

To perform sensitivity analysis with  
Degree of Rate Control to find rate limiting step for  
methane pyrolysis by gas phase catalyst Na



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## Abstract:

For the large-scale production of  $H_2$  Methane pyrolysis is widely used in today's era. One mole of Methane consists 2 moles of  $H_2$  which is released on decomposition of Methane.  $H_2$  is used as fuel for the energy requirements. Here, pyrolysis of Methane is carried out at 1 atmosphere pressure, in the presence of gas phase catalyst Na (Sodium) at 973 K temperature. Partial pressure of methane and argon(inert) gases is 0.45 atmosphere, while for Na(sodium) it is 0.45 atm. Based upon the reaction kinetics and mechanisms, a data of concentration of  $CH_4$  vs time is calculated and plotted. Also, the sensitivity analysis of all the reaction schemes involved in methane pyrolysis is carried out using Degree of Reaction Control (DRC) and plotted as a function of time to determine the rate-limiting step in the reaction steps.

## Introduction:

$H_2$  can be produced by steam reforming of hydrocarbons which leads to emission of  $CO_2$ , also by electrolysis of  $H_2O$  which is again energy intensive.

So, methane pyrolysis came into picture with  $CO_2$  free alternative but the process tackle with slow rates and clogging of carbon over the equipment surface. This can be overcome by use of catalyst. Catalyst can be metals or molten salts. Here, sodium(Na) is used as heterogenous(gas phase) catalyst.

## Procedure:

From the performed experiments for the given reaction it is found that there are 24 elementary steps occur some are of 1<sup>st</sup> order and some are of 2<sup>nd</sup> order.

Rate constants for each forward and backwards reactions are given.

## Rate Equation:

$$\text{Rate} = \frac{1}{V} \left( \frac{dN_i}{dt} \right) = - \sum_{i=1}^{24} k_i \prod_{j=1}^{16} \left( \frac{N_j}{V} \right)^{|v_{ji}|} + \sum_{i=1}^{24} k_{-i} \prod_{j=1}^{16} \left( \frac{N_j}{V} \right)^{|v_{ji}|}$$

Where,

V= volume of reaction mixture

i= suffix for rate constants

j= suffix for species

N<sub>i</sub>= moles of species i

v<sub>ji</sub>= stoichiometric coefficient

## Sensitivity Analysis by Degree of Rate control

To determine the rate limiting step sensitivity analysis can be done for the given problem. If DRC of i<sup>th</sup> reaction having zero value then reaction is not rate limiting step.

DRC can be defined by the following equation,

$$X_i = \left( \frac{\partial [\ln(r)]}{\partial [\ln(k_i)]} \right)_{k_i \neq j, K_j}$$

Where,

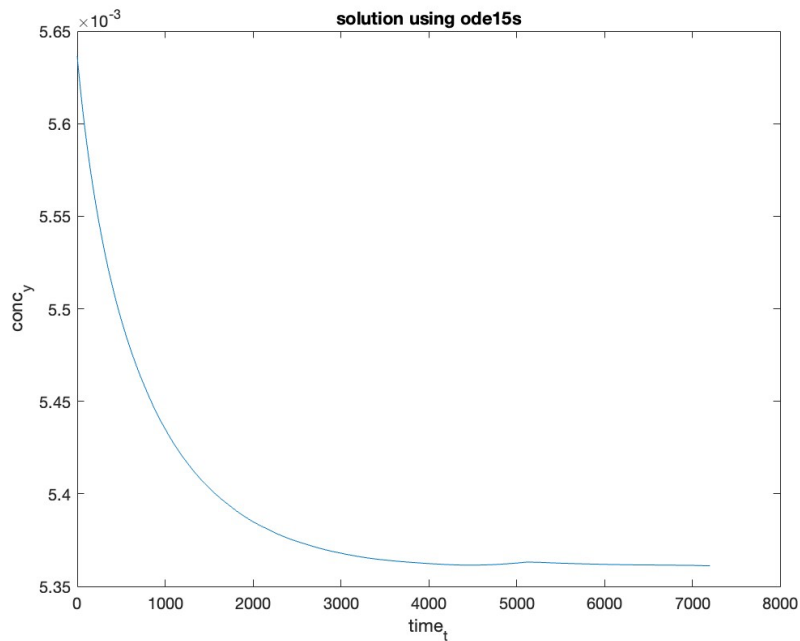
X<sub>i</sub>= degree of rate control for i<sup>th</sup> reaction

r= rate of reaction

K<sub>j</sub>= Equilibrium constant for j<sup>th</sup> reaction

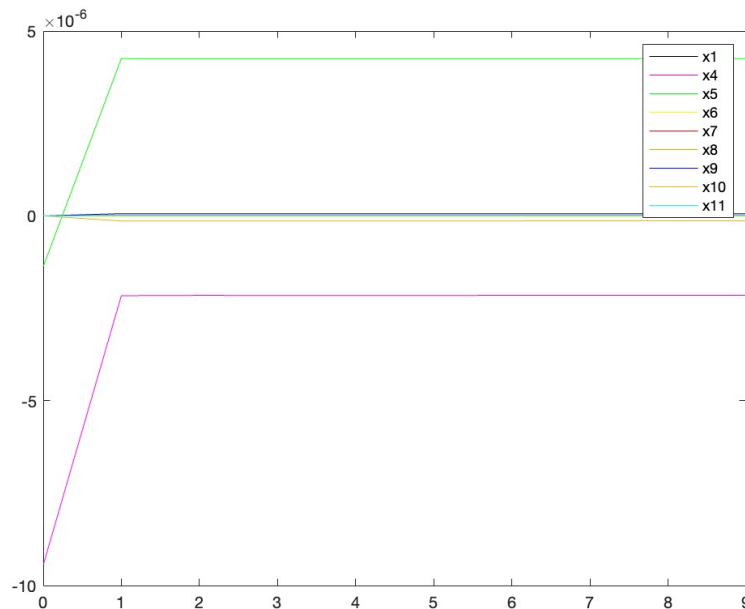
## Results and Plots:

### 1) CH<sub>4</sub> moles v/s Time(sec)



It seen from the graph that as time increases the concentration of CH<sub>4</sub> decreases.

### 2) DRC: X<sub>i</sub> v/s time(sec)



From the graph it is seen that X<sub>4</sub>, X<sub>5</sub> and X<sub>8</sub> having non zero value. So from the expression of DRC we can say that reaction 4, 5 and 8 are the rate limiting reaction

