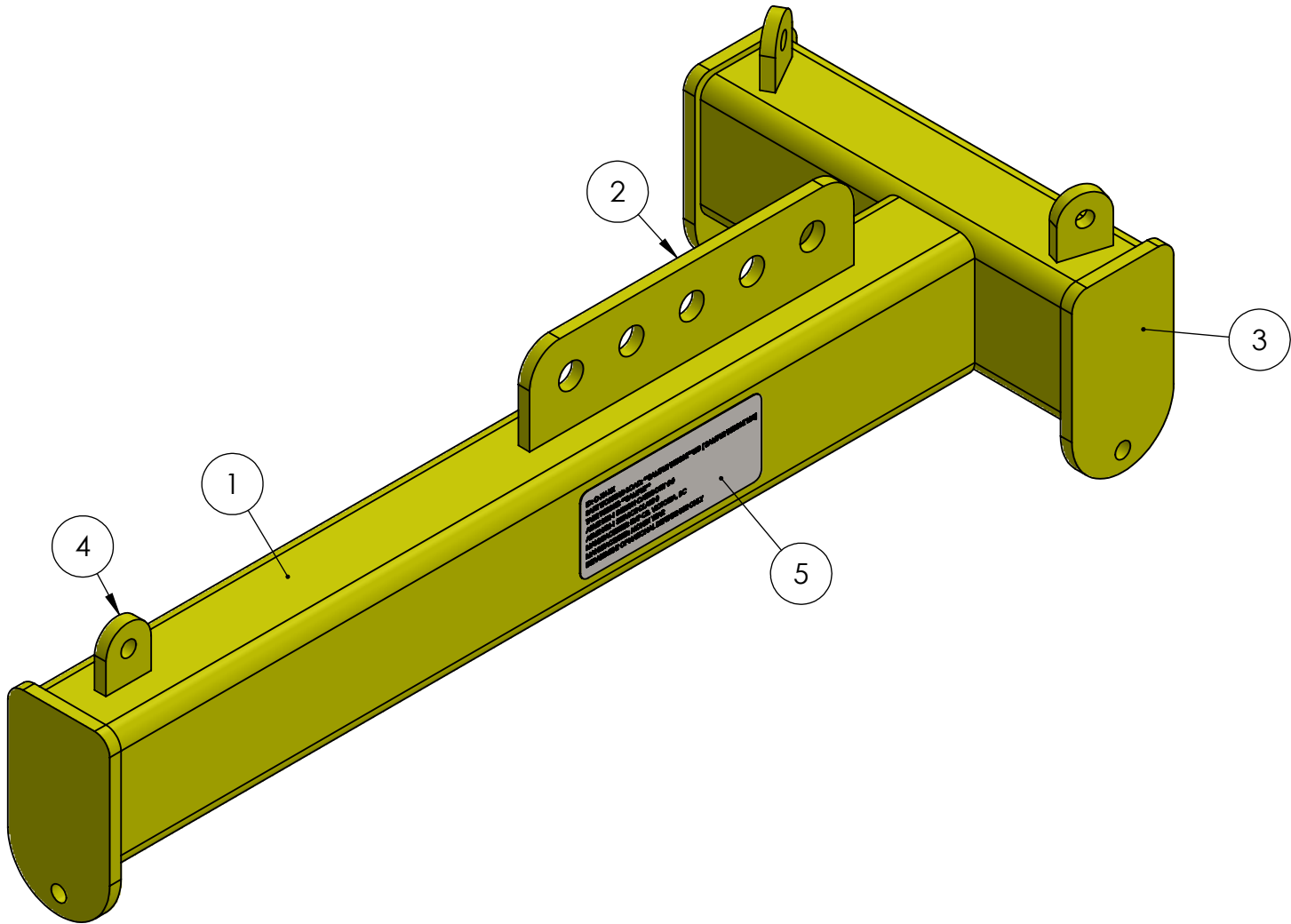
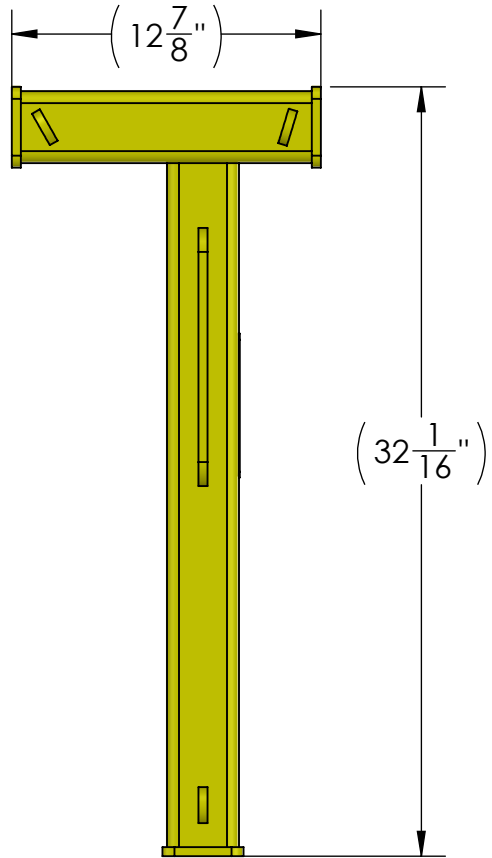


DRAFT
NOT FOR PRODUCTION



ISOMETRIC



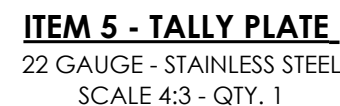
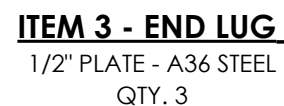
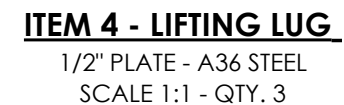
TOP VIEW
SCALE 1 : 8

ITEM NO.	QTY.	DESCRIPTION	MATERIAL / PART NUMBER	DETAILS
1	1	T STRUCTURE ASSEMBLY	ASTM A500, GRADE _ STEEL	SHEET 2
2	1	CENTER LUG	ASTM A36 STEEL	SHEET 3
3	3	END LUG	ASTM A36 STEEL	SHEET 3
4	3	LIFTING LUG	ASTM A36 STEEL	SHEET 3
5	1	TALLY PLATE	STAINLESS STEEL	SHEET 3

- NOTES:**
- ALL WELDS IN ACCORDANCE WITH CSA W59 AND WELD RECORD. SUBMIT THE COMPLETED WELD RECORD TO THE D.I.R. FOR THE DRMS ORDER.
 - POWDER COAT "SAFETY YELLOW" AFTER WELDED ASSEMBLY. POWDER COAT FINISH IS PREFERRED. IF POWDER COATING IS NOT FEASIBLE TO SIZE AND/OR SHAPE, USE INTERSHIELD 300 PRIMER AND INTERTHANE 990 POLYURETHANE TOP COAT.
 - REMOVE ALL BURRS AND SHARP EDGES.
 - REFERENCE DWG#2450716 FOR LIFTING CONFIGURATION.

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PRODUCTION REVIEW & SIGN-OFF							
GROUP #	WC	POSITION	NAME	DATE	SHEETS TO REVIEW	SIGNATURE	
1	112	WCS	S. MUSFELT		ALL		
1	113	WCS	R. CLARE		SHEETS 1-2		
6	164	WCS	B. ALEXANDER		ALL		
ENG	212	PE	J. REAUME		ALL		
ENG. APPROVAL		IEM APPROVAL		UNLESS OTHERWISE SPECIFIED:		DEPARTMENT OF NATIONAL DEFENCE INDUSTRIAL ENGINEERING FMF CAPE BRETON	
NAME: J. AIYADURAI		NAME: M. RAINE		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONS ± 1/16 ANGLES (DEGREES) ± 1 DECIMAL X.XX ± 0.01 DECIMAL X.XXX ± 0.005 SURFACE FINISH 63 min		ASSEMBLY OVERVIEW STRONGBACK - [LA ID] BUILDING D250 SHOP 162 STATIC AND DYNAMIC TESTING	
SIGNATURE:		SIGNATURE:					
DATE:		DATE:					
COMMENTS:							
				MATERIAL SEE BOM		SIZE B	
				FINISH SEE NOTE 2			
DO NOT SCALE DRAWING				IE PROJECT #: 4813060		SCALE 1:4	SHEET 1 OF 3



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NATIONAL TY G	ENG. APPROVAL		IEM APPROVAL		UNLESS OTHERWISE SPECIFIED:		DEPARTMENT OF NATIONAL DEFENCE INDUSTRIAL ENGINEERING FMF CAPE BRETON		
	NAME: J. AIYADURAI		NAME: M. RAINE		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONS: ± 1/16 ANGLES (DEGREES) ± 1 DECIMAL X.XX ± 0.01 DECIMAL X.XXX ± 0.005 SURFACE FINISH 63 min		PART DETAILS STRONGBACK - [LA ID] BUILDING D250 SHOP 162 STATIC AND DYNAMIC TESTING		
	SIGNATURE:		SIGNATURE:						
	DATE:		DATE:		MATERIAL				
	COMMENTS:				SEE BOM				
					FINISH SEE SHEET 1 NOTE 2				
DO NOT SCALE DRAWING					IE PROJECT #: 4813060		SCALE 1:2 SHEET 3 OF 3		