TACT Switch™ 6.2×6.5mm (SMD)

SKHM Series



Surface mounting type with 3.1mm total height suitable for high density mounting.

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type

Multi Control Devices

TACT Switch™

Custom-Products

Sharp Feeling Soft Feeling Snap-in Type Surface Mount Type Radial Type

Features

- Reflow solderable.
- Available with anti-ESD ground terminal.
- Packaged with a 12mm wide embossed taping.

Applications

 For operating various electronic devices such as audio devices, office equipment, communication devices, measuring instruments, TVs, video recorders, etc.

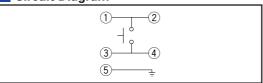
Products Line

Products No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem color
SKHMQKE010	0.98N					500,000 cycles		Black
SKHMQLE010	1.57N	Vertical	0.25	50mA 12V DC	10 <i>μ</i> Α 1V DC	300,000 cycles	100m Ω max.	Green
SKHMQME010	2.35N					200,000 cycles		Red

Dimensions Unit:mm

Style	PC board land dimensions (Viewed from switch mounting face)
8 6.2 Stem Stem Stem	Ground terminal land 5-1.4×1.6 land

Circuit Diagram



Products Specifications

Items	Series	Sharp feeling type Soft feeling type				
Operati	ng temperature range	-20° to $+70^{\circ}$ -20° to $+70^{\circ}$ SKHJ/HL/QJ/RR/RV/QC/QK SKEG				
Operating temperature range		-30°C to +85°C	-40℃ to +90℃			
Electrical	Insulation resistance	100M Ω min. 100V DC SKEY/PD: 50M Ω min. 100V DC				
performance	Voltage proof	250V AC for 1 min. SKRE/SKSC/SKRB/RV/RH/RM/RW/RR/EY/PD : 100V AC for 1min.				
D 1334	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively				
Durability	Lifetime	Shall be in accordance with individual specifications.				
Cold		−30±2°C for 96h				
Environmental performance	Dry heat	80±2°C for 96h				
	Damp heat	60±2℃, 90 to 95%RH for 96h				

Note

We can raise the working temperature range for in-vehicle applications upon request. Contact us if you have any requirements of this kind.

Specifications of LED (SKHJ)

Color of light	Power dissipation P(mW)	Forward pulse peak current IFP(mA)	Forward current IFDC(mA)	Reverse voltage VR(V)	Forward voltage VF(V) IF=10mA	Reverse current IR(μ A) VR=4V	Peak emission wave length λ peak(nm) IF=10mA	Spectral line half width Δ λ (nm) IF=10mA	Luminous intensity IV(mcd) IF=10mA
Red					2.7 max.	5 max.	700 TYP	100 TYP	0.4min. 1.0 TYP
Pure green	40	40 80	15	4	2.05TYP	10 max.	555 TYP	20 TYP	0.8min. 2.0 TYP
Amber					2.7 max. 2.0 TYP		590 TYP	30 TYP	0.4min. 1.0 TYP
Orange (High brightness)				3			630 TYP	40 TYP	1.5min. 4.0 TYP
Green (High brightness)				4	2.7 max. 2.05TYP		565 TYP	30 TYP	2.0min. 5.0 TYP

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Dual-in-line Package Type Multi Control

Multi Control Devices

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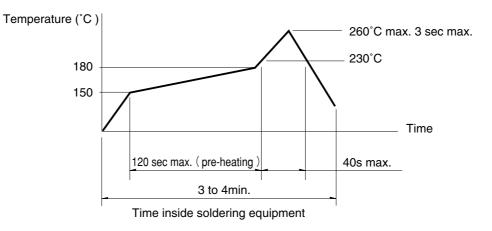
Sharp Feeling Soft Feeling Snap-in Type Surface Mount Type Radial Type

Soldering Conditions

Condition for Reflow

Available for Surface Mount Type. (Except SKRM, SKRR Series)

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 ϕ CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile



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Sharp Feeling

Soft

Feeling

Snap-in Type Surface Mount Type Radial Type

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Note

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. You are requested to verify the soldering conditions thoroughly beforehand.

Conditions for Auto-dip Available for Snap-in Type and Radial Type

Available for Shap-in Type and Radial Type

(Except SKHJ, SKHL, SKQC, SKQJ, SKQK, SKEG series)

Items	Condition	
Flux built-up	Mounting surface should not be coated with flax	
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.	
Preheating time	60s max.	
Soldering temperature	260°C max.	
Continuous dipping time	5s max.	
Number of soldering	2times max.	

Manual Soldering (Except SKRT series)

Items	Condition	
Soldering temperature	350°C max.	
Continuous soldering time	3s max.	
capacity of soldering iron	60W max.	

Notes

- 1. Consult with us for TACT Switch™ washing conditions.
- 2. Prevent flux penetration from the top side of the TACT Switch™.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.
- 5. Use the flux with a specific gravity of at least 0.81. (EC-19S-8 by TAMURA Corporation, or their equivalents.)

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Sharp Feeling

Feeling Snap-in Type

Mount Type Radial Type

Specification of Embossed Taping Package

■ Taping Packaging for Auto-insertion

Plastic Reel

Applicable series

SKHM, SKHU, SKQG, SKQL, SKQM, SKQR, SKQY, SKRAAK, SKRAAL, SKRB, SKRE, SKRK, SKRM, SKRN, SKRN, SKRP, SKRT, SKRW, SKPM,SKSC

SKQT, SKRAAM, SKRAAQ, SKRH, SKRR, SKRV, SKPG, SKPN

SKQUBA, SKQUDB

33.5

Unit:mm

Applicable series	Oty/reel (pcs.) (Minimum packing unit)	Tape dimensions				
SKQM, SKPM	2,000					
SKHM, SKHU, SKQY, SKRT, SKRAAK, SKRAAL	3,000	Pull direction				
SKQG	5,000 (Without stem type) 4,000 (With stem type)	2 4 4 Ø1.5 hole				
SKRP	4,000					
SKRKAE, SKRKAH	4,500	(5.5)				
SKQR, SKRB SKRM, SKRW	10,000	8				
SKRE, SKRN, SKRKAG,SKSC	5,000					
SKQL	3,000	2 4 4 91.5 hole SZ 12 Pull direction				
SKRH	1,300	ø1.5 hole 2 12 4 12 4 12 9 Pull direction				
SKRV	1,500					
SKPG	1,200	<u>e1.5 hole</u> 2 <u>**12</u> 4 *Excluding SKQT(i.e.8)				
SKRAAM, SKRAAQ	1,400	-				
SKQT	3,000	9 2 2				
SKRR	7,000					
SKPN	1,100	Pull direction				
SKQUBA	750	40 40 40 40 40 40 40 40 40 40 40 40 40 4				
SKQUDB	600	40 Pull direction				

Note

Consult with us for a ϕ 330 mm diameter reel.