

# Custom Procurement Report

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### **Customer Information**

**Customer** Structure Tone (NY)

Name Contact John Mathew

Person Contact john.mathew@structuretone.com

Contact N/A Phone

### **Project Information**

Project Prudential Plaza - Heat Pump Project Copy Name

**Location** 739-759 Broad Street, Newark, NJ 07102

Start Date N/A

 $\begin{array}{ll} \textbf{Completion} & 6/26/2025 \\ \textbf{Date} & \end{array}$ 

Budget N/A

**Scope** Heat pump installation project for HVAC decarbonization including

air source heat pumps, water source heat pumps, hydronic systems, controls, and related infrastructure at 751 Broad Street, Newark, NJ

07102

Project ID N/A

Project URL BuildVision Project Link

**Created** 6/3/2025

Expected

Start

**Date Due** 6/26/2025 **Job Walk** 6/16/2025

Contract \_ Type

Rf Is Due 6/20/2025

Date Invited 6/3/2025

Request Proposal

Type Project Size -

Building

Connected

John Mathew

Lead

Project

231756

Number

# **Prepared By**

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Date: 2025-06-13

# **Project Equipment**

### **Modular Water Chillers**

| <b>Equipment Tag</b> | Manufacturer | Model              |
|----------------------|--------------|--------------------|
| HP-3B-1              | Oilon US     | P450               |
| HP-3B-2              | Oilon US     | P450               |
| HP-3B-3              | Oilon US     | P450               |
| HP-3B-4              | Oilon US     | P450               |
| HP-3B-5              | Oilon US     | P450               |
| HP-9R-1              | York         | YMAE0035PJP46VBXSA |
| HP-9R-2              | York         | YMAE0035PJP46VBXSA |
| HP-9R-3              | York         | YMAE0035PJP46VBXSA |
| HP-9R-4              | York         | YMAE0035PJP46VBXSA |
| HP-9R-5              | York         | YMAE0035PJP46VBXSA |
| HP-9R-6              | York         | YMAE0035PJP46VBXSA |
| HP-9R-7              | York         | YMAE0035PJP46VBXSA |

### Notes

Air-cooled modular units with four-way valves for cooling/heating operation. Units serve building heating and cooling loads through heat exchangers.

### **In-Line Centrifugal Hydronic Pumps**

| <b>Equipment Tag</b> | Manufacturer   | Model                     |
|----------------------|----------------|---------------------------|
| CHMP-1               | Bell & Gossett | BG-E1510-2G-5.25-HT1.5-2B |
| CHMP-2               | Bell & Gossett | BG-E1510-2G-5.25-HT1.5-2B |
| CHMP-3               | Bell & Gossett | BG-E1510-2G-5.25-HT1.5-2B |
| EP-1                 | Bell & Gossett | BG-E80-3X3X15-S526VM-1A   |
| EP-2                 | Bell & Gossett | BG-E80-3X3X15-S526VM-1A   |
| EP-12                | Bell & Gossett | BG-HSPC 35X15X15 2.5T LHS |
|                      |                | SPACER                    |
| EP-13                | Bell & Gossett | BG-E1510-2GB-55-5AT-0     |
| EP-14                | Bell & Gossett | BG-E1510-2GB-55-5AT-0     |
| EP-15                | Bell & Gossett | BG-E1510-2GB-55-1HP-0     |
| EP-16                | Bell & Gossett | BG-HSPC 35X15X15 2.5T LHS |
|                      |                | SPACER                    |
| EP-47                | Bell & Gossett | BG-HSPC 75X15X15 2.5T LHS |
|                      |                | SPACER                    |
| EP-48                | Bell & Gossett | E1510-PSF60-55-1HP-0      |
| EP-49                | Bell & Gossett | BG-E1510-2GB-55-1HP-0     |

| EP-50   | Bell & Gossett | BG-E1510-2GB-55-1HP-0            |  |
|---------|----------------|----------------------------------|--|
| EP-51   | Bell & Gossett | BG-HSPC 75X15X15 2.5T LHS SPACER |  |
| HMP-BL1 | Bell & Gossett | BG-E1510-1.5B-30-5AT-0           |  |
| HMP-BL2 | Bell & Gossett | BG-E1510-1.5B-30-5AT-0           |  |
| HMP-BL3 | Bell & Gossett | BG-E1510-1.5B-30-5AT-0           |  |
| HMP-BL4 | Bell & Gossett | BG-E1510-5GB-55-4571-5A          |  |
| HMP-BL5 | Bell & Gossett | BG-E1510-5GB-55-4571-5A          |  |
| HMP-BL6 | Bell & Gossett | BG-E1510-5GB-55-4571-5A          |  |
| HTP-1   | Bell & Gossett | E1510-5GB-5536AT-1               |  |
| HTP-2   | Bell & Gossett | E1510-5GB-5536AT-1               |  |
| HTP-3   | Bell & Gossett | E1510-5GB-5536AT-1               |  |

### Notes

Variable frequency drive controlled pumps for hydronic systems including chilled water, hot water, and dual temperature water circulation.

### **Variable Frequency Drives**

| <b>Equipment Tag</b> | Manufacturer | Model                       |
|----------------------|--------------|-----------------------------|
| (N)CHWP-2B-1         | ABB          | ACH580-BCBR-124A-4+F267     |
| (N)CHWP-2B-2         | ABB          | ACH580-BCBR-124A-4+F267     |
| (N)CHWP-2B-3         | ABB          | ACH580-BCBR-124A-4+F267     |
| (N)DTGP-2B-1         | ABB          | ACH580-VCR-077A-4+F267+J429 |
| (N)DTGP-2B-2         | ABB          | ACH580-VCR-077A-4+F267+J429 |
| (N)DTGP-2B-3         | ABB          | ACH580-VCR-077A-4+F267+J429 |
| (N) VFD-25-P-47      | ABB          | ACH580-VCR-014A-4+F267+J429 |
| (N) VFD-25-P-48      | ABB          | ACH580-VCR-07.6-4+F267+J429 |
| (N) VFD-25-P-49      | ABB          | ACH580-VCR-012A-4+F267+J429 |
| (N) VFD-25-P-50      | ABB          | ACH580-VCR-012A-4+F267+J429 |
| (N) VFD-25-P-51      | ABB          | ACH580-VCR-014A-4+F267+J429 |
| (N) VFD-8-P-1        | ABB          | ACH580-VCR-027A-4+F267+J429 |
| (N) VFD-8-P-2        | ABB          | ACH580-VCR-027A-4+F267+J429 |
| (N) VFD-8-P-12       | ABB          | ACH580-VCR-023A-            |
|                      |              | 4+F267+J429                 |
| (N) VFD-8-P-13       | ABB          | ACH580-VCR-023A-            |
|                      |              | 4+F267+J429                 |
| (N) VFD-8-P-14       | ABB          | ACH580-VCR-014A-4+F267+J429 |
| (N) VFD-8-P-15       | ABB          | ACH580-VCR-07.6-4+F267+J429 |
| (N) VFD-8-P-16       | ABB          | ACH580-VCR-023A-            |
|                      |              | 4+F267+J429                 |
| (N) VFD-HWP-B3-1     | ABB          | ACH580-VCR-023A-            |
|                      |              | 4+F267+J429                 |

| (N) VFD-HWP-B3-2 | ABB | ACH580-VCR-023A-        |
|------------------|-----|-------------------------|
|                  |     | 4+F267+J429             |
| (N) VFD-HWP-B3-3 | ABB | ACH580-VCR-023A-        |
|                  |     | 4+F267+J429             |
| (N) VFD-HWP-B3-4 | ABB | ACH580-BCBR-156A-4+F267 |
| (N) VFD-HWP-B3-5 | ABB | ACH580-BCBR-156A-4+F267 |
| (N) VFD-HWP-B3-6 | ABB | ACH580-BCBR-156A-4+F267 |

### Notes

VFDs for motor control with harmonic filtering and bypass capabilities. Includes 6-pulse and 12-pulse configurations based on application requirements.

# **Suppliers**

### **Modular Water Chillers**

| Manufacturer | Model | Representative | Compatibility Notes   | BoD    |
|--------------|-------|----------------|---|--------|
| Oilon US     | P450  | N/A            | Appears as BoD manufacturer on mechanical schedules for Modular Water Chillers HP-3B-1 through HP-3B-5                              | Yes    |
| Trane        |       | N/A            | Listed as alternate manu-<br>facturer in Section 236213<br>for packaged air-cooled<br>refrigerant compressor<br>and condenser units | Listed |
| Aermec       |       | N/A            | Listed as alternate manu-<br>facturer in Section 236213<br>for packaged air-cooled<br>refrigerant compressor<br>and condenser units | Listed |
| Budzar       |       | N/A            | Suitable alternative for high-temp heat recovery chiller applications   | No     |

### **In-Line Centrifugal Hydronic Pumps**

| Manufacturer  | Model  | Representative | Compatibility Notes   | BoD    |
|---|--|----------------|---|--------|
| Bell & Gossett  | Multiple models<br>(BG-E1510 series,<br>E1510 series,<br>BG-E80 series,<br>etc.) | N/A            | Appears as BoD manufacturer on mechanical schedules for all In-Line Centrifugal Hydronic Pumps equipment tags | Yes    |
| Armstrong<br>Pumps Inc.                                 | Various models   | N/A            | Listed as acceptable manufacturer in specifications   | Listed |
| Flowserve Corporation (Div. of Ingersoll-Dresser Pumps) | Various models   | N/A            | Listed as acceptable man-<br>ufacturer in specifications  | Listed |
| Grundfos  | Various in-line<br>centrifugal mod-<br>els                                       | N/A            | High efficiency alternative with comparable performance specifications  | No     |
| Taco Inc.   | Various in-line<br>centrifugal mod-<br>els                                       | N/A            | Suitable alternative with similar mounting and connection requirements  | No     |

# **Variable Frequency Drives**

| Manufacturer            | Model                    | Representative | Compatibility Notes  | BoD    |
|-------------------------|--------------------------|----------------|--|--------|
| ABB                     | ACH580 Series            | N/A            | Multiple model variants specified throughout project including ACH580-VCR series and ACH580-BCBR series for different applications | Yes    |
| Schneider Elec-<br>tric | Altivar Series           | N/A            | Suitable alternative for HVAC applications with similar specifications   | Listed |
| Siemens                 | Sinamics G120<br>Series  | N/A            | High performance VFD suitable for pump and fan applications with similar harmonic performance requirements                         | No     |
| Danfoss                 | VLT HVAC Drive<br>FC 102 | N/A            | HVAC-specific drive with<br>built-in features for pump<br>and fan control applica-<br>tions  | No     |

## **BuildVision Recommendations**

### 1. Standardize Equipment Brands Within Component Categories

**Rationale:** The project currently specifies multiple manufacturers for similar equipment types (York vs Oilon for heat pumps, ABB vs Bell & Gossett for pumps). Standardizing on fewer manufacturers within each category reduces complexity for maintenance, training, and spare parts inventory while potentially enabling volume pricing benefits.

**Estimated Impact:** Reduced long-term maintenance costs, simplified training requirements, and potential cost savings through consolidated purchasing

**Implementation:** Work with the design team to select preferred manufacturers for each equipment type and negotiate volume pricing agreements. Ensure selected manufacturers can meet all performance specifications across equipment types.

**Priority:** High

### 2. Implement Factory Witness Testing for Critical Equipment

**Rationale:** The specifications already require factory witness testing for heat pumps, but this should be expanded to other critical equipment. This ensures quality control and provides opportunity to identify and resolve issues before field installation, reducing costly rework and delays.

**Estimated Impact:** Reduced field commissioning time, improved equipment reliability, and minimized potential for costly field modifications

**Implementation:** Require factory witness testing for water source heat pumps, air source heat pumps, and major pump assemblies. Include travel costs for design team representatives in procurement planning. Schedule testing to align with project delivery timelines.

**Priority:** High

### 3. Procure Long-Lead Equipment Early with Staged Payments

**Rationale:** Heat pumps and specialized equipment typically have extended lead times that could impact project schedule. Early procurement with staged payment schedules can secure delivery dates while managing cash flow requirements.

**Estimated Impact:** Improved schedule certainty, potential cost savings through early ordering, and reduced risk of equipment availability issues

**Implementation:** Identify equipment with lead times exceeding 16 weeks and establish early procurement schedule. Negotiate staged payment terms tied to manufacturing milestones. Coordinate with storage requirements for early deliveries.

**Priority:** High

#### 4. Establish Performance Bonds for Equipment Suppliers

**Rationale:** Given the complexity and critical nature of the heat pump systems, performance bonds ensure suppliers deliver equipment meeting specifications and provide recourse if performance guarantees are not met.

**Estimated Impact:** Enhanced protection against equipment performance shortfalls and financial security for warranty obligations

**Implementation:** Require performance bonds equal to equipment contract value for heat pumps and other critical systems. Include specific performance criteria in bond language

tied to commissioning test results.

**Priority:** Medium

### **5. Coordinate BMS Integration Requirements During Procurement**

**Rationale:** The specifications detail extensive BMS integration requirements including BACnet communication interfaces. Early coordination with BMS and equipment suppliers ensures compatibility and reduces integration issues during commissioning.

**Estimated Impact:** Smoother system integration, reduced commissioning time, and improved system functionality

**Implementation:** Require BMS integration confirmation from equipment suppliers during submittal review. Conduct pre-installation compatibility testing between BMS contractor and equipment suppliers. Document all interface requirements in purchase agreements.

**Priority:** Medium

### 6. Negotiate Comprehensive Service Agreements with Equipment Procurement

**Rationale:** The specifications require various service agreements and warranty periods. Negotiating these as part of equipment procurement can provide better terms and ensure consistent service quality across all systems.

**Estimated Impact:** Reduced long-term operational costs, ensured service availability, and simplified vendor management

**Implementation:** Include multi-year service agreements in equipment RFPs. Evaluate total cost of ownership including service costs in vendor selection. Ensure service technicians are factory-trained and locally available.

**Priority: Medium** 

### **Conclusion**

#### **Key Findings**

- Multiple heat pump technologies specified requiring coordination between Oilon water-source units and York air-source units with different performance characteristics and control requirements
- Extensive pump inventory (24+ units) creates opportunity for standardization and volume pricing while requiring careful coordination of VFD integration
- Factory witness testing requirements for heat pumps indicate critical performance validation needs that must be planned into procurement schedules
- Complex BMS integration requirements with BACnet communication interfaces across all equipment types requiring early supplier coordination
- Project timeline shows compressed schedule (6-month duration) requiring early procurement of long-lead equipment to avoid delays

### **Highest Priority Actions**

- Immediately initiate procurement for heat pump equipment due to extended lead times and factory testing requirements - coordinate delivery schedules with installation timeline
- Establish factory witness testing schedule for critical equipment and coordinate design team attendance to validate performance before shipment
- Negotiate standardization opportunities within equipment categories to reduce complexity and achieve volume pricing benefits while maintaining performance requirements
- Coordinate BMS integration requirements with all equipment suppliers during submittal review to ensure compatibility and smooth commissioning

#### **Summary**

This HVAC decarbonization project at Prudential Plaza represents a comprehensive mechanical system upgrade featuring air-source and water-source heat pumps, hydronic systems, and advanced controls. The procurement strategy should focus on coordinating complex heat pump systems with multiple manufacturers (Oilon, York), extensive pump infrastructure (Bell & Gossett), and integrated VFD controls (ABB). Critical procurement considerations include factory testing requirements, long lead times for specialized heat pump equipment, and comprehensive BMS integration across all systems.



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