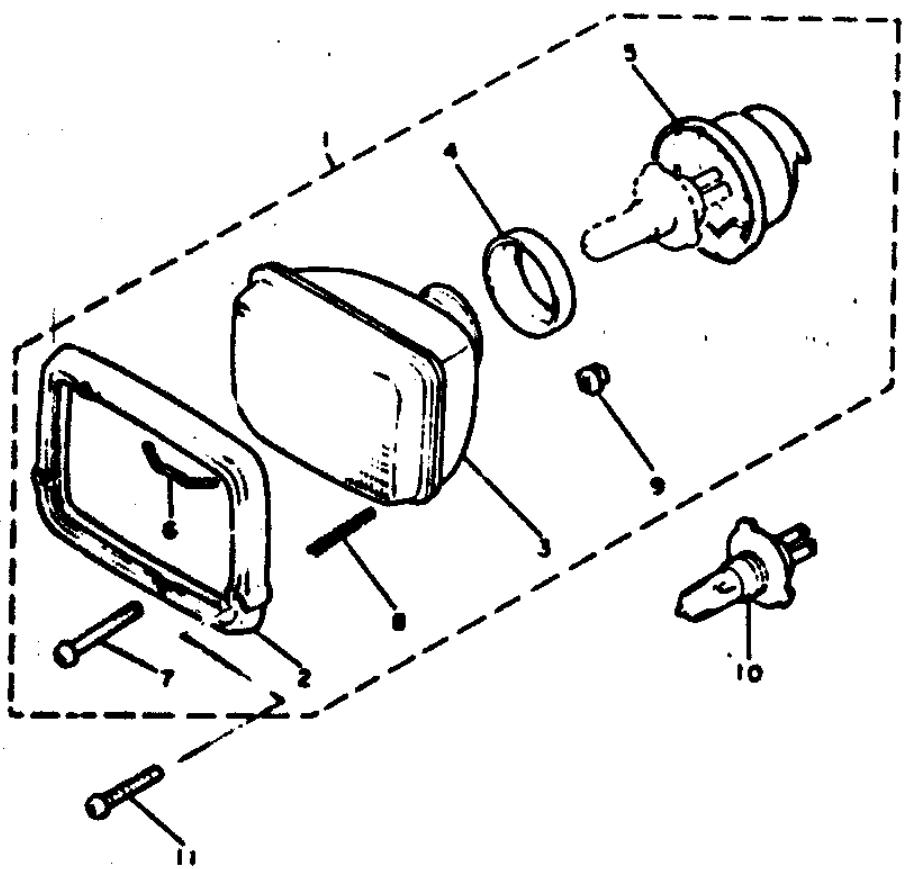
FIG. 42 METER



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|------------------------|------|---------|
| 1 | 44X-83570-EO | SPEEDOMETER ASSY | 1 | |
| 2 | 44X-83540-00 | TACHOMETER ASSY | 1 | |
| 3 | 29R-85750-00 | FUEL METER ASSY | 1 | |
| 4 | 31A-83740-00 | DIGITAL CLOCK ASSY | 1 | |
| 5 | 31A-83530-00 | CASE, UPPER | 1 | |
| 6 | 31A-8353M-00 | CASE, INNER | 1 | |
| 7 | 31A-83550-00 | COVER, meter | 1 | |
| 8 | 90167-04021 | SCREW, TAPPING | 2 | |
| 9 | 90159-04043 | SCREW, with washer | 2 | |
| 10 | 92902-03600 | WASHER | 3 | |
| 11 | 92903-03100 | WASHER, SPRING | 4 | |
| 12 | 95301-03600 | NUT | 4 | |
| 13 | 90159-03044 | SCREW, with washer | 3 | |
| 14 | 90164-04000 | SCREW, TAPPING | 7 | |
| 15 | 90164-03010 | SCREW, TAPPING | 3 | |
| 16 | 31A-83509-00 | SOCKET CORD ASSY | 1 | |
| 17 | 461-84744-00 | BULB 112V 3.4W | 1 | |
| 18 | 31A-8353L-00 | REFLECTOR | 3 | |
| 19 | 31A-8357X-00 | PANEL ASSY | 1 | |
| 20 | 29L-83570-00 | KNOB, TRIP meter | 1 | |
| 21 | 31A-83592-00 | DAMPER | 2 | |
| 22 | 31A-83593-00 | DAMPER | 2 | |
| 23 | 90201-060A3 | WASHER, PLATE | 2 | |
| 24 | 95301-06600 | NUT | 2 | |
| 25 | 164-83550-00 | SPEEDOMETER CABLE ASSY | 1 | |

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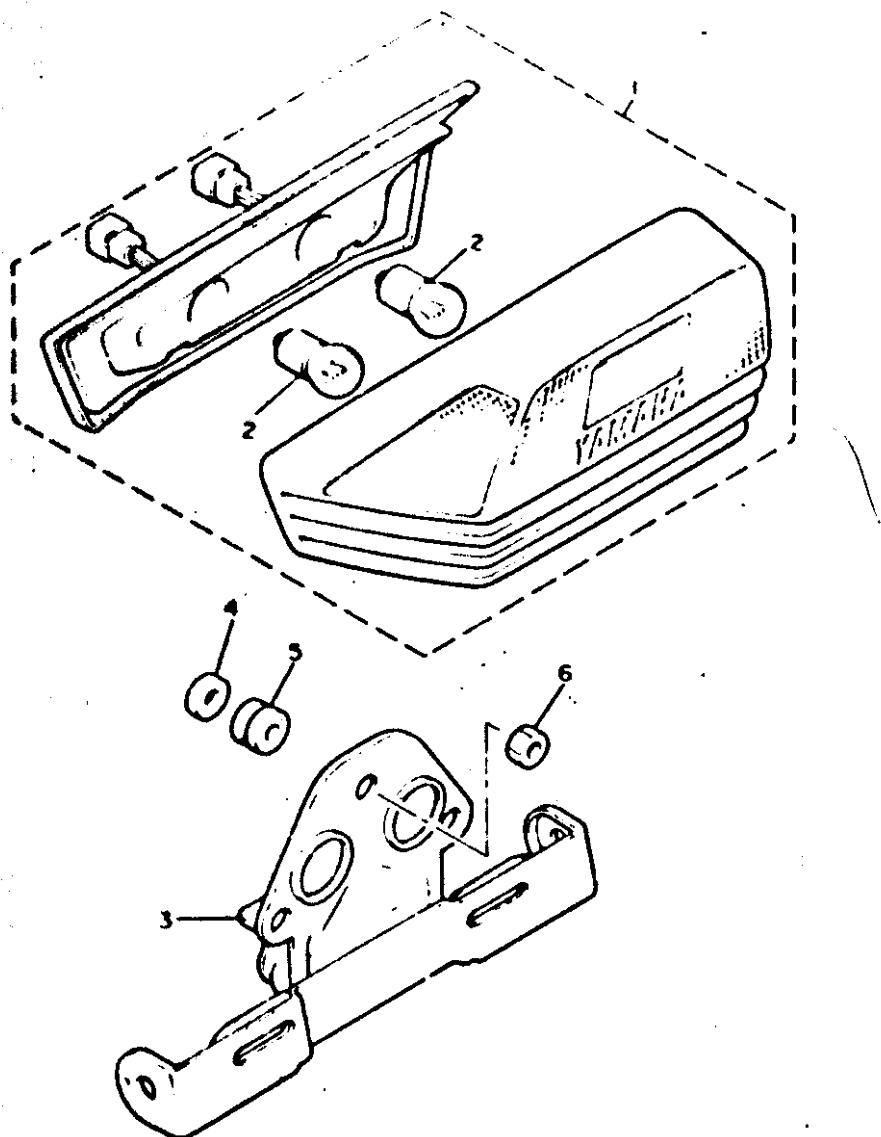
FIG. 43 HEADLIGHT



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|-----------------------|------|---------|
| 1 | 31E-84303-A0 | HEADLIGHT UNIT ASSY | 1 | |
| 2 | 31A-84318-00 | •RIM: headlight | 1 | |
| 3 | 10L-84321-A0 | •LENS: headlight | 1 | |
| 4 | 279-84378-00 | •FITTING PLATE: bulb | 1 | |
| 5 | 279-84397-01 | •COVER: socket | 1 | |
| 6 | 962-84326-A0 | •SPRING: reflector | 1 | |
| 7 | 250-84321-00 | •SCREW: fin adjusting | 2 | |
| 8 | 962-84322-00 | •SPRING: screw | 2 | |
| 9 | 190-84324-00 | •NUT: adjusting | 2 | |
| 10 | 31E-84301-00 | BULB (12V-50/50W) | 1 | LW |
| 11 | 92602-08030 | SCREW: oval head | 2 | |

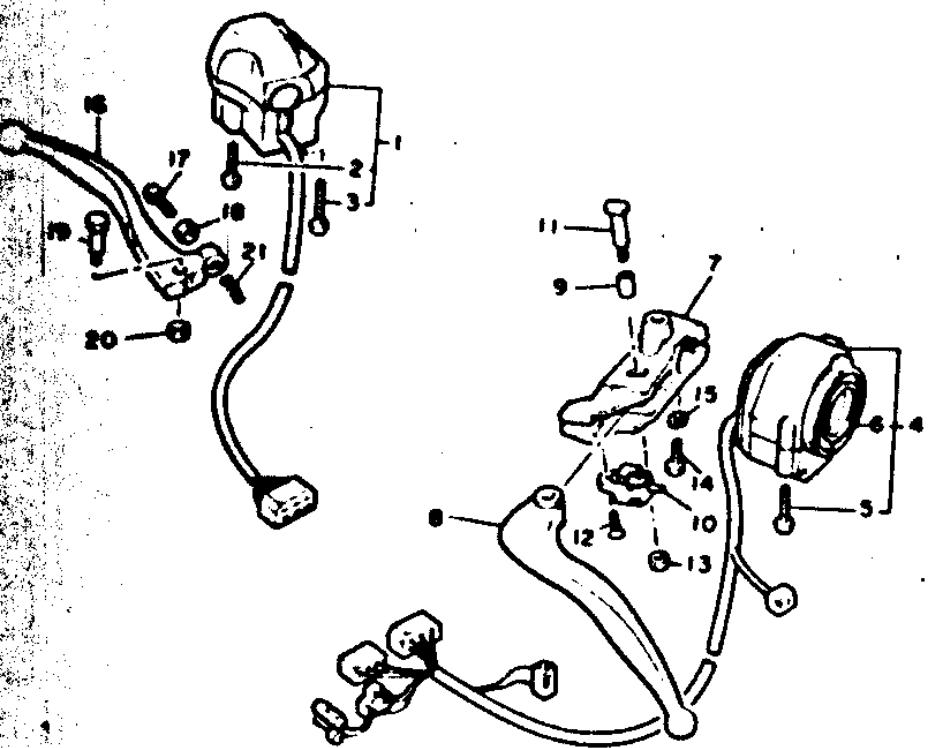
31E171 3430

FIG. 44 TAILLIGHT



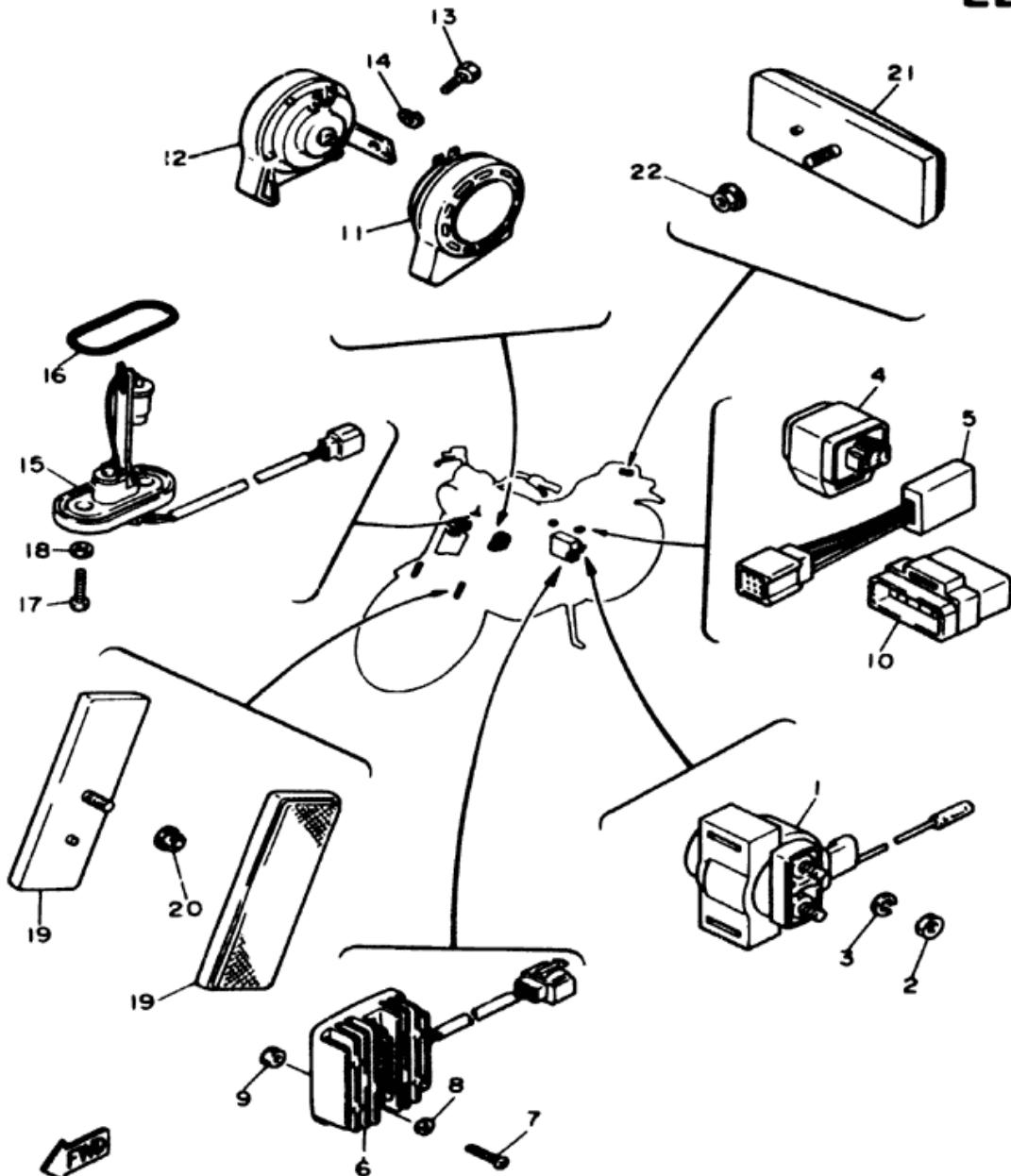
| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|---------------------|------|---------|
| 1 | 31E-84710-60 | TAILLIGHT UNIT ASSY | 1 | |
| 2 | 4G0-84714-00 | BULB (12V 27/8W) | 2 | |
| 3 | 31E-84751-60 | BRACKET, Licence | 1 | |
| 4 | 4G0-84725-00 | WASHER, Special | 3 | |
| 5 | 4G0-84754-00 | WASHER, Special | 3 | |
| 6 | 95302-06800 | NUT | 3 | |

FIG. 45 HANDLE SWITCH. LEVER



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|--------------|-------------------------|------|---------|
| 1 | 31E-83975-00 | SWITCH, handle 2 | 1 | |
| 2 | 98506-05035 | SCREW, Pan head | 1 | |
| 3 | 98506-05040 | SCREW, Pan head | 1 | |
| 4 | 31E-83973-00 | SWITCH, handle 3 (LEFT) | 1 | |
| 5 | 98506-05035 | SCREW, Pan head | 2 | |
| 6 | 31A-83960-00 | CHROME RING ASSY | 1 | |
| 7 | 31A-82911-00 | HOLDER, lever 1 | 1 | |
| 8 | 31A-83912-00 | LEVER 1 | 1 | |
| 9 | 31A-83913-00 | COLLAR, lever 1 | 1 | |
| 10 | 31A-82917-00 | SWITCH | 1 | |
| 11 | 31A-83949-00 | BOLT, lever | 1 | |
| 12 | 98702-03000 | SCREW, flat head | 1 | |
| 13 | 98608-06100 | NUT, u | 1 | |
| 14 | 97306-06025 | BOLT | 1 | |
| 15 | 92908-06100 | WASHER, SPRING | 1 | |
| 16 | 31A-83922-00 | LEVER 2 | 1 | |
| 17 | 90149-06131 | SCREW | 1 | |
| 18 | 90170-06010 | NUT | 1 | |
| 19 | 90109-06742 | BOLT | 1 | |
| 20 | 95801-06100 | NUT, u | 1 | |
| 21 | 90501-10312 | SPRING, compression | 1 | |

ELECTRICAL 1



1AA110-5440

| ELECTRICAL DATA | |
|------------------------|------------------------------|
| Battery Model | Specific Gravity Charge Rate |
| Maximum Output | 12Vdc 1.260 14A |
| Field Coil Color Code | Gm-Brown 4.9Ω ± 10% |
| Stator Coil Color Code | Whi-Whi 1.8Ω ± 10% |
| Charge Coil Color Code | W |

| Ref No | Part Number | Description | XN | XNC | Remarks |
|--------|-----------------|-------------------------------------|----|-----|---------|
| 1 | 36Y-81940-00-00 | STARTER SWITCH ASS'Y | 1 | 1 | |
| 2 | 95303-06700-00 | NUT (95301-06700) | 2 | 2 | |
| 3 | 92990-06100-00 | WASHER, spring (92903-06100) | 2 | 2 | |
| 4 | 4U8-81950-01-00 | RELAY ASS'Y | 1 | 1 | |
| 5 | 4U8-81980-M0-00 | DIODE | 1 | 1 | |
| 6 | 12R-81960-A0-00 | RECTIFIER & REGULATOR ASS'Y | 1 | 1 | |
| 7 | 92516-06030-00 | SCREW, pan head (92506-06030) | 2 | 2 | |
| 8 | 92906-06600-00 | WASHER, plate | 2 | 2 | |
| 9 | 95303-06700-00 | NUT (95301-06700) | 2 | 2 | |
| 10 | 41R-83350-71-00 | FLASHER RELAY ASS'Y | 1 | 1 | |
| 11 | 1AA-83371-20-00 | HORN | 1 | 1 | |
| 12 | 1AA-83371-30-00 | HORN | 1 | 1 | |
| 13 | 97326-08012-00 | BOLT | 2 | 2 | |
| 14 | 92906-08100-00 | WASHER, spring | 2 | 2 | |
| 15 | 1FG-85752-00-00 | SENDER UNIT ASS'Y fuel meter | 1 | 1 | |
| 16 | 42X-85753-00-00 | GASKET, sender unit | 1 | 1 | |
| 17 | 90149-06011-00 | SCREW | 2 | 2 | |
| 18 | 90202-06010-00 | WASHER, plate | 2 | 2 | |
| 19 | 42X-85110-00-00 | FRONT REFLECTOR ASS'Y | 2 | 2 | |
| 20 | 95701-05500-00 | NUT, flange (95701-05100) | 2 | 2 | |
| 21 | 55R-85130-00-00 | REAR REFLECTOR ASS'Y | 1 | 1 | |
| 22 | 85701-05500-00 | NUT, flange (95701-05100) | 1 | 1 | |

F-6

| ELECTRICAL DATA | | Transistor Controlled |
|--|---|-----------------------------|
| Ignition Timing | 5° @ 1000 rpm | Full Adv 43° @ 3600 rpm |
| Spark Plug Type | NICKE DSEA or ND IC4ES-U | |
| Spark Plug Gap | 0.6-0.7mm 1.75 m-deg (12.7 ft-lbs) 10KΩ | |
| Ignition Coil Test Gap | Primary 2 Secondary 2 | |
| Pulse Coil or Prototyp Coil Color Code | W | Org-Silv-Gry-Blk 120Ω ± 10% |
| Source Coil Color Code | W | |

FIG. 47 ELECTRICAL 2

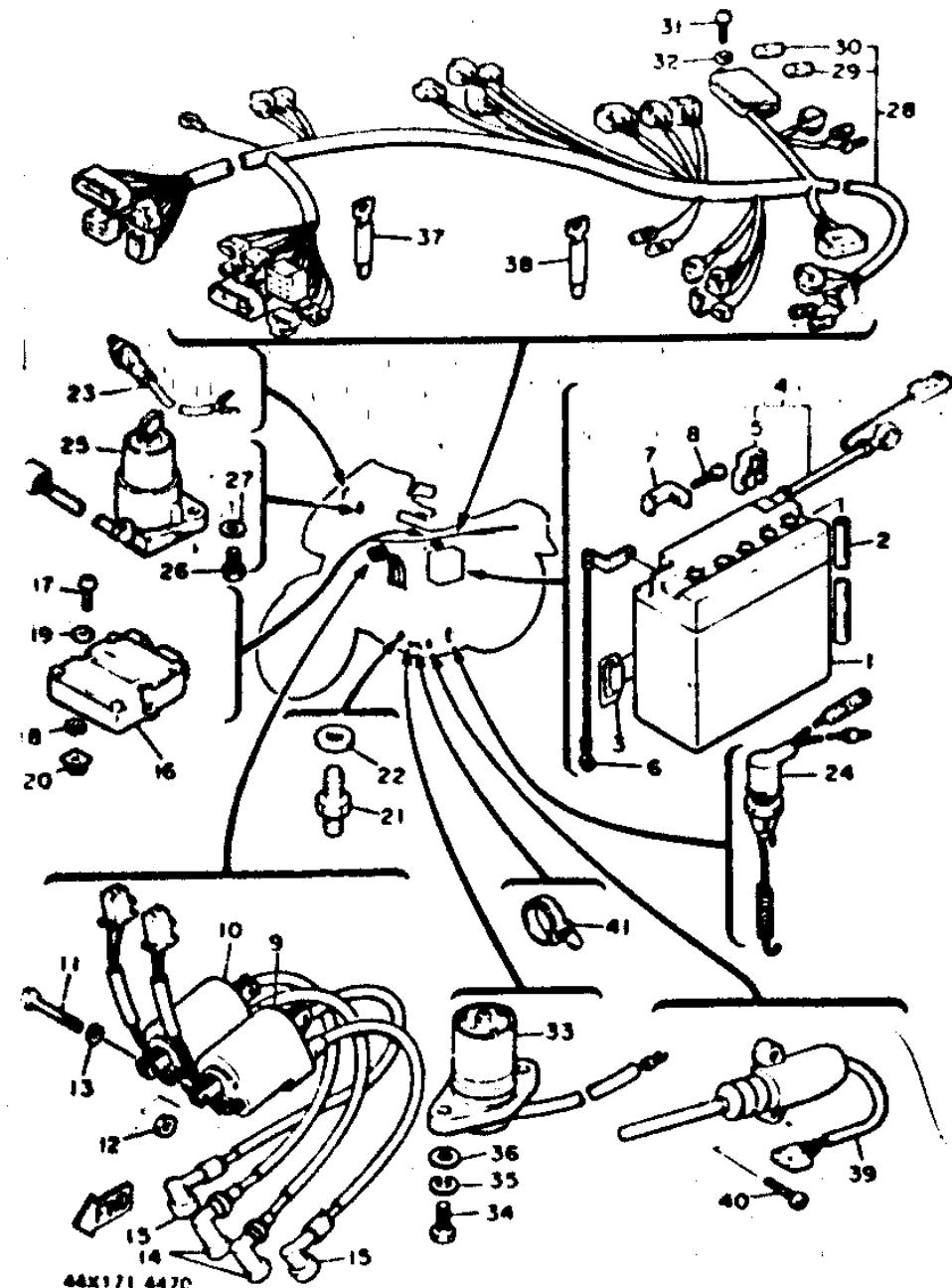
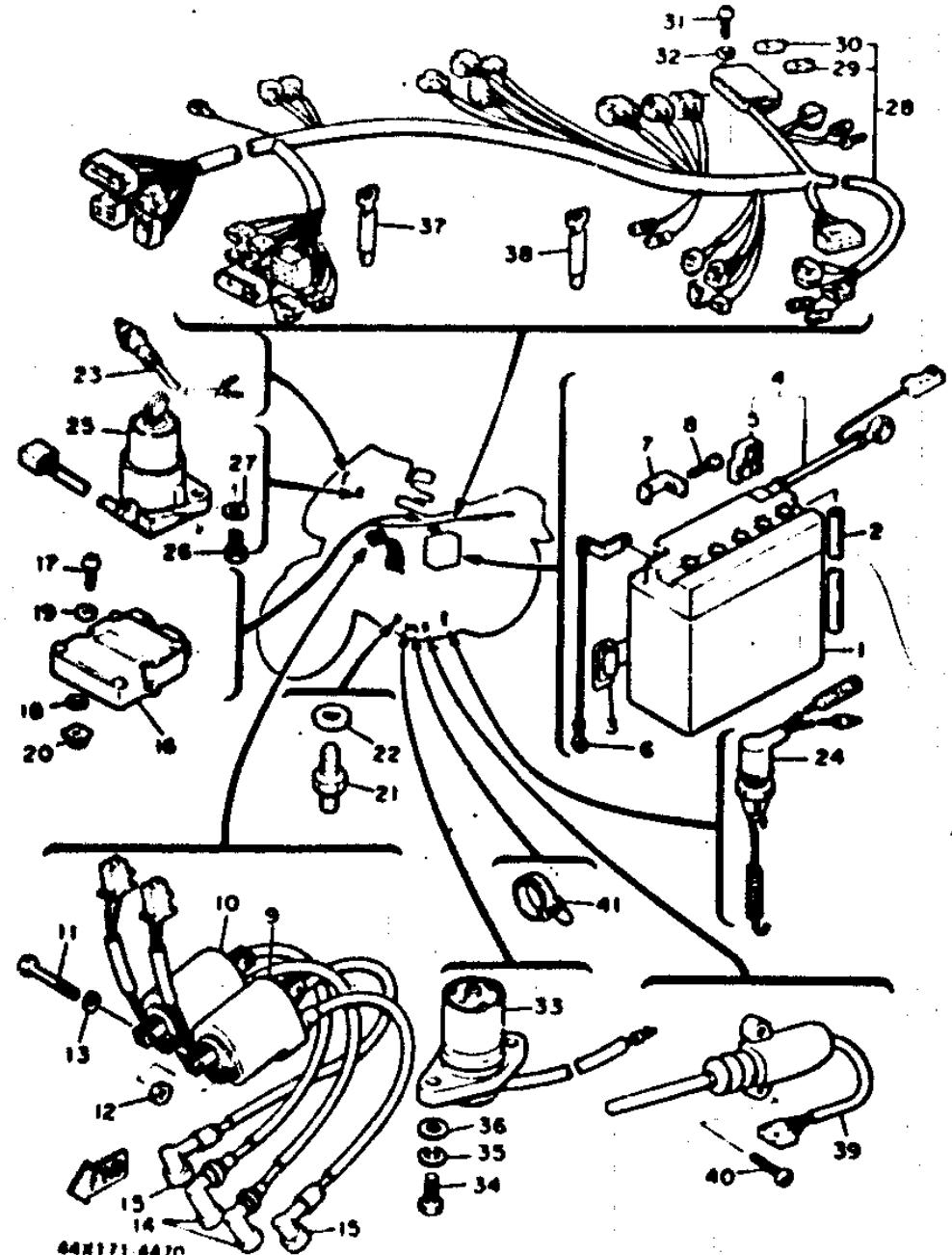
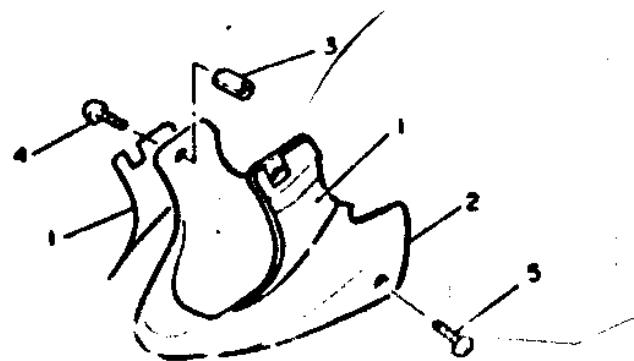


FIG. 47. ELECTRICAL 2



| REF. NO. | PART NO. | DESCRIPTION | O' TY | REMARKS |
|-------------|--------------|----------------------|-------|---------|
| 29 | 140-82151-00 | FUSE (112V-10A) | 3 | |
| 30 | 247-82151-00 | FUSE (112V-30A) | 1 | |
| 31 | 97702-50112 | SCREW, captive | 2 | |
| 32 | 92901-05600 | WASHER, plate | 2 | |
| 33 | 969-83720-01 | OIL LEVEL GAUGE ASSY | 1 | |
| 34 | 37321-06020 | BOLT | 2 | |
| 35 | 92901-06100 | WASHER, spring | 2 | |
| 36 | 92901-06600 | WASHER, plate | 2 | |
| 37 | 447-82391-00 | BAND | 1 | |
| 38 | 341-26397-01 | BAND | 4 | |
| 39 | 969-82566-00 | SWITCH, side stand | 1 | |
| 40 | 90706-05016 | SCREW, flat head | 2 | |
| 41 | 341-26397-01 | BAND | 1 | |

FIG. 48 ALTERNATE (LOWER COWL)



| REF. NO. | PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-------------|-----------------|--------------------------|------|---------------|
| 1 | 42N-28301-11 | GRAPHIC SET, Lower cover | 1 | AP |
| 2 | 42N-28305-00-AJ | COVER, LOWER | 1 | AP stores 706 |
| 3 | 42N-2834K-00 | BOSS | 2 | AP |
| 4 | 90154-05001 | SCREW, BINDING | 2 | AP |
| 5 | 90154-06014 | SCREW, BINDING | 2 | AP |



451700 4480

NUMERICAL INDEX

| PART NO. | GRID NO. | PART NO. | GRID NO. | PART NO. | GRID NO. | PART NO. | GRID NO. | PART NO. | GRID NO. |
|-----------------|--------------|--------------|--------------|--------------|--------------|--------------|-----------------|-----------------|----------|
| 4K0-W0041-00 | E- 6 | SG2-11418-20 | B- 4 | IJ7-12169-71 | B- 5 | 4H7-14186-00 | B-12 | 4K0-15189-00 | C- 3 |
| 31A-W0042-50 | E- 9 | SG2-11418-30 | B- 4 | IJ7-12169-81 | B- 5 | 4H7-14191-01 | B-12 | 4H7-15346-00 | C- 4 |
| 26H-W0045-01 | D-15 | SG2-11418-40 | B- 4 | IJ7-12169-91 | B- 5 | 29R-14197-00 | B-12 | 4H7-15347-00 | C- 4 |
| 31A-W0046-00 | E- 4 | 4H7-11456-00 | C- 6 | 4K0-12171-00 | B- 7 | 1D1-14390-01 | B-12 | 2H7-15361-00 | C- 5 |
| 31A-W0047-00 | D-15 | 4H7-11474-00 | C- 6 | 4G0-12176-01 | B- 7 | 31A-14401-00 | B-11 | 2H9-15363-00 | C- 5 |
| E- 4 | SG2-11610-00 | B- 4 | 22N-12181-00 | B- 7 | 31A-14412-00 | B-11 | 4H7-15365-00 | C- 3 | |
| 26H-W0048-00 | D-15 | SG2-11610-20 | B- 4 | 12R-12216-10 | B- 7 | 31A-14418-00 | B-11 | 31A-15381-00 | C- 2 |
| E- 4 | SG2-11610-40 | B- 4 | SG2-12213-00 | B- 7 | 31A-14439-00 | B-11 | 31A-15383-00 | C- 3 | |
| 31A-W0049-00 | D-15 | 22N-11631-01 | B- 4 | 4H7-12241-00 | B- 7 | 32F-14437-00 | B-11 | 5G9-15411-00 | C- 4 |
| E- 4 | 4H7-11633-00 | B- 4 | 4H7-12251-00 | B- 7 | 31A-14451-00 | B-11 | 4H7-15412-01 | C- 5 | |
| SG2-W1491-00 | B-12 | 22N-11636-01 | B- 4 | 4H7-12252-00 | B- 7 | 31A-14452-00 | B-11 | 4K0-15415-00 | C- 4 |
| SG2-W1492-00 | B-12 | 22N-11638-01 | B- 4 | SG2-13300-00 | B- 8 | 29R-14453-00 | B-11 | 22N-15416-00 | C- 4 |
| SG2-W1493-00 | B-12 | 4H7-11654-00 | B- 4 | 4H7-13327-00 | B- 8 | 29R-14611-00 | B-14 | SG2-15417-00 | C- 5 |
| SG2-W1494-00 | B-13 | SG2-11656-00 | B- 4 | 4H7-13328-00 | B- 8 | SG2-14612-00 | B-14 | 4K0-15421-01 | C- 5 |
| SG2-W1495-00 | B-13 | SG2-11656-10 | B- 4 | 4H7-13337-00 | B-10 | 4H7-14613-00 | B-14 | 22N-15426-00 | C- 4 |
| 31A-W1751-01 | C-11 | SG2-11656-20 | B- 4 | 1L9-13340-01 | B-10 | 41V-14615-00 | B-14 | 4H7-17211-01 | C- 9 |
| 31A-W1752-00 | C-11 | SG2-11656-30 | B- 4 | 4H7-13354-00 | B- 8 | 29R-14621-00 | B-14 | 31A-17221-00 | C- 9 |
| 2H9-W1812-00 | C-14 | 29R-12111-00 | B- 5 | SG2-13355-00 | B- 8 | 29R-14631-00 | B-14 | 4H7-17231-01 | C- 9 |
| 31A-W2165-00-02 | D- 3 | 4H7-12113-00 | B- 5 | 4H7-13414-01 | B-10 | 4K0-14638-00 | B-14 | 4H7-17241-00 | C- 9 |
| 31A-W2175-00-05 | D- 4 | 4H7-12114-00 | B- 5 | 4H7-13417-03 | B-10 | 4H7-14641-00 | B-14 | 16G-17251-00 | C- 9 |
| 31A-W2472-00 | D-13 | 4H7-12116-00 | B- 5 | 1L9-13440-91 | B-10 | 31A-14711-10 | B-14 | 4H7-17401-00 | C- 9 |
| 42H-W2838-00-12 | E-11 | 2F3-12117-00 | B- 5 | 4K0-13447-00 | B-10 | 1L9-14714-01 | B-14 | 4H7-17402-01 | C- 9 |
| SG2-Y1165-00 | B- 4 | IJ7-12118-00 | B- 5 | 4H7-13454-00 | C- 3 | 2G2-14714-00 | B-14 | 278-17424-01 | C- 9 |
| 44X-11101-00 | B- 2 | IJ7-12119-01 | B- 5 | 11H-13455-00 | D- 7 | 31A-14721-10 | B-14 | 4H7-17526-00 | C- 11 |
| 4G0-1111G-00 | B- 2 | 4H7-12121-00 | B- 5 | 4X7-13455-00 | B-10 | 4K0-14747-00 | B-14 | 31A-17527-00 | C- 11 |
| 4U8-1112G-00 | B- 2 | 31A-12153-00 | B- 6 | 4K0-13461-00 | B- 9 | 4K0-14791-00 | B-14 | 4H7-17531-00-10 | C-11 |
| 4H7-11133-10 | B- 2 | IJ7-12169-A1 | B- 5 | 31A-13464-00 | B- 9 | 41V-1490J-00 | B-12 | 4H7-17531-00-15 | C-11 |
| 4H7-11161-00 | B- 2 | IJ7-12169-E1 | B- 5 | 31A-13465-00 | B- 9 | 41V-14900-00 | B-12 | 4H7-17531-00-20 | C-11 |
| 434-11161-00 | B- 2 | IJ7-12169-F1 | B- 5 | 31A-13470-01 | B- 9 | 41V-14901-00 | B-12 | 4H7-17531-00-30 | C-11 |
| SG2-11166-00 | C- 4 | IJ7-12169-G1 | B- 5 | 2H9-13493-00 | B- 9 | 41V-14902-00 | B-12 | 4H7-17531-00-40 | C-11 |
| 371-11167-01 | C- 4 | IJ7-12169-H1 | B- 5 | 4H7-13556-01 | B-11 | 41V-14903-00 | B-12 | 4H7-17531-00-50 | C-12 |
| SG2-11181-00 | B- 2 | IJ7-12169-J1 | B- 5 | 16G-13569-00 | B-11 | 41V-14904-00 | B-12 | 4H7-17537-Y0-15 | D- 6 |
| SG2-11191-10 | B- 2 | IJ7-12169-K1 | B- 5 | 29R-13586-00 | B-11 | 4H7-14919-00 | B-12 | 4H7-17537-Y0-30 | D- 6 |
| SG2-11193-00 | B- 2 | IJ7-12169-L1 | B- 5 | 29R-13596-00 | B-11 | 4H7-14921-32 | B-12 | 4H7-17537-Y0-40 | D- 6 |
| 214-11198-01 | B-10 | IJ7-12169-M1 | B- 5 | 29R-13597-00 | B-11 | 4H7-14925-06 | B-12 | 4H7-17537-Y0-50 | D- 6 |
| D- 7 | IJ7-12169-N1 | B- 5 | 29R-13598-00 | B-11 | 29R-14933-00 | B-13 | 4H7-17537-Y0-60 | D- 6 | |
| 29R-111310-00 | B- 3 | IJ7-12162-R1 | B- 6 | 29R-1410F-00 | B-12 | 4H7-14945-00 | B-12 | 4H7-17537-Y0-20 | C-11 |
| SG2-111351-00 | B- 3 | IJ7-12169-T1 | B- 6 | 29R-1410G-00 | B-12 | 4H7-14948-40 | B-13 | 341-15583-05 | C- 6 |
| SG2-111355-00 | B- 2 | IJ7-12169-U1 | B- 6 | 4H7-14135-00 | B-13 | 4H7-14952-00 | B-13 | 4H7-15521-00 | C- 6 |
| 4H7-11363-00 | C- 2 | IJ7-12169-V1 | B- 6 | 3/3-14147-00 | B-13 | 4H7-14973-00 | B-12 | 4H7-15522-00 | C- 6 |
| 4H7-11364-00 | C- 2 | IJ7-12169-W1 | B- 6 | 29R-14148-00 | B-12 | 4H7-14984-00 | B-12 | 4H7-15524-00 | C- 6 |
| 4H7-11411-00 | B- 4 | IJ7-12169-O1 | B- 5 | | B-13 | 4H7-14985-00 | B-12 | 4H7-15512-00 | C- 6 |
| 4H7-11416-01 | B- 4 | IJ7-12169-T1 | B- 5 | 29R-14149-00 | B-12 | 4K0-15100-03 | C- 2 | 4H7-15517-00 | C- 6 |
| 4H7-11416-11 | B- 4 | IJ7-12169-21 | B- 5 | 29R-14170-00 | B-12 | 4H7-15138-00 | C- 2 | 4H7-15519-00 | C- 6 |
| 4H7-11416-21 | B- 4 | IJ7-12169-31 | B- 5 | 4H7-14171-00 | B-13 | 22N-15144-00 | C- 4 | 4H7-15520-00 | C- 6 |
| 4H7-11416-31 | B- 4 | IJ7-12169-41 | B- 5 | 4H7-14173-00 | B-13 | 4H7-15163-01 | C- 3 | 4H7-15521-00 | C- 6 |
| 4H7-11416-41 | B- 4 | IJ7-12169-51 | B- 5 | 4H7-14174-00 | B-13 | 16G-15164-00 | C- 3 | 4H7-15522-00 | C- 6 |
| SG2-11418-00 | B- 4 | IJ7-12169-61 | B- 5 | 29R-14177-00 | B-12 | 4H7-15167-10 | C- 2 | 4H7-15524-00 | C- 6 |
| SG2-11418-10 | B- 4 | | | | | | C- 2 | 4H7-15525-00 | C- 6 |

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| PART NO. | GRID NO. | PART NO. | GRID NO. | PART NO. | GRID NO. | PART NO. | GRID NO. | PART NO. | GRID NO. |
|--------------|----------|------------------|----------|--------------|----------|------------------|----------|------------------|----------|
| 4K0-15189-00 | C- 3 | 31A-16351-00 | C- 7 | 4H7-15346-00 | C- 4 | 4H7-16356-00 | C- 7 | 31A-16371-00 | C- 7 |
| 4H7-15347-00 | C- 4 | 4H7-16382-01 | C- 7 | 2H7-15363-00 | C- 5 | 4H7-16383-00 | C- 7 | 1J7-16384-00 | C- 7 |
| 2H7-15363-00 | C- 5 | 1J7-16385-00 | C- 7 | 31A-15381-00 | C- 2 | 1J7-16385-00 | C- 7 | 4H7-16398-00 | C- 7 |
| 31A-15383-00 | C- 3 | 4H7-16398-00 | C- 7 | 5G9-15411-00 | C- 4 | 4H7-17121-00 | C- 9 | 4H7-17141-00 | C- 9 |
| 5G9-15411-00 | C- 4 | 4H7-17141-00 | C- 9 | 4H7-15412-01 | C- 5 | 4H7-17151-00 | C- 9 | 4H7-17211-01 | C- 9 |
| 4H7-15412-01 | C- 5 | 4H7-17211-01 | C- 9 | 22N-15416-00 | C- 4 | 4H7-17221-00 | C- 9 | 31A-17221-00 | C- 9 |
| 22N-15416-00 | C- 4 | 4H7-17221-00 | C- 9 | 4K0-15441-00 | C- 3 | 4H7-17241-00 | C- 9 | 16G-17251-00 | C- 9 |
| 4K0-15441-00 | C- 3 | 4H7-17241-00 | C- 9 | 4H7-15449-00 | C- 4 | 4H7-17401-00 | C- 9 | 4H7-17402-01 | C- 9 |
| 4H7-15449-00 | C- 4 | 4H7-17402-01 | C- 9 | 278-17424-01 | C- 9 | 4H7-17524-00 | C- 11 | 31A-17526-00 | C- 11 |
| 278-17424-01 | C- 9 | 31A-17526-00 | C- 11 | 4H7-15451-00 | C- 4 | 4H7-17531-00-10 | C-11 | 4H7-17531-00-15 | C-11 |
| 4H7-15451-00 | C- 4 | 4H7-17531-00-15 | C-11 | 4H7-15455-00 | C- 4 | 4H7-17531-00-20 | C-11 | 4H7-17531-00-30 | C-11 |
| 4H7-15455-00 | C- 4 | 4H7-17531-00-30 | C-11 | 4H7-15511-00 | E-19 | 4H7-17531-00-40 | C-11 | 4H7-17531-00-50 | C-12 |
| 4H7-15511-00 | E-19 | 4H7-17531-00-50 | C-12 | 4H7-15512-00 | C- 6 | 4H7-17537-Y0-15 | D- 6 | 4H7-17537-Y0-30 | D- 6 |
| 4H7-15512-00 | C- 6 | 4H7-17537-Y0-30 | D- 6 | 4H7-15517-00 | C- 6 | 4H7-17537-Y0-40 | D- 6 | 4H7-17537-Y0-50 | D- 6 |
| 4H7-15517-00 | C- 6 | 4H7-17537-Y0-50 | D- 6 | 4H7-15519-00 | C- 6 | 4H7-17537-Y0-60 | D- 6 | 4H7-17537-Y0-80 | C-11 |
| 4H7-15519-00 | C- 6 | 4H7-17537-Y0-80 | C-11 | 4H7-15521-00 | C- 6 | 4H7-17537-Y0-90 | D- 6 | 4H7-17537-Y0-100 | D- 6 |
| 4H7-15521-00 | C- 6 | 4H7-17537-Y0-100 | D- 6 | 4H7-15522-00 | C- 6 | 4H7-17537-Y0-120 | C-11 | 4H7-17537-Y0-140 | C-11 |
| 4H7-15522-00 | C- 6 | 4H7-17537-Y0-140 | C-11 | 4H7-15524-00 | C- 6 | 4H7-17537-Y0-160 | C-11 | 4H7-17537-Y0-180 | C-11 |
| 4H7-15524-00 | C- 6 | 4H7-17537-Y0-180 | C-11 | 31A-16150-00 | C- 7 | 4H7-17537-00-05 | C-11 | 4H7-17537-00-20 | C-11 |
| 31A-16150-00 | C- 7 | 4H7-17537-00-20 | C-11 | 341-15583-05 | C- 6 | 4H7-17537-00-30 | C-11 | 4H7-17537-00-40 | C-11 |
| 341-15583-05 | C- 6 | 4H7-17537-00-40 | C-11 | 117-15444-00 | C- 13 | 4H7-17537-00-50 | C-11 | 4H7-17537-00-60 | C-11 |
| 117-15444-00 | C- 13 | 4H7-17537-00-60 | C-11 | 31A-16150-00 | C- 7 | 4H7-17537-00-50 | C-11 | 4H7-17537-00-60 | C-11 |
| 31A-16150-00 | C- 7 | 4H7-17537-00-60 | C-11 | 2K7-16154-00 | C- 8 | 4H7-17555-00 | C- 9 | 4L6-17582-00 | C- 9 |
| 2K7-16154-00 | C- 8 | 4H7-17555-00 | C- 9 | 4H7-16154-00 | C- 7 | 4H7-16155-01 | C- 6 | 31A-17583-00 | C- 9 |
| 4H7-16154-00 | C- 7 | 31A-17583-00 | C- 9 | 4H7-16155-01 | C- 6 | 4L6-17582-00 | C- 9 | 4H7-18101-00 | C-14 |
| 4H7-16155-01 | C- 6 | 4H7-18101-00 | C-14 | 4H7-16156-00 | C- 7 | 4H7-18111-00 | C-14 | 4H7-18111-00 | C-14 |
| 4H7-16156-00 | C- 7 | 4H7-18111-00 | C-14 | 16B-16324-00 | C- 3 | 132-18113-01 | C-14 | 132-18113-01 | C-14 |
| 16B-16324-00 | C- 3 | 132-18113-01 | C-14 | 31A-16325-00 | C- 7 | 4K0-18115-00 | C-14 | 4K0-18115-00 | C-14 |
| 31A-16325-00 | C- 7 | 4K0-18115-00 | C-14 | 4H7-16340-00 | C- 7 | 4K0-18120-01 | C-14 | 4K0-18120-01 | C-14 |

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| PART NO. | GRID NO. |
|-----------------|----------|-----------------|----------|-----------------|----------|-----------------|----------|-----------------|--------------|
| 102-18137-00-10 | C- 7 | 41Y-23110-00 | D-11 | 31A-24500-01 | D-12 | 360-25854-00 | E- 9 | 31A-27442-00 | E- 8 |
| 4H7-18140-00 | C-14 | 31A-23111-31 | D-10 | 2G2-24512-00 | D-12 | 4K0-25854-00 | E- 8 | 31A-27443-00 | E- 8 |
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| 92901-08700 | D- 7 | 92990-12200 | E- 5 | 93306-30528 | C- 9 | 95301-10700 | B- 7 | 95822-08025 | D- 2 | E- 7 |
| 92901-10100 | D-15 | 93101-30084 | D- 6 | 93306-30532 | C- 9 | | E- 8 | 95826-06020 | B- 9 | 98506-05035 |
| | E- 4 | 93101-32088 | B- 4 | 93306-30533 | D- 6 | 95302-06600 | E-15 | 95826-08045 | D- 9 | 98506-05040 |
| 92901-10200 | D-15 | 93101-35097 | C-11 | 93306-90501 | C-13 | | F- 5 | 97301-06014 | C- 6 | 98701-05035 |
| | E- 4 | 93101-38098 | D- 6 | 93306-91101 | C- 9 | | F- 8 | 97301-06016 | C- 6 | 98702-03008 |
| 92901-14200 | D-14 | 93102-12106 | C-14 | 93310-365H3 | C- 8 | 95302-06700 | F- 7 | | C-13 | 98706-04012 |
| 92902-03600 | F- 3 | 93102-12224 | C- 7 | 93311-36042 | C-10 | 95303-05600 | F- 2 | | C- 6 | 98706-05040 |
| 92902-04100 | E-13 | 93102-22014 | D-14 | 93311-43729 | D- 6 | 95303-06700 | C-14 | | C- 6 | 98701-05035 |
| 92902-06100 | D- 4 | 93102-25017 | D- 5 | 93315-11208 | C- 7 | 95303-06800 | D- 2 | 97302-06035 | C- 13 | 98706-04012 |
| | D-13 | 93102-25044 | E- 2 | 93315-23208 | B- 8 | 95311-06600 | B- 3 | 97302-06080 | F- 8 | E- 6 |
| | E-13 | 93102-25218 | C- 8 | 93316-01403 | D- 7 | 95311-08600 | B- 3 | 97306-06010 | E-11 | |
| | F- 7 | 93102-70167 | D- 7 | 93317-11020 | C- 7 | | D- 7 | 97306-06012 | C-15 | |
| | F- 8 | 93105-45017 | D-14 | 93317-41510 | D- 6 | | D- 10 | | E-12 | |
| 92902-76800 | D-13 | 93108-23007 | D- 7 | 93332-00008 | D- 9 | | D-11 | 9730E-06016 | D- 2 | |
| | E-13 | 93210-07438 | C- 3 | 93332-00010 | D- 5 | 95311-08700 | B- 9 | | E- 6 | |
| | E-14 | 93210-07540 | C- 3 | 93332-00023 | D- 9 | 95316-06600 | D- 2 | 97306-06020 | E-11 | |

NUMERICAL INDEX

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| A.C. GENERATOR ASSY | E-13 | BOLT | D- 2 | BOLT, flange | D- 2 |
| ABSORBER 1 | B- 2 | . | D- 7 | . | D- 9 |
| . | C- 6 | . | D- 8 | . | E- 7 |
| AIR CLEANER CASE ASSY | B-11 | . | D- 9 | . | E-11 |
| ARM, shift Pedal | C-14 | . | D-10 | . | E-15 |
| ARMATURE ASSY | E-15 | . | D-11 | BOLT, flasher 1 | F- 2 |
| AXLE, Push lever | C- 7 | . | D-14 | BOLT, hexagon socket head | B- 8 |
| AXLE, wheel | D-14 | . | C- 3 | . | D-10 |
| . | E- 2 | . | C- 4 | . | D-11 |
| BACK MIRROR ASSY (LEFT) | E- 5 | . | C- 5 | . | E- 8 |
| BACK MIRROR ASSY (RIGHT) | E- 5 | . | C- 6 | BOLT, lever | F- 6 |
| BALANCER, wheel (10G) | D-14 | . | C-12 | BOLT, stud | B- 2 |
| . | E- 2 | . | C-14 | . | B- 3 |
| BALANCER, wheel (20G) | D-14 | . | C-15 | . | C- 2 |
| . | E- 2 | . | D- 2 | . | D- 6 |
| BALANCER, wheel (30G) | D-14 | . | D- 3 | BOLT, union | B- 9 |
| . | E- 2 | . | D- 4 | . | E- 6 |
| BALL | E- 7 | . | D- 5 | . | E-10 |
| BAND | F- 9 | . | D- 7 | BOLT, washer based | B- 2 |
| BAND, battery | D- 4 | . | D-12 | . | B- 7 |
| . | F- 8 | . | D-13 | . | B- 8 |
| BAR, shift fork Guide 1 | C-13 | . | D-15 | . | C- 2 |
| BAR, Tension | E- 2 | . | E- 4 | . | C-15 |
| BASE, Pickup | E-14 | . | E- 5 | . | D- 7 |
| BATTERY ASSY (YUASA YB14L-A2) | F- 8 | . | E- 6 | . | E-12 |
| BEARING | C- 7 | . | E- 7 | BOLT, with hole | E- 2 |
| . | C- 9 | . | E- 8 | BOLT, with washer | B-11 |
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| . | D- 5 | . | E-10 | . | D-11 |
| . | D- 9 | . | E-11 | . | F- 7 |
| . | E- 2 | . | E-12 | BOOT, master cylinder | E- 6 |
| BEARING (B6004) | C- 6 | . | E-14 | BOOT, rubber | D- 5 |
| BEARING (B6005) | C-11 | . | E-15 | BOSS | F-10 |
| BEARING (B6203RS) | E- 2 | . | F- 6 | BOSS, clutch | C- 7 |
| BEARING (B6204) | C- 9 | . | F- 7 | BOX | D- 3 |
| BEARING (B6205) | C- 8 | . | F- 8 | . | D- 4 |
| BEARING (B6207) | C-11 | . | F- 9 | BOX COMP. | D- 4 |
| BEARING (B63022) | D-14 | BOLT 2 | D-10 | BRACE, fork | D-11 |
| BEARING (B6303) | E- 2 | . | D-11 | BRACKET 2 | E- 8 |
| BEARING (B6305RS SPECIAL) | D- 6 | BOLT, cap | D-10 | BRACKET 3 | E- 8 |
| BEARING (B6305Z) | C- 9 | . | D-11 | BRACKET, air cleaner 1 | C-15 |
| BEARING (B6911) | C- 9 | BOLT, connecting rod | D- 4 | BRACKET, caliper | E- 4 |
| BEARING, cylindrical | B- 8 | BOLT, cylinder holding 3 | C- 2 | BRACKET, footrest 1 | E- 7 |
| . | C- 7 | BOLT, cylinder holding 4 | C- 2 | BRACKET, footrest 2 | E- 7 |
| . | C- 8 | BOLT, flange | D- 9 | BRACKET, licence | F- 5 |
| . | C-10 | . | D-14 | BRACKET, master cylinder | E- 6 |
| . | D- 6 | . | C- 2 | BRACKET, reflector 1 | F- 7 |
| . | D- 1 | . | C-12 | BRACKET, seat | D-13 |

PARTS NAME INDEX

| DESCRIPTION | GRID NO. | DESCRIPTION | GRID NO. | DESCRIPTION | GRID NO. |
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| BRAKE PAD KIT, front | D-15 | CASE, upper | F- 3 | COLLAR, Guide | D- 6 |
| BRAKE PAD KIT, rear | E- 4 | CAST WHEEL, front | D-14 | COLLAR, lever 1 | F- 6 |
| BREATHER COMP. | D- 7 | CAST WHEEL, rear | E- 2 | COLLAR, wheel | E- 2 |
| BREATHER 1 | C- 4 | CHAIN (TBPSMH-120L) | B- 7 | CONNECTING ROD ASSY | B- 4 |
| BREATHER 2 | C- 4 | CHAIN (DID25 62L) | B- 8 | CONNECTOR | B-12 |
| BREED SCREW KIT | D-15 | CHAIN, Primary | C- 8 | COTTER, valve | B- 5 |
| . | E- 4 | CHOKE RING ASSY | F- 6 | COUPLING, Gear | D- 6 |
| BRUSH HOLDER ASSY | E-13 | CIRCLIP | B- 2 | COVER | D- 5 |
| . | E-15 | . | B- 4 | COVER, ball race 1 | D- 9 |
| BRUSH 1 | E-13 | . | B- 9 | COVER, cap | C- 5 |
| . | E-15 | . | C- 6 | COVER, crankcase 1 | C- 4 |
| BRUSH 2 | E-13 | . | C- 7 | COVER, crankcase 2 | C- 5 |
| . | E-15 | . | C- 8 | COVER, crankcase 3 | C- 4 |
| BULB (12V 27/BW1) | F- 5 | . | C- 9 | COVER, cylinder head 1 | B- 2 |
| BULB (12V 3.4W) | F- 3 | . | C-10 | COVER, dust | C-14 |
| BULB (12V-27W) | F- 2 | . | C-11 | COVER, footrest | E- 7 |
| BULB (12V-60/55W) | F- 4 | . | C-13 | COVER, Generator | C- 4 |
| BUSH-G. SPH/GEM | E- 9 | . | C-14 | COVER, handle lever 1 | E- 5 |
| BY-PASS VALVE ASSY | B-10 | . | D- 7 | COVER, lead wire | F- 8 |
| CABLE, clutch | E- 5 | . | E-18 | COVER, lower | F-10 |
| CABLE, Starter 1 | E- 5 | CIRCLIP 1 | C- 9 | COVER, meter | F- 3 |
| CABLE, Throttle 1 | E- 5 | CLAMP | B- 9 | COVER, oil element | B-10 |
| CALIPER ASSY | E- 4 | . | D- 2 | COVER, oil Pump | C- 4 |
| CALIPER ASSY (LEFT) | D-15 | . | E-10 | COVER, oil Pump 2 | C- 4 |
| CALIPER ASSY (RIGHT) | D-15 | . | B-11 | COVER, Plunger cap | E- 2 |
| CALIPER SEAL KIT | D-15 | CLAMP, hose | E- 9 | COVER, Pump Gear | B- 8 |
| . | E- 4 | . | B-11 | COVER, rear fender | D- 3 |
| CAM, drive | C-11 | CLIP | B-12 | COVER, rear footrest | E- 7 |
| CAM, driven | C-11 | . | C- 4 | COVER, seat | D-13 |
| CAMSHAFT 1 | B- 7 | . | D-12 | COVER, shift Pedal | C-14 |
| CAMSHAFT 2 | B- 7 | . | E- 2 | COVER, socket | F- 4 |
| CAP | E-15 | CLUTCH, hub | D-14 | COVER, strainer | B-10 |
| CAP ASSY | D-12 | CLUTCH, motor | B- 9 | COVER, upper | E- 8 |
| CAP, do 1 | E- 5 | COLLAR | B-14 | COWLING ASSY | E-11 |
| CAP, cleaner case 1 | B-11 | . | C- 2 | CRANKCASE ASSY | C- 2 |
| CAP, front fork | D-10 | . | C- ? | CRANKSHAFT | B- 4 |
| . | D-11 | . | C- 6 | CROSS JOINT COMP. | D- 7 |
| CAP, handlebar cover | E- 5 | . | C- 8 | CROWN, handle | D- 9 |
| CAP, plunger | B-13 | . | C-14 | CYLINDER | B- 3 |
| CAP, reservoir | E- 6 | . | D- 3 | CYLINDER COMP., front fork | D-10 |
| . | E- 9 | . | D- 4 | . | D-11 |
| CAP, Starter Clutch Spring | C- 6 | . | D- 5 | CYLINDER HEAD ASSY | B- 2 |
| CARBURETOR ASSY | B-12 | . | D- 8 | CYLINDER KIT, master | E- 6 |
| CARBURETOR ASSY 1 | B-12 | . | D-14 | . | E- 9 |
| CARBURETOR ASSY 2 | B-12 | . | E- 2 | DAMPER | D- 4 |
| CARBURETOR ASSY 3 | B-12 | . | E-11 | . | E- 2 |
| CARBURETOR ASSY 4 | B-12 | . | E-12 | . | F- 3 |
| CASE, rear | . | . | . | . | . |

PARTS NAME / INDEX

| DESCRIPTION | GRID NO. | DESCRIPTION | GRID NO. | DESCRIPTION | GRID NO. |
|----------------------------|----------|-------------------------------|----------|-------------------------------|----------|
| DAMPER 1 | D- 3 | FUEL TANK COMP. | D-12 | GRAPHIC SET, cowling | E-11 |
| DAMPER, chain 1 | B- 7 | FUSE (12V-10A) | F- 9 | GRAPHIC SET, front fender | D- 2 |
| DAMPER, chain 2 | B- 7 | FUSE (12V-30A) | F- 9 | GRAPHIC SET, lower cover | F-10 |
| DAMPER, flasher 1 | F- 2 | GASKET | B- 2 | GRAPHIC 1 | D- 4 |
| DAMPER, locating 1 | D-12 | | B- 3 | GRA. MIC 2 | D- 4 |
| | E- 5 | | B-10 | GRIP (L.H.) | E- 5 |
| DAMPER, locating 2 | D-12 | | C- 4 | GRIP ASSY | E- 5 |
| DAMPER, locating 3 | D-12 | | C- 5 | GROMMET | B- 9 |
| DAMPER, muffler | B-14 | | D- 7 | | B-10 |
| DIAPHRAGM ASSY | B-12 | | D-10 | | B-11 |
| DIAPHRAGM, reservoir | E- 6 | | D-11 | | C- 3 |
| | E- 9 | | D-12 | | C- 5 |
| DIGITAL CLOCK ASSY | F- 3 | | E-15 | | D- 4 |
| DIODE | F- 7 | | F- 8 | | E-11 |
| DISC, brake | E- 4 | GASKET 1 | C- 4 | GROMMET, Gear cover | B- 8 |
| DISC, brake (LEFT) | D-15 | GASKET, crankcase cover 1 | C- 4 | GUARD, mud | D- 2 |
| DISC, brake (RIGHT) | D-15 | GASKET, crankcase cover 2 | C- 8 | GUIDE, intake valve (1ST O/S) | B- 2 |
| DOUBLE SEAT ASSY | D-13 | GASKET, cylinder | B- 3 | GUIDE, side stand | E- 8 |
| DRIVE AXLE ASSY | C- 9 | GASKET, cylinder head 1 | B- 2 | GUIDE, stepper 2 | B- 7 |
| DUCT | B-11 | GASKET, drain Plug | D-10 | GUIDE, upper | C- 8 |
| ELEMENT ASSY, oil cleaner | B-10 | | D-11 | HANDLE, standing | D-13 |
| ELEMENT, air cleaner | B-11 | GASKET, exhaust Pipe | B-14 | HANDLEBAR (L.H.) | E- 8 |
| EMBLEM | D- 3 | GASKET, flasher lens | F- 2 | HANDLEBAR (R.H.) | E- 8 |
| | E-11 | GASKET, float chamber | B-12 | HEADLIGHT UNIT ASSY | F- 4 |
| END, B/P | E- 8 | GASKET, head cover | B- 2 | HELMET HANGER ASSY | D-13 |
| FENDER, front | D- 2 | GASKET, manifold | B-11 | HOLDER | C-11 |
| FITTING PLATE, build | F- 4 | GASKET, muffler | B-14 | | E- 8 |
| FLANGE, middle Gear | C-11 | GASKET, oil/L Pump cover | C- 4 | HOLDER, cable | D- 2 |
| FLANGE, spacer | E- 2 | GASKET, sander unit | F- 7 | HOLDER, clutch cable | C- 3 |
| FLANGE, spacer 1 | D-14 | GASKET, strainer cover | B-10 | HOLDER, lever 1 | F- 8 |
| FLASHER CANCELLING UNIT | F- 7 | GASKET, tensioner case | B- 7 | HOOK, bank | D- 4 |
| FLASHER RELAY ASSY | F- 7 | GAUGE, level | C- 8 | HORN | F- 7 |
| FLOAT | B-12 | GEAR UNIT ASSY | D-14 | HOSE | B-11 |
| FORK, shift 1 | C-13 | GEAR, idler 1 (27T) | C- 8 | | D-12 |
| FORK, shift 2 | C-13 | GEAR, idler 2 (43T) | C- 8 | | F- 8 |
| FORK, shift 3 | C-13 | GEAR, middle drive (37T) | C- 9 | HOSE, brake 1 | E- 8 |
| FRAME COMP. | C-15 | GEAR, middle driven | C- 9 | | E-10 |
| FRONT FENDER COMP. | D- 2 | GEAR, starting motor (13T) | E-15 | HOSE, brake 2 | E- 8 |
| FRONT FLASHER LIGHT ASSY | F- 2 | GEAR, 1st wheel (38T) | C- 9 | HOSE, oil 1 | B- 9 |
| FRONT FOOTREST ASSY (L.H.) | E- 7 | GEAR, 2nd wheel (30T) | C- 9 | HOSE, oil 2 | B- 9 |
| FRONT FOOTREST ASSY (R.H.) | E- 7 | GEAR, 2nd/3rd Pinion (20/26T) | C- 9 | HOSE, reservoir | E- 9 |
| FRONT FORK ASSY (L.H.) | D-10 | GEAR, 3rd wheel (30T) | C- 9 | HOUSING COMP | C-11 |
| FRONT FORK ASSY (R.H.) | D-10 | GEAR, 4th Pinion (30T) | C- 9 | HOUSING, bearing | D- 8 |
| FRONT REFLECTOR ASSY | F- 7 | GEAR, 4th wheel (28T) | C- 9 | HOUSING, bearing 1 | C- 3 |
| FRONT STOP SWITCH ASSY | F- 8 | GEAR, 5th Pinion (32T) | C- 9 | HOUSING, bearing 2 | C- 3 |
| FUEL COCK ASSY | D-14 | GEAR, 5th wheel (28T) | C- 9 | IGNITION COIL ASSY | F- 8 |
| FUEL METER ASSY | F- 3 | GRAPHIC | D- 3 | IGNITOR UNIT ASSY | F- 8 |
| | | GRAPHIC SET | D-12 | INNER TUBE COMP.1 | F-10 |

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|---------------------------|-------------|-------------------------|-------------|-----------------------------|-------------|
| INNER TUBE COMP. | D-11 | NUT | D- 7 | O-RING | E- 2 |
| JET, main (B-106) | B-12 | . | D- 8 | . | E- 9 |
| JET, Pilot (840) | B-13 | . | D- 9 | . | E-15 |
| JOINT | E- 9 | . | D-10 | OIL COOLER ASSY | B- 9 |
| JOINT 1 | E- 6 | . | D-11 | OIL LEVEL GAUGE ASSY | F- 9 |
| JOINT 2 | E- 6 | . | E- 2 | OIL PUMP ASSY | B- 8 |
| JOINT, air cleaner 1 | B-11 | . | E- 6 | OIL SEAL | B- 4 |
| JOINT, carburetor 1 | B-11 | . | E- 8 | . | C- 6 |
| JOINT, carburetor 2 | B-11 | . | E- 9 | . | C- 7 |
| JOINT, carburetor 3 | B-11 | . | E-15 | . | C-11 |
| JOINT, carburetor 4 | B-11 | . | F- 2 | . | C-14 |
| JOINT, chain | B- 7 | . | F- 3 | . | D- 5 |
| JOINT, exhaust 1 | B-14 | . | F- 5 | . | D- 8 |
| KNOB, trip meter | F- 3 | . | F- 6 | . | D- 7 |
| LEADS, horn | F- 7 | . | F- 7 | . | D-10 |
| LENS, flasher | F- 2 | . | F- 8 | . | D-14 |
| LENS, headlight | F- 4 | NUT, adjusting | F- 4 | . | E- 2 |
| LEVER 1 | F- 6 | NUT, crown | D- 2 | PAD, adjusting (2.00) | B- 5 |
| LEVER 2 | F- 6 | . | D- 5 | PAD, adjusting (2.05) | B- 5 |
| LIFTER, valve | B- 6 | NUT, emblem | E-11 | PAD, adjusting (2.10) | B- 5 |
| MAIN AXLE ASSY (116T) | C- 9 | NUT, flange | B-14 | PAD, adjusting (2.15) | B- 5 |
| MAIN SWITCH STEERING LOCK | F- 8 | . | E- 6 | PAD, adjusting (2.20) | B- 5 |
| MASTER CYLINDER ASSY | E- 6 | . | E- 7 | PAD, adjusting (2.25) | B- 5 |
| * | E- 9 | . | E-11 | PAD, adjusting (2.30) | B- 5 |
| METAL, S-100 1 | D-10 | . | F- 2 | PAD, adjusting (2.35) | B- 5 |
| MIDDLE GEAR COMP. | C-11 | NUT, ring | B-14 | PAD, adjusting (2.40) | B- 5 |
| MOLD, fuel tank | D-12 | NUT, self-locking | D- 6 | PAD, adjusting (2.45) | B- 5 |
| MOLE 1 | E-11 | . | E- 8 | PAD, adjusting (2.50) | B- 5 |
| MUFFLER 1 | B-14 | NUT, special | E-18 | PAD, adjusting (2.55) | B- 5 |
| MUFFLER 2 | B-14 | NUT, u | D-14 | PAD, adjusting (2.60) | B- 5 |
| NEEDLE SET | B-12 | . | E- 7 | PAD, adjusting (2.65) | B- 5 |
| NEEDLE VALVE ASSY | B-12 | . | F- 8 | PAD, adjusting (2.70) | B- 5 |
| NEUTRAL SWITCH ASSY | F- 8 | . | F- 7 | PAD, adjusting (2.75) | B- 5 |
| NOZZLE | C- 3 | NUT,Plate | F- 8 | PAD, adjusting (2.80) | B- 5 |
| NOZZLE 1 | C- 2 | O-RING | B- 3 | PAD, adjusting (2.85) | B- 5 |
| NOZZLE, main | B-12 | . | B- 7 | PAD, adjusting (2.90) | B- 5 |
| NUT | B- 2 | . | B- 8 | PAD, adjusting (2.95) | B- 5 |
| * | B- 3 | . | B- 9 | PAD, adjusting (3.00) | B- 6 |
| * | B- 4 | . | B-10 | PAD, adjusting (3.05) | B- 6 |
| * | B- 7 | . | B-12 | PAD, adjusting (3.10) | B- 6 |
| * | B- 9 | . | C- 2 | PAD, adjusting (3.15) | B- 6 |
| * | B-14 | . | C- 3 | PAD, adjusting (3.20) | B- 6 |
| * | C- 7 | . | C- 4 | PAD, seat | B-12 |
| * | C-11 | . | C-11 | PANEL ASSY | F- 3 |
| * | C-14 | . | C-14 | PEDAL, brake | E- 9 |
| * | C-15 | . | D- 8 | PEDAL, shift | C-14 |
| * | D- 2 | . | D- 7 | PILOT SCREW SET | B-13 |
| * | D- 5 | . | D-12 | PIN, Clev. s | E- 7 |

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| DESCRIPTION | GRID NO. | DESCRIPTION | GRID NO. | DESCRIPTION | GRID NO. |
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| PIN: cotter | E- 2 | PLATE: GUIDE 1 | D-13 | ROD, STARTER LEVER | B-12 |
| . | E- 7 | PLATE: GUIDE 2 | D-13 | ROTOR | E-14 |
| . | E- 9 | PLATE: LOCK | C- 4 | ROTOR ASSY | E-13 |
| PIN: dowel | B- 2 | PLATE: PRESSURE 1 | C- 7 | RUBBER, MOUNT 1 | B- 2 |
| . | B- 3 | PLATE: SEAT | C- 7 | RUBBER, MOUNT 2 | B- 2 |
| . | B-10 | PLATE: STOPPER | C- 6 | SCRAPER, OIL | C- 5 |
| . | C- 2 | . | C-13 | SCREW | C- 3 |
| . | C- 4 | PLATE: THRUST 1 | C- 7 | . | D-12 |
| . | C- 5 | . | C- 8 | . | D-13 |
| . | C- 6 | PLATE: LINING | E-14 | SCREW: BIND | F- 6 |
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| . | C-14 | . | C- 3 | . | C- 4 |
| . | E-14 | . | C- 6 | SCREW: BINDING | F-10 |
| PIN: float | B-12 | . | D- 7 | SCREW: COUNTERSUNK | C- 3 |
| PIN: Piston | B- 4 | PLUG CAP ASSY | F- 8 | SCREW: FLAT HEAD | C-13 |
| PINION: release (LIFT) | C- 7 | PLUG, BLIND | B-11 | . | E- 6 |
| PIPE | B-11 | PLUG, BLIND 1 | C- 2 | . | F- 6 |
| . | B-12 | PLUG, DRAIN | B-12 | . | F- 9 |
| . | B-13 | . | D-10 | SCREW: HEXAGON | B- 2 |
| PIPE: Brake | E- 6 | . | D-11 | . | F- 8 |
| PIPE: breather 1 | C- 4 | PLUG, OIL | C- 6 | SCREW: oval head | F- 6 |
| PIPE: breather 2 | C- 4 | PLUG, SPARK (NGK BPR8ES) | B- 2 | SCREW, Pan head | B-10 |
| PIPE: exhaust 1 | B-14 | PLUG, STRENGTH SCREW | B- 3 | . | B-11 |
| PIPE: exhaust 2 | B-14 | . | D- 7 | . | B-12 |
| PIPE: exhaust 3 | B-14 | PLUNGER | B- 9 | . | B-13 |
| PIPE: exhaust 4 | B-14 | PLUNGER, STARTER | B-13 | . | C- 4 |
| PISTON 1STD | B- 4 | PRI. DRIVEN GEAR COMP. (87T) | C- 7 | . | C- 9 |
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| PISTON 11.00MM O/SI | B- 4 | RACE, RABO | D- 6 | . | D-12 |
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| . | E- 4 | REAR AXLE GEAR CASE ASSY | D- 6 | . | E- 2 |
| PISTON RING SET 1STD | B- 4 | REAR FLASHER LIGHT ASSY | F- 2 | . | E- 3 |
| PISTON RING SET 12ND O/SI | B- 4 | REAR FOOTREST ASSY 1 | E- 7 | . | E- 7 |
| PISTON RING SET 14TH O/SI | B- 4 | REAR FOOTREST ASSY 2 | E- 7 | . | E- 9 |
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| . | E-15 | RETAINER, CLUTCH | D-14 | . | F- 6 |
| PLATE 1 | D- 2 | RETAINER, VALVE SPRING | B- 9 | . | F- 8 |
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| PLATE: adaptor | B- 9 | RING, CLUTCH BELL | C- 7 | SCREW: TAPPING | F- 8 |
| PLATE: baffle cover | B-10 | RING, LEAF | E- 6 | . | F- 3 |
| PLATE: bearing cover | C- 2 | RING, RUBBER | C- 4 | . | F- 9 |
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| SEAL, dust | D-10 | SPEED NUT | D-13 | STAY, side 1 | D-13 |
| * | D-11 | SPEEDOMETER ASSY | F-3 | STOP SWITCH ASSY | E-11 |
| SEAL, valve stem | B-5 | SPEEDOMETER CABLE ASSY | F-3 | STOPPER LEVER ASSY | F-0 |
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| SHIM, D. 10mm (0.30T) | C-11 | * | D-9 | TRIM | E-11 |
| SHIM, D. 10mm (0.40T) | C-11 | * | E-8 | TUBE, outer 1 | D-10 |
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| SHIM, ring Gear (0.30T) | D-5 | * | C-14 | VALVE | D-12 |
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| . | B-14 | . | E-11 | . | |
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