

YAMAHA

PARTS CATALOGUE

XJ600'89 (3KM1)

EUROPE

07000-00001



YAMAHA

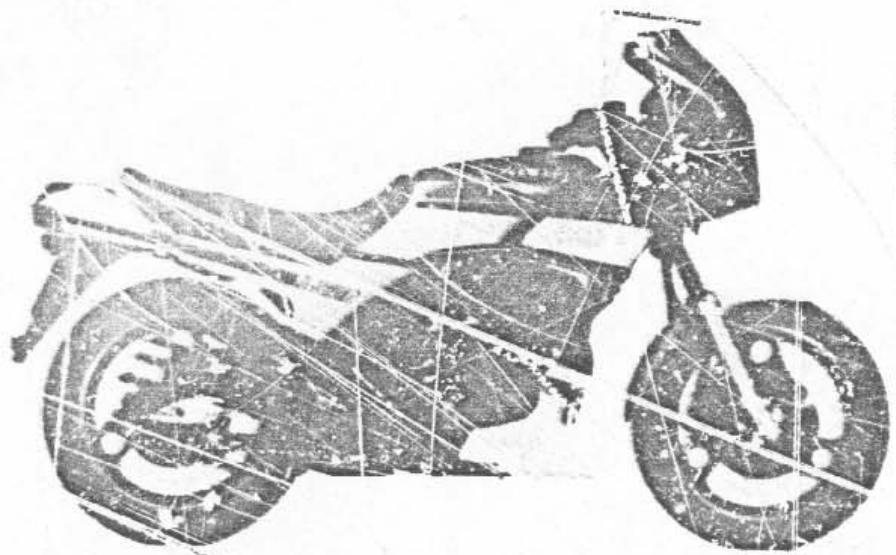
PARTS CATALOGUE

XJ600'90 (3KM3)

EUROPE

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FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha XJ600SO (3YM3). When you are ordering replacement parts for the XJ600SO (3YM3), refer to this Parts Catalogue and quote both part numbers and part names correctly.

- Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue:

U.R.	User size (thickness) and/or number as required
U.N.	User as many as you need
A.P.	Alternate Parts
L.M.	Local Made
F#	Frame No. (Applies to machine No.)

- The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha; these are to be found locally.

- Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter space, and a dot (.) is put against the name of such part.

EXAMPLE

CABURETOR ASSY

- JET, pilot
- NOZZLE, main

- Indication of No. of const' — # parts for assembly

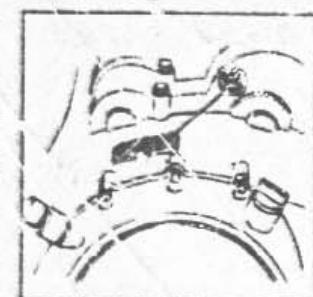
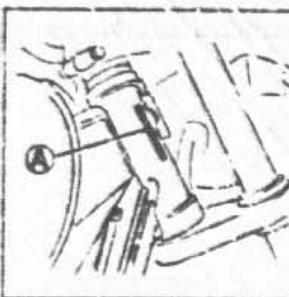
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
276-33310-80	FRONT FLASHER LIGHT ASSY	2	
115-R3111-80	—BULB-(6V-1BW)	1	
1M1-E3309-80	REFLECTOR	1	

5. Initial Serial No. and Color Code

(1) Frame Serial No.	51J-070101 and following
(2) Engine Serial No.	51J-070101 and following



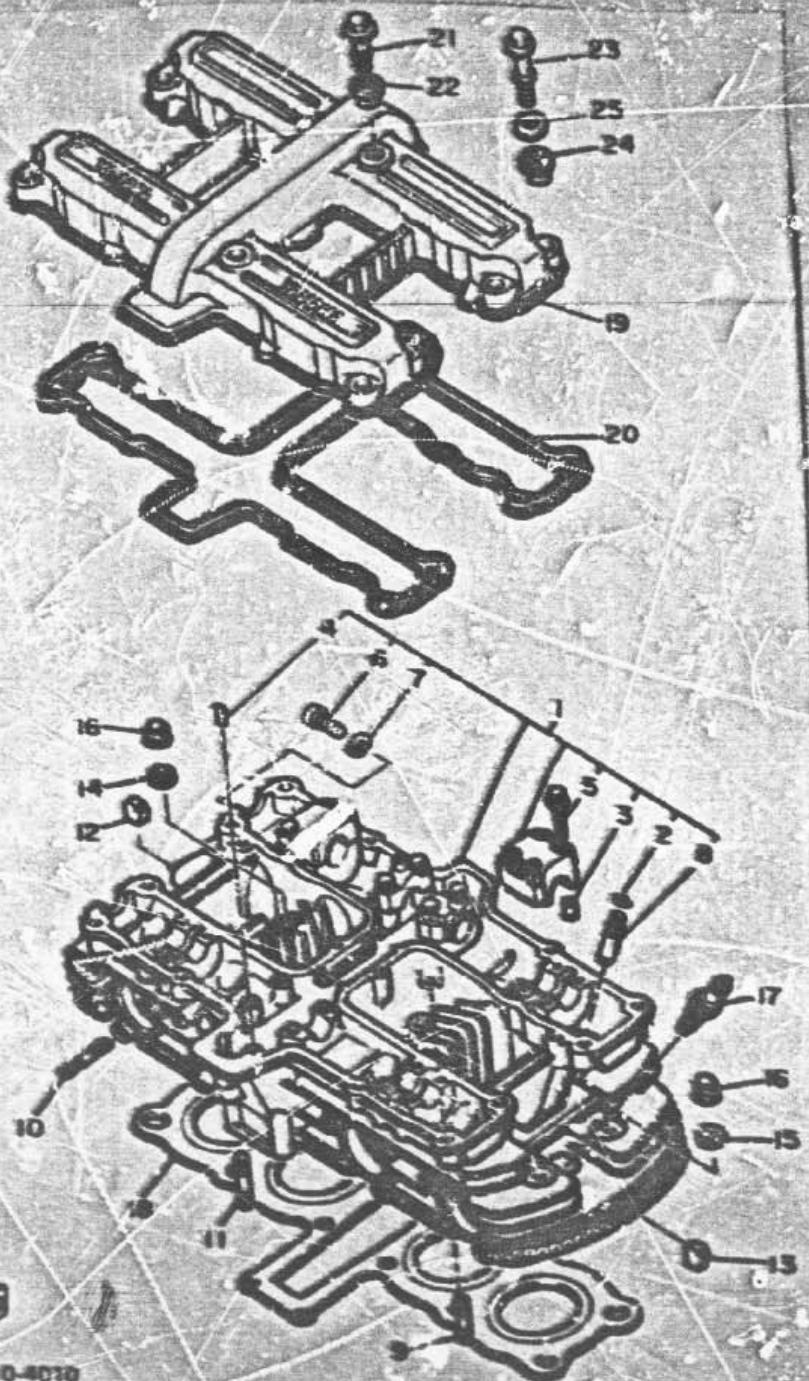
Color Code	Color Name	Abbreviation
EE	SILKY WHITE	SW
EC	MAPLE RED	MNR

- Applicable colors & graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

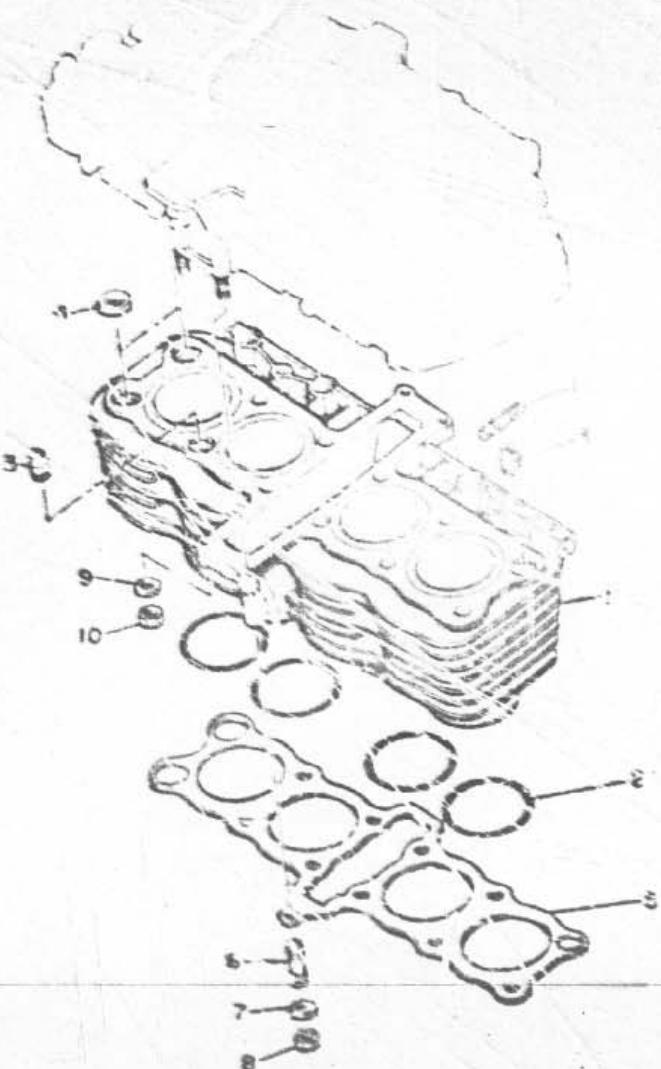
Part No.	Description	Q'ty	Remarks
2H4-24110-00-XE	FUEL TANK COMP.	1	MAXIM RED
5J1-24260-10	—GRAPHIC, fuel tank set	1	for MXR

FIG. 1 CYLINDER HEAD



REF. NO.	PART NO.	DESCRIPTION	QTY
1	49A-11101-00	CYLINDER HEAD / ASSY	1
2	30001-10005	JICUP	3
3	30010-00010	JPN, screw	12
4	30004-10012	JPN, screw	1
5	30106-00153	BOLT, weatherhead	25
6	30153-00006	SCREW, hexagon	1
7	30430-00074	GASKET	1
8	49D-11133-10	GUIDE, valve stem	4
9	30021-00075	BOLT, hex	2
10	30118-00040	BOLT, hex	2
11	30421-00050	BOLT, hex	2
12	CB4-11131-00	ABSORBER 1	4
13	4917-11131-00	ABSORBER 2	14
14	30021-00051	WASHER, plain	16
15	30020-00017	WASHER, plain	2
16	30176-00028	BOLT, hex	12
17	34701-00203	PLUG, spark plug (USES-L)	4
18	49A-11101-00	GASKET, cyl head face 1	1
19	20X-11101-00	COVER, cylinder head 1	1
20	3004-11101-00	GASKET, head cover 1	1
21	30109-00146	BOLT	4
22	49D-11112-00	RUBBER, sleeve 1	4
23	30109-00344	BOLT	2
24	30402-10202	GROOVE,	2
25	30350-00201	WASHER	1

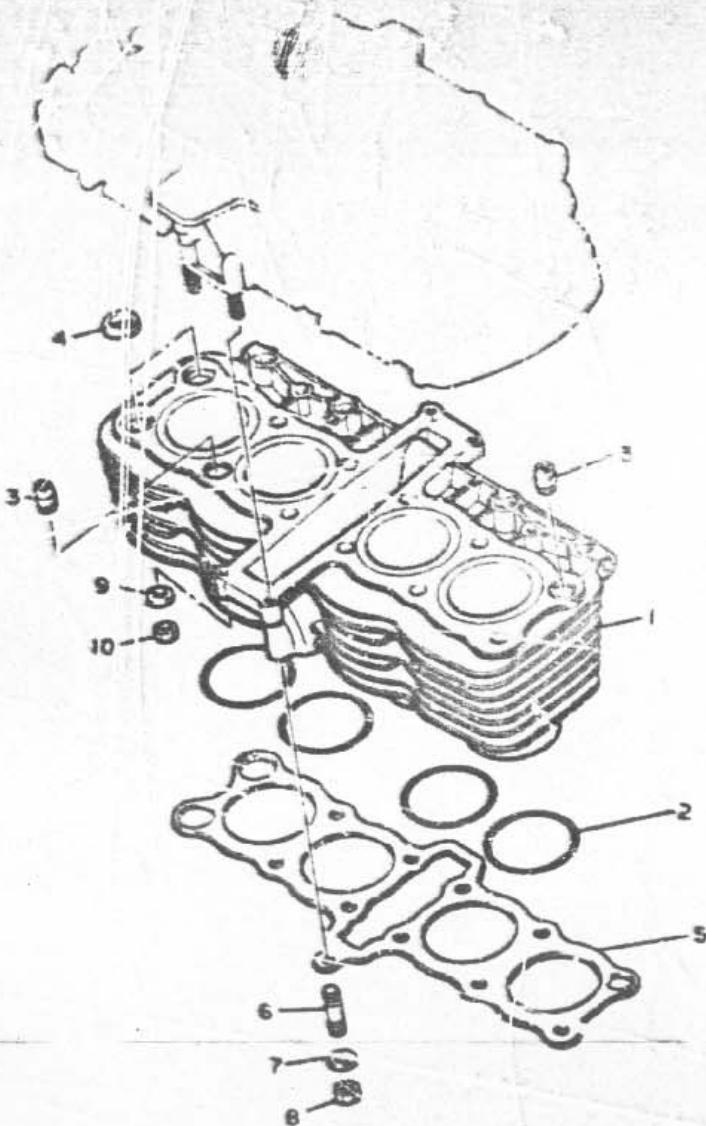
FIG. 2 CYLINDER



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	2AX-11310-00	CYLINDER	1	
2	93210-63442	O-RING	4	
3	52530-16016	PIN, dowel	4	
4	20430-74131	GASKET	2	
5	48A-11361-00	GASKET, cylinder	1	
6	98521-08330	BOLT, stud	1	
7	80201-084G3	WASHER, plate	1	
8	86311-08800	NUT	1	
9	82901-08200	WASHER, plate	4	
10	86311-08800	NUT	4	
11	30196-02261	BOLT	1	

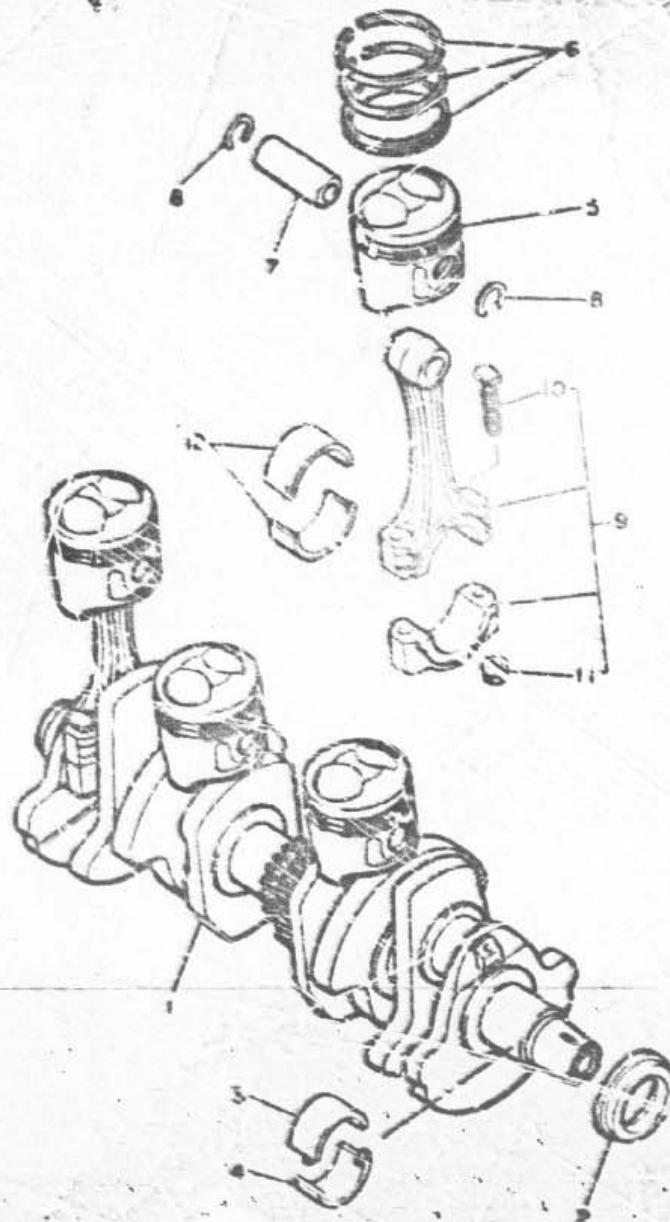
48A110-4020

FIG. 2 CYLINDER



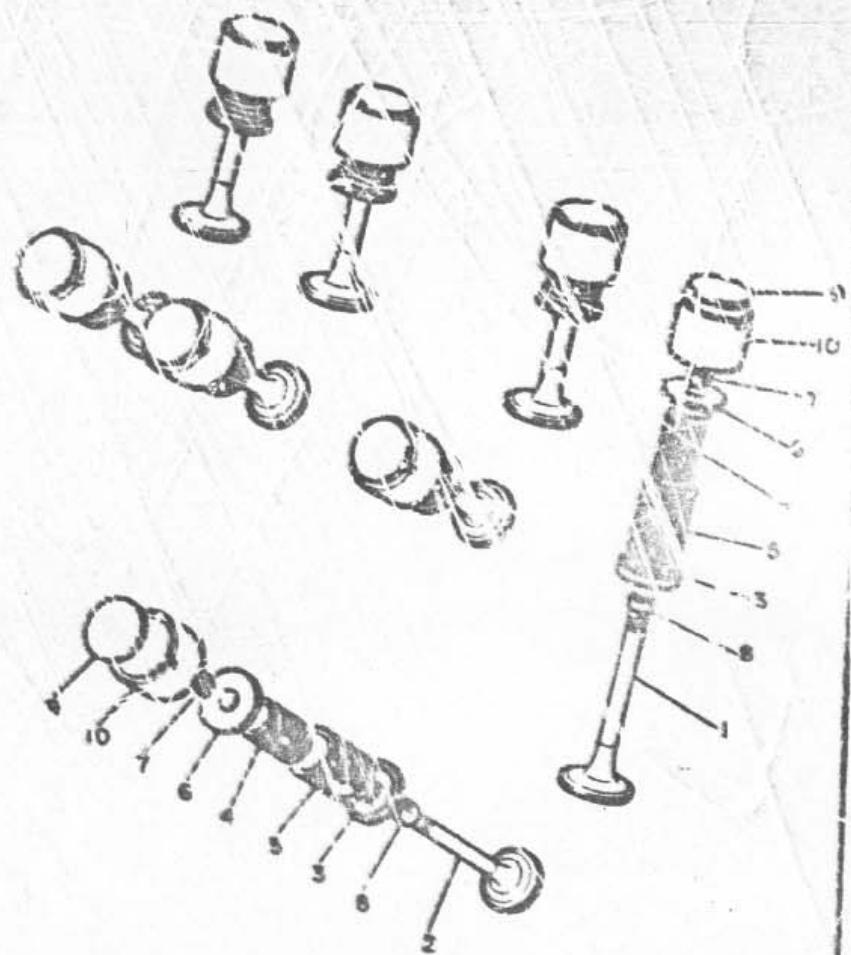
REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	2AX-11310-01	CYLINDER	1	
2	83210-63442	O-RING	4	
3	91830-14010	PIN, Dowel	2	
4	93430-14721	BASKET	2	
5	4HA 11351-00	GASKET, cylinder	1	
6	85821-02330	BOLT, Rad	1	
7	80201-084G3	WASHER, plate	1	
8	115311-0240	NUT	1	
9	112001-08600	WASHER, plate	4	
10	85311-066.0	NUT	4	

FIG. 3 CRANKSHAFT-PISTON



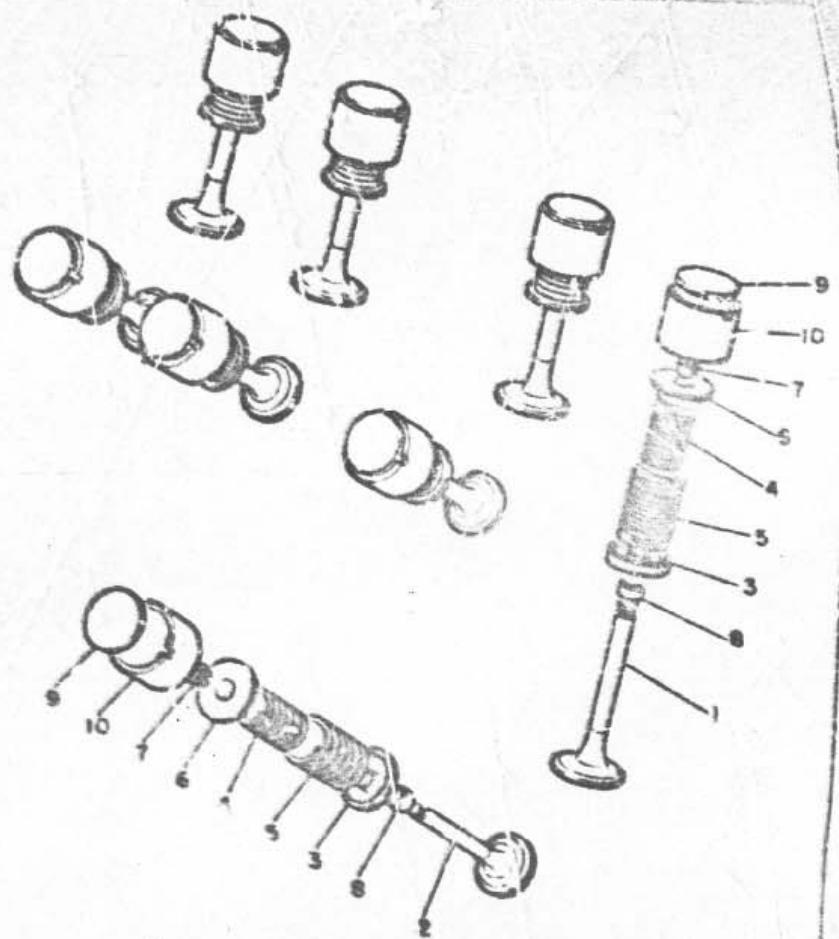
REF.	PART NO.	DESCRIPTION	QTY	REMARKS
1	3KH-11811-00	CRANKSHAFT	1	
2	29401-32164	OIL SEAL	1	
3	49A-11416-00	PLANE BEARING, crankshaft 1	5	UR BLACK
4	49A-11416-10	PLANE BEARING, connecting rod 1	5	UR BLACK
5	49A-11416-20	PLANE BEARING, connecting rod 1	5	UR BLACK
6	49A-11416-30	PLANE BEARING, connecting rod 1	5	UR GREEN
7	49A-11416-40	PLANE BEARING, connecting rod 1	5	UR GREEN
8	49A-11418-00	PLANE BEARING, connecting rod 3	5	UR BLUE
9	49A-11418-10	PLANE BEARING, connecting rod 3	5	UR BLACK
10	49A-11418-20	PLANE BEARING, connecting rod 3	5	UR BROWN
11	49A-11418-30	PLANE BEARING, connecting rod 3	5	UR GREEN
12	49A-11418-40	PLANE BEARING, connecting rod 3	5	UR YELLOW
13	49A-11821-00	PISTON (STD)	4	UR
14	49A-11833-00	PISTON (1.50MM O/S)	4	AP
15	49A-11837-00	PISTON (1.50MM O/S)	4	AP
16	49A-11610-00	PISTON RING SET (STD)	4	UR
17	49A-11510-20	PISTON RING SET (2ND O/S)	4	AP
18	49A-11610-40	PISTON RING SET (4TH O/S)	4	AP
19	49A-11633-00	PIN, piston	4	
20	30430-19766	CIRCLIP	8	
21	49A-11650-00	CONNECTING ROD ASSY	4	
22	247-11654-00	J-BOLT, connecting rod	2	
23	20770-07307	J-NUT	2	
24	49A-11656-00	PLANE BEARING, connecting rod	2	UR BLUE
25	49A-11656-10	PLANE BEARING, connecting rod	2	UR BLACK
26	49A-11656-20	PLANE BEARING, connecting rod	2	UR BROWN
27	49A-11656-30	PLANE BEARING, connecting rod	2	UR GREEN

FIG. 4 VALVE



REF. PLT.	PART NO.	DESCRIPTION	QTY	REMARKS
1	43A-12111-00	VALVE, intake	2	
2	43A-12113-00	VALVE, exhaust	2	
3	43D-12112-01	SEAT, intake & ex	2	
4	43B-12113-01	SPRING, valve intake	2	YELLOW
5	43D-12114-01	SPRING, valve outlet	2	YELLOW
6	43D-12117-00	VALVETIMER, valve spring	2	
7	43D-12118-00	CLUTCH, valve	16	
8	5H0-12113-00	SEAL, valve stem	2	
9	1J7-12169-11	PAD, adjusting (2.00)	2	UR
	1J7-12169-11	PAD, adjusting (2.05)	2	UR
	1J7-12169-21	PAD, adjusting (2.10)	2	UR
	1J7-12169-31	PAD, adjusting (2.15)	2	UR
	1J7-12169-41	PAD, adjusting (2.20)	2	UR
	1J7-12169-51	PAD, adjusting (2.25)	2	UR
	1J7-12169-61	PAD, adjusting (2.30)	2	UR
	1J7-12169-71	PAD, adjusting (2.35)	2	UR
	1J7-12169-81	PAD, adjusting (2.40)	2	UR
	1J7-12169-91	PAD, adjusting (2.45)	2	UR
	1J7-12169-A1	PAD, adjusting (2.50)	2	UR
	1J7-12169-E1	PAD, adjusting (2.55)	2	UR
	1J7-12169-F1	PAD, adjusting (2.60)	2	UR
	1J7-12169-G1	PAD, adjusting (2.65)	2	UR
	1J7-12169-H1	PAD, adjusting (2.70)	2	UR
	1J7-12169-J1	PAD, adjusting (2.75)	2	UR
	1J7-12169-K1	PAD, adjusting (2.80)	2	UR
	1J7-12169-L1	PAD, adjusting (2.85)	2	UR
	1J7-12169-M1	PAD, adjusting (2.90)	2	UR
	1J7-12169-N1	PAD, adjusting (2.95)	2	UR

FIG. 4 VALVE



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
3	1J7-11169-P1	PAD, adjusting (3.00)	6	UR
	1J7-12169-T1	PAD, adjusting (3.00)	3	UR
	1J7-11169-A1	PAD, adjusting (3.10)	8	UR
	1J7-12169-V1	PAD, adjusting (3.10)	3	UR
	1J7-12169-W1	PAD, adjusting (3.20)	2	UR
10	31A-12153-00	LITTER, valve	3	

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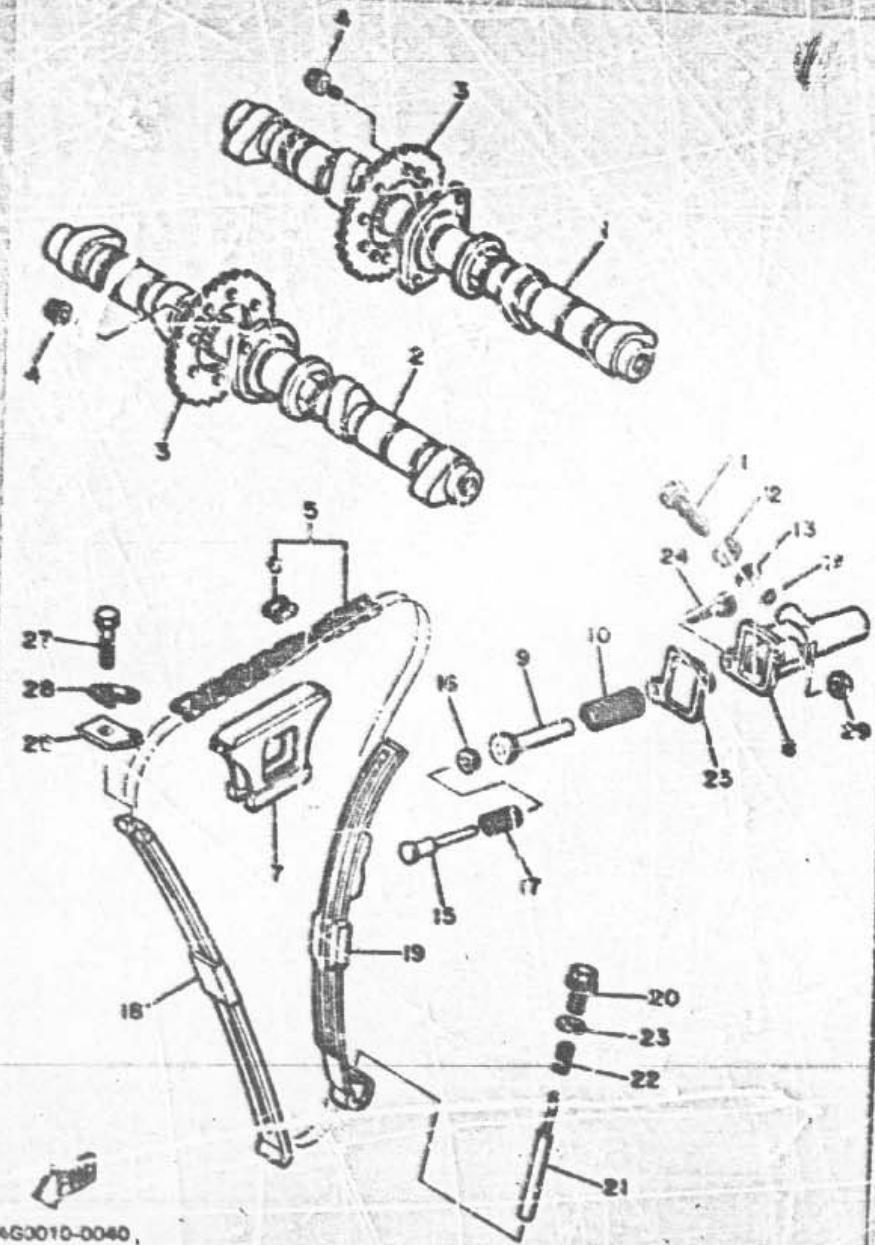


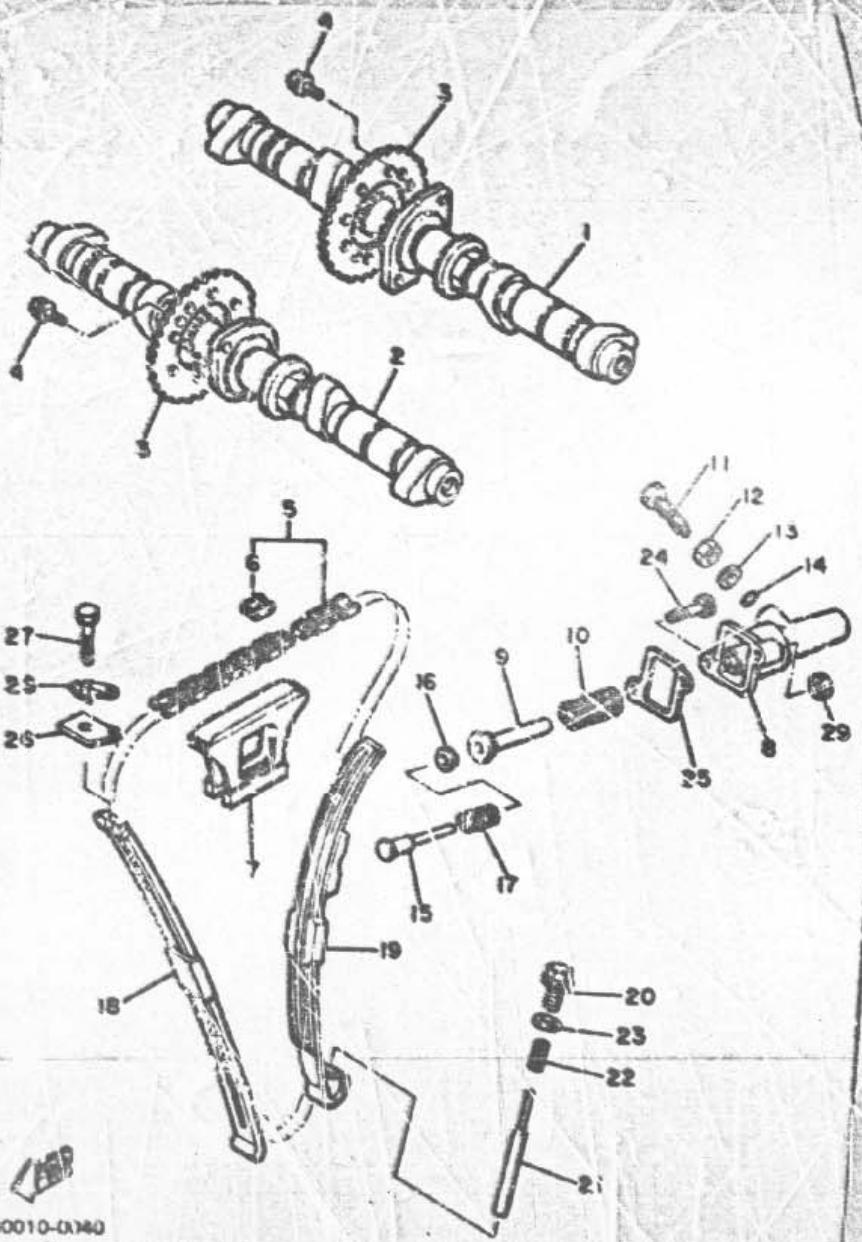
FIG. 5 CAMSHAFT, CHAIN

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51J-12171-03	CAMSHAFT 1	1	
2	51J-12181-06	CAMSHAFT 2	1	
3	#78L-12178-01	SPRING, cam chain	2	
4	30105-07342	BOLT, washer head	4	
5	94580-57114	CHAIN (DID215FIS 114L)	1	
6	94681-01021	JOINT, chain	1	
7	4H7-12241-00	GUIDE stopper 2	1	
8	4G0-12212-01	CASE, chain tensioner	1	
9	4G1-12217-01	ROD, chain tensioner	1	
10	80101-10516	SPRING, compression	1	
11	87108-10442	BOLT	1	
12	9G303-08700	NUT	1	
13	824-01-08700	WASHER, plain	1	
14	8G170-09632	O-RING	1	
15	4G0-12227-00	ROD, chain tensioner 2	1	
16	4G0-12232-00	DAMPER	1	
17	80801-13516	SPRING, compression	1	
18	4G0-12251-00	DAMPER, chain 1	1	
19	4G1-12252-01	DAMPER, chain 2	1	
20	80340-10081	PLUG, right screw	1	
21	80245-04184	PIN	1	
22	80501-15603	SPRING, compression	1	
23	70201-10113	WASHER, plain	1	
24	81711-06022	BOLT	1	
25	4G0-12213-0	GASKET, tensioner case	1	
26	11C-00-47301	WASHER	1	
27	310-3-08016	BOLT	1	
28	10115-06177	WASHER, lock	1	

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FIG. 5 CAMSHAFT, CHAIN

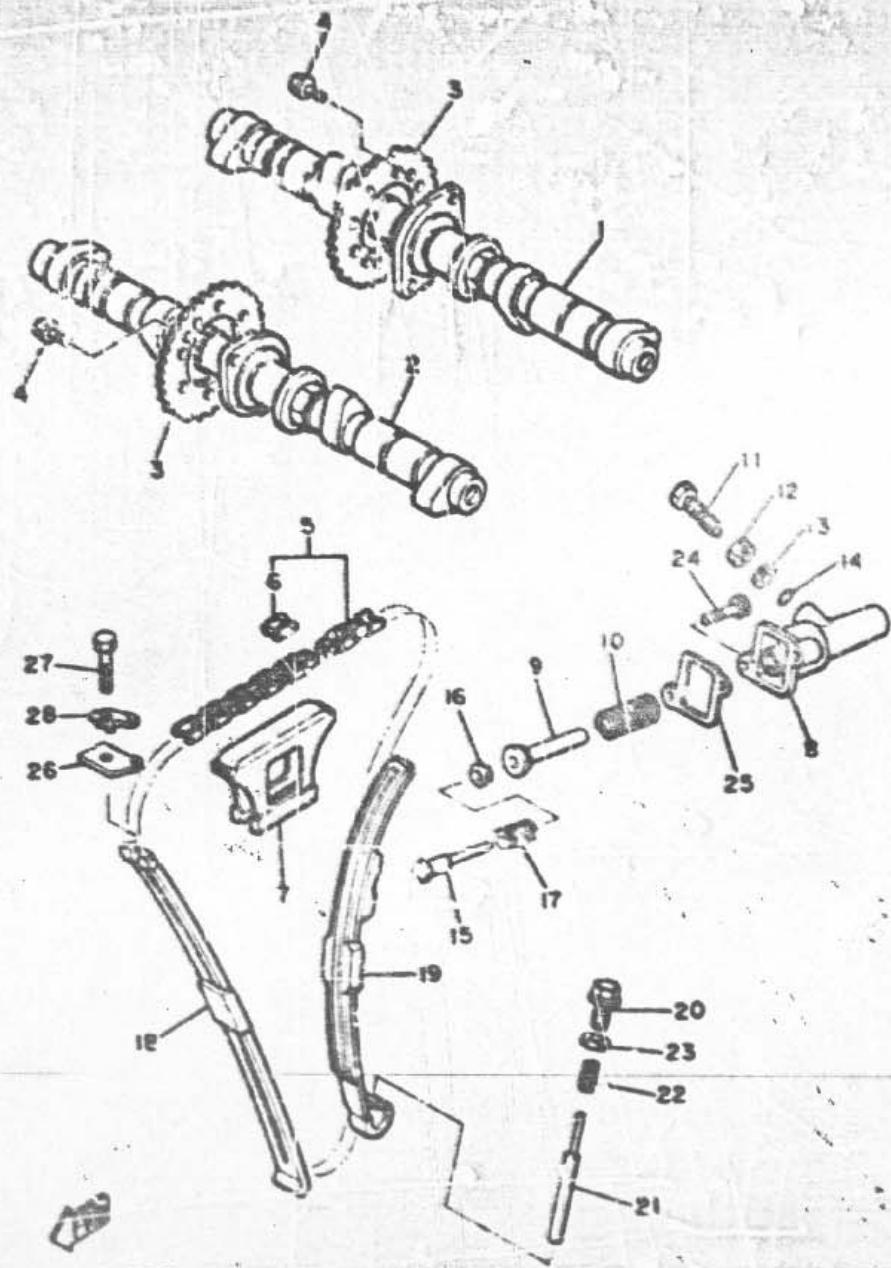
ITEM NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	3017P-28333	NUT	1	



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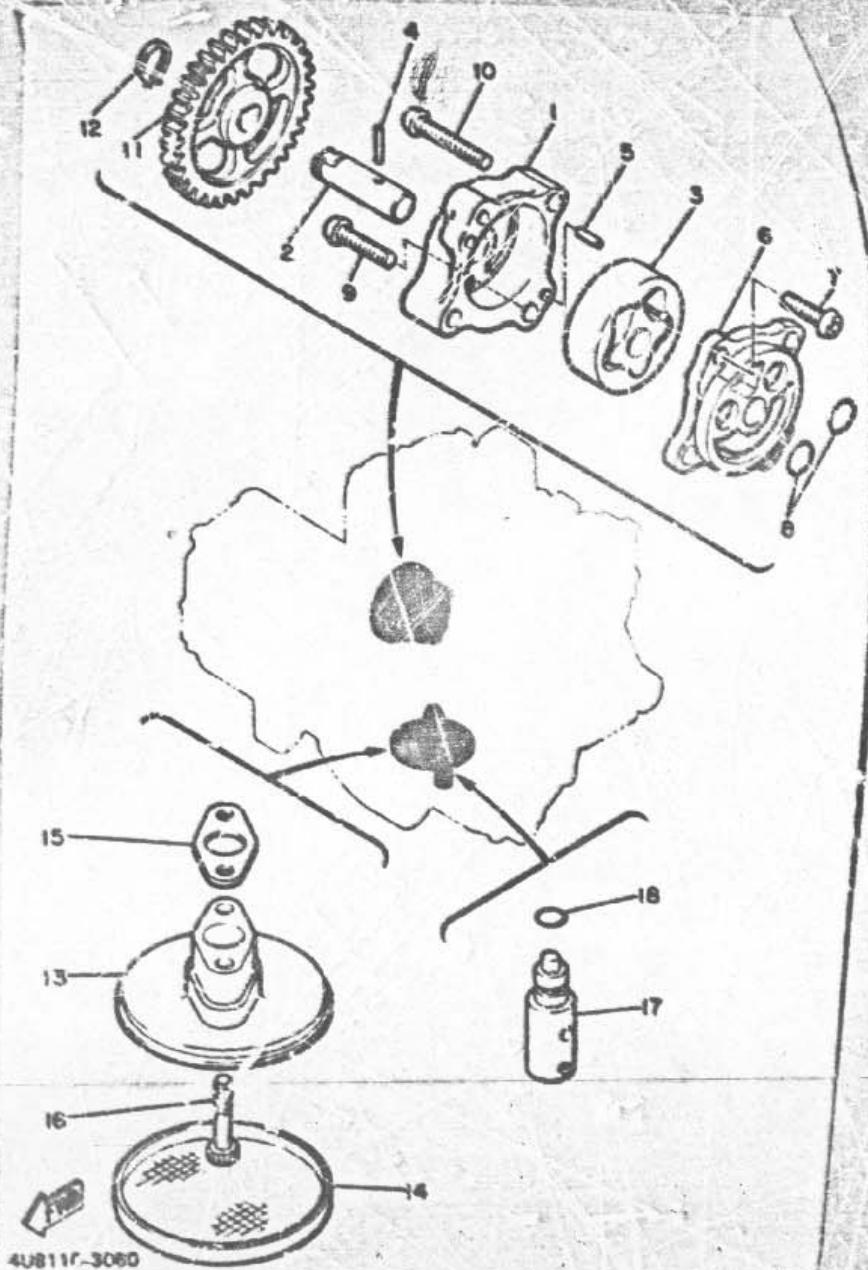
FIG. 5 CAMSHAFT & CHAIN



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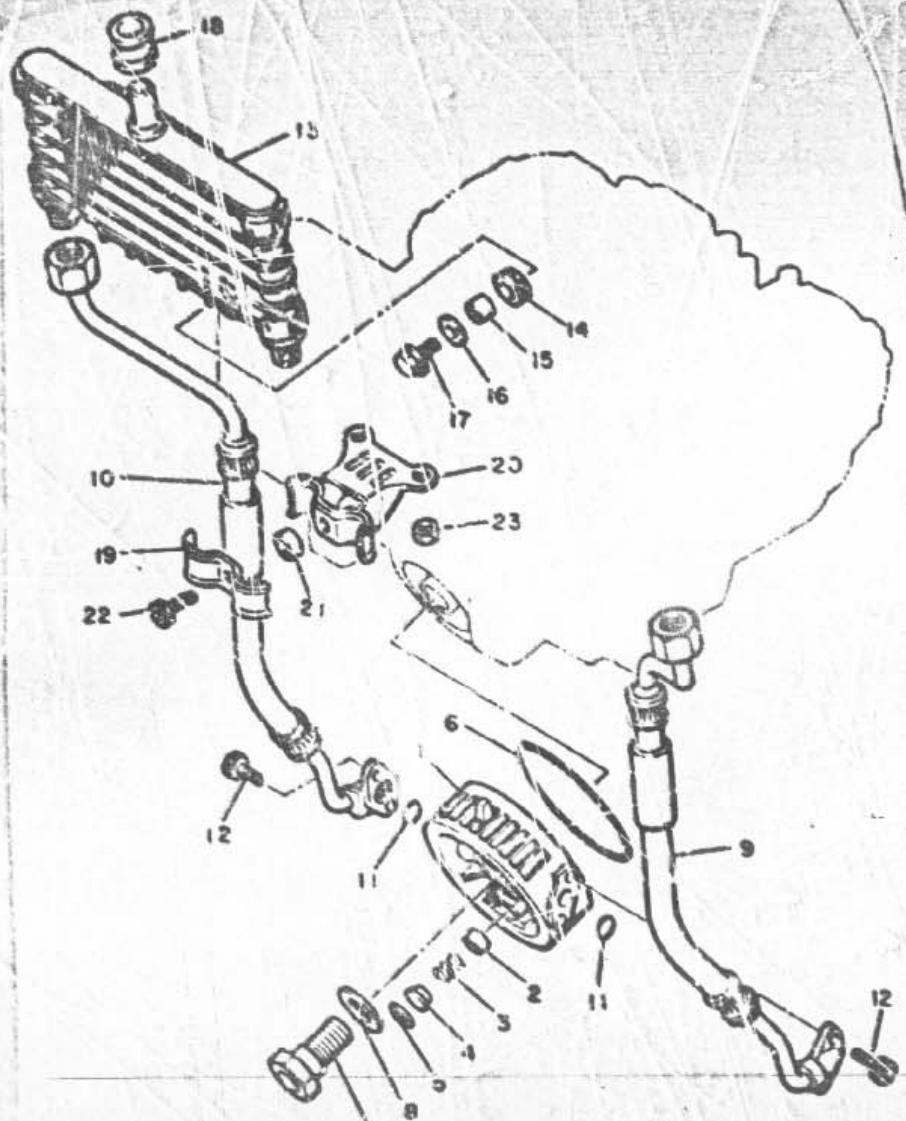
REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	87-12171-00	CAMSHAFT 1	1	
2	813-12121-00	CAMSHAFT 2	1	
3	800-11-78-CT	STROKET, oscillating	2	
4	80106-07242	BOLT, washer head	4	
5	80300-371-4	CHAIN (DODGEFTS 114L)	1	
6	84061-01021	JOINT, chain	1	
7	407-12241-00	GUIDE, slider 2	1	
8	400-1712-01	CASE, chain tensioner	1	
9	400-12217-01	ROD, chain tensioner	1	
10	80301-06512	SPRING, compression	1	
11	80106-07442	BOLT	1	
12	80103-05700	NUT	1	
13	82101-06200	WASHER, plain	1	
14	83210-06332	O-RING	1	
15	401-12227-00	ROD, chain tensioner 2	1	
16	401-12232-00	DAMPER	1	
17	80871-13815	SPRING, compression	1	
18	400-12281-00	DAMPER, chain 1	1	
19	400-12280-01	DAMPER, chain 2	1	
20	80300-10061	PUSH, weight screw	1	
21	80310-02124	PIN	1	
22	80871-13603	SPRING, compression	1	
23	80301-10713	WASHER, plain	1	
24	81311-06325	BOLT	3	
25	401-12213-00	GASKET, tensioner case	1	
26	80209-06201	WASHER	1	
27	87-01-06235	BOLT	1	
28	80115-09177	WASHER, lock	1	

FIG. 8 OIL PUMP



R.F. NO.	PART NO.	DESCRIPTION	Q.TY	REMARKS
1	3345-13329-00	HOUSING, rotor	1	
2	33M-13314-00	SHAFT, pump	1	
3	4H7-13310-30	MOTOR ASSY 1	1	
4	83203-17070	PIN, dowel	1	
5	83003-07073	PIN, dowel	2	
6	400-13316-00	COVER, pump	1	
7	82501-08014	SCREW, pan head	1	
8	83210-13361	O-RING	2	
9	82501-08025	SCREW, pan head	1	
10	82501-08035	SCREW, pan head	2	
11	4L0-13325-00	GEAR, driven (43T)	1	
12	99008-11400	CIRCLIP	1	
13	400-13412-00	O-RING, strainer	1	
14	4H7-13411-02	STRAINER, oil	1	
15	300-13415-00	SEAL, oil strainer	1	
16	80149-08138	BOLY, hexagon socket head	2	
17	11H-13420-00	RELIEF VALVE ASSY	1	
18	83210-10098	O-RING	1	

FIG. 7 OIL COOLER

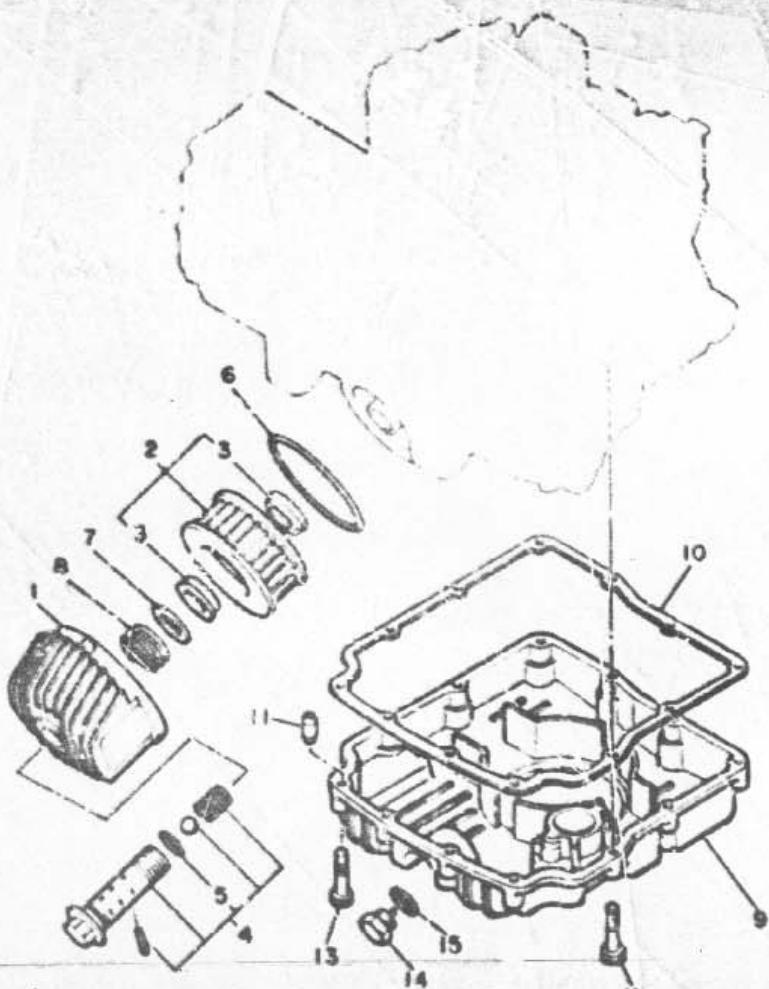


3KM300-9070

REF. NO.	PART NO.	DESCRIPTION.	Q'TY	REMARKS
1	FN1-13481-00	PLATE, adaptor	1	
2	2P9-13493-00	PLUNGER	1	
3	30001-12113	SPRING, compression	1	
4	93210-08173	WASHER	1	
5	99001-17800	CIRCLIP	1	
6	93210-87723	O-RING	1	
7	90401-00089	BOLT, union	1	
8	90201-21526	WASHER, plate (T2.0)	1	
9	49A-13481-00	HOSE, oil 1	1	
10	49A-13481-00	HOSE, oil 2	1	
11	93210-10187	O-RING	2	
12	81318-06016	BOLT	4	
13	3KM-13470-01	OIL COOLER ASSY	1	
14	90480-15235	GROMMET	2	
15	90187-06047	COLLAR	2	
16	90208-06174	WASHER	2	
17	95278-06020	BOLT, large	2	
18	90480-18224	GROMMET	1	
19	90482-10066	CLAMP	1	
20	90481-12140	CLAMP	1	
21	90387-07508	COLLAR	1	
22	81318-06026	BOLT	1	
23	8G311-L-900	NUT	2	

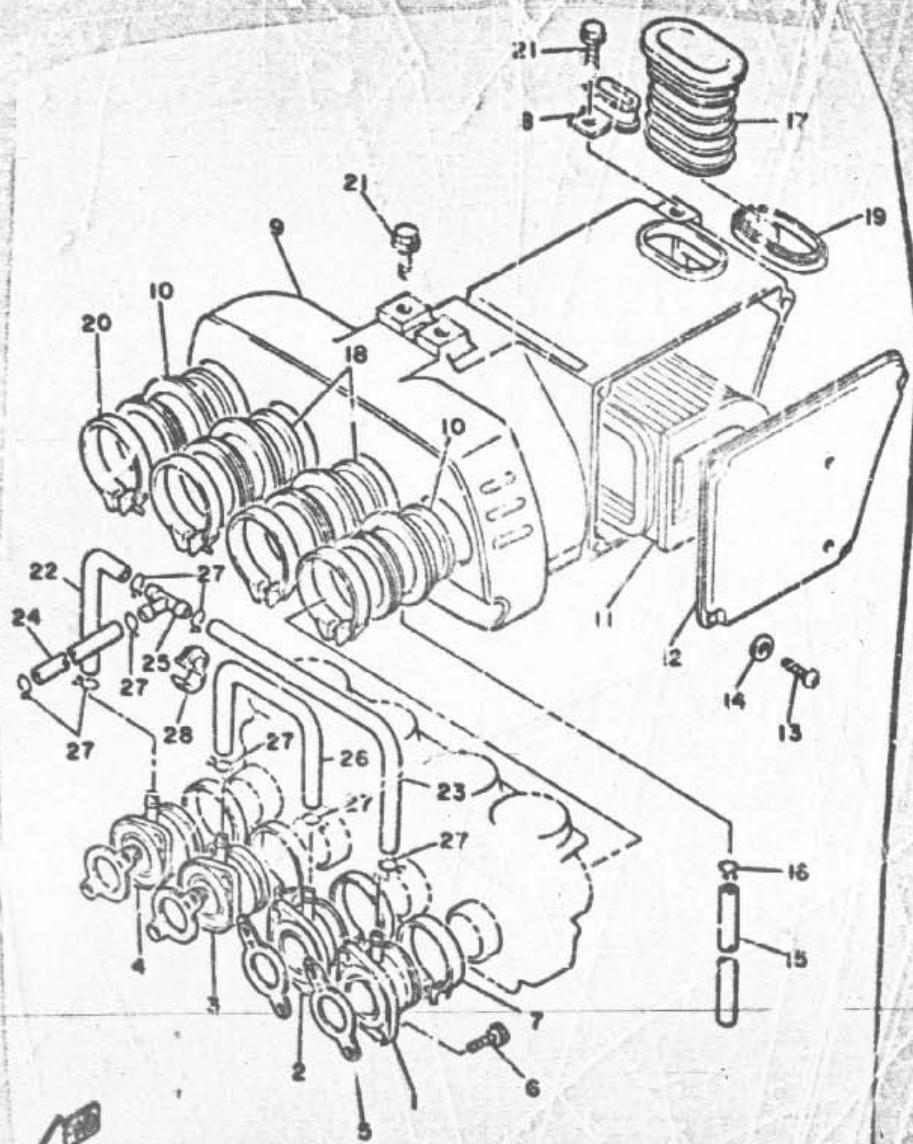
FIG. 8 OIL CLEANER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	4KD-13447-00	COVER, oil element	1	
2	1L8-13441-11	ELEMENT, oil cleaner	1	
3	00480-23193	GROMMET	2	
4	1L2-13340-01	BY-PASS VALVE ASSY	1	
5	93210-18620	O-RING	1	
6	93210-87723	O-RING	1	
7	90201-21608	WASHER, plate	1	
8	90601-20422	SPRING, compression	1	
9	4GD-13417-03	COVER, strainer	1	
10	4GD-13414-01	GASKET, strainer cover	1	
11	99510-08018	PIN, dowel	2	
12	90110-08138	BOLT, hexagon socket head	10	
13	91316-08040	BOLT	2	
14	11M-13425-00	PLUG	1	
15	214-11198-C1	GASKET	1	



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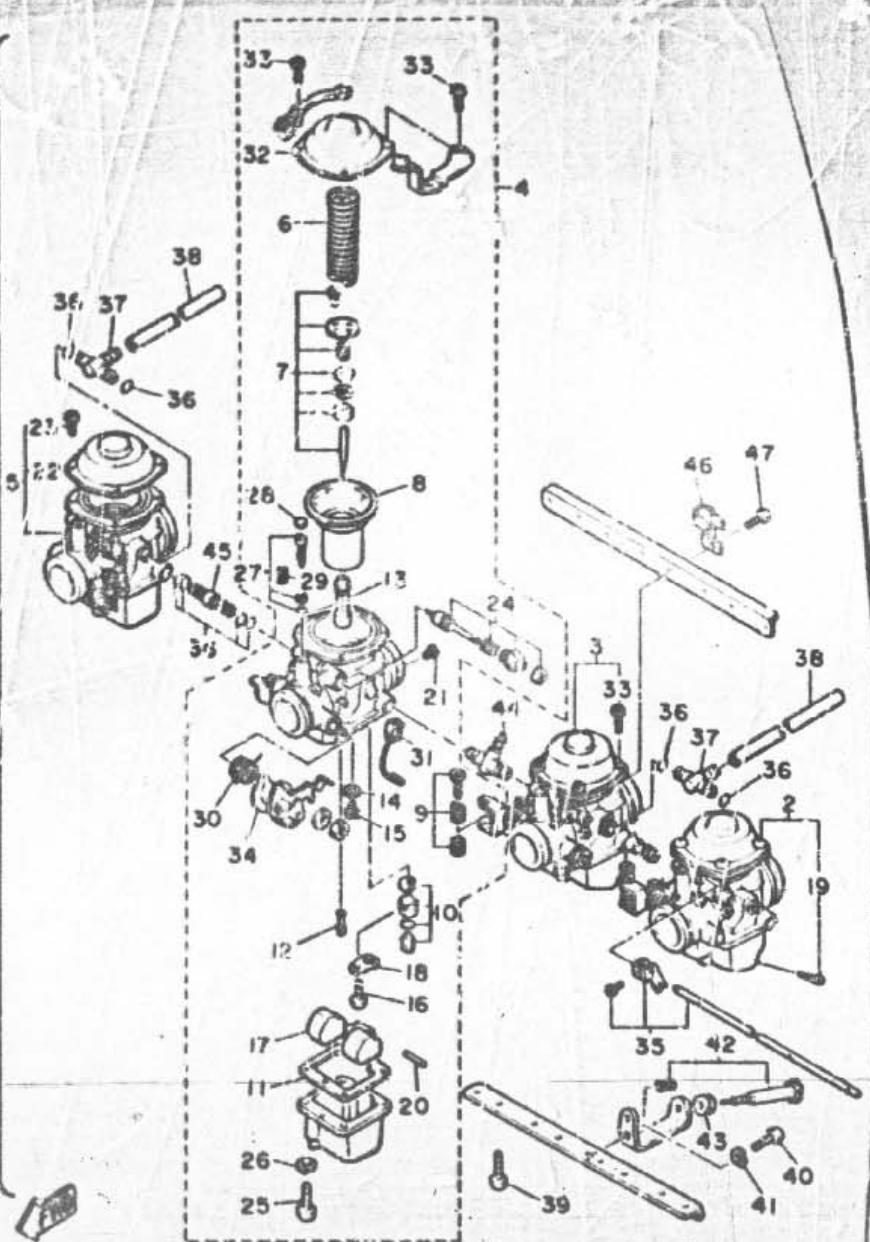
FIG. 9 INTAKE



49A110-4091

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	49A-125-00	JOINT, carburetor 1	1	
2	49A-125-00	JOINT, carburetor 2	1	
3	49A-13877-00	JOINT, carburetor 3	1	
4	49C-13500-00	JOINT, carburetor 4	1	
5	49A-12688-C0	GASKET, manifold	4	
6	91318-06020	BOLT	8	
7	90460-49138	CLAMP, HOSE	4	
8	94-92-10081	CLAMP	1	
9	49A-14401-00	AIR CLEANER CASE ASSY	1	
10	49A-14403-00	JOINT, air cleaner 1	2	
11	33M-14401-C0	ELEMENT, air cleaner	1	
12	33M-14412-01	CAP, cleaner case 1	1	
13	98303-03026	SCREW, pan head	4	
14	82901-08900	WASHER, flat	4	
15	90446-11021	HOSE	1	
16	90487-08001	CLIP	1	
17	49A-14407-00	DUCT	1	
18	49A-14403-00	JOINT, air cleaner 2	2	
19	49A-1-887-00	REINFORCEMENT, 8	1	
20	90460-32015	CLAMP, HOSE	4	
21	90119-06029	BOLT, with washer	3	
22	33M-13545-00	HOSE 1	1	
23	33M-12546-00	HOSE 2	1	
24	90443-09578	HOSE	1	
25	90413-03014	WAY 3	1	
26	33M-12547-00	HOSE 3	1	
27	90437-03021	CLIP	8	
28	90468-15138	CLIP	1	

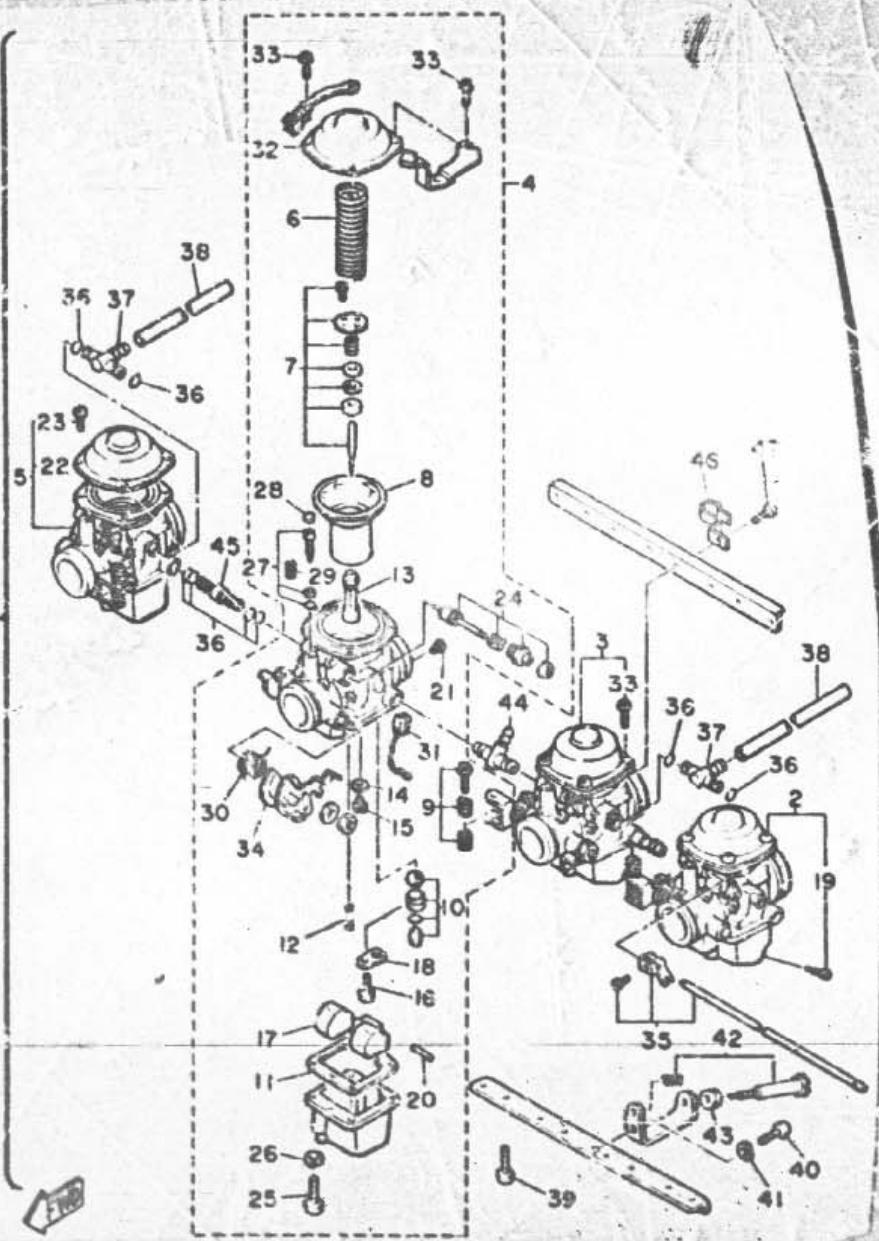
FIG. 10 CARBURETOR



49G171-4100

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	51J-14900-10	CARBURETOR ASSY	1	
2	51J-14901-10	.CARBURETOR ASSY 1	1	
3	51J-14902-10	.CARBURETOR ASSY 2	1	
4	51J-14903-10	.CARBURETOR ASSY 3	1	
5	51J-14904-10	.CARBURETOR ASSY 4	1	
6	3F7-14933-00	..SPRING, diapt regm	1	
7	51J-1490J-00	..NEEDLE SET	1	UR #1, 2, 4
	51J-1490J-10	..NEEDLE SET	1	UR #2
8	49A-14940-00	..DIAPHRAGM ASSY	1	
9	36Y-1490K-00	..STOP SCREW SET	1	
10	25G-14107-20	..NEEDLE VALVE SET	1	
11	12R-14984-00	..GASKET, float chamber	1	
12	430-14142-40	..JET, pilot (# 40)	1	
13	49A-14941-28	..JET, E, main	1	
14	137-14153-00	..WASHER, main jet	1	
15	620-14231-21-A0	..JET, main (#105)	1	UR #1, 2
	620-14231-71-A0	..JET, main (#102.5)	1	UR #3, 4
16	98501-04006	..SCREW, pan head	1	
17	12R-14955-00	..FLOAT	1	
18	2H0-14148-00	..PLATE	1	
19	12R-14181-00	..PLUG, drain	1	
20	637-14186-00	..PIN, float	1	
21	3G2-14231-31	..JET, main (#155)	1	
22	51K-14958-00	..COVER, diaphragm	1	#1, 4
23	98501-05010	..SCREW, pan head	4	#1, 4
24	49A-1410A-00	..STARTER SET	1	
25	36501-05016	..SCREW, pan head	4	
26	82901-05100	..WASHER, spring	4	

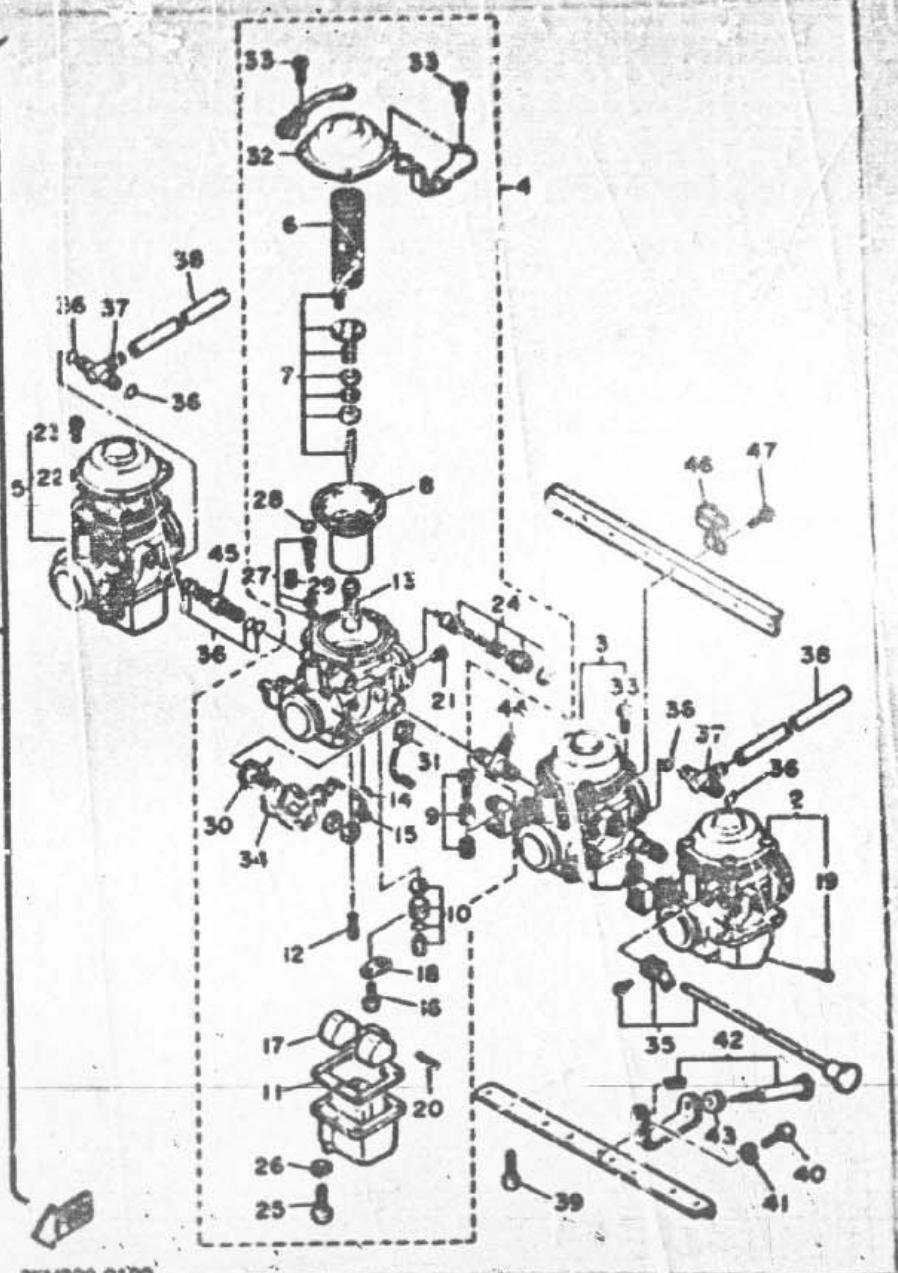
FIG. 10 CARBURETOR



49GT71-4100

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	12R-14105-00	PILOT SCREW SET	1	
28	22F-14291-00	CAP	1	
29	3F-14-14-50	SPRING, air adjusting	1	
30	51K-14232-00	SPRING, throttle 2	1	#3
31	49A-14130-00	CABLE	1	#3
32	49A-14958-00	COVER, diaphragm	1	#2, 3
33	98501-05010	SCREW, pan head	4	#2, 3
34	306-14170-00	DIAPHRAGM ASS'Y	1	#C
35	51J-1490L-00	STARTER LEVER SET, 1	1	
36	822-14147-00	O-RING	12	
37	4V7-14988-00	PIPE, starter connecting	2	
38	17A-14987-00	HOSE	2	
39	92501-03014	SCREW, pan head	8	
40	98501-05008	SCREW, pan head	1	
41	92901-05100	WASHER, spring	1	
42	31A-14103-00	THROTTLE SCREW SET	1	
43	4G0-14058-00	BUSH	1	
44	1J7-14998-00	NIPPLE	1	
45	16G-14251-00	NIPPLE	2	
46	49A-14139-00	CLIP, pipe	1	
47	98501-05010	SCREW, pan head	8	

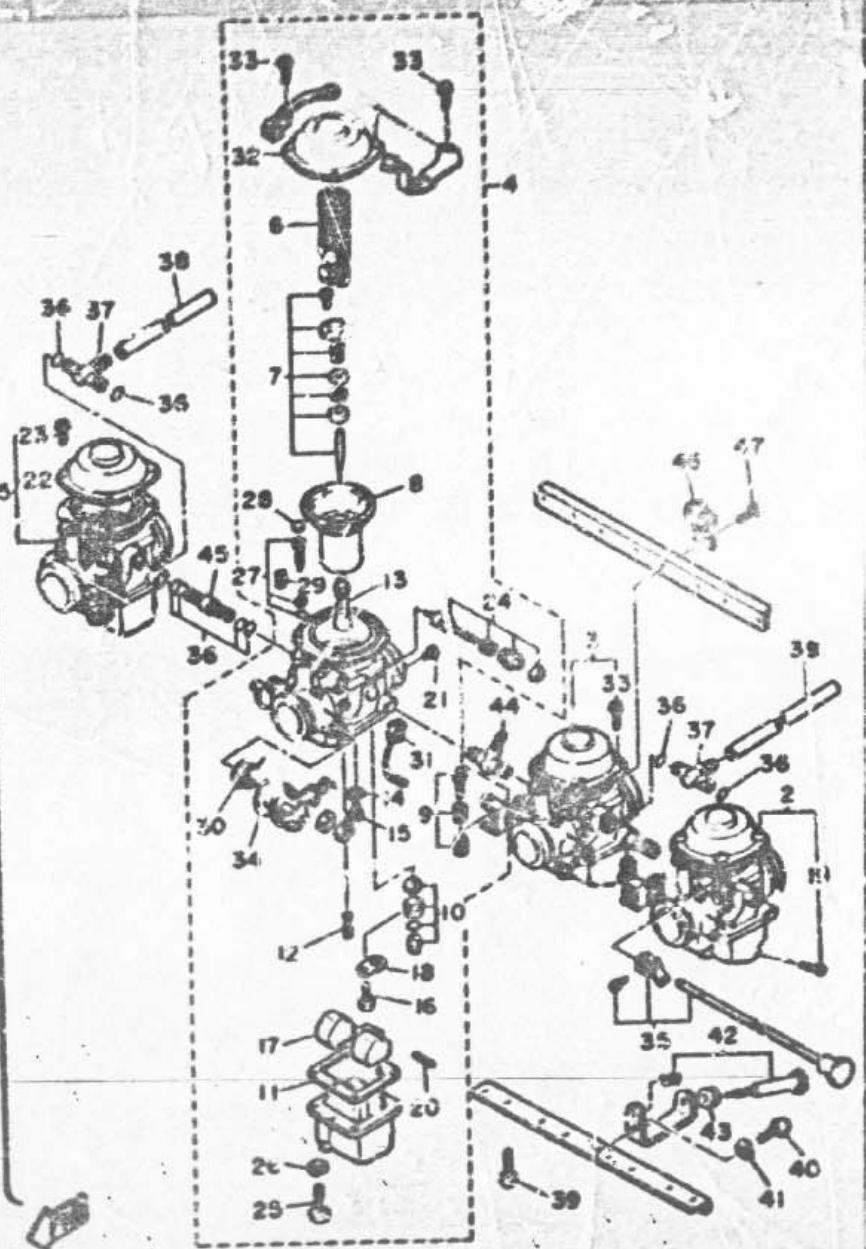
FIG. 10 CARBURETOR



30M300-0100

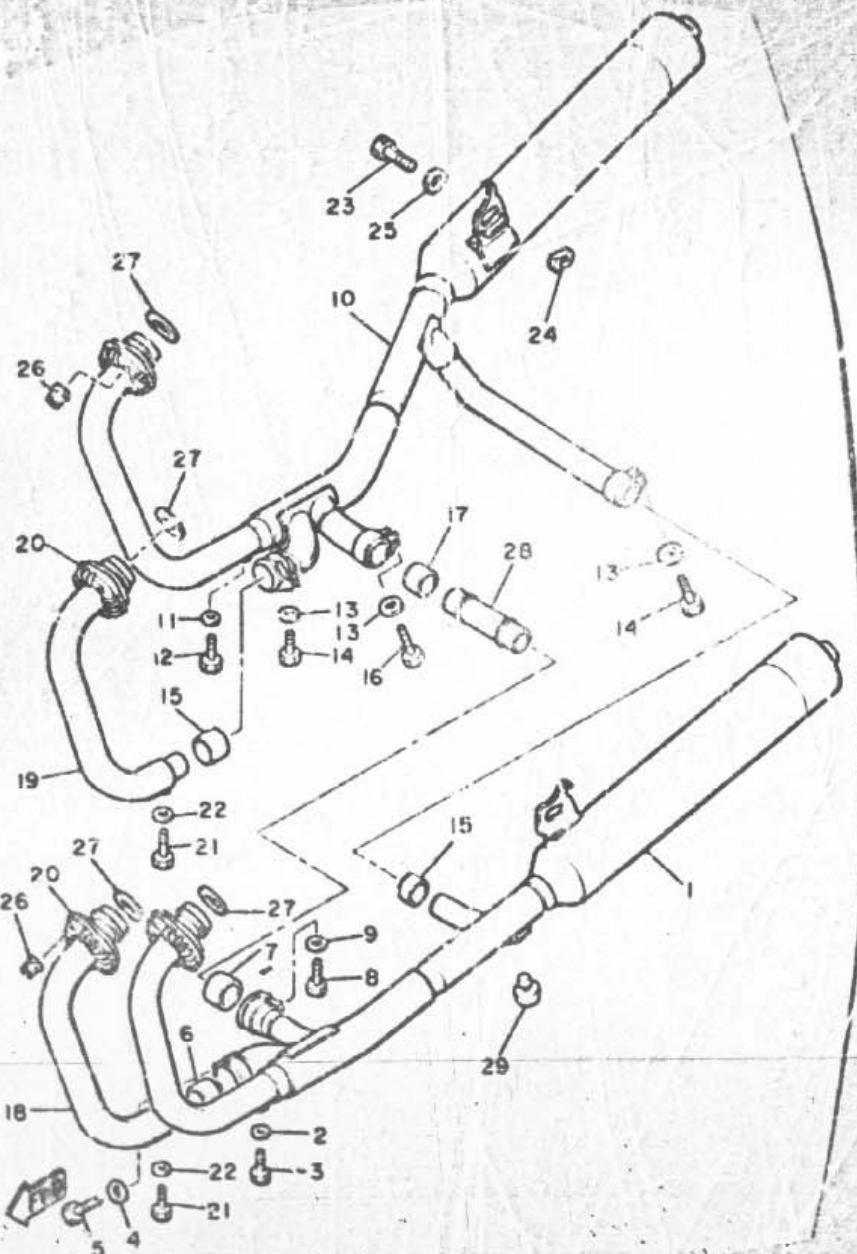
REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	81J-14801-10	CARBURETOR ASSY	1	
2	81J-14801-10	CARBURETOR ASSY 1	1	
3	81J-14802-10	CARBURETOR ASSY 2	1	
4	81J-14803-10	CARBURETOR ASSY 3	1	
5	81J-14804-10	CARBURETOR ASSY 4	1	
6	3P7-14832-00	SPRING, diaphragm	1	
7	81J-14801-00	NEEDLE SET	1	UR # 1, 3, 4
8	81J-14801-00	NEEDLE S/T	1	UR # 2
9	48A-14160-00	DIAPHRAGM A-281	1	
10	22G-14101-20	STOP SCREW SET	1	
11	12R-1-204-00	NEEDLE VALVE SET	1	
12	400-14142-40	GASKET, float chamber	1	
13	48A-14841-20	JET, pri. (# 40)	1	
14	137-14153-00	NOZZL. 2, main	1	
15	137-14231-21-A2	WASHER, main jet	1	
	820-14231-71-A0	JET, main (# 105)	1	UR # 1, 2
16	885J1-040C4	JET, main (# 102.6)	1	UR # 3, 4
17	12R-14185-00	SCRBV, pen head	1	
18	2H0-14116-00	FLOAT	1	
19	12R-14191-00	PLATE	1	
20	837-14198-00	PLUG, drain	1	
21	3G2-14231-31	PIN, float	1	
22	81K-14856-00	ET, main (# 126)	1	
23	88501-05010	COVER, diaphragm	1	# 1, 4
24	81J-14104-00	SCREW, pen head	4	# 1, 4
25	88501-05015	STARTER SET	1	
26	88501-051-00	SCREW, pen head	4	
	88501-051-00	WASHER, spring	4	

FIG. 10 CARBURETOR



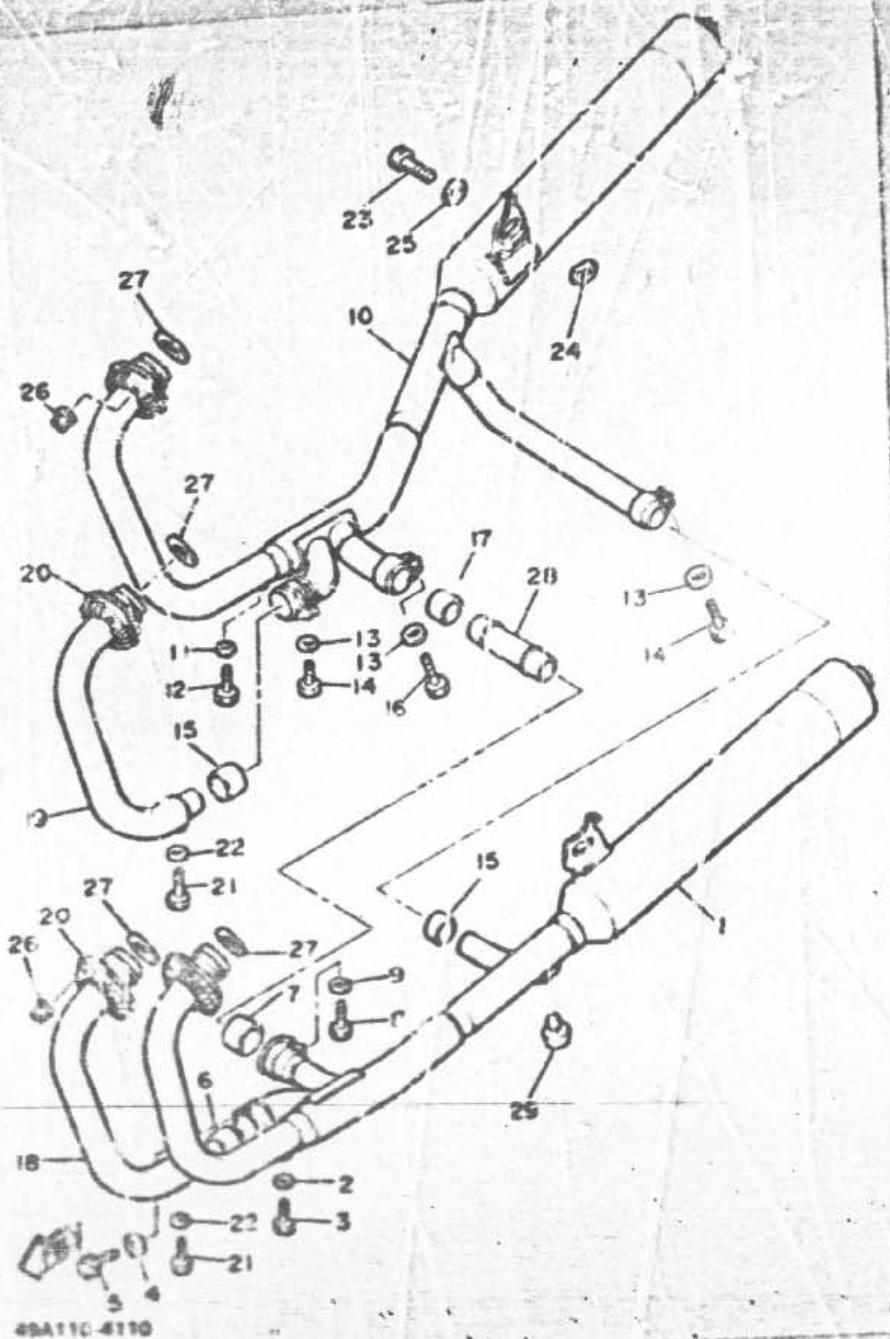
REF. NO.	PORT NO.	DESCRIPTION	QTY	REMARKS
27	12R-14105-00	PILOT SCREW SET	1	
28	22F-14091-00	CAP	1	
29	3F7-14124-00	SPRING, air adjusting	1	
30	61K-14032-00	SPRING, throttle 2	1	\$3
31	48A-14120-00	CABLE	1	\$3
32	48A-14066-00	COVER, diaphragm	1	\$2.3
33	98501-05010	SCREW, pen head	4	\$2.3
34	306-14170-00	DIAPHRAGM ASSY	1	\$3
35	61J-14001-00	STARTER LEVER SET, 1	1	
36	622-14147-00	O-RING	12	
37	4V7-14088-00	PIPE, starter connecting	2	
38	17A-14087-00	HOSE	2	
39	92601-06014	SCREW, pen head	8	
40	92601-06006	SCREW pen head	1	
41	92801-06100	WASHER, spring	1	
42	31A-14103-30	THROTTLE SCREW SET	1	
43	4G0-14098-10	BUSH	1	
44	1J7-14066-00	NIPPLE	1	
45	3C-14251-00	NIPPLE	2	
46	484-14126-00	CLIP, pipe	1	
47	92601-06019	SCREW, pen head	8	

FIG. 11 EXHAUST



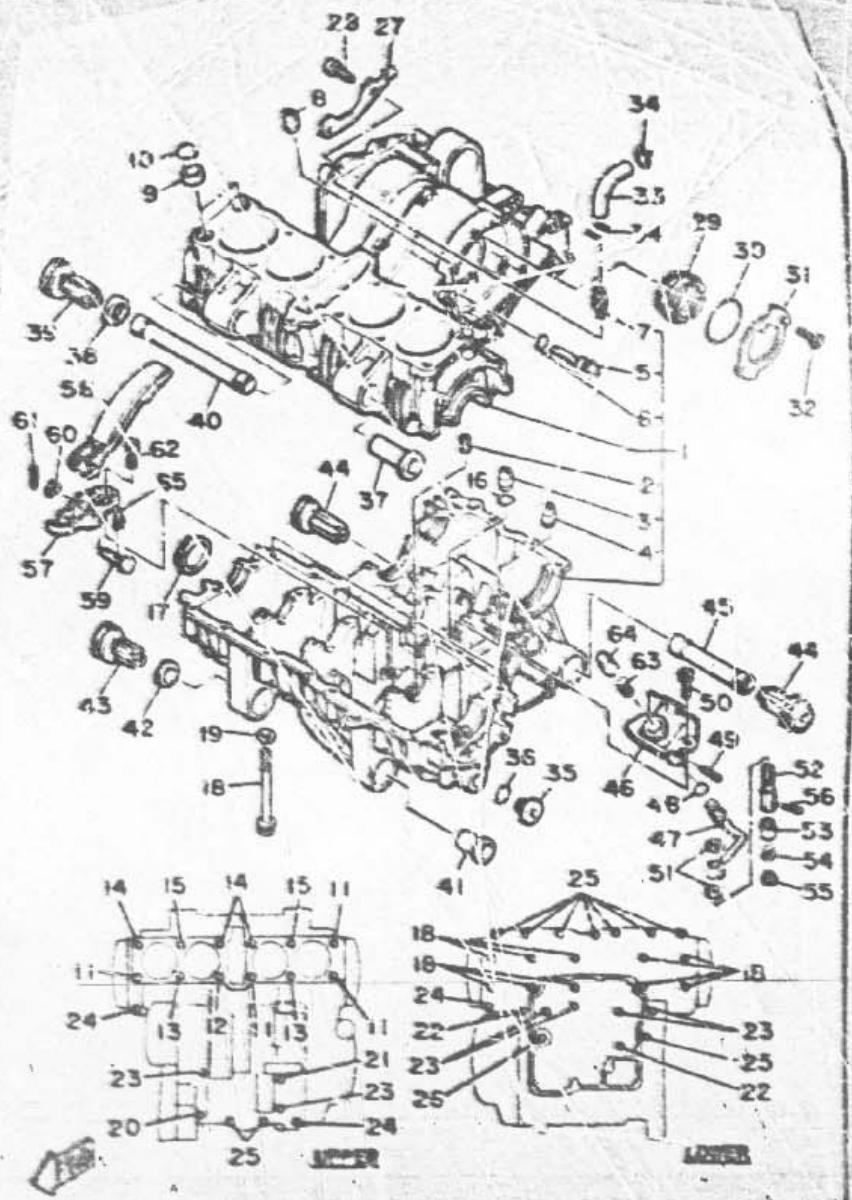
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51J-14711-00	MUFFLER 1	1	
2	92906-08600	WASHER, plate	1	
3	90101-08578	BOLT	1	
4	92906-08600	WASHER, plate	1	
5	97016-08020	BOLT	1	
6	33M-14755-00	GASKET, silencer	1	
7	1JK-14714-00	GASKET, muffler	1	
8	97016-08025	BOLT	1	
9	92906-08600	WASHER, plate	1	
10	51J-14721-00	MUFFLER 2	1	
11	92906-08600	WASHER, plate	1	
12	90101-08578	BOLT	1	
13	92906-08600	WASHER, plate	3	
14	97016-08020	BOLT	2	
15	33M-14755-00	GASKET, silencer	2	
16	97016-08025	BOLT	1	
17	1JK-14714-00	GASKET, muffler	1	
18	35J-14821-01	PIPE, exhaust 2	1	
19	35J-14831-01	PIPE, exhaust 3	1	
20	53U-14812-00	NUT, ring	2	
21	90101-08578	BOLT	2	
22	92906-08600	WASHER, plate	2	
23	60110-10067	BOLT, hexagon socket head	2	
24	90179-10278	NUT	2	
25	90201-10669	WASHER, plate	2	
26	90179-05499	NUT	8	
27	4H7-14613-00	GASKET, exhaust pip.	4	
28	40A-1475K-00	PIPE 7	1	

FIG. 11 EXHAUST

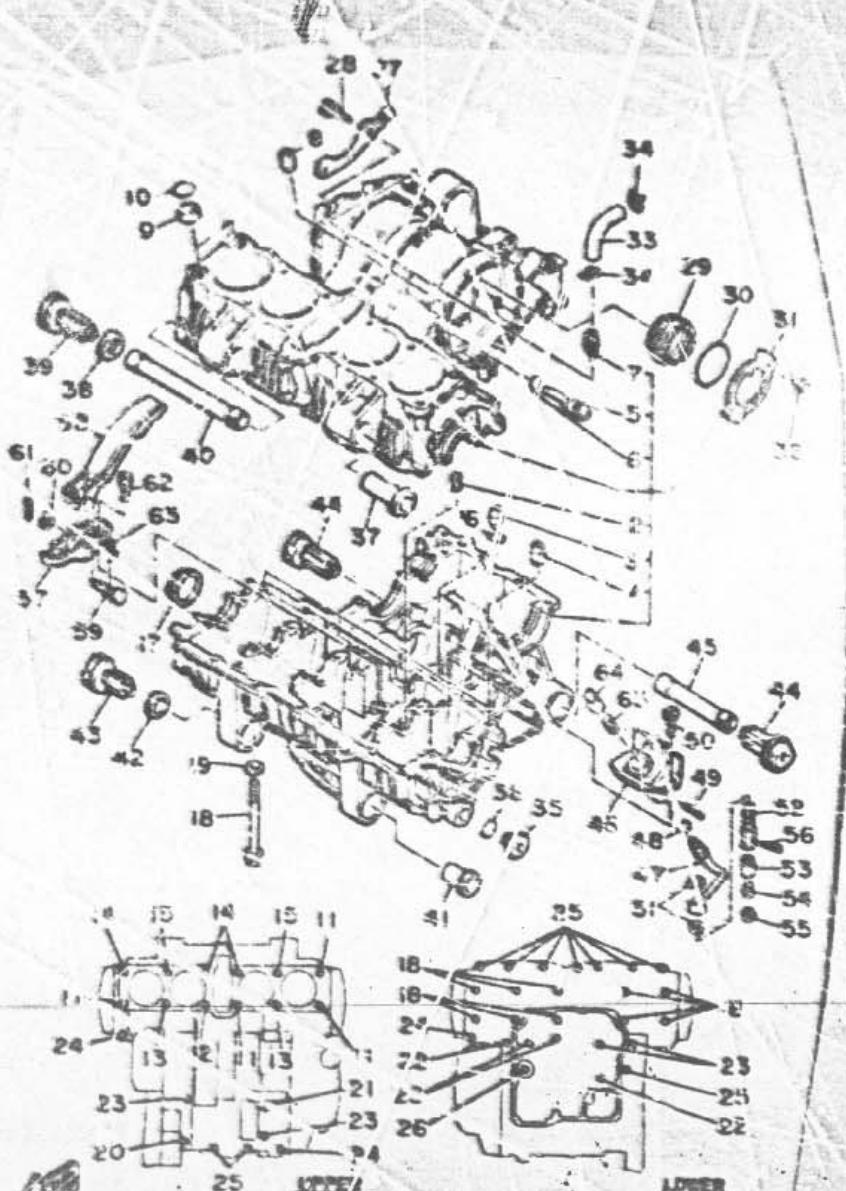


REF. NO.	PART NO.	DESCRIPTION	GTY	REMARKS
29	540-27114-00	STOPPER, KNOB, WIRE	1	

FIG. 12 CRANKCASE



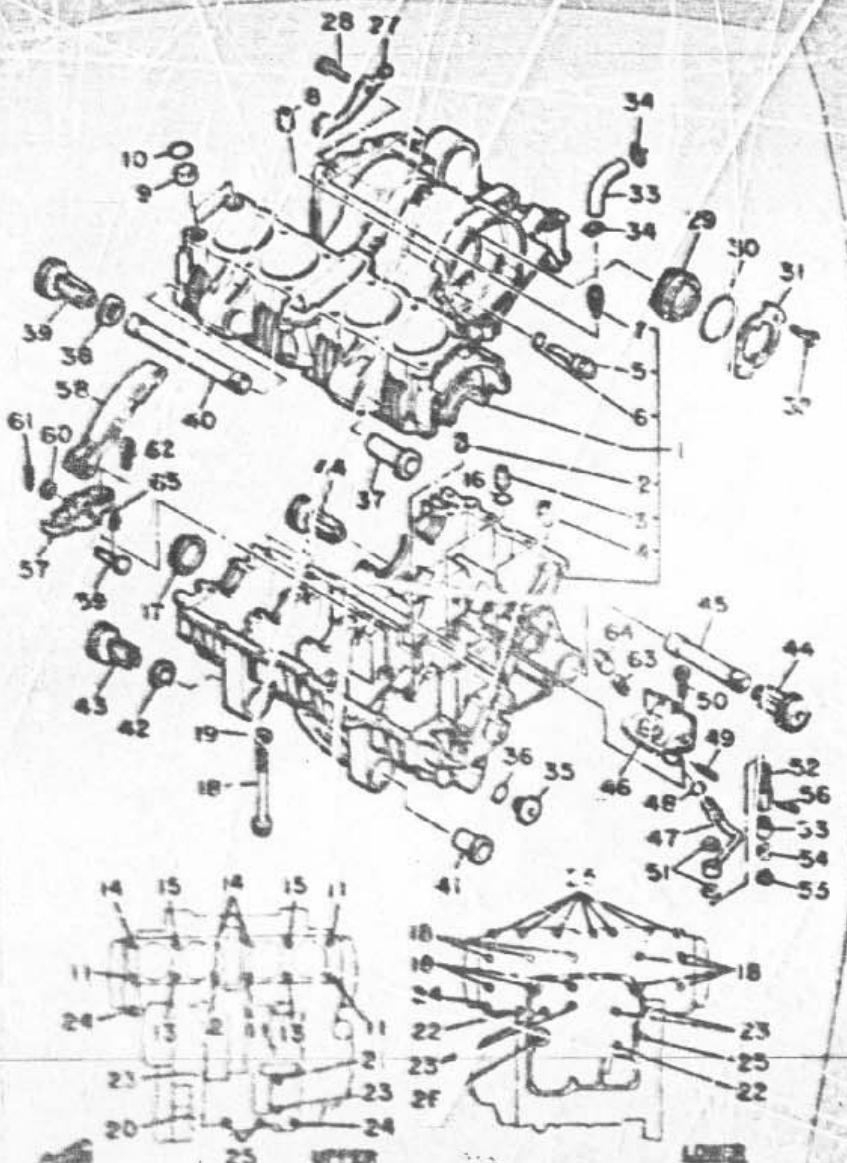
PAG. 12 CRANX CASA



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
20	460-15163-01	HOUSING, bearing 1	1	
30	51210-68480	O-RING	1	
31	451-15383-01	PLATE, heating cover	1	
32	5015-06014	SCREW, countersunk	2	
33	400-T-186-00	PIPE, breather 1	1	
34	50467-140-5	CUP	2	
35	31211-151V1-00	PLUG	1	
36	93210-201/8	O-RING	2	
37	33M-15346-70	DAMPER, engine mount 3	1	
38	90702-11153	WASHER, plate	1	
39	4147-11-26-00	DAMPER, engine mount 2	1	
40	33M-15317-00	SPACER, engine mount	1	
41	33A-15337-40	DAMPER 4	1	
42	90201-15174	WASHER, plate	1	
43	33A-15176-30	DAMPER, engine mount 1	1	
44	377-15-26-00	DAMPER, engine mount 2	2	
45	460-15327-00	SPACER, engine mount	1	
46	440-11592-00	TENSILE RIB, chain	1	
47	430-13171-00	PIPE, delivery 2	1	
48	53210-07640	O-RING	1	
49	51401-15030	PB L, collar	1	
50	30110-06043	BO. X, lever arm socket head	2	
51	50450-16027	GASKET	2	
52	430-11576-00	BOO', relief	1	
53	460-11577-00	PLUMBER, relief	1	
54	50501-06014	SPACER 2, compensation	1	
55	53209-03202	WASHER	1	
56	51401-20030	WREN, collar	1	

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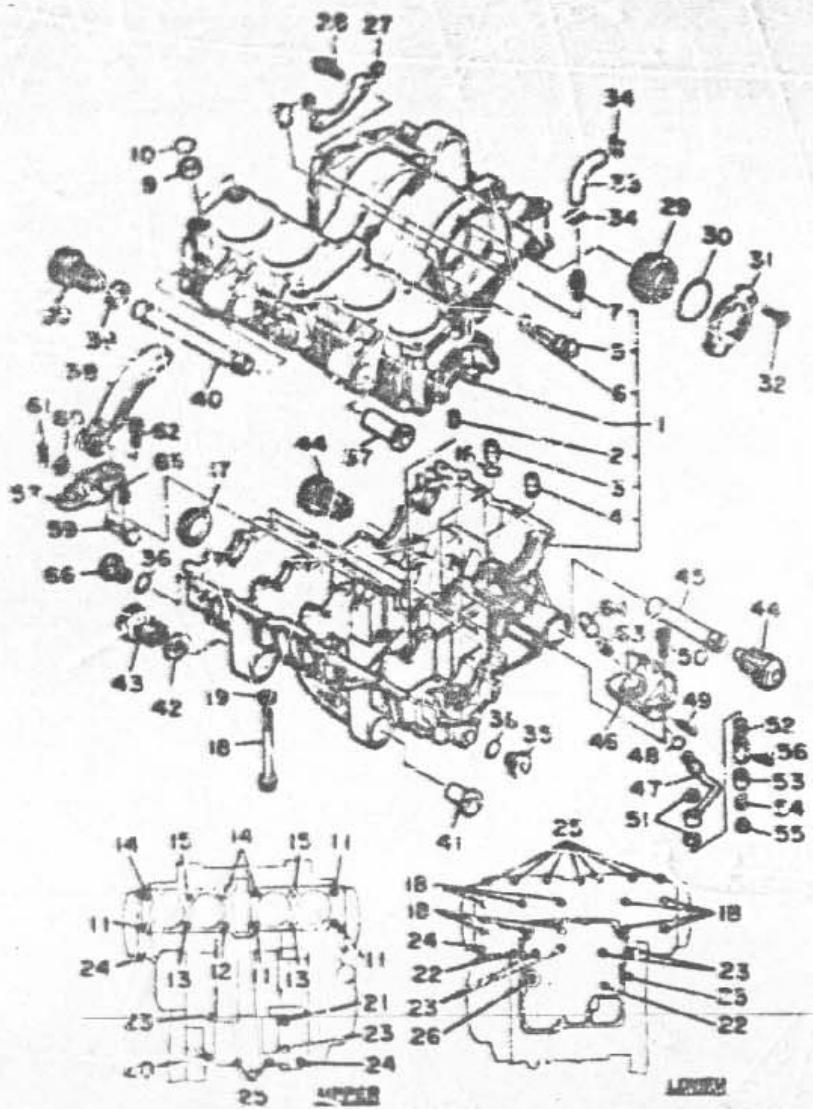
FIG. 12 CRANKCASE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	426-11457-00	BRACKET, TENSIONER	1	
58	480-11452-00	TENSIONER ARM COMP.	1	
59	90240-08076	PIN, clevis	1	
60	52501-06700	WASHER, plain	1	
61	91401-75015	PIN, clevis	1	
62	80110-06043	BOLT, hexagon socket head	2	
63	90511-143A8	SPRING, compression	1	
64	48X-11507-00	PLUNGER, tensioner	1	
65	1245H-18110	CUP	1	

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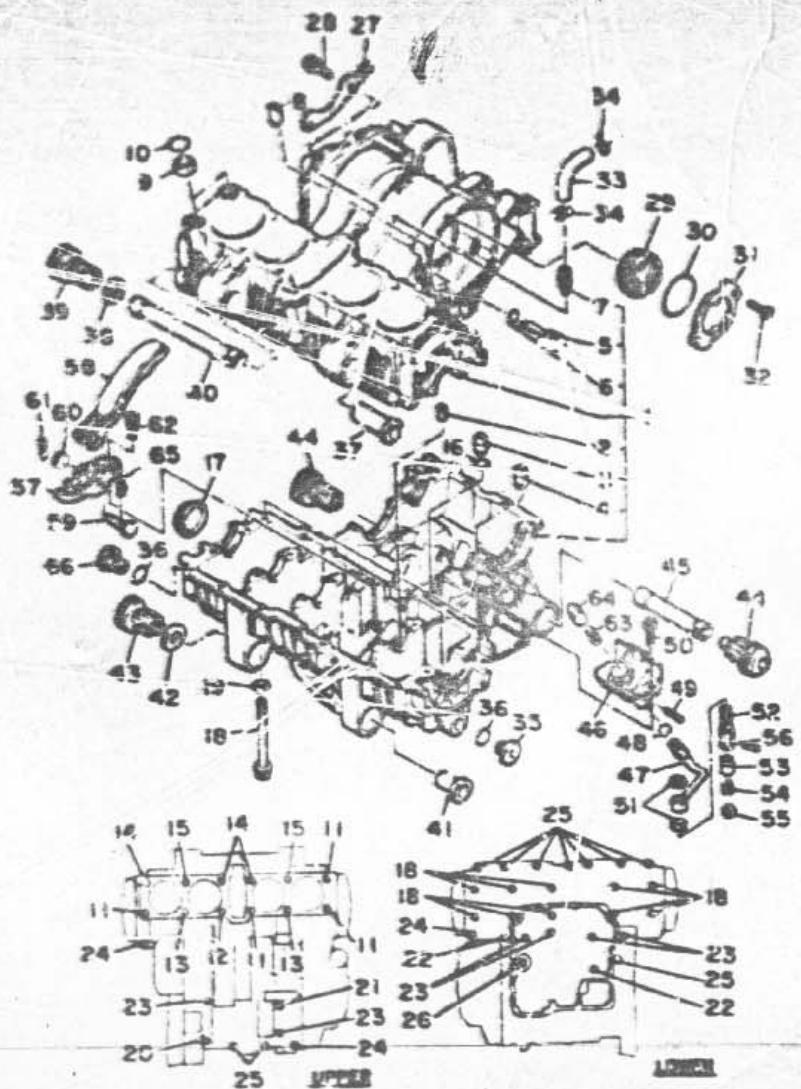
FIG. 1.2 CRANKCASE



PIECE NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	3KV-15100-00	CRANKCASE ASY	1	
2	400-15100-00	NOZZLE 1	3	
3	99510-10014	PIN, dowel	1	
4	29510-12916	PIN, dowel	2	
5	400-17148-00	NOZZLE 2	1	
6	93210-11463	O-RING	1	
7	271-11167-01	PIPE, braided 2	1	
8	99630-14016	PIN, dowel	1	
9	97467-18547	COLLAR	2	
10	93210-18322	O-RING	2	
11	80116-08338	BOLT, stud	4	
12	80116-08353	BOLT, stud	1	
13	80116-08360	BOLT, stud	2	
14	400-11363-00	BOLT, cylinder holding 3	3	
15	400-11364-00	BOLT, cylinder holding 4	2	
16	93210-09350	O-RING	1	
17	4H7-15167-10	PLUG, blind 2	1	
18	95011-08100	BOLT, flange	30	
19	92201-094G1	WASHER, slotted	74	
20	95011-08090	BOLT, flange	1	
21	95011-08115	BOLT, flange	1	
22	95011-08095	BOLT, flange	2	
23	95011-08085	BOLT, flange	6	
24	95011-08055	BOLT, flange	3	
25	95011-08045	BOLT, flange	10	
26	95011-08035	BOLT, flange	1	
27	400-15361-00	PLATE, bearing cover	1	
28	21316-08015	BOLT	2	

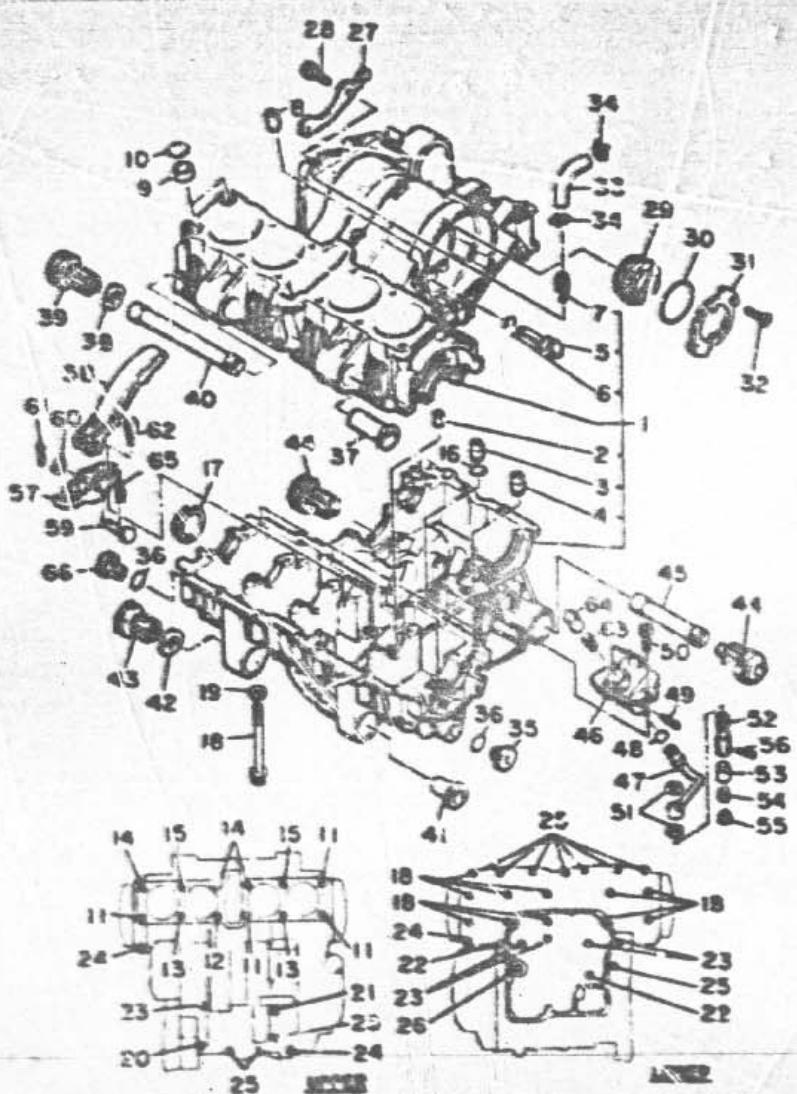
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FIG. 12 CRANKCASE



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
29	4G0-15183-01	HOUSING, bearing 3	1	
30	93210-47460	O-RING	1	
31	4G0-15083-00	PLATE, bearing cover	1	
32	90151-05614	SCREW, countersunk	2	
33	4G0-11180-00	PIPE, bracket 1	1	
34	90467-14015	CUP	2	
35	3KM-15188-00	PLUG	1	
36	93210-30573	O-RING1	2	
37	33M-15133-00	DAMPER, engine mount 3	1	
38	90272-18143	WASHER, plus	1	
39	36Y-15735-00	DAMPER, engine mount 3	1	
40	33M-15317-00	SPACER, engine mount	1	
41	33M-15297-00	DAMPER 4	1	
42	30202-78152	WASHER, plus	1	
43	33M-15245-00	DAMPER, eng. to mount 1	1	
44	36Y-15328-00	DAMPER, eng. to mount 2	2	
45	4G0-16327-00	SPACER, engine mount	1	
46	4G0-11582-00	TENSIONER, eng.	1	
47	4G0-13171-00	PIPE, delivery 2	1	
48	53270-07540	O-RING	1	
49	91401-25020	PIN, outer	1	
50	90110-06043	BOLT, hexagon socket head	2	
51	90430-10747	GASKET	2	
52	4G0-11576-00	BODY, relief	1	
53	4G0-11577-00	PLUNGER, relief	1	
54	90501-06614	SPRING, compression	1	
55	90208-03202	WASHER	1	
56	91401-20320	PIN, outer	1	

FIG. 12 CRANKCASE

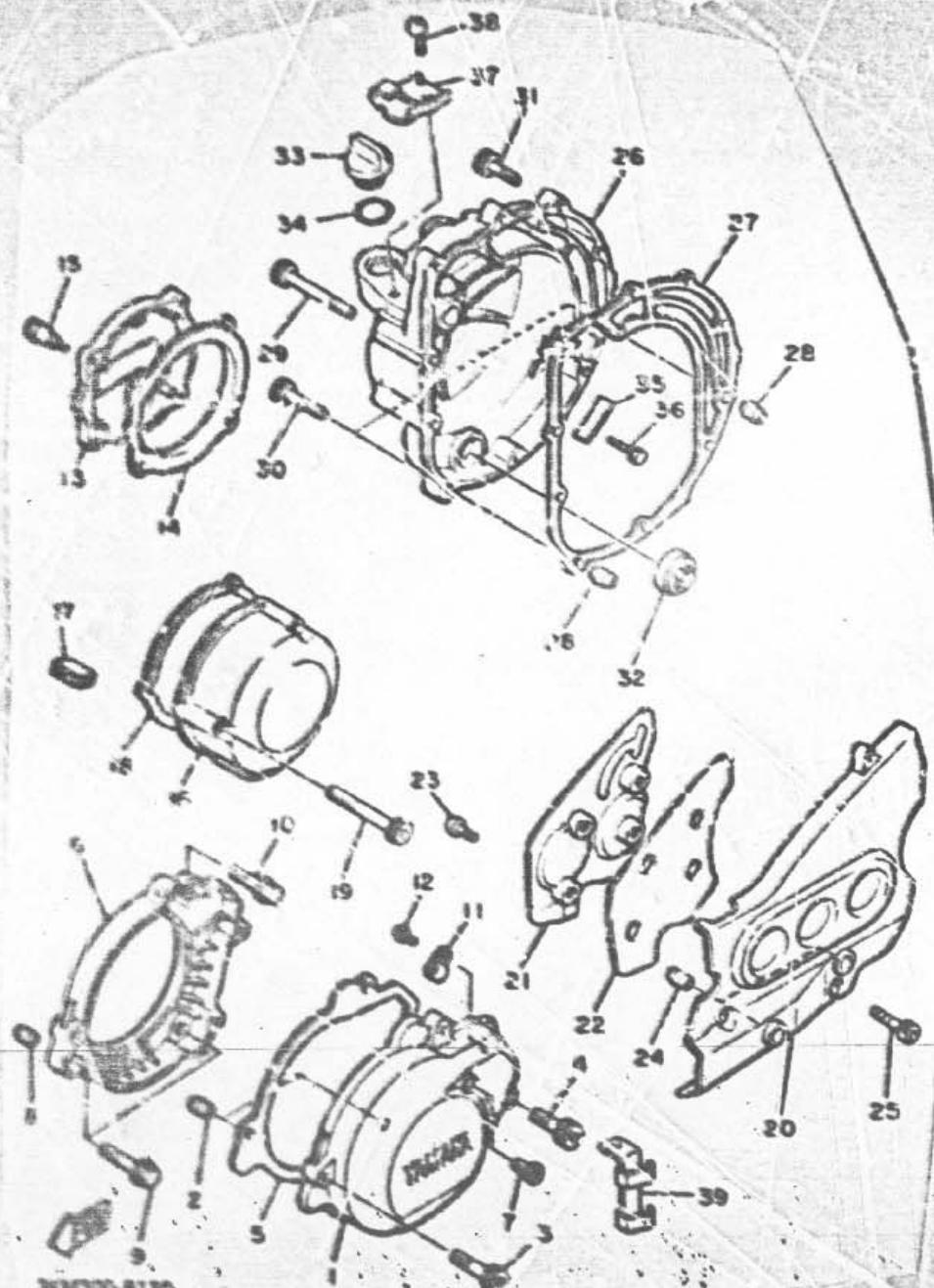


REF. NO.	PART NO.	DESCRIPTION	G'TY	REMARKS
57	4G0-11487-00	BRACKET, tensioner	1	
58	4G0-11482-00	TENSIONER ARM COMP.	1	
59	90240-08078	PIN, clevis	1	
60	52801-06800	WASHER, plain	1	
61	91401-25213	PIN, collet	1	
62	90110-06043	BOLT, low head socket head	2	
63	50501-143A3	SPRING, compression	1	
64	66X-11587-00	PLUMBER, tensioner	1	
65	90482-18110	CUP	1	
66	4K0-15189-00	PLUG	1	

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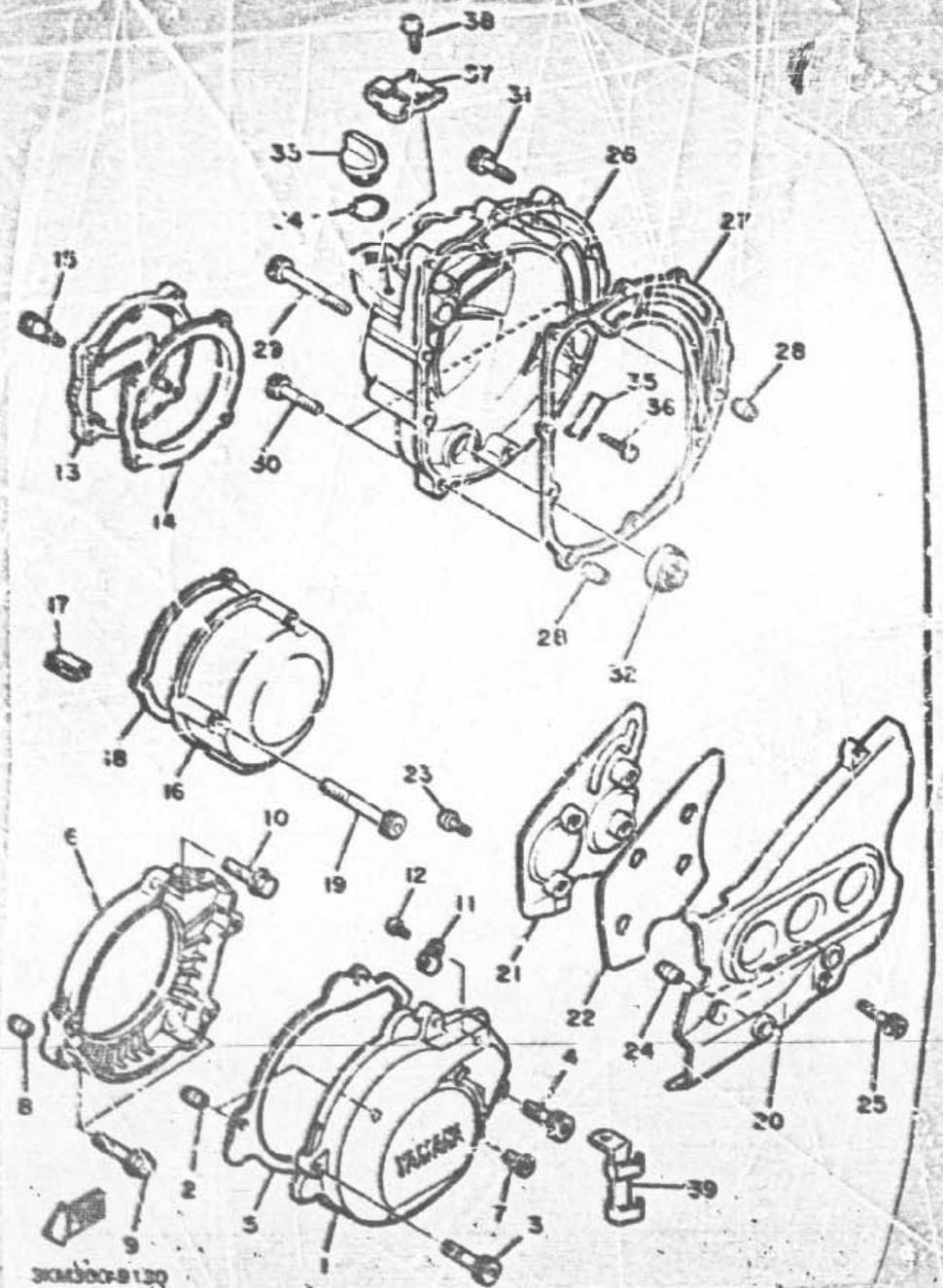
FIG. 13 CRANKCASE COVER 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	SKM-15415-00	COVER, generator	1	
2	99510-08012	PIN, dowel	2	
3	91316-01235	BOLT	2	
4	91316-06725	BOLT	2	
5	SKM-15451-00	GASKET, generator cover?	1	
6	SKM-15426-00	COVER, generator? 2	1	
7	90300-08125	PLUG, straight screw	1	
8	99510-10114	PIN, dowel	2	
9	91316-08578	BOLT, washer head	2	
10	90100-08579	BOLT, washer tail	1	
11	90482-01237	CLAMP	1	
12	82612-08078	SCREW, pan head	1	
13	2AX-15427-00	COVER, oil pump?	1	
14	33M-15739-73	RING, rubber	1	
15	33M-15481-10	BOLT 1	4	
16	2AX-15415-00	COVER, generator	1	
17	90483-13508	GROMMET	1	
18	24J-75435-00	GASKET 1	1	
19	91316-06070	BOLT	3	
20	33M-15411-02	COVER, crankcase 1	1	
21	33M-15427-00	COVER, cap 2	1	
22	33M-15457-00	GASKET	1	
23	89901-05408	SCREW, dim.	4	
24	99530-10014	PIN, dowel	2	
25	91316-06025	BOLT	3	
26	19A-15421-00	COVER, crankcase 2	1	
27	410-15481-01	GASKET, crankcase cover 2	1	
28	99510-10214	PIN, dowel	2	

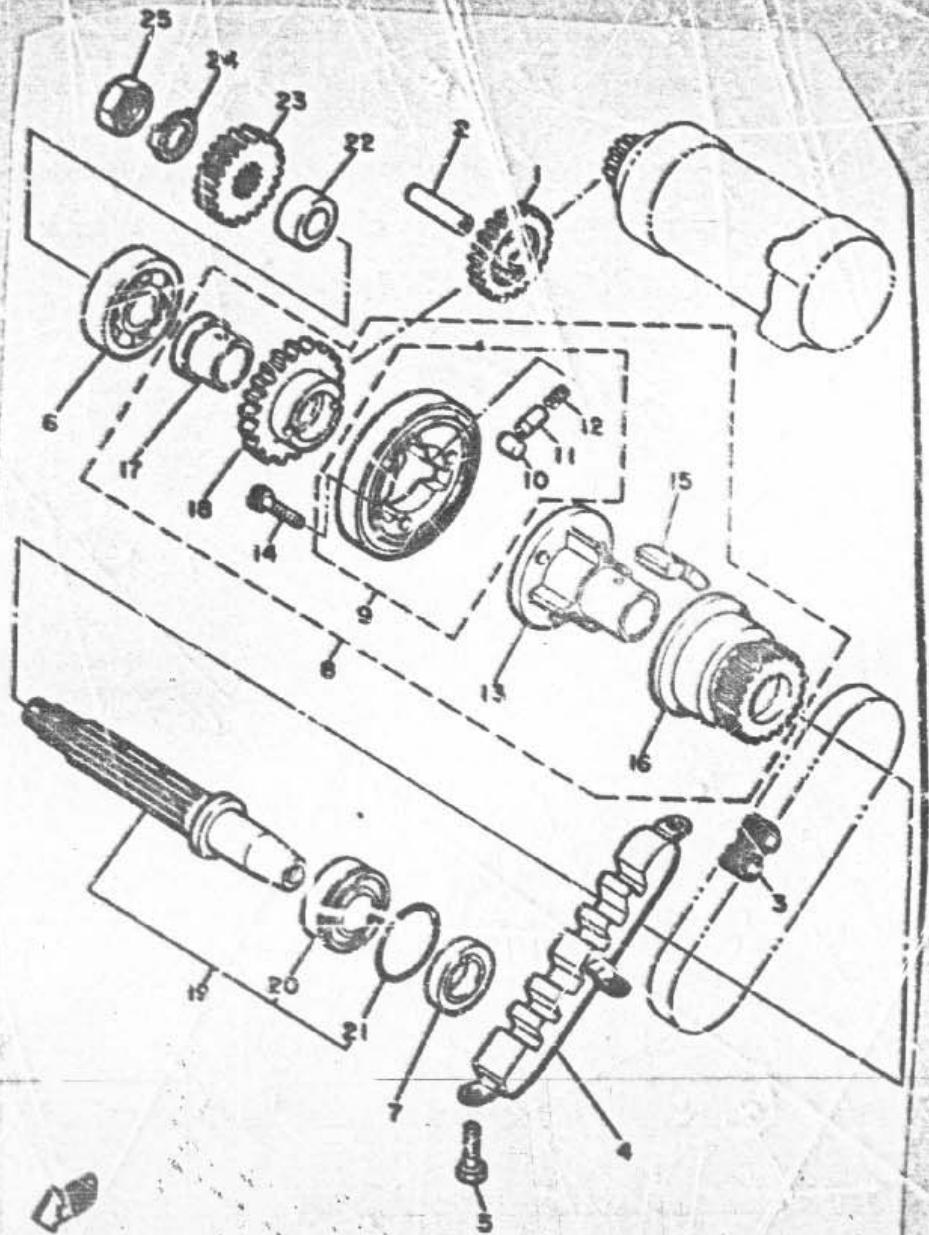
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FIG. 13, CRANKCASE COVER 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	91316-08070	BOLT	2	
30	91316-08040	BOLT	2	
31	50110-08138	BOLT, hexagon socket head	6	
32	5KM-15361-00	GAUGE, level	1	
33	ZH9-15363-00	PLUG, oil	1	
34	93210-27778	O-RING	1	
35	49A-15412-00	PLATE, oil guide	1	
36	97021-08012	BOLT	2	
37	4V8-15441-00	HOLDER, clutch scale	1	
38	92508-08012	SCREW, pan head	1	
39	90465-08338	CLAMP	1	

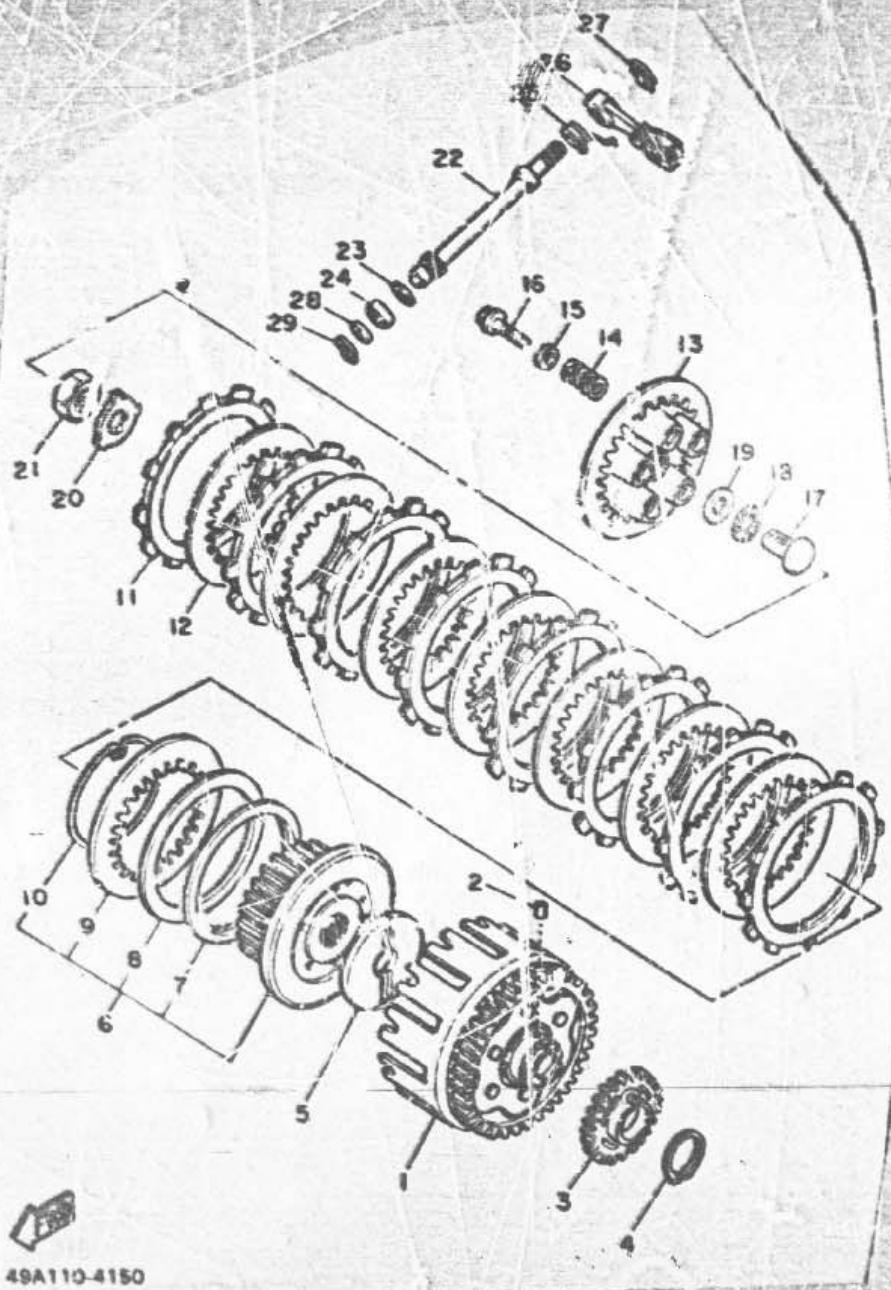
FIG. 14 STARTER CLUTCH



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4G0-1E512-00	GEAR, idler (30T)	1	
2	4H7-1E521-00	SHAFT 1	1	
3	4G0-1E138-00	CHAIN, primary	1	
4	4G0-11474-00	GUIDE, upper	1	
5	97321-06014	BOLT	3	
6	83306-30526	BEARING (BB308)	1	
7	93102-25163	OIL SEAL	1	
8	4G0-1E306-01	CLUTCH DAMPER ASSY	1	
9	4G0-1E580-00	STARTER CLUTCH OUTER ASSY	1	
10	93615-12098	..PIN, dowel	3	
11	1J7-1E583-01	..CAP, starter clutch spring	3	
12	90501-04623	..SPRING, compression	3	
13	4G0-1E524-01	JWHEEL, start	1	
14	91316-00014	BOLT	3	
15	4G0-1E187-03	ABSORBER 1	4	
16	4G0-11517-00	GEAR, driven (22T)	1	
17	90367-258A1	COLLAR	1	
18	4G0-1E517-00	GEAR, idler 2	1	
19	4G0-11406-00	SHAFT ASSY	1	
20	83306-20545	BEARING	1	
21	93210-47440	O-RING	1	
22	90387-21010	COLLAR	1	
23	4U8-1E111-00	GEAR, primary chain (28T)	1	
24	90215-18226	WASHER, lock	1	
25	80179-1E318	NUT	1	

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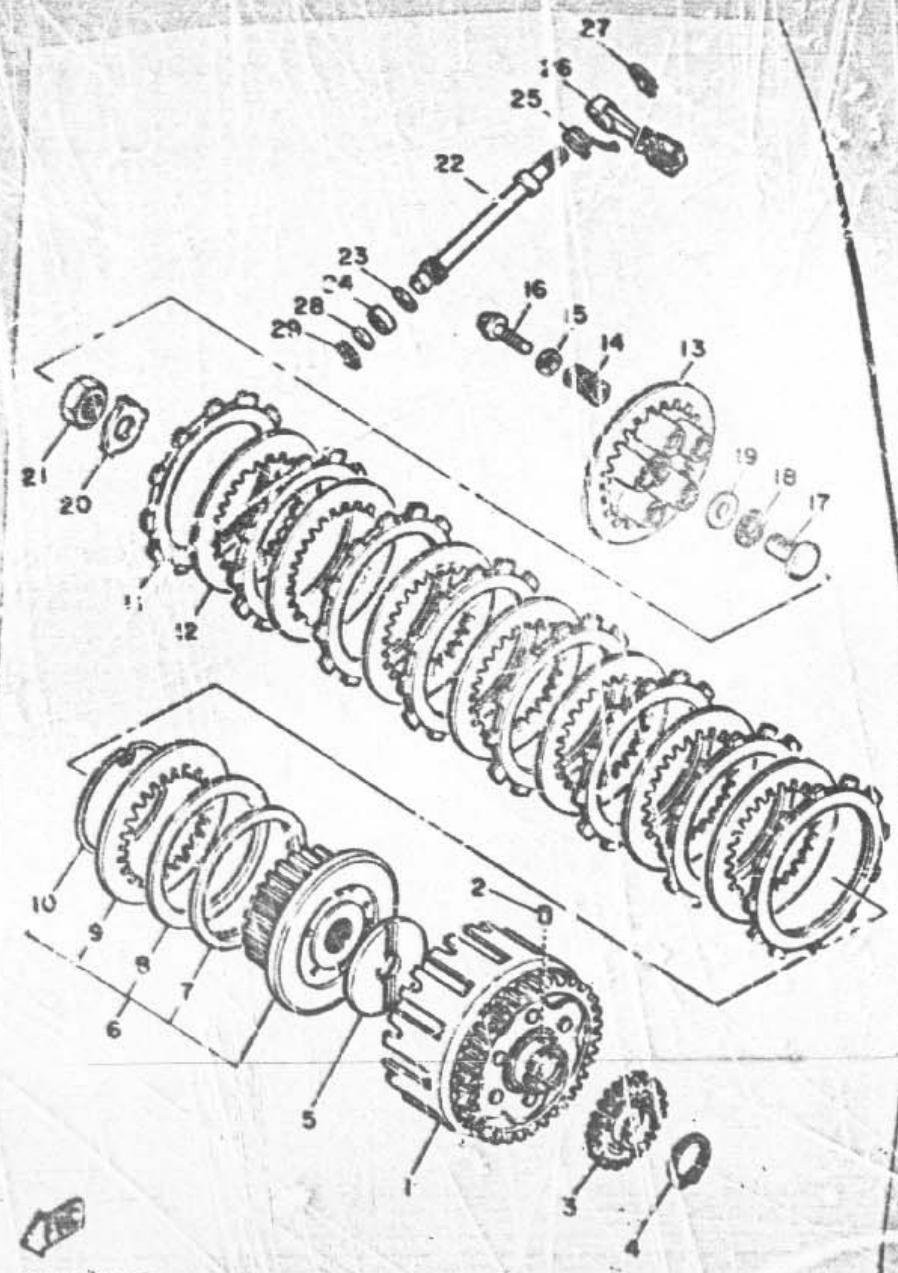
FIG. 15 CLUTCH



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4UB-16170-01	PRIMARY DRIVEN GEAR COMP(SET)	1	
2	93605-10108	PIN, dowel	1	
3	4G0-13324-01	GEAR, drive (51T)	1	
4	13410-40069	CIRCLIP	1	
5	3Y1-16154-00	PLATE, shear 1	1	
6	4H7-16370-00	CLUTCH BOSS ASSY	1	
7	1J7-16384-00	J-PLATE, shear	1	
8	1J7-16383-01	SPRING, clutch boss	1	
9	168-16324-00	J-PLATE, clutch 1	1	
10	1J7-16315-00	RING, clutch boss	1	
11	4H7-16321-00	PLATE, friction	8	
12	1J7-16326-00	PLATE, clutch 2	7	
13	4H7-16351-00	PLATE, pressure 1	1	
14	90101-23391	SPRING, compression	5	
15	90201-061A5	WASHER, plate	5	
16	95811-06025	BOLT, flange	5	
17	4H7-16356-01	ROD, push 1	1	
18	93340-21505	BEARING	1	
19	90201-154E9	WASHER, plate	1	
20	90215-20231	WASHER, lock	1	
21	9017K-20327	NUT	1	
22	4G0-13322-00	AXLE, push lever	1	
23	90201-12M34	WASHER, plate	1	
24	93102-12224	OIL SEAL	1	
25	10708-16453	SPRING, torsion	1	
26	4G0-16340-01	PUSH LEVER ASSY	1	
27	3Y001-09600	CIRCLIP	1	
28	93201-03572	WASHER, plate	1	

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FIG. 16 CLUTCH

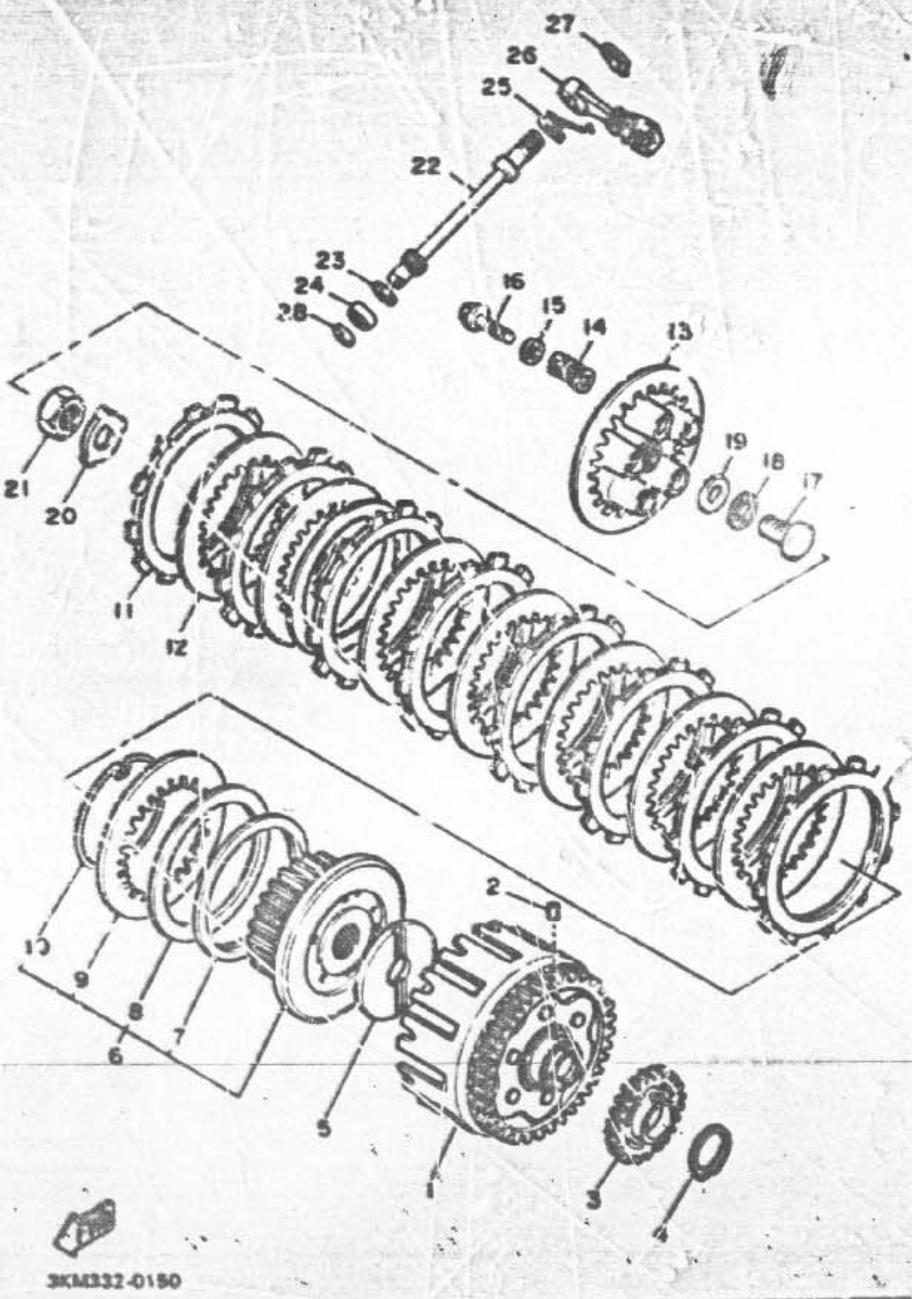


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	99001-08800	CIRCLIP	1	

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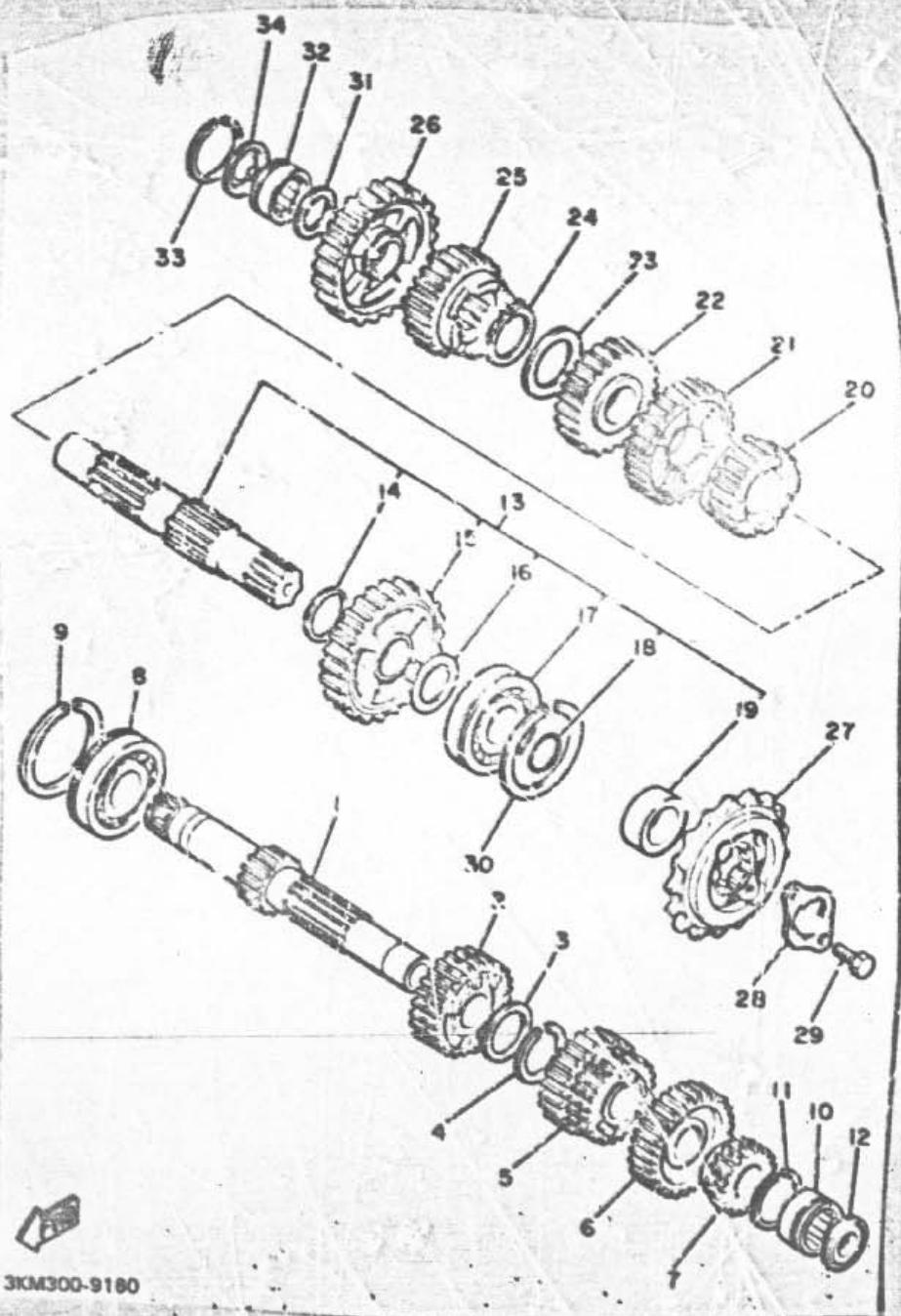
FIG. 15 CLUTCH



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4US-18170-01	PRIMARY DRIVEN GEAR COMP(6ST)	1	
2	53805-10106	PIN, dowel	1	
3	400-13321-01	GEAR, drive (61T)	1	
4	93410-40065	CIRCLIP	1	
5	1Y1-18154-00	PLATE, thrust 1	1	
6	4H7-16370-00	CLUTCH BOSS ASSY	1	
7	1J7-16384-00	PLATE, seat	1	
8	1J7-16383-01	SPRING, clutch boss	1	
9	168-16324-00	PLATE, clutch 1	1	
10	1J7-16385-00	RING, clutch boss	1	
11	4H7-16321-00	PLATE, friction	8	
12	371-16326-00	PLATE, clutch 2	7	
13	4H7-16381-00	PLATE, pressure 1	1	
14	90601-22301	SPRING, compression	5	
15	90158-03082	SCREW, with washer	5	
16	99001-08600	CIRCLIP	1	
17	4H7-16356-01	ADD, push 1	1	
18	93340-21805	BEARING	1	
19	90201-154E9	WASHER, plate	1	
20	90216-20231	WASHER, lock	1	
21	90170-20327	NUT	1	
22	4G0-16387-00	AXLE, push lever	1	
23	90201-12434	WASHER, plate	1	
24	93102-12224	OIL SEAL	1	
25	90508-18459	SPRING, tension	1	
26	4G0-13340-01	PUSH LEVER ASSY	1	
27	96007-08600	CIRCLIP	1	
28	90211-08672	WASHER, plate	1	

3KM332-0150

FIG. 16 TRANSMISSION



3KM300-9180

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4G0-17411-00	AXLE, main (8ST)	1	
2	4U8-17151-01	GEAR, 8th pinion (28T)	1	
3	90209-221B1	WASHER	1	
4	93440-25084	CIRCLIP	1	
5	4U8-17131-09	GEAR, 2nd/4th pinion (22/25T)	1	
6	4U8-17181-00	GEAR, 8th pinion (30T)	1	
7	4U8-17121-01	GEAR, 2nd pinion	1	
8	93306-30530	BEARING (E105NC3)	1	
9	278-17424-01	CIRCLIP 1	1	
10	93311-42045	BEARING (20NG3315NE)	1	
11	278-17425-00	CIRCLIP 2	1	
12	4G0-17433-01	NOZZLE	1	
13	4G0-17402-01	DRIVE AXLE ASST	1	
14	90201-273A9	WASHER, plate	1	
15	4G0-17221-00	GEAR, 2nd wheel (37T)	1	
16	4A0-17216-00-10	SHIM (1.0T)	1	
17	93306-30528	BEARING (B8305Z)	1	
18	93210-22288	O-RING	1	
19	90367-267A3	COLLAR	1	
20	4G0-17251-01	GEAR, 8th wheel (27T)	1	
21	4G0-17231-00	GEAR, 3rd wheel (34T)	1	
22	4G0-17241-00	GEAR, 4th wheel (31T)	1	
23	90209-221B1	WASHER	1	
24	93440-25084	CIRCLIP	1	
25	12R-17251-00	GEAR, 8th wheel (29T)	1	
26	4G0-17211-00	GEAR, 1st wheel (41T)	1	
27	49A-17400-00	SPROCKET, drive 16 (49A1746161)	1	
28	3Y1-17486-00	HOLDER, sprocket	1	

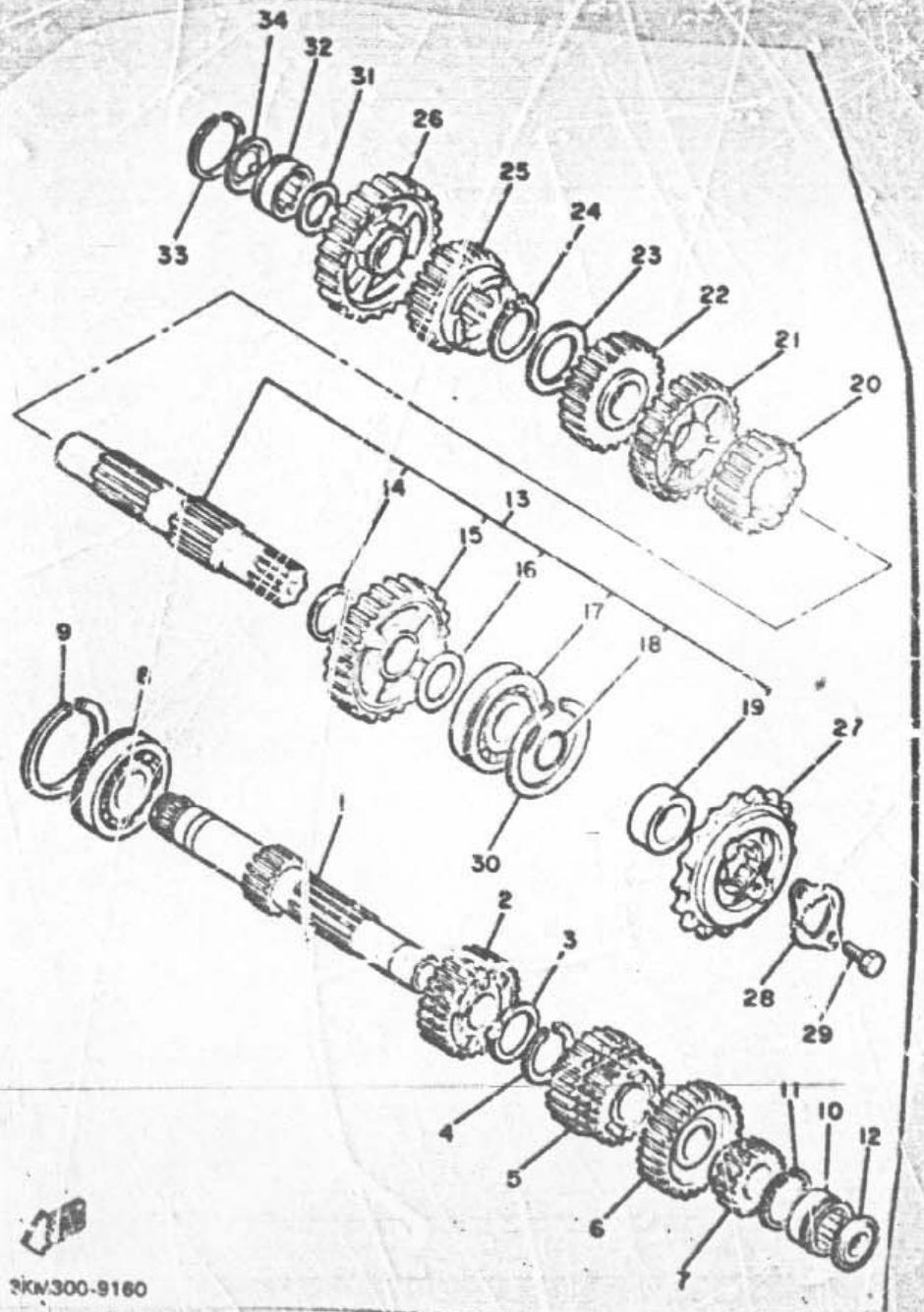
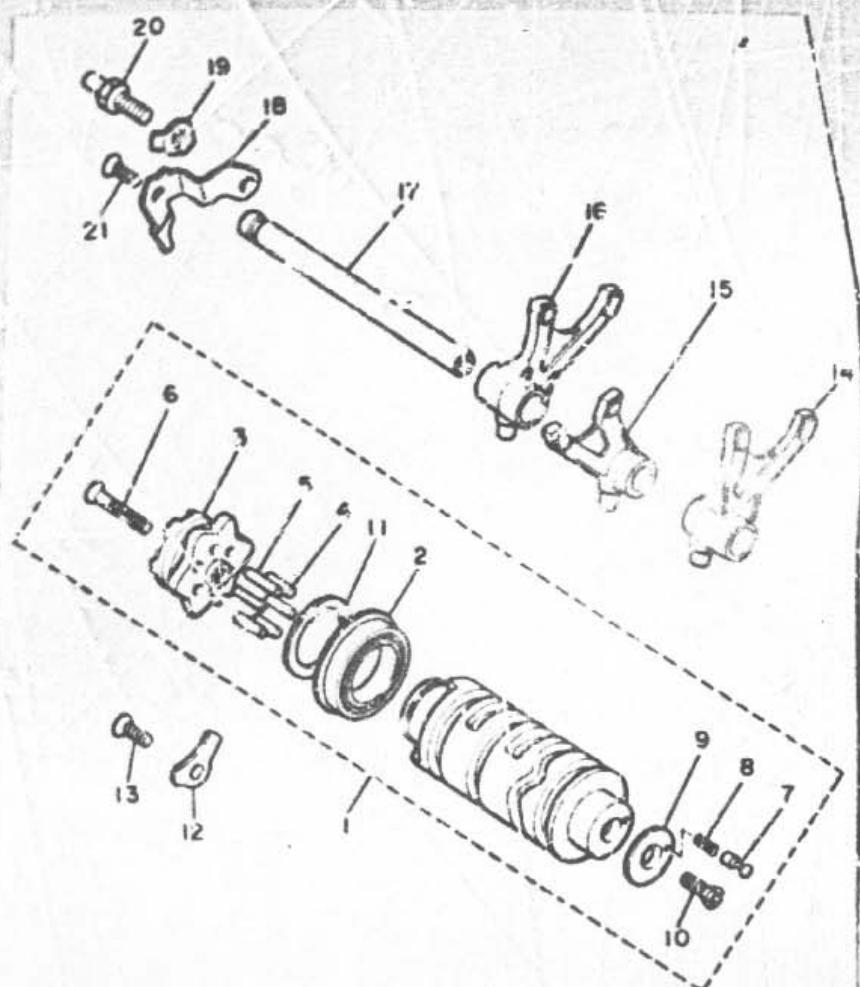


FIG. 16 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	77022-06012	BOLT	2	
30	278-17424-01	CIRCLIP 1	1	
31	90201-20278	WASHER, plate (1.0T)	1	
32	8311-42045	BEARING (20NG3316NE)	1	
33	278-17426-00	CIRCLIP 2	1	
34	430-17431-01	NOZZLE	1	

2KN300-9160

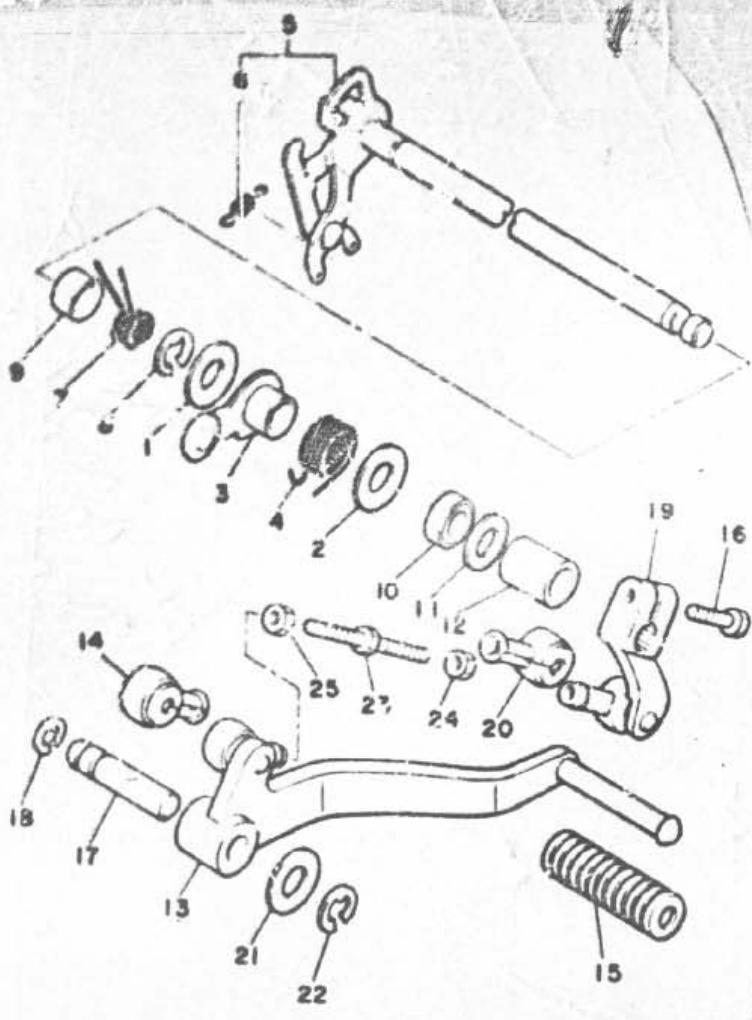
FIG. 17 SHIFT CAM. FORK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	49A-18510-00	SHIFT CAM ASSY	1	
2	93308-90501	BEARING	1	
3	49A-18185-00	SEGMENT	1	
4	93604-10011	PIN, dowel	1	
5	93604-16092	PIN, dowel	5	
6	50151-08013	SCREW, countersunk	1	
7	278-18542-00	POINT, neutral	1	
8	90501-08022	SPRING, compression	1	
9	278-18568-0C	PLATE, side 2	1	
10	98701-05016	SCREW, flat head	1	
11	117-15644-00	SHIM	1	
12	49A-16383-00	PLATE, bearing cover	1	
13	92701-C9012	SCREW, flat head	1	
14	49A-18511-00	FORK, shift 1	1	
15	49A-18512-00	FORK, shift 2	1	
16	49A-18513-00	FORK, shift 3	1	
17	4G0-18531-00	BAR, shift fork guide 1	1	
18	49A-18536-00	STOPPER, shift bar	1	
19	50215-08240	WASHER, lock	1	
20	4G0-18127-00	STOPPER, screw	1	
21	92701-06015	SCREW, flat head	1	

49A110-170

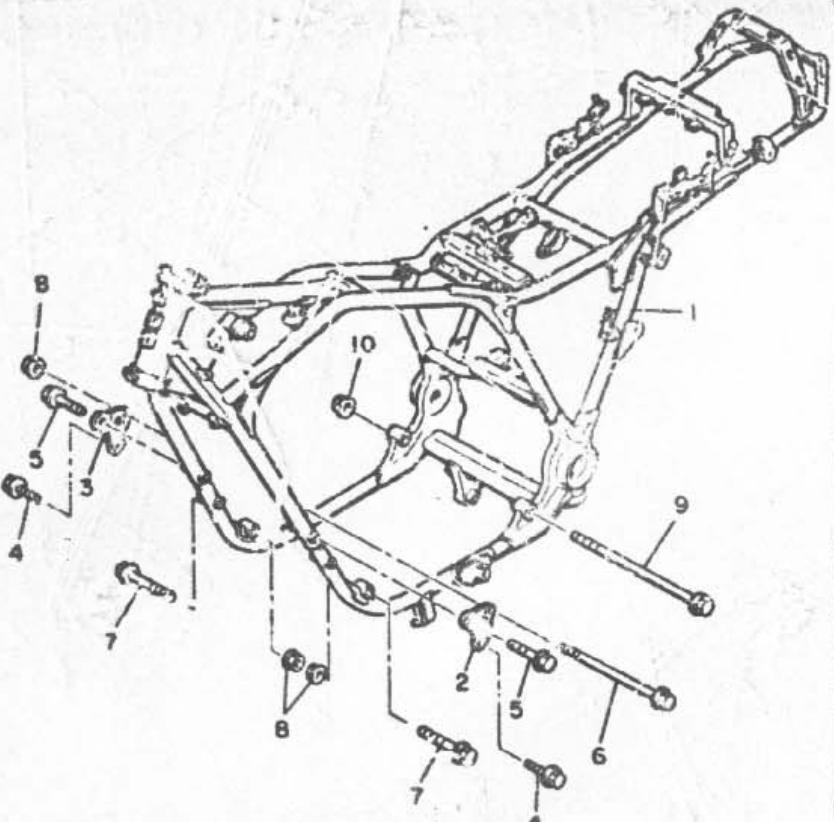
FIG. 18 SHIFTER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	90201-12588	WASHER, plate	1	
2	90201-123K8	WASHER, plate	1	
3	4G0-18140-00	STOPPER LEVER ASSY	1	
4	90508-29640	SPRING, torsion	1	
5	4G0-18120-00	SHIFT LEVER ASSY	1	
6	90508-08227	SPRING, tension	1	
7	90508-32534	SPRING, torsion	1	
8	99001-10800	CIRCLIP	1	
9	90387-124F4	COLLAR	1	
10	83102-12106	CH. SEAL (SD 12-22-5 HS)	1	
11	90201-12575	WASHER, plate	1	
12	90387-125A8	COLLAR	1	
13	4G0-18111-00	PEDAL, shift	1	
14	2H9-18154-00	COVER, dust	1	
15	132-18113-01	COYEH, shift pedal	1	
16	91521-06020	BOLT	1	
17	4K0-18197-00	SHAFT	1	
18	93440-12066	CIRCLIP	1	
19	2H9-W1812-00	ARM, shift pedal	1	
20	2H9-18154-00	COVER, dust	1	
21	90201-124E4	WASHER, plate	1	
22	89001-10600	CIRCLIP	1	
23	4K0-18115-00	ROD, shift	1	
24	55303-06700	NUT	1	
25	90170-06228	NUT	1	

51J310-6180

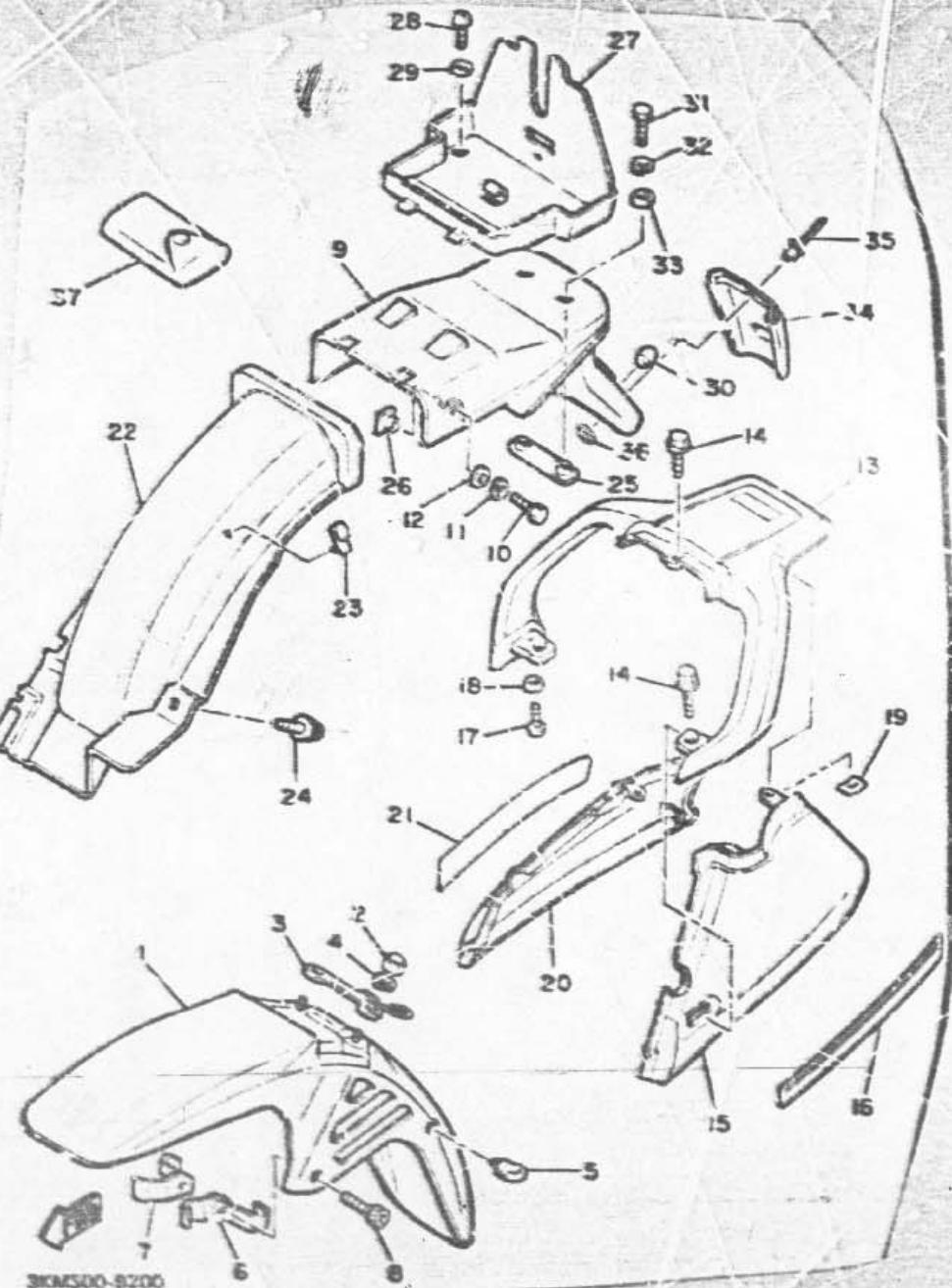
FIG. 19 FRAME



3KM300-9190

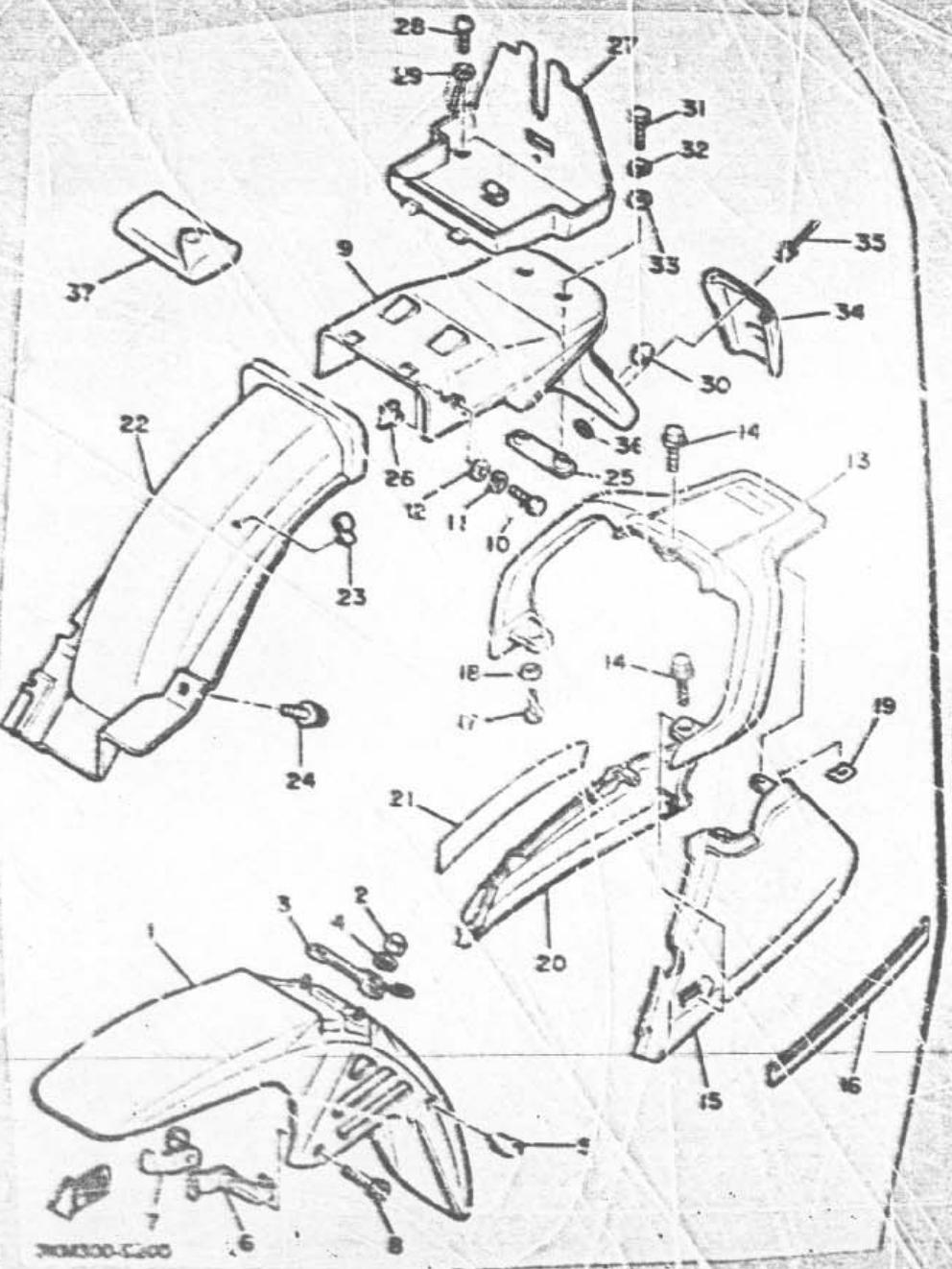
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3KM-21110-00-33	FRAME COMP.	1	YAMAHA BLACK
2	33M-21316-00	STAY, engine 2	1	
3	33M-21316-00	STAY, engine 3	1	
4	90105-08165	BOLT, washer based	2	
5	95821-08020	BOLT, flange	2	
6	90105-10401	BOLT, washer based	1	
7	90105-10170	BOLT, washer based	2	
8	90179-10247	NUT	3	
9	90105-12171	BOLT, washer based	1	
10	90179-12421	NUT	1	

FIG. 20 FENDER



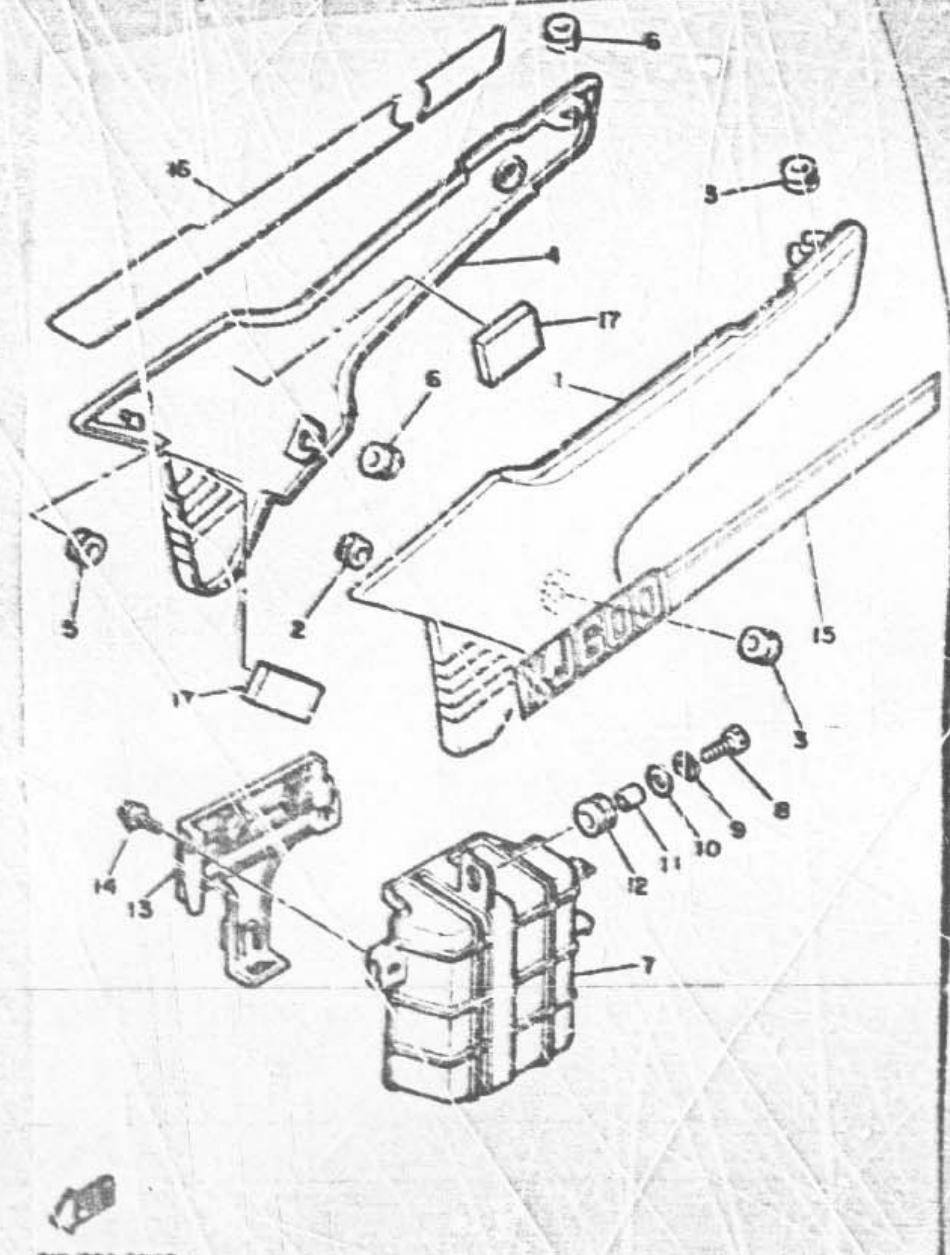
REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	33M-21510-00-GE	FRONT FENDER COMP.	1	UR SILKY WHITE
	33C-21510-00-LG	FRONT FENDER COMP.	1	UR APPLE RED
2	35303-06800	NLT, crown	2	
3	3HG-21592-00	SHOLDER	1	
4	92990-06100	WASHER, spring	2	
5	1AB-21518-00	HOLDER, cable	1	
6	33M-21523-00	PLATE 1	1	
7	7A4-21524-00	PLATE 2	1	
8	913T1-06025	BOLT	2	
9	33M-21611-00	FENDER, rear	1	
10	57002-06016	BOLT	2	
11	92990-06100	WASHER, spring	2	
12	92990-06500	WASHER, plate	2	
13	33M-21663-00	STAY, rear	1	
14	56621-06120	BOLT, flange	3	
15	33M-21634-00-GE	COVER, rear fender 1	1	UR SILKY WHITE
	33M-21634-00-LG	COVER, rear fender 1	1	UR APPLE RED
16	3KM-21681-00	GRAPHIC, fender cover (L.H.)	1	UR FOR SW
	51J-21681-50	GRAPHIC, fender cover (L.H.)	1	UR FOR R.R.
17	58501-06012	SCREW, pan head	2	
18	56201-05029	WASHER, plate	2	
19	50783-06011	NUV, spring	2	
20	33M-21635-00-GE	COVER, rear fender 2	1	UR SILKY WHITE
	33M-21635-00-LG	COVER, rear fender 2	1	UR APPLE RED
21	33M-21662-00	GRAPHIC, fender cover (R.H.)	1	UR FOR SW
	51J-21662-70	GRAPHIC, fender cover (R.H.)	1	UR FOR R.R.
22	33M-21674-00	GUARD, mud	1	
23	50424-06021	CLAMP	1	

FIG. 20 FENDER



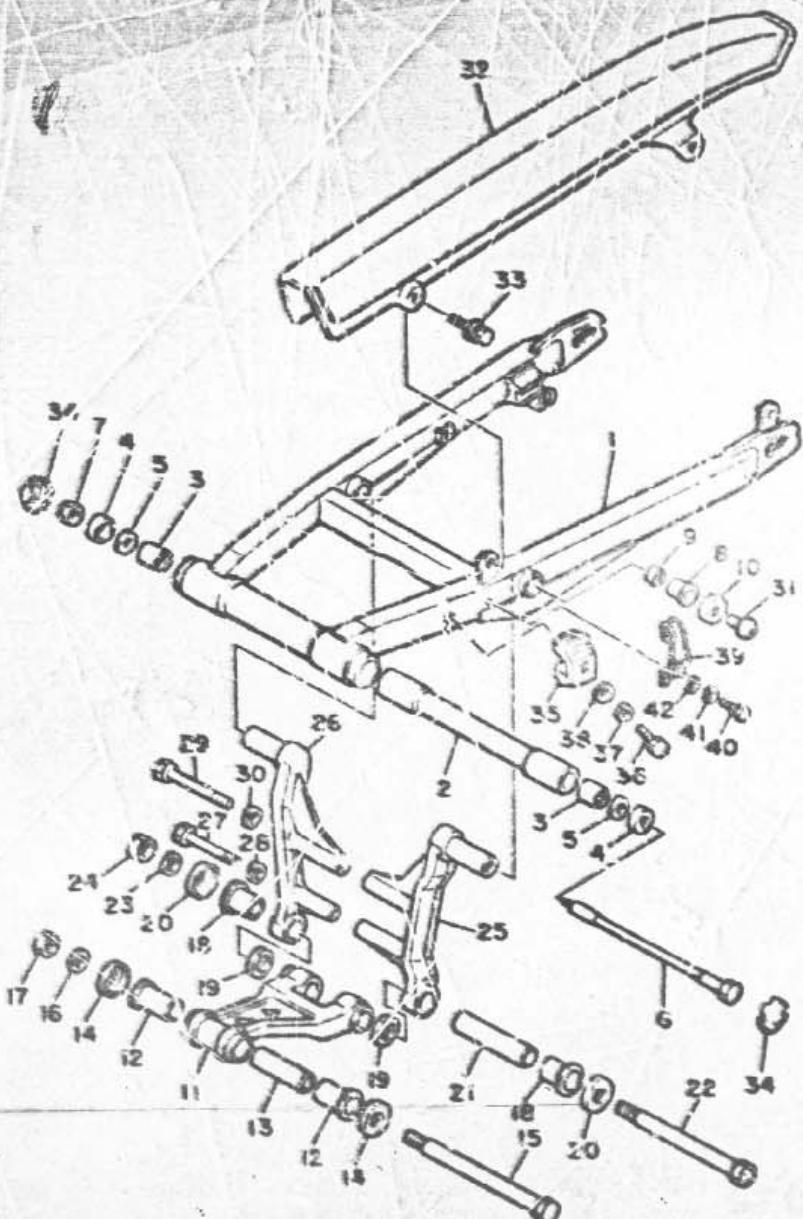
REF. NO.	PART NO.	DESCRIPTION	QTY	REM. QTY
28	30119-06100	BOLT, with washer	1	
29	3221-21835-00	NUT, rear fender	1	
30	33M-21830-00	NUT	2	
31	33M-2183A-00	BOLT COMP.	1	
32	32501-06012	SCREW, pan head	2	
33	32500-06600	WASHER, plain	2	
34	548-21838-00	CAM PER 2	2	
35	57313-06016	BOLT	2	
36	32980-06100	WASHER, spring	2	
37	32801-06600	WASHER, plate	2	
38	513-21821-00	FLAP	1	
39	50217-40076	RIVET, blind	3	
40	50201-0644A-2	WASHER, plain	3	
41	3KM-28100-00	TOOL KIT	1	

FIG. 21 SIDE COVER



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	33M-21711-00-GE	COVER, side 1	1	UR SILKY WHITE
	33M-21711-00-LG	COVER, side 1	1	UR APPLE RED
2	90480-01401	GROMMET	1	
3	90480-12053	GROMMET	2	
4	33M-21721-00-GE	COVER, side 2	1	UR SILKY WHITE
	33M-21721-00-LG	COVER, side 2	1	UR APPLE RED
5	SL330-01401	GROMMET	1	
6	90480-12053	GROMMET	2	
7	33M-21177-00	BOX COMP.	1	
8	57001-74025	BOLT	3	
9	52970-06100	WASHER, spring	3	
10	54031-05-2	WASHER, plate	3	
11	50381-080A7	COLLAR	3	
12	90480-18233	GROMMET	3	
13	33M-25125-00	LID	1	
14	50183-06090	SCREW, with washer	2	
15	33M-2173E-00	GRAPHIC 1	1	UR FOR SW
	51J-2173E-40	GRAPHIC 1	1	UR FOR AFE
16	33M-2174L-00	GRAPHIC SET 2	1	UR FOR SW
	51J-2173F-40	GRAPHIC 2	1	UR FOR AFE
17	567-52121-00	PAD, battery	2	

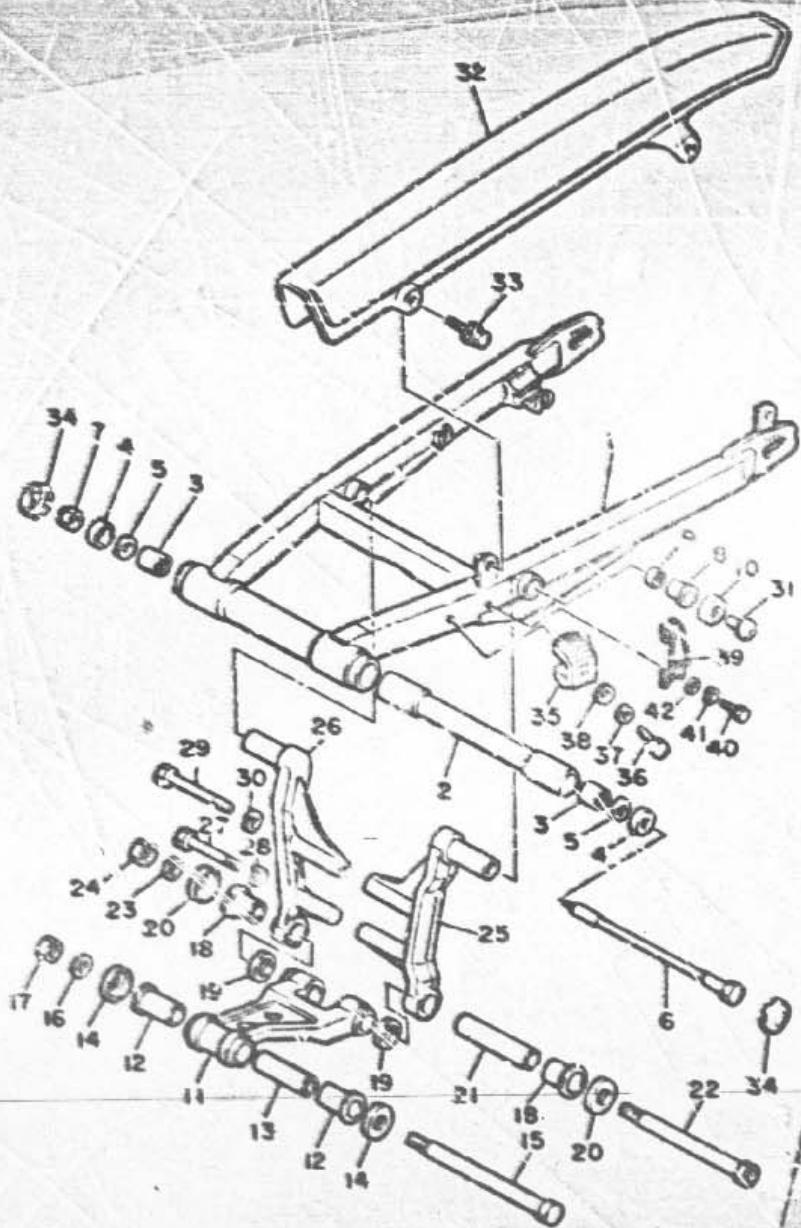
FIG. 22 REAR ARM



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	33M-22110-00-35	REAR ARM COMP.	1	SILVER
2	33M-22184-00	WASH.	1	
3	3322-1-32403	BEARING	2	
4	4X7-22125-00	COVER, thrust 2	2	
5	80201-24418	WASHER, plain (1.95T)	2	
6	33M-22161-67	SHAFT, pivot	1	
7	80185-1-3070	NUT, self-locking	1	
8	80356-15135	BUSH	2	
9	53109-18020	OIL SEAL	2	
10	33M-22128-00	COVER, thrust 1	2	
11	33M-2217A-00-35	ARM, wary	1	SILVER
12	50383-11-18	BUSH	2	
13	80387-T23J0	COLLAR	1	
14	26H-22129-00	COVER, thrust 2	2	
15	80101-12591	BOLT	1	
16	80201-12535	WASHER, plain	1	
17	56511-12100	NUT, u	1	
18	80386-20134	BUSH	2	
19	53109-20029	OIL SEAL	2	
20	26H-22128-00	COVER, thrust 1	2	
21	80387-T-4CH4	COLLAR	1	
22	80-01-14535	BOLT	1	
22	82802-14530	WASHER, plain	1	
24	56502-14100	NUT, u	1	
25	33M-2217M-02	ARM 1	1	
26	33M-2217N-02	ARM 2	1	
27	87021-02050	BOLT	1	
28	82850-05100	WASHER, plain	1	

33M300-2220

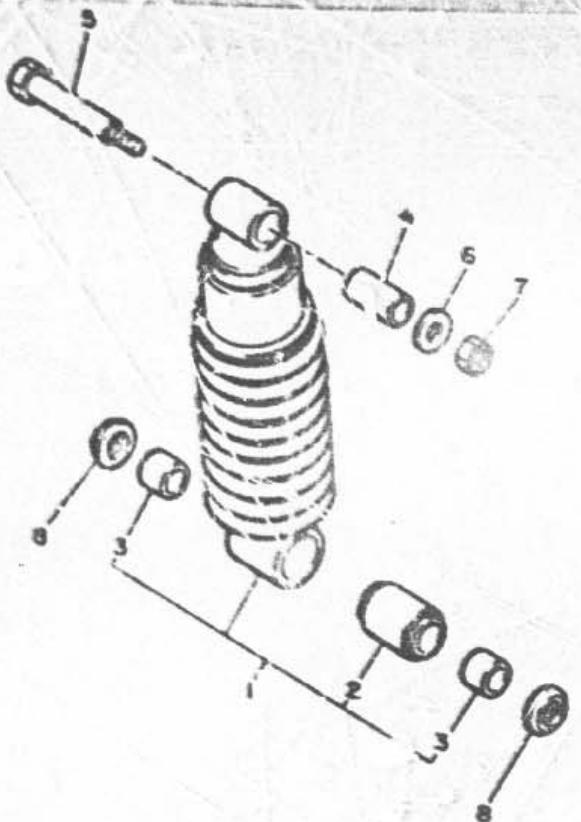
FIG. 22 REAR ARM



REF. PL.	PART NO.	DESCRIPTION	QTY	REMARKS
28	97021-08080	BOLT	1	
29	92990-06100	WASHER, spring	1	
31	90108-16762	BOLT	2	
32	33M-22311-01	CASE, chain	1	
33	1V118-06108	BOLT, with washer	2	
34	33M-2216X-00	COVER	2	
35	33M-27151-00	SEAL, guard	1	
36	37313-06018	BOLT	1	
37	92990-06101	WASHER, spring	1	
38	90201-06067	WASHER, plain	1	
39	3KM-26675-80	HOLDER, brake hose 1	1	
40	87003-06012	BOLT	1	
41	92990-06100	WASHER, spring	1	
42	92990-06600	WASHER, plain	1	

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FIG. 23 REAR SUSPENSION

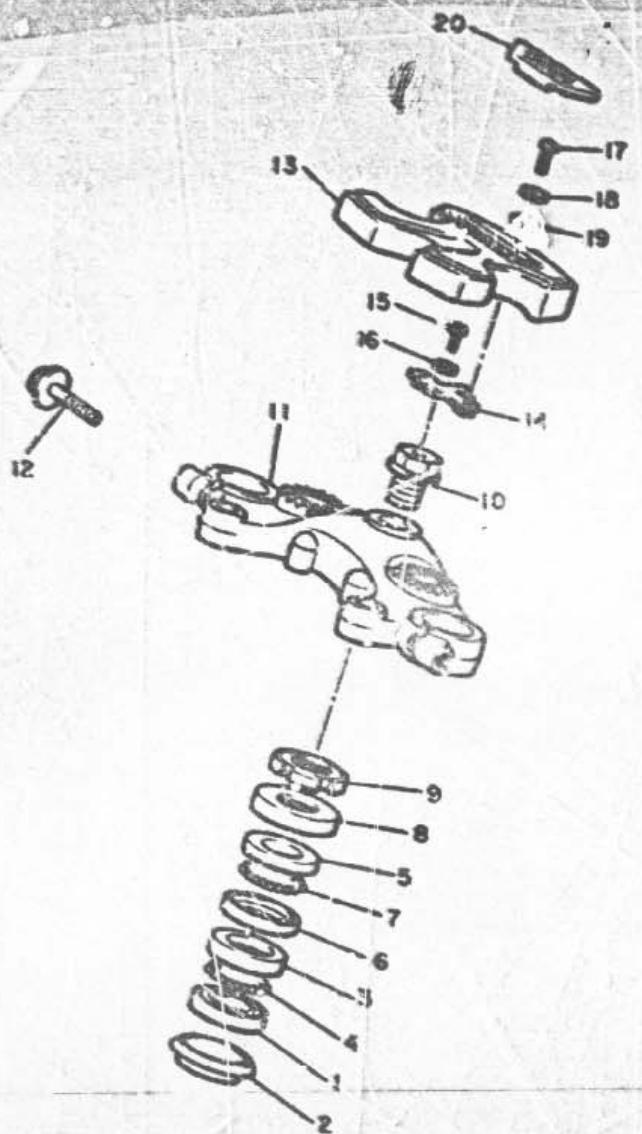


REF. No.	ITEM NO.	DESCRIPTION	Q'TY	REMARKS
1	310M-22210-00	SHOCK ABSORBER ASSY, FWD	1	
2	29L-22116-C0	BUSH, rear shock absorber	1	
3	90380-21123	BUSH, solid	2	
4	20387-12472	COLLAR	1	
5	90109-10364	BOLT	1	
6	90201-10262	WASHER, plate	1	
7	95802-10102	NUT, ✓	1	
8	29L-2217H-00	COVER, dust	2	



30-1300-8230

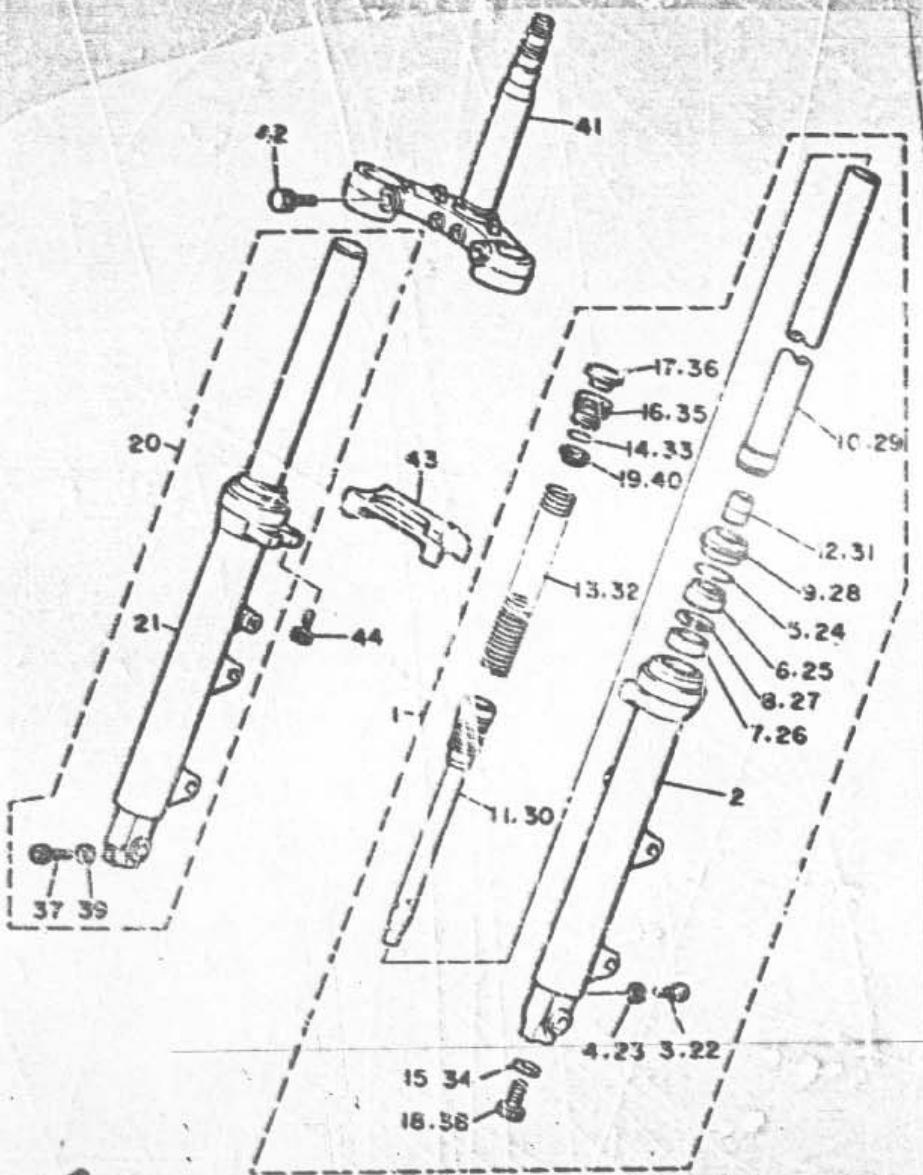
FIG. 74 STEERING



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	116-23411-00	RACE, ball 1	1	
2	164-23452-00	SEAL, steering	1	
3	156-23412-00	RACE, ball 2	1	
4	93501-04011	BALL	10	
5	183-23411-04	RACE, ball 1	1	
6	183-23412-00	RACE, ball 2	1	
7	93501-04011	BALL	10	
8	420-23415-00	COVER, (top) race 1	1	
9	90179-75495	NUT	1	
10	90109-14032	BOLT	1	
11	3GM-23435-00-98	CROWN, handle	1	
12	55026-78043	BOLT, flange	2	
13	51J-25213-C0	COVER, upper	2	
14	51J-25129-00	WASHER	1	
15	92501-06012	SCREW, pan head	1	
16	92580-06100	WASHER, spring	1	
17	92602-06016	SCREW, pan head	2	
18	92580-06100	WASHER, spring	2	
19	92580-06500	WASHER, plain	2	
20	31A-25216-00	CAP, handlebar cover	1	LOW GLOSS BLK

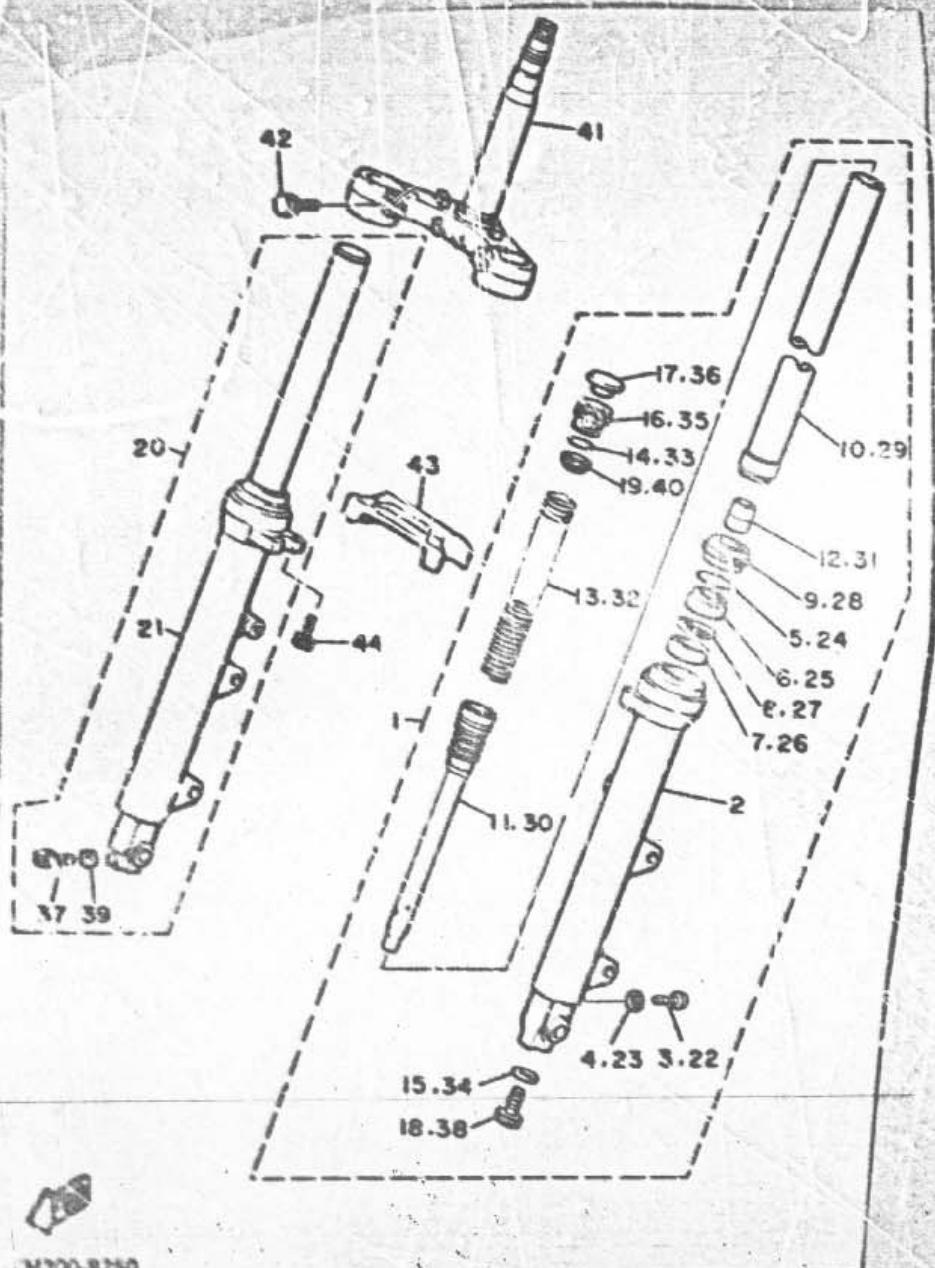
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FIG. 25 FRONT FORK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3KM-23102-00	FRONT FORK ASSY (L.H.)	1	
2	3KM-23121-00	.TUBE, outer 1	1	
3	4H7-23119-00	.PLUG, drain	1	
4	122-23129-00	.GASKET, drain plug	1	
5	4A1-23156-00	.CLIP, oil seal	1	
6	49A-23145-00	.OIL SEAL	1	
7	30X-23125-00	.METAL, slide 1	1	
8	5K5-23149-00	.WASHER, spring upper	1	
9	33M-23144-00	.SEAL, dust	1	
10	3KM-23110-00	.INNER TUBE COMP. I	1	
11	49A-23170-00	.CYLINDER COMP., front fork	1	
12	3R3-23173-L0	.SPINDLE, front	1	
13	49A-23141-00	.SPRING, front fork	1	
14	1W1-23142-L0	.GASKET	1	
15	609-23153-L0	.GASKET	1	
16	3KM-23111-00	.BOLT, cap	1	
17	26H-23180-00	.CAP, front fork	1	
18	278-23131-50	.BOLT, hexagon socket head	1	
19	1W1-23142-L0	.SEAT, spring upper	1	
20	3KM-23103-00	FRONT FORK ASSY (R.H.)	1	
21	3KM-23156-00	.TUBE, outer 2	1	
22	4H7-23119-00	.PLUG, drain	1	
23	122-23129-00	.GASKET, drain plug	1	
24	4A1-23156-00	.CLIP, oil seal	1	
25	49A-23145-00	.OIL SEAL	1	
26	30X-23125-00	.METAL, slide 2	1	
27	5K5-23149-00	.WASHER, spring upper	1	
28	33M-23144-00	.SEAL, dust	1	

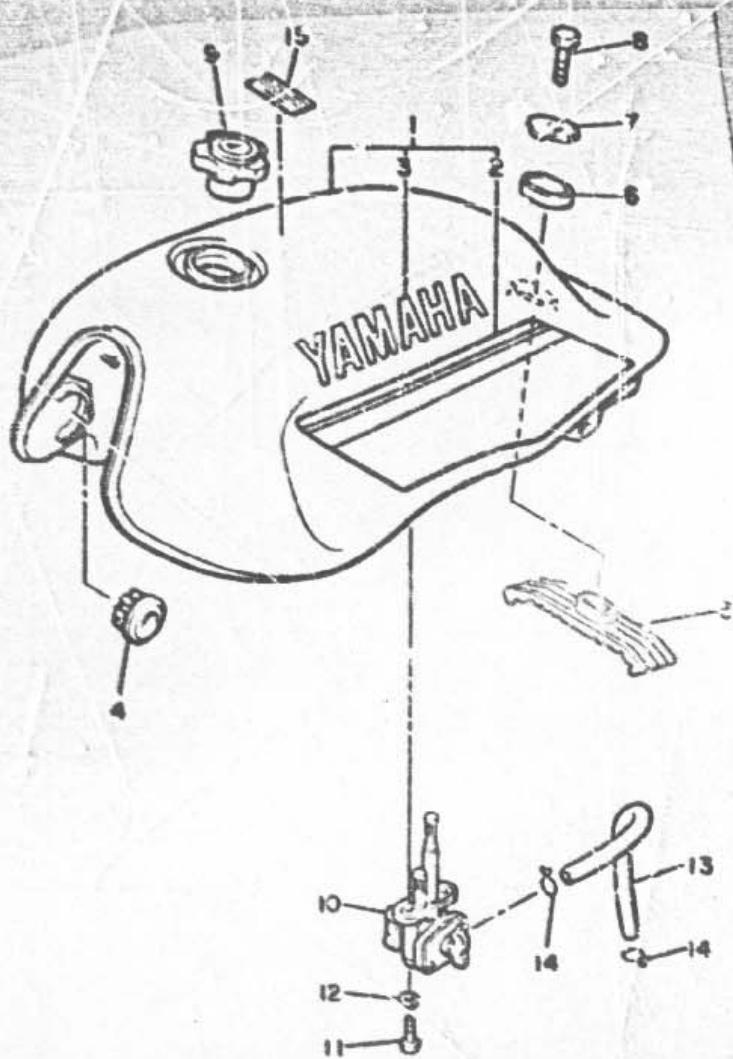
FIG. 25 FRONT FORK



M300-B260

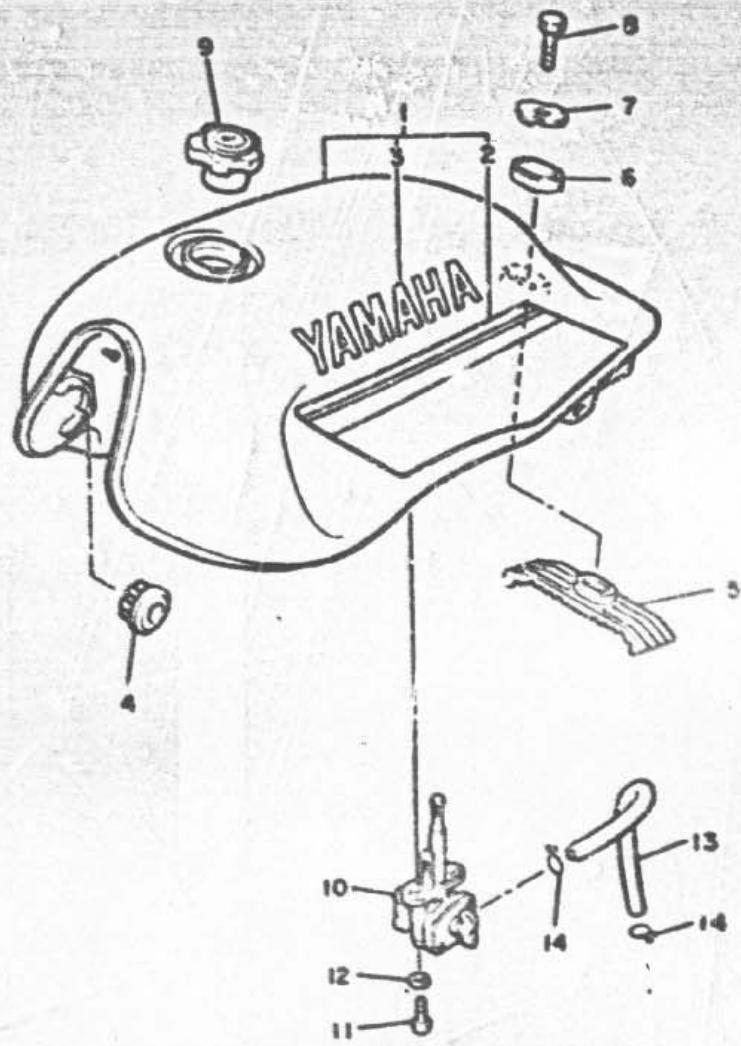
REF. NO.	PART NO.	DESCRIPTION	Q.TY	REMARKS
29	3KM-23110-00	INNER TUBE COMP.	1	
30	45A-23170-00	CYLINDER COMP., front fork	1	
31	3R6-23173-L0	SPINDLE, front	1	
32	49A-23141-00	SPRING, front fork	1	
33	1W1-23114-L0	GASKET	1	
34	509-23158-L0	GASKET	1	
35	3KM-23111-00	BOLT, cap	1	
36	26H-23163-00	CAP, front fork	1	
37	1WG-23128-00	BOLT, axle hole	1	
38	278-23181-50	BOLT, hexagon socket head	1	
39	90201-08085	WASHER, plate	1	
40	1W1-23142-L0	SEAT, spring upper	1	
41	49A-23040-00	UNDER BRACKET COMP.	1	
42	4G0-23346-00	BOLT 1	2	
43	3KM-2313A-00	BRACE, fork	1	
44	31A-23181-30	BOLT, hexagon socket head	4	

FIG. 26 FUEL TANK



REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51J-24110-00-X4	FUEL TANK COMP.	1	UR APPLE RED
	51J-24110-00-X5	FUEL TANK COMP.	1	UR MIDNIGHT SILVER
2	3KM-24240-01	GRAPHIC SET	1	UR FOR SW
	51J-24240-50	GRAPHIC SET	1	UR FOR ARE
3	99226-02040	EMBLEM, yamaha	2	UR FOR SW
	99221-03050	EMBLEM, yamaha	2	UR FOR ARE
4	4H7-24181-00	DAMPER, locating 1	2	
5	23M-24182-00	DAMPER, locating 2	1	
6	11H-24183-00	DAMPER, locating 3	1	
7	11H-24136-00	WASHER, special	1	
8	97002-00030	BOLT	1	
9	41Y-24802-01	CAP ASSY	1	
10	33M-24500-00	FUEL COCK ASSY 1	1	
11	90149-06011	SCREW	2	
12	90202-06010	WASHER, plate	2	
13	4G0-24311-00	PIPE, fuel 1	1	
14	90467-10008	CLIP	2	

3K300-8260

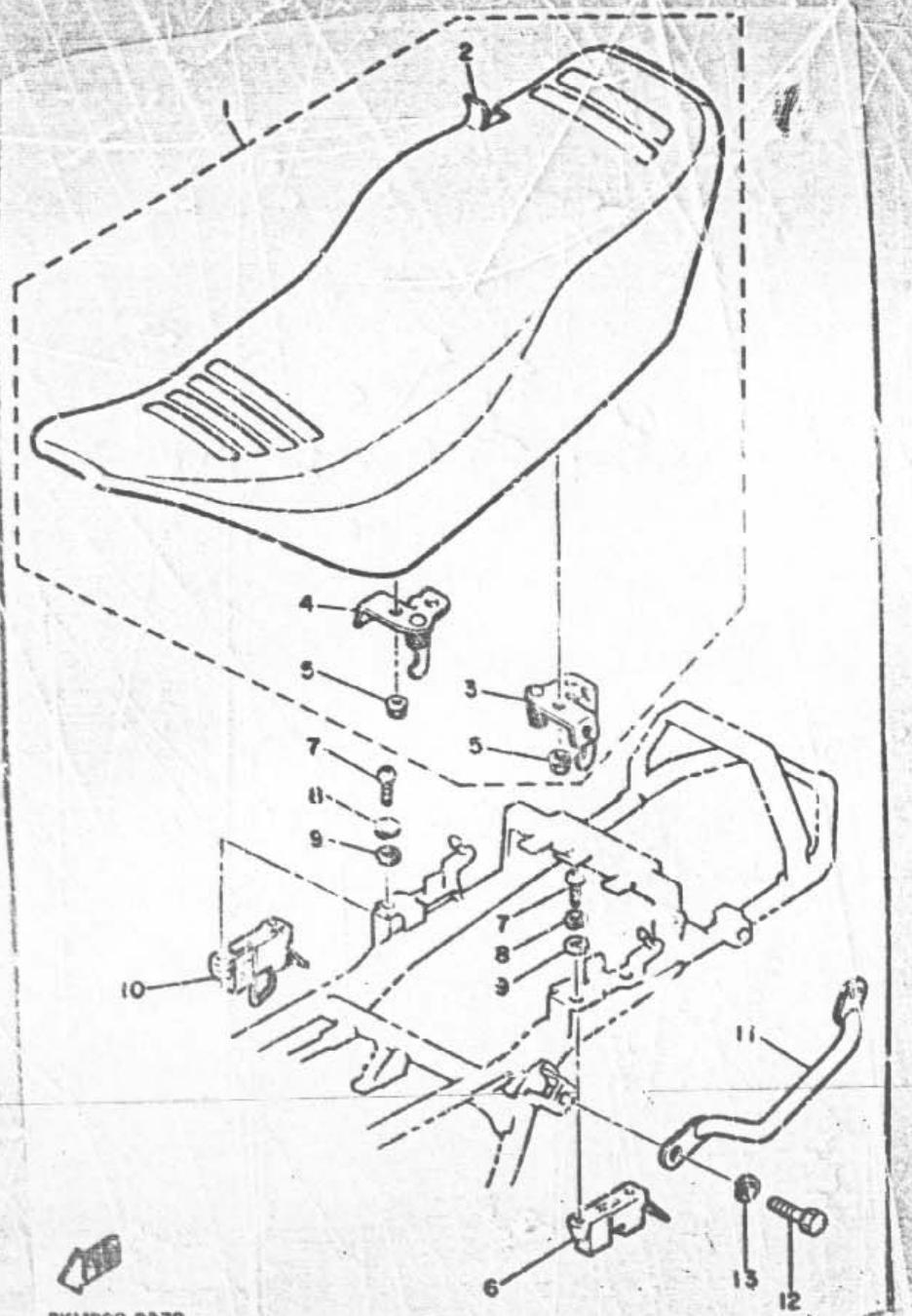


REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	32M-24110-00-X5	FUEL TANK COMP.	1	UR MIDNIGHT SILVER
	33M-24110-00-X7	FUEL TANK COMP.	1	UR MAPLE RED
3	3KM-24240-01	.GRAPHIC SET	1	UR FOR MPR
	3KM-24240-20	.GRAPHIC SET	1	UR FOR MPR
3	60220-00040	EMBLEM, YAMAHA	2	
4	447-24181-00	DAMPER, leaning 1	2	
5	33M-24182-00	DAMPER, leaning 2	1	
6	11H-24183-00	DAMPER, leaning 3	1	
7	11H-24186-00	WASHER, special	1	
8	97002-08030	SOLT	1	
9	56L-24802-00	CAP ASSY	1	
10	33M-24500-00	FUEL COCK ASSY 1	1	
11	80148-08011	SCREW	2	
12	80202-08010	WASHER, plain	2	
13	460-24311-00	PIPE, fuel 1	1	
14	80467-10008	CLIP	2	

SKA351-8280

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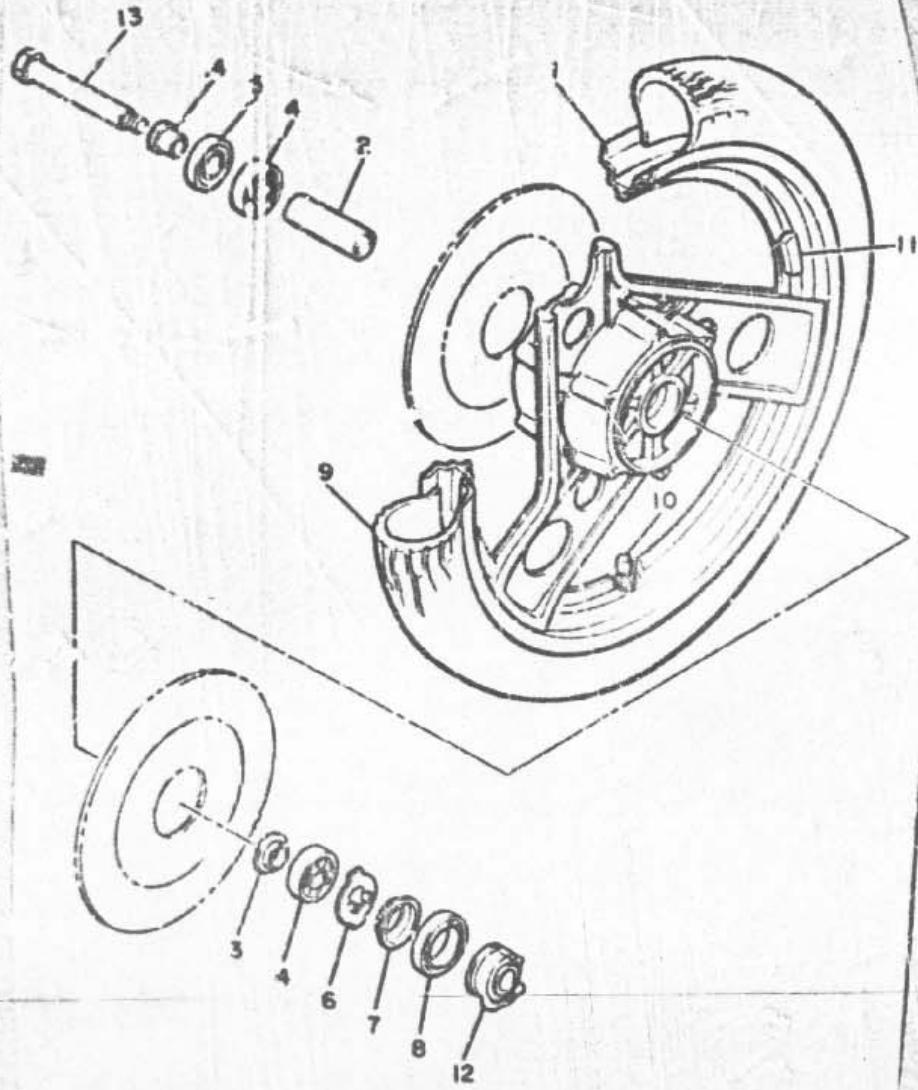
FIG. 27 SEAT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3KM-24730-00	DOUBLE SEAT ASSY	1	
2	3KM-24731-00	COVER, seat	1	
3	24L-24728-00	BRACKET, seat	1	
4	25L-24738-00	BRACKET, seat	1	
5	95701-06500	NUT, flange	4	
6	31A-24760-00	SEAT LEVER ASSY	1	
7	92501-04020	SCREW, pan head	4	
8	92890-06100	WASHER, spring	4	
9	92900-06800	WASHER, plate	4	
10	25L-24705-00	SEAT LOCK ASSY	1	
11	33M-21155-00	HANDLE, standing	1	
12	97021-06016	BOLT	2	
13	92902-08100	WASHER, spring	2	

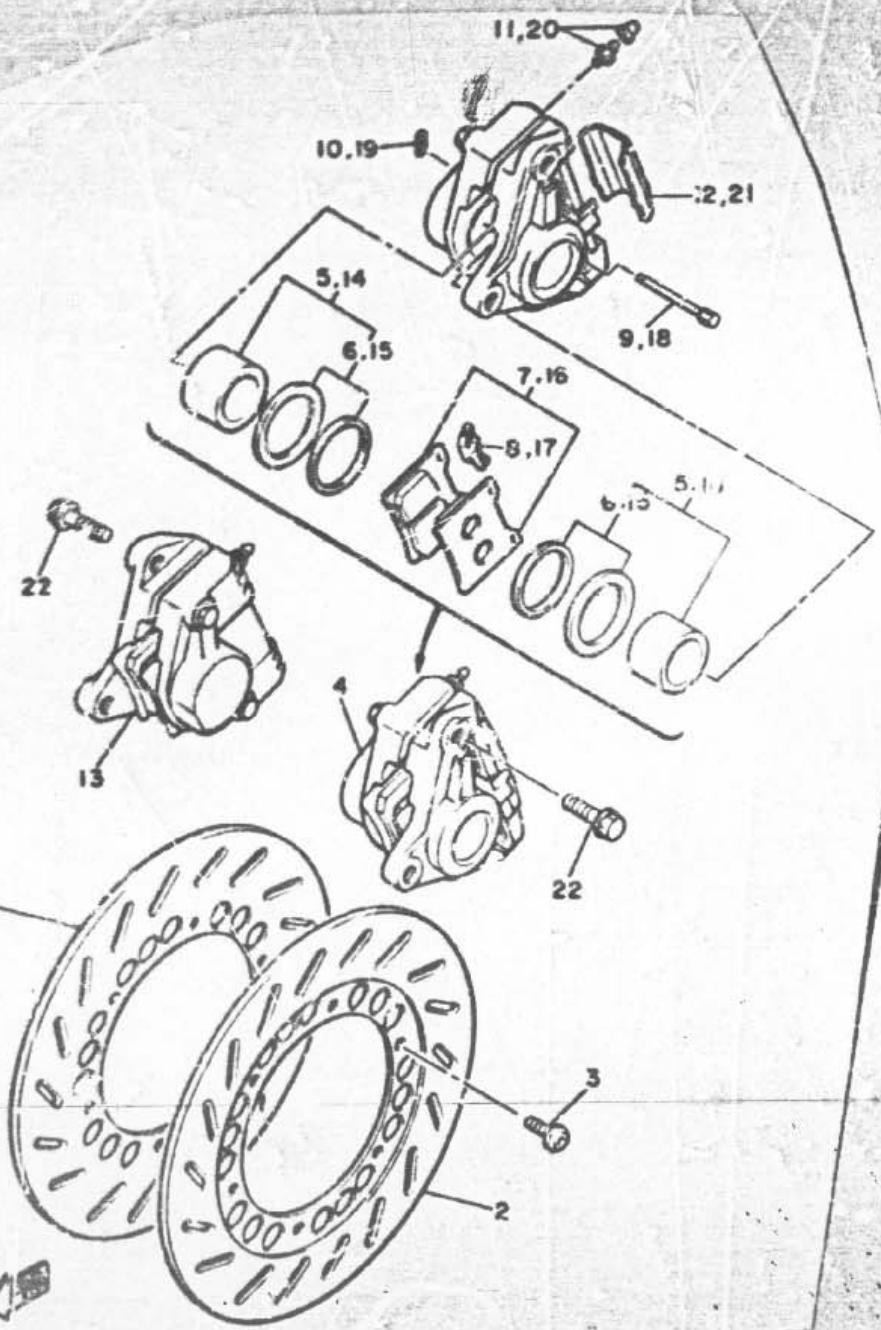
3KM300-3270

FIG. 28 FRONT WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31E-25168-20-98	CAST WHEEL, front	1	LOW GLOSS BLACK
2	90580-15110	SPACER	1	
3	146-26115-00	FLANGE, spacer 1	1	
4	93309-30202	BEARING, (B6302Z)	2	
5	93102-22014	OIL SEAL	1	
6	341-26140-00	CLUTCH, meter	1	
7	341-25846-00	RETAINER, clutch	1	
8	93105-45017	OIL SEAL	1	
9	94109-1B1F6	TIRE (90/90-H18)	1	YOKOHAMA
10	93900-00001	VALVE, rim	1	BRIDGESTONE
11	29L-25398-00	BALANCER, wheel (10G)	1	UR
	29L-25398-10	BALANCER, wheel (20G)	1	UR
	29L-25398-20	BALANCER, wheel (30G)	1	UR
12	3M5-25190-00	GEAR UNIT ASSY	1	
13	33M-26181-00	AXLE, wheel	1	
14	90387-15550	COLLAR	1	

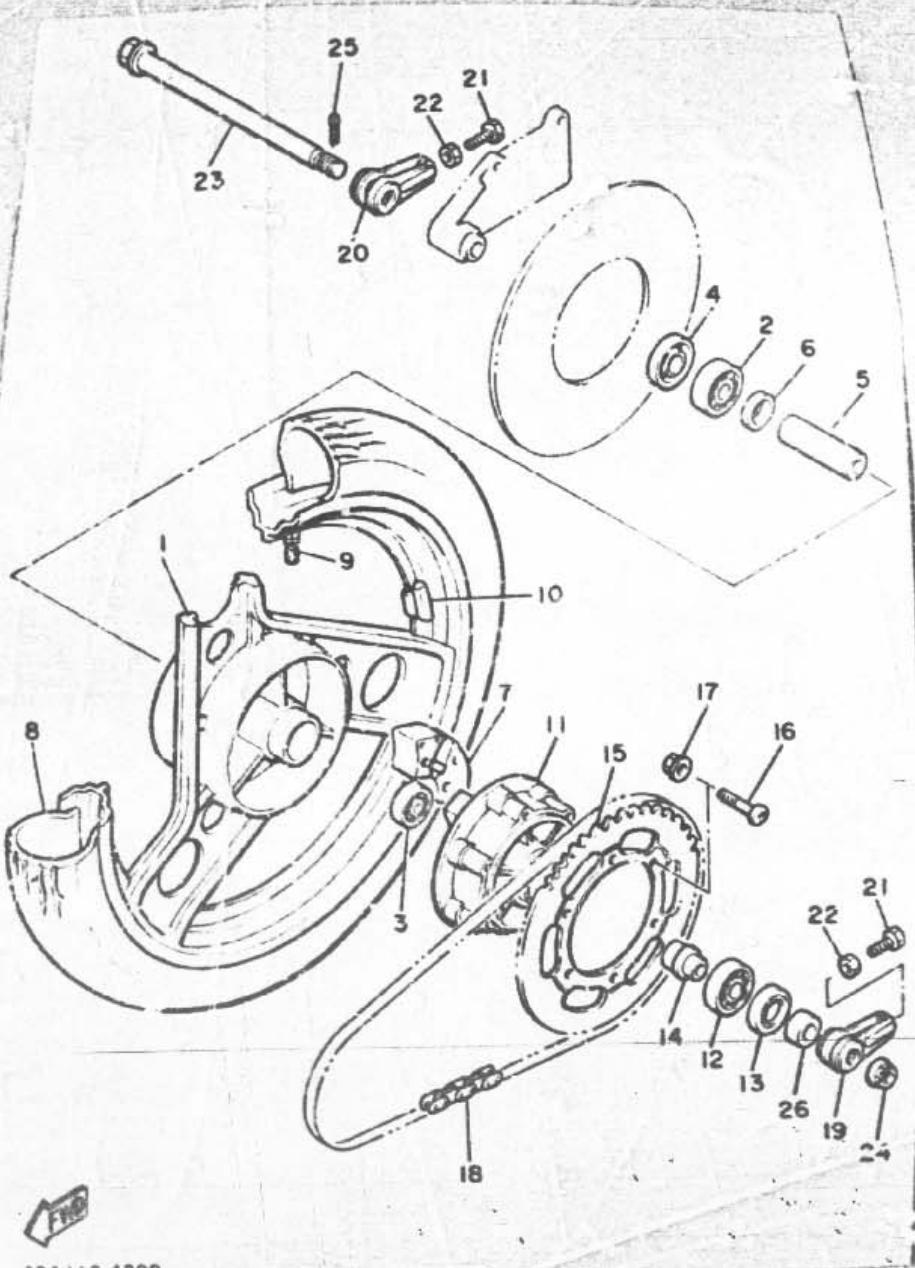
FIG. 29 FRONT BRAKE CALIPER



REF. NO.	PART NO.	DESCRIPTION	Q.TY	REMARKS
1	29L-26031-1C	DISC, Brake (LEFT)	1	
2	29L-26531-00	DISC, brake (RIGHT)	1	
3	90109-0671B	BOLT	12	
4	3KM-2580T-00	CALIPER ASSY (LEFT)	1	
5	31A-W0057-00	PISTON ASSY, caliper	1	
6	31A-W0047-00	..CALIPER SEAL KIT	1	
7	26H-W0045-11	..BRAKE PAD KIT	1	
8	29L-25919-00	..SUPPORT, pad	1	
9	1KT-25924-00	..PIN, pad	2	
10	26H-25925-00	..CLIP	2	
11	1J3-W0048-00	..BREED SCREW KIT	1	
12	51J-25836-00	..COVER, dust	1	
13	3KM-2580U-00	CALIPER ASSY (RIGHT)	1	
14	31A-W0057-00	PISTON ASSY, caliper	1	
15	31A-W0047-00	..CALIPER SEAL KIT	1	
16	26H-W0045-11	..BRAKE PAD KIT	1	
17	29L-25919-00	..SUPPORT, pad	1	
18	1KT-25924-00	..PIN, pad	2	
19	26H-25925-00	..CLIP	2	
20	1J3-W0048-00	..BREED SCREW KIT	1	
21	51J-25836-00	..COVER, dust	1	
22	90105-1030B	BOLT, washer based	4	

3KN300-9290

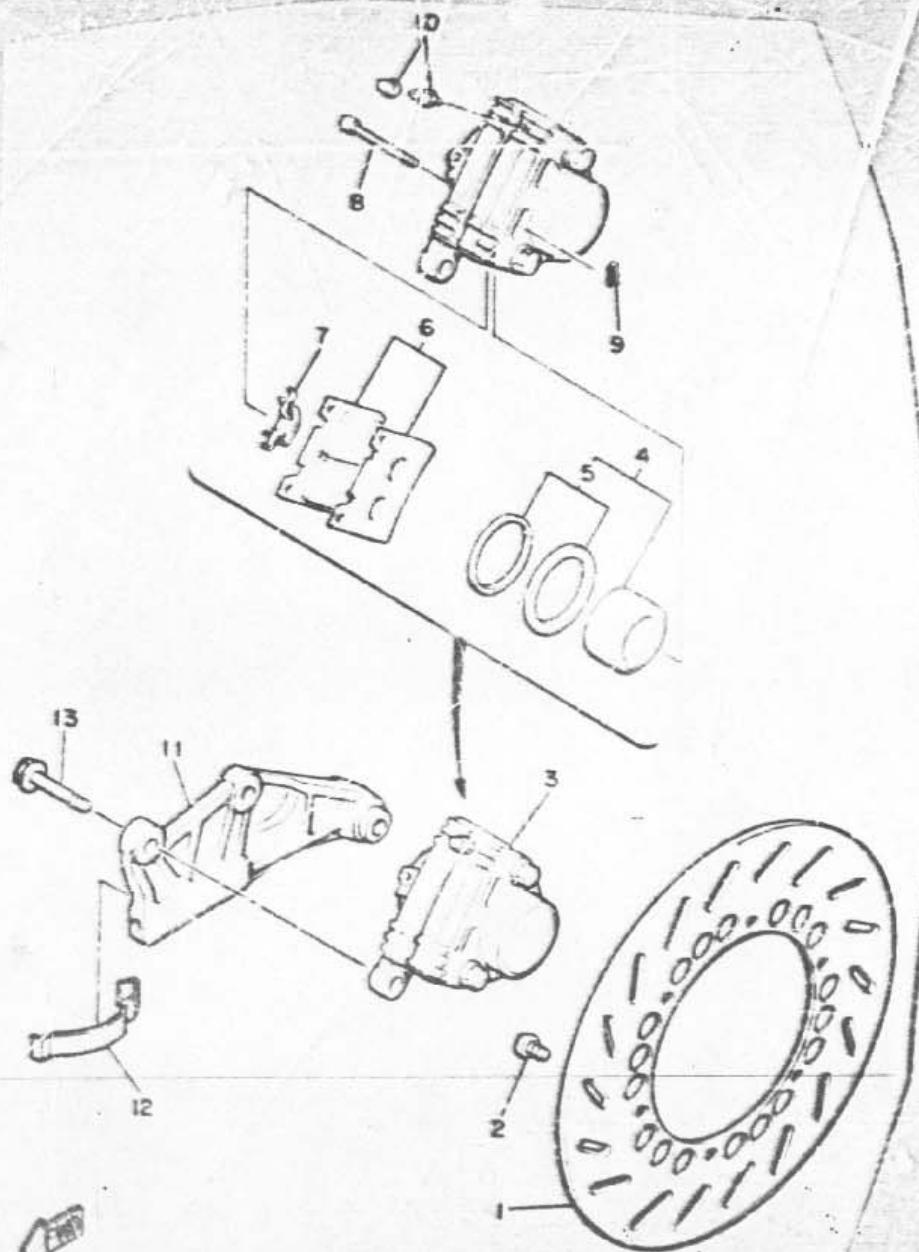
FIG. 3C REAR WHEEL



49A110-4300

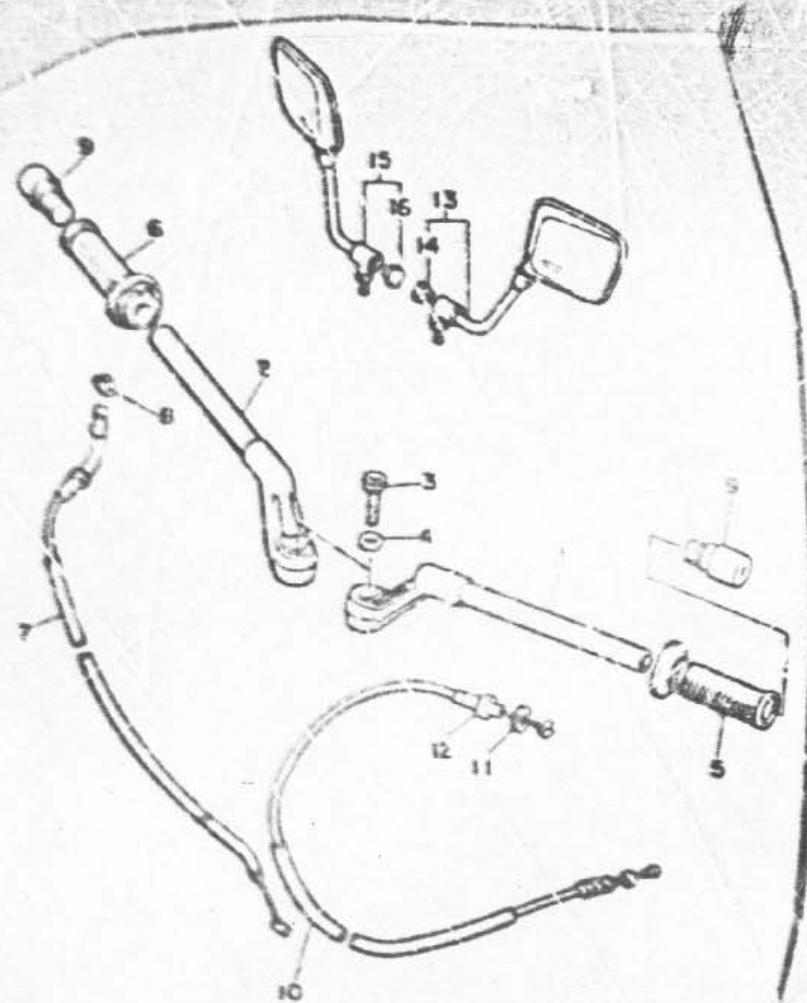
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33M-25338-20-98	CASE, WHEEL, rear	1	LOW GLOSS BLACK
2	83306-30306	BEARING (B6303)	1	
3	93006-20310	BEARING (B5203DU)	1	
4	93102-25044	OIL SEAL	1	
5	90560-17241	SPACER	1	
6	148-25315-00	FLANGE, spacer	1	
7	29L-25364-00	DAMPER	3	
8	94111-181F4	TIRE (110/90 61H R-202)	1	YOKOHAMA
9	93900-00031	VALVE, rim	1	BRIDGESTONE
10	29L-25399-00	BALANCER, v-wheel (10G)	1	UR
	29L-25398-10	BALANCER, wheel (20G)	1	UR
	29L-25398-20	BALANCER, wheel (30G)	1	UR
11	1JK-25366-00	CLUTCH, hub	1	
12	93006-30416	BEARING (B6304RS)	1	
13	93102-32298	OIL SEAL	1	
14	90387-172J8	COLLAR	1	
15	49A-25444-20-33	SPROCKET, driven (44T)	1	YAMAHA BLACK
16	90110-08057	BOLT, hexagon socket head	6	
17	95601-08200	NUT, self-locking	6	
18	94581-10106	CHAIN (D.I.D.50HDL-4-106L)	1	
19	12R-25383-00	PULLER, chain 1	1	
20	12R-25389-00	PULLER, chain 2	1	
21	90101-08476	BOLT	2	
22	95303-C5700	NUT	2	
23	12R-25381-00	AXLE, wheel	1	
24	90171-14031	NUT, castle	1	
25	81401-30630	PIN, cotter	1	
26	90387-172J0	COLLAR	1	

FIG. 31 REAR BRAKE CALIPER



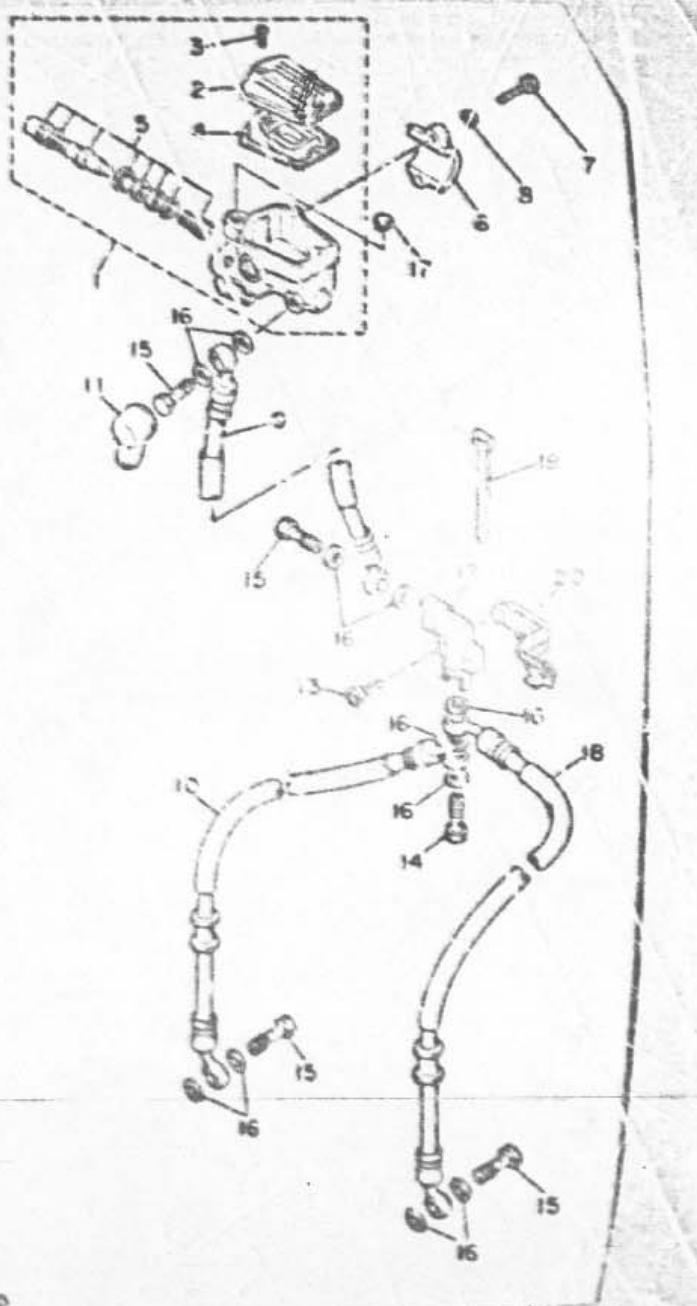
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25L-26831-00	DISC, brake (RIGHT)	1	
2	80109-0871B	BOLT	6	
3	3101-25910W-00	CALIPER ASSY, rear ?	1	
4	26H-W0057-00	PISTON ASSY, caliper	1	
5	26H-W0047-00	CAULIEN SEAL KIT	1	
6	1FK-W0015-00	BRAKE PAD KIT	1	
7	25L-25819-00	SUPPORT, pad	1	
8	1KT-25824-00	PIN, pad	2	
9	29H-25825-00	CLIP	2	
10	1J3-W0048-00	SCREW SCREW KIT	1	
11	1J1J-25819-00-96	BRACKET, caliper	1	
12	37M-25927-00	SPRING, support	1	
13	80105-1030B	BOLT, washer based	2	LOW GLOSS BLACK

FIG. 32 STEERING HANDLE - CABLE.



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	51J-26121-00	HANDLEBAR (LEFT)	1	
2	51J-26122-00	HANDLEBAR (RIGHT)	1	
3	913-S-12045	BOLT	2	
4	9289K-12200	WASHER, plain	2	
5	31A-26121-00	GRIP	1	
6	31A-26120-00	GRIP ASSY	1	
7	49A-26311-00	CABLE, throttle 1	1	
8	5H0-26393-L0	HOLDER	1	
9	51J-26245-00	END, grip	2	
10	49A-26336-01	CABLE, clutch	1	
11	30179-081-00	NUT	1	
12	90123-08046	BOLT	1	
13	36Y-26290-00	BACK MIRROR ASSY (LEFT)	1	
14	36Y-26179-00	CAP	1	
15	36Y-26290-10	BACK MIRROR ASSY (RIGHT)	1	
16	36Y-26133-00	CAP	1	

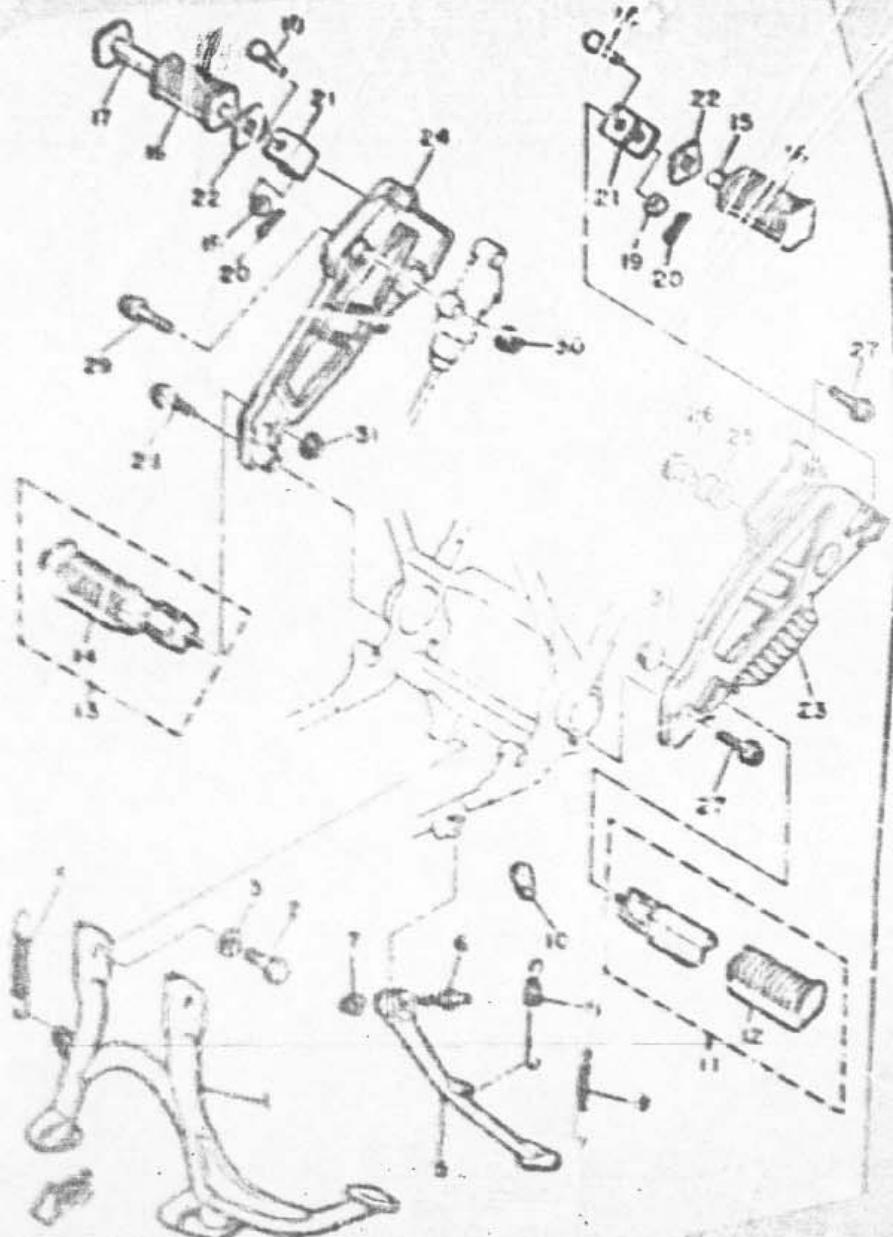
FIG. 33 FRONT MASTER CYLINDER



364300-53310

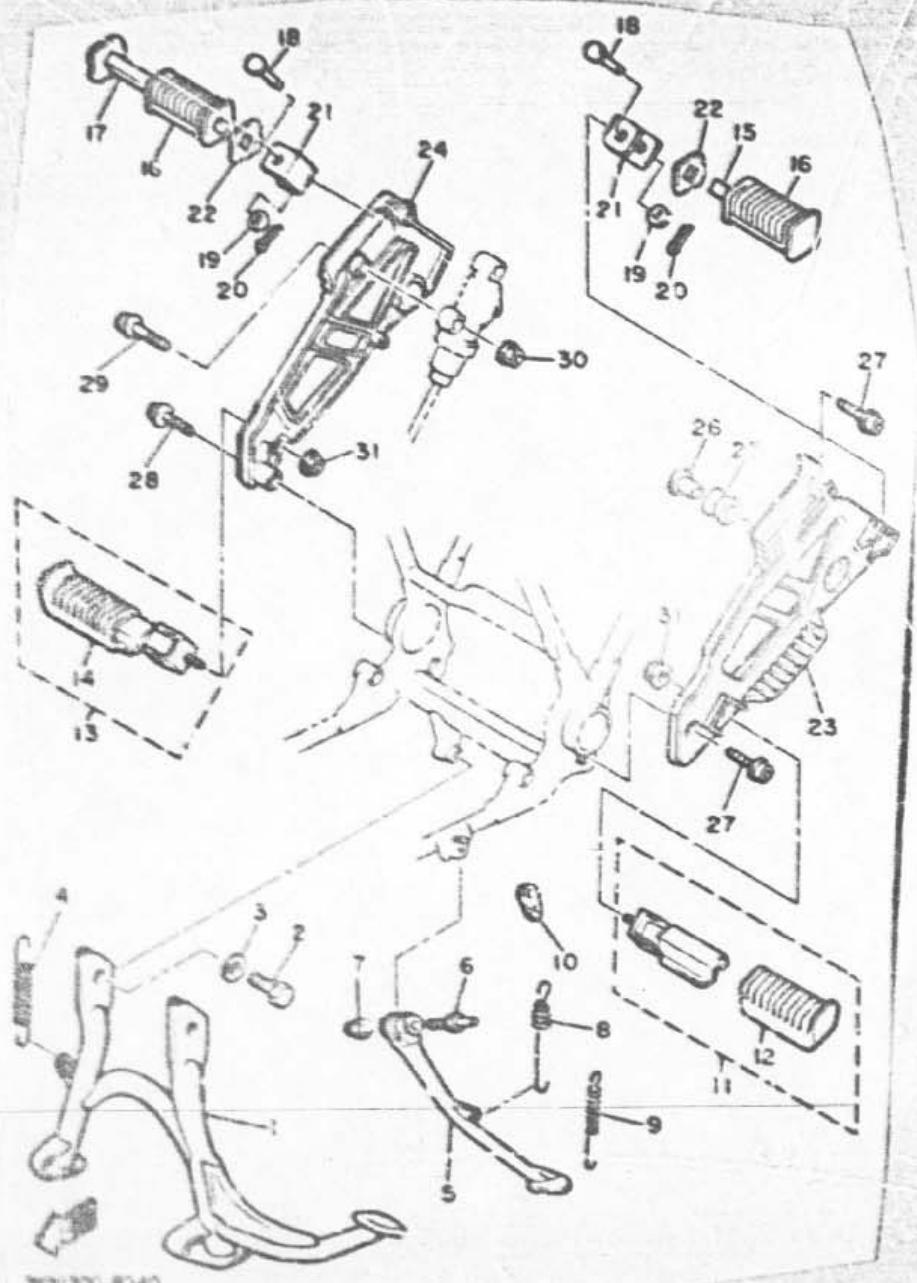
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	36Y-25850-01	MASTER CYLINDER ASSY	1	
2	36Y-25742-01	CAP, reservoir	1	
3	98706-04012	SCREW, flat head	2	
4	36Y-25854-00	DIAPHRAGM, reservoir	1	
5	36Y-3W0041-00	CYLINDER KIT, master	1	
6	36Y-25857-00	BRACKET, master cylinder	1	
7	51316-08025	BOLT	2	
8	929 1-06100	WASHER, spring	2	
9	3KOM-25872-00	HOSE, brake 1	1	
10	3KOM-25873-00	HOSE, brake 2	1	
11	4LD-25852-00	BOOT, master cylinder	1	
12	11U-25885-00	JOINT	1	
13	51316-08025	BOLT	2	
14	90401-10095	BOLT, union	1	
15	90401-10096	BOLT, union	4	
16	90201-10112	WASHER, plate	1	
17	31A-23469-02	CAP, bolt	2	
18	3KOM-25874-00	HOSE, brake	1	
19	341-25397-01	BAND	2	
20	51J-2E357-00	STAY 2	1	

FIG. 34 STAND • FOOTREST



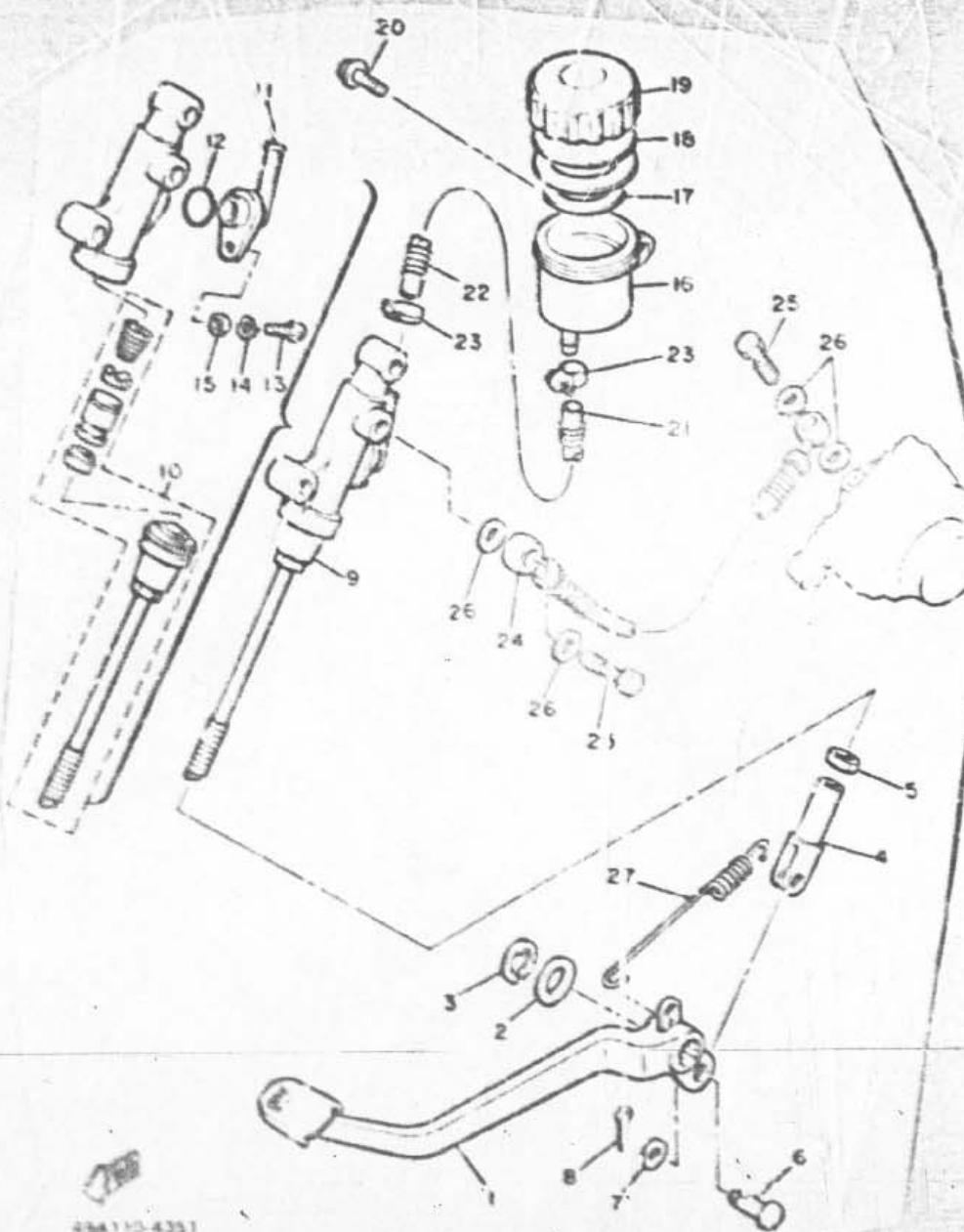
REF. NO.	PART NO.	DESCRIPTION	Q.TY	REMARKS
1	33M-27111-00-R4	STAND, main	1	BLACK (FOR ELECTRODEPOSIT)
2	C7002-10016	BOLT	2	
3	S0201-10752	WASHER, plain	2	
4	S0506-35337	SPRING, tension	1	
5	51J-27311-00-R4	STAK'N, side	1	BLACK (FOR ELECTRODEPOSIT)
6	S0108-10016	BOLT	1	
7	S0185-10037	NUT, self-locking	1	
8	S0506-26225	SPRING, tension	1	
9	S0506-1E224	SPRING, tension	1	
10	4U8-27215-C0	LINK, side stand	1	
11	51J-27410-00	FRONT FOOTREST ASSY (LEFT)	1	
12	4L0-27423-00	COVER, footrest	1	
13	51J-27420-00	FRONT FOOTREST ASSY (RIGHT)	1	
14	4L0-27423-00	COVER, footrest	1	
15	447-27431-00	FOOTREST, rear	1	
16	447-27433-00	COVER, rear footrest	2	
17	447-27441-00	FOOTREST, rear	1	
18	S1701-06042	PIL, cylinder	2	
19	S2901-06200	WASHER	2	
20	S1401-20012	PIL, split	2	
21	51J-27425-00	BRACKET	2	
22	S0209-18079	WASHER	2	
23	35J-27442-01	BRACKET 2	1	
24	35J-27443-01	BRACKET 3	1	
25	ZH7-27414-00	DAMPER, footrest	2	
26	S0357-10438	COLLAR	2	
27	S0110-06066	BOLT, hexagon socket head	2	
28	S0110-06068	BOLT, hexagon socket head	1	

FIG. 34 STAND - FOOTREST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	80110-06069	BOLT, hexagon socket head	2	
30	85701-08530	NUT, flange	2	
31	85701-10500	NUT, flange	2	

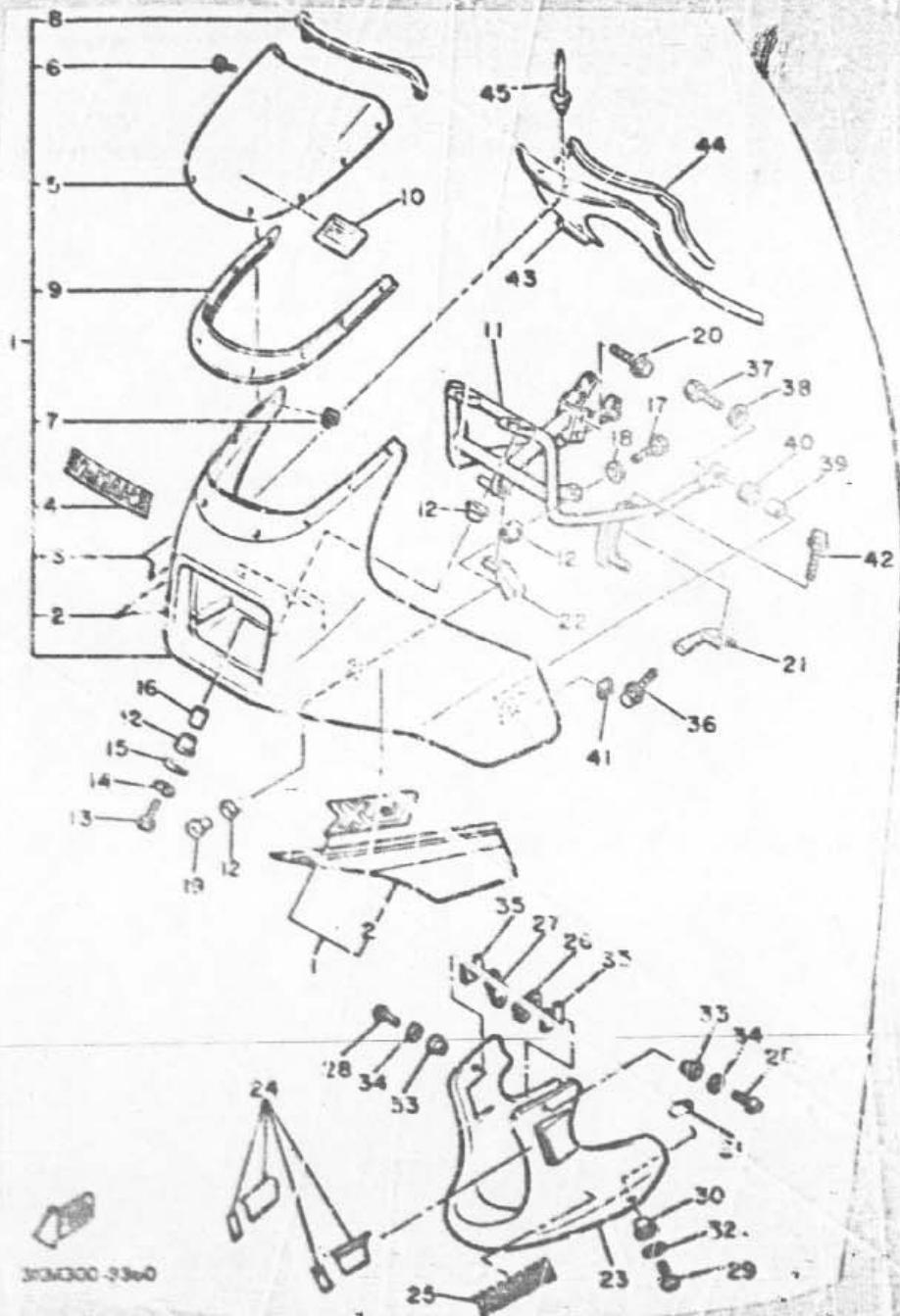
FIG. 35 REAR MASTER CYLINDER



48A110-4351

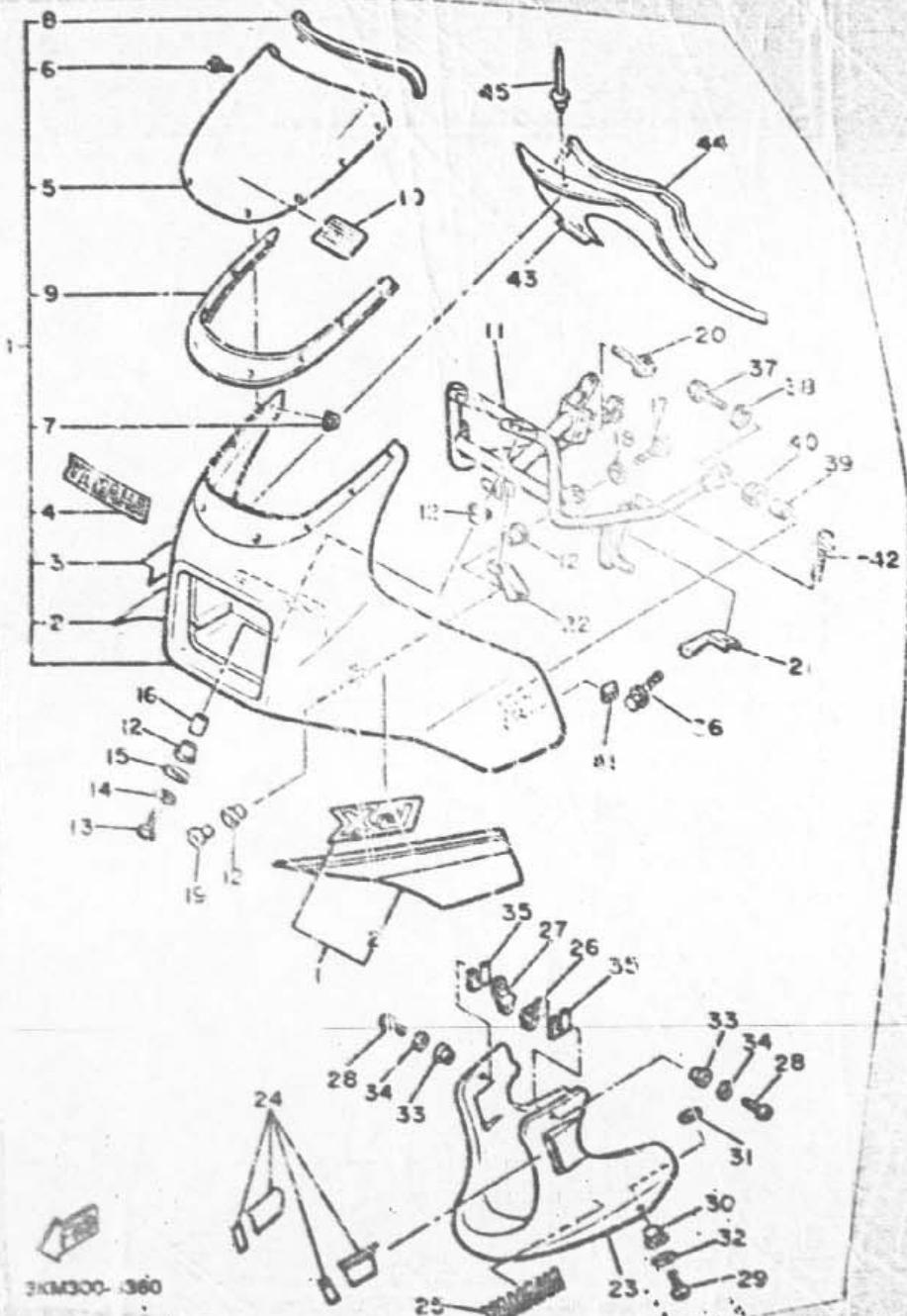
REF. NO.	PART NO.	DESCRIPTION	Q.TY	REMARKS
1	33M-17211-00	PEDAL, brake		
2	80201-14212	WASHER, plate	1	
3	83430-10015	CIRCLIP	1	
4	31A-27222-00	JOINT	1	
5	25303-08700	NUT	1	
6	90240-36013	PIN, clevis	1	
7	90201-02003	WASHER, plate	1	
8	91401-20015	PIN, joint	1	
9	33M-25850-51	MASTER CYLINDER ASSY.	1	
10	33M-140042-50	CYLINDER KIT, master	1	
11	31A-2582A-50	JOINT	1	
12	93213-15620	O-RING	1	
13	98511-04012	SCREW, pan head	1	
14	82901-04100	WASHER, spring	1	
15	82901-04500	WASHER, plate	1	
16	31A-25894-01	TANK, reservoir	1	
17	380-25854-00	DIAPHRAGM, reservoir	1	
18	2GU-25855-00	USH,diaphragm	1	
19	2GU-25852-50	CAP, reservoir	1	
20	80159-08068	SCREW, w/1 washer	1	
21	2KM-25895-00	HOSE, reservoir	1	
22	80501-10788	SPRING, compression	1	
23	80467-14057	CLIP	2	
24	31M-20872-50	HOSE, brake 1	1	
25	80401-10096	BOLT, union	2	
26	80201-10118	WASHER, plate	4	
27	80508-20336	SPRING, tension	1	

FIG. 36 COWLING 1



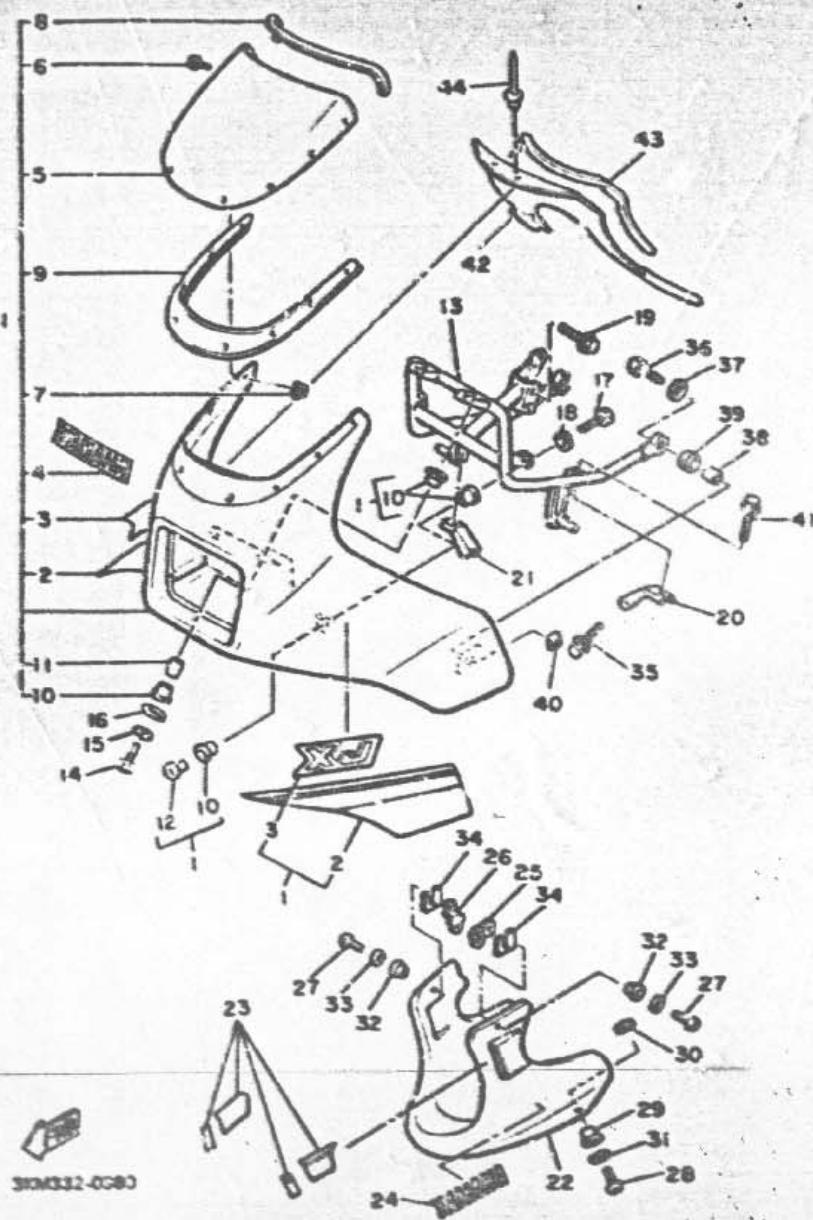
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3KM-W2838-00-7M	COWLING ASSY	1	UR, MIDNIGHT SILVER
	3KM-W2638-10-LG	COWLING ASSY	1	UR APPLE RED
2	3KM-28390-00	GRAPHIC SET, cowling	1	UR FOR SW
	51J-28390-80	GRAPHIC SET, cowling	1	UR FOR ARE
3	3KM-2839H-00	EMBLEM 1	2	UR FOR SW
	51J-28390-70	GRAPHIC SET, cowling	1	UR FOR ARE
4	96230-00025	EMBLEM, yamaha	1	UR FOR SW
	93231-00025	EMBLEM, yamaha	1	UR FOR ARE
5	3KM-28331-00	WINDSHIELD	1	
6	90130-05023	SCREW, round head	8	
7	95700-GF500	NUT, flange	6	
8	42H-28370-20	TRIM	1	
9	31A-26345-00	MOLE 1	1	
10	3CK-2835Y-00	LABEL, caution	1	
11	51J-28356-10	STAY 1	1	
12	90450-22362	GROMMET	8	
13	97006-06035	BOLT	2	
14	92906-06100	WASHER, spring	2	
15	90201-06074	WASHER, plate	2	
16	20650-08237	SPACER	2	
17	97016-06016	BOLT	2	
18	92906-06100	WASHER, spring	2	
19	30387-050J5	COLLAR	2	
20	95816-06112	BOLT, flange	3	
21	3KM-2231U-00	STAY, side 1	1	
22	3KM-2132U-00	STAY, side 1	1	
23	3KM-25386-00-GE	COVER, lower	1	L.T. SILKY WHITE
	3KM-28335-00-LG	COVER, lower	1	UR APPLE RED

FIG. 36 COWLING 1



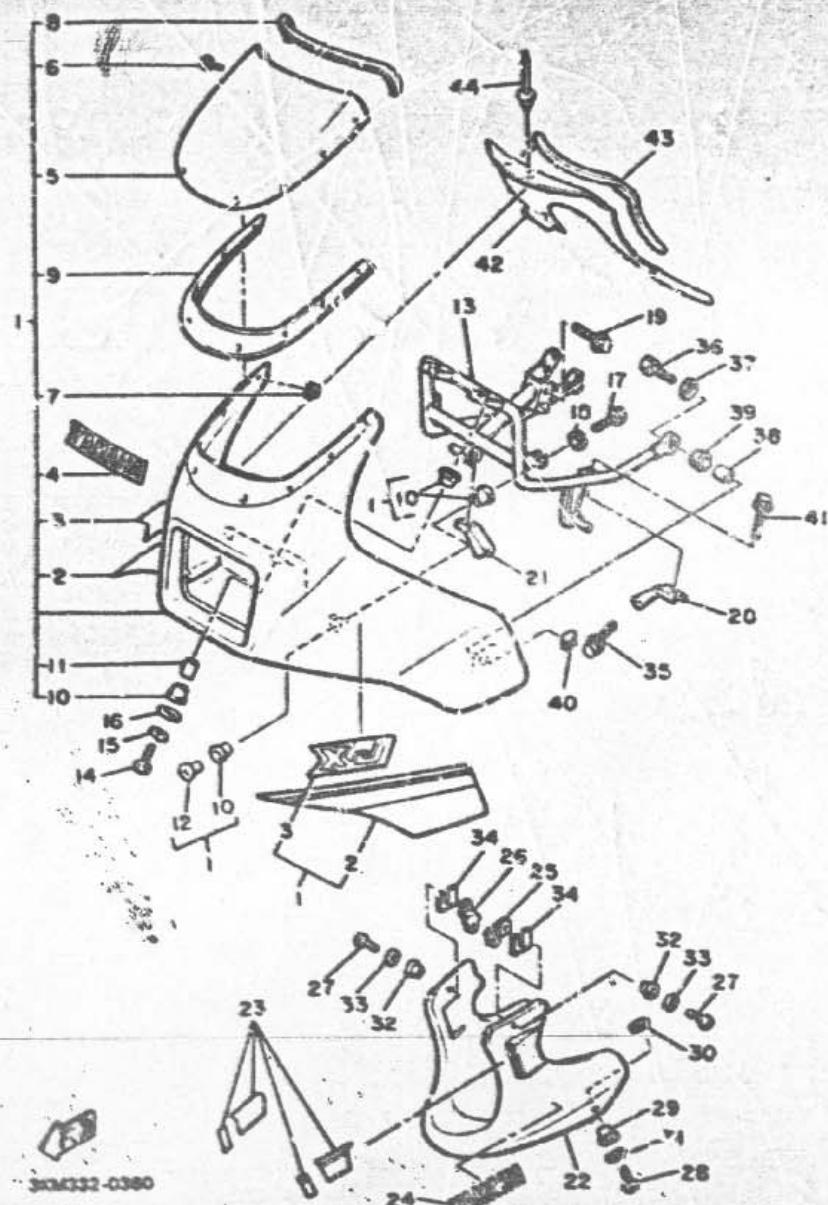
REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
24	3KM-28301-00	GRAPHIC SET, lower cover 1	1	UR FOR SW
	51J-28301-59	GRAPHIC SET, lower cover 1	1	UR FOR ARE
25	99236-01040	EMBLEM, yamaha	2	FOR SW
26	3KM-2836A-00	BRACKET 1	1	
27	3KM-2836E-00	BRACKET 2	1	
28	90154-05001	SCREW, binding	2	
29	90150-06021	SCREW, round head	2	
30	90387-066M3	COLLAR	2	
31	90202-11161	WASHER, plate	2	
32	90202-66170	WASHER, plate	2	
33	90387-051N8	COLLAR	2	
34	90202-06007	WASHER, plate	2	
35	3KM-29371-00	DAMPER	2	
36	95806-01025	BOLT, flange	2	
37	97016-06020	BOLT	2	
38	90201-067A7	WASHER, plate	2	
39	90387-060A7	COLLAR	2	
40	90460-18275	GROMMET	2	
41	42H-28317-00	NUT, emblem	2	
42	90119-06108	BOLT, with washer	2	
43	53U-2836K-01	PANEL, inner 1	1	
44	53U-28378-00	TRIM	1	
45	90289-05039	R.VET	4	

FIG. 36 COWLING 1



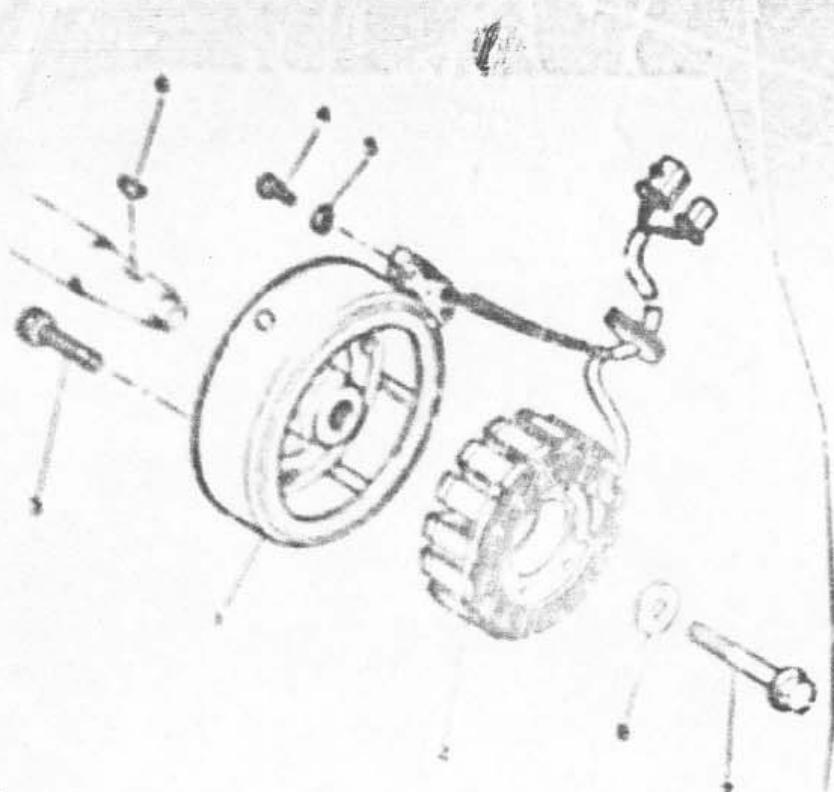
REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	53U-Y2835-30-EG	COWLING ASSY.	1	UR MAPLE RED
	53U-Y2835-40-7M	COWLING ASSY	1	UR MIDNIGHT SILVER
2	3KM-28390-00	GRAPHIC SET, cowling	1	UR FOR SW
	3KM-28390-20	GRAPHIC SET, cowling	1	UR FOR MPR
3	3KM-2829H-00	EMBLEM 1	2	UR FOR SW
	3KM-2829H-20	EMBLEM 1	2	UR FOR MPR
4	P5236-00025	EMBLEM, yamaha	1	
5	3KM-28381-00	WINDSHIELD	1	
6	901E0-05023	SCREW, round head	8	
7	95706-25500	NUT, flange	8	
8	42N-28376-00	TRIM	1	
9	31A-28245-00	MOLE 1	1	
10	90480-22762	GROMMET	8	
11	90580-08237	SPACER	2	
12	90387-050J6	COLLAR	2	
13	51J-28356-10	STAY 1	1	
14	97005-08036	BOLT	2	
15	92906-05100	WASHER, spring	2	
16	90201-08074	WASHER, plate	2	
17	97016-08016	BOLT	2	
18	92906-08100	WASHER, spring	2	
19	95316-08012	BOLT, gauge	3	
20	3KM-2831U-00	STAY, side 1	1	
21	3KM-2832U-00	STAY, side 1	1	
22	3KM-28385-00-EG	COVER, lower	1	UR MAPLE RED
	3KA-28385-00-GE	COVER, lower	1	UR SILKY WHITE
23	3KM-28301-00	GRAPHIC SET, lower cover 1	1	UR FOR SW
	3KM-28301-20	GRAPHIC SET, lower cover 1	1	UR FOR MPR

FIG. 28 COWLING 1



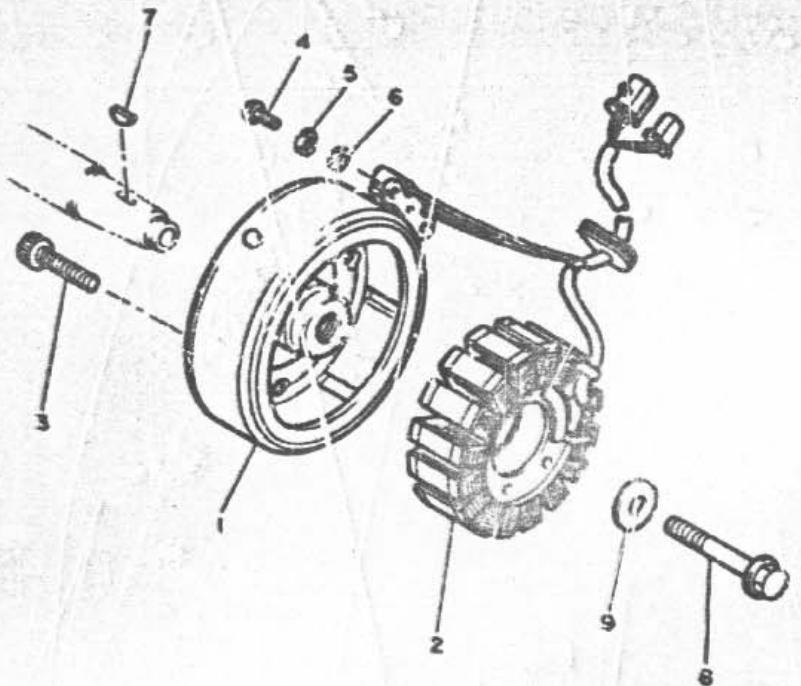
REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
14	98126-00040	EMBLEM, frontview	2	UR FOR SW
	98126-00058	EMBLEM, frontview	2	UR FOR MPR
15	3K014-2830A-00	BRACKET 1	1	
16	3K014-2830E-00	BRACKET 2	1	
17	90154-05001	SCREW, binding	2	
18	90110-00021	SCREW, round head	2	
19	90317-000M3	COLLAR	2	
20	90212-11181	WASHER, plate	2	
21	90212-00170	WASHER, plate	2	
22	90257-051N8	COLLAR	2	
23	90202-00007	WASHER, plate	2	
24	3K0-28371-00	DAMPER	2	
25	26816-00026	BOLT, flange	2	
26	17016-00020	BOLT	2	
27	91201-057A0	WASHER, plate	2	
28	90157-000A7	COLLAR	2	
29	90401-18278	GROMMET	2	
30	42N-28311-00	NUT, emblem	2	
31	90119-00108	BOLT, with washer	2	
32	53U-2831A-01	PANEL, inner 1	1	
33	53U-2C376-4-0	TRIM	1	
34	90269-C 5039	RIVET	4	

FIG. 37 GENERATOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3KM-81450-00	MOTOR ASSY	1	
2	3KM-81450-00	STATOR ASSY	1	
3	91316-08035	BOLT	3	
4	88571-05012	SCREW, flat head	2	
5	82980-06100	WASHER, spring	2	
6	80280-07047	KEY, woodruff	1	
7	80105-19430	BOLT, washer head	1	
8	80201-107KS	WASHER, plain	1	

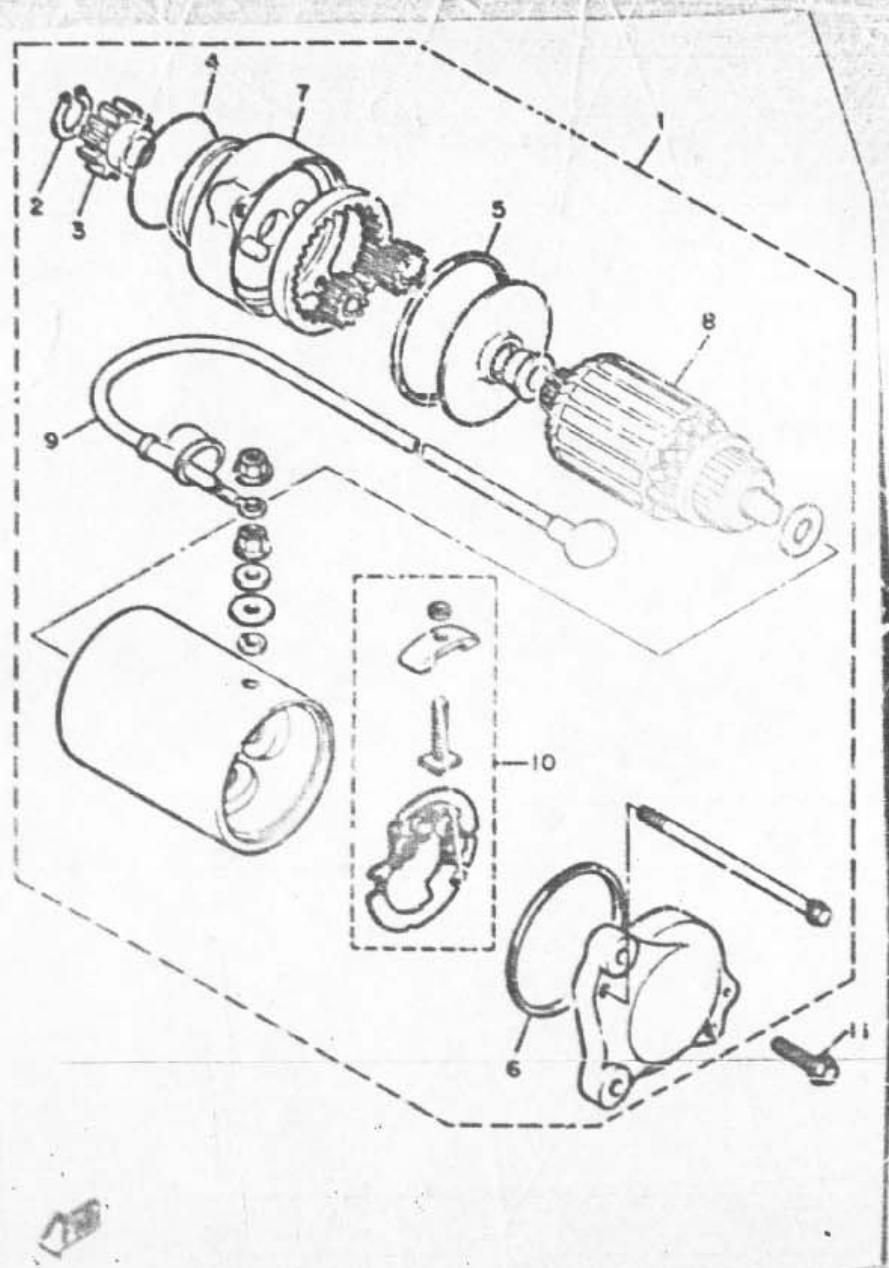
FIG. 37 GENERATOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3KM-81450-00	ROTOR ASSY	1	
2	3KM-81410-00	STATOR ASSY	1	
3	91310-00035	BOLT	3	
4	98501-07318	SCREW, pan head	2	
5	92201-05100	WASHER, spring	2	
6	92901-05510	WASHER, plate	2	
7	80280-03041	KEY, woodruff	1	
8	90105-10430	BOLT, washer base	1	
9	90201-10735	WASHER, plain	1	

2003-02-0370

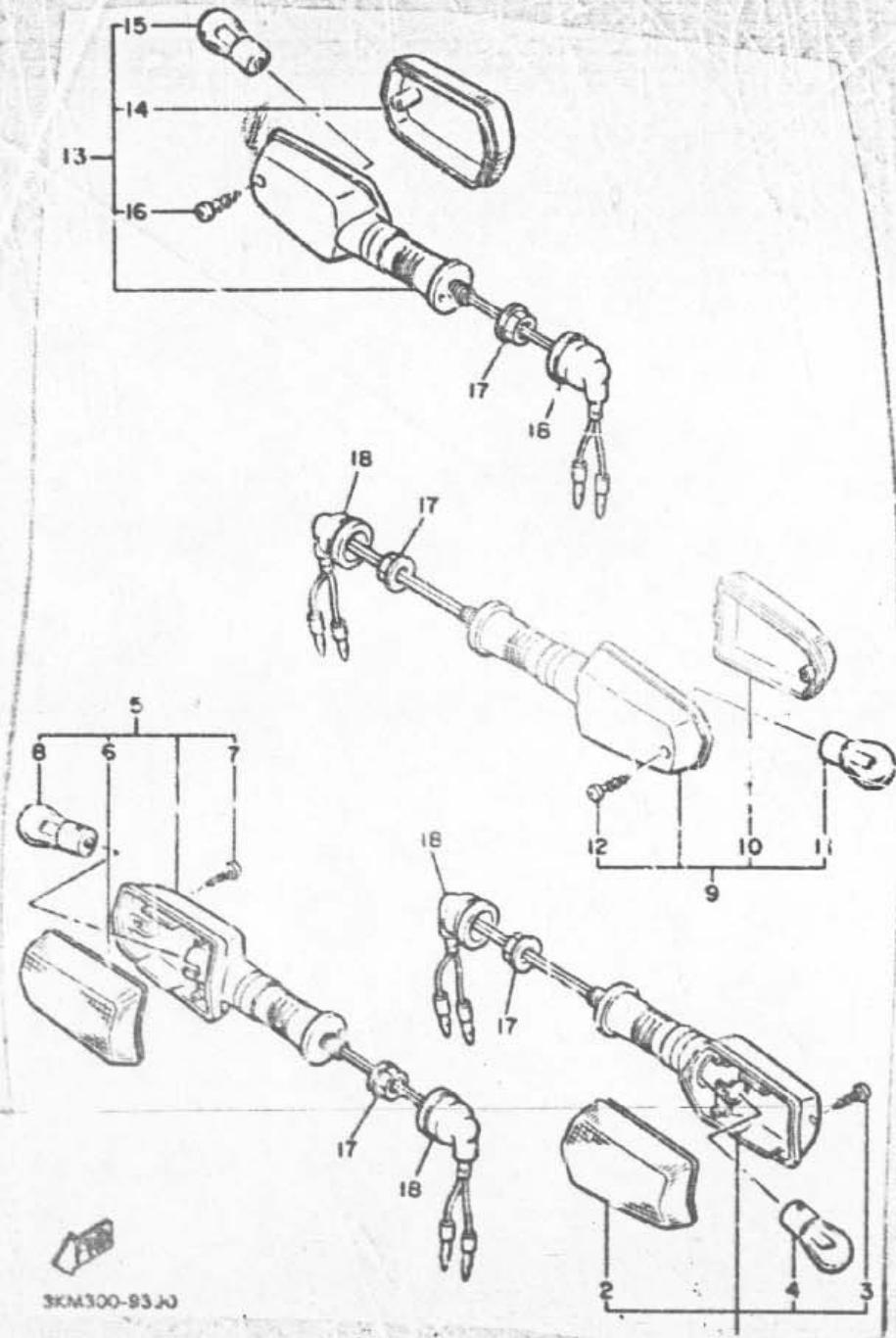
FIG. 38 STARTING MOTOR



3KM300-8380

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	3KM-81800-00	STARTING MOTOR ASSY	1	
2	89009-12400	.CIRCLIP	1	
3	4G0-15311-00	.GFAF, starting motor	1	
4	4G0-81847-00	.O-RING	1	
5	4G0-81844-00	.GASKET	1	
6	11H-81644-00	.GASKET	1	
7	3KM-81830-00	.FRONT BRACKET ASSY	1	
8	3KM-81850-00	.ARMATURE ASSY	1	
9	4G0-81816-00	.CORD, starter motor	1	
10	3KS-81840-00	.BRUSH HOLDER ASSY	1	
11	95316-06025	BOLT, flange	2	

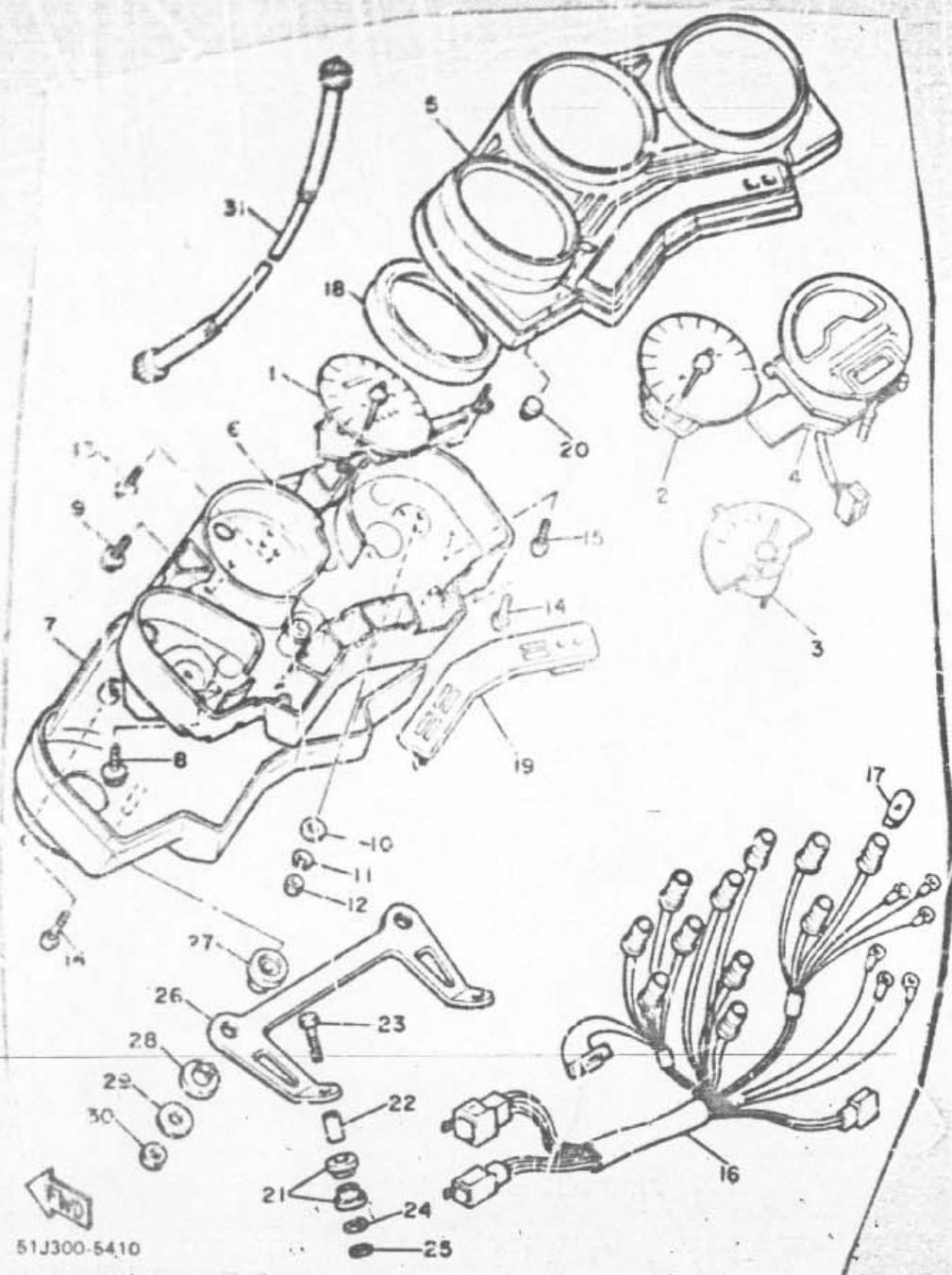
FIG. 39 FLASHER LIGHT



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	61J-83310-09	FRONT FLASHER LIGHT ASSY 1	1	
2	51L-P3332-01	.LENS, flasher	1	
3	97706-40620	.SCREW, tapping	1	
4	306-83311-40	.BULB, flasher (12V-21W)	1	
5	61J-83320-00	FRONT FLASHER LIGHT ASSY 2	1	
6	51L-83332-01	.LENS, flasher	1	
7	97706-40620	.SCREW, tapping	1	
8	306-83311-40	.BULB, flasher (12V-21W)	1	
9	51J-83330-00	REAR FLASHER LIGHT ASSY 1	1	
10	1VU-83332-00	.LENS, flasher	1	
11	97706-40620	.SCREW, tapping	1	
12	306-83311-40	.BULB, flasher (12V-21W)	1	
13	51J-83340-00	REAR FLASHER LIGHT ASSY 2	1	
14	1VU-83342-00	.LENS, flasher 2	1	
15	97706-40620	.SCREW, tapping	1	
16	306-83311-40	.BULB, flasher (12V-21W)	1	
17	95701-12600	NUT, flange	4	
18	18G-83386-00	CAP	4	

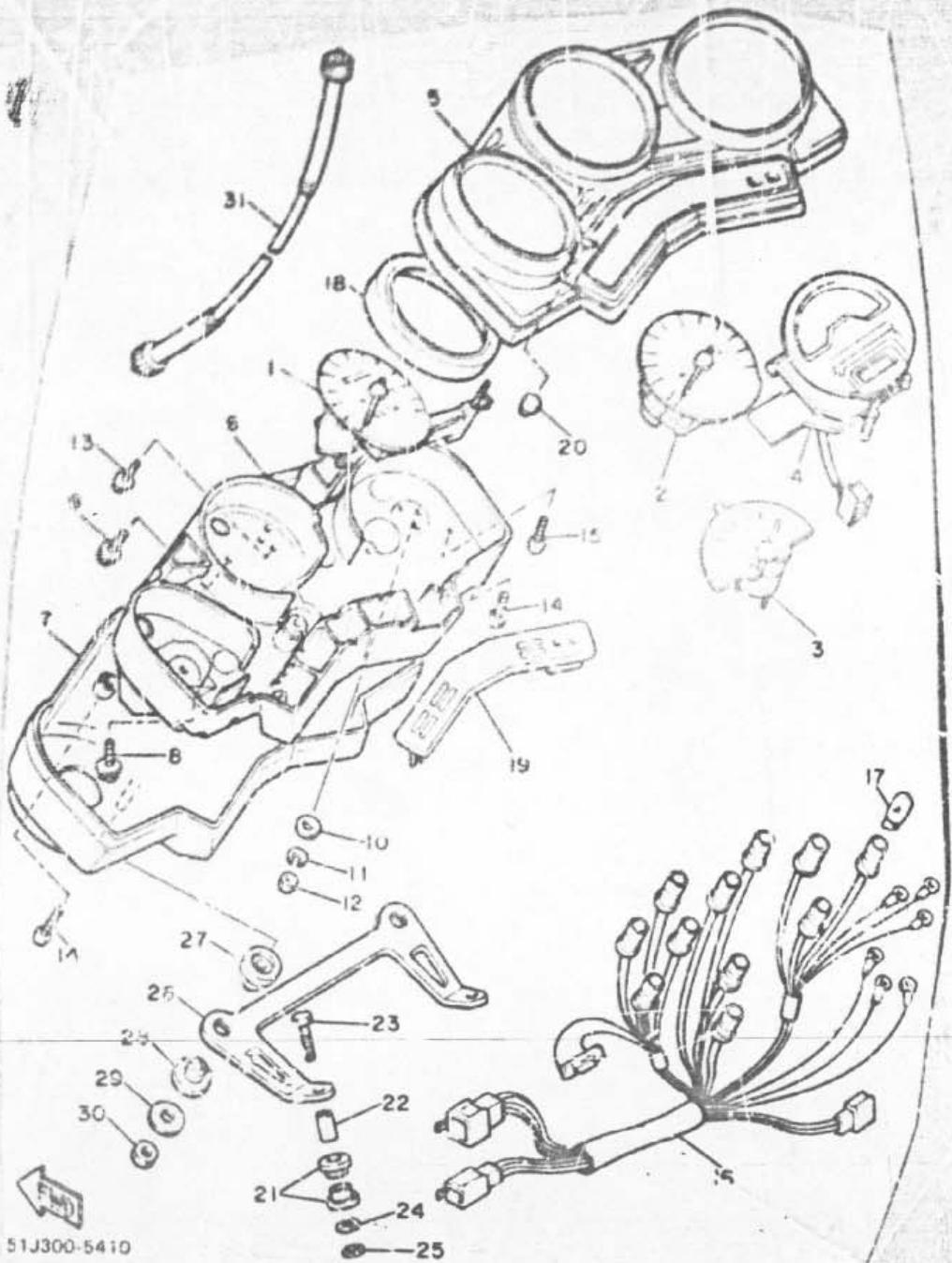
SKM300-93.JD

FIG. 40 METER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41Y-83570-FO	SPEEDOMETER ASSY	1	
2	51J-83540-00	TACHOMETER ASSY	1	
3	29R-85750-00	FUEL METER ASSY	1	
4	51J-8359J-00	PRINT BOARD ASSY	1	
5	51J-8353G-00	CASE, upper	1	
6	31A-8353H-00	CASE, inner	1	
7	31A-83559-00	COVER, meter	1	
8	90167-04021	SCREW, tapping	2	
9	90159-04043	SCREW, with washer	2	
10	92902-05300	WASHER, plate	3	
11	92990-03100	WASHER, spring	3	
12	55380-03600	NUT	3	
13	90159-03044	SCREW, with washer	3	
14	90164-04006	SCREW, tapping	9	
15	90164-03010	SCREW, tapping	3	
16	51J-83509-00	SOCKET CORD ASSY	1	
17	4G1-84744-00	BULB (12V-3.4W)	8	
18	31A-8353L-00	REFLECTOR	3	
19	51J-8357X-00	PANE, ASSY	1	
20	25L-83578-00	KNOB, trip meter	1	
21	584-83561-00	DAMPER	4	
22	90387-06249	COLLAR	2	
23	97006-06040	BOLT	2	
24	92906-06100	WASHER, spring	2	
25	90201-03059	WASHER, plate	2	
26	49A-83519-00	BRACKET, meter	1	
27	31A-83592-00	DAMPER	2	
28	31A-83593-00	DAMPER	2	

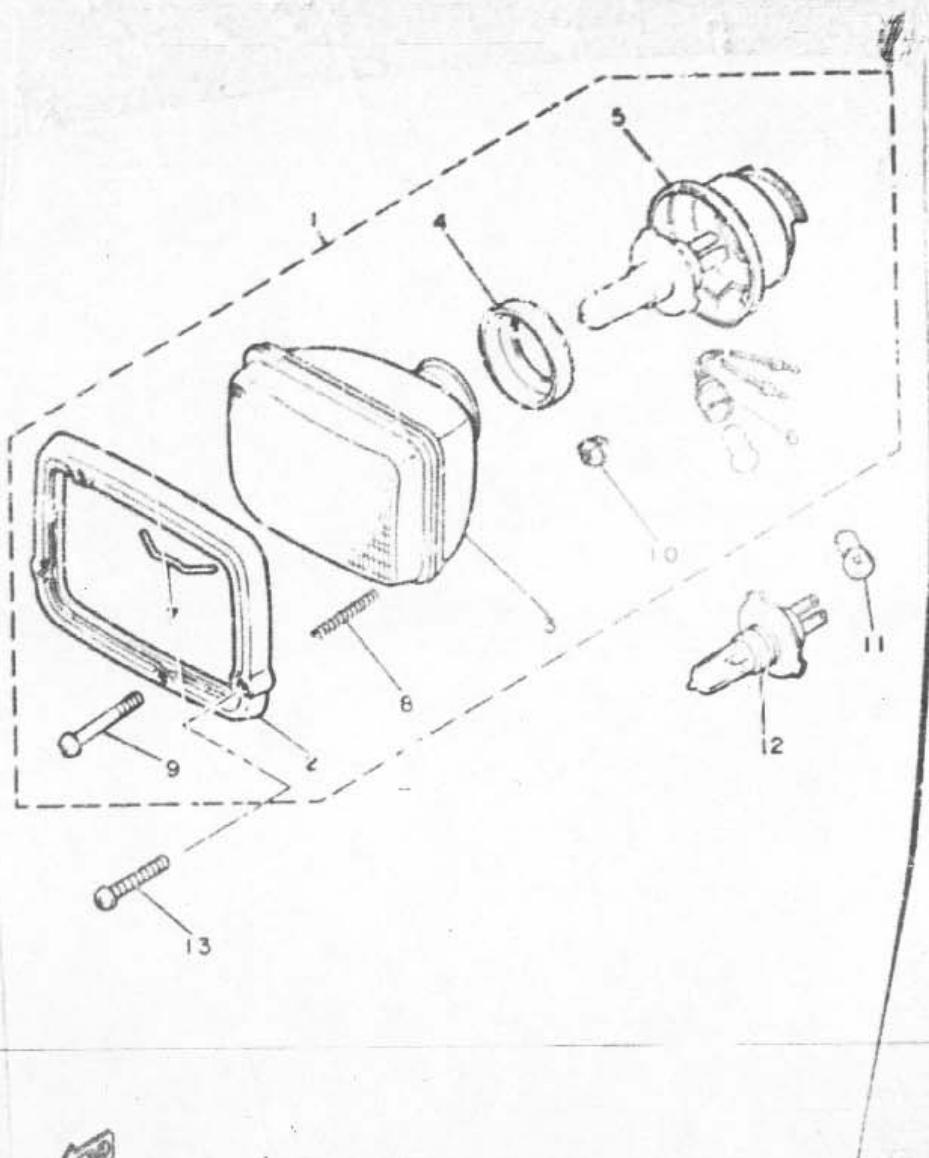
FIG. 40 METER



51J300-5410

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90201-000A3	WASHER, plate	2	
30	90176-00055	NUT, CROWN	2	
31	33H1-83050-0C	SPEEDOMETER CABLE ASSY	1	

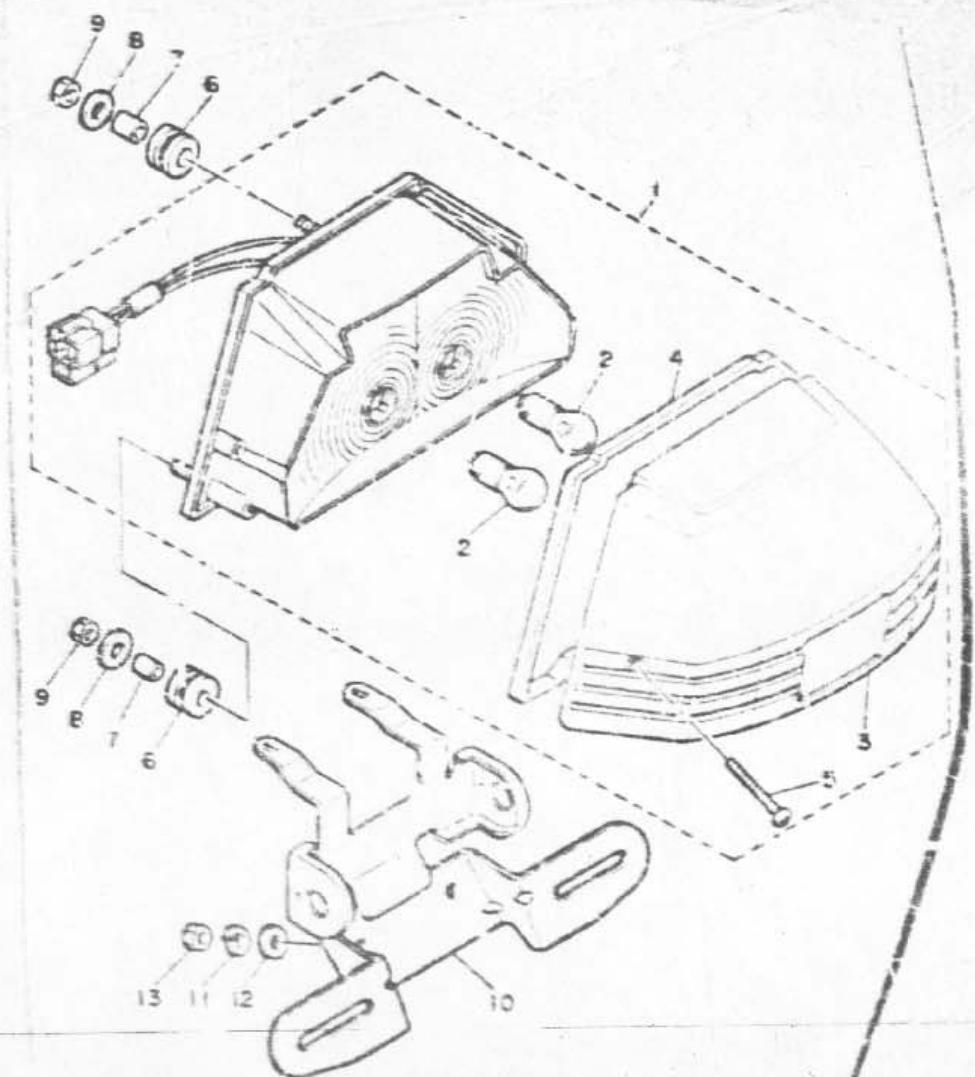
FIG. 41 HEADLIGHT



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	31A-84303-00	HEADLIGHT UNIT ASSY	1	
2	31A-84315-00	RIM, headlight	1	
3	11U-84321-00	LENS ASSY	1	
4	2F9-84375-00	FITTING PLATE, bulb	1	
5	2F9-84397-01	COVER, socket	1	
6	34L-84346-00	SOCKET, pilot light	1	
7	EG2-84324-A0	RING, reflector	1	
8	341-84332-00	SPRING, screw	2	
9	35801-04050	SCREW, pan head	2	
10	198-84334-30	NUT, adjusting	2	
11	*	BULB (12V-60/55W)	1	LIA
12	*	BULB (12V-60/55W)	1	LM HALOGEN
13	92780-06025	SCREW, flat head	2	

31A000-3430

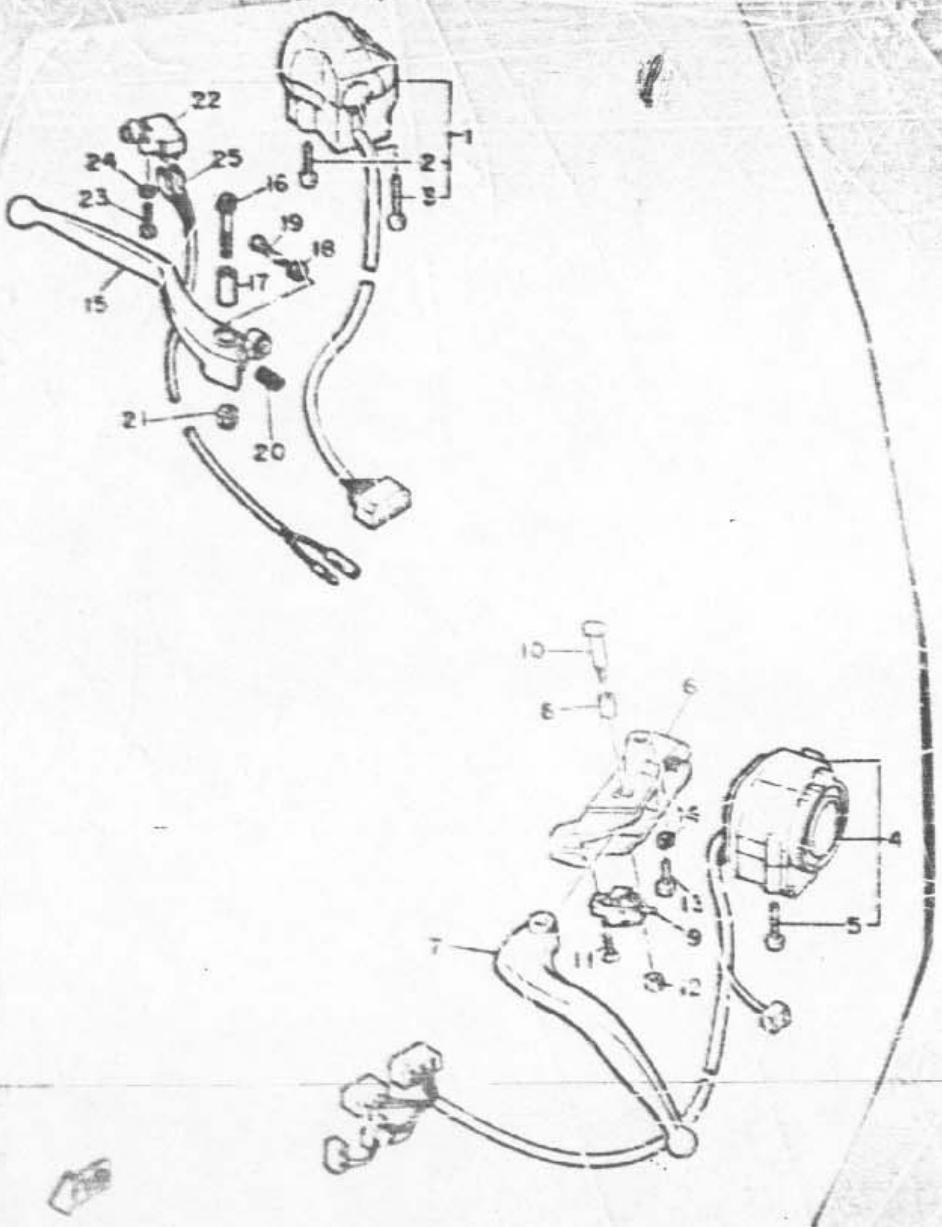
FIG. 42 TAILLIGHT



REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	E1J-84710-00	TAILLIGHT UNIT ASSY	1	
2	31L-84714-00	BULB, taillight (12V-21/5W)	2	
3	45A-84721-00	LENS, taillight	1	
4	37M-84723-00	GASKET, tail lens	1	
5	57706-40530	SCREW, tapping	2	
6	33M-84736-00	DAMPER, tail 1	3	
7	90387-061K9	COLLAR	3	
8	90221-06067	WASHER, plate	3	
9	95303-06600	NUT	3	
10	3KM-84751-00	BRACKET, license	1	
11	92906-06100	WASHER, spring	2	
12	90201-06056	WASHER, plate	2	
13	95316-06600	NUT	2	

3000300-9430

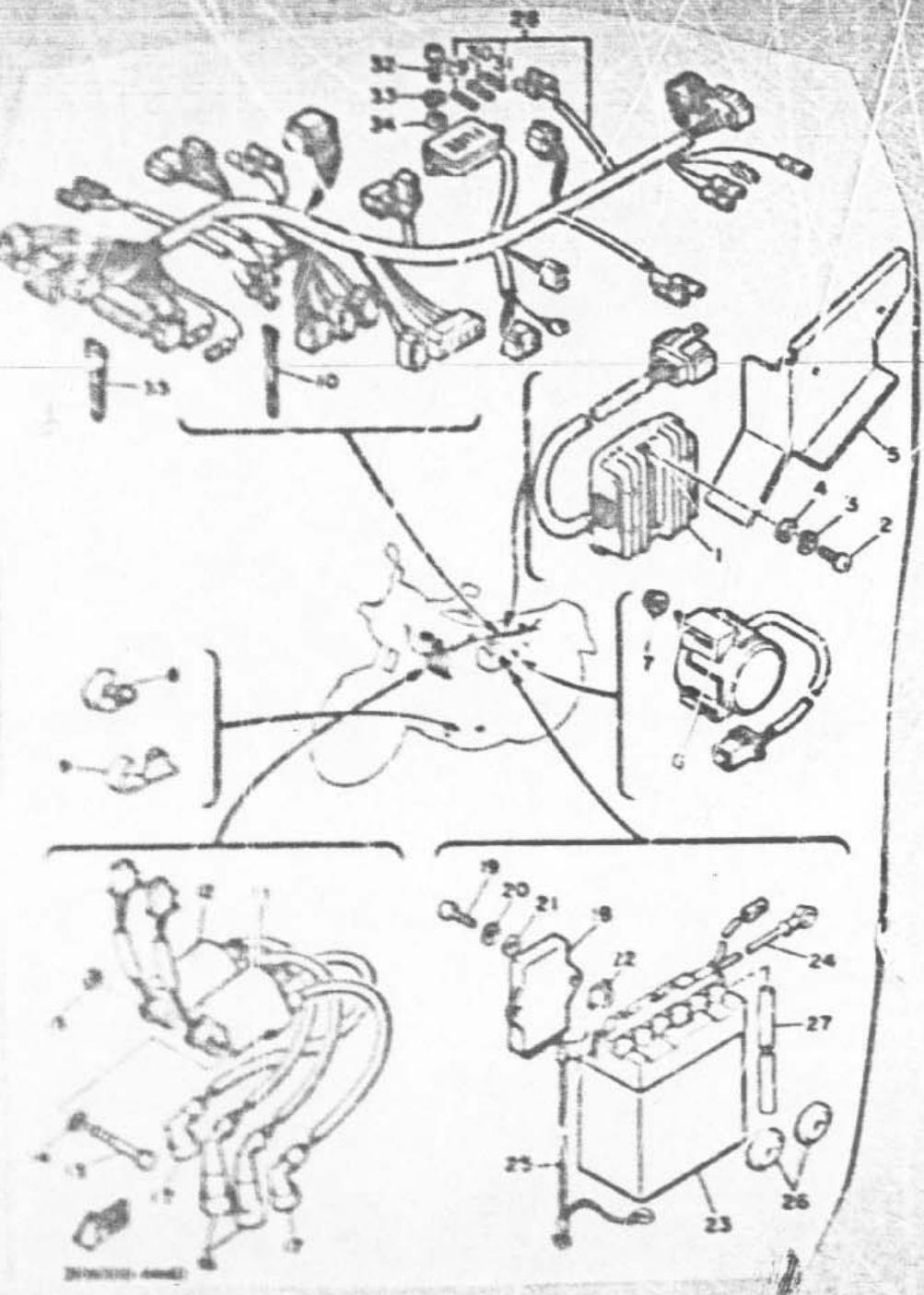
FIG. 45 HANDLE SWITCH + LEVER



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	31A-53863-01	SWITCH, handle 3 (RIGHT)	1	
2	56521-07040	SCREW, pan head	1	
3	56506-08045	SCREW, pan head	1	
4	2HW-83372-00	SWITCH, handle 4	1	
5	98508-0C306	SCREW, pan head	2	
6	31A-82911-00	HOLDER, lever 1	1	
7	31A-83912-00	LEVER 1	1	
8	31A-82913-00	COLLAR, WIRE 1	1	
9	31A-82917-00	SWITCH	1	
10	31A-83945-10	BOLT, lever	1	
11	98702-03036	SCREW, flat head	1	
12	56616-06100	NUT, n	1	
13	97001-06325	BOLT	1	
14	92905-06100	WASHER, spring	1	
15	36Y-83922-00	LEVER 2	1	
16	96710-08074	BOLT, lever 2 socket head	1	
17	36Y-83911-00	COLLAR, lever 1	1	
18	90170-08010	NUT	1	
19	90149-08153	SCREW	1	
20	90501-1C312	SPRING, compression	1	
21	56616-08100	NUT, n	1	
22	36Y-83920-01	FRONT STOP SWITCH ASSY	1	
23	18606-04018	SCREW, pan head	1	
24	51206-04000	WASHER, plate	1	
25	49A-82531-00	WIRE, 18awg	1	

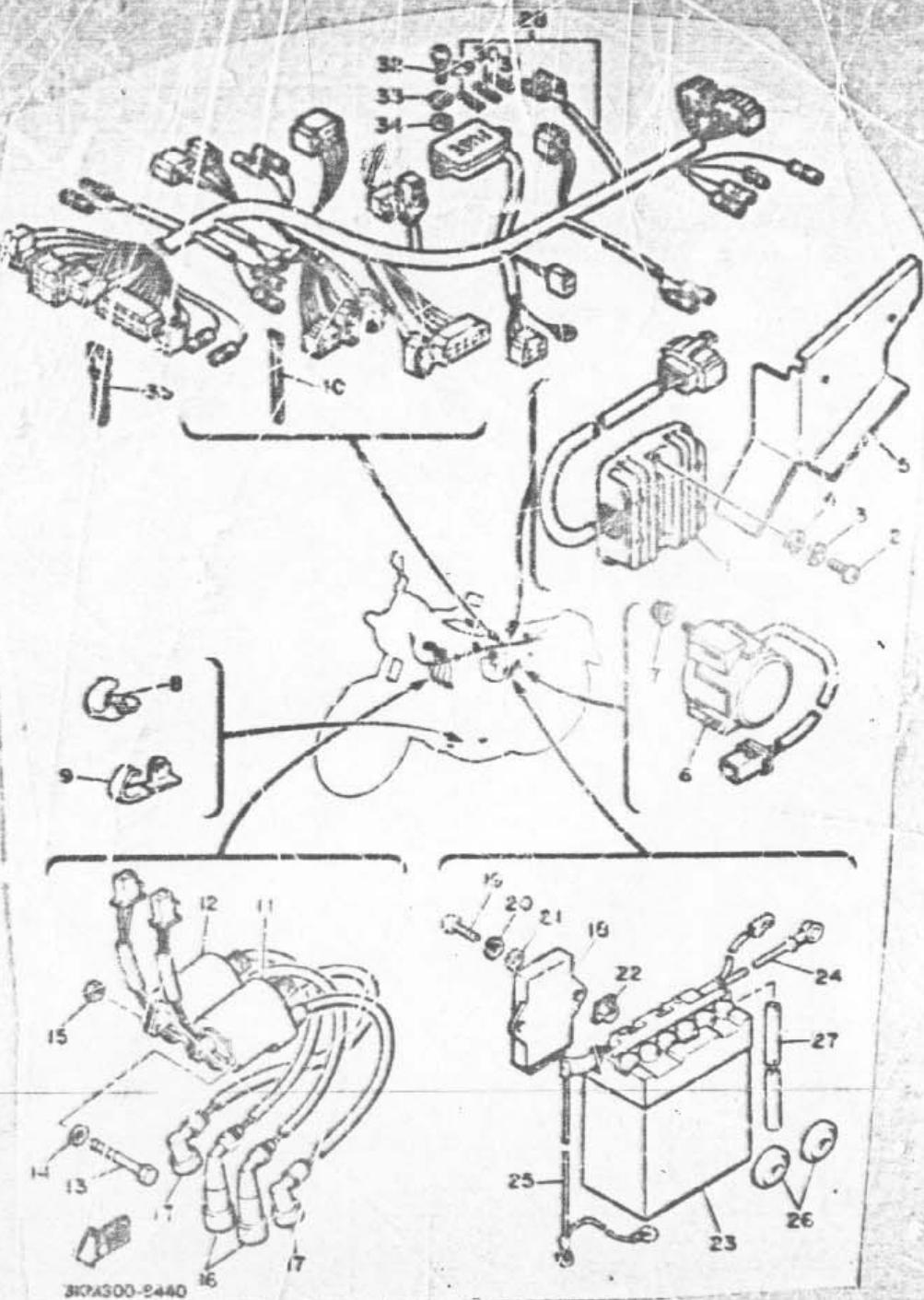
ASA 110-6140

FIG. A1. ELECTRICAL 1



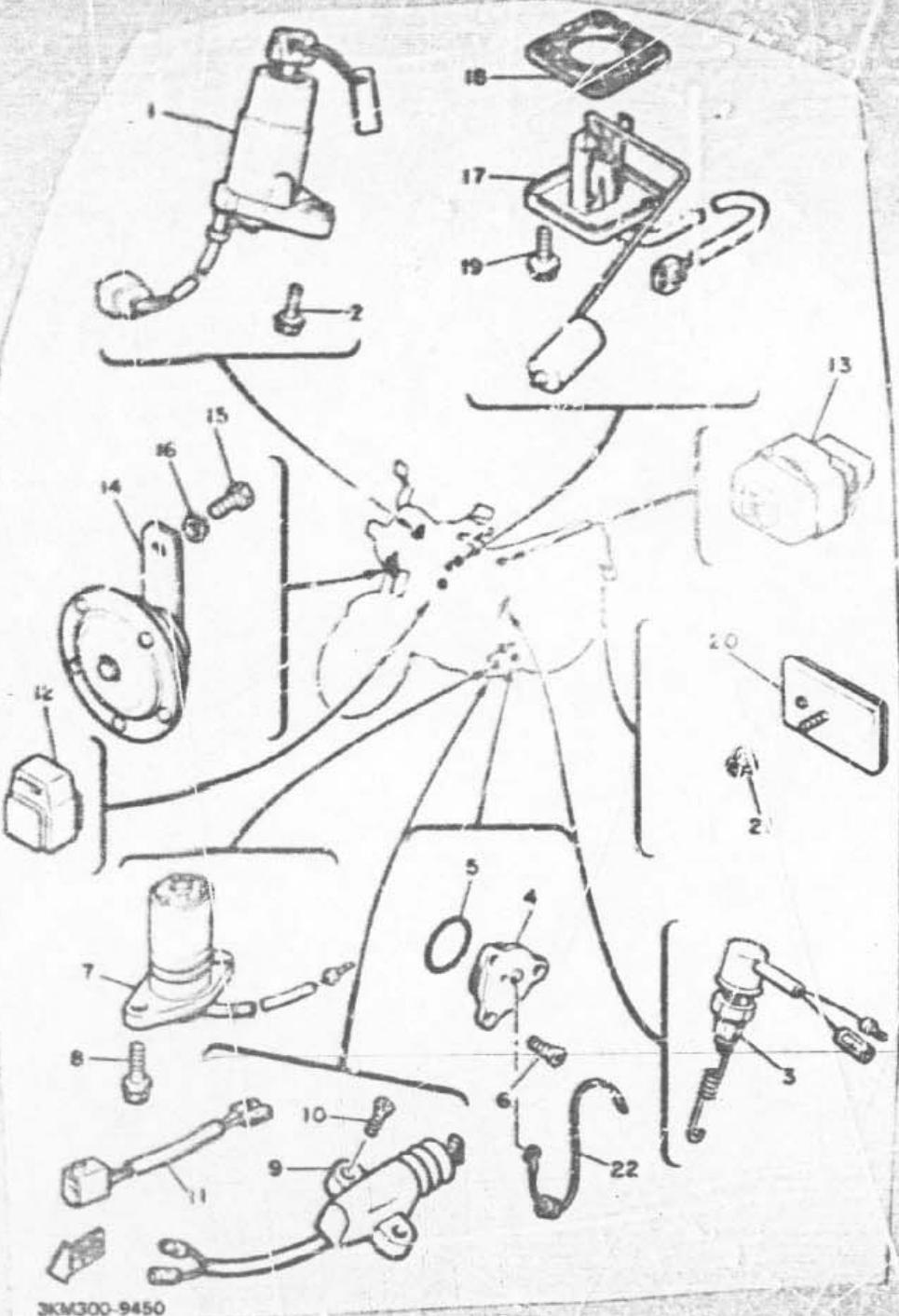
REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	47X-81260-A1	RECTIFIER & REGULATOR ASSY	1	
2	92501-08027	SCREW, pan head	2	
3	92990-06100	WASHER, spring	2	
4	92990-12600	WASHER, plate	2	
5	310M-11975-00	PLATE, rectifier string	1	
6	3AY-81940-00	STARTER SWITCH / ASSY	1	
7	55701-08200	NUT, flange	2	
8	90462-08078	CLAMP	3	
9	9X462-08087	CLAMP	1	
10	341-26397-01	BAND	1	
11	ZKL-82310-10	IGNITION COIL ASSY	1	
12	ZKL-82320-10	IGNITION COIL ASSY	1	
13	97302-06085	VOLT	2	
14	92990-06600	WASHER, plate	2	
15	95303-05600	NUT	2	
16	4G0-82370-21	PLUG CAP ASSY	2	
17	55X-82370-00	PLUG CAP ASSY	2	
18	310M-82305-01	IGNITOR UNIT ASSY	1	
19	92501-06012	SCREW, pan head	1	
20	92990-06100	WASHER, spring	1	
21	92990-06600	WASHER, plate	1	
22	4G0-21736-01	NUT, plate	1	
23	366-82110-73	BATTERY ASSY (12/12A-4A)	1	
24	33M-82115-00	WIRE, plus lead	1	
25	4G0-82116-00	WIRE, minus lead	1	
26	371-82121-01	PAD, battery	2	
27	90445-08363	HOSE	1	
28	310M-E2590-00	WIRE HARNESS ASSY	1	

FIG. 44 ELECTRICAL 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	247-42151-06	FUSE (12V-30A)	1	
30	1/4-82151-00	FUSE (20A)	1	
31	118-82151-00	FUSE (10A)	2	
32	24601-06016	SCREW, pan head	2	
33	82890-36100	WASHER, spring	2	
34	82891-36600	WASHER, plain	2	
35	80465-13160	CLAMP	3	

FIG. 15 ELECTRICAL 2



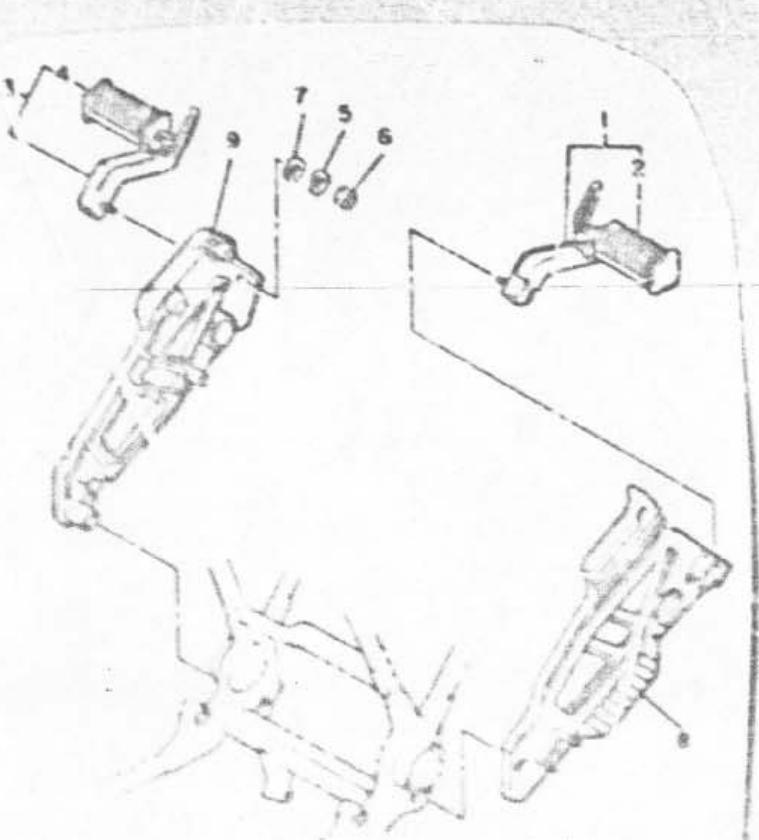
3K0M300-9450

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	3IK5-82551-00	MAIN SWITCH/STEERING LOCK	1	
2	57522-0621F	BOLT, with washer	2	
3	30181-8253F-01	STOP SWITCH ASSY	1	
4	1LI-8254J-00	NEUTRAL SWITCH ASSY	1	
5	83110-7A10A	O-RING	1	
6	96701-06G12	SCREW, flat head	3	
7	4L9-82720-00	oIL LEVEL GAUGE ASSY	1	
8	8U076-53016	BOLT, flange	2	
9	4L8-82568-00	SWITCH, side stand	1	
10	80162-06021	SCREW, countersunk	2	
11	4D1-82541-00	WIRE, lead	1	
12	2UJ-81950-00	RELAY ASSY	1	
13	3CW-83350-00	FLASHER RELAY ASSY	1	
14	4L0-83371-30	HORN	1	
15	87002-08012	BOLT	1	
16	92902-0810G	WASHER, spring	1	
17	33M-85752-00	SENDR. UNIT ASSY, fuel meter	1	
18	5G3-56753-00	GASKET, sender unit	1	
19	80119-06071	BOLT, with washer	4	
20	3Y6-85130-01	REAR REFLECTOR ASSY	1	
21	95706-05500	NUT, flange	1	
22	3KM-82541-00	WIRE, lead	1	

FOR DENMARK NORWAY

The following pages provides a listing * only the parts
that meet the specifications peculiar to your market. For
those parts not appearing in these pages, refer to the
"GENERAL SPEC" section.

FIG. 46 ALTERNATE (CHASSIS)

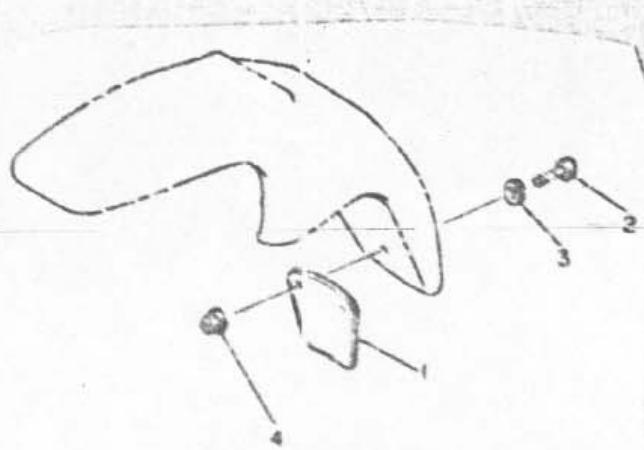


REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	61J-27430-00	REAR FOOTREST ASSY 1	1	
2	447-27433-03	COVER, footrest	1	
3	51J-27440-00	REAR FOOTREST ASSY 2	1	
4	447-27433-00	COVER, footrest	1	
5	92901-10100	WASHER, spring	2	
6	85311-10000	NUT	2	
7	82801-10600	WASHER, plain	2	
8	51J-27442-00	BRACKET 2	1	
9	51J-27443-00	BRACKET 3	1	

FOR FINLAND

The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

FIG. 47 ALTERNATE (CHASSIS)



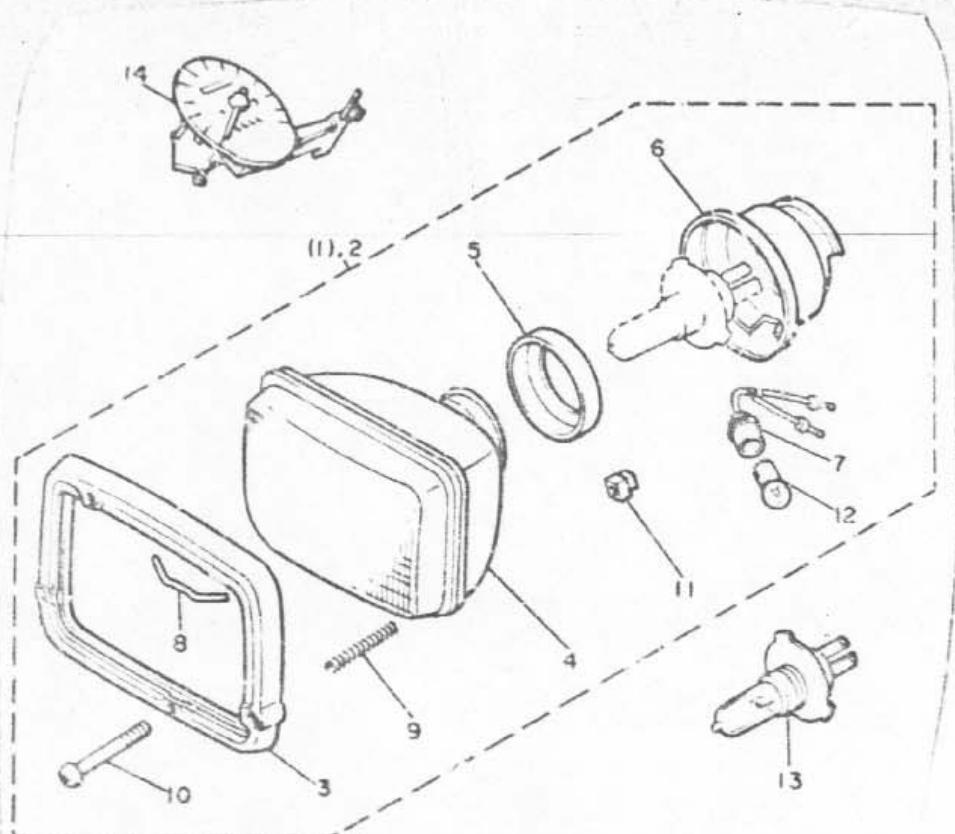
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	396-21321-00	FLAP, front fender	1	
2	92506-06016	SCREW, pan head	2	
3	32906-06100	WASHER, spring	2	
4	55706-06500	NUT, flange	2	

SEARCHED 10-24-70

FOR ENGLAND

The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

FIG. 48 ALTERNATE (ELECTRICAL)



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31A-84303-G0	HEADLIGHT UNIT ASSY	*	
2	31A-84303-E0	HEADLIGHT UNIT ASSY	1	
3	31A-84315-00	RIM, headlight	1	
4	11U-84321-E0	LENS ASSY	1	
5	2F9-84075-00	FITTING PLATE, bulb	1	
6	2F9-84397-01	COVER, socket	1	
7	34L-84346-00	SOCKET, pilot light	1	
8	5G2-84324-A0	SPRING, reflector	1	
9	341-84332-60	SPRING, screw	2	
10	98501-04050	SCREW, pan head	2	
11	198-84334-60	NUT, adjusting	2	
12	123-83516-21	BULB (12V-3.4W)	1	
13	*	BULB (12V-80/55W)	1	LM HALOGEN
14	41Y-83570-G0	SPEEDOMETER ASSY	1	MILE/H

3KH300-9480

FOR SWEDEN

The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPFC" section.

REF. NO.	PART NO.	DESCRIPTION	QTY	REMAR
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1 51J-8353G-40

CASE, upper

1



246.300-7520

F14