9504	Ultimaker2Extended+ voor assemblage	
Total quantity		
Total quantity parts	333	

Partnummer		Name	Quantity	Material
1011	D	Y-linear shaft	2	1.4034 (X46Cr13)
1012	D	X-linear shaft	2	1.4034 (X46Cr13)
1024	Е	Limit Switch, Black Short Wire	1	several
1056	Α	Sintered Bushing	4	Sintered Bronze
1065	В	Linear Bearing LM6LUU	2	several
1069	Α	Tube Coupling Collet	2	Nylon
1071	Α	Clamp Clip	2	Nylon
1156	Α	Z-shaft Cap Bottom	2	PC ABS
1165	В	Timing Pulley 5mm Shaft GT2	2	Aluminum
1166	С	Timing Pulley 8mm Shaft GT2	8	Aluminum
1167	Е	Timing Pulley Double 8mm Shaft GT2	1	Aluminum
1168	В	Sliding Block Spring	4	DIN 17.223 material nr. 1.1200
1171	В	Double flat Cable 10 Wire	1	several
1172	Α	Print Head Shaft X	1	1.4034 (X46Cr13)
1173	Α	Print Head Shaft Y	1	1.4034 (X46Cr13)
1176	Α	Spacer 8.2x10x5	2	Nylon
1177	Α	Spacer 8.2x10x10	4	Nylon
1178	Α	Spacer 8.2x10x25	1	Nylon
1186	Е	Print Head Cable	1	several
1188	A	Timing Belt GT2 200	2	several
1189	Α	Timing Belt GT2 610	4	several
1200	Α	ISO 7380 M3x8	4	AISI 304
1201	С	Washer Large M3	8	AISI 304
1202	В	ISO 7380 M3x10	16	AISI 304
1203	В	ISO 7380 M3x12	14	AISI 304
1204	В	ISO 7380 M3x16	44	AISI 304
1205	В	ISO 7380 M3x14	2	AISI 304
1206	В	ISO 7380 M3x20	1	AISI 304
1207	В	ISO 7380 M3x25	12	AISI 304
1209	С	Nut M3	5	AISI 304
1213	В	DIN 562 Square Nut M3 A2	40	AISI 304
1214	Α	ISO 7040 Nut M3 Prev. torque A2	8	AISI 304
1220	Α	Ball Bearing F688-2RS	8	stainless steel
1234	F	Bottom Panel UM2	1	dibond (Alu/PP/Alu)
1235	E	Top Panel UM2	1	dibond (Alu/PP/Alu)
1240	С	Main Board Electronics Cover	1	Steel El.Galvanized
1241	В	Motor Spacer UM2	2	PC ABS
1242	A	Spacer 3.2 x 6x 10	4	Nylon
1242	A	Knob Front UM2	1	ABS 757
1245		Knob Housing UM2	1	PC 2807 Makrolon
1245	Α		1	
1249	A	Display Oled Blue Ulticontroller Board	1	several
1249	B B	SD card 4G	1	several several
1250	В		1	
1251	ם	Ulticontroller Electronics Cover	I I	sheet metal DC01-A-m acc. EN10130
1255	Α	Sliding Block Half UM2	8	PC ABS
1266	С	Bowden tube	1	PFA
1279	С	Feeder Ring	1	AISI 304
1281	С	Braided Sleeve Clip	5	ABS
1266 1279	C C	Bowden tube Feeder Ring	1 1	PFA AISI 304

1287	Α	Washer M7	1	AISI 304
1294	Α	Keep Hands Clear Sticker	1	plastic
1306	С	Hot end holder bottom	1	ALU 3.2315
1307	С	Hot end holder top	1	ALU 3.2315
1308	С	Cooling Rib Hot End	1	ALU 3.2315
1310	В	Hot end Isolator	1	AISI 303
1313	A	Model Cooling Fan 12VDC 0.1 A	2	several
1315	A	Jumper	2	several
	C	Print Head Middle	1	
1321			<u>-</u>	PA6-GF30
1322	D	Print Head Bottom	1	PA6-GF30
1325	Α	Insert material sticker	1	plastic
1326	Α	Warning sticker	1	plastic
1330	С	Hot-end Cooling Fan 5VDC 0.08A	1	several
1348	Α	ISO 7380 M3x4 A2	4	AISI 304
1351	Α	ISO 4762 M2,5x10	2	AISI 304
1354	Α	ISO 724 Hex nut M7	1	AISI 304
		Tap Fix 2.5x14 mm staal verzinkt bolkop		
1362	Α	porzidrive	8	steel
1363	Α	Ferrite Core	2	Ferrite
1521	Α	Short Print Head Thumb Screw	4	steel
1546	Α	Ultimainboard V2.1.4	1	
			<u> </u>	
1748	D	Print head top single hole	1	PA6-GF30
1960	G	Grip Axis	1	AISI 303
			1	
1961	A	Idler Spring	•	DIN 17.224 material nr. 1.4310
1962	E	Tension Indicator	1	POM-GF10
1963	N	Feeder casing Part A-left	1	POM-GF10
1965	N	Feeder casing Part B-left	1	POM-GF10
1967	M	Feeder lever part A	1	POM-GF10
1968	J	Feeder lever part B	1	POM-GF10
1969	F	spur gear 1M 11T	1	PA6
1970	Е	spur gear 1M 36T	1	PA6
1971	С	Threaded standoff	2	AISI 304
1972	С	idler wheel	1	AISI 303
1973	A	bearing idler wheel	1	stainless steel
1974	Α	bearing feeder axis	2	stainless steel
1976	D	Filament Guide Insert	1	POM-GF10
1977		Feeder Motor	1	
	В		<u>-</u>	several
2048	Α	Din 914 M4x4 Set screw	11	AISI 304
				4 4004 ()(400 :5)
2201	F	Z-linear shaft	2	1.4034 (X46Cr13)
2202	Α	Z-Motor with Trapezoidal Lead Screw	1	several
2203	В	X,Y motor	2	several
2204	В	Limit Switch, Blue Wire	1	several
2205	В	Limit Switch, Red Wire	1	several
2206	Α	LED Strip Cold white	1	several
2211	Н	Back Panel	1	dibond (Alu/PP/Alu)
2212	Α	Left Panel	1	dibond (Alu/PP/Alu)
2213	Α	Right Panel	<u>·</u> 1	dibond (Alu/PP/Alu)
2214	В	Front Panel	1	dibond (Alu/PP/Alu)
2222	A	Cable Cover	2	Staalplaat DC01-A-m vlg. EN 10130
2222		Cable Covel		Gladipidal DG01-A-III vig. EN 10130
0075		Legister Chaper O. 4 177-177	4	Alu tura 5000 0000
2275	C	Isolator Spacer 9.4 mm	1	Alu type 5000 or 6000
2278	Α	TFM Isolator Coupler	1	TFM
2283	С	Heater Cartridge 24V 35W	1	several
2284	В	Fan Bracket	1	AISI 304
2287	В	Print Table Back Cover	1	dibond (Alu/PP/Alu)
2288	В	PT 100B sensor glassfiber	1	several
2311	Е	olsson heater block	1	brass MS58
2313	C	olsson nozzle 0.40	1	brass MS58
20.0	_		•	

2317	В	M3x16 countersunk pozidrive	1	AISI 304
2322	Α	Nozzle ring DIN 6798V M3	1	AISI 304
9129	Α	SD card sticker	1	plastic
9407	Α	Ultimaker Heated Build Platform Assembled	1	several