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Program:
GoalNode=[[1,2,3],[4,5,6],[7,8,0]]
StartNode=[[8,2,3],[0,4,6],[7,5,1]]
temp = []
h1 = -1
h2 = 0
print("Given StartNode is: ",StartNode)
print("\n\n\t Given GoalNode is: ",GoalNode)
print("\n\n##################"")
for i in range(len(StartNode)):
  for j in range (len(StartNode)):
    if StartNode[i][j] != GoalNode[i][j]:
      h1+=1
print("\n\n\t h1 : Number of misplaced tiles =>",h1)
for i in StartNode:
  for j in i:
    print("StartNode",j)
print("#############"")
for i in GoalNode:
  for j in i:
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print("GoalNode",j)

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print("###############"")
for i in range(len(StartNode)):
  for j in range (len(StartNode)):
    print("i is ",i,"j is :",j)""
print("\n\n##############################")
print("\n\nDistances of the tiles from their goal positions are: \n")
for i in range(len(StartNode)):
  for j in range (len(StartNode)):
    if (StartNode[i][j]==0):
      pass
    else:
      if (GoalNode[0][0] == StartNode[i][j]):
        temp.append(abs(i-0) + abs(j-0))
        print("\t",temp)
      elif (GoalNode[0][1] == StartNode[i][j]):
        temp.append(abs(i-0) + abs(j-1))
        print("\t",temp)
      elif (GoalNode[0][2] == StartNode[i][j]):
        temp.append(abs(i-0) + abs(j-2))
        print("\t",temp)
      elif (GoalNode[1][0] == StartNode[i][j]):
        temp.append(abs(i-1) + abs(j-0))
        print("\t",temp)
      elif (GoalNode[1][1] == StartNode[i][j]):
        temp.append(abs(i-1) + abs(j-1))
        print("\t",temp)
      elif (GoalNode[1][2] == StartNode[i][j]):
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temp.append(abs(i-1) + abs(j-2))
        print("\t",temp)
      elif (GoalNode[2][0] == StartNode[i][j]):
        temp.append(abs(i-2) + abs(j-0))
        print("\t",temp)
      elif (GoalNode[2][1] == StartNode[i][j]):
        temp.append(abs(i-2) + abs(j-1))
        print("\t",temp)
      elif (GoalNode[2][2] == StartNode[i][j]):
        temp.append(abs(i-2) + abs(j-2))
        print("\t",temp)
      else:
        print("Warning!!! This is for 8-puzzle program.So, don't cross the array limit.")
print("\n\n##################"")
for i in range(len(temp)):
  h2+=temp[i]
print("\nh2: The sum of the distances of the tiles from their goal positions =>",h2)
h=h1+h2
print("\n\n\tSo, the instance of given 8-puzzle solution is",h,"steps long.")
```

Output:

