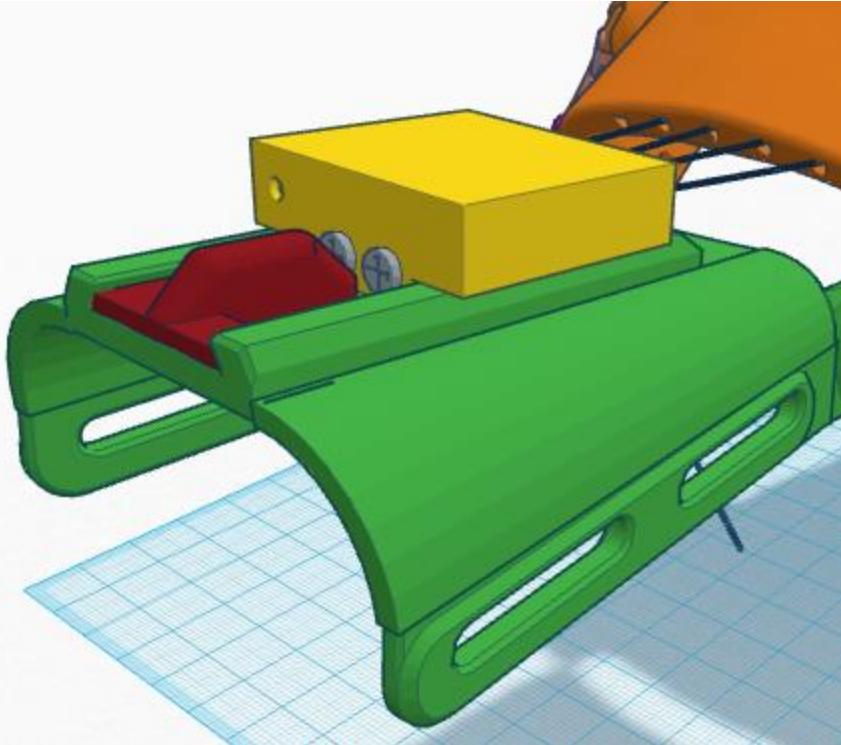


Attaching the whippetree – part 2



Insert and tighten two of the pan head sheet metal screws so that they attach the swivel pin. The screw heads should both be flush with the back of the gripper box but the swivel pin should still be as far forward in its slot as possible.

Slide the retention clip into the back of the dovetail slot on the top of the gauntlet.