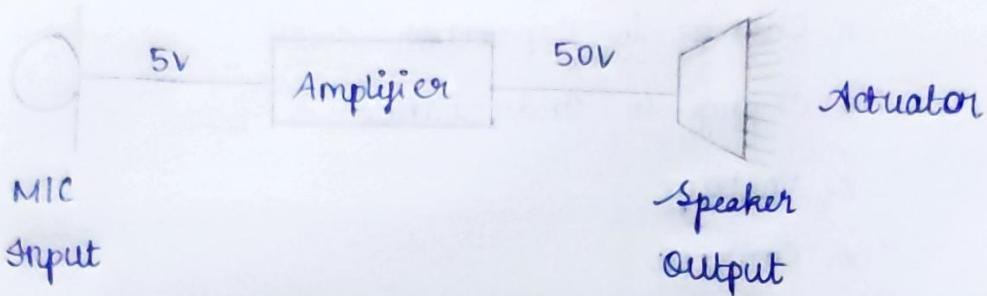


18.8.22
Tuesday

Unit-I



MIC \Rightarrow Input transducer (or) sensor

Speaker \Rightarrow Output transducer

Sensor

A device that receives and responds to a sensor

Transducer

A device that converts one form of energy into another.

Sensor + Actuator = Transducer

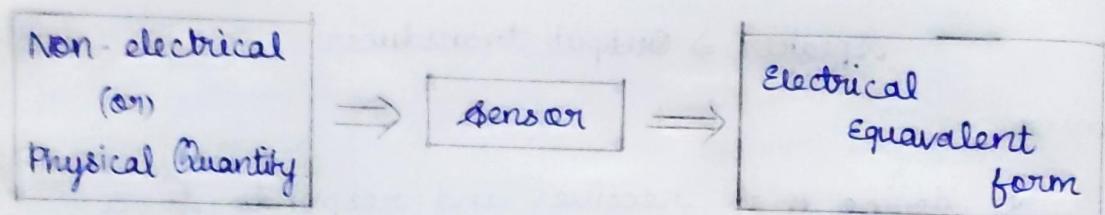
Physical Quantity (Measurand)

- ★ Temperature
- ★ Pressure
- ★ Force
- ★ Motion
- ★ displacement
- ★ Humidity
- ★ light flow

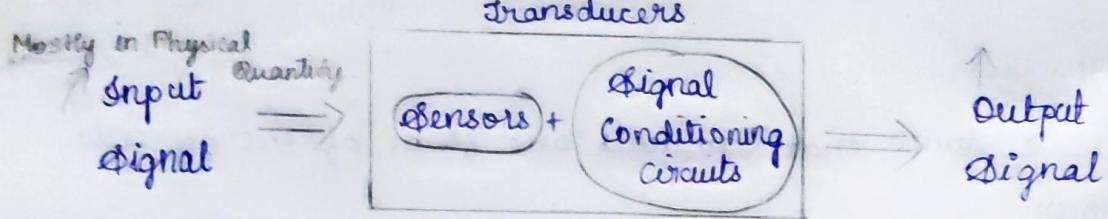
Electrical Quantity.

- * Change in Resistance
- * Change in Capacitor
- * Change in Inductance
- * Voltage
- * Current

Sensor



Transducer



16.08.22

Tuesday.

Signals based on Energy.

- * Electrical \rightarrow current, voltage, resistance, capacitance, inductance
- * Thermal \rightarrow thermal, heat flow, state of matter, energy
- * Mechanical \rightarrow length, area, volume, torque, mass.
- * Magnetic \rightarrow field intensity, flux density, magnetic moment
- * Radiant \rightarrow intensity, phase, refractive index, reflectance, transmittance, absorbance, wave length
- * Chemical.
 \rightarrow oxidation/reduction Potential.

classification

- * Energy based
- * Technology based
- * Application based.

Technology based

- * MEMS (Micro Electro Mechanical Sensors).
- * CMOS Image Sensor.
- * Displacement and motion
- * Magnetic and ultrasonic flow meters.
- * Photo electric
- * Hall effect
- * Infrared
- * Integrated circuit (IC)
- * Radar based sensor.

CMOS.	IR/Ultrasonic	Biosensors.	MEMS.
Traffic surveillance.	obstruction detection	water testing	Vehicle
Blind spot detection	(Robots)	food testing	dynamic
Biometric		contamination detection.	system.
Videocam.			

02/08/22

Sensors Characteristics

- * static
- * dynamic

Static Characteristics

1. Accuracy
2. Precision
3. Resolution
4. MDS (Minimum Detectable Signal)
5. Threshold
6. Sensitivity
7. Selectivity (or) specificity
8. Non-linearity.

Dynamic Characteristics

1. Transfer function
2. Frequency
3. Impulse response
4. Step response
5. Evaluation of time dependent output

1. Accuracy.

$$E_a = \frac{x_m - x_t}{x_t} \times 100$$

x = measured

t = true value

m = measured value.

2. Precision.

How a measured quantity is represented

3. Resolution

Smallest change incremental change in fact that would predict detectable change in output

(MR - Measure Range)

(MR = Max input - Minimum output)

4. threshold.

At zero value condition, of measured ^{an} the smallest input produces a detectable output

5. MDS

Mil

6. sensitivity

$$S = \frac{\Delta y}{\Delta x} = \frac{\text{Incremental Output}}{\text{Incremental Input}}$$

23/08/22

Tuesday.

Environmental Measures.

- * Temperature
- * Pressure
- * Humidity
- * vibration.

parameters which affect the performance

environmental characteristics

- * Electrical
- * Mechanical
- * Optical

- * Thermal
- * Chemical
- * Biological

Electrical characterisation.

- * Impedance, Voltage, Current
- * Breakdown, Voltages and Fields
- * Leakage current → insulation is not proper
- * Noise → electromagnetic interference
- * Crosstalk → overlapping of signals between two adjacent transducer elements

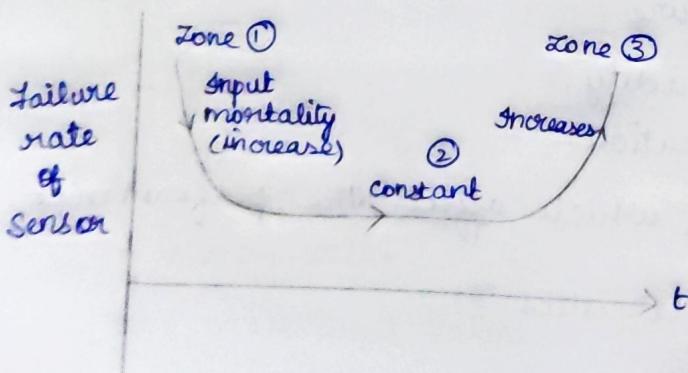
3 Reasons for Breakdown.

- * Dielectric breakdown
- * Wear out
- * Current induced breakdown.

Mechanical and Thermal characterisation.

- * Failure.

Twin Tub Process.



26/08/22 Friday

standard input integrated type Sensors (BITS)

- (a) High temperature Burn In - 125°C for 48 hours.
- (b) High temperature storage Bake - 250°C for several hours.
- (c) Electrical overstress test - 50% in excess of specification.
- (d) Thermal shock test → Mainly done for cracking defects
65 deg to 125 deg from 10 sec to 10 min
- (e) Mechanical shock test → Dropping from Specified height
3 to 10 m.

Types of Errors.

- * Gross Errors
- * Systematic Errors
- * Random Errors

Gross Errors

Human Mistakes

1. Due to oversight 21.5° will be read as 31.5° .
2. Great care is must during reading.
3. 2 or 3 or more reading should be taken.

Systematic Errors

- * Instrumental Errors
- * Environmental Errors → Due to external conditions
- * Observational Errors → Incorrect Estimate.

Instrumental Errors

- * Inherent shortcoming of instruments

- * Misuse of instruments

Random errors

- * Affected by many happenings in the Universe

29/08/22

Monday

Selection of Transducers

1. Operating Principle → 5V
2. Sensitivity → 10V
3. Operating Range → 15V
4. Accuracy → Error free test results
5. Cross sensitivity
6. Transient & Frequency response
7. Loading effects → High i/p impedance & low o/p impedance.
8. Environmental compactability → noise
9. Usage
10. Electrical aspects
11. Stability and Reliability.

Mechanical Sensors.

Input → Mech Quantity.

Output → electrical, Magnetic, Optical, Thermal

Mech Quantity → Motion, displacement, speed, Velocity, force, acceleration, torque.

Named as "electro Mechanical & Mechatro-electrical Sensors."

Resistive Potentiometers.

POT

Ohm's law

$$V = IR$$

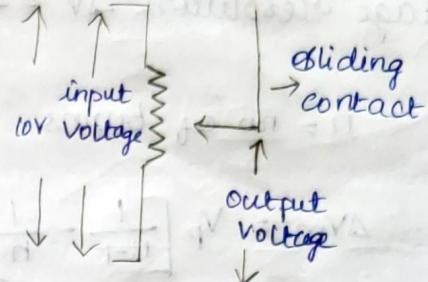
$$R = \frac{I}{V} \propto V \propto \frac{1}{I}$$

30/08/22
Tuesday

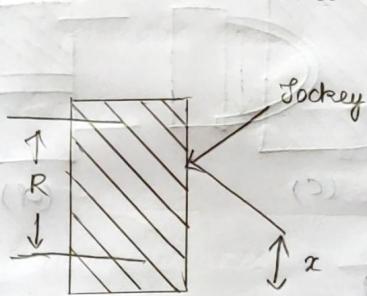
Resistive Potentiometers

1. strain gauges
2. RTP
3. Thermistor
4. Wire anemometer
5. Piezo resistor.

many more.

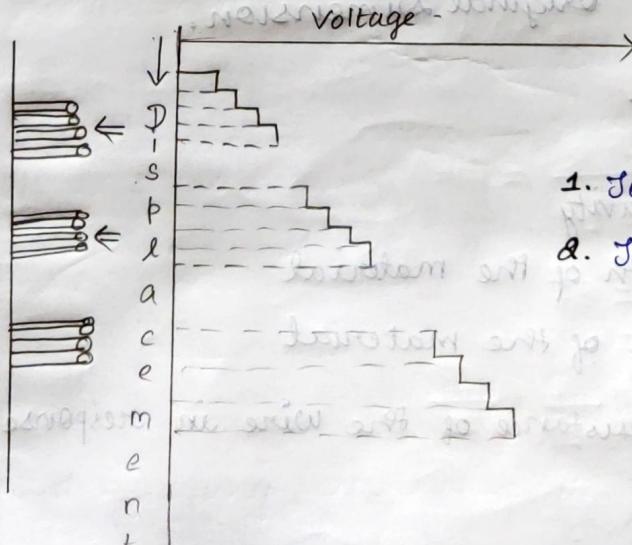


Precision Wire Wound Potentiometer.



- * Used as a sensor
- * Large Output
- * Resolution and noise are important aspects.

Cross section of the N-turn Winding.

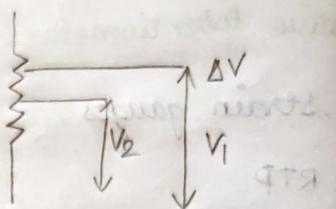


1. Touching only one wire
2. Touching two turns.

Supply Voltage V

Voltage resolution $\Delta V = \frac{V}{n} \rightarrow ①$

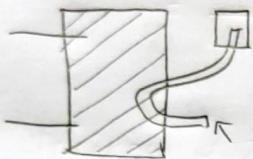
n = no of turns.



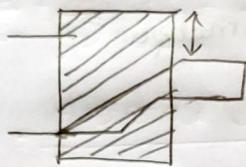
1. $\Delta V_m = V_p \left[\frac{1}{n-1} - \frac{1}{n} \right] \rightarrow ②$

2. $\Delta V - \Delta V_m = \frac{V}{n} - V_p \left[\frac{1}{n-1} - \frac{1}{n} \right] \rightarrow$ from ① and ②

A few types of Jockeys



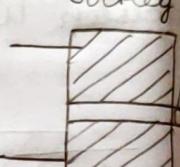
(a)



(b)



(c)



(d)

Jockey rod / wire rod = 10 for a perfect Sensor.

2.9.22

Friday.

Strain Gauge.

Jockey Instrument are used here without

Strain = Change in Dimension
Original Dimension.

$$R = \frac{PL}{A}$$

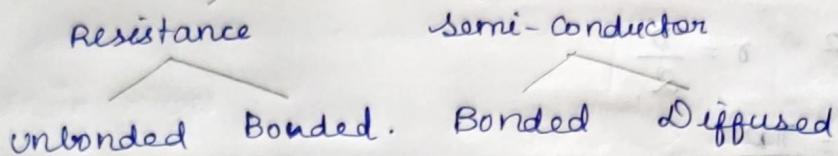
P - Resistivity

λ - length of the material

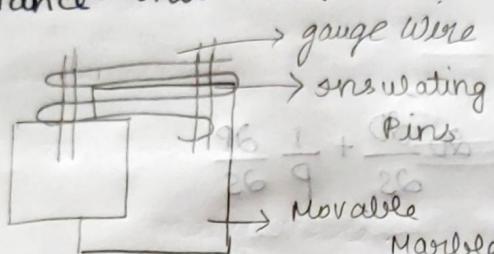
A - area of the material

Change in Resistance of the wire in response to strain produced.

Strain Gauge



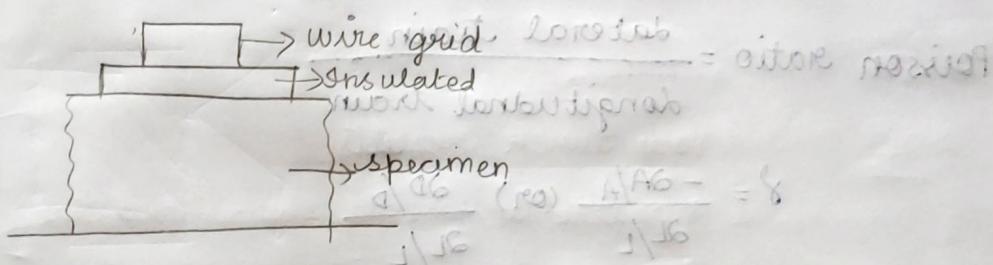
Resistance Unbonded



$$\frac{\Delta L}{L} = \frac{A_0}{2k} \cdot \frac{T}{K}$$

Bounded.

$$\frac{\Delta L}{L} = \frac{A_0}{2k} \left(\frac{1}{9} + \frac{16}{25} \right) = \frac{A_0}{2k} \frac{1}{5}$$



Strain gauge gauge factor derivation.

$$\text{strain} = \frac{\text{change in dimension}}{\text{original dimension.}} = \frac{\Delta L}{L}$$

$$R = \frac{PL}{A} \quad \frac{16}{25} \frac{1}{9} + \frac{16}{25} \frac{86}{7} + \frac{16}{25} \frac{1}{6} = \frac{A_0}{2k} \frac{1}{5}$$

$$\frac{dR}{ds} = \frac{d}{ds} \left(\frac{PL}{A} \right) \quad \frac{16}{25} \frac{1}{9} + (sc+1) \frac{36}{25} \frac{1}{6} =$$

$$\frac{dR}{ds} = \frac{P}{A} \frac{\partial L}{\partial s} - \frac{PL}{A^2} \frac{\partial A}{\partial s} + \frac{L}{A} \frac{\partial P}{\partial s} \quad \frac{d}{ds} (A^{-1})$$

$$\div R \quad \approx -A^{-1-1}$$

$$\frac{1}{R} \frac{dR}{ds} = \frac{P}{AR} \frac{\partial L}{\partial s} - \frac{P}{A^2 R} \frac{\partial A}{\partial s} + \frac{L}{AR} \frac{\partial P}{\partial s} = -\frac{1}{A^2}$$

$$\frac{1}{R} \frac{dR}{ds} = \frac{P}{A} \frac{PL}{A} \frac{\partial L}{\partial s} - \frac{P}{A^2 PL/A} \frac{\partial A}{\partial s} + \frac{L}{A} \frac{PL}{A} \frac{\partial P}{\partial s}$$

$$\frac{1}{R} \frac{dR}{ds} = \frac{1}{L} \frac{\partial L}{\partial S} - \frac{1}{A} \frac{\partial A}{\partial S} + \frac{1}{P} \frac{\partial P}{\partial S}$$

$$A = \pi r^2 \quad r = \frac{D}{2}$$

$$A = \frac{\pi D^2}{4}$$

$$\frac{\partial A}{\partial S} = \frac{\pi}{4} 2D \frac{\partial D}{\partial S}$$

$$\begin{aligned} \frac{1}{R} \frac{dR}{ds} &= \frac{1}{L} \frac{\partial L}{\partial S} - \frac{1}{\frac{\pi D^2}{4}} \frac{\pi}{4} 2D \frac{\partial D}{\partial S} + \frac{1}{P} \frac{\partial P}{\partial S} \\ &= \frac{1}{L} \frac{\partial L}{\partial S} - \frac{2}{D} \frac{\partial D}{\partial S} + \frac{1}{P} \frac{\partial P}{\partial S} \rightarrow ② \end{aligned}$$

Poisson ratio = $\frac{\text{lateral strain}}{\text{longitudinal strain}}$

$$\gamma = \frac{-\partial A/A}{\partial L/L} \quad (\text{or}) \quad \frac{\partial D/D}{\partial L/L}$$

$$\frac{\partial D/D}{\partial L/L} = -\gamma \frac{\partial L/L}{\partial D/D}$$

Substitute $\partial D/D$ value in eq ②

$$\begin{aligned} \frac{1}{R} \frac{dR}{ds} &= \frac{1}{L} \frac{\partial L}{\partial S} + \frac{\gamma}{L} \frac{\partial L}{\partial S} + \frac{1}{P} \frac{\partial P}{\partial S} \\ &= \frac{1}{L} \frac{\partial L}{\partial S} (1+2\gamma) + \frac{1}{P} \frac{\partial P}{\partial S} \end{aligned}$$

$$\text{Gauge factor} = \frac{\Delta R/R}{\Delta L/L} = G_f$$

$$\Rightarrow \frac{\Delta R}{R} = \frac{\Delta L}{L} G_f$$

$$\frac{\Delta R}{R} = \frac{\Delta L}{L} + \gamma \frac{\Delta L}{L} + \frac{\Delta P}{P}$$

$$\therefore \frac{\Delta L}{L} = \frac{\Delta R}{R} - \gamma \frac{\Delta L}{L} - \frac{\Delta P}{P}$$

$$GF = 1 + \gamma \gamma + \frac{\Delta P/P}{\Delta Y/L} \rightarrow E$$

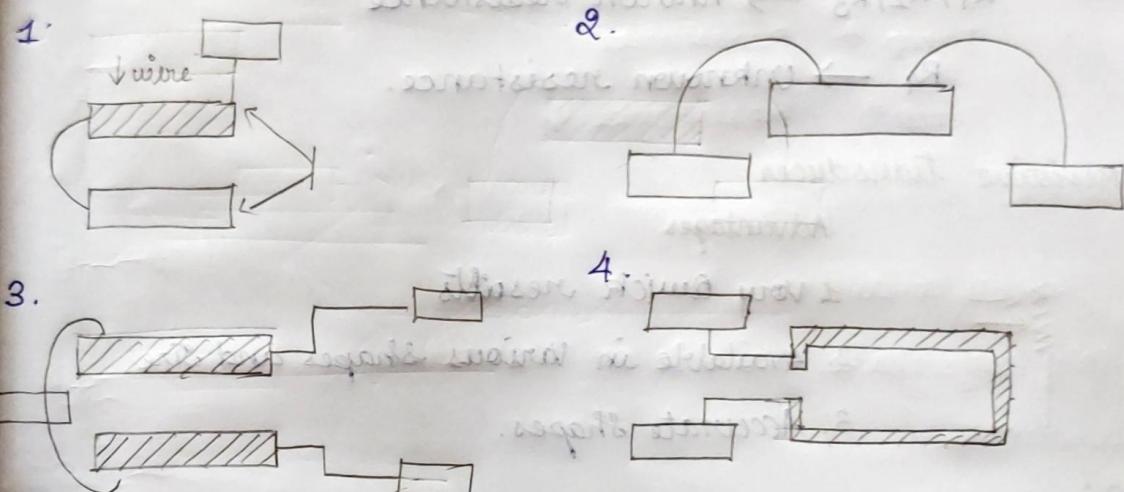
5.9.22

Monday

Semi-conductor strain Gauge

- * Bonded semiconductor strain Gauge
- * Diffused semiconductor strain Gauge.

Gauges of different Shapes and Mountings.



Session - 9.

1. Resistive Transducer, RTD

2. Thermistor, Material, Shape.

Resistive transducer

* Electronic device capable of measuring various physical quantities like temp, pressure, vibration etc.

* R change \rightarrow change in Physical Quantity.

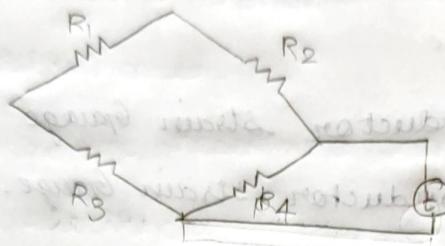
$$V = IR \uparrow \text{ constant temp} \uparrow$$

R refers to temp, pressure, vibration.

Working of R.T.

$$R = \frac{P_L}{A}$$

Unknown resistance.



R₁, R₂, R₃ → Known resistance

R₄ → Unknown resistance.

Resistive transducer



Advantages

1. Very quick results
2. Available in various shapes and size
3. Accurate shapes.

Disadvantages

- * lot of Power is wasted in sliding contacts
- * Sliding contact produce noise.

RTD (Resistance Temperature Detector)

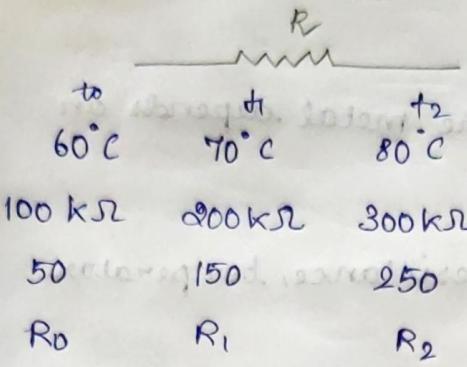
Electronic device used to determine the temperature by measuring the resistance of an electrical wire

$$R_t = R_0 [1 + (t - t_0) + \beta (t - t_0)^2 + \dots]$$

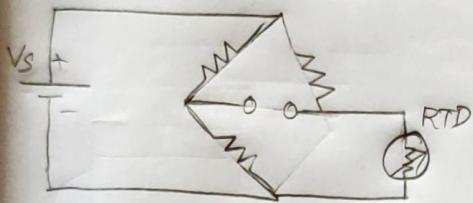
R_t ⇒ Resistance at t °C

R₀ ⇒ Resistance at 0 °C

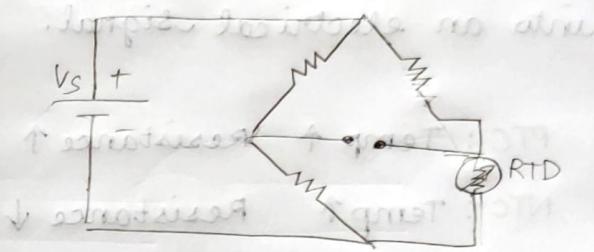
$$R_t = R_0 [1 + (t - t_0)] \quad \text{Initial value}$$



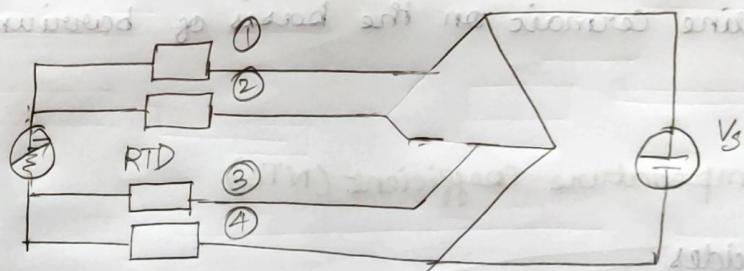
2 wire RTD Gauge



3 Wire RTD Gauges



4 Wire RTD Gauge



6.09.22

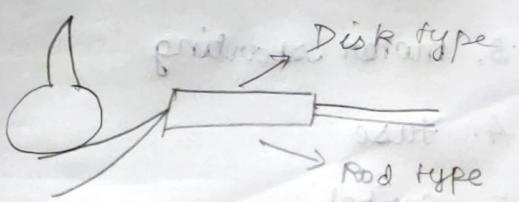
Tuesday

thermistor

Uses resistance to detect temperature

-40 ~ 150

disk or rod.



Basic Working Principle

- * Electrical resistance of the metal depends on temperature.
- * By measuring change in resistance, temperature can be determined.
- * Change in resistance can be easily converted into an electrical signal.

PTC : Temp ↑ Resistance ↑

NTC : Temp ↑ Resistance ↓

Positive Temperature coefficient (PTC)

Semi conductor

Poly Crystalline Ceramic on the basis of barium titanate.

Negative Temperature coefficient (NTC)

Metal Oxides

Manganese, nickel, cobalt, iron, copper.

Applications of PTC.

1. Over current Protection

2. Telecommunication applications

3. motor starting

4. Fuse

5. switch

6. Temperature Sensor.

Applications of NTC.

1. General industrial applications, photographic processing, copy machines etc.
2. Household applications like Burglar alarm, detectors, refrigeration, air conditioner etc..