

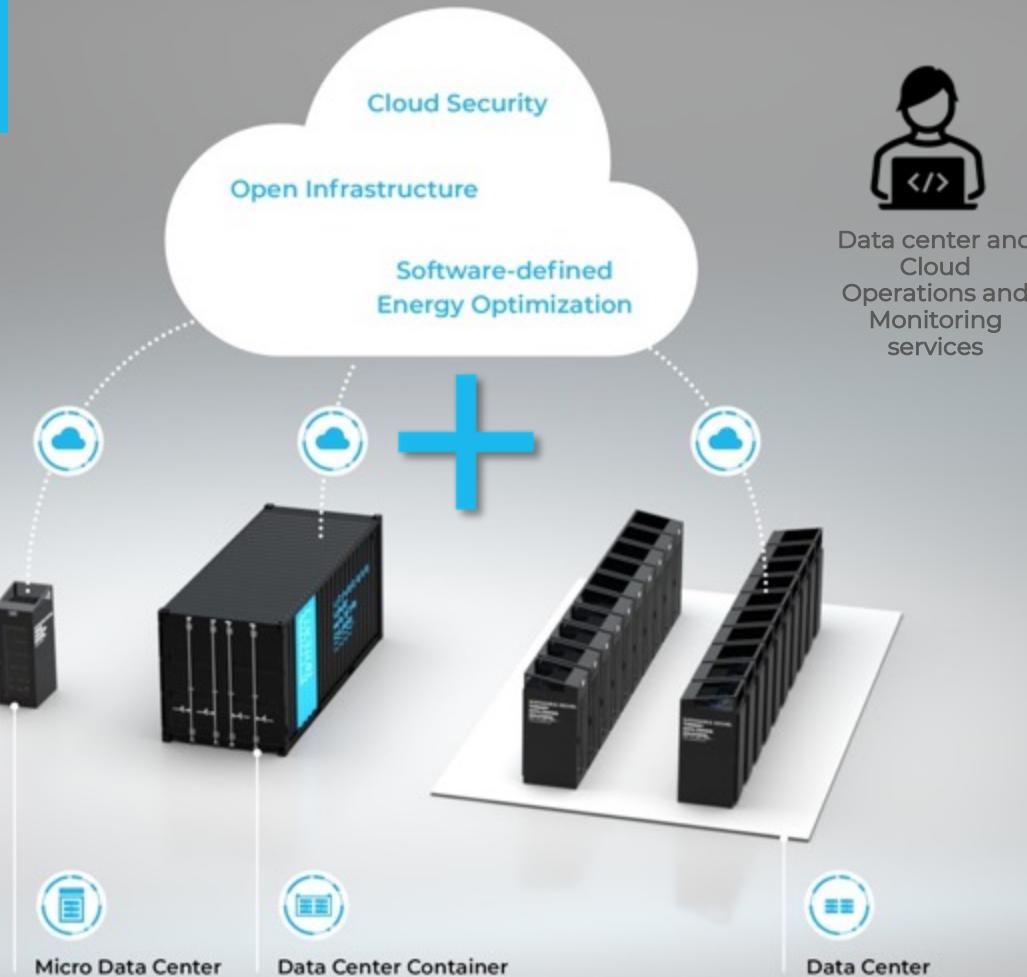
# Open for All.

POWER TO DATA - DATA TO HEAT



OCP  
GLOBAL  
SUMMIT

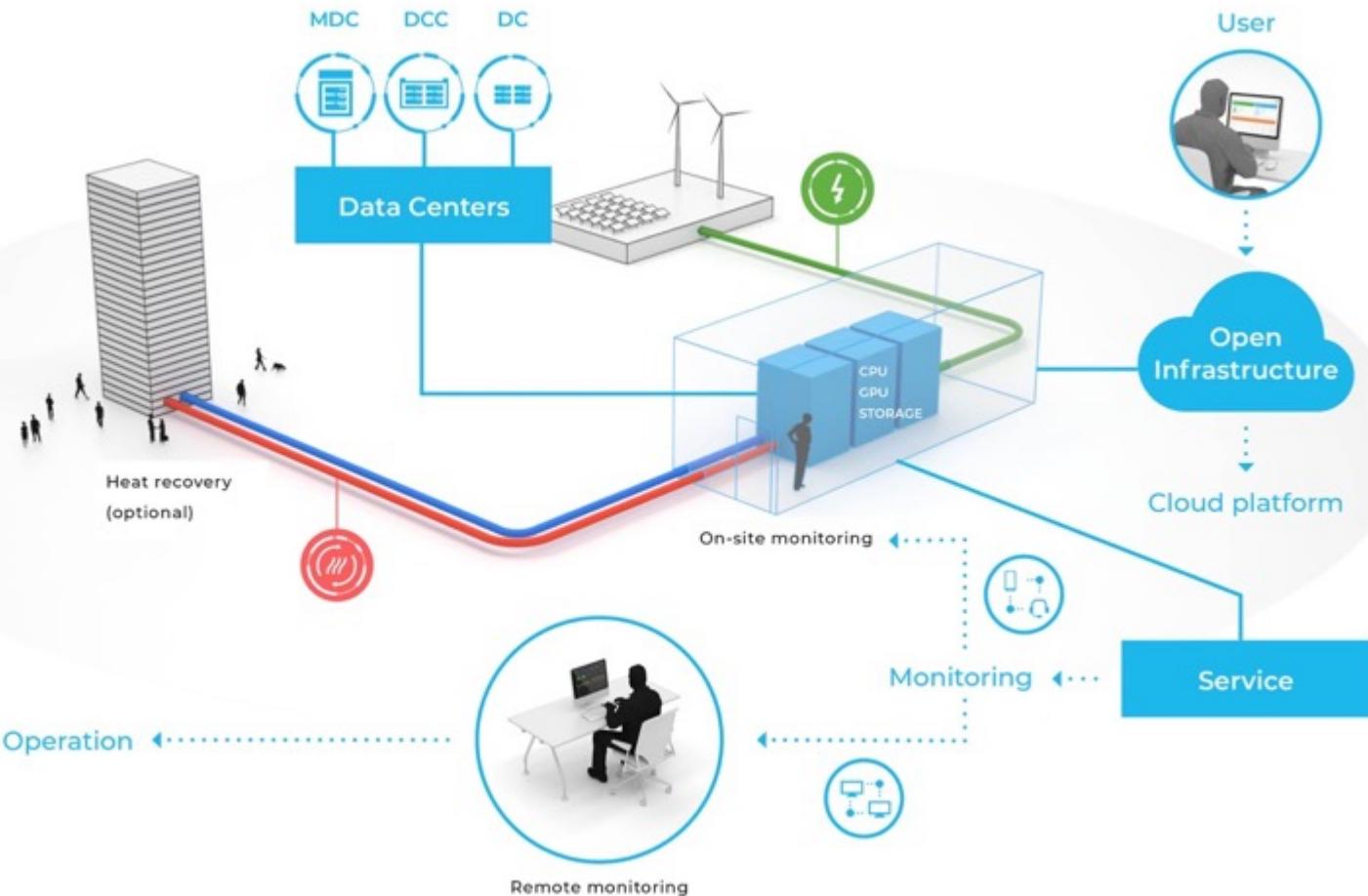
ADVANCED  
COOLING  
FACILITY



ONE-STOP SHOP

# OUR SOLUTIONS

By combining sophisticated physical and virtual infrastructures, our solutions not only save energy and costs but also significantly reduce the carbon footprint of data centers.



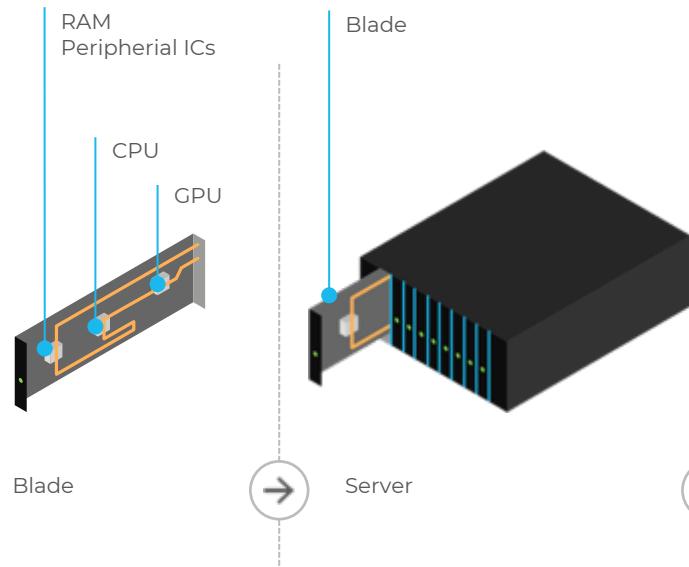
# A HOLISTIC APPROACH TO DIGITALISATION

# WATER-COOLED SOLUTIONS

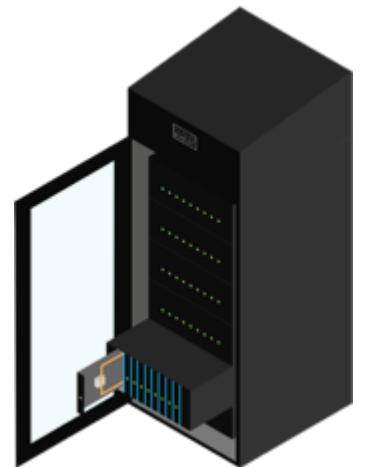
## OVERVIEW

### HARDWARE

CHOICE BETWEEN WATER-COOLED EXISTING OEM SOLUTIONS OR CUSTOMER-SPECIFIC RETROFITTING TO DIRECT HOT WATER COOLING ([CUSTOMIZED COOLING KIT](#))



### MICRO DATA CENTER INDOOR SOLUTION

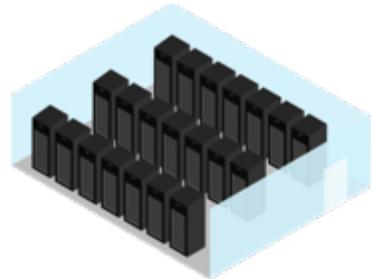


Rack

### DATA CENTER INSIDE A BUILDING



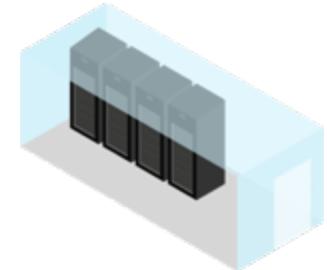
Integration into new  
as well as existing  
buildings



### DATA CENTER CONTAINER OUTDOOR SOLUTION



Integration into a  
20 ft/40 ft container



# HARDWARE

## WATER-COOLED OEM SOLUTIONS

- ▶ Availability of water-cooled hardware from different manufacturers
- ▶ Compatibility with different rack water cooling systems

### COMPATIBILITY LIST (EXAMPLES):

MEGWARE SLIDESX CHASSIS



DELL EMC POWEREDGE C6420



LENOVO THINKSYSTEM SD650



### CUSTOMERS:



# HARDWARE

## WATER-COOLED CUSTOMIZED COOLING KIT

- ▶ Implementation of individualized hardware in an existing water cooling infrastructure
- ▶ Retrofitting of air-cooled hardware into efficient direct hot water cooling
- ▶ Development of original solutions for OEM

## REFERENCES OF OEM SOLUTIONS:

- ▶ Thomas Krenn RI 2208-LCS
- ▶ Supermicro 9029
- ▶ Nvidia RTX Server
- ▶ TradeDX R5211

## PROCESS:

- 1 | Evaluation & conception
- 2 | Prototype development
- 3 | Serial product development
- 4 | Certification

## CUSTOMERS:

THOMAS  
KRENN

T

VATTENFALL

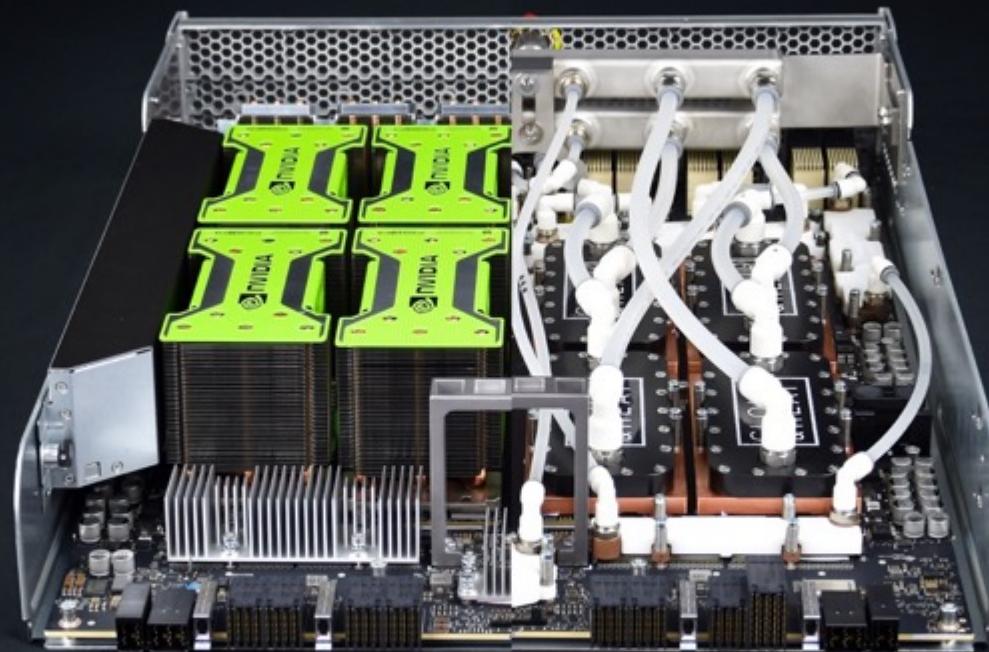


## BENEFITS:

- ▶ Cooling **CPUs, GPUs, peripheral ICs, converters, network chips and cards, PCIe expansion cards**
- ▶ Increase in **power density** per rack
- ▶ Reduction in **operative costs**
- ▶ Reduction in **fan power & noise level**
- ▶ **Quick connectors** for easy and safe installation

# CUSTOMIZED COOLING KIT

---



Air cooling



Water cooling

# MICRO DATA CENTER

## THE WATER-COOLED STANDARD

### TECHNICAL DATA:

**19" / 21"**

Rack standards

**80 kW**

Max. power supply

**48 U**

Max. rack height

**60 °C**

Max. water return temperature

### OPTIONAL MODULES:

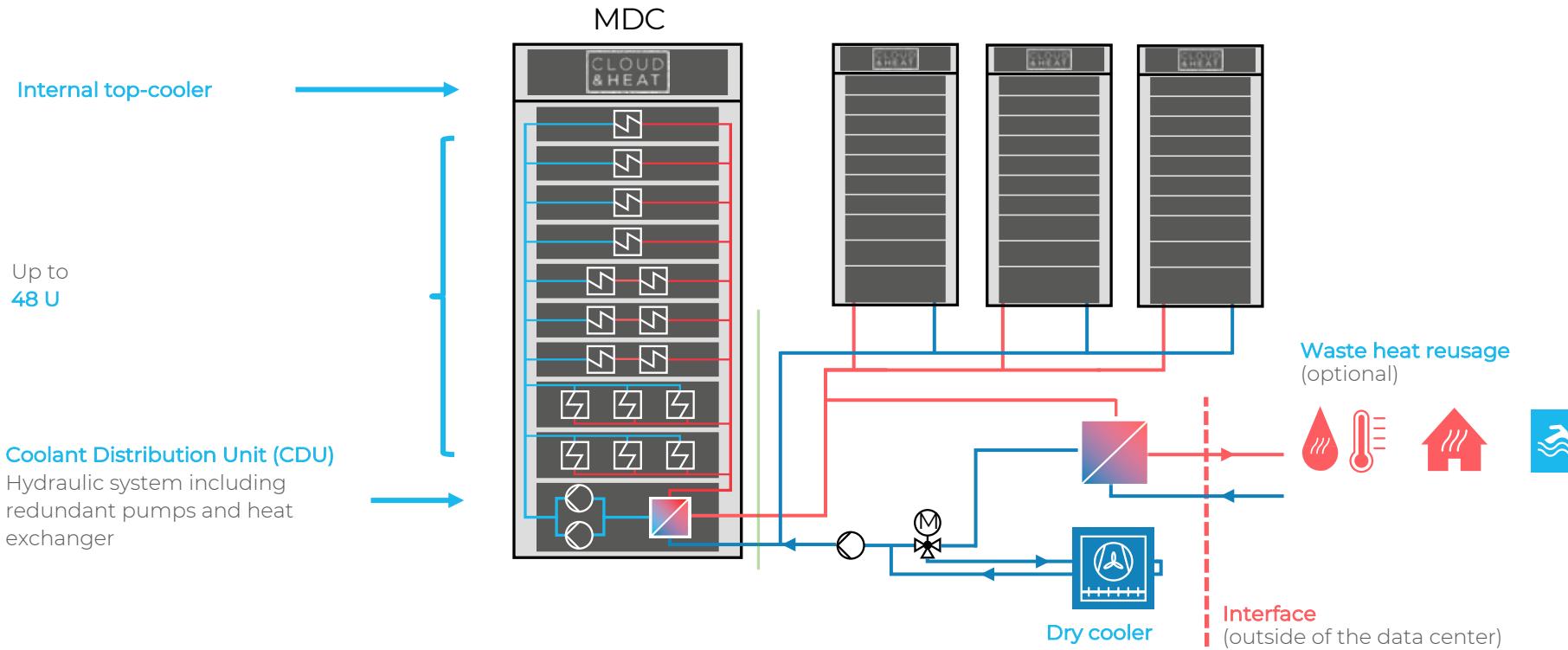
- ▶ Sidecooler
- ▶ UPS
- ▶ Data visualization incl. Grafana Dashboard
- ▶ Top cooler
- ▶ IT servers
- ▶ SecuStack
- ▶ Heat pump
- ▶ Network hardware
- ▶ Fire detection and firefighting
- ▶ Customer branding
- ▶ Redundant PDU
- ▶ Monitoring

### CUSTOMERS:



# MICRO DATA CENTER

## TECHNICAL ASPECTS OF THE WATER-COOLING SOLUTION

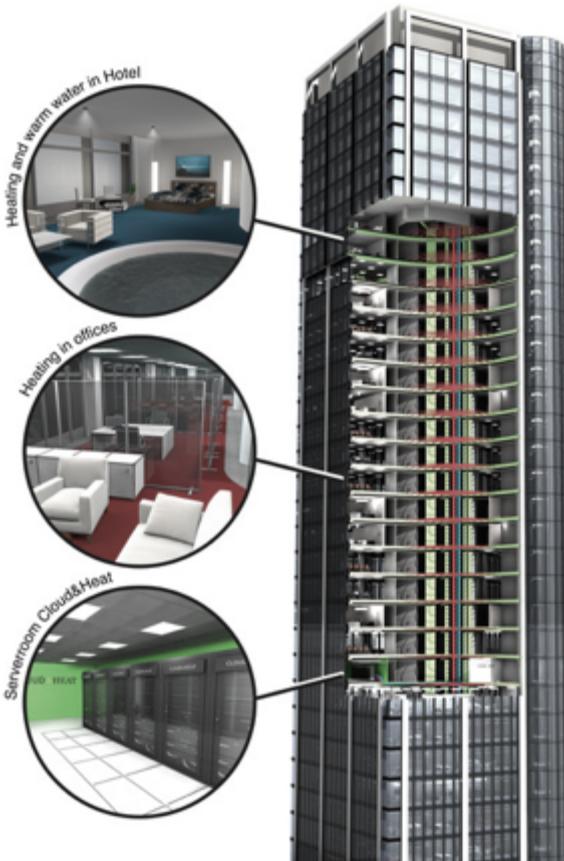


# INDOOR DATA CENTER

## EUROTHEUM DATA CENTER IN FRANKFURT

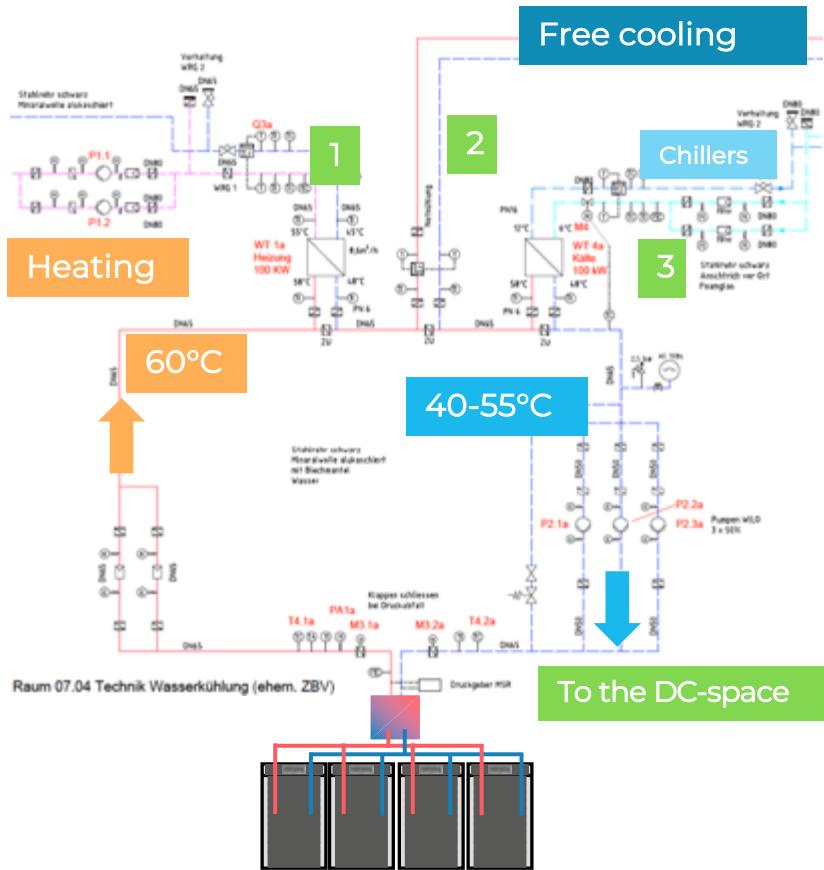
### KEY FACTS:

- Original built in 1999
- C&H refurbishment: 2017/18
- Direct water-cooling and waste heat utilization in the same building
- DC-rooms at 7<sup>th</sup> floor
- TIER 3+ class
- 500 kW capacity
- C&H OpenStack public Cloud infrastructure



# INDOOR DATA CENTER

## EUROTHEUM DATA CENTER IN FRANKFURT



### Data center cooling process:

1) Heating system → 2) Free-cooling → 3) A/C

1) Waste heat transferred to the heating system via a heat exchanger (for heating return temperatures < 55°C)

2) 100% free-cooling possible using the ventilation system and the north façade flaps for high server temperatures (50-60°C)

3) If needed A/C supply by using standard chillers (n+1)

# INDOOR DATA CENTER

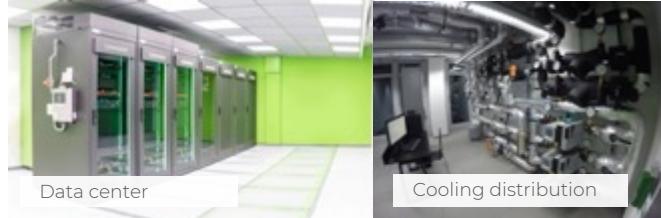
## ADDED VALUE OF THE IMPLEMENTATION

### 1. ADAPTATION OF THE DATA CENTER:

- ▶ Located in the Eurotheum building in Frankfurt (Main)
- ▶ Adaptation of an existing data center to efficient direct hot water cooling

500 kW

Data center power



### 2. SAVINGS CALCULATION:

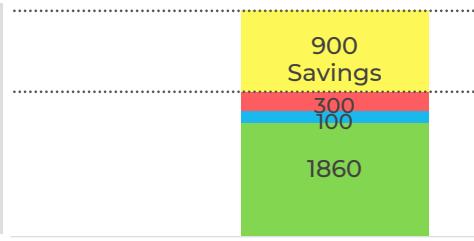
#### AIR COOLING:



= 645 T€/a

Classical cooling costs per year

#### DIRECT HOT WATER COOLING:



= 391 T€/a

Cooling costs with Cloud&Heat technology

Savings: -255 T€/a

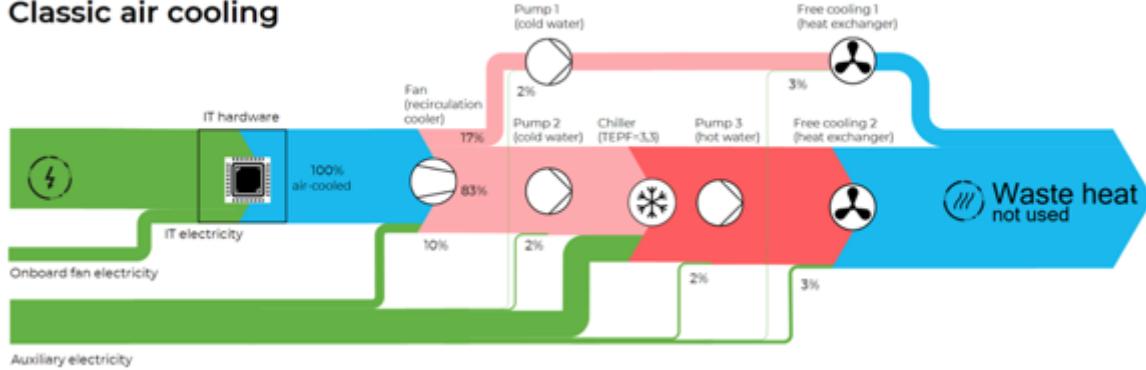
# INDOOR DATA CENTER

## ENERGY FLOW DIAGRAM



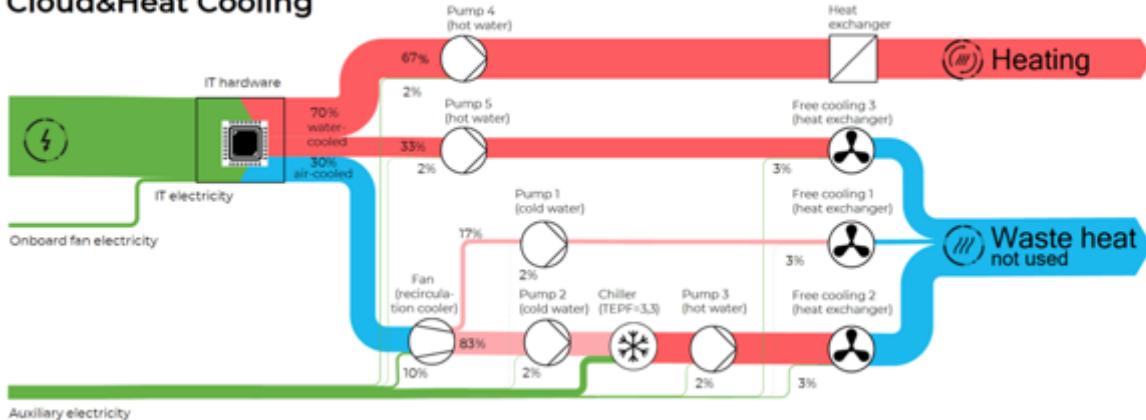
1. Air cooling 500 kW

### Classic air cooling



2. Adaptation to direct hot water cooling

### Cloud&Heat Cooling



- Electricity
- Heat flow – water (60 °C / 12 °C)
- Heat flow – air

# DATA CENTER CONTAINER

## THE WATER-COOLED STANDARD

### TECHNICAL DATA:

**19" / 21"**

Rack standards

**275 kW**

Max. power supply

**48 U**

Max. rack height

**20 ft / 40 ft**

Container length

### OPTIONAL MODULES:

- ▶ Sidecooler
- ▶ 21" Rack OCP ORV2
- ▶ Heat pump
- ▶ IT servers
- ▶ Reecoler device
- ▶ Network hardware
- ▶ Increased access security
- ▶ Customer branding
- ▶ Monitoring
- ▶ Redundant PDUs
- ▶ Fire detection and firefighting
- ▶ Data visualization incl. dashboard
- ▶ SecuStack
- ▶ **Flexible power supply and power density values**

### CUSTOMERS:

 INABATA

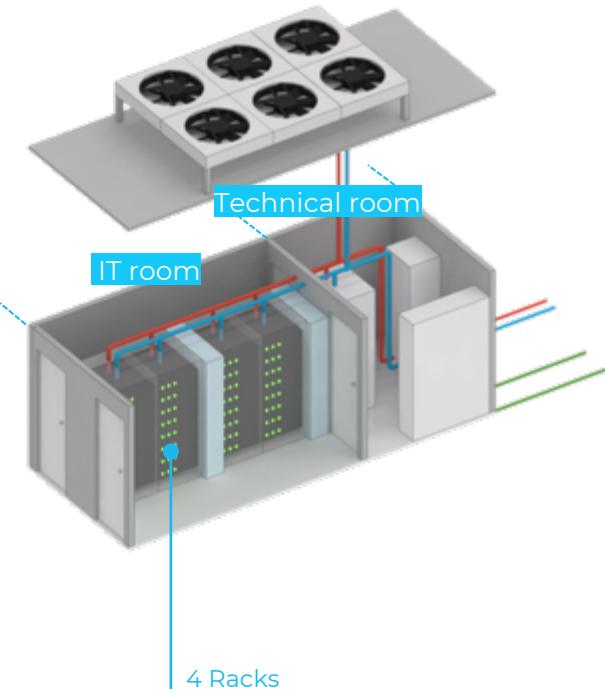
 VATTENFALL



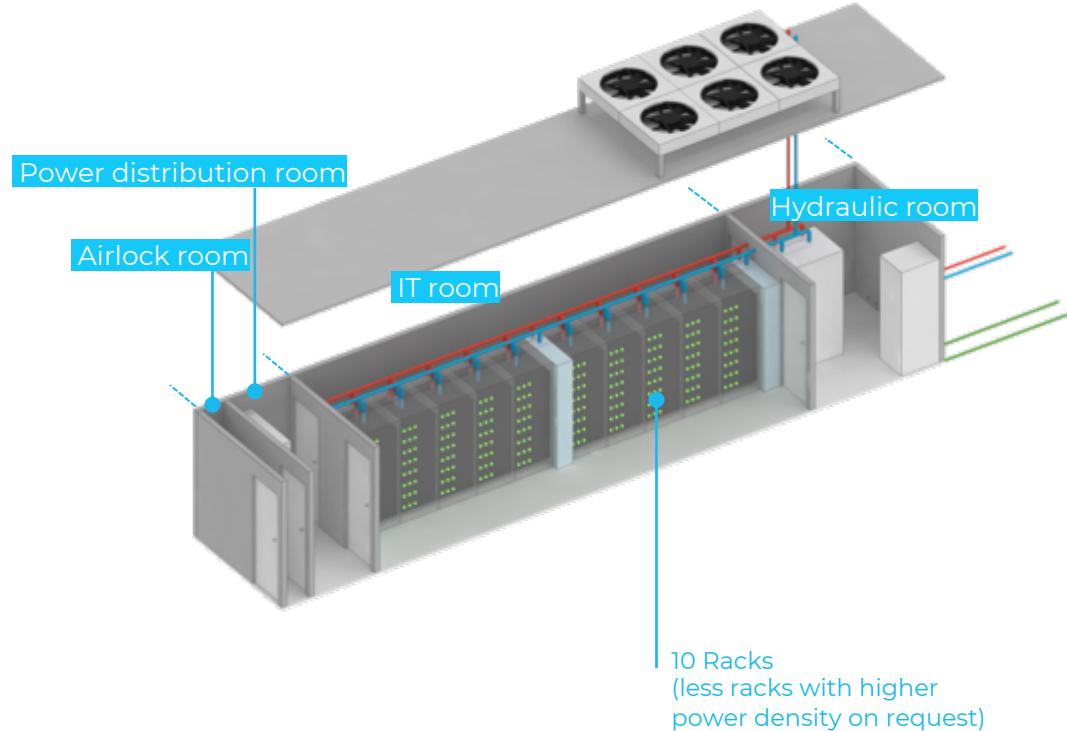
# DATA CENTER CONTAINER

## VARIANTS

20 FT CONTAINER:



40 FT CONTAINER:

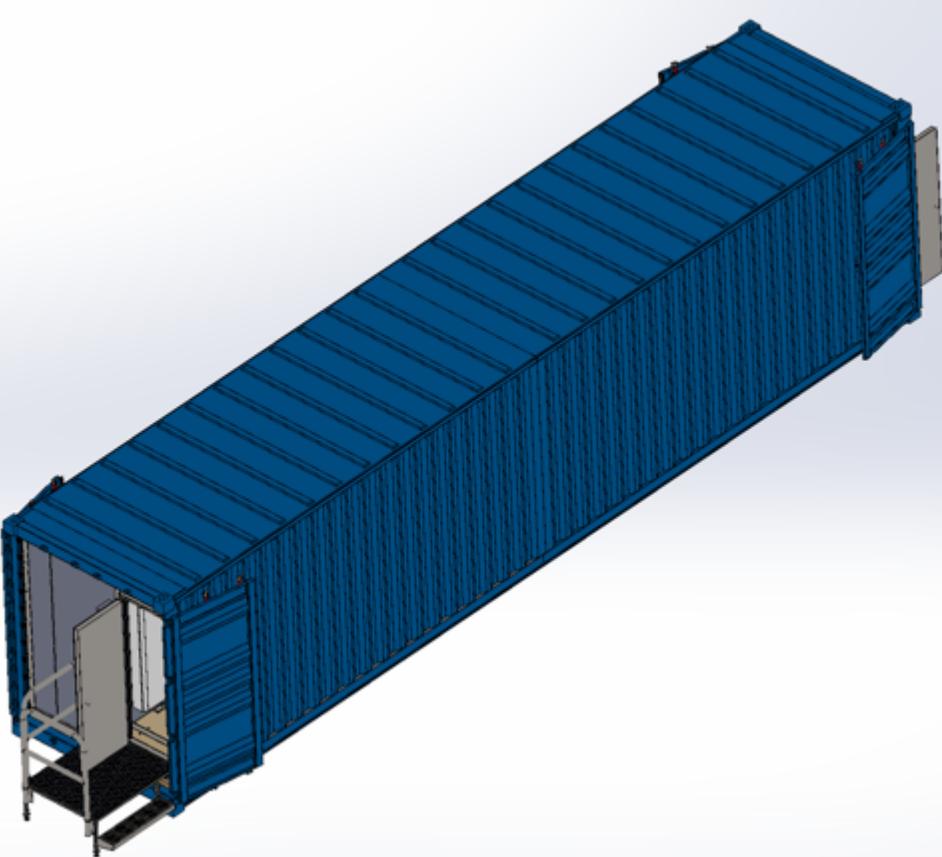


# DATA CENTER CONTAINER

## USE CASE

CLOUD  
&  
HEAT

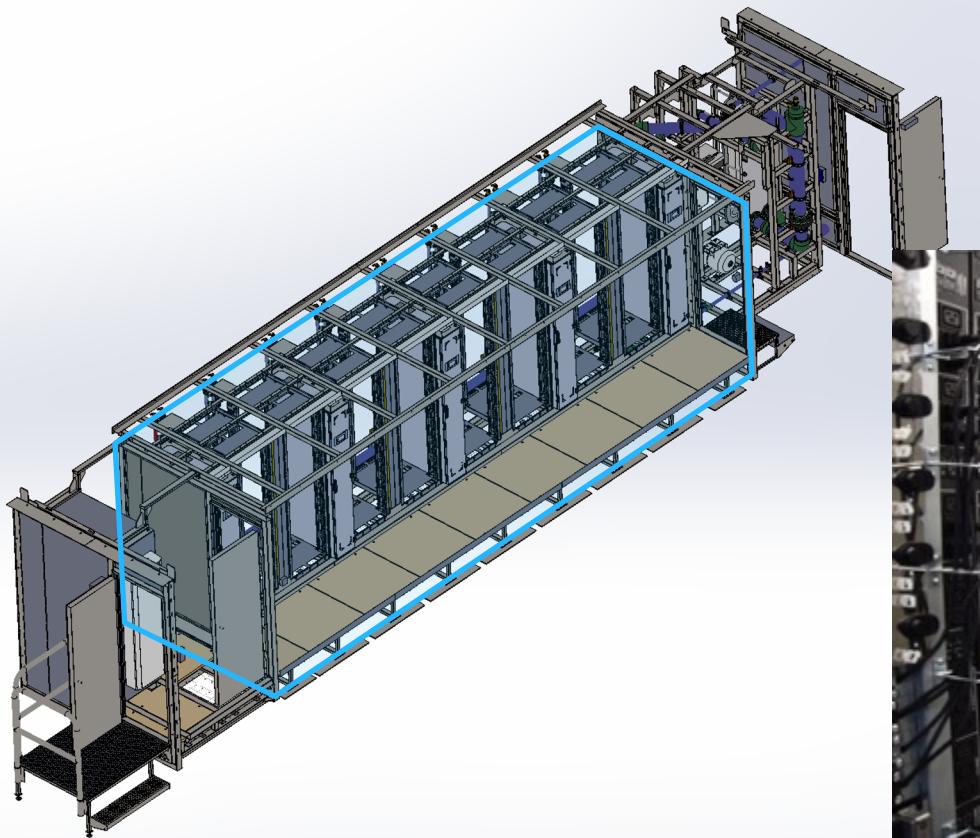
- ▶ 40 ft standard container for rendering purposes
- ▶ Weight with load: 17,000 kg/37,500 lb



# DATA CENTER CONTAINER

## SERVER ROOM

CLOUD  
& HEAT

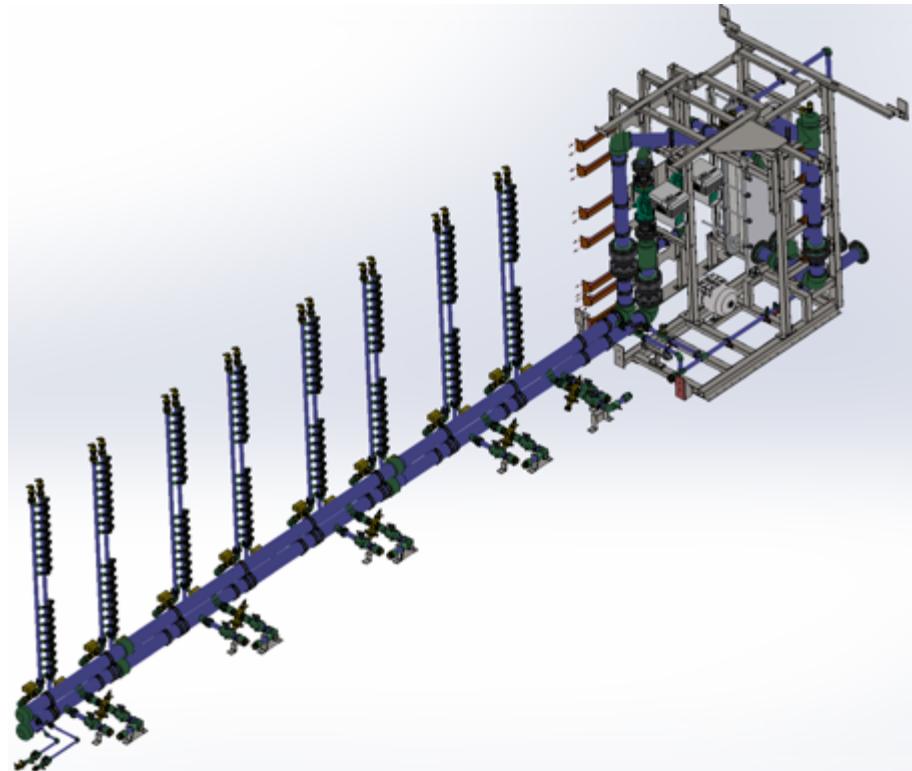


# DATA CENTER CONTAINER

## HYDRAULIC ROOM



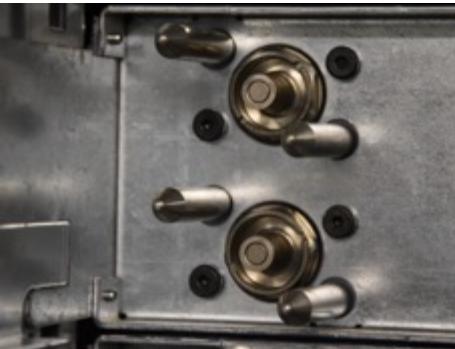
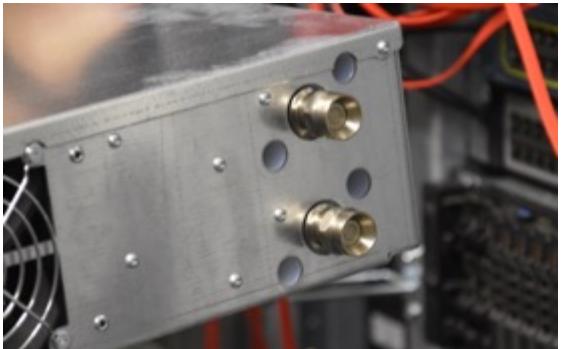
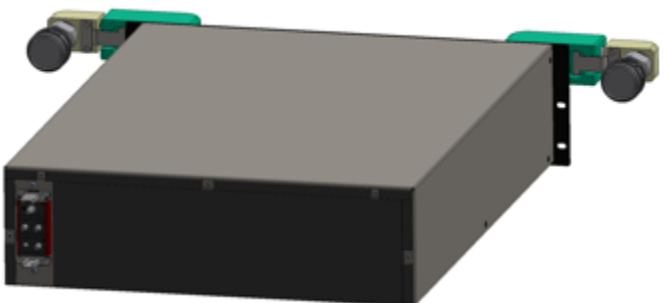
- ▶ One hydraulic system for direct and indirect water-cooling
- ▶ Connecting pipes and manifolds made of plastic
- ▶ Heat output up to 350 kW/119 kbtu/hr
- ▶ Cooling liquid: purified water with up to 34% glycol  
(failsafe until -20°C/-4°F)



# DATA CENTER CONTAINER

## BACKPLANE AND INTERFACES

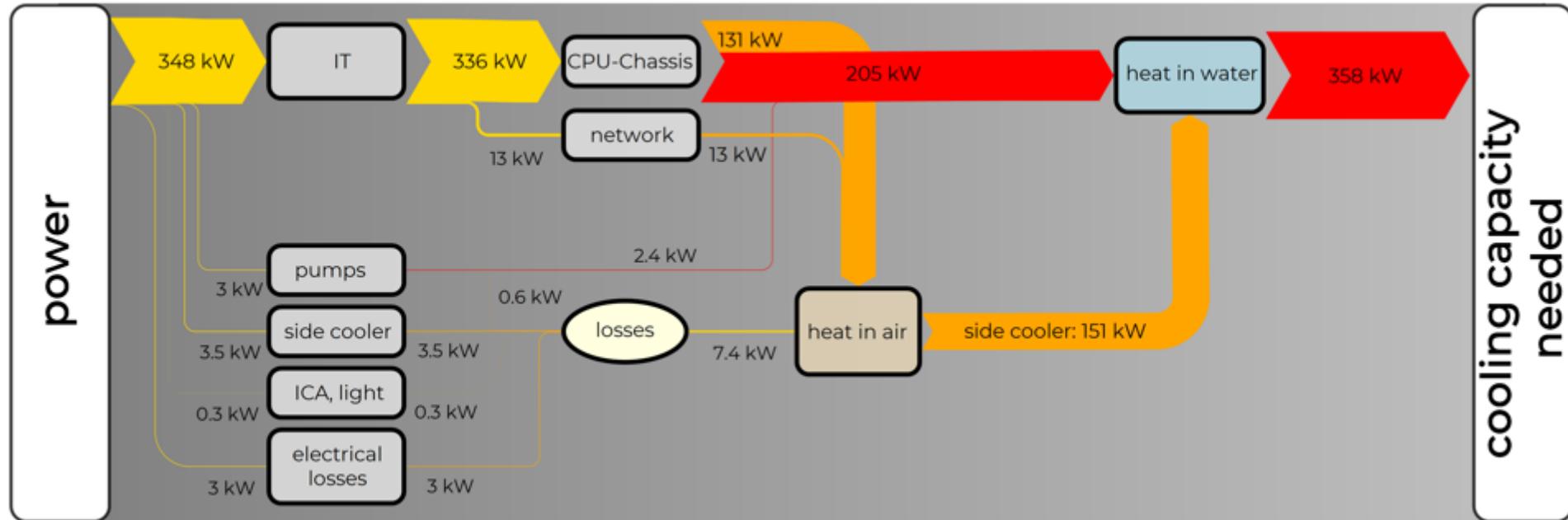
- ▶ Dripless couplings for connection of water-cooling
- ▶ Blind mate system - connection via pin guidance
- ▶ Ready to use system for eletrical quick connectors



# DATA CENTER CONTAINER

## ENERGY EFFICIENCY

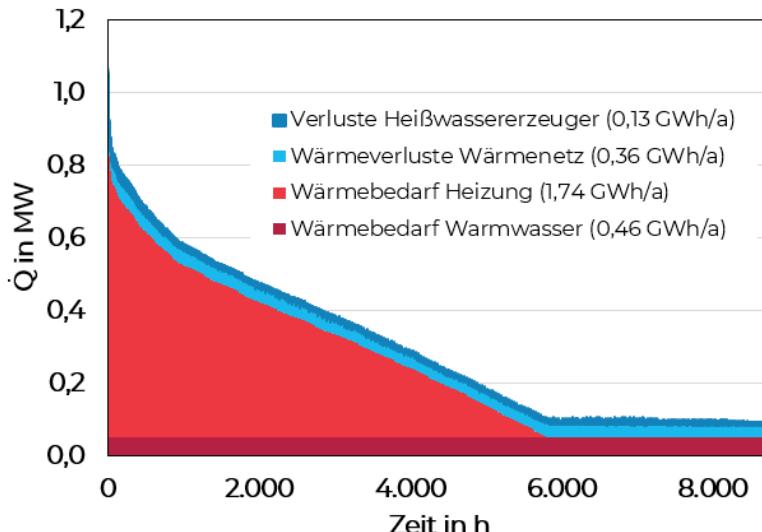
dPUE=1,03



# WASTE HEAT REUSE

## INTERFACES

- ▶ Our interface is always the heat exchanger. Stainless steel V4A.
- ▶ The maximum temperature delivered can reach 63°C DC-side. Heat-client side it drops to 60°C. If the waste heat is meant to heat a heating network reaching 70 to 100°C, the DC waste heat input is done to the return.
- ▶ Pressure in DC no more than 3 bar. To the outside depends on what is connected. Usually between 16 and 25 bar for heating networks.
- ▶ Liquid has to be suited to the heat exchanger. Demineralized water with glycol –if needed- and other additives is the liquid for DC.



Yearly 1MW-peak district heating power

# DIRECT HOT WATER COOLING

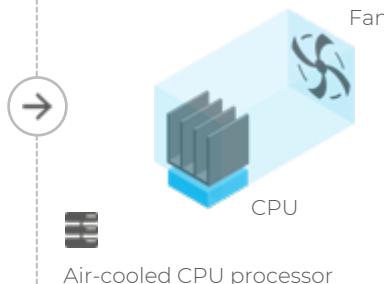
## ADDED VALUE OF ALTERNATIVE COOLING CONCEPTS

### HEAT TRANSFER FLUID



Water has a higher density and specific heat capacity than air and is therefore **3,500** times more efficient than air as a heat transfer fluid

### SPACE NEEDED FOR AIR COOLING VS. WATER COOLING



$$\text{PUE}^* = \frac{\text{Energy consumption DC}}{\text{Energy consumption IT servers}}$$

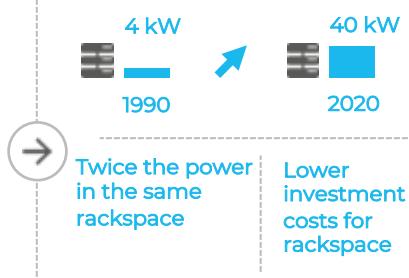


Comparison of DC energy efficiencies

Source: Uptime Institute

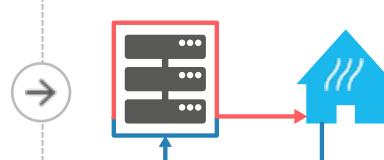
\*PUE (Power Usage Effectiveness)

### SPACE SAVINGS



Higher power density per IT area  
Source: Intel, AMD

### WASTE HEAT UTILIZATION



Closed water circuit at a high temperature can be used for waste heat utilization (e.g. building heating)

### POTENTIAL OF WATER COOLING

Lower energy consumption for cooling

Higher power density

High temperatures 60°C



### SAVINGS POTENTIAL\*



480 t/a

Reduction CO<sub>2</sub>-emissions  
△ 250 cars



For an IT power of 400 kW

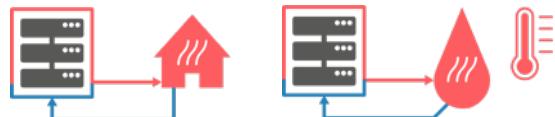
\*) Reference: Slide 12 (Source: Cloud&Heat Whitepaper Data Center Eurotheum)

# WASTE HEAT UTILIZATION POTENTIALS

## HEAT REUSAGE SCENARIOS (EXAMPLES)

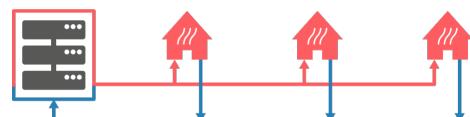
### RESIDENTIAL HEATING + DHW

23-60 °C



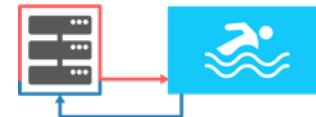
### DISTRICT HEATING

30-60 °C



### SWIMMING POOL

40-60 °C



### FIELD HEATING

25-45 °C



### GREENHOUSE HEATING

3-60 °C



### SEAWATER DESALINATION

33-60 °C



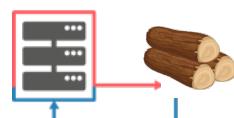
### FISH FARMING

15-25 °C



### WOOD DRYING

30-60 °C



### COOLING ENERGY

50-60 °C



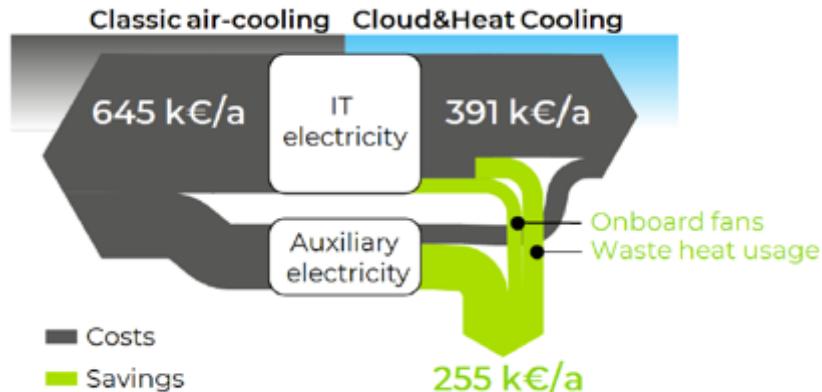
CLOUD&HEAT DESIGNS ARE ADAPTED TO COOL DOWN THE DATA CENTER BY REUSING THE HEAT FOR OTHER PURPOSES, WITHOUT COMPROMISING THE OPERATION OF THE IT COMPONENTS.

PUE VALUES CAN BE PUSHED UNDER 1.0 IF WASTE HEAT UTILIZATION IS CONSIDERED IN THE TOTAL ENERGY BALANCE.

# WASTE HEAT UTILIZATION POTENTIALS

## HEAT REUSAGE SCENARIO: WASTE HEAT FOR RESIDENTIAL HEATING

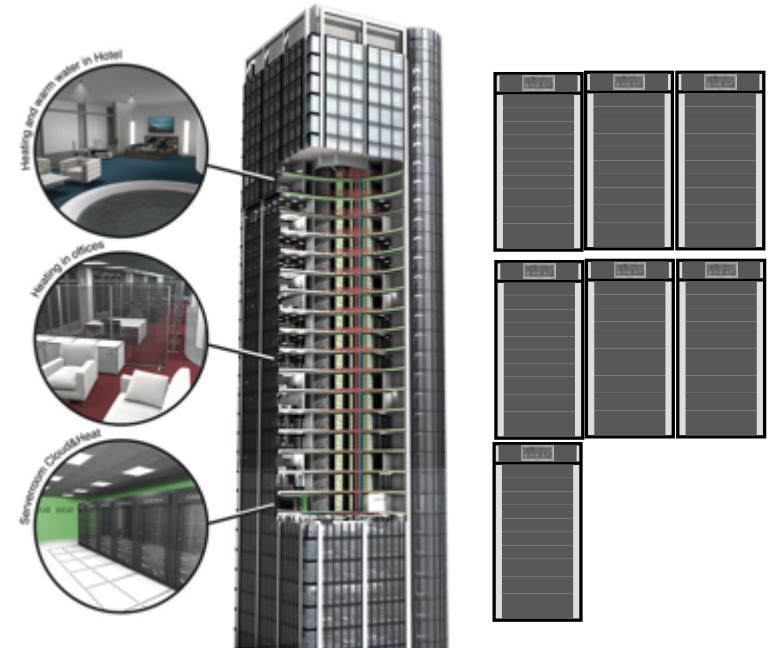
- ▶ 500 kW Tier 3 C&H data center with water-cooled servers, 70% water-cooled HW, 67% reusable.
- ▶ Waste heat recovery: supplied to hotel, customers and offices in same building
- ▶ Heating potential of around 8000 m<sup>2</sup>



Cost flow diagram - standard air-cooling vs. Cloud & Heat Cooling

### Outcomes for one year

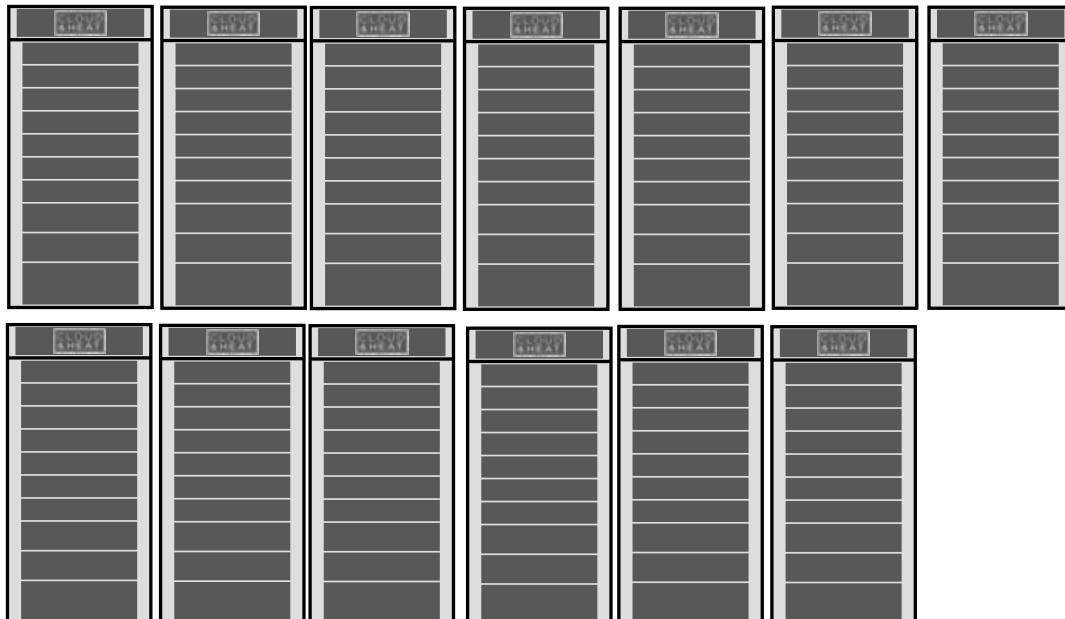
- ▶ Saved cooling costs: 190.000 €/a
- ▶ Saved heating costs: 65.000 €/a
- ▶ CO<sub>2</sub> reduction: 710 tons/a (90 football fields of forest)



# WASTE HEAT UTILIZATION POTENTIALS

## HEAT REUSAGE SCENARIO: WASTE HEAT FOR SWIMMING POOL HEATING

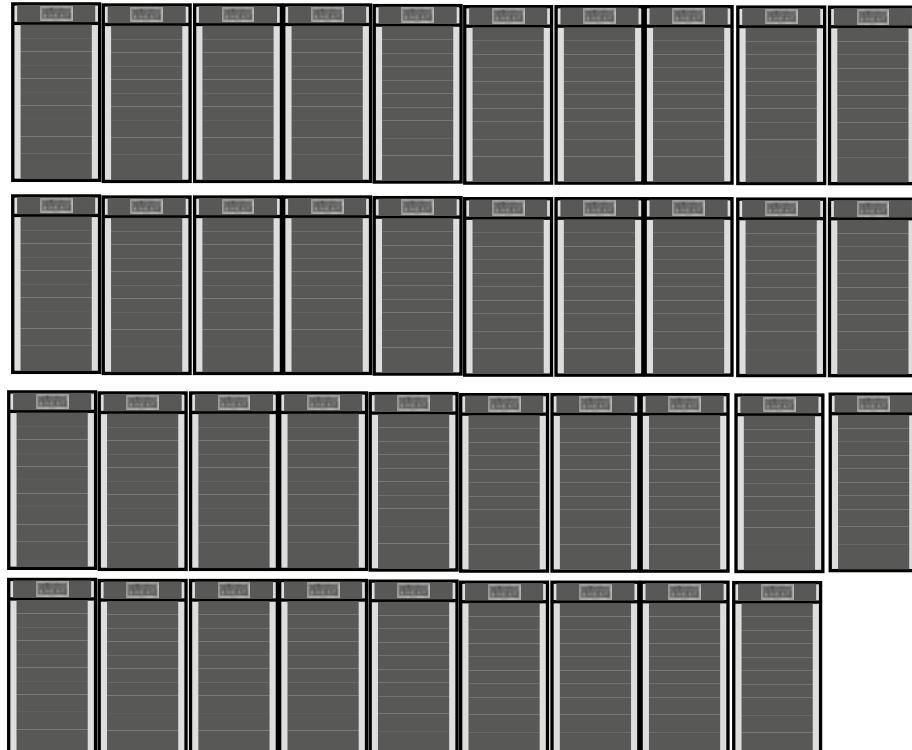
- ▶ 800 kW for an olympic swimming-pool heating\*
- ▶ 40°C hot water supply
- ▶ 14 MDCs at full capacity (75% water-cooled)



# WASTE HEAT UTILIZATION POTENTIALS

## HEAT REUSAGE SCENARIO: WASTE HEAT FOR GREENHOUSE HEATING

- ▶ 2300 kW for heating 1 ha. greenhouse to 25°C with -5°C outside\*
- ▶ 39 MDCs at full capacity (75% water-cooled)



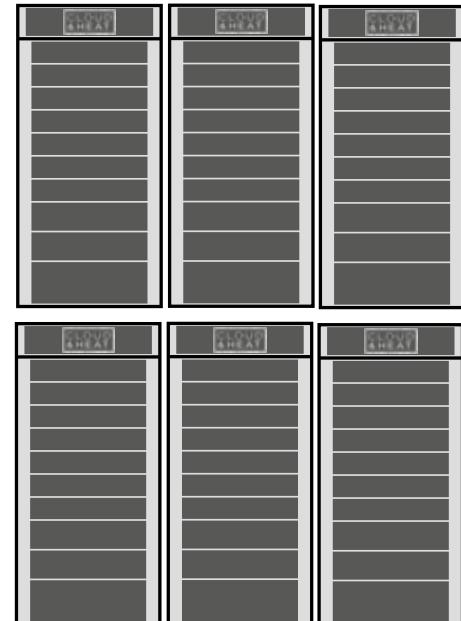
# WASTE HEAT UTILIZATION POTENTIALS

## HEAT REUSAGE SCENARIO: WASTE HEAT FOR DESALINATION

- ▶ UK average 3 people family uses 367 L of water per day\*. Assuming 16 households per building: 5872 L/day
- ▶ 17 L of distilled water with 1 kWh of heat at 60°C + 0,036 kWh electrical power needed (using MED desalination)
- ▶ 345 kWh heat + 12 kWh electrical power are needed
- ▶ 6 MDCs at full capacity (75% water-cooled)



<https://www.neefusa.org/nature/water/household-water-use>

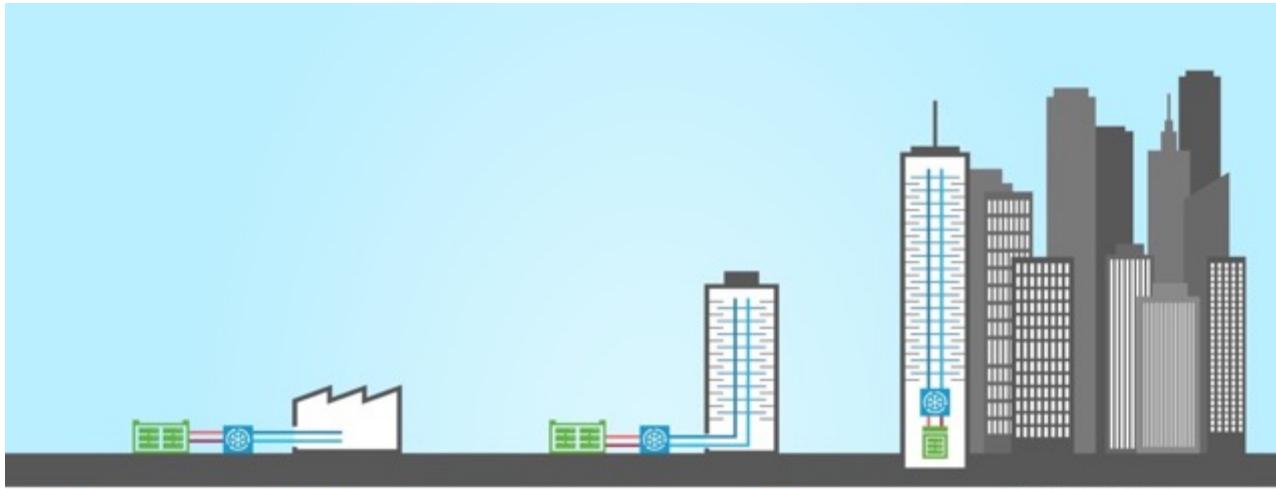


\*<https://www.statista.com/statistics/827278/liters-per-day-household-water-usage-united-kingdom-uk/>

# WASTE HEAT UTILIZATION POTENTIALS

## HEAT REUSAGE SCENARIO: WASTE HEAT INTO COOLING ENERGY

- ▶ Heat drives a thermodynamic process to produce cooling energy
- ▶ No compressor required
- ▶ Minimal electrical auxiliary energy demand for pumps, measurement, control and actors
- ▶ Waste heat conversion into cooling energy for other buildings, greenhouses, industries or
- ▶ For the cooling of the data center itself



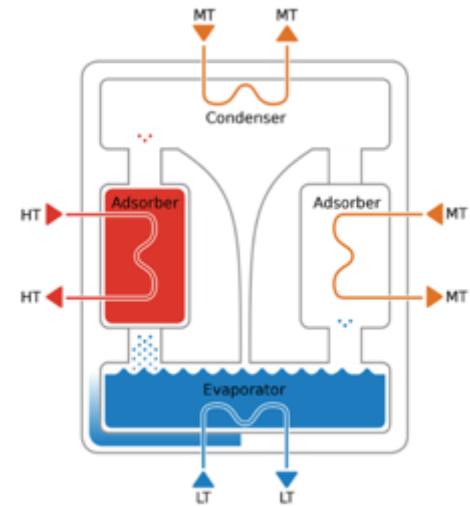
MDC  
MICRO-DATA CENTER

DCC  
DATA CENTER CONTAINER

DC  
DATA CENTER

ADSORPTION TYPE  
REFRIGERATION  
MACHINE

HOT WATER (HEAT RECOVERY)  
RETURNING HOT WATER  
CHILLED WATER  
RETURNING CHILLED WATER



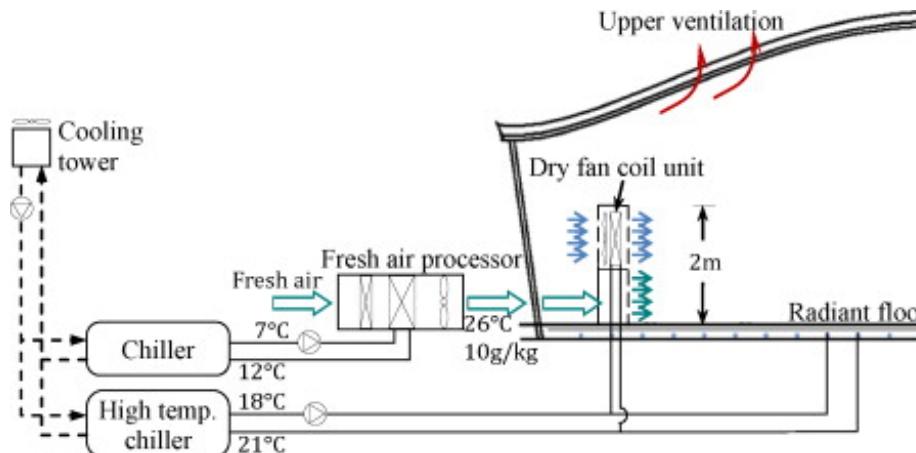
# WASTE HEAT UTILIZATION POTENTIALS

## HEAT REUSAGE SCENARIO: WASTE HEAT INTO COOLING ENERGY

- ▶ 2000 m<sup>2</sup> building needs ca. 100 kW cooling power for cooling down from 40 to 25 °C\*.
- ▶ Adsorption coolers have an efficiency of 40% and work at "high" cold temperatures (around 15°C)
- ▶ 2 MDCs at full capacity (75% water-cooled)



<https://www.greenbuildingadvisor.com/article/does-radiant-floor-cooling-make-sense>

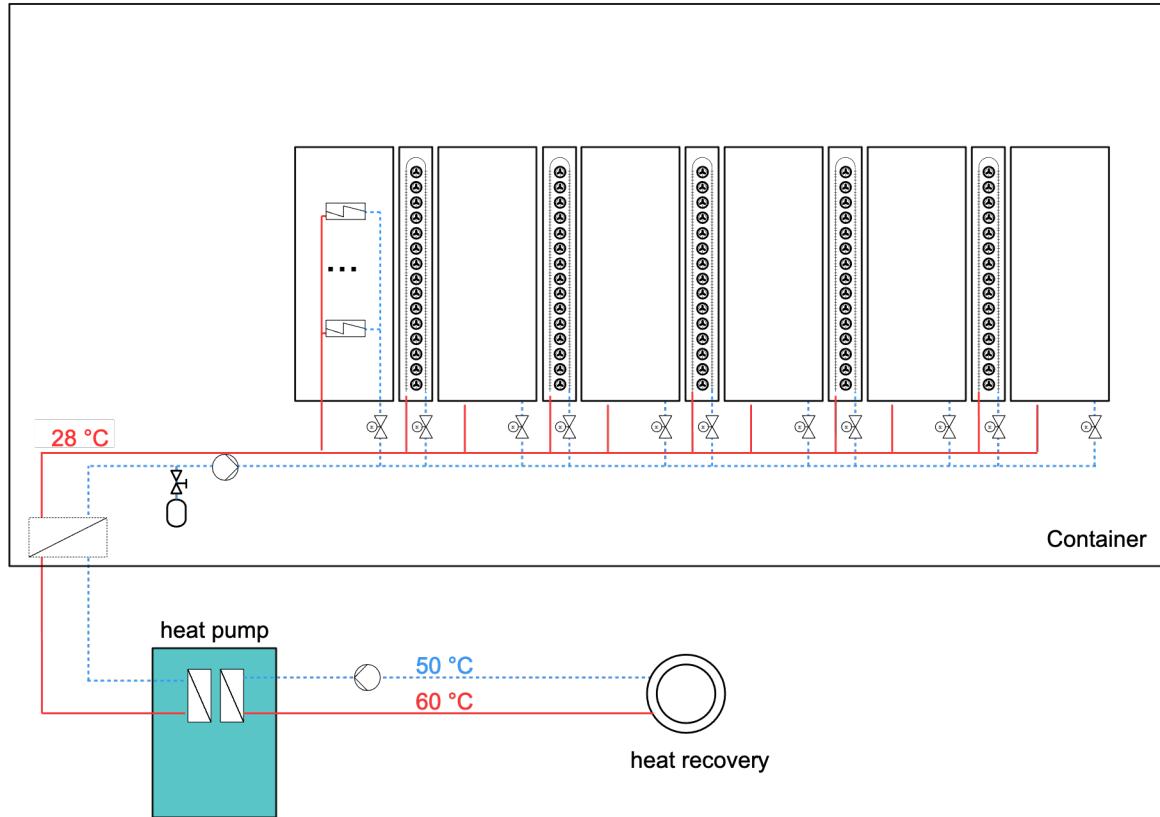


<https://www.sciencedirect.com/science/article/abs/pii/S0378778813004027>



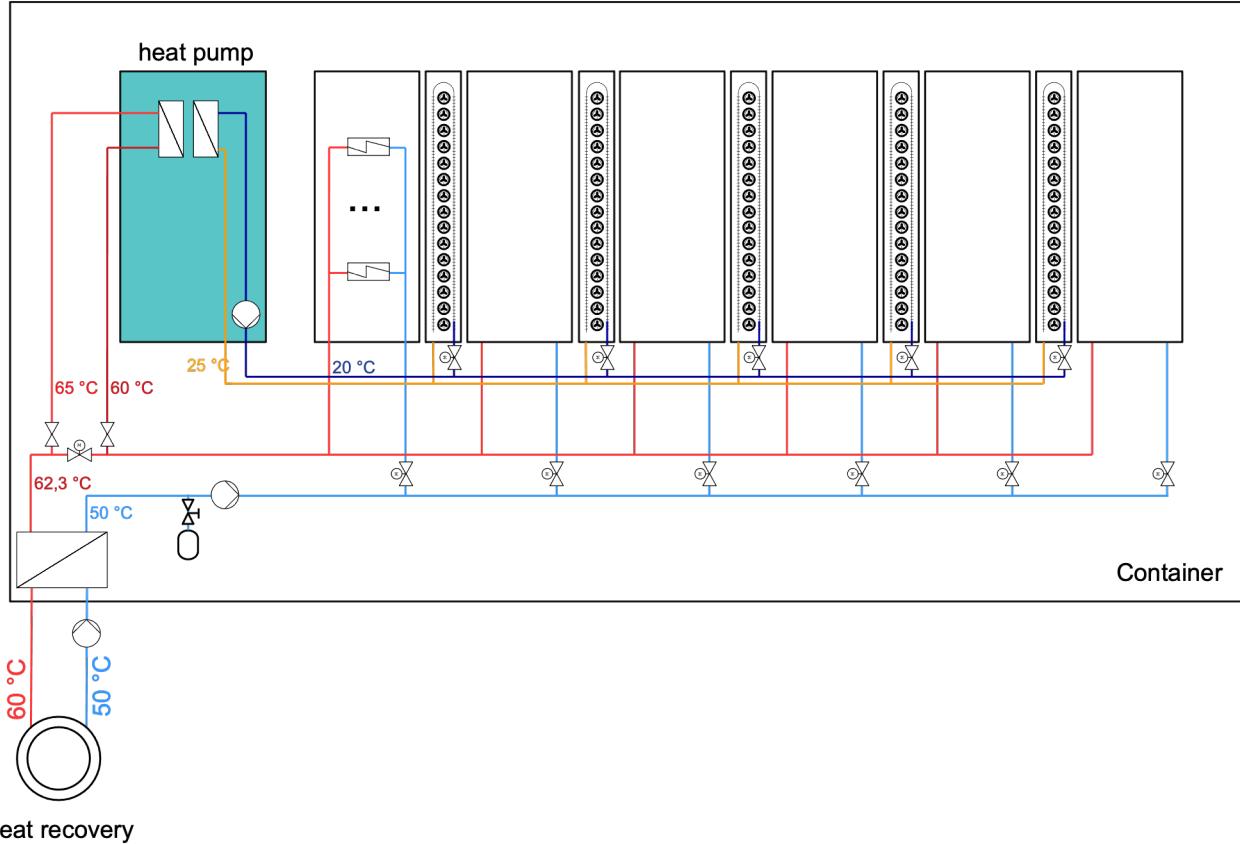
# CONFIGURATIONS FOR WASTE HEAT UTILIZATION

## FOR DIFFERENT HEAT REUSAGE SCENARIOS



# CONFIGURATIONS FOR WASTE HEAT UTILIZATION

## FOR DIFFERENT HEAT REUSAGE SCENARIOS



# SUMMARY: DATA CENTERS HEAT REUSE

## CHALLENGES AND OPPORTUNITIES



### CHALLENGES

- ▶ Complexity at the business model
- ▶ Connections with different standards according to countries and usage of heat
- ▶ Alliance with local partners involved in the energy sector (make them your clients)
- ▶ Data center's and servers' cooling design according to the reusage kind
- ▶ Balance the generation of heat (=usage of servers) and heat demand

### OPPORTUNITIES

- ▶ Reduce cooling costs
- ▶ Reduce heating costs
- ▶ Reduce greenhouse gases emissions
- ▶ Monetize a waste
- ▶ Create synergies between industries