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a) If the array is close to being sorted, or sorted (Best-case), insertion sort can be preferable.

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If the array size is small also insertion sort makes less operations.

b) Since in real-life application, the possibility of our data structure to be in a worst-case form is ^{low}, quick sort is preferable when our data structure has a form closer to best-case scenario than worst-case one. Also if our data structure doesn't have millions of datas, quick sort again is preferable.