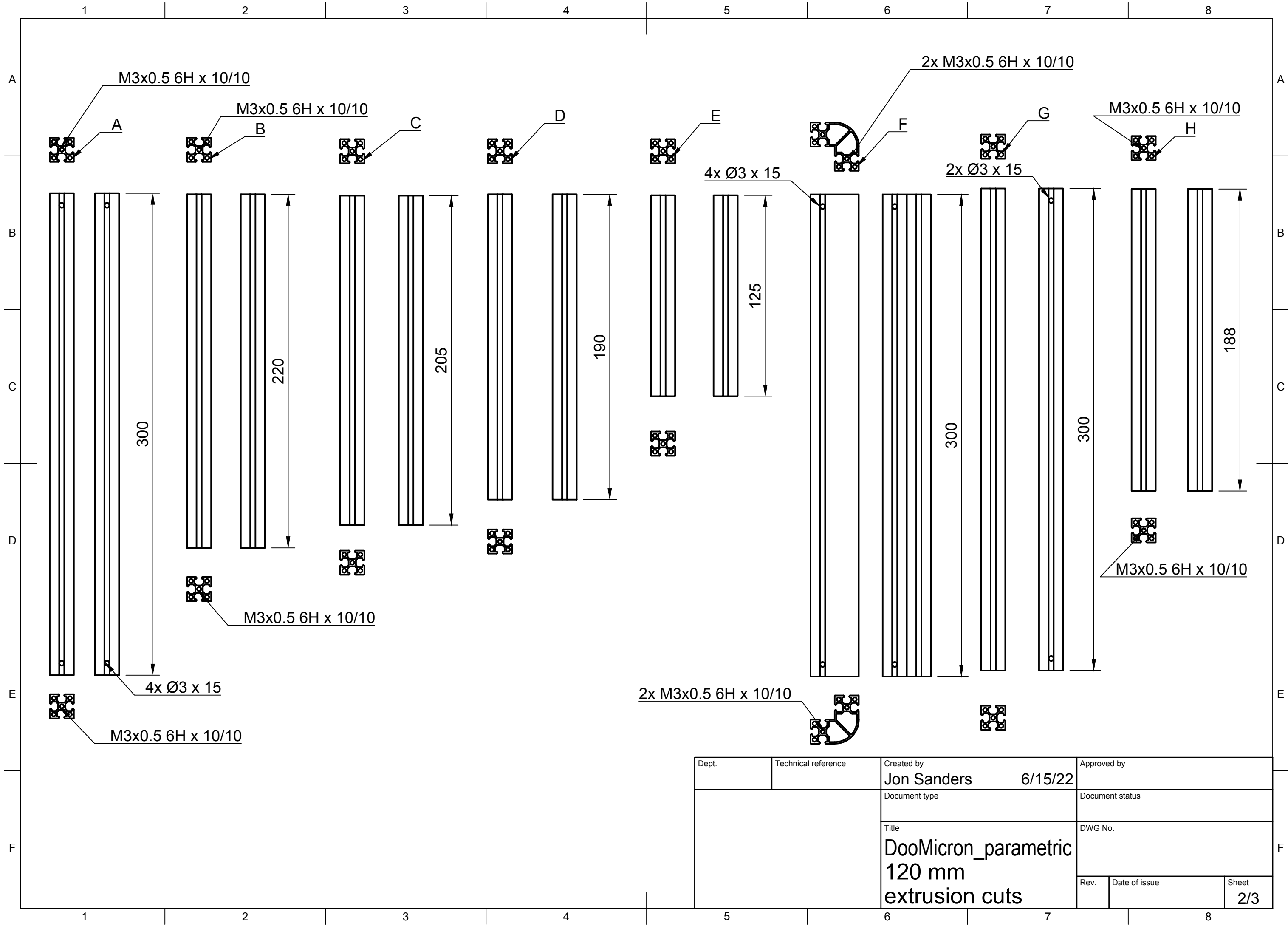


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| Dept. | Technical reference | Created by Jon Sanders | 6/15/22 | Approved by |
| | | Document type | Document status | |
| | | Title DooMicron_parametric 120mm | DWG No. | |
| | | Rev. | Date of issue | Sheet 1/3 |



| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| A | <table><tr><th colspan="5">Parts List</th></tr><tr><th>Qty</th><th>Part Number</th><th>Part Name</th><th>Description</th><th>Material</th></tr><tr><td>1</td><td>Frame</td><td>Frame</td><td></td><td></td></tr><tr><td>1</td><td>Verticals</td><td>Verticals</td><td></td><td></td></tr><tr><td>4</td><td>A</td><td>HFS3-1515-vert</td><td></td><td></td></tr><tr><td>1</td><td>Horizontals</td><td>Horizontals</td><td></td><td></td></tr><tr><td>4</td><td>B</td><td>HFS3-1515-horiz-X</td><td></td><td></td></tr><tr><td>4</td><td>B</td><td>HFS3-1515-horiz-Y</td><td></td><td></td></tr><tr><td>1</td><td>Gantry</td><td>Gantry</td><td></td><td></td></tr><tr><td>2</td><td>C</td><td>HFS3-1515-gantry-y</td><td></td><td></td></tr><tr><td>1</td><td>E</td><td>HFS3-1515-gantry-rear</td><td></td><td></td></tr><tr><td>1</td><td>D</td><td>HFS3-1515-gantry-x</td><td></td><td></td></tr><tr><td>1</td><td>Doom_Frame</td><td>Doom_Frame</td><td></td><td></td></tr><tr><td>1</td><td>Corners</td><td>Corners</td><td></td><td></td></tr><tr><td>4</td><td>F</td><td>Vertical_Addon</td><td></td><td></td></tr><tr><td>1</td><td>Door</td><td>Door</td><td></td><td></td></tr><tr><td>2</td><td>G</td><td>HFS3-1515-door-vert</td><td></td><td></td></tr><tr><td>2</td><td>H</td><td>HFS3-1515-door-horiz</td><td></td><td></td></tr><tr><td>1</td><td>Bed</td><td>Bed</td><td></td><td></td></tr><tr><td>2</td><td>B</td><td>HFS3-1515-horiz-Y</td><td></td><td></td></tr></table> | | | | | | | Parts List | | | | | Qty | Part Number | Part Name | Description | Material | 1 | Frame | Frame | | | 1 | Verticals | Verticals | | | 4 | A | HFS3-1515-vert | | | 1 | Horizontals | Horizontals | | | 4 | B | HFS3-1515-horiz-X | | | 4 | B | HFS3-1515-horiz-Y | | | 1 | Gantry | Gantry | | | 2 | C | HFS3-1515-gantry-y | | | 1 | E | HFS3-1515-gantry-rear | | | 1 | D | HFS3-1515-gantry-x | | | 1 | Doom_Frame | Doom_Frame | | | 1 | Corners | Corners | | | 4 | F | Vertical_Addon | | | 1 | Door | Door | | | 2 | G | HFS3-1515-door-vert | | | 2 | H | HFS3-1515-door-horiz | | | 1 | Bed | Bed | | | 2 | B | HFS3-1515-horiz-Y | | | A |
| Parts List | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Qty | Part Number | Part Name | Description | Material | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Frame | Frame | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Verticals | Verticals | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | A | HFS3-1515-vert | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Horizontals | Horizontals | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | B | HFS3-1515-horiz-X | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | B | HFS3-1515-horiz-Y | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Gantry | Gantry | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | C | HFS3-1515-gantry-y | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | E | HFS3-1515-gantry-rear | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D | HFS3-1515-gantry-x | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Doom_Frame | Doom_Frame | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Corners | Corners | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | F | Vertical_Addon | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Door | Door | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | G | HFS3-1515-door-vert | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | H | HFS3-1515-door-horiz | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Bed | Bed | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | B | HFS3-1515-horiz-Y | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B | | | | | | | | B | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| C | | | | | | | | C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| D | | | | | | | | D | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| E | | | | | | | | E | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F | <table><tr><td>Dept.</td><td>Technical reference</td><td>Created by Jon Sanders6/15/22</td><td colspan="2">Approved by</td></tr><tr><td colspan="2" rowspan="3"></td><td>Document type</td><td colspan="2">Document status</td></tr><tr><td>Title DooMicron_parametric 120 mm parts list</td><td colspan="2">DWG No.</td></tr><tr><td>Rev.</td><td>Date of issue</td><td>Sheet 3/3</td></tr></table> | | | | | | | Dept. | Technical reference | Created by Jon Sanders6/15/22 | Approved by | | | | Document type | Document status | | Title DooMicron_parametric 120 mm parts list | DWG No. | | Rev. | Date of issue | Sheet 3/3 | F | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Dept. | Technical reference | Created by Jon Sanders6/15/22 | Approved by | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Document type | Document status | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Title DooMicron_parametric 120 mm parts list | DWG No. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Rev. | Date of issue | Sheet 3/3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |