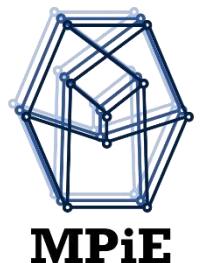


MPiE

Management Practice

1. Introduction

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Welcome



Interested in the linking engineering and management

Course

Aim of this course:

Learn management approaches to improve the practice of engineering

Final assessment (0.5 Examination Units):

C27 - A 1.5 hrs written exam, which relates to the coursework that you will complete as part of MPiE.

B2E2 - A 3 hrs written exam, of which 1.5 hrs relates to the coursework that you will complete as part of MPiE – EEM selection.

Literature for the course:

Eisner, Howard. *Essentials of project and systems engineering management*. John Wiley & Sons, 2008.

Learning objective for this session:

- Understand the organisation and structure of the course
- Understand the value of engineering management practice
- Can apply different brain storming techniques

Literature for this session:

- Bloom, Nicholas, et al. "Does management matter? Evidence from India." *The Quarterly Journal of Economics* 128.1 (2013): 1-51.

Course

- The literature and lectures are complementary, so please read and attend/view to successfully pass your exam.
- There are active elements that require you to complete. Please do.
- This course is ideally to be viewed from a systems engineering perspective.
- Systems Engineering integrates all the disciplines and specialty groups into a team effort forming a structured development process that proceeds from concept to production to operation.
- We will look at management, with an emphasis on managing the design, development and engineering of systems.



Engineering management introduction

How many of you have led/managed a group of individuals (volunteer work / societies/ etc.)?

How many of you received any training in leadership and management skills?



A small poll

- Across a range of companies the following question was asked to engineering managers:

“Before becoming a manager did you participate in any formal management training?”



Source: by Former Twitter Director of Engineering - David Loftesness

Mind the gap

- One is often surprised that the skills and methods required to be successful as a single contributor do not map directly on success as a manager.
- There is a gap in skills and competencies required for this.

Definition of management

- “The process of dealing with or controlling things or people.”
- Management is concerned with the effective use and coordination of materials and labour within organisations in the pursuit of the organisation’s **defined objectives**. It considers the interrelationship and interactions between distinct parts of an organisation, and between the organisation and its environment.



Management in engineering

Engineering Management professionals are engineers with the advanced knowledge and skills both technical and managerial in managing engineering activities and organizations.

How to become one that can effectively take on an ever changing landscape? And if the landscape is dynamic is there indeed any value in management?



Value of management

- There is the belief **that competition will drive badly managed firms out** of the market. As a result any residual variations in management practices will reflect firms' optimal responses to differing market conditions.
- For example, firms in low-income countries may not adopt quality control systems because wages are so low that repairing defects is cheap. Hence, their management practices are not "bad", but the **optimal response** to low wages.
- Management itself can be hard to measure, so it's easy to see why such a statement would seem plausible.
- The effect of management is however measurable using specific (commercial) outcome measures.

Value of management

- More literature is now measuring different management practices and large variations across entities are found and there seems to be a strong association between the practices and productivity, as well as profitability.
- A range of management approaches are applied throughout the industries.

Source: Lucas (1978, p. 511); MacDuffie (1995), Ichniowski, Shaw and Prennushi (1998), Cappelli and Neumark (2001) and Bloom and Van Reenen (2007).

Snapshot of management practices

	Association of project Management (APM)	Project Management Institute (PMI)	PRINCE2
Feature	Pragmatic approach to project management based on published body of knowledge	Based on detailed body of knowledge	Detailed step-by-step process
Sector	Across sectors (UK)	Applied globally (US focus)	Often seen in IT and product focused sectors (often used in public sector in UK)

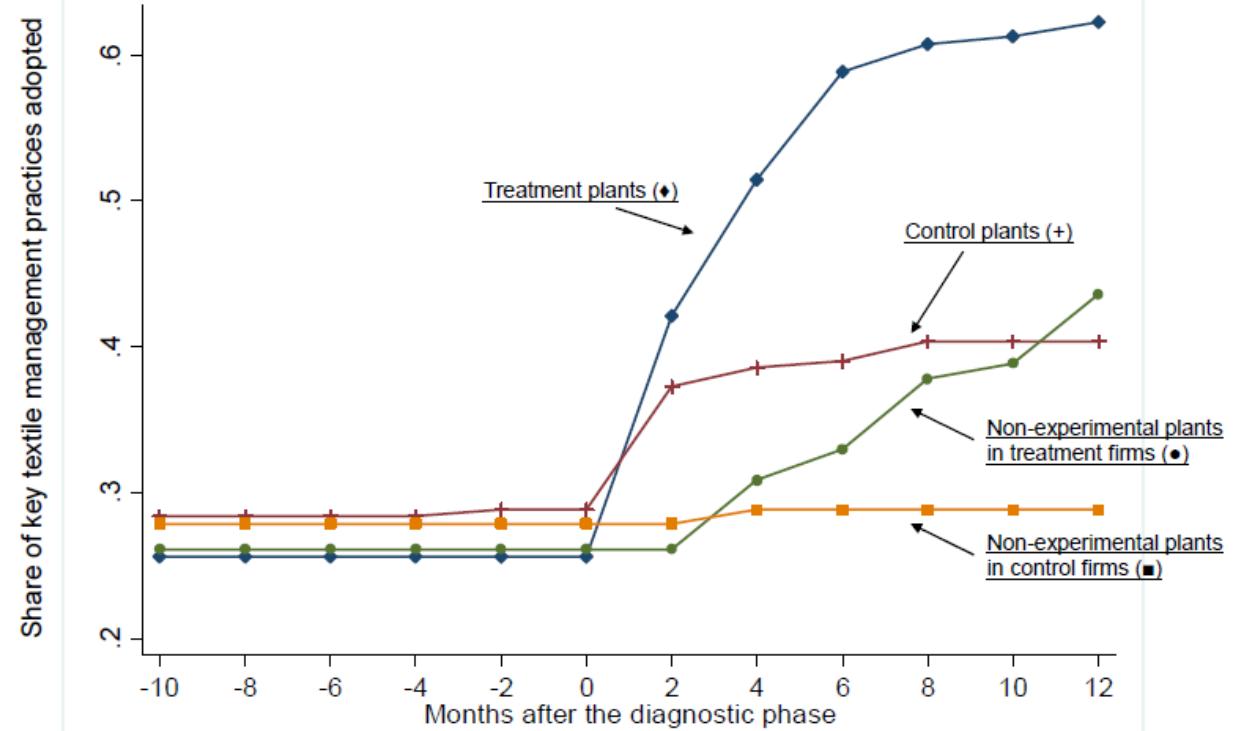


An experiment

A **management field experiment** was conducted in some large Indian textile firms.

The researchers provided free **consulting on modern management practices** to a randomly chosen set of treatment plants and compared their performance to the control plants.

Figure 2: The adoption of key textile management practices over time



An experiment – management practices

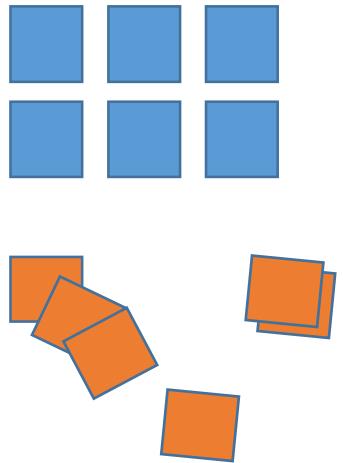
Factory Operations: Regular maintenance of machines and recording the reasons for breakdowns to learn from failures. Keeping the factory floor tidy to reduce accidents and ease the movement of materials

Quality control: Recording quality defects by type, analyzing these records daily, and formalizing procedures to address defects to prevent them recurring.

Inventory: Recording yarn stocks on a daily basis, with optimal inventory levels defined and stock monitored against these. Yarn sorted, labelled and stored in the warehouse by type and color, and this information logged onto a computer.

Human-resource management: Performance-based incentive system for workers and managers. Job descriptions defined for all workers and managers.

Sales and order management: Tracking production on an order-wise basis to prioritize customer orders by delivery deadline. Using design-wise efficiency analysis so pricing can be based on design (rather than average) production costs.



An experiment – outcome

Results of integrating modern management practice:

1. It **raised average productivity** by 11% through improved quality and efficiency and reduced inventory.

Other effects noted:

1. It **increased decentralization of decision making**, as better information flow enabled owners to delegate more decisions to middle managers.
2. It **increased the use of computers**, necessitated by the data collection and analysis involved in modern management.

Moving to the other end of the scale

How is engineering management affecting start-ups and early SMEs?

The start-up community is actively looking for engineering managers, as there is a growing need of technical management in companies.

Within a start-up the absence of structure might hinder important activities, such as sharing knowledge and team coordination, especially when the company grows.

Providing structure and clarity is important from a management point of view.

Start-up

We define a start-up using the criteria: “new”, “active” and “independent”. This can be captured as:

“which did not exist before during a given time period (new), which starts hiring at least one paid employee during the given time period (active),³ and which is neither a subsidiary nor a branch of an existing firm (independent).”

- (i) Start-ups fail at an early stages and roughly only 1/3 turn into companies, showcasing a high rate of failure
- (ii) The failure is due to a range of factors, such as such as limited finance, lack of understanding the need and team management problems to name just a few.

Success factor start-ups

Several studies have documented that the success in small software companies is particularly dependent on having better technical and management practices in (software) processes.

It has been shown that better practices can mitigate some of the most common occurring problems.

Across different segments and entities the effect of good management practice has been shown.

Managing the development process

Process management represents the engineering activities used to **manage product development** in start-ups. Because the flexibility to accommodate frequent changes is essential in the start-up context, agile or lean methods (we will get back to these later in the course).

Several techniques can be applied by the team to be flexible in terms of organisation and idea generation.

We will focus on the often used technique of **brainstorming** to address a problem or question.

Brainstorming - background

Brainstorming is a technique that engineers use to generate, express and organise ideas.

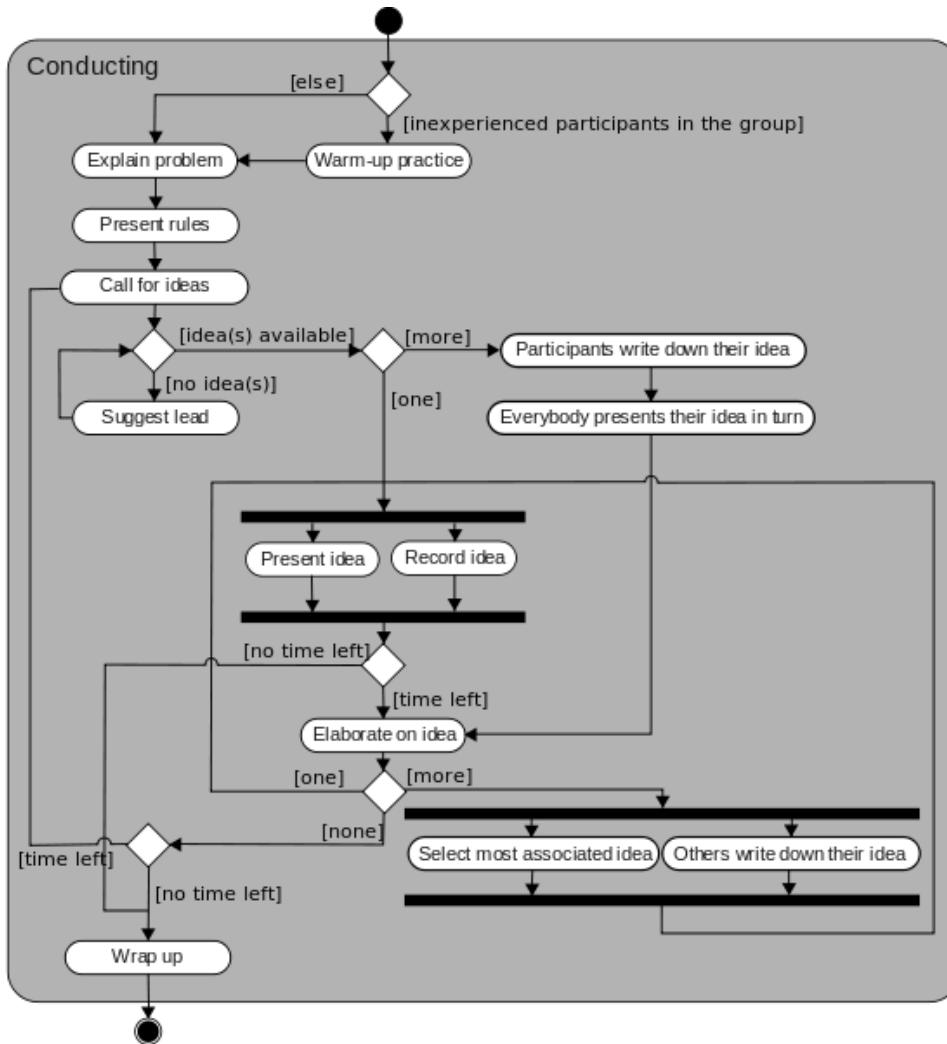
The advertising executive, Alex Faickney Osborn (1888 – 1966), is seen as the person who defined the brainstorming technique.

The rules for brainstorming emphasises **quantity** and the prohibition of **evaluation**. These rules were designed to increase the raw number of ideas without particular regard for quality.

Group brainstorming is usually considered a task of divergent thinking.



Brainstorming



Source: Penn State Uni (iStudy)

Brainstorm in teams

- Form a team of 2-4
- Use Teams to meet-up
- Pick a colour



Brainstorm in teams

- Brainstorm alternative products that could be made with a piece of metal string (**grey**) or wooden stick (**brown**)
- Mention the idea to the team and write down the idea in the chat function (5 mins)
- Discuss and sort the ideas (cluster, pipeline, etc) - (5 mins).

Brainstorming individually

- Brainstorm alternative products that could be made with the opposite object that you just selected as a team, which was a **piece of string** or **wooden stick**
- Write down your ideas in the team chat (keep to **5 mins**)
- Discuss and sort the ideas (cluster, pipeline, etc) and take a picture (**5 mins**).



Recap

- Which technique did you prefer?
- How many ideas (n) did each team or summed individuals get?

See if $n_{team} = n_{individuals}$



Overview

- “Early in creative acts it’s **important to diverge**, that is, to think about what you are doing in as many ways as possible. Later, you want to converge on a small number of paths to follow in more detail.”
- “Many techniques use a structure like this. For example, in the 6-3-5 method, six people sit around a table and write down three ideas. They pass their stack of ideas to the person on their right, who builds on them. This passing is done five times, until everyone has had the chance to build on each of the ideas. Afterward, the group can get together to evaluate the ideas generated.”
- “There are many variations of techniques like this. What they have in common is that they allow individual work during divergent phases of creativity and group work during convergent phases.”



Group brain storming

- Literature has shown that groups produced **fewer ideas** than an equivalent number of individuals working alone (nominal groups).
- A meta-analysis, even found that **interacting groups usually produced poorer ideas in terms of quality** than nominal groups.
- Yet, group brainstorming was **perceived as more effective than individual brainstorming** by both interacting and nominal group members, a finding that extends the illusion of group productivity in brainstorming to tasks of convergent thinking. This might explain the popularity of it throughout industry.
- The effect between standard groups and nominal **groups reduces when brainstorming takes place later in the task** where there is a large amount of accumulated evidence to consider.
- Interestingly, **electronic brainstorming has been found to match that of nominal groups.**



Electronic brainstorming

Use google docs/teams/e-mail/etc. to brainstorm on a “product” you want to develop and state for which year group.

1. (Anonymously) post your ideas (till 16th at 5pm)
2. Categorise ideas by keyword and eliminate redundant ideas (till 17th at 5pm)
3. Assess quality and rank them (till 18th at 5pm)
4. Select the best one (till 19th at 5pm)



Questions?

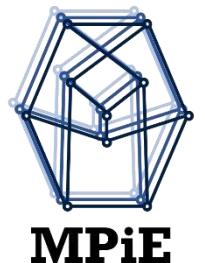
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Management Practice

2. Operations and systems

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Course

Literature for the course:

Eisner, Howard. *Essentials of project and systems engineering management*. John Wiley & Sons, 2008.

Learning objective for this session:

- Able to define operation management
- Able to relate systems to management
- Able to complete Porter's value chain
- Able to draw a simple supply graph

Operation management

Management was shown to **add value**, but we can further split the concept of management and explore the different aspects.

Operations management **optimises planning, organisation and supervision in production and manufacturing.**

It is **delivery-focused**, ensuring that an organization successfully turns inputs to outputs in an effective manner.

Operation management definition

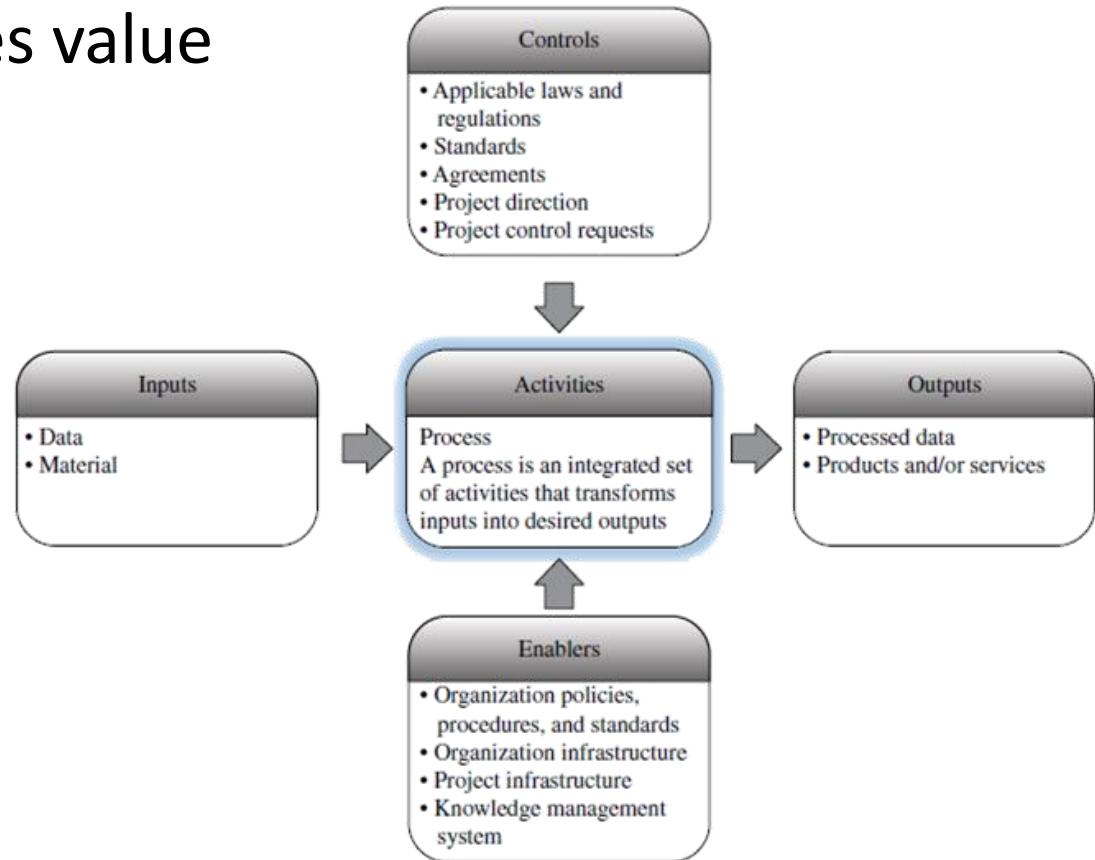
- This is the management of **processes that create value** for a company and its customers. These processes transform inputs - such as materials, energy, services and people - into goods and services (outputs).

<i>Core functional activities</i>	<i>Internet service provider (ISP)</i>	<i>Fast food chain</i>	<i>International aid charity</i>	<i>Furniture manufacturer</i>
Marketing and sales	Promote services to users and get registrations Sell advertising space	Advertise on TV Devise promotional materials	Develop funding contracts Mail out appeals for donations	Advertise in magazines Determine pricing policy Sell to stores
Product/service development	Devise new services and commission new information content	Design hamburgers, pizzas, etc. Design décor for restaurants	Develop new appeals campaigns Design new assistance programmes	Design new furniture Coordinate with fashionable colours
Operations	Maintain hardware, software and content Implement new links and services	Make burgers, pizzas etc. Serve customers Clear away Maintain equipment	Give service to the beneficiaries of the charity	Make components Assemble furniture

Source: FT.com; Slack, Nigel, Stuart Chambers, and Robert Johnston. *Operations management*. Pearson education, 2010.

The input–process–output (IPO) diagram

Process that creates value



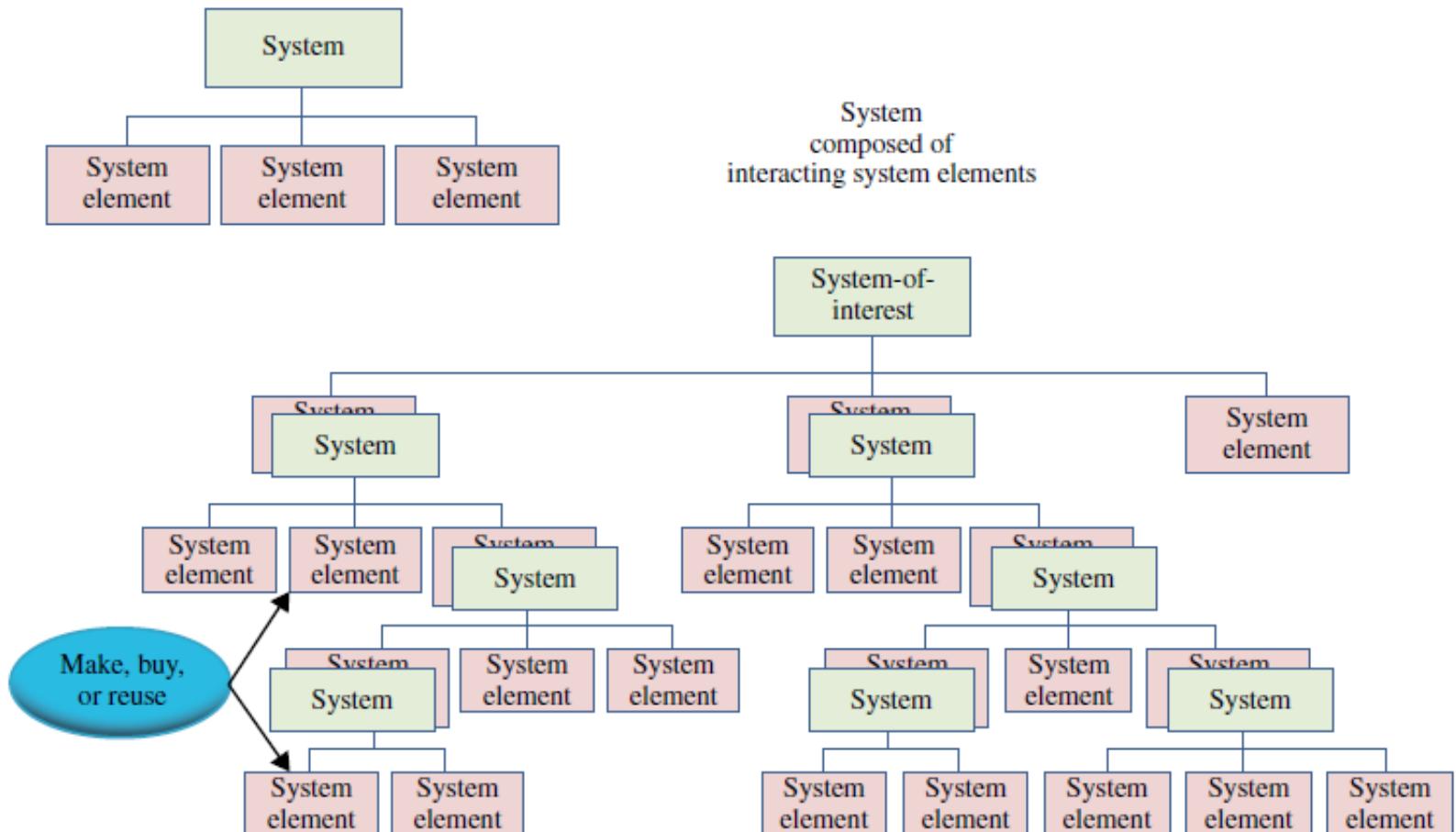
Source: INCOSE Systems Engineering Handbook, version 3 .

Systems

- Systems are **man-made, created and utilized** to provide products or services in defined environments for the benefit of users and other stakeholders.
- An attribute of a system (or system element) is an **observable characteristic or property of the system** (or system element).



Hierarchy within a system



Source: INCOSE Systems Engineering Handbook, version 3 .

System of systems (SoS)

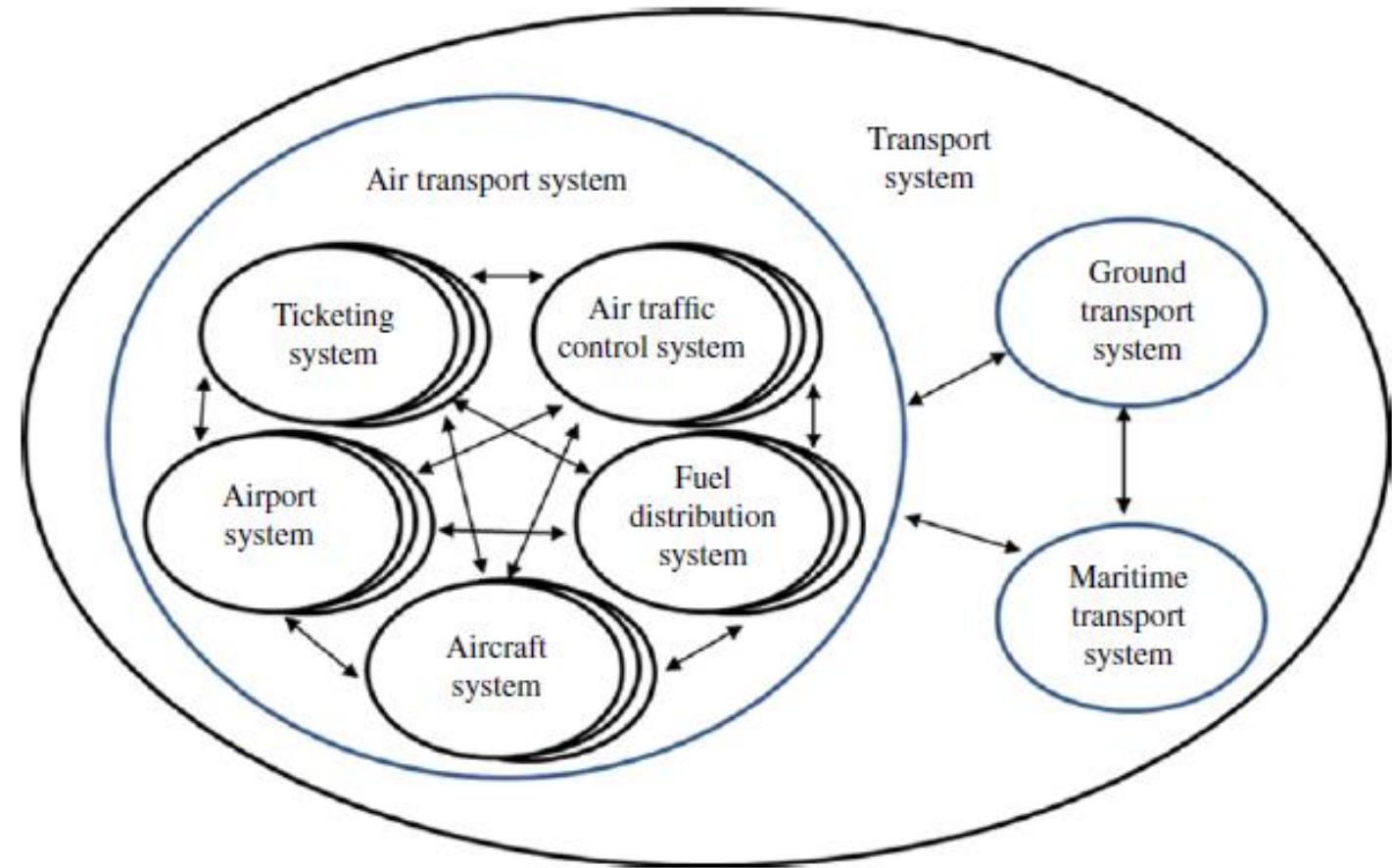
A system of systems is a system of interest whose elements are **managerially and/or operationally independent systems**.

These interoperating and/or integrated collections of constituent systems usually produce results unachievable by the individual systems alone.

The following (Maier's) characteristics can be useful when deciding if a particular System of interest can better be understood as an SoS :

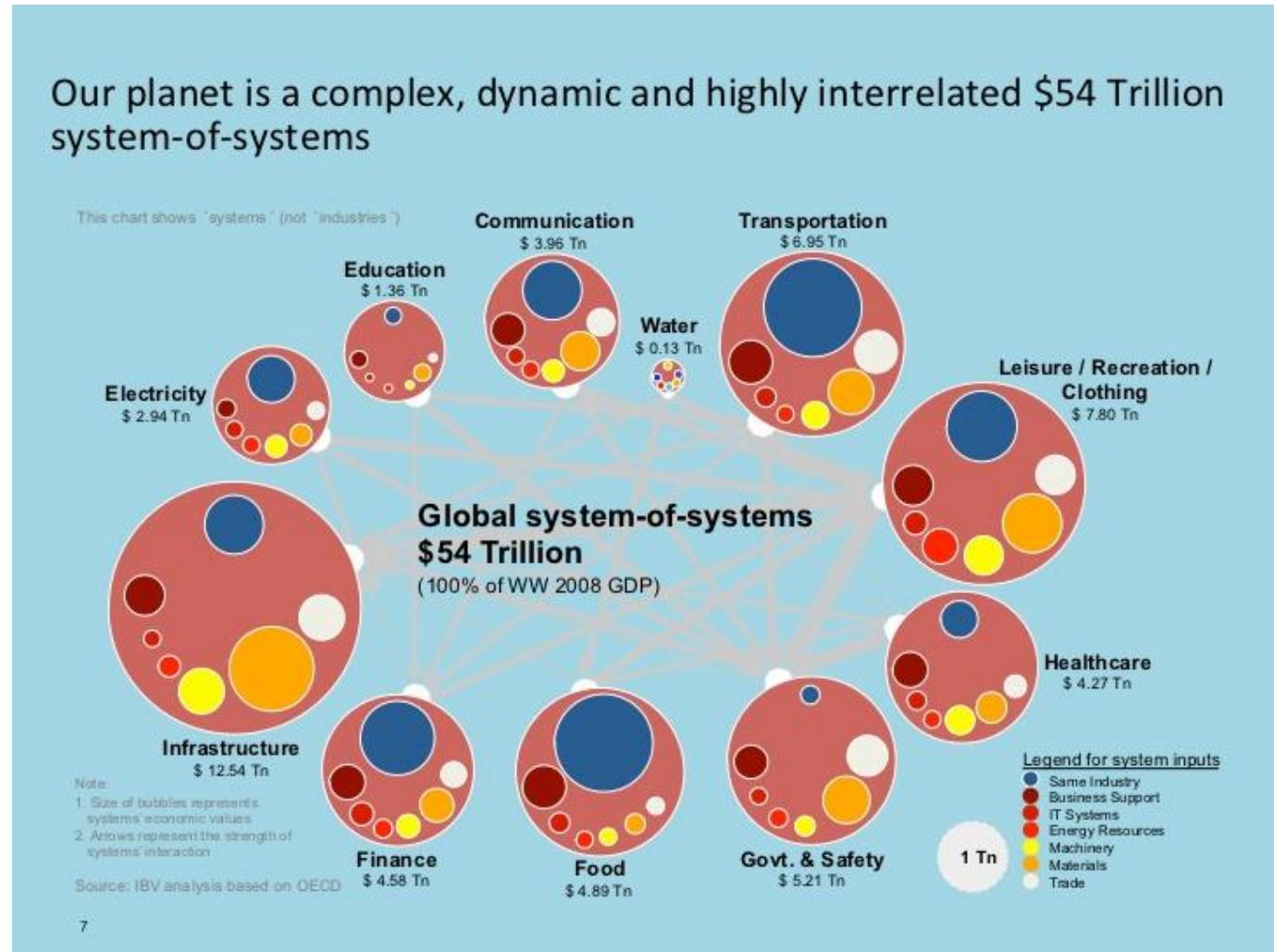
- Operational independence of constituent systems
- Managerial independence of constituent systems
- Geographical distribution
- Emergent behaviour
- Evolutionary development processes

System of systems example



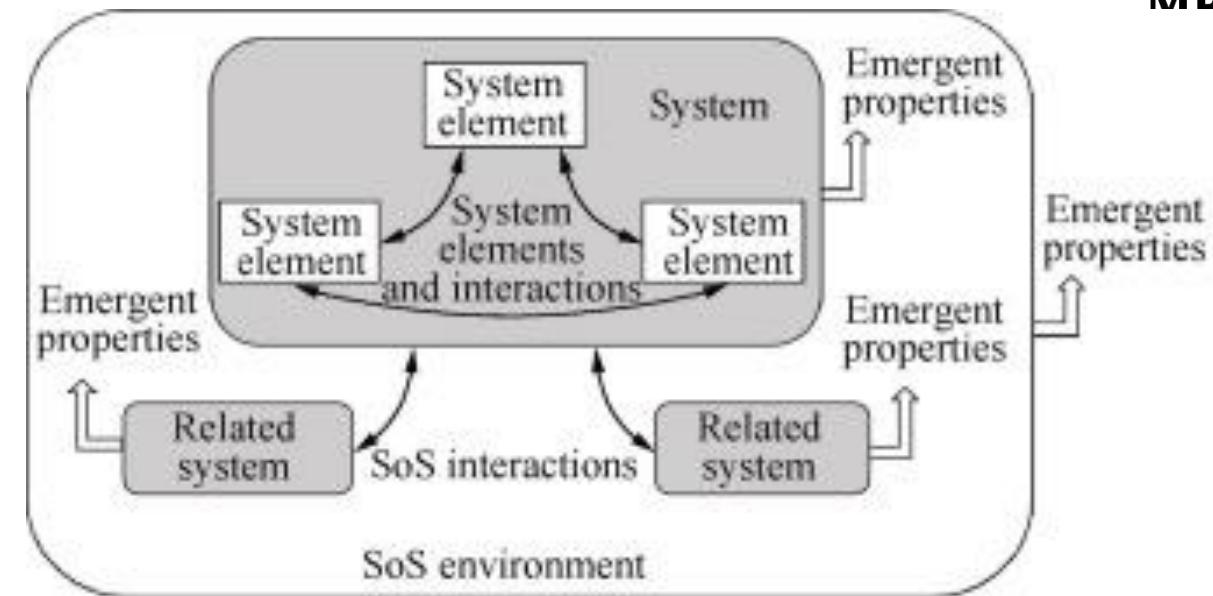
Source: INCOSE Systems Engineering Handbook, version 3 .

World as system of systems



System of systems

- Operational independence of constituent systems
- Managerial independence of constituent systems
- Geographical distribution
- Emergent behaviour
- Evolutionary development processes



Draw a system of systems example

System of systems (SoS)

- The SoS usually exhibits **complex behaviours**, often created by the existence of the Maier's characteristics.
- The complex system can't just be understood by its parts alone, because the **emergent properties** that we really care about disappear when we examine the parts in isolation.
- A fundamentally different approach is required to understand the whole in context through **iterative exploration** and adaptation.
- Linear, procedural methods for sorting through complicatedness (“systematic activity”) and holistic, non-linear, iterative methods for harnessing complexity (“systemic” or systems thinking and analysis—always required when dealing with SoS).

Operational management

- In this sense an operation is a **system of functions that transforms inputs into outputs of greater “value”**.
- The process takes place along a **value chain**.
- The value chain can be regarded as a **complete transformation model overlaid by the necessary support functions**.
- Functions that do not add value should be **eliminated**.
- Operations management consist of the design, operation and improvement of this system in this context.



Porter's value chain

Value chain is a tool designed to systematically divide a company into its “**strategically relevant**” activities, analyse their behaviour and interaction, and determine their importance in the implementation of business strategies.

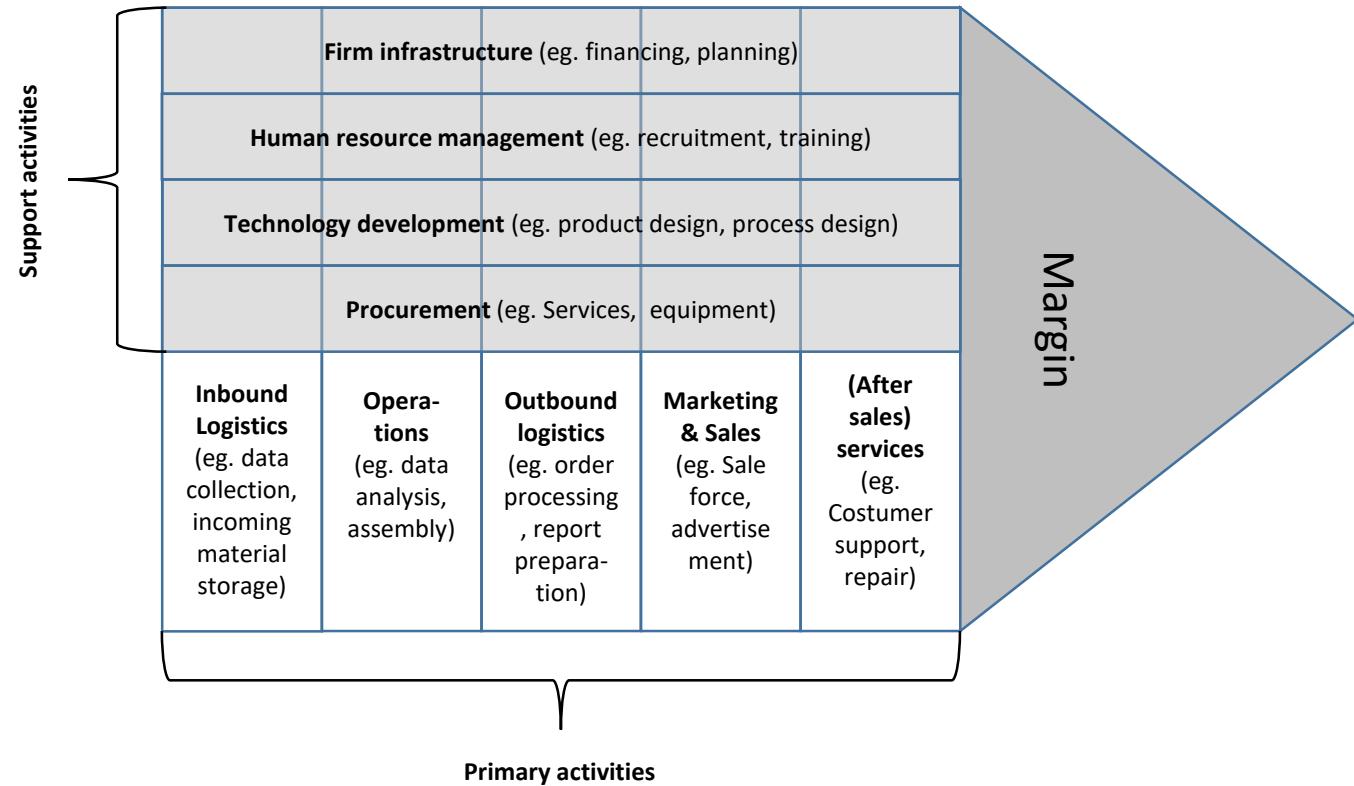
In Porter's model the value chain activities can be divided in two categories:

1. Primary activities
2. Support activities

The **primary activities** are those related to the **physical creation and delivery** of the product to the customer.

The **support activities** are involved in the procurement and management of the resources needed by the primary activities to operate.

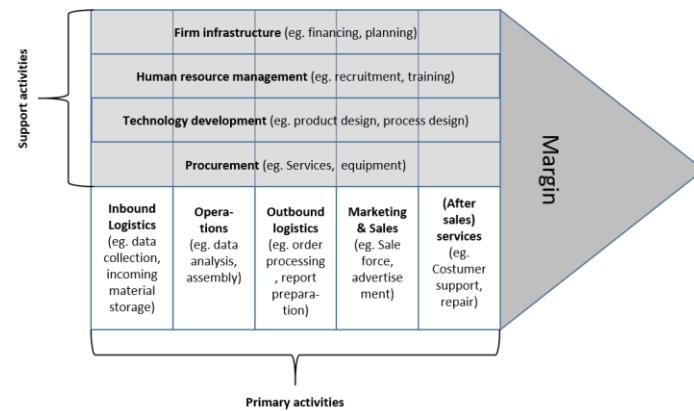
Porter's value chain



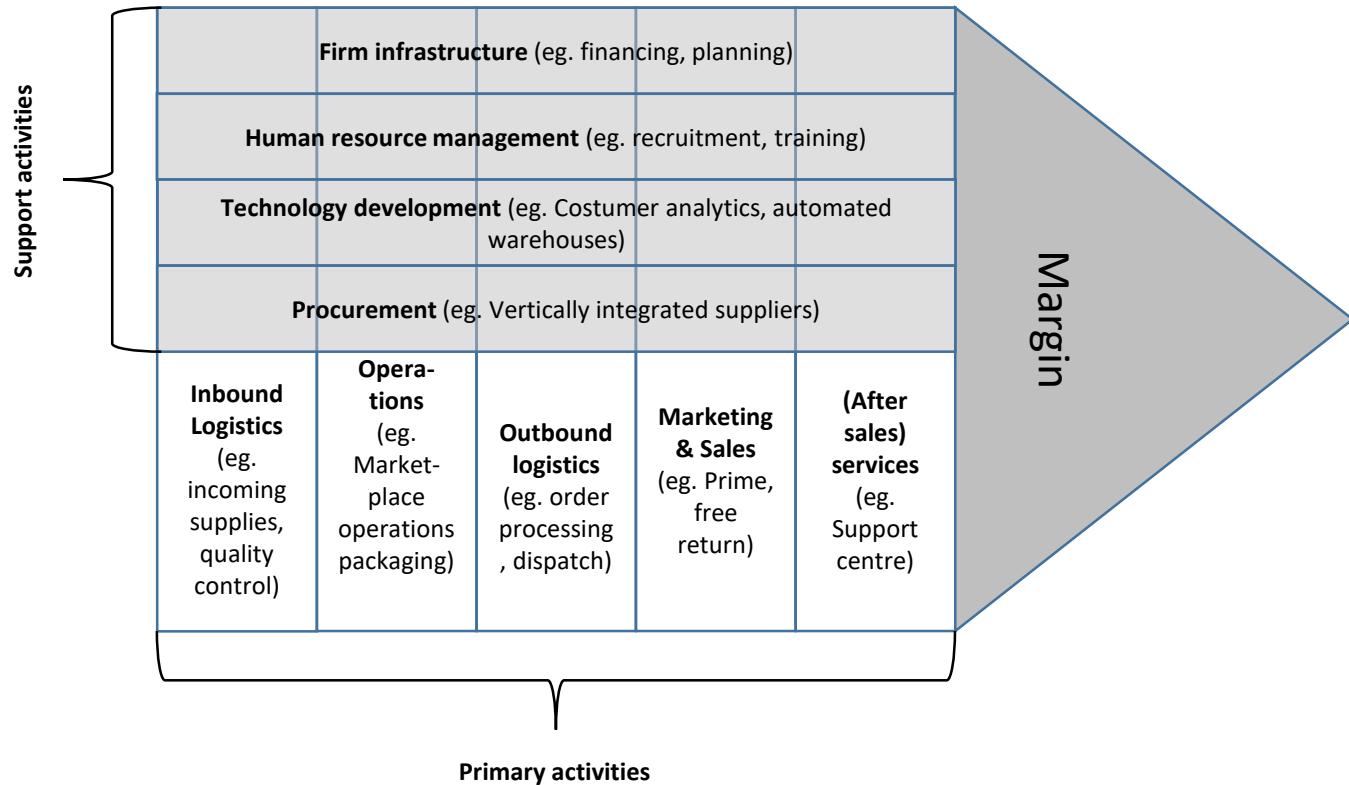
Source: Porter, 1985; Edgar Arias, Sustainable Innovation Management

Value chain in application

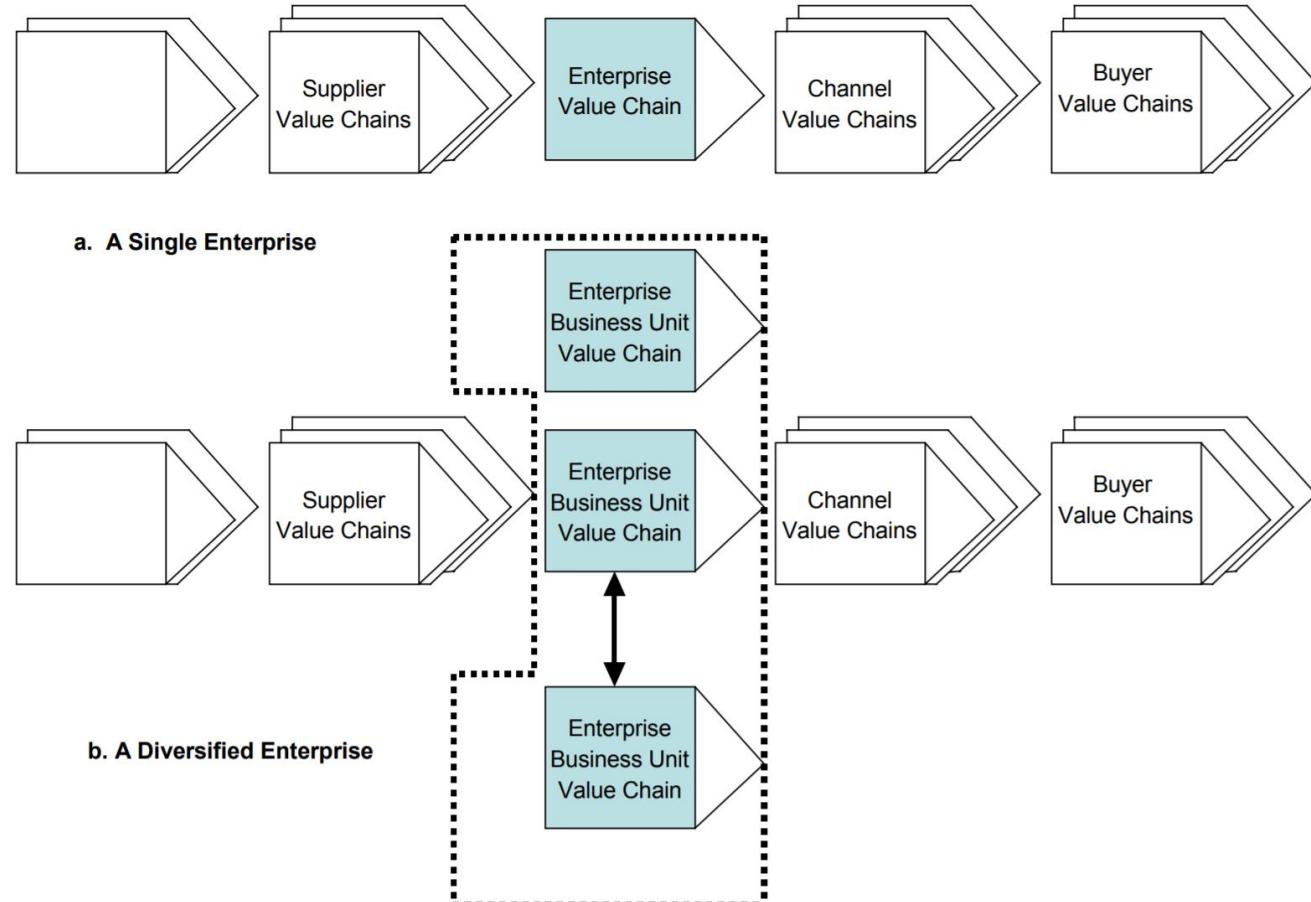
- What would be the value chain for Amazon (marketplace)?
- Discuss and write down your value chain (5 mins).



Value chain



Value chain as a network



Source: Nyamekye, K. Axiomatic Design Approach for Designing Re-configurable C4isr Systems (2007)

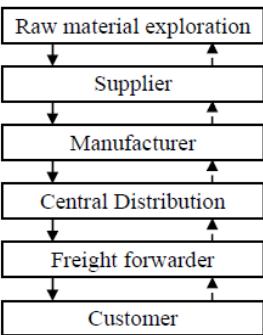
Value chain to supply chain

- Porter's value chain was a basis for the development of the **supply chain**.
- Compared to the company-internal focus of Porter's value chain, the supply chain extends the scope towards **intra-company** material and information flows from raw materials to the end consumer reflected in the definition of Christopher (1992):

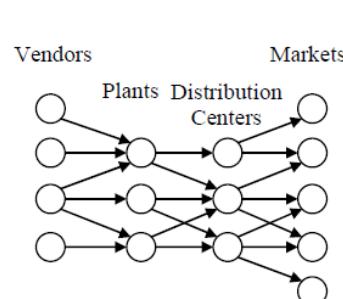
A supply chain is a network of organizations that are involved through upstream and downstream linkages in different processes and activities that produces value in the form of products and services in the hand of the ultimate consumer.

Capturing the supply chain

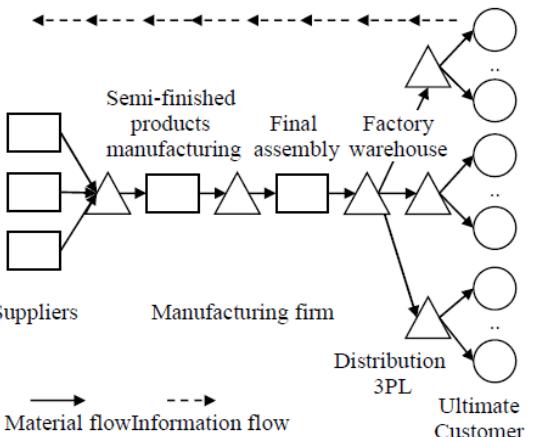
Corsten (2001), p. 84



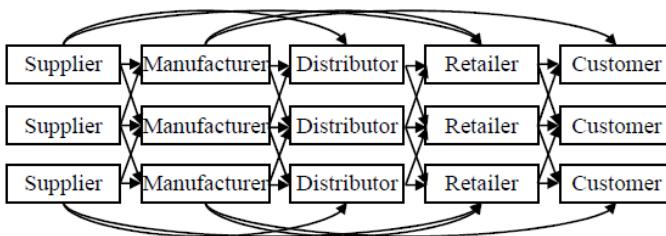
Shapiro (2001), p. 6



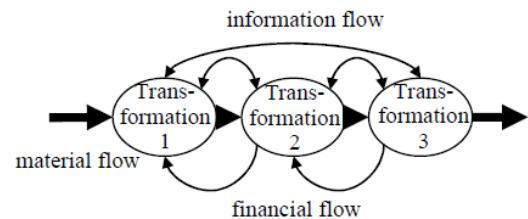
Stadtler (2004a), p. 10



Chopra/Meindl (2004), p. 5



Knolmayer (2000), p. 2



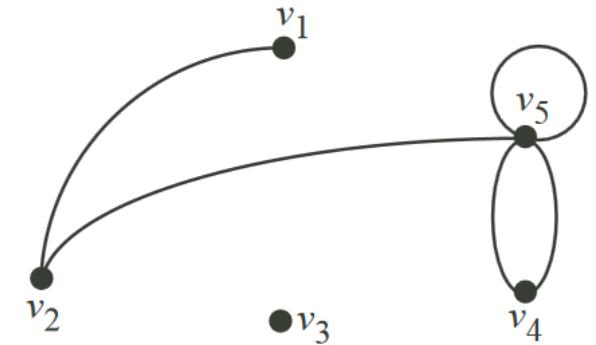
Supply chain as graph

A graph is formed by vertices and edges connecting the vertices.

Better is to state a graph is a pair of sets (V, E) , where V is the set of vertices and E is the set of edges.

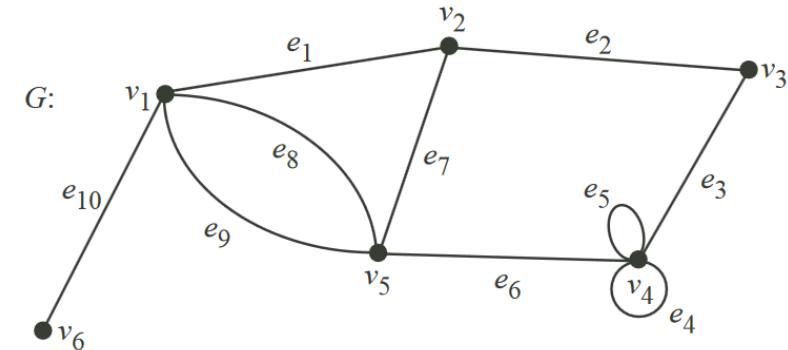
$$V = \{v_1, \dots, v_5\}$$

$$E = \{(v_1, v_2), (v_2, v_5), (v_5, v_5), (v_4, v_5), (v_5, v_4)\} = \\ \{e_1, \dots, e_5\}$$

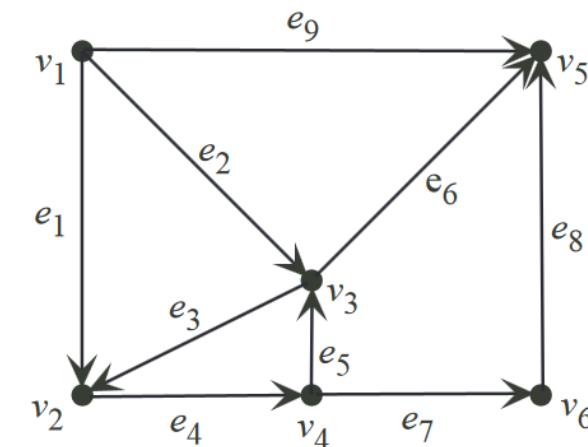


Walk and directed graph

A walk in the graph $G = (V, E)$ is a finite sequence which consists of alternating vertices and edges of G .



A directed graph can be used to capture characteristics of the supply chain



The two vertices u and v are end vertices of the edge (u, v) , so an edge (v, v) is a loop.

Closeness centrality

- The value of representing supply chains as graphs, or networks, rather than as flat structures and relational databases has benefits for analysis.
- Interpreting supply chains as graphs produces new opportunities to investigate **structural characteristics and transitive links of complex relations**.
- **Closeness centrality** can be used to evaluate the flow of materials through a supply chains.
- Product platforms with **smaller** distances are connected to shorter supply chains and are thus have a **reduced risk** for encountering distortion in physical and information flows.

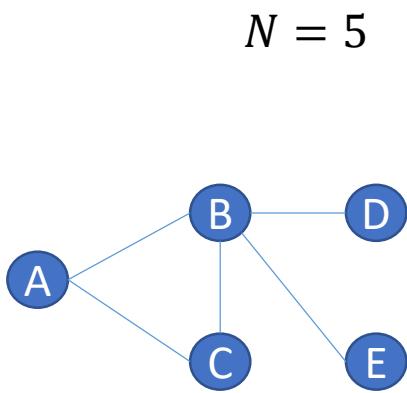
Closeness centrality

Closeness centrality (C) measures a vertex's (or nodes's) centrality in a graph. It is the total vertices count N (minus one for the vertex itself) divided by the sum of the length of the shortest paths between the vertex and all other vertices in the graph or distance $d(y, x)$, as

$$C(x) = \frac{N - 1}{\sum_y d(x, y)}$$

with $x \neq y$ and $d(i,j)$ being the shortest path between vertices i and j

Closeness centrality (normalised)



$$V = \{v_1, \dots, v_5\} = \{A, \dots, D\}$$

	A	B	C	D	E
A	0	1	1	2	2
B	1	0	1	1	1
C	1	1	0	2	2
D	2	1	2	0	2
E	2	1	2	2	0

$$\sum_{k=1}^N d(v_i, v_k)$$

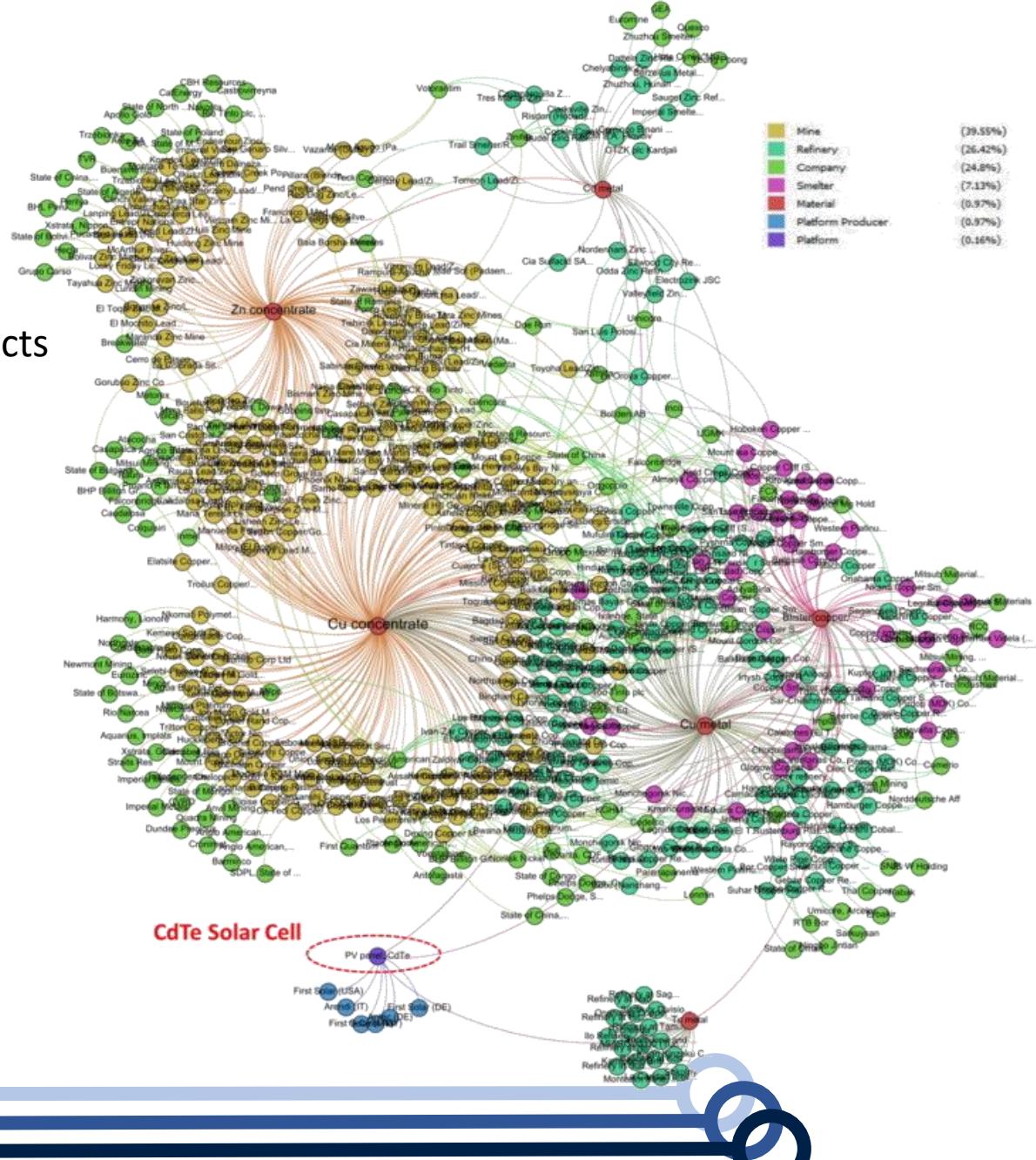
$$C(v_i) = \frac{N - 1}{\sum_{k=1}^N d(v_i, v_k)}$$

.67
1
.67
.57
.57

Supply chain graph

Relationships mapped between material and products

- (i) cadmium telluride solar cell
- (ii) a germanium solar cell
- (iii) a turbine blade
- (iv) a lead acid battery
- (v) a hard drive (HD) magnet



Factors influencing supply chain

SUMMARY OF RISKS

Type of risk	Source
Supply Risks	Disruption of supply, inventory, schedules, and technology access; price escalation; quality issues; technology uncertainty; product complexity; frequency of material design changes
Operational Risks	Breakdown of operations; inadequate manufacturing or processing capability; high levels of process variations; changes in technology; changes in operating exposure
Demand Risks	New product introductions; variations in demand (fads, seasonality, and new product introductions by competitors); chaos in the system (the Bullwhip Effect on demand distortion and amplification)
Security Risks	Information systems security; infrastructure security; freight breaches from terrorism, vandalism, crime, and sabotage
Macro Risks	Economic shifts in wage rates, interest rates, exchange rates, and prices
Policy Risks	Actions of national governments like quota restrictions or sanctions
Competitive Risks	Lack of history about competitor activities and moves
Resource Risks	Unanticipated resource requirements

Source: Manuj et al, Global supply chain risk management strategies, 2008

Risk in the extended supply chain



Source: Manuj et al, Global supply chain risk management strategies, 2008

Supply chain risk

- When a firm takes a traditional, cost minimization approach to supply chain strategy, it often increases its risk of failure or increases its overall cost.
- Traditional solutions remain optimal as long as nothing changes, but they are extremely fragile to exceptions, failure, or changes in cost.
- Vinod Singhal at Georgia Tech's DuPree College of Business found **that supply chain glitches negatively impacted stock prices** by nearly 20% and it was the biggest factor for stock prices.
- For example, the chance that materials don't arrive in time threatens to disrupt service or increase cost on a daily basis.

Supply chain risk - mitigation

- Identify where a large proportion of operating activities are tied up in a single location, organization, or flow. A graph that includes all supply chain vertices from source to customer can help identify **centralised risk**.
- Filter out **high-contingency risks**.
- Estimate the **probability** of each risk materializing. Economic forecasters and industry watchdogs can be good sources for macro economic plans, interest or labour rates, and union negotiation issues
- Assess the **impact** associated with each risk.
- Evaluate the **cost** of spreading the risk.

Next lecture

- We will go further with supply management in the next lecture.



Questions?

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Management Practice

3. Supply

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Course

Literature for the course:

Eisner, Howard. *Essentials of project and systems engineering management*. John Wiley & Sons, 2008.

Learning objective for this session:

- Able to define logistics and supply chain
- Able to state factors that influence the supply chain
- Able to provide a mathematical model for queuing
- Able to apply a model of queuing on to a problem

Literature for this session:

- Wagner, Stephan M., and Nikrouz Neshat. "Assessing the vulnerability of supply chains using graph theory." *International Journal of Production Economics* 126.1 (2010): 121-129.
- Little, John DC, and Stephen C. Graves. "Little's law." *Building intuition*. Springer, Boston, MA, 2008. 81-100.

Intro

Supply chain

The sequence of activities that take a product from a raw material to a consumable good.

50-70%

The percentage of a company's profits that can be eaten up by supply chain and logistics costs.¹



Supplier

A person or group in the supply chain that provides the materials, goods, or services needed to create a product.

From 10 to 10,000

The number of suppliers in a supply chain can vary greatly. A major retailer may have thousands, while a small mom-and-pop shop could have just a few.



Supply chain management (SCM)

Oversight of the manufacturing, distribution, and transportation of a product from raw material to finished good.

\$10 Billion USD

Loss in revenue caused by Typhoon Halong in 2014, which severely disrupted supply chains in Southeast Asia. Managing disruptions is a top priority for supply chain managers.²



Logistics

Logistics ensure that a product moves efficiently through the supply chain – making sure that everything is at the right place at the right time.

37 Cents USD

Total logistics cost of delivering a \$3.60 box of cereal. The U.S. net retail profit is about 5 cents.³



Manufacturer

A maker of products. Manufacturers assemble, refine, or otherwise transform materials into a developed product.

\$1.40 USD

The amount added to the U.S. economy for every \$1.00 spent in manufacturing – the highest multiplier effect of any economic sector. The manufacturing industry is a critical part of a national economy.⁴



Distributor

Companies who deliver goods or services to places where they are stored or sold, like warehouses, stores, or directly to customers.

\$4 Billion USD

Projected increase in revenues from digital music distribution from 2015 to 2020. In the era of digital supply chains, distributors deliver more than just physical goods.⁵



Inventory

Materials, parts, or finished products that are stored until ready for use. Suppliers stock inventories of raw materials to send to buyers. Retailers keep inventories of ready-to-sell products on hand.

95%

The accuracy level of retailers' inventory data when they use item-level tagging (such as RFID tags) to track their merchandise. Tagging helps retailers know precisely what they have and where it's located.⁶



Visibility

Knowing where products are located, the ability to monitor order progress, and the ability to anticipate unplanned events in the supply chain.⁷

96%

Percentage of electronics manufacturers who said that lack of visibility increases risks in the supply chain – like long lead times, extra shipping time, and difficulty managing their capacity.⁸

Operations Management of Logistics and Supply Chain

- Organizations adopt numerous business improvement methodologies to improve business performance.
- Logistics and supply chain management are regarded to be the crucial factor for the companies to obtain competitive edge.



Logistics as process

- Logistics is the **process** of planning, implementing, and controlling the efficient, effective **flow and storage of goods, services, and related information** from point of origin to point of consumption for the purpose of conforming to customer requirements

Logistics management

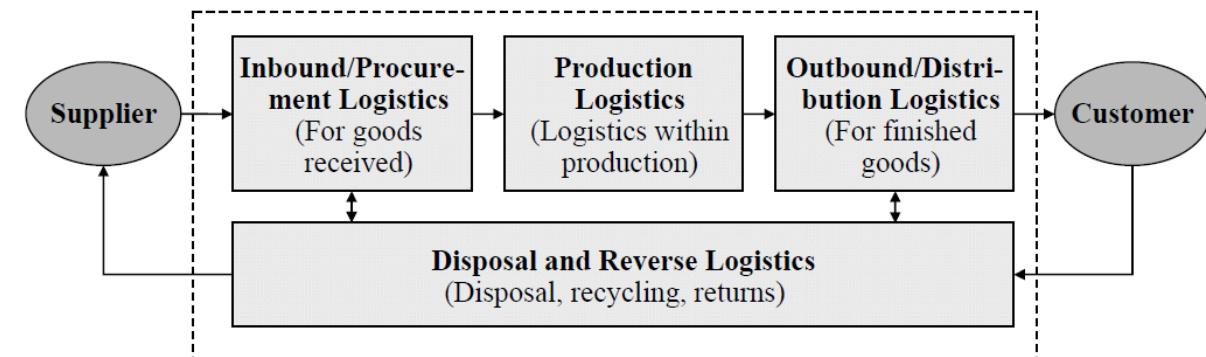
- Logistics is the management of **the flow of goods** between the point of origin and the point of consumption in order to meet some requirements, for example, of customers or corporations.
- The resources managed in logistics can include **physical items, such as food, materials, animals, equipment, and liquids, as well as abstract items, such as time, information, particles, and energy.**
- The logistics of physical items usually involves the integration of information flow, material handling, production, packaging, inventory, transportation, warehousing, and often security.



Logistics

Logistics can be differentiated into :

1. Inbound logistics for purchased goods
2. Production logistics in production
3. Distribution logistics for finished goods
4. Disposal and reverse logistics for recycled, returned or disposed goods

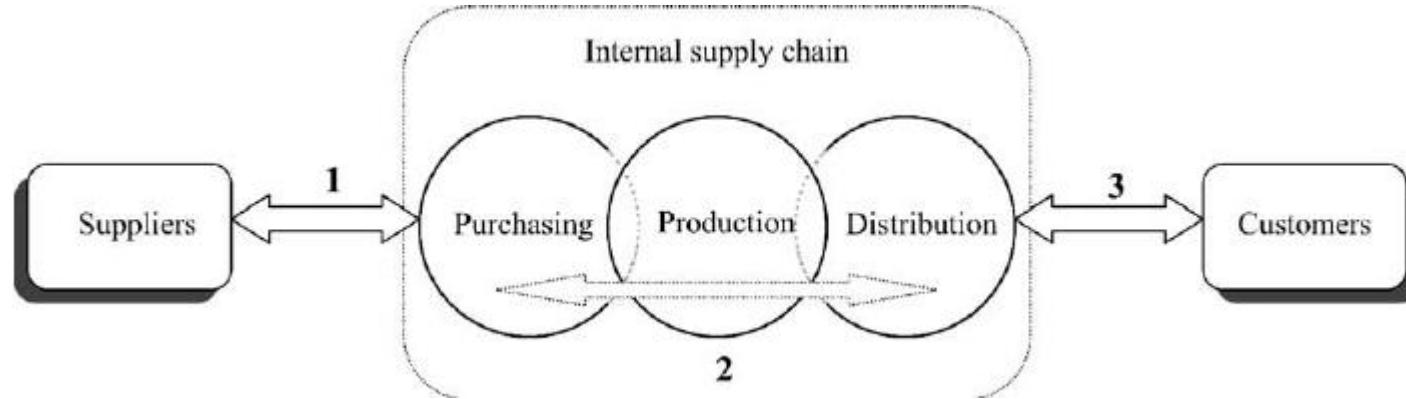


Source: Corsten & Gössinger 2001

Supply chain

- Both supply chain and logistics are relevant to the **product circulation** during its whole life cycle, and both have been regarded as the central unit for competitive analysis.
- Supply chain can be seen as a broader concept with a wider range, as it can involve **network sourcing, supply pipeline management, value chain management and value stream management**.

Supply chain - Internal



Understanding the supply chain is essential, so mapping out any uncertainties greatly helps in the management.

Uncertainty defined in scientific literature

Uncertainty in the supply chain can come from:

1. Supplier uncertainty, arising from on-time performance, average lateness and degree of inconsistency
2. Manufacturing uncertainty, arising from e.g. process performance, machine breakdown, supply chain performance.
3. Customer or demand uncertainty, arising from e.g. forecasting errors, irregular orders.

Environmental uncertainty

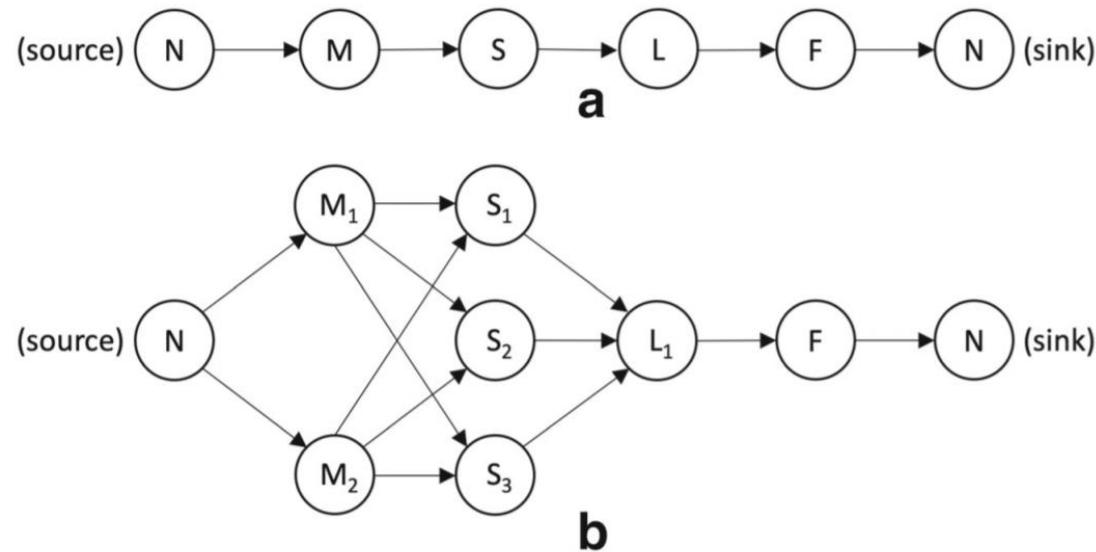
1. Supply uncertainty includes indicators that represent quality, timeliness and the inspection requirements of the suppliers.
2. Demand uncertainty is measured in terms of fluctuations and variations in demand.
3. Technology uncertainty measures the extent of technological changes evident within the industry.

Need-driven supply chain

Customer focus

- Level of importance given to customers in the execution of strategic planning, quality initiatives, product customization and responsiveness.
- In general, the more attention a company pays to researching its customer base in order to identify customer needs, the more rewarding the exchange transaction in the supply chain will be for that company.
- Despite the use of the latest process improvement techniques and capable management, a firm's neglect of its customers may lead to disaster. A need-driven approach to the supply-chain is therefore very suitable.

Need-driven approach



Need analysis and filtering as a network. **(a)** The vertex N contains a set of needs that flow through stages of market analyses M , stakeholder analyses S , and landscape analyses L to reach a filtered state F that yields a set of final needs. **(b)** The vertex for market analyses can be further separated, with M_1 taking a top-down approach and M_2 a bottom-up. Stakeholder analyses can be split into in-depth interviews or re-immersions S_1 , shorter interviews or phone calls S_2 , and online research S_3 . L_1 represents a single approach to landscape analyses to be conducted, but others could be added

Top management support

- Research has shown that top management must be aware of the competitive benefits that can be derived from the impact of **strategic purchasing and information technology** on effective supply relationships.
- Top management support can be characterized in terms of **time and resources contributed by the top management to strategic purchasing, supplier relationship development and adoption of advanced information technology**.



Competitive priorities

- Competitive priorities are used to describe manufacturers' choice of manufacturing tasks or key competitive capabilities, which are broadly expressed in terms of low cost, flexibility, quality, and delivery.
- This provides the following dimensions for competitive priorities:
 - Quality
 - Lead-time
 - Cost
 - Flexibility

Source: Skinner (1969), Hayes and Wheelwright (1984)



Competitive priorities

Dimensions of quality:

- Performance - the primary operating characteristics.
- Features - optional extras (the "bells" and "whistles").
- Reliability - likelihood of breakdown.
- Conformance - conformance to specification.
- Technical durability - length of time before the product becomes obsolete.
- Serviceability - ease of service
- Aesthetics - look, smell, feel, taste.
- Perceived quality - reputation.
- Value for money.

Competitive priorities

Dimensions of time:

- Manufacturing lead time.
- Due date performance.
- Rate of product introduction.
- Delivery lead time.
- Frequency of delivery.

Competitive priorities

Dimensions of price and cost:

- Manufacturing cost.
- Value added.
- Selling price.
- Running cost - cost of keeping the product running.
- Service cost - cost of servicing the product.
- Profit.

Competitive priorities

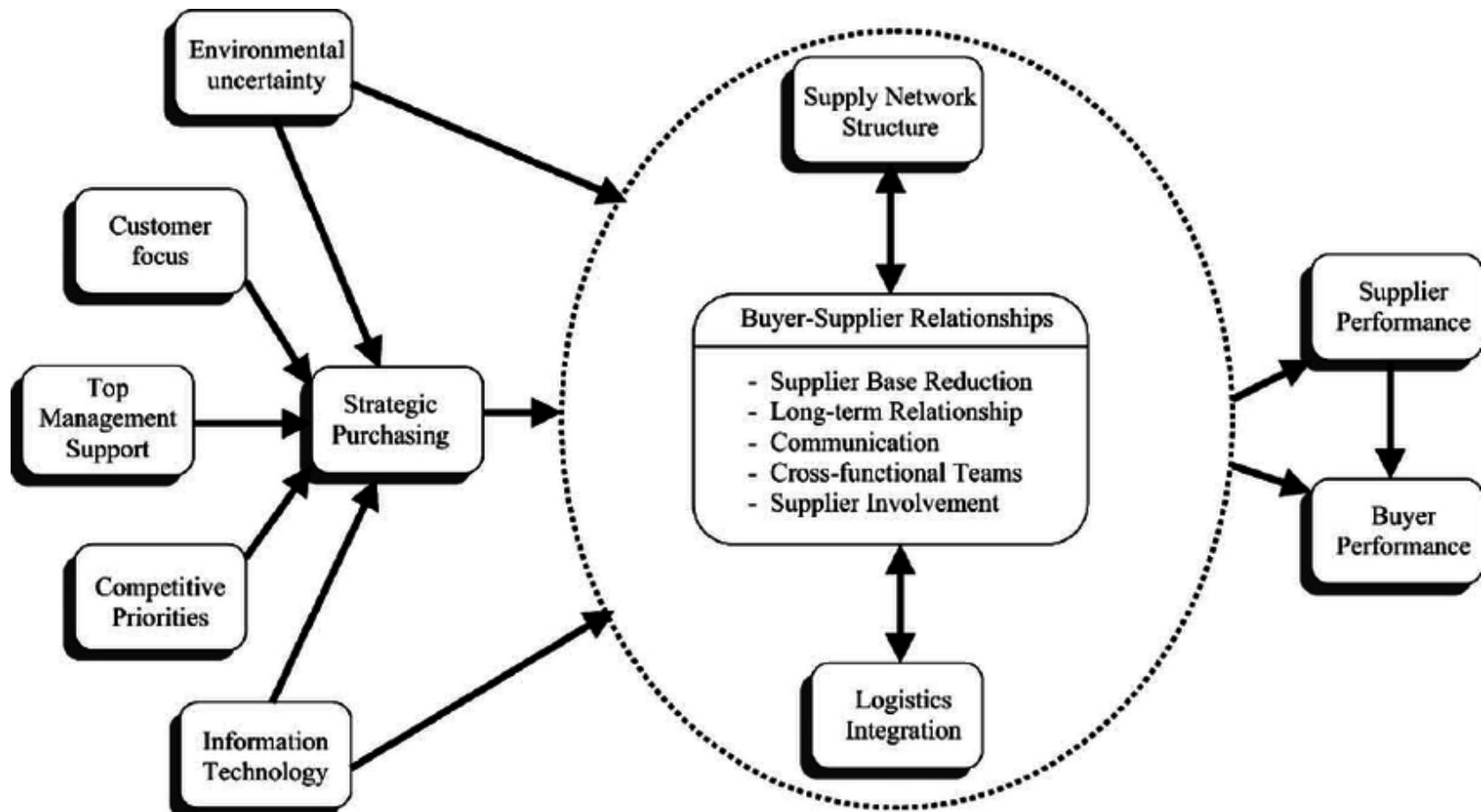
Dimensions of flexibility

- Material quality - ability to cope with incoming materials of varying quality.
- Output quality - ability to satisfy demand for products of varying quality.
- New product - ability to cope with the introduction of new products.
- Modification - ability to modify existing products.
- Deliverability - ability to change delivery schedules.
- Volume - ability to accept varying demand volumes.
- Product mix - ability to cope with changes in the product mix.
- Resource mix - ability to cope with changes in the resource mix.

Information technology to improve competitive priorities

- The term “information technology” includes computers, ancillary equipment (including imaging peripherals, input, output, and storage devices necessary for security and surveillance), peripheral equipment designed to be controlled by the central processing unit of a computer, software, firmware and similar procedures, services (including support services), and related resources.
- It is captured as the presence of electronic transactions and communication in various forms between the supply chain partners
- It requires the ability of different information technology systems and software applications to communicate, exchange data, and use the information that has been exchanged (**interoperability**).

Supply chain – Theory based on literature



Source: Chen & Paulray (2004)

Supply chain management (SCM)

The term SCM has been used to explain the **planning and control** of materials and information flows as well as the logistics activities not only internally within a company but also externally between companies.

The concept of Supply Chain Management (SCM) is based on two key ideas:

- The first is that practically every product that reaches an end user represents the **cumulative effort** of multiple organizations. These organizations are referred to collectively as the supply chain.
- The second idea is that while supply chains have existed for a long time, most organizations have only paid attention to what was happening within their own company. The **entire chain of activities** that ultimately delivered products to the final customer was often not well understood let alone managed. The result was disjointed and often ineffective supply chains.

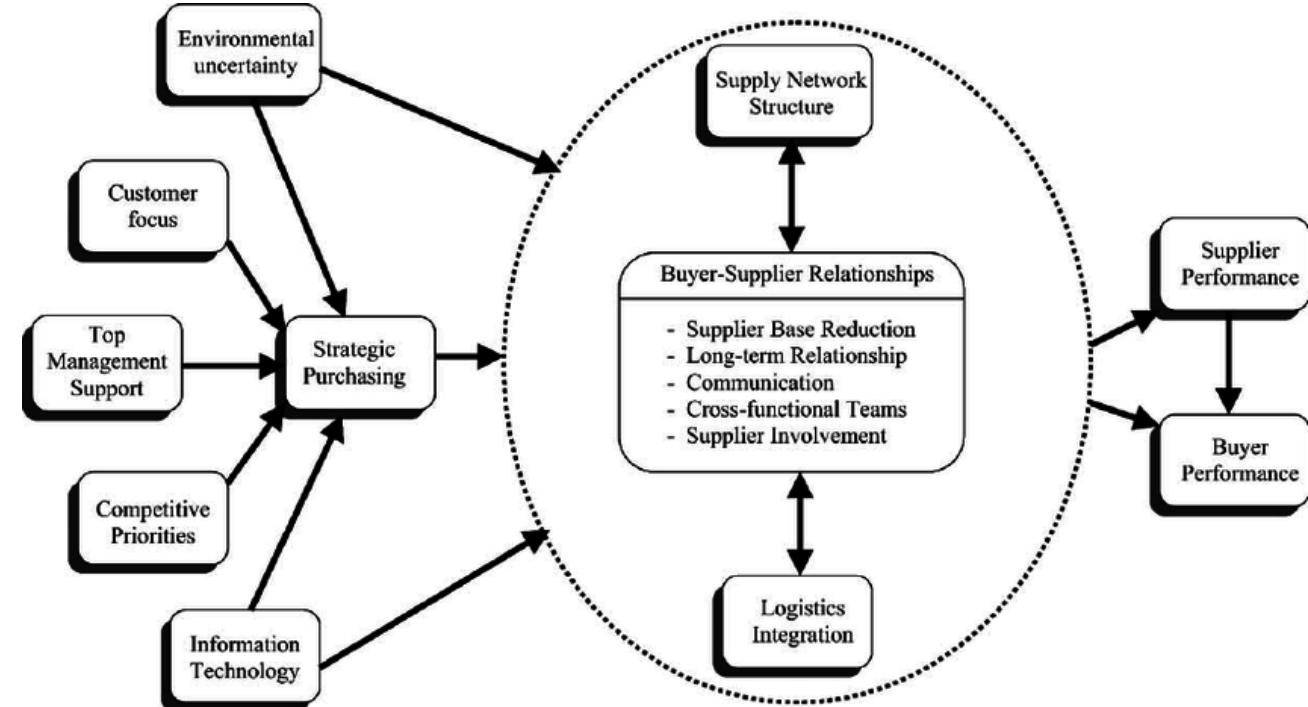
Supply chain management (SCM)

- The organizations that make up the supply chain are “linked” together through physical flows and information flows.
- **Physical flows** involve the transformation, movement, and storage of goods and materials. They are the most visible piece of the supply chain.
- **Information flows** allow the various supply chain partners to coordinate their long-term plans, and to control the day-to-day flow of goods and materials up and down the supply chain.

Supply chain

- Think about the supply chain factors.

- What do you “purchase”?
- What do you “produce”?
- What do you “distribute”?



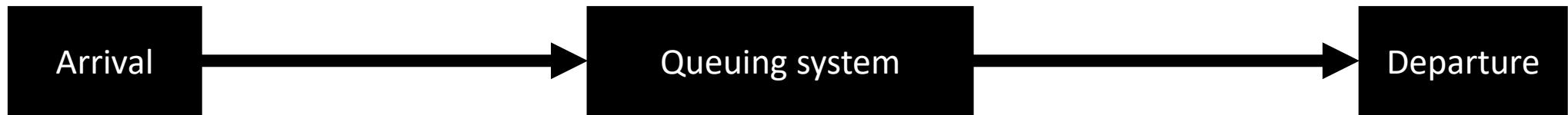
An important practical factor is queuing

- Both logistics and supply chains are affected by queuing.
- Queuing is the amount of time a person, signal, or item spends before being attended to, or before value adding work is performed to or on it.
- It has been suggested that in many factories queue time makes up the majority of the total lead time.



Queuing

- A queuing system consists of discrete objects we call **items** that "arrive" at some rate into the system. Within the system the items may form one or multiple queues and eventually receive “service” and exit.
- Items in the system might be in queue, service or both.



- We don't assume FIFO (first-in and first-out), so we consider the whole system as a queue plus service.

Queuing

Little's Law (essentially a mathematical Theorem) asserts that the time average number of items in a queueing system (L) is equal to the product of the average rate at which items arrive per unit time and enter the system (λ) AND the average waiting time of a item (W).

$$L = \lambda W$$

Queuing

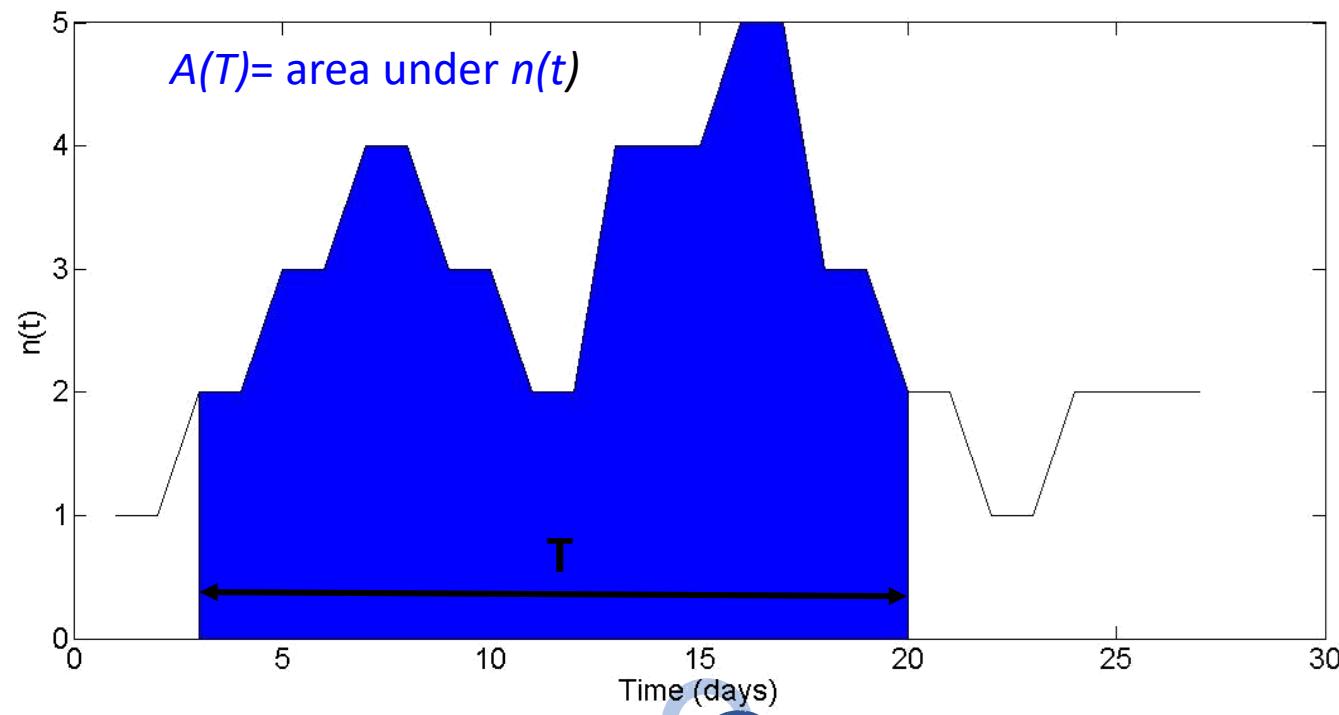
Little's Law asserts that the time-average number of items in a queueing system (L) is equal to the product of the average rate at which items arrive per unit time and enter the system (λ), as well as the average waiting time of a item (W).

$$L = \lambda W$$

This requires a stationarity assumptions of the underlying stochastic processes.

Example

- The number of items in the queuing system over time $n(t)$, which is known
- Time period (T) starts at 3 and ends at 20 days
- $N(T)$ is number of cumulative **arrivals**
- Arrival rate during T
 $\lambda(T)=N(T)/T \approx 0.3$
- Average queue length during T
 $L(T)=A(T)/T \approx 3.3$
- Average waiting time during T
 $W(T)=A(T)/N(T) \approx 11.2$



Example

- The number of items in the queuing system over time $n(t)$, which is known
- Time period (T) starts at 3 and ends at 20 days

- $N(T)$ is number of cumulative **arrivals**

- **Arrival** rate during T

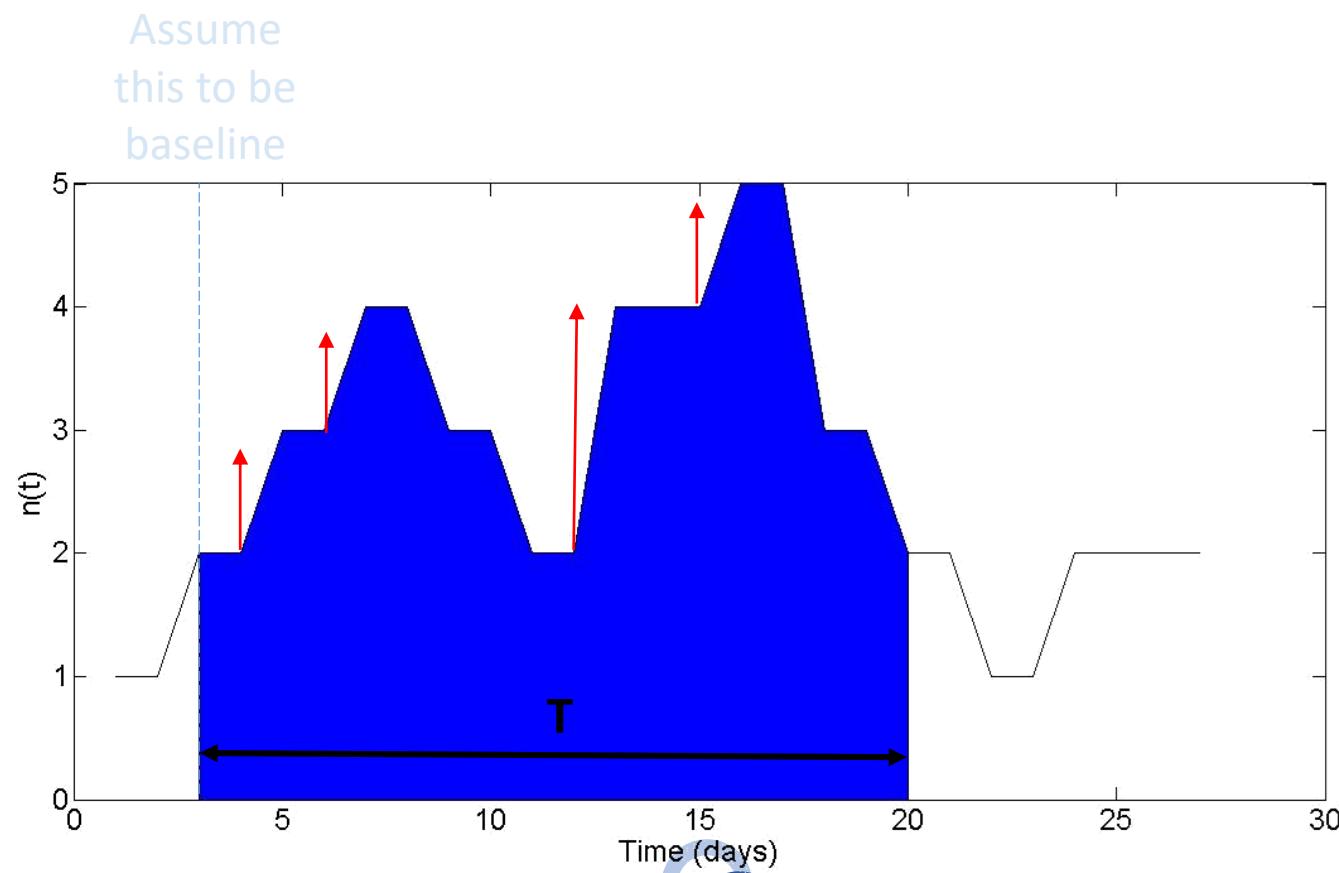
$$\lambda(T) = N(T)/T \approx 0.3$$

- Average queue length during T

$$L(T) = A(T)/T \approx 3.3$$

- Average waiting time during T

$$W(T) = A(T)/N(T) \approx 11.2$$



Example 2

- The number of items in the queuing system over time $n(t)$
- Time period (T) starts at 3 and ends at 20 days – **Unknown priors and $L(t)$ is unknown**

- $N(T)$ is number of cumulative **arrivals**

- **Arrival** rate during T

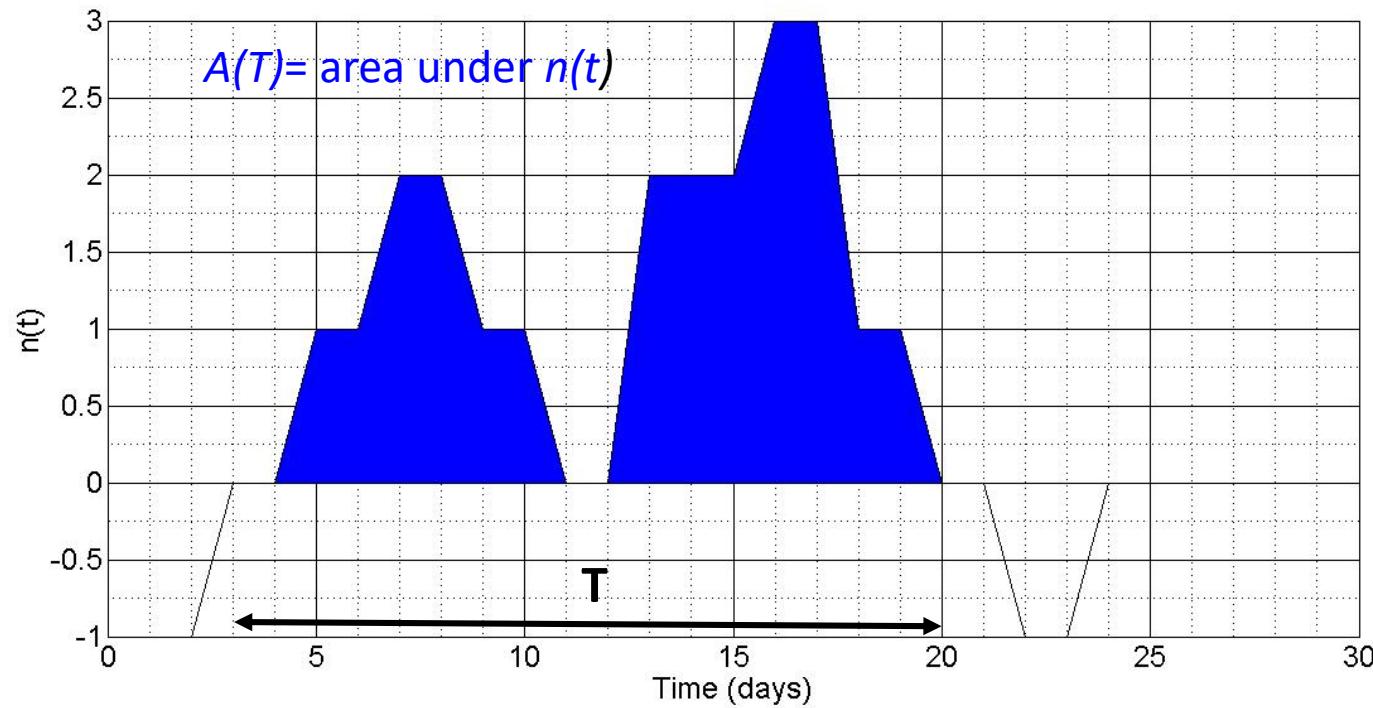
$$\lambda(T) = N(T)/T \approx 0.3$$

- Average queue length during T

$$L(T) = A(T)/T \approx 1.3$$

- Average waiting time during T

$$W(T) = A(T)/N(T) \approx 4.4$$



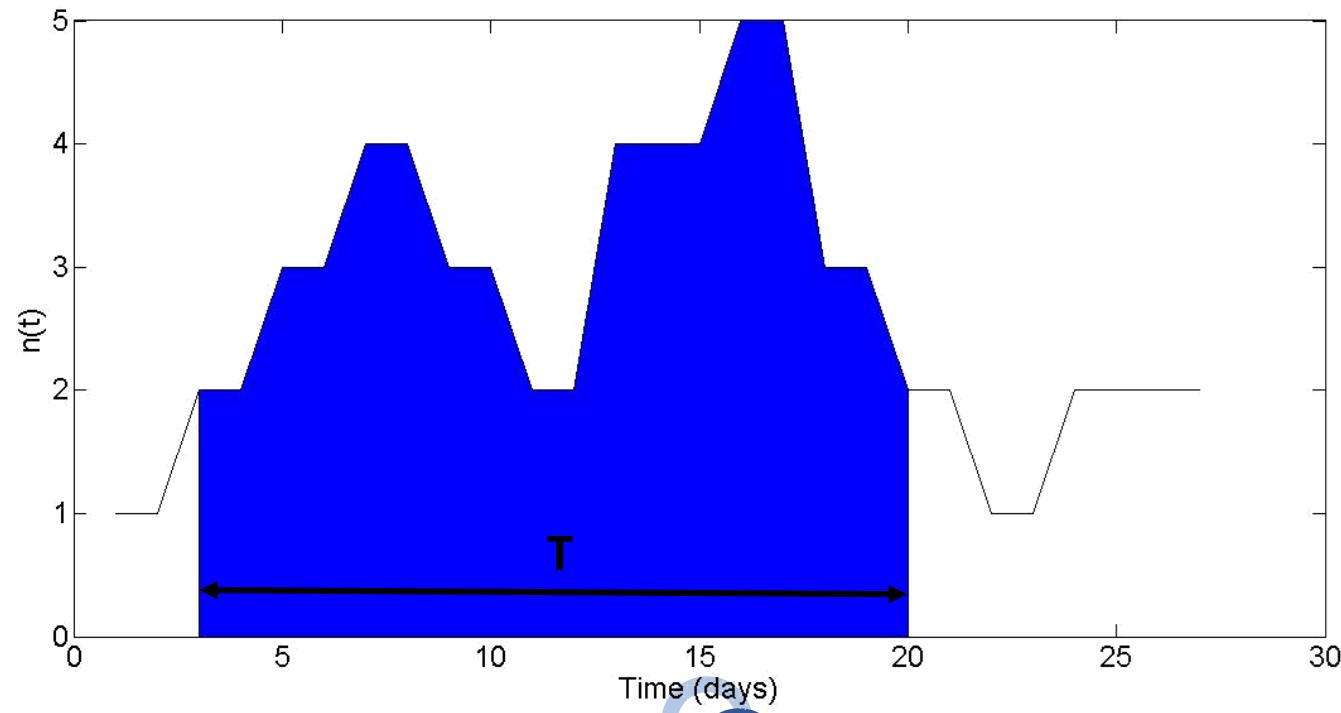
Queuing

- Keep in mind the stochastic nature ($\{X(t)\}$ - random probability distribution)
- Keep in mind end effects (inclusion of waiting of items before T and exclusion of items arrived during T but not yet left)

$$\lim_{T \rightarrow \infty} L(T) = L$$

$$\lim_{T \rightarrow \infty} \lambda(T) = \lambda$$

$$\lim_{T \rightarrow \infty} W(T) = W$$

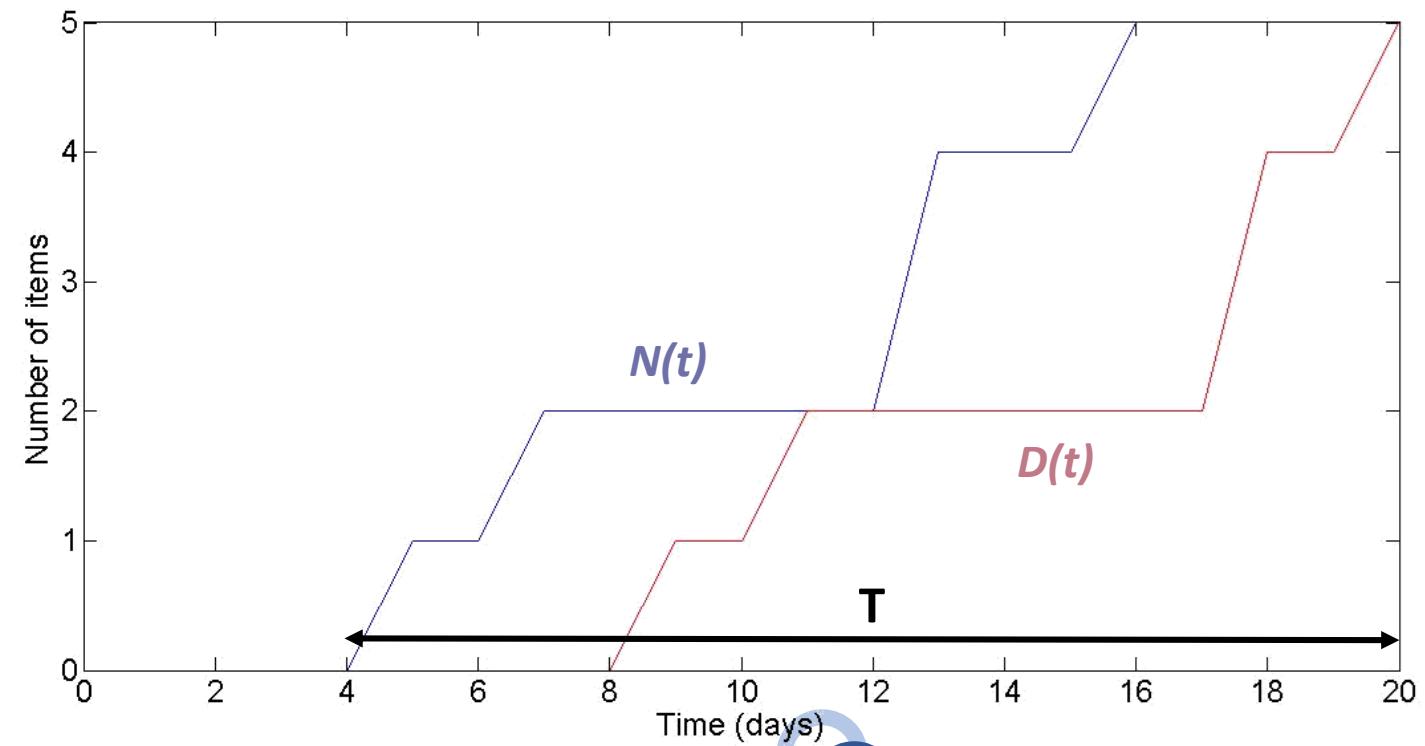


Queuing – average queue length

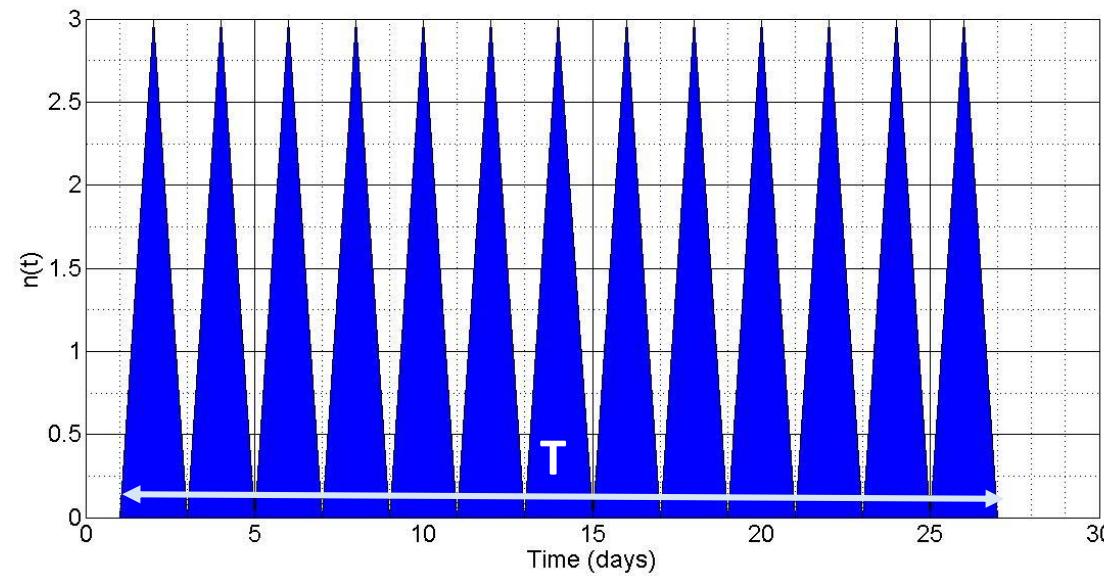
- $N(t)$ is number of cumulative arrivals
- $D(t)$ is number of cumulative departures

Based on $N(t)$ and $D(t)$, not on what is in the system

$$L = T^{-1} \int_{t_n=0}^{t_n=T} (N(t_n) - D(t_n)) dt_n$$



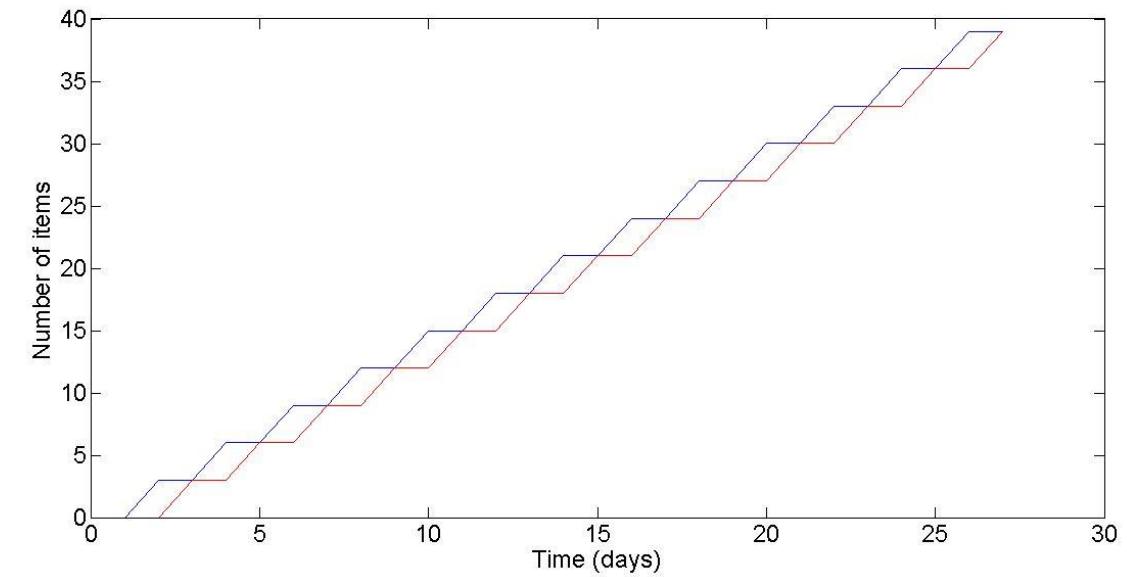
Queuing – average waiting time



Average waiting time during T

$$W(T) = N(T)^{-1} A(T) = 1$$

$$\lambda(T) = 1.5$$



Average waiting time during T

$$W(T) = N(T)^{-1} \int_{t_n=0}^{t_n=T} (N(t_n) - D(t_n)) dt_n = 1$$

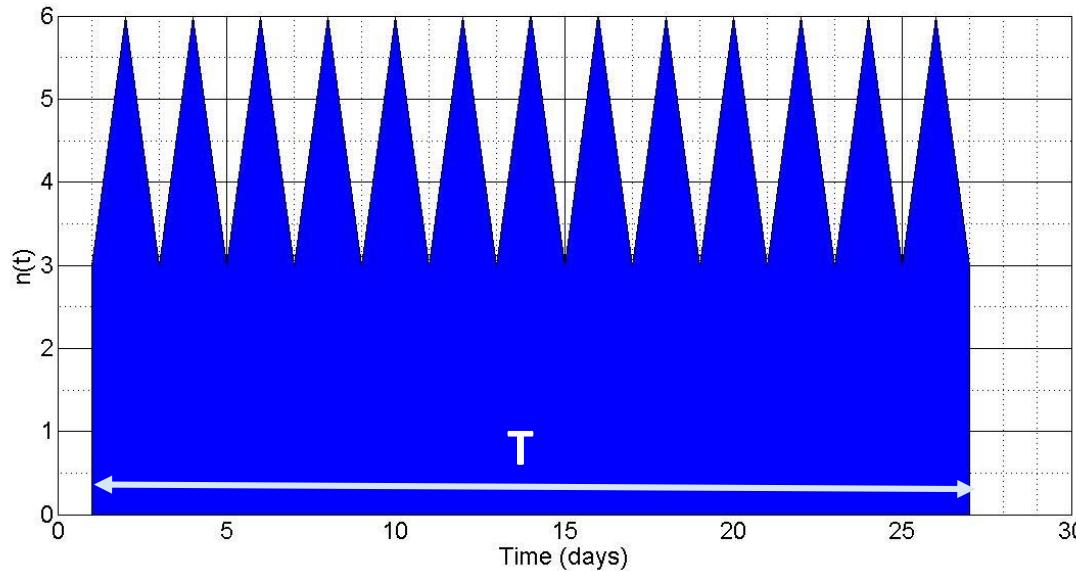
$$\lambda(T) = 1.5$$



Queuing – average waiting time

Effect of offset

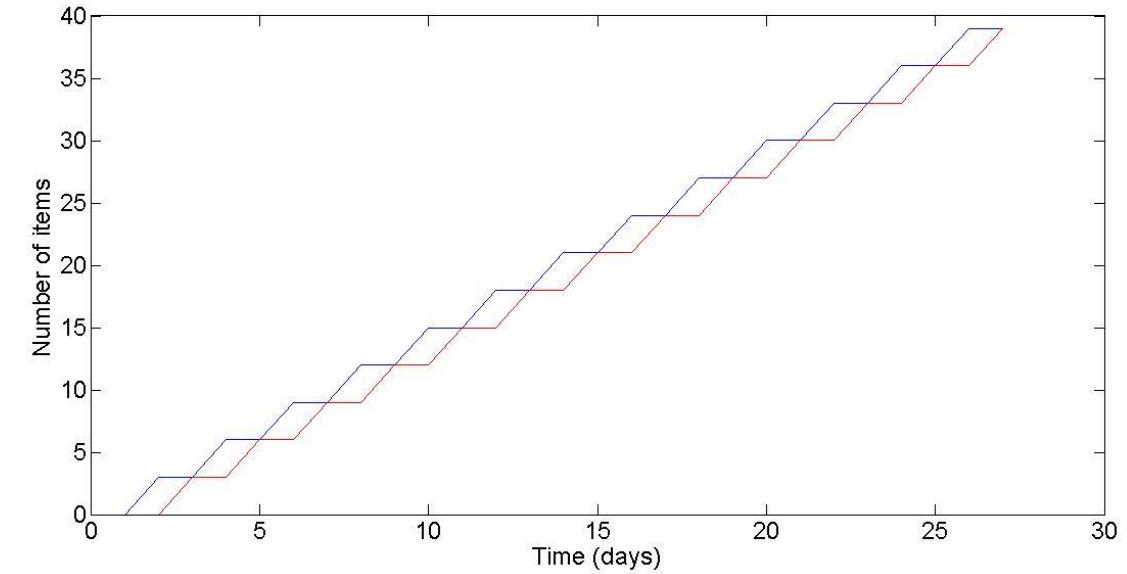
A queue may never go to zero in $[0 T]$ and $n(0)>0$ as well as $n(T)>0$



Average waiting time during T

$$W(T) = N(T)^{-1} A(T) = 3$$

$$\lambda(T) = 1.5$$



Average waiting time during T

$$W(T) = N(T)^{-1} \int_{t_n=0}^{t_n=T} (N(t_n) - D(t_n)) dt_n = 1$$

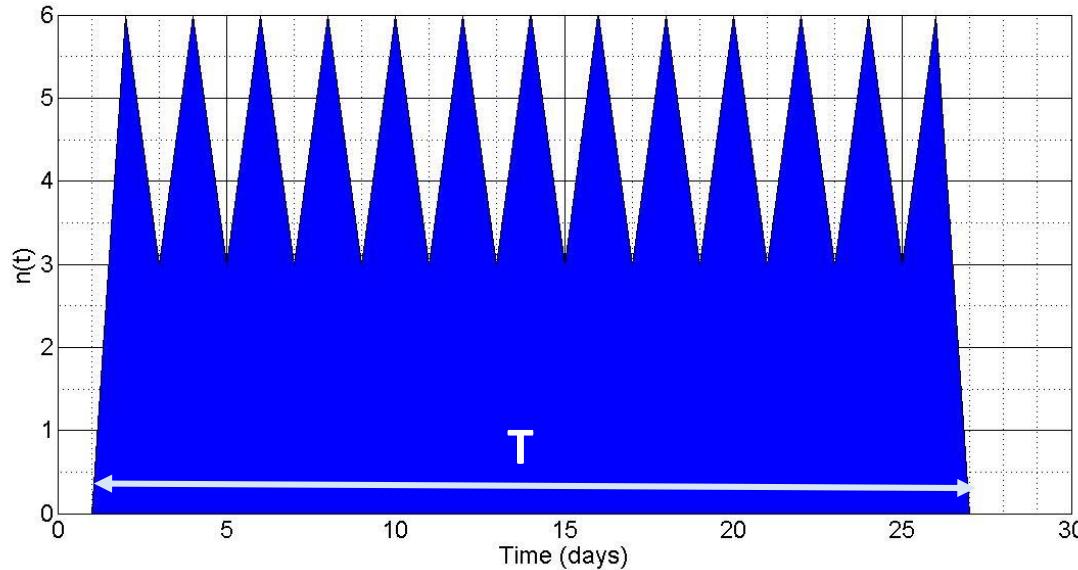
$$\lambda(T) = 1.5$$



Queuing – average waiting time

Effect of offset

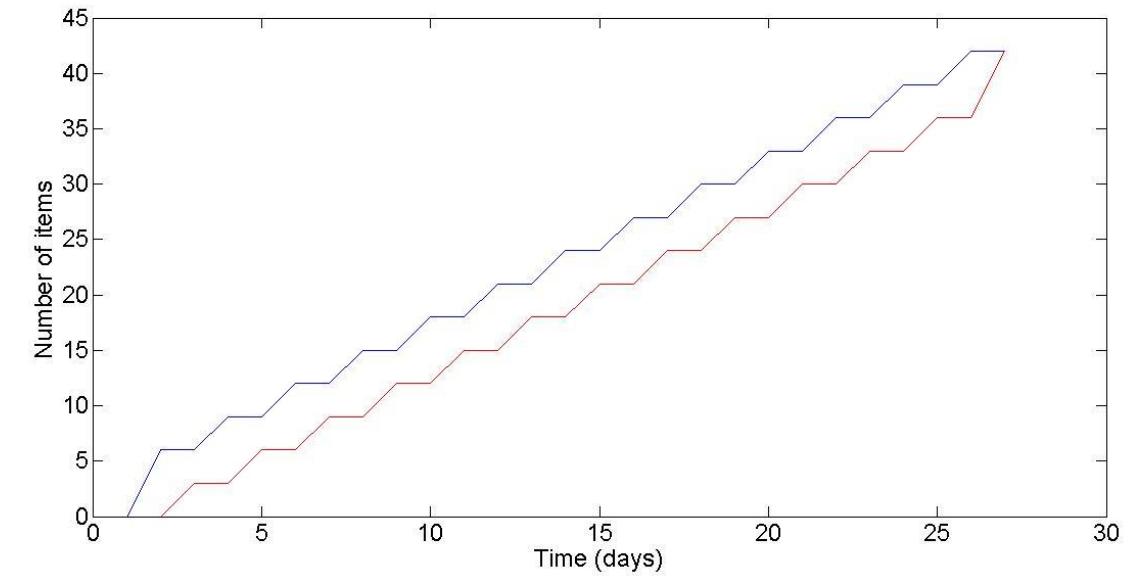
A queue may never go to zero in $[0 T]$ and $n(0)>0$ as well as $n(T)>0$



Average waiting time during T

$$W(T) = N(T)^{-1} A(T) = 2.7143$$

$$\lambda(T) = 1.6154$$



Average waiting time during T

$$W(T) = N(T)^{-1} \int_{t_n=0}^{t_n=T} (N(t_n) - D(t_n)) dt_n = 2.7143$$

$$\lambda(T) = 1.6154$$



Queuing in Operations Management

- TH =Throughput, the average output of a production process (machine, workstation, line, plant) per unit time
- WIP = Work In Process, the inventory between the start and end points of a product routing
- CT = Cycle Time (or flow time), the average time from release of a job at the beginning of the routing until it reaches an inventory point at the end of the routing (that is, the time the part spends as WIP).

$$TH = \frac{WIP}{CT}$$

Queuing in supply

- If we take inventory (I) and keep throughput (TH) and cycle time (CT) we obtain

$$TH = \frac{I}{CT}$$

- Throughput is the rate at which an item is received and is sold out of stock

Arrival distr.

Poisson – Markovian (M)

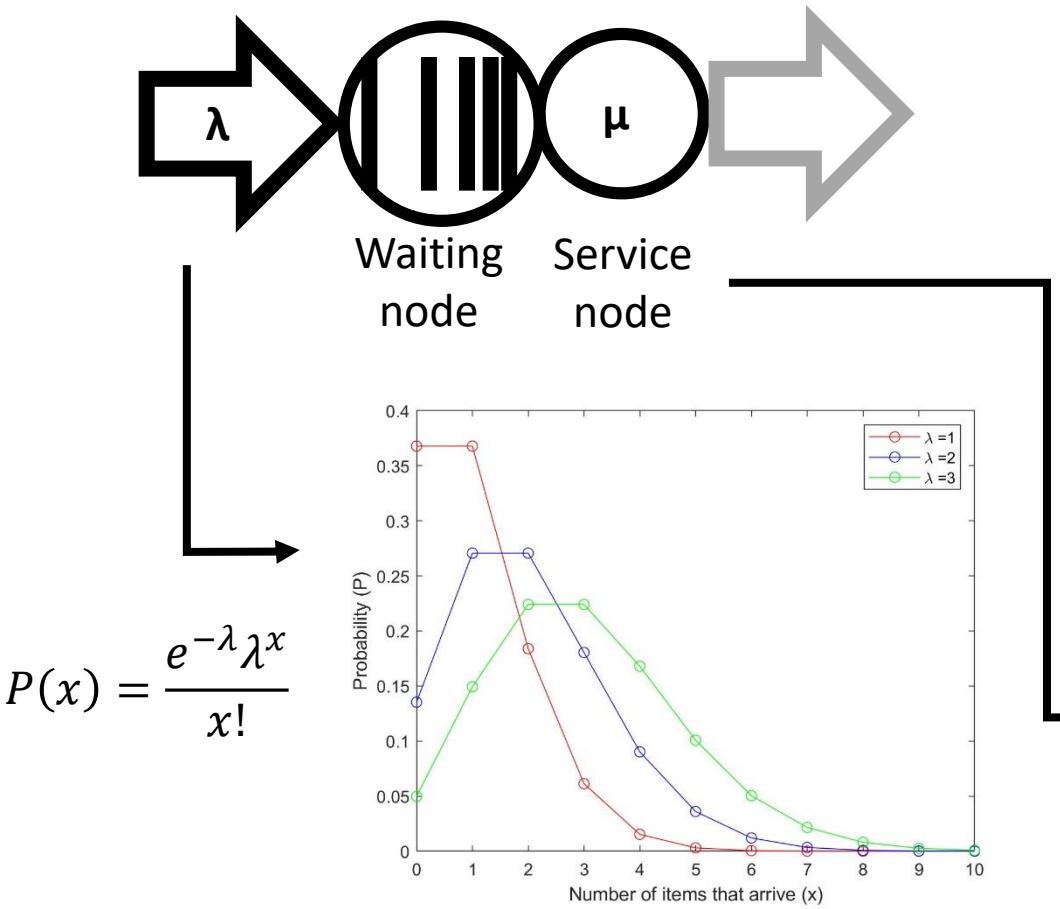
Service time distr.

Poisson – Markovian (M)

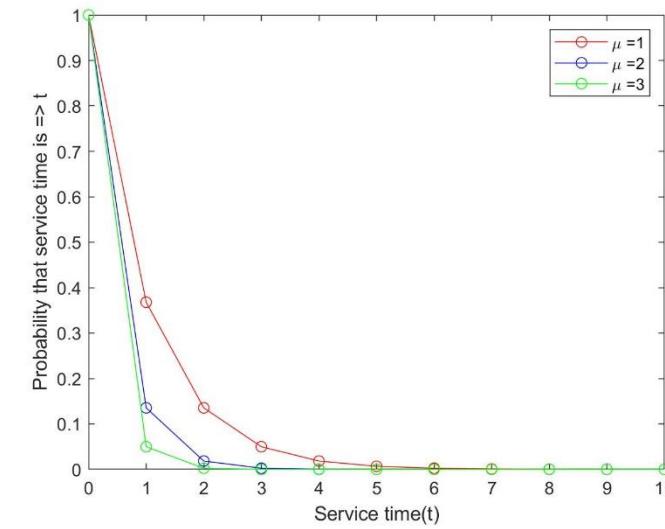
Server number

Number of servers (1)

Kendall's notation for queues



M/M/1 queue



M/M/1 queue

A *M/M/1* queue is one in which there is one "machine" and both the inter-arrival time and service time are exponentially distributed.

The average utilization of the system (ρ) is given by:

$$\rho = \frac{\lambda}{\mu}$$

with μ being the mean service rate ($\frac{1}{T_{service}}$) and λ is mean arrival rate, ρ is also known as traffic intensity.

The mean number of items in the **queue** (L_q) is given by

$$L_q = \frac{\rho^2}{1-\rho} = \frac{\lambda^2}{\mu(\mu-\lambda)}$$

Thus, the wait in the **queue** (W_q) is

$$W_q = \frac{L_q}{\lambda} = W - \frac{1}{\mu} = \frac{\lambda}{\mu(\mu-\lambda)}$$

Recap: An exponential distribution with a mean of $\frac{1}{\lambda}$ has a variance of $\frac{1}{\lambda^2}$

The mean number of items in the **system** is given by

$$L = L_q + \frac{\lambda}{\mu}$$

The mean time an item spends in the **system** is

$$W = W_q + \frac{1}{\mu}$$



Queuing theory

- Queuing theory is mathematical method of analysing the congestions and delays of waiting
- Define a waiting/queuing problem when a team of max 4 technicians have to attend to 30 users.
- For example think about managing the evaluation of information “sets” handed out (arrival / departure)



Questions?

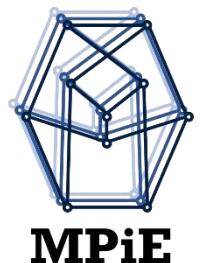
jeroen.bergmann@eng.ox.ac.uk



Management Practice

4. Financial

Jeroen.Bergmann@eng.ox.ac.uk



Course

Literature for the course:

Eisner, Howard. *Essentials of project and systems engineering management*. John Wiley & Sons, 2008.

Learning objective for this session:

- Able to read financial statements
- Able to check if financial statements are correct
- Understand cost for R&D
- Able to explain life cost against time

Literature for this session:

Gombola, Michael J., and J. Edward Ketz. "A note on cash flow and classification patterns of financial ratios." *Accounting Review* (1983): 105-114.

Importance of finance

Some quotes:

“You have to understand accounting and you have to understand the nuances of accounting. It’s the language of business”

Warren Buffet, investor, industrialist and philanthropist

“The importance of money flows from it being a link between the present and the future.”

John Maynard Keynes, one of the most famous 20th-century economist

Lets start with the basics



Image source: Chriahcorp

Financial statements

- The financial statements often also provides additional background information, such as how the value of an asset has been determined.
- The statement is only as good as the data that is entered
- Robust predictions require complex comparative analysis to determine trends.



Key components of financial statement

- **Profit and loss account** (P&L) or income statement outlines how much have been earned during the year and what is available to invest or give back to shareholders.
- **Balance sheet** provides a snapshot of what the business owns, less any amounts payable to other parties on a particular day (usually end of financial year).
- **Cash flow statement** shows where cash is coming into and being used in running the business. It helps to determine its ability to meet its short-term liabilities, such as paying bills or repayment on loans.

Interaction between components

- The components interact with one another.
- For example: Equipment bought on Loan

P&L (12 months)	Balance Sheet (End of period)	Cash Flow (Continuously)
Depreciation of equipment (no cash)	Asset: Equipment (– Depreciation) Asset: VAT back as receivable (once)	Cash paid for equipment (+VAT) Loan
Interest on loan	Liability: Loan	Loan interest



Profit and loss account

- It shows how the money received from sale of products and services is transformed into income.
- Very simply said it shows if the company makes a profit or a loss.

Profit and loss account	2016	2017	% change
Revenue	173 843	209 891	21
Cost of sales	94 742	115 433	
Gross profit	79 101	94 458	19
Gross margin	46%	45%	
Administration and distribution expenses	55 790	67 405	
Operating profit	23 311	27 053	16
Operating margin	13%	13%	
Finance cost	1 404	1 049	
Finance income	1	1	
Profit before Tax	21 908	26 005	19
Income tax expense	6 333	7 521	
Profit for the year	15 575	18 484	19
After-tax profit percentage	9%	9%	



Accountant will normally have the latest year at the front

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Revenue (or turnover) is the amount that is made through the sale of products and services.

Profit and loss account	2016	2017	% change
Revenue	173 843	209 891	21
Cost of sales	94 742	115 433	
Gross profit			
Gross margin			
Administration and distribution expenses			
Operating profit	Cost of sales are the cost directly attributed to the production or purchase of whatever the company sells or delivers and includes salary cost for employees directly involved in the production or delivery of process.		
Operating margin	13%	13%	
Finance cost	1 404	1 049	
Finance income	1	1	
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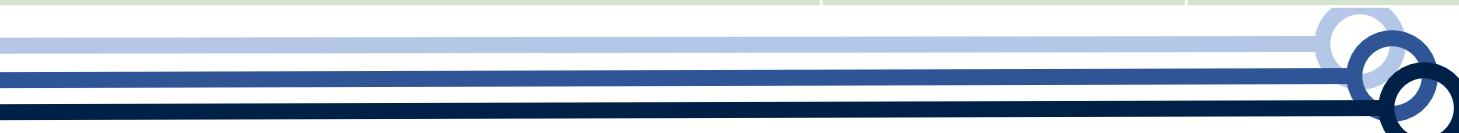
Gross profit is the difference between revenue and costs of sales (e.g. 209891-115433=94458). It is the direct margin of what the company makes. A healthy business will aim to increase profit year on year.

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Gross margin	46%	45%	
Administration and distribution expenses	55 790	67 405	
Operating profit	23 311	27 053	16
Operating margin	Operating profit is the profit or net income generated through business operations. It is after deduction of direct costs of sales and indirect expenses (e.g. administration & pension costs)		
Finance cost			
Finance income			
Profit before Tax			
Income tax expense	6 333	7 521	
Profit for the year	15 575	18 484	19
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Income tax expense			
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Profit of the year takes into account any income or expenses relating to how the company is financed, as well as income tax. It shows the profit that can be paid out to shareholders in the form of dividends or retained within the business.



Balance sheet

- It shows the financial position of the company on a particular day and shows the total value of the net assets (assets minus liabilities) and working capital (Working Capital = Current Assets - Current Liabilities).
- In other words the sheet shows what the business owns (assets) and owes (liabilities).
- A balance sheet should be in balance!!

Balance Sheet - Assets			2016	2017	Balance Sheet – Equity and liabilities	2016	2017
<i>Assets</i>					<i>Equity attributable to equity holders of the parent</i>		
<i>Non-current assets</i>					Issued capital and capital reserves	5 500	5 500
Intangible assets			2 809	6 799	Retained earnings	29 306	42 176
Property, plant and equipment			57 947	62 216	Total equity	34 806	47 676
Total non-current assets			60 756	69 015	<i>Non-current liabilities</i>		
<i>Current assets</i>					Deferred tax	17 384	17 457
Inventory			21 560	23 304	Provisions	14 882	18 537
Trade and other receivables			22 812	26 466	Interest bearing loans and borrowings	12 110	15 711
Cash and cash equivalents			20	1 520	<i>Current liabilities</i>		
Total current assets			44 392	51 290	Trade and other payables	9 650	11 528
Total assets			105 148	120 305	Income tax	1 917	1 789
					Interest-bearing loans and borrowings	10 527	4 582
					Provisions	3 872	4 025
					Total liabilities	70 342	72 629
					Total equity and liabilities	105 148	120 305

Balance Sheet - Assets	2016	2017
Assets		
<i>Non-current assets</i>		
Intangible assets	2 809	6 799
Property, plant and equipment	57 947	62 216
Total non-current assets	60 756	69 015
<i>Current assets</i>		
Inventory	21 560	23 304
Trade and other receivables	22 812	26 466
Cash and cash equivalents	20	1 520
Total current assets	44 392	51 290
Total assets	105 148	120 305

Balance Sheet – Equity and liabilities	2016	2017
<i>Equity attributable to equity holders of the parent</i>		
Issued capital and capital reserves	5 500	5 500
Retained earnings	29 306	42 176
Total	47 676	
<i>Non-current liabilities</i>		
Deferred tax	17 384	17 457
Provisions	14 882	18 537
Interest bearing loans and borrowings	12 110	15 711
<i>Current liabilities</i>		
Trade and other payables	9 650	11 528
Income tax	1 917	1 789
Interest-bearing loans and borrowings	10 527	4 582
Provisions	3 872	4 025
Total liabilities	70 342	72 629
Total equity and liabilities	105 148	120 305

Assets are anything (in)tangible that can be owned or controlled to produce a positive economic value.



Balance Sheet – Equity and liabilities				
<i>Equity attributable to equity holders of the parent</i>			2016	2017
Issued capital and capital reserves			5 500	5 500
Retained earnings			29 306	42 176
Total equity			47 676	
Non-current assets			Non-current assets are assets that would not be turned into cash within a year.	
Intangible assets			17 384	17 457
Property, plant and equipment			14 882	18 537
Total non-current assets			12 110	15 711
<i>Current assets</i>			<i>Current liabilities</i>	
Inventory			Trade and other payables	9 650
Trade and other receivables			Income tax	11 528
Cash and cash equivalents			Interest-bearing loans and borrowings	1 917
Total current assets			Provisions	1 789
Total assets			Total liabilities	10 527
				4 582
				3 872
				4 025
				Total equity and liabilities
			105 148	120 305

Balance Sheet – Equity and liabilities				
<i>Equity attributable to equity holders of the parent</i>			2016	2017
Issued capital and capital reserves			5 500	5 500
Retained earnings			29 306	42 176
Total equity			34 806	47 676
Non-current assets				
Intangible assets			2 809	8 799
Property, plant and equipment			57 947	62 216
Total non-current assets			60 756	69 015
Current assets				
Inventory			21 560	23 304
Trade and other receivables			22 812	26 466
Cash and cash equivalents			20	1 520
Total current assets			44 392	51 290
Total assets			105 148	120 305
Non-current liabilities				
Deferred tax assets			17 457	
Provisions			18 537	
Interest-bearing loans and borrowings			12 110	
Current liabilities				
Trade and other payables			9 650	11 528
Income tax			1 917	1 789
Interest-bearing loans and borrowings			10 527	4 582
Provisions			3 872	4 025
Total liabilities			70 342	72 629
Total equity and liabilities			105 148	120 305

Balance Sheet – Equity and liabilities				
<i>Equity attributable to equity holders of the parent</i>			2016	2017
Assets			Issued capital and capital reserves	5 500
<i>Non-current assets</i>			Retained earnings	29 306
Intangible assets			Total equity	34 806
Property, plant and equipment			<i>Non-current liabilities</i>	47 676
Total non-current assets			Deferre	7 457
<i>Current assets</i>			Provision	8 537
Inventory			Interest	5 711
Trade and other receivables			<i>Current</i>	
Cash and cash equivalents			Trade and other payables	9 650
Total current assets			Income tax	11 528
Total assets			Interest-bearing loans and borrowings	1 917
			Provisions	1 789
			Total liabilities	10 527
				4 582
				3 872
			Total equity and liabilities	70 342
				72 629
				105 148
				120 305

Property, plant and equipment (PP&E) are physical assets that are used in day-to-day activities and include buildings and machinery. These are used over time and a charge is made to the P&L over the lifetime of the assets.

Balance Sheet – Equity and liabilities				
<i>Equity attributable to equity holders of the parent</i>			2016	2017
Issued capital and capital reserves			5 500	5 500
Retained earnings			29 306	42 176
Total equity			34 806	47 676
<i>Non-current liabilities</i>				
Deferred tax			17 384	17 457
Provisions			14 882	18 537
Interest-bearing loans and borrowings			15 711	
Current assets are assets that can be turned into cash within a year.				
<i>Current assets</i>				
Inventory			21 560	23 304
Trade and other receivables			22 812	26 466
Cash and cash equivalents			20	1 520
Total current assets			44 392	51 290
Total assets			105 148	120 305
<i>Current liabilities</i>				
Trade and other payables			9 650	11 528
Income tax			1 917	1 789
Interest-bearing loans and borrowings			10 527	4 582
Provisions			3 872	4 025
Total liabilities			70 342	72 629
Total equity and liabilities			105 148	120 305

Balance Sheet – Equity and liabilities						
<i>Equity attributable to equity holders of the parent</i>			2016	2017		
Issued capital and capital reserves			5 500	5 500		
Retained earnings			29 306	42 176		
Total equity			34 806	47 676		
<i>Non-current liabilities</i>						
Deferred tax			17 384	17 457		
Provisions			14 882	18 537		
Interest bearing loans and borrowings			12 110	15 711		
Current assets	Inventory		21 560	23 304		
	Trade and other receivables		22 812	26 466		
	Cash and cash equivalents		20	1 520		
	Total current assets		44 392	51 290		
Total assets			105 148	120 305		
<i>Non-current liabilities</i>						
Deferred tax			17 384	17 457		
Provisions			14 882	18 537		
Interest bearing loans and borrowings			12 110	15 711		
Current liabilities	Inventory		21 560	23 304		
	Trade and other receivables		22 812	26 466		
	Cash and cash equivalents		20	1 520		
	Total current assets		44 392	51 290		
Total assets			105 148	120 305		
Total liabilities			70 342	72 629		
Total equity and liabilities			105 148	120 305		

Balance Sheet – Equity and liabilities						
<i>Equity attributable to equity holders of the parent</i>			2016	2017		
<i>Issued capital and capital reserves</i>			5 500	5 500		
<i>Retained earnings</i>			29 306	42 176		
Total equity			34 806	47 676		
<i>Non-current liabilities</i>						
<i>Deferred tax</i>			17 384	17 457		
<i>Provisions</i>			14 882	18 537		
<i>Interest bearing loans and borrowings</i>			12 110	15 711		
<i>Current liabilities</i>						
<i>Trade and other receivables</i>			Trade and other receivables is also known as debtors and it is the amount owed to the company by third parties. This also includes VAT.	8 9 10 11		
<i>Income tax</i>						
<i>Interest-bearing</i>						
<i>Provisions</i>						
Total liabilities			70 342	72 629		
Total equity and liabilities			105 148	120 305		

Balance Sheet – Equity and liabilities				
<i>Equity attributable to equity holders of the parent</i>			2016	2017
Assets			5 500	5 500
<i>Non-current assets</i>			29 306	42 176
Intangible assets			34 806	47 676
Property, plant and equipment			Deferred tax	17 384
Total non-current assets			Provisions	17 457
Current assets			Interest bearing loans and borrowings	14 882
Inventory			<i>Current liabilities</i>	18 537
Trade and other receivables			Trade and other payables	12 110
Cash and cash equivalents			Income tax	15 711
Total current assets			Interest-bearing	
Total assets			Provisions	
			Total liabilities	
			Total equity and liabilities	

Cash and cash equivalents are considered to be the most liquid assets. Cash equivalents may be converted into cash within three months and include short-term government bonds and treasury bills. Movements in the cash balances are shown in the cash flow statement.

Balance Sheet - Assets	2016	2017
Assets		
<i>Non-current assets</i>		
Intangible assets	2 809	6 799
Property, plant and equipment	57 947	62 216
Total non-current assets	60 756	69 015
<i>Current assets</i>		
Inventory	21 560	23 304
Trade and other receivables	22 812	26 466
Cash and cash equivalents	20	1 520
Total current assets	44 392	51 290
Total assets	105 148	120 305

Balance Sheet - Assets	2016	2017
Assets		
Total equity is the value of assets that is left after all liabilities have been paid. It is the amount that shareholders can make a claim on. It contains the initial value of the shares plus the earnings that have been retained within the company (e.g. not been paid out as dividends to shareholders).	6 799	69 015
Current assets		
Inventory	21 560	23 304
Trade and other receivables	22 812	26 466
Cash and cash equivalents	20	1 520
Total current assets	44 392	51 290
Total assets	105 148	120 305

Balance Sheet – Equity and liabilities	2016	2017
<i>Equity attributable to equity holders of the parent</i>		
Issued capital and capital reserves	5 500	5 500
Retained earnings	29 306	42 176
Total equity	34 806	47 676
<i>Non-current liabilities</i>		
Deferred tax	17 384	17 457
Provisions	14 882	18 537
Interest bearing loans and borrowings	12 110	15 711
<i>Current liabilities</i>		
Trade and other payables	9 650	11 528
Income tax	1 917	1 789
Interest-bearing loans and borrowings	10 527	4 582
Provisions	3 872	4 025
Total liabilities	70 342	72 629
Total equity and liabilities	105 148	120 305

Balance Sheet - Assets	2016	2017
Assets		
Non-current assets		
Property, plant and equipment	59 179	67 999
Total non-current assets	60 756	69 015
Current assets		
Inventory	21 560	23 304
Trade and other receivables	22 812	26 466
Cash and cash equivalents	20	1 520
Total current assets	44 392	51 290
Total assets	105 148	120 305

Balance Sheet – Equity and liabilities	2016	2017
<i>Equity attributable to equity holders of the parent</i>		
Issued capital and capital reserves	5 500	5 500
Retained earnings	29 306	42 176
Total equity	34 806	47 676
<i>Non-current liabilities</i>		
Deferred tax	17 384	17 457
Provisions	14 882	18 537
Interest bearing loans and borrowings	12 110	15 711
<i>Current liabilities</i>		
Trade and other payables	9 650	11 528
Income tax	1 917	1 789
Interest-bearing loans and borrowings	10 527	4 582
Provisions	3 872	4 025
Total liabilities	70 342	72 629
Total equity and liabilities	105 148	120 305

Balance Sheet - Assets	2016	2017
Assets		
Non-current assets		
Deferred Tax is an accounting term that is normally used to describe the tax payments that need to be paid in the future due to current activities.	9 17 56	6 799 32 216 69 015
<i>current assets</i>		
Inventory	21 560	23 304
Trade and other receivables	22 812	26 466
Cash and cash equivalents	20	1 520
Total current assets	44 392	51 290
Total assets	105 148	120 305

Balance Sheet – Equity and liabilities	2016	2017
<i>Equity attributable to equity holders of the parent</i>		
Issued capital and capital reserves	5 500	5 500
Retained earnings	29 306	42 176
Total equity	34 806	47 676
<i>Non-current liabilities</i>		
Deferred tax	17 384	17 457
Provisions	14 882	18 537
Interest bearing loans and borrowings	12 110	15 711
<i>Current liabilities</i>		
Trade and other payables	9 650	11 528
Income tax	1 917	1 789
Interest-bearing loans and borrowings	10 527	4 582
Provisions	3 872	4 025
Total liabilities	70 342	72 629
Total equity and liabilities	105 148	120 305

Balance Sheet - Assets	2016	2017
Assets		
Non-current assets		
Intangible assets	2 809	6 799
Provisions are liabilities for which the timing or amount of payment is uncertain, such as litigation cost or rising pension scheme deficits.	17	62 216
Inventory	21 560	23 304
Trade and other receivables	22 812	26 466
Cash and cash equivalents	20	1 520
Total current assets	44 392	51 290
Total assets	105 148	120 305

Balance Sheet – Equity and liabilities	2016	2017
<i>Equity attributable to equity holders of the parent</i>		
Issued capital and capital reserves	5 500	5 500
Retained earnings	29 306	42 176
Total equity	34 806	47 676
<i>Non-current liabilities</i>		
Deferred tax	17 384	17 457
Provisions	14 882	18 537
Interest bearing loans and borrowings	12 110	15 711
<i>Current liabilities</i>		
Trade and other payables	9 650	11 528
Income tax	1 917	1 789
Interest-bearing loans and borrowings	10 527	4 582
Provisions	3 872	4 025
Total liabilities	70 342	72 629
Total equity and liabilities	105 148	120 305

Balance Sheet - Assets	2016	2017
Assets		
Non-current assets		
Intangible assets	2 809	6 799
Property, plant and equipment	57 947	62 216
Total non-current assets	60 756	69 015
Current assets		
Trade and other payables , also known as creditors, represents amounts payable for goods and services provided by a third party.	50 -2 26 466	23 304 1 520
Total current assets	44 392	51 290
Total assets	105 148	120 305

Balance Sheet – Equity and liabilities	2016	2017
<i>Equity attributable to equity holders of the parent</i>		
Issued capital and capital reserves	5 500	5 500
Retained earnings	29 306	42 176
Total equity	34 806	47 676
<i>Non-current liabilities</i>		
Deferred tax	17 384	17 457
Provisions	14 882	18 537
Interest bearing loans and borrowings	12 110	15 711
<i>Current liabilities</i>		
Trade and other payables	9 650	11 528
Income tax	1 917	1 789
Interest-bearing loans and borrowings	10 527	4 582
Provisions	3 872	4 025
Total liabilities	70 342	72 629
Total equity and liabilities	105 148	120 305

Balance Sheet - Assets	2016	2017
<i>Assets</i>		
<i>Non-current assets</i>		
Intangible assets	2 809	6 799
Property, plant and equipment	57 947	62 216
Total non-current assets	60 756	69 015
<i>Current assets</i>		
Inventory	21 560	23 304
Income tax. At the end of the year the company calculates its net profit and estimates its tax liability.	12	26 466
	1 520	
	92	51 290
Total assets	105 148	120 305

Balance Sheet – Equity and liabilities	2016	2017
<i>Equity attributable to equity holders of the parent</i>		
Issued capital and capital reserves	5 500	5 500
Retained earnings	29 306	42 176
Total equity	34 806	47 676
<i>Non-current liabilities</i>		
Deferred tax	17 384	17 457
Provisions	14 882	18 537
Interest bearing loans and borrowings	12 110	15 711
<i>Current liabilities</i>		
Trade and other payables	9 650	11 528
Income tax	1 917	1 789
Interest-bearing loans and borrowings	10 527	4 582
Provisions	3 872	4 025
Total liabilities	70 342	72 629
Total equity and liabilities	105 148	120 305

Cash Flow Statement

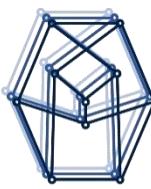
- Cash is the lifeblood of the company. A profitable business can still go into administration if it can't pay their immediate bills.
- A healthy and growing company would normally spend and invest most of their cash to ensure income in the future.

Cash Flow Statement

- The cash flow statement illustrates the movement of cash into and out of the company over a financial period (normally a year).
- **Net cash flow** is the term used to describe all cash received by the company over that period, minus the cash paid out. This is not the same as profit in the P&L, which consists of the income recorded when it's earned and the liabilities when they arise, independent of whether cash has been received or paid.
- Depreciation of equipment does not come back in the cash flow statement. This is set as a given part of the total investment, which is defined by the government (e.g. how much can you depreciate it per year).
- Paid investments and VAT (e.g. buying new equipment) will show up in cash flow, but not in profit and loss.



Cash flow statement	2016	2017	Cash flow statement	2016	2017
<i>Cash flows from operating activities</i>			Net cash flows from operating activities	19 972	21 049
Profit before tax and finance cost	23 311	27 053	<i>Cash flows from investing activities</i>		
Depreciation and amortisation	5 489	6 088	Proceeds from disposal of plant	98	135
Loss on disposal of plant	180	250	Purchase of property, plant and equipment	5 742	6 539
Operating cash flows before changes in working capital and provisions	28 980	33 391	Acquisition of subsidiaries	916	4 000
(Increase) in net current assets	840	1 661	Net cash flows from investing activities	6 560	10 404
Additional cash contribution to reduce deficits (e.g. pension deficit)	1 400	1 600	<i>Cash flows from financing activities</i>		
Increase/(decrease) provision	648	634	Dividends paid	3 960	5 200
Cash generated from operations	27 388	29 496	Receipts of new bank loans	4 527	2 000
Interest paid	1 404	1 049	Repayment of bank loans	13 000	6 000
Interest received	1	1	Net cash flows from financing activities	12 433	9 200
Income tax paid	6 013	7 399	Net Increase in cash/cash equivalents	979	1 445
			Cash/cash equivalents at 1 st January	959	20
			Cash/cash equivalents at 31st December	20	1 465



Cash flow statement	2016	2017
<i>Cash flows from operating activities</i>		
Profit before tax and finance cost	23 311	27 053
Depreciation and amortisation	5 489	6 088
Loss on disposal of plant	180	250
Operating cash flows before changes in working capital and provisions	28 980	33 391
(Increase) in net current assets	840	1 661
Additional cash contribution to reduce deficits (e.g. pension deficit)	1 400	1 600
Increase/(decrease) provision	648	634
Cash generated from operations	27 388	29 496
Interest paid	1 404	1 049
Interest received	1	1
Income tax paid	6 013	7 399

Cash flow statement	2016	2017
Cash flows from operating activities		
Cash flows from operating activities arise from the revenue producing activities of the business, including day-to-day trading. The best way is to start with the <u>profit before tax and finance cost</u> (see P&L). This is then adjusted for accounting entries that do not relate to the exchange of cash, such as <u>depreciation and amortisation</u> , any <u>losses made on the sale of assets</u> (value of asset was greater than the cash received upon sale) and <u>changes in provisions</u> for future liabilities.		1 049
It is also important to make changes in net current assets (working capital). If the stock of a company rises from £10 000 to £15 000 then an additional £5 000 will be tied up in stock (cash outflow increase).		135
Net cash flows from financing activities	12 433	9 200
Net Increase in cash/cash equivalents	979	1 445
Cash/cash equivalents at 1 st January	959	20
Cash/cash equivalents at 31st December	20	1 465

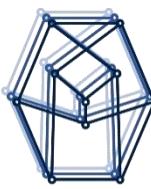


Cash flow statement	2016	2017	Cash flow statement	2016	2017
Net cash flows from operating activities consists of combining the <u>cash generated from operations</u> with the cash flow on <u>interest paid</u> , <u>interest received</u> and <u>income tax paid</u> .		27 053	Net cash flows from operating activities	19 972	21 049
Loss on disposal of plant	180	250	<i>Cash flows from investing activities</i>		
Operating cash flows before changes in working capital and provisions	28 980	33 391	Proceeds from disposal of plant	98	135
(Increase) in net current assets	840	1 661	Purchase of property, plant and equipment	5 742	6 539
Additional cash contribution to reduce deficits (e.g. pension deficit)	1 400	1 600	Acquisition of subsidiaries	916	4 000
Increase/(decrease) provision	648	634	Net cash flows from investing activities	6 560	10 404
Cash generated from operations	27 388	29 496	<i>Cash flows from financing activities</i>		
Interest paid	1 404	1 049	Dividends paid	3 960	5 200
Interest received	1	1	Receipts of new bank loans	4 527	2 000
Income tax paid	6 013	7 399	Repayment of bank loans	13 000	6 000
			Net cash flows from financing activities	12 433	9 200
			Net Increase in cash/cash equivalents	979	1 445
			Cash/cash equivalents at 1 st January	959	20
			Cash/cash equivalents at 31st December	20	1 465



Cash flow statement	2016	2017
Cash flows from investing activities are associated with the purchase and sale of non-current assets, such as <u>property, plant and equipment</u> and the <u>income of investments</u> held by the company. Acquisition consists of net of cash or debt acquired.		
	27 053	
working capital and provisions	28 980	33 391
(Increase) in net current assets	840	1 661
Additional cash contribution to reduce deficits (e.g. pension deficit)	1 400	1 600
Increase/(decrease) provision	648	634
Cash generated from operations	27 388	29 496
Interest paid	1 404	1 049
Interest received	1	1
Income tax paid	6 013	7 399

Cash flow statement	2016	2017
Net cash flows from operating activities	19 972	21 049
<i>Cash flows from investing activities</i>		
Proceeds from disposal of plant	98	135
Purchase of property, plant and equipment	5 742	6 539
Acquisition of subsidiaries	916	4 000
Net cash flows from investing activities	6 560	10 404
<i>Cash flows from financing activities</i>		
Dividends paid	3 960	5 200
Receipts of new bank loans	4 527	2 000
Repayment of bank loans	13 000	6 000
Net cash flows from financing activities	12 433	9 200
Net Increase in cash/cash equivalents	979	1 445
Cash/cash equivalents at 1 st January	959	20
Cash/cash equivalents at 31st December	20	1 465



Cash flow statement	2016	2017	Cash flow statement	2016	2017
<i>Cash flows from operating activities</i>			Net cash flows from operating activities	19 972	21 049
Profit before tax and finance cost	23 311	27 053	<i>Cash flows from investing activities</i>		
Depreciation and amortisation	5 489	6 088	Proceeds from disposal of plant	98	135
Loss on disposal of plant	180	250	Purchase of property, plant and equipment	5 742	6 539
Operating cash flows before changes in	28 980	33 391	Acquisition of subsidiaries	916	4 000
Cash flows from financing activities are connected to the long-term financing of the company. This includes dividends paid out to those who have equity in the holding (parent) company, as well as debt financing (new bank loans or repayment on old ones).	1 661	1 600	Net cash flows from investing activities	6 560	10 404
Cash generated from operations	27 388	29 496	<i>Cash flows from financing activities</i>		
Interest paid	1 404	1 049	Dividends paid	3 960	5 200
Interest received	1	1	Receipts of new bank loans	4 527	2 000
Income tax paid	6 013	7 399	Repayment of bank loans	13 000	6 000
			Net cash flows from financing activities	12 433	9 200
			Net Increase in cash/cash equivalents	979	1 445
			Cash/cash equivalents at 1 st January	959	20
			Cash/cash equivalents at 31st December	20	1 465



Cash flow statement	2016	2017	Cash flow statement	2016	2017
<i>Cash flows from operating activities</i>			Net cash flows from operating activities	19 972	21 049
Profit before tax and finance cost	23 311	27 053	<i>Cash flows from investing activities</i>		
Depreciation and amortisation	5 489	6 088	Proceeds from disposal of plant	98	135
Loss on disposal of plant	180	250	Purchase of property, plant and equipment	5 742	6 539
Operating cash flows before changes in working capital and provisions	28 980	33 391	Acquisition of subsidiaries	916	4 000
(Increase) in net current assets	840	1 661	Net cash flows from investing activities	6 560	10 404
Additional cash contribution to reduce deficits (e.g. pension deficit)	1 400	1 600	<i>Cash flows from financing activities</i>		
Net increase (or decrease) in cash and cash equivalents	634	29 496	Dividends paid	3 960	5 200
shows the effect of the aforementioned cash flows over a given period.		1 049	Receipts of new bank loans	4 527	2 000
Interest paid	1 404	1	Repayment of bank loans	13 000	6 000
Interest received	1	1	Net cash flows from financing activities	12 433	9 200
Income tax paid	6 013	7 399	Net Increase in cash/cash equivalents	979	1 445
			Cash/cash equivalents at 1 st January	959	20
			Cash/cash equivalents at 31st December	20	1 465

Costing R&D phase

Some common cost:

- **Employee costs** (This relates to employing staff directly who are actively engaged in carrying out R&D itself)
- **Utilities** (Power, water, fuel used directly in carrying out R&D)
- **Software** (Computer software used directly in the R&D)
- **Capital expenditure** (expenditure by a business on acquiring or maintaining fixed assets (e.g. land, buildings and equipment))
- **Payments to clinical trials volunteers** (or other clinical validation cost)
- **Materials** (Consumable or transformable materials used directly in carrying out R&D)

Product cost

Setup a bill of material (**BOM**), which lists all the materials, and parts it takes to making your product. Include part name, description, quantity used in the product, dimensions and weights, and the material it is made of.

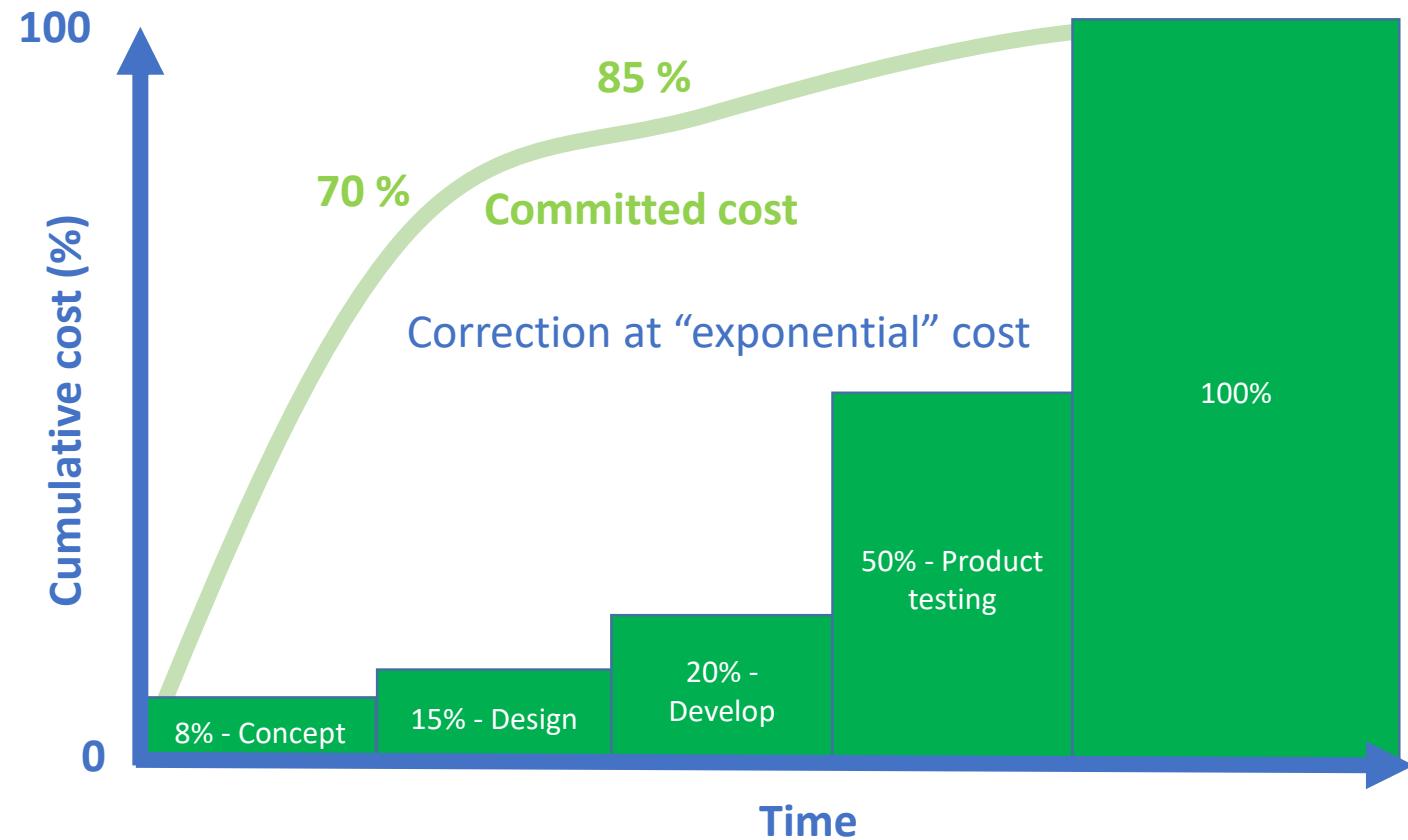
It is widely recognised that **over 70% of the final product costs are determined during design** (Boothroyd, Dewhurst & Knight 2011: 7),

Product Cost= Material Cost + Assembly labour cost + Overheads

Material cost =parts, scrap, maybe amortized tooling to make parts.

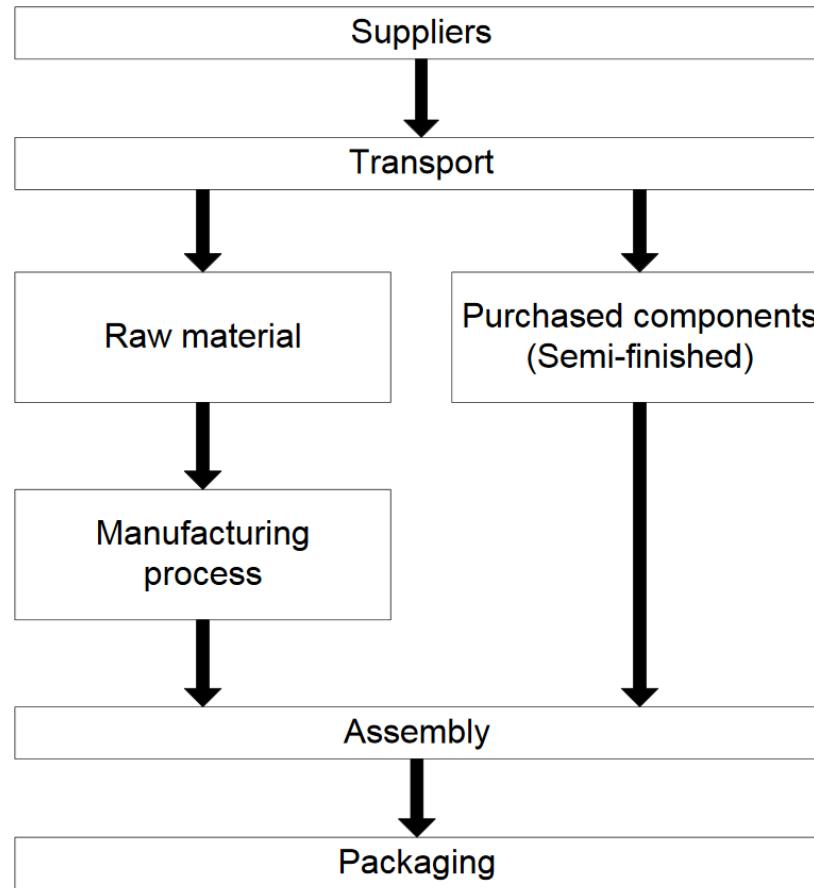
Assembly labour = manufacturing, assembly, testing, packaging.

Committed life cycle cost against time



Source: INCOSE Systems Engineering Handbook, version 3 .

Production cost



Source: P Asking (2011)

VAT

Rate	% of VAT	What the rate applies to
Standard	20%	Most goods and services
Reduced rate	5%	Some goods and services, eg children's car seats and home energy
Zero rate	0%	Zero-rated goods and services, eg most food and children's clothes

Exempt from VAT see <https://www.gov.uk/guidance/rates-of-vat-on-different-goods-and-services>

Operating cycle

$$\text{Number of days of inventory} = \frac{\text{Inventory}}{\text{Average day's cost of goods sold}}$$

$$\text{Number of days of receivables} = \frac{\text{Accounts receivable}}{\text{Average day's sales on credit}}$$

$$\text{Number of days of payables} = \frac{\text{Accounts payable}}{\text{Average day's purchases}}$$

$$\text{Operating cycle} = \text{Number of days of inventory} + \text{Number of days of receivables}$$

Net operating cycle

$$= \text{Number of days of inventory} + \text{Number of days of receivables} - \text{Number of days of purchases}$$

Liquidity

$$\text{Current ratio} = \frac{\text{Current assets}}{\text{Current liabilities}}$$

$$\text{Quick ratio} = \frac{\text{Current assets} - \text{Inventory}}{\text{Current liabilities}}$$

$$\text{Net working capital to sales ratio} = \frac{\text{Current assets} - \text{Current liabilities}}{\text{Sales}}$$

Profitability

$$\text{Gross profit margin} = \frac{\text{Gross income}}{\text{Sales}}$$

$$\text{Operating profit margin} = \frac{\text{Operating income}}{\text{Sales}}$$

$$\text{Net profit margin} = \frac{\text{Net income}}{\text{Sales}}$$

Activity

$$\text{Earning per share} = \frac{\text{Net income available to shareholders}}{\text{Number of shares outstanding}}$$

$$\text{Dividends per share} = \frac{\text{Dividends paid to shareholders}}{\text{Number of shares outstanding}}$$

$$\text{Dividend payout ratio} = \frac{\text{Dividends}}{\text{Earnings}}$$

$$\text{Price earnings ratio} = \frac{\text{Market price per share}}{\text{Earnings per share}}$$

$$\text{Inventory turnover} = \frac{\text{Cost of goods sold}}{\text{Inventory}}$$

$$\text{Accounts receivable turnover} = \frac{\text{Sales on credit}}{\text{Accounts receivable}}$$

$$\text{Total asset turnover} = \frac{\text{Sales}}{\text{Total assets}}$$

$$\text{Fixed asset turnover} = \frac{\text{Sales}}{\text{Fixed assets}}$$

Financial Leverage

$$\text{Total debt assets ratio} = \frac{\text{Total debt}}{\text{Total assets}}$$

$$\text{Long term debt to assets ratio} = \frac{\text{Long term debt}}{\text{Total assets}}$$

$$\text{Total debt to equity ratio} = \frac{\text{Total debt}}{\text{Total shareholders' equity}}$$

$$\text{Equity multiplier} = \frac{\text{Total assets}}{\text{Total shareholders' equity}}$$

$$\text{Times interest coverage ratio} = \frac{\text{Earnings before interest and taxes}}{\text{Interest}}$$

$$\text{Fixed charge coverage ratio} = \frac{\text{Earnings before interest and taxes} + \text{Lease payment}}{\text{Interest} + \text{Lease payment}}$$



Shareholder and return ratios

$$\text{Earnings per share} = \frac{\text{Net income available to shareholders}}{\text{Number of shares outstanding}}$$

$$\text{Dividends per share} = \frac{\text{Dividends paid to shareholders}}{\text{Number of shares outstanding}}$$

$$\text{Dividend payout ratio} = \frac{\text{Dividends}}{\text{Earnings}}$$

$$\text{Price earnings ratio} = \frac{\text{Market price per share}}{\text{Earnings per share}}$$

$$\text{Basic earning power ratio} = \frac{\text{Operating income}}{\text{Total asset}}$$

$$\text{Return on assets} = \frac{\text{Net income}}{\text{Total asset}}$$

$$\text{Return on equity} = \frac{\text{Net income}}{\text{Shareholder's equity}}$$

Company types

The main types are:

- **Sole trader**, you are personally responsible for any losses that you make.
- **Limited company**, it's responsible in its own right for everything it does and its finances are separate to your personal finances. Every limited company has 'members', the people or organisations who own shares in the company. Directors are responsible for running the company. Directors often own shares, but they don't have to.
- **Business partnership**, you and your business partner (or partners) personally share responsibility for your business.

An 'unincorporated association' is for a small organisation, which does not want to make a profit.

You also have 'social enterprises', which aims to help people or communities.

Standard industrial classification of economic activities (SIC)

- A condensed list of SIC codes for providing Companies House with a description of your company's nature of business can be found at:

www.gov.uk/government/publications/standard-industrial-classification-of-economic-activities-sic

- Apply the code that best describes your company

Questions?

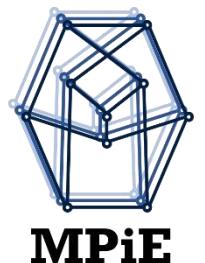
jeroen.bergmann@eng.ox.ac.uk



Management Practice

- 5. People & Project management**
- 6. Statistics in management**

Jeroen.Bergmann@eng.ox.ac.uk



Course

Literature for the course:

Eisner, Howard. *Essentials of project and systems engineering management*. John Wiley & Sons, 2008.

Learning objective for this session:

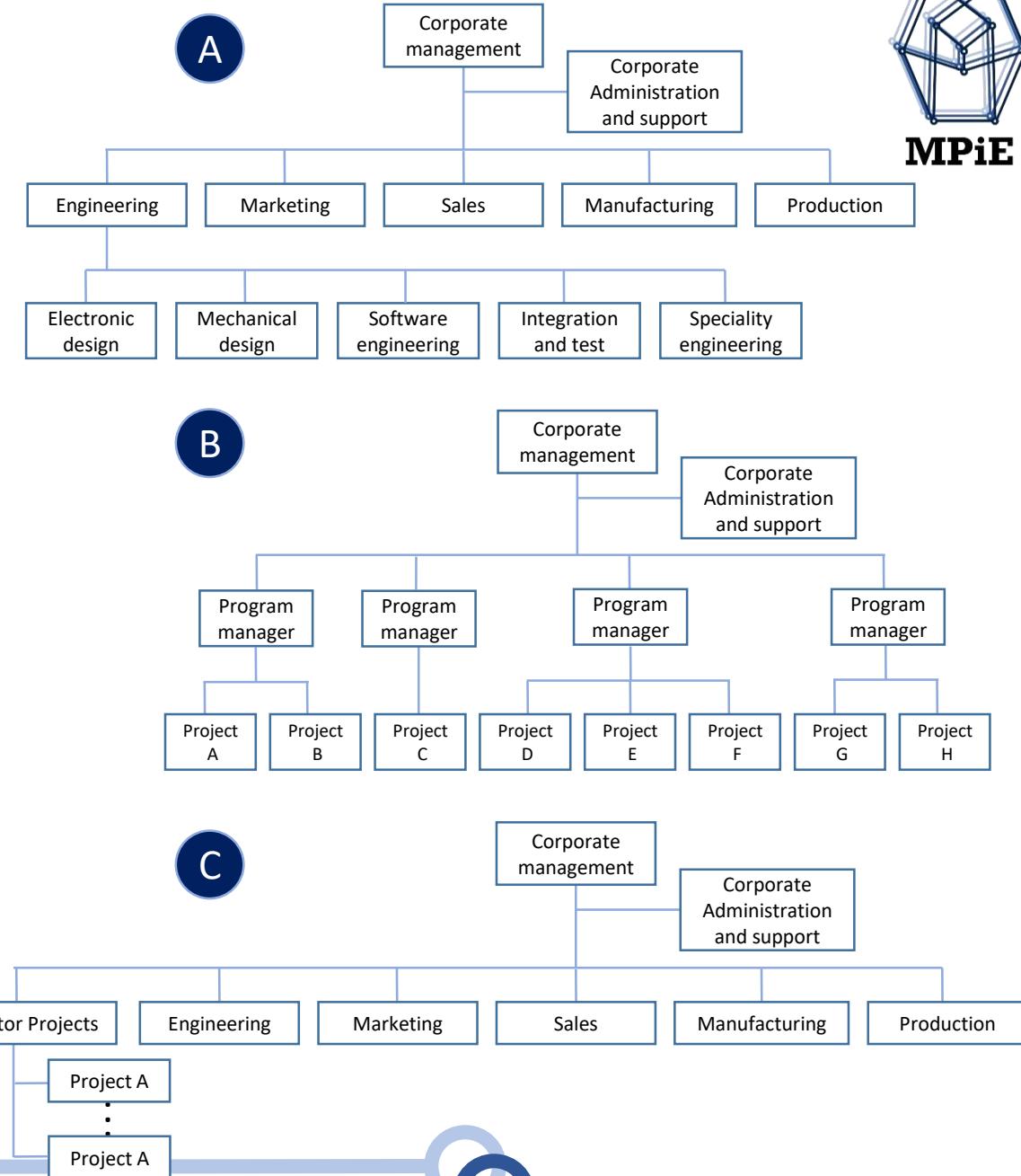
- Able to mention key factors that influence management success
- Able to compute and critically a Pearson Correlation

Literature for this session:

Zou, Kelly H., Kemal Tuncali, and Stuart G. Silverman. "Correlation and simple linear regression." *Radiology* 227.3 (2003): 617-628.
Hoaglin, David C., and Roy E. Welsch. "The hat matrix in regression and ANOVA." *The American Statistician* 32.1 (1978): 17-22.
Cooke-Davies, Terry. "The "real"success factors on projects." *International Journal of Project Management* 20 (2002): 185-190.

Cooperative organisations

- **Functional structure**, functional areas defined as e.g. engineering, marketing, sales, etc.
- **Project structure**, entire organization consists of a set of projects. Applicable in service industry reliant on external project calls.
- **Matrix structure**, a hybrid between functional and project structure. Internal competition between project and functional groups.
- People are managed within these structures.



Manager – simple view

Managing people is one of the most important leadership skills as it influences productivity through staff morale.

Take away message: There is a difference

Figure 1: Comparison of Management and Leadership Process Differences in the Workplace

Process	Management	Leadership
Vision Establishment	<ul style="list-style-type: none"> Plans and budgets Develops process steps and sets timelines Displays impersonal attitude about the vision and goals 	<ul style="list-style-type: none"> Sets the direction and develops the vision Develops strategic plans to achieve the vision Displays very passionate attitude about the vision and goals
Human Development and Networking	<ul style="list-style-type: none"> Organizes and staffs Maintains structure Delegates responsibility Delegates authority Implements the vision Establishes policy and procedures to implement vision Displays low emotion Limits employee choices 	<ul style="list-style-type: none"> Aligns organization Communicates the vision, mission, and direction Influences creation of coalitions, teams, and partnerships that understand and accept the vision Displays driven, high emotion Increases choices
Vision Execution	<ul style="list-style-type: none"> Controls processes Identifies problems Solves problems Monitors results Takes low-risk approach to problem solving 	<ul style="list-style-type: none"> Motivates and inspires Energizes employees to overcome barriers to change Satisfies basic human needs Takes high-risk approach to problem solving
Vision Outcome	<ul style="list-style-type: none"> Manages vision order and predictability Provides expected results consistently to leadership and other stakeholders 	<ul style="list-style-type: none"> Promotes useful and dramatic changes, such as new products or approaches to improving labor relations

Project

- “A project is **temporary** in that it has a defined beginning and end in time, and therefore defined scope and resources.”
- “[A] project is **unique** in that it is not a routine operation, but a specific set of operations designed to accomplish a singular goal. So a project team [could] include people who don’t usually work together – sometimes from different organizations and across multiple geographies.”
- **Project management**, then, is the application of knowledge, skills, tools, and techniques to project activities to meet the project requirements.

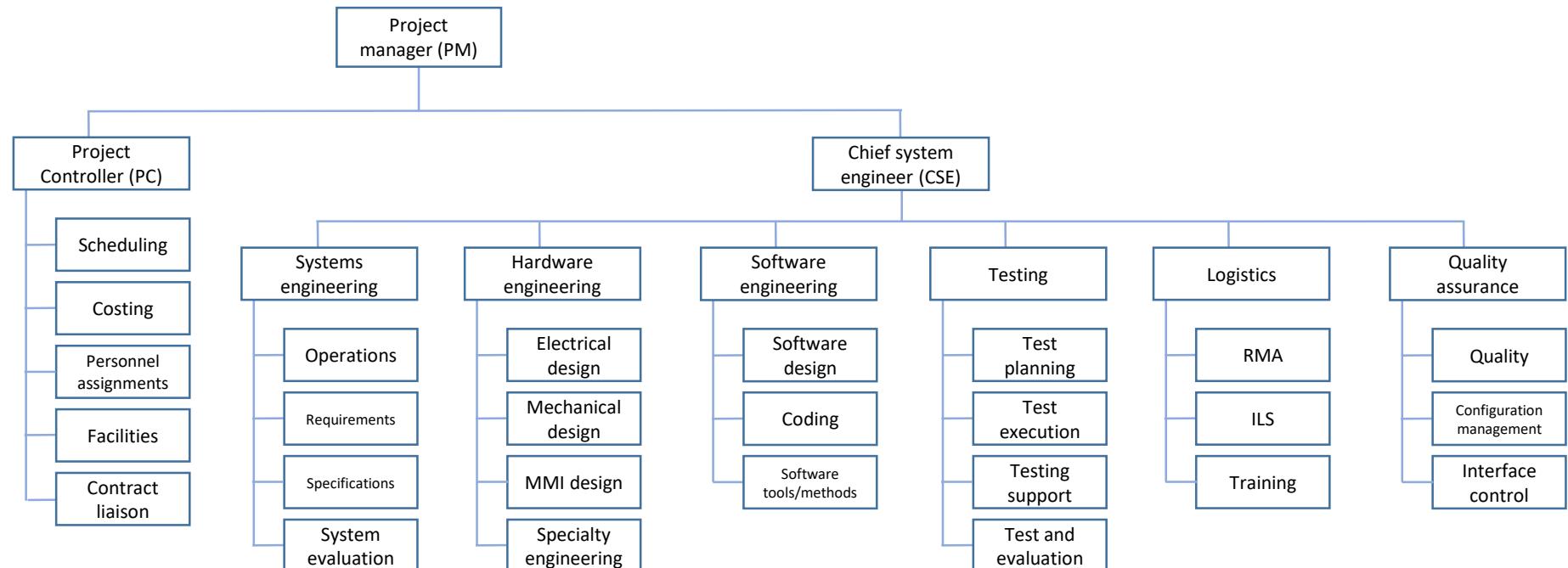
Project management

Project problems often occur in terms of:

1. Schedule (time)
2. Cost (as compared with the original budget)
3. Performance and quality

Project management thus means you make sure you are on time, budget and in scope as well as on spec.

Project management



RMA = reliability-maintainability-availability

ILS = integrated logistics support

MMI = man-machine interface

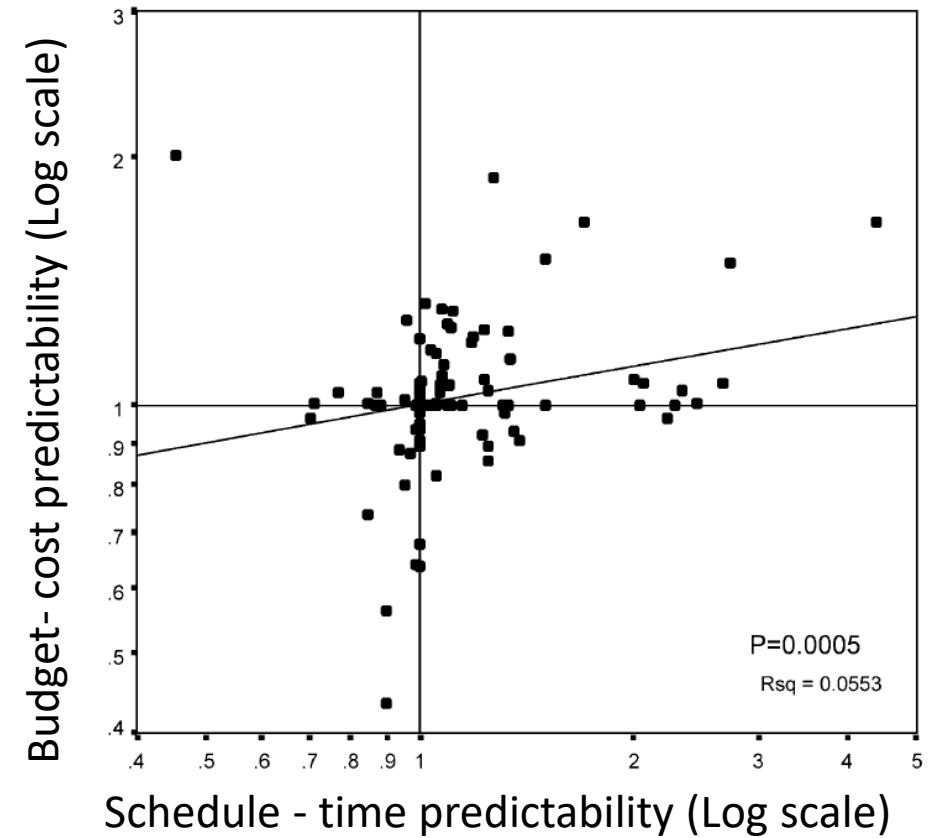
Project management success

- Project success = measured against the overall objectives of the project
- Project success cannot be measured until after the project is completed, whilst project performance can be measured during the life of the project
- Project management success = measured against the widespread and traditional measures of performance against cost, time and quality



Project management success

- Each point on the graph represents one of the projects and its performance against schedule (on the x axis) and budget (on the y axis).
- Mean performance against budget (cost escalation) is generally better than mean performance against schedule (lateness)



Source: Cooke-Davies, The “real” success factors on projects, 2002

r – Pearson correlation coefficient

- Pearson correlation coefficient is applicable to interval or continuous (scale/interval) data.
- Pearson correlation is a parametric test (it makes assumptions about the parameters of the underlying population distribution).
- The Spearman correlation coefficient can be based on continuous data and it measures the monotonic relationship between two variables (scale/interval or ordinal data).

Spearman's rank correlation coefficient

The Spearman's rank correlation coefficient can be seen in a simple way as a non-parametric version of the Pearson product-moment correlation

$$r_{spear} = 1 - \frac{6(\sum_{i=1}^n d_i^2)}{n(n^2 - 1)}$$

d is the difference between two ranks and n is number of pairs of data

Note: When 2 values (or more) are tied with the same rank, you must give them the same rank number which must be the average between the tied ranks

Note: Kendall's other rank correlation

low to high	
x rank	y rank
1	1
2	4.5
3	6
4	2
5	4.5
6	3

r – Pearson correlation coefficient

Population

$$\rho_{X,Y} = \frac{Cov(X, Y)}{\sigma_x \sigma_Y}$$

$$Cov(X, Y) = E[(X - \mu_x)(Y - \mu_Y)]$$

Cov(X, Y) = covariance

μ = mean

σ = standard deviation

ρ = population correlation

Sample

$$r = \frac{\sum_{i=1}^n (x_i - \bar{x})(y_i - \bar{y})}{\sqrt{\sum_{i=1}^n (x_i - \bar{x})^2} \sqrt{\sum_{i=1}^n (y_i - \bar{y})^2}}$$

$$\bar{x} = \frac{1}{n} \sum_{i=1}^n x_i \text{ same for } \bar{y}$$

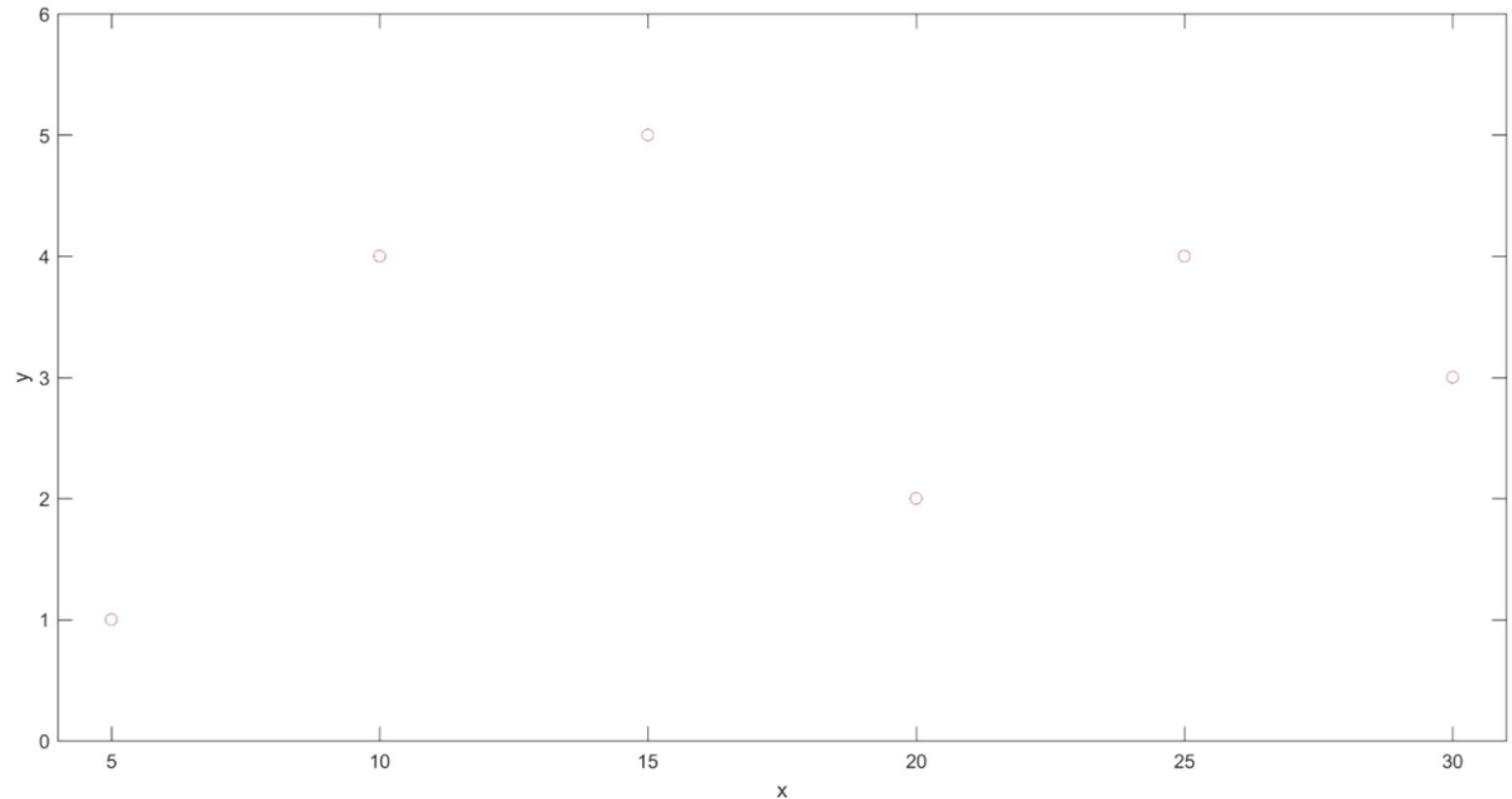


Properties of r

- r is a number between -1 and 1
- $r(X,Y)=r(Y,X)$
- $r = 1$ or $r = -1$ indicates a perfect correlation
- $r > 0$ indicates positive association
- $r < 0$ indicates negative association

Calculating r

x (A.U.)	y (A.U.)
5	1
10	4
15	5
20	2
25	4
30	3



$$r = \frac{\sum_{i=1}^n (x_i - \bar{x})(y_i - \bar{y})}{\sqrt{\sum_{i=1}^n (x_i - \bar{x})^2} \sqrt{\sum_{i=1}^n (y_i - \bar{y})^2}} = .2542$$

Ratio of the **co-variability** (numerator) of x and y to the **variability** (denominator) of x and y independently

Anscombe's Quartet

Correlation

$$r = .67$$

Linear regression

$$y = 3 + .5x$$

a

I		II		III		IV	
x	y	x	y	x	y	x	y
10	8.04	10	9.14	10	7.46	8	6.58
8	6.95	8	8.14	8	6.77	8	5.76
13	7.58	13	8.74	13	12.74	8	7.71
9	8.81	9	8.77	9	7.11	8	8.84
11	8.33	11	9.26	11	7.81	8	8.47
14	9.96	14	8.10	14	8.84	8	7.04
6	7.24	6	6.13	6	6.08	8	5.25
4	4.26	4	3.10	4	5.39	19	12.5
12	10.84	12	9.13	12	8.15	8	5.56
7	4.82	7	7.26	7	6.42	8	7.91
5	5.68	5	4.74	5	5.73	8	6.89

b

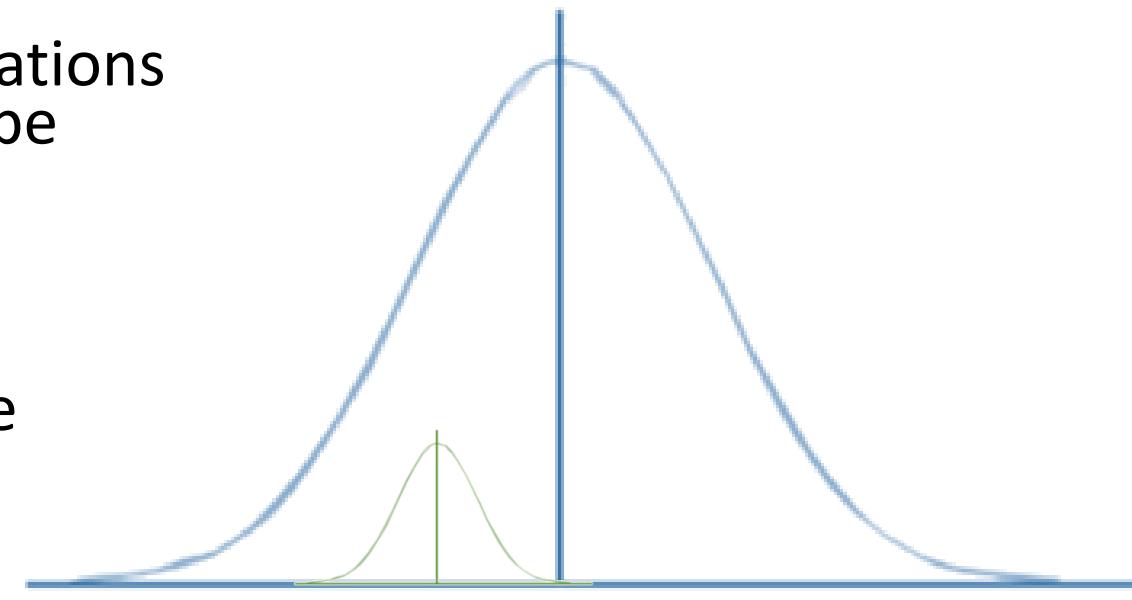


Source: Shoresh & Wong, Nature methods, 2012



Statistical hypothesis testing r

- The value r indicates the strength of a linear relationship in **samples** only. Thus, for a different sample a different value can be obtained.
- The aim is to draw conclusions over populations not samples, so a confidence interval can be calculated or a hypothesis test can be conducted.
- A hypothesis test can be conducted for the population correlation coefficient ρ .



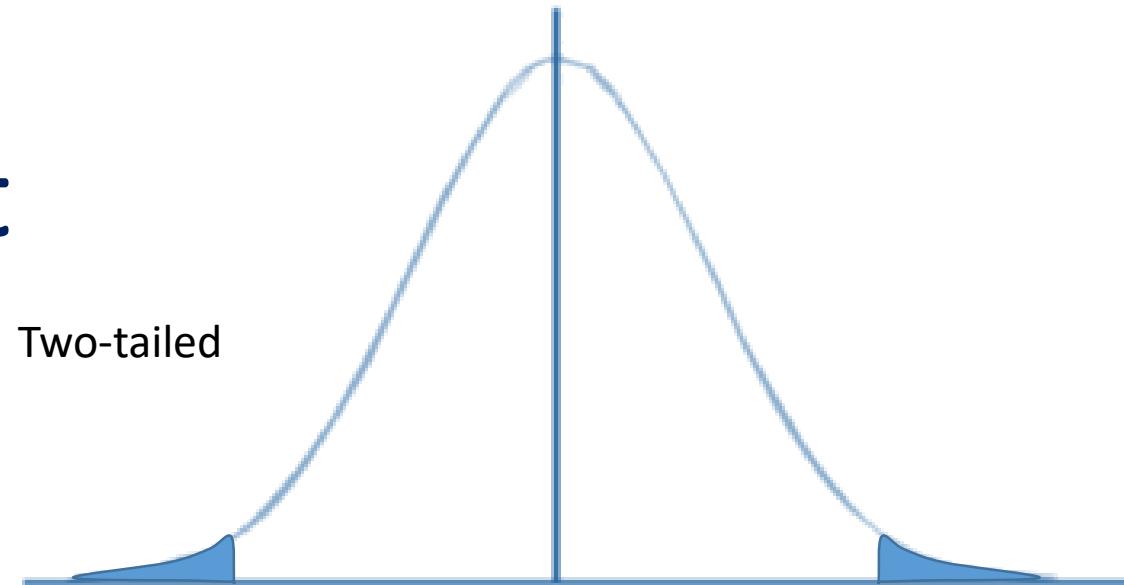
Statistical hypothesis testing for r

- The null hypothesis (H_0) states that there is no correlation between x and y variables in the population.
$$H_0: \rho = 0$$
- The alternative hypothesis (H_1) states that there is a correlation between x and y variables in the population.
$$H_1: \rho \neq 0$$
- A t -test ($df: n-2 :: pairs$) for the correlation coefficient can be performed to test the hypothesis.
- Increasing t -values (with fixed df) indicates higher probability of H_1 being correct.

$$t = r \sqrt{\frac{n - 2}{1 - r^2}}$$

Calculating t

x (A.U.)	y (A.U.)
5	1
10	4
15	5
20	2
25	4
30	3



$$t = r \sqrt{\frac{n - 2}{1 - r^2}} = 0.5257$$

$$p = .6269 > \alpha = .05$$

Different ways of calculating the subsequent p-value using e.g. Simpson's Rule, Monte Carlo Integration or NBS Approximation.

The formula or a look-up table can be used from HLT

$$\text{Upper 95\% CI} = .6269$$

$$\text{Lower 95\% CI} = -.7022$$



Linear regression

Objective is to minimise the distances between data points and model (line)

$$y = mx + b$$

Set up a loss function L , with \hat{y} being the estimated value of our model

$$L(\hat{y}, y) = \frac{1}{2}(\hat{y} - y)^2$$

Sum of squared distances is Sum of Squares (S) - [no need for $\frac{1}{2}$]

$$S = \sum_{i=1}^n ((mx_i + b) - y_i)^2 = \sum_{i=1}^n (\hat{y}_i - y_i)^2 = \sum_{i=1}^n d_i^2$$

$$\therefore S = \sum_{i=1}^n (mx_i + b)^2 - 2(mx_i + b)y_i + y_i^2 = \sum_{i=1}^n (m^2x_i^2 + 2bm x_i + b^2) - 2mx_i y_i - 2by_i + y_i^2$$

Minimise sum based on parameter m and b by applying partial derivatives

Linear regression

For

$$S = \sum_{i=1}^n (m^2 x_i^2 + 2bm x_i + b^2) - 2mx_i y_i - 2by_i + y_i^2$$

$$\frac{\partial S}{\partial b} = \sum_{i=1}^n (2mx_i + 2b - 2y_i)$$

Set

$$\frac{\partial S}{\partial b} = 0$$

Divide both sides by 2

$$m \left(\sum_{i=1}^n x_i \right) + \left(\sum_{i=1}^n b \right) - \left(\sum_{i=1}^n y_i \right) = 0 \quad \rightarrow nm\bar{x} + nb - n\bar{y} = 0 \rightarrow \boxed{\bar{y} = m\bar{x} + b}$$



Linear regression

For

$$S = \sum_{i=1}^n (m^2 x_i^2 + 2bm x_i + b^2) - 2mx_i y_i - 2by_i + y_i^2$$

$$\frac{\partial S}{\partial m} = \sum_{i=1}^n (2mx_i^2 + 2bx_i - 2x_i y_i)$$

Set

$$\frac{\partial S}{\partial m} = 0$$

Divide both sides by 2

$$m \left(\sum_{i=1}^n x_i^2 \right) + b \left(\sum_{i=1}^n x_i \right) - \left(\sum_{i=1}^n x_i y_i \right) = 0 \quad \rightarrow m \left(\sum_{i=1}^n x_i^2 \right) + bn\bar{x} - n \left(\sum_{i=1}^n x_i y_i \right) = 0$$



Linear regression

From the previous slide $\frac{\partial S}{\partial b}$

$$\bar{y} = m\bar{x} + b \rightarrow b = \bar{y} - m\bar{x}$$

$$m \left(\sum_{i=1}^n x_i^2 \right) + bn\bar{x} - \left(\sum_{i=1}^n x_i y_i \right) = 0 \rightarrow m \left(\sum_{i=1}^n x_i^2 \right) + (\bar{y} - m\bar{x})n\bar{x} - \left(\sum_{i=1}^n x_i y_i \right) = 0$$

$$\rightarrow m \left(\sum_{i=1}^n x_i^2 \right) + n\bar{x}\bar{y} - mn\bar{x}^2 - \left(\sum_{i=1}^n x_i y_i \right) = 0 \rightarrow m \left[\left(\sum_{i=1}^n x_i^2 \right) - n\bar{x}^2 \right] = \left(\sum_{i=1}^n x_i y_i \right) - n\bar{x}\bar{y}$$

$$m = \frac{(\sum_{i=1}^n x_i y_i) - n\bar{x}\bar{y}}{(\sum_{i=1}^n x_i^2) - n\bar{x}^2} = \frac{s_{xy}}{s_{xx}}$$

"Covariance x, y"
"Variance x"

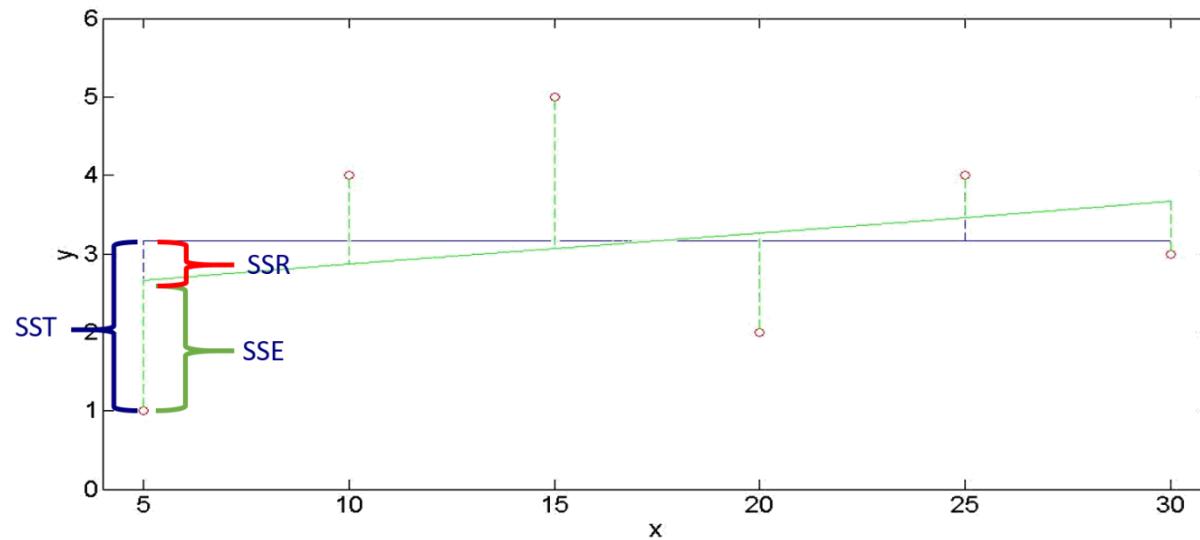


R^2 – coefficient of determination

- R^2 is a measure that provides information about the goodness of fit for a (linear) model.

$$R^2 = \frac{\text{sum squared regression (SSR)}}{\text{total sum of squares (SST)}} = 1 - \frac{\text{sum squared errors (SSE)}}{\text{total sum of squares (SST)}} = 1 - \frac{\sum(y_i - \hat{y})^2}{\sum(y_i - \bar{y})^2}$$

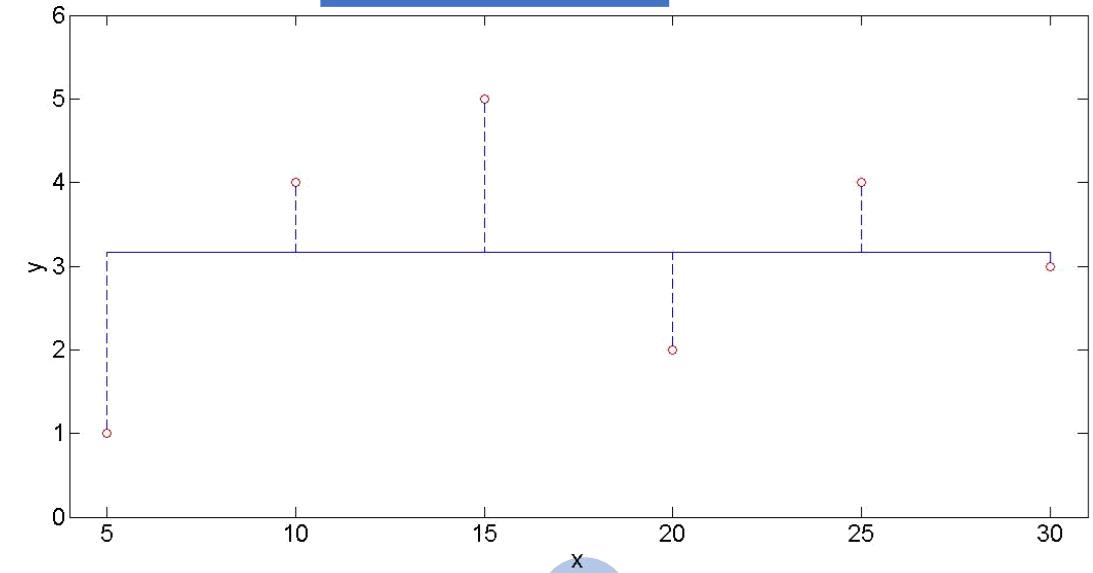
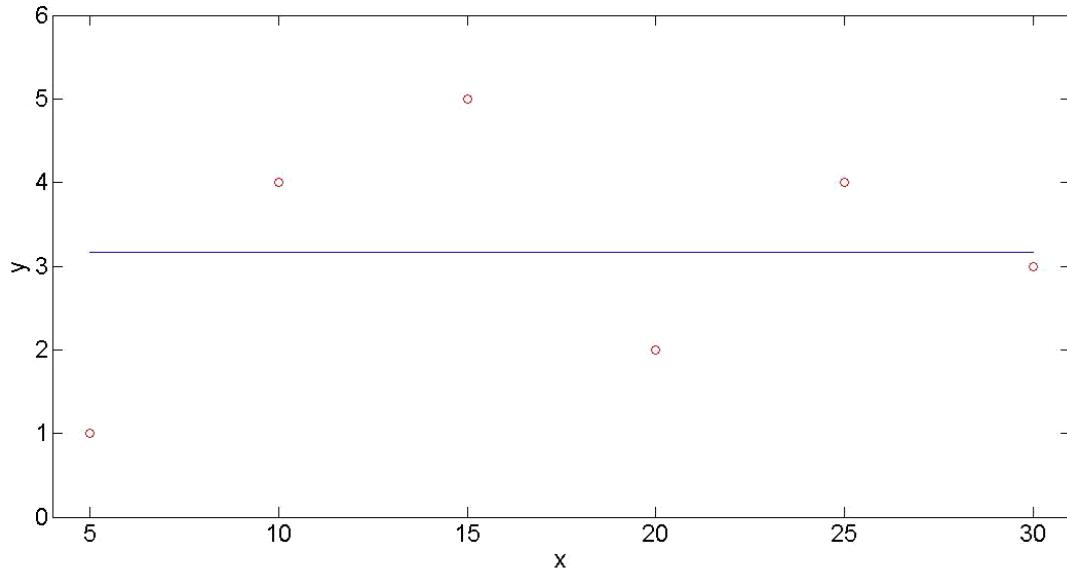
$$SST = SSR + SSE$$



R^2 – coefficient of determination

- R^2 is a measure that provides information about the goodness of fit for a (linear) model.

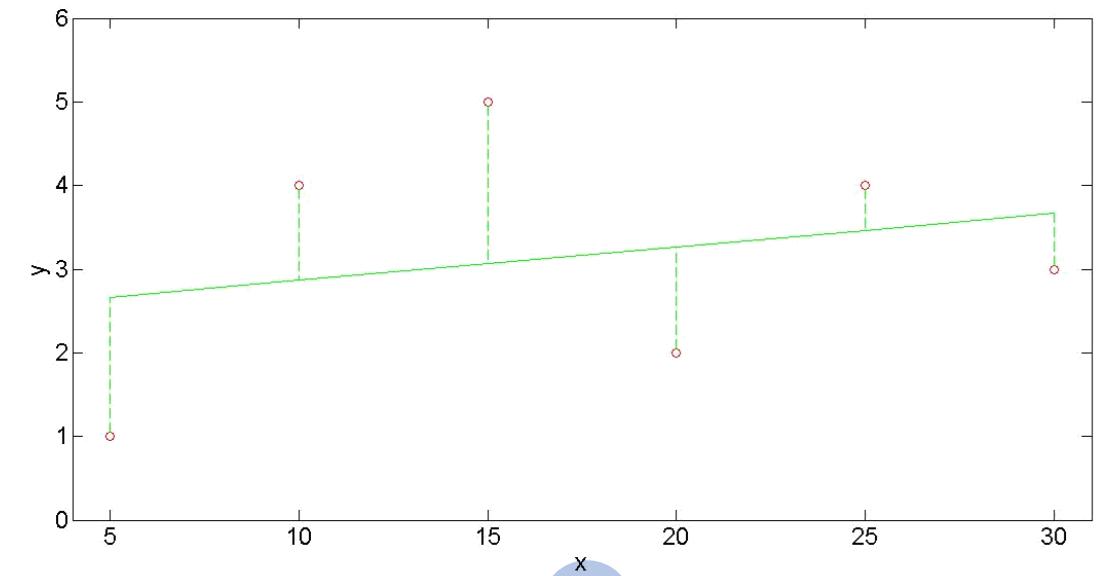
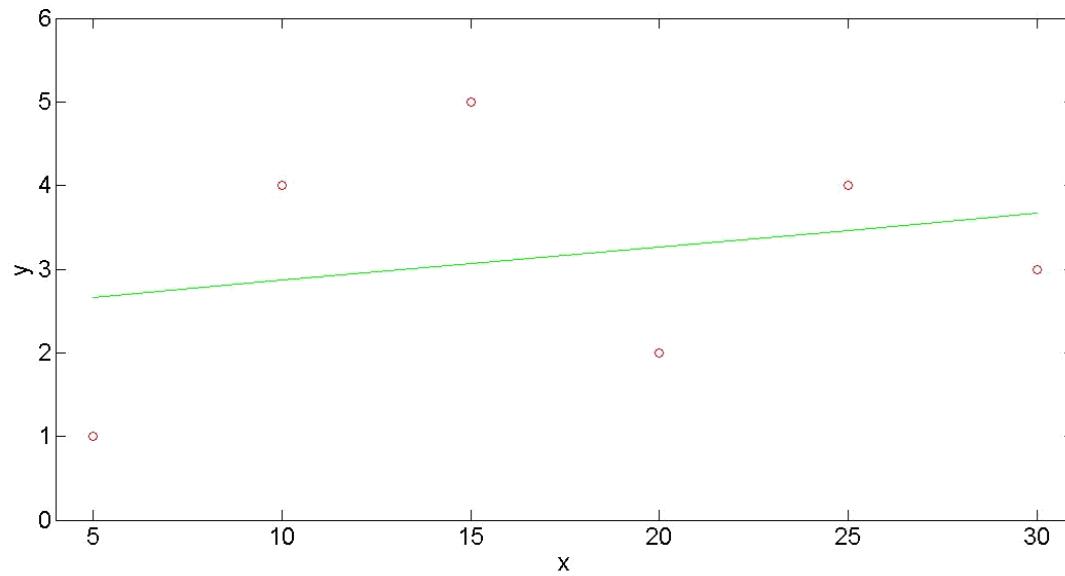
$$R^2 = 1 - \frac{\text{sum squared errors (SSE)}}{\text{total sum of squares (SST)}} = 1 - \frac{\sum(y_i - \hat{y})^2}{\sum(y_i - \bar{y})^2}$$



R^2 – coefficient of determination

- R^2 is a measure that provides information about the goodness of fit for a (linear) model.

$$R^2 = 1 - \frac{\text{sum squared errors (SSE)}}{\text{total sum of squares (SST)}} = 1 - \frac{\sum (y_i - \hat{y})^2}{\sum (y_i - \bar{y})^2}$$



R^2 – coefficient of determination

- R^2 compares the errors of your regression model to the errors of a model based on the mean of y .
- It provides a fraction of unexplained variance since it compares the unexplained variance (variance of the model's errors) with the total variance (of the data).
- There is an assumption of linearity

Multiple regression model for prediction

A multiple linear regression model with k predictor variables v_1, v_2, \dots, v_k and a response y , can be written as

$$y = \beta_0 + \beta_1 v_1 + \cdots + \beta_k v_k + \epsilon$$

with ϵ being the residual term(s) of the model and $\beta_0 \cdots \beta_k$ are the regression coefficients (higher powers can be included in more complex models)

The model can also include interaction effects of two or more variables

$$y = \beta_0 + \beta_1 v_1 + \beta_{12} v_1 v_2 + \cdots + \beta_k v_k + \epsilon$$

Any model with a linear combinations of β parameters can be seen as a linear model.

R^2 – multiple regression

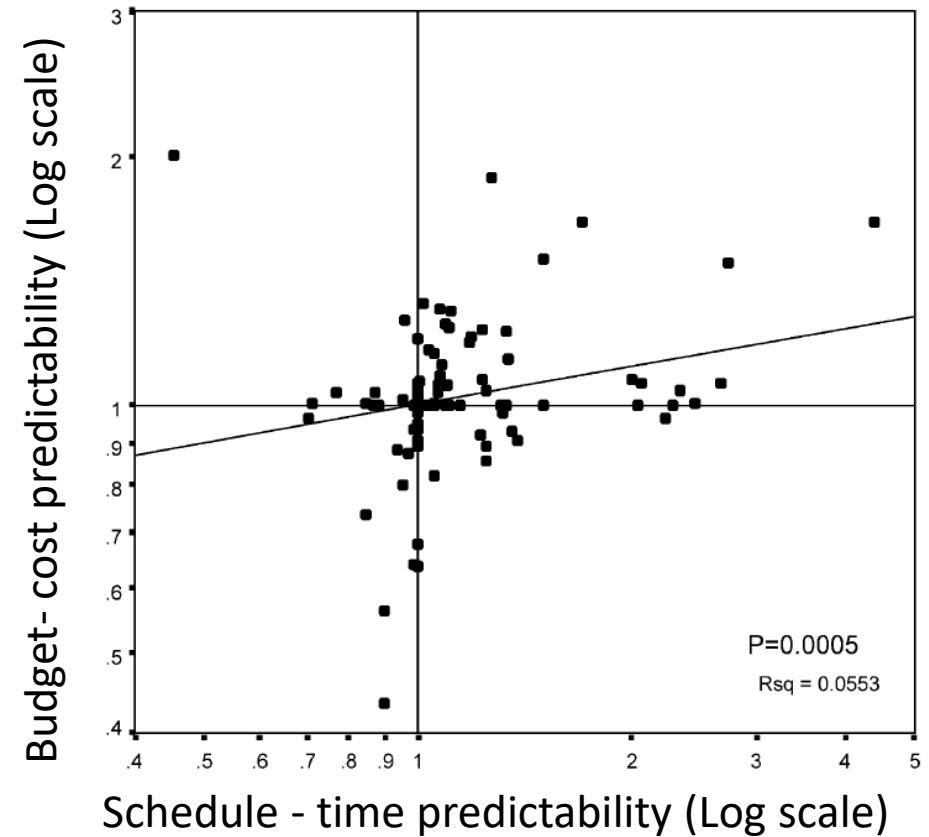
- Overfitting can occur if the too many independent variables (predictors) are included, as it begins to model random noise in the data. It can lead to the creation of higher order polynomials.
- The adjusted R^2 has been adjusted for the number of predictors in the model.

$$R_{adj}^2 = 1 - \frac{SSR/n - (k + 1)}{SST/n - 1}$$

n = sample size; k =number of independent variables

Project management success

- There is a low R^2 value indicating that ~6% of the variance in the budget variable is predictable from the schedule variable.
- Budget and time predictability have a weak connection.



Source: Cooke-Davies, The “real” success factors on projects, 2002

Factors that effect on-cost performance

- Allowing changes “to scope” only through a mature scope change control process.
- Maintain the integrity of the performance measurement baseline.

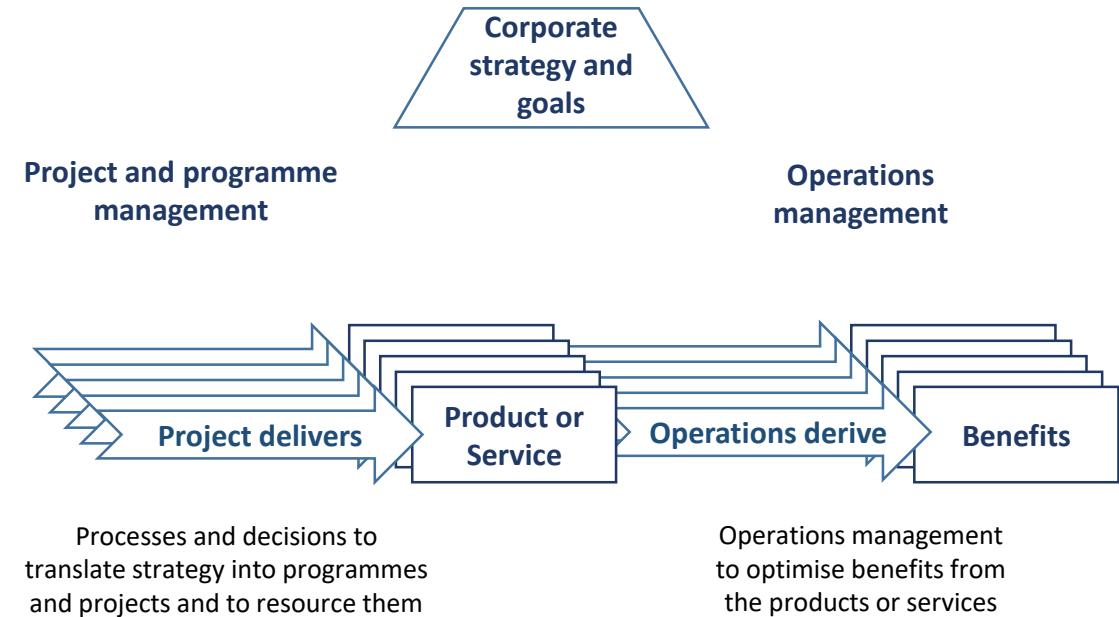


Factors that effect on-time performance

- Adequacy of company-wide education on the concepts of risk management.
- Maturity of an organisation's processes for assigning ownership of risks.
- Adequacy with which a visible risk register is maintained.
- Adequacy of an up-to-date risk management plan.
- Adequacy of documentation of organisational responsibilities on the project.
- Keep project (or project stage duration) as far below 3 years as possible (1 year is better).

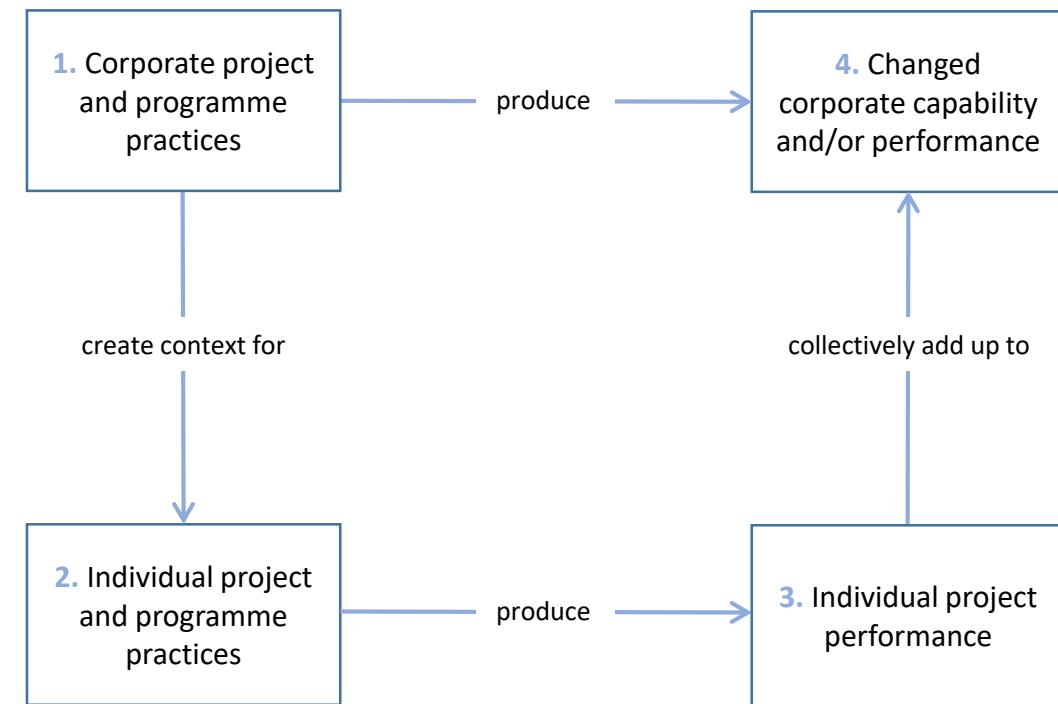
Factors to success on individual projects

- Project success ≠ project management success.
- It requires the existence of an effective benefits delivery and management process that involves the mutual co-operation of project management and line management functions.
- The benefits are what the stakeholder hoped to achieve through the project



Factors that effect corporate project success

Schematic context representation



Source: Cooke-Davies, The “real” success factors on projects, 2002

Factors that effect corporate project success

- Portfolio- and programme management practices that allow the enterprise to resource fully a suite of projects that are thoughtfully and dynamically **matched to the corporate strategy and business objectives**.
- A suite of project, programme and portfolio **metrics** that provides direct “line of sight” feedback on current project performance, and anticipated future success, so that project, portfolio and corporate decisions can be aligned.
- An effective means of “learning from experience” on projects, that combines explicit knowledge with **encouraging people to learn** and to embed that learning into **continuous improvement** of project management processes and practices.

The human skills imperative

- People perform every process that is prescribed and it is people who ultimately determine the adequacy of the factors described.
- The “people” side of the success factors is therefore essential.



People perspective

The New York Times

Google's Rules

To engineer better managers, Google pored over performance reviews, feedback surveys and award nominations, correlating words and phrases as only a data-driven company like it can do. Here is an edited list of the directives it produced — in order of importance — as well as a few management pitfalls it found.

Eight Good Behaviors

1. Be a good coach

- Provide specific, constructive feedback, balancing the negative and the positive.
- Have regular one-on-ones, presenting solutions to problems tailored to your employees' specific strengths.

2. Empower your team and don't micromanage

- Balance giving freedom to your employees, while still being available for advice. Make "stretch" assignments to help the team tackle big problems.

3. Express interest in team members' success and personal well-being

- Get to know your employees as people, with lives outside of work.
- Make new members of your team feel welcome and help ease their transition.

4. Don't be a sissy: Be productive and results-oriented

- Focus on what employees want the team to achieve and how they can help achieve it.
- Help the team prioritize work and use seniority to remove roadblocks.

March 13, 2011

5. Be a good communicator and listen to your team

- Communication is two-way: you both listen and share information.
- Hold all-hands meetings and be straightforward about the messages and goals of the team. Help the team connect the dots.
- Encourage open dialogue and listen to the issues and concerns of your employees.

6. Help your employees with career development

7. Have a clear vision and strategy for the team

- Even in the midst of turmoil, keep the team focused on goals and strategy.
- Involve the team in setting and evolving the team's vision and making progress toward it.

8. Have key technical skills so you can help advise the team

- Roll up your sleeves and conduct work side by side with the team, when needed.
- Understand the specific challenges of the work.

Three Pitfalls of Managers

1. Have trouble making a transition to the team

- Sometimes, fantastic individual contributors are promoted to managers without the necessary skills to lead people.
- People hired from outside the organization don't always understand the unique aspects of managing at Google.

2. Lack a consistent approach to performance management and career development

- Don't help employees understand how these work at Google and doesn't coach them on their options to develop and stretch.
- Not proactive, waits for the employee to come to them.

3. Spend too little time managing and communicating

Source: Google



People practice

- Research found an almost even split in top-rated internal best practices between technical and people practices.
- The people skills set that successful teams have included the formation of high-calibre project teams, stakeholder participation, effective team and external communication, customer satisfaction, conflict management, and staff management and motivation

People practice

- The fact that humans, under the appropriate conditions, can expand their contributions tremendously is what distinguishes them from other resources.
- Management may create a climate for motivation by enriching jobs in the following way:
 1. Removing some controls while retaining accountability
 2. Increasing the accountability of individuals for their own work
 3. Giving a person a complete, natural unit of work (module, division, area, etc.)
 4. Granting additional authority to an employee in his activity; job freedom
 5. Making periodic reports directly available to the worker himself rather than to his supervisor
 6. Introducing new and more difficult tasks not previously handled
 7. Assigning individuals specific or specialized tasks, enabling them to become experts.

Questions?

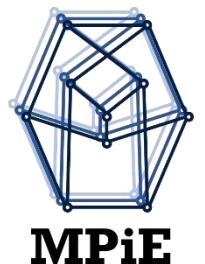
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Management Practice

7 & 8 Leadership and teams

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Course

Literature for the course:

Eisner, Howard. *Essentials of project and systems engineering management*. John Wiley & Sons, 2008.

Learning objective for this session:

- Understand failure and success based on evidence
- Develop and understand the essential skills and abilities that are necessary to manage and lead people effectively for the benefit of the individual and teams using need-led methods.
- Apply tools to develop your leadership skills and style

Literature for this session:

<https://www.nature.com/articles/s41586-019-1725-y>

Leadership, failure and trust

- CEOs can improve the quality of strategic decisions that their management teams make by shaping a relational context of **trust** and facilitating **learning from failures**
- Psychological safety (a shared belief held by members of a team that the team is safe for interpersonal risk taking) can support leadership
- A psychological safe climate seems to facilitate learning from failures and it is suggested to be positively associated with unit performance



Failure

- About **75% of U.S. venture-backed start-ups fail** according to data from the Harvard Business School
- Failure defined as liquidation of all assets would indicate 30% to 40% of high potential start-ups fail
- Failure defined as not delivering the projected return on investment from VCs suggests that about 95% of start-ups fail
- Majority of companies "failed" if we define failure as not having an exit (acquisition, IPO or otherwise) that was enough to pay back all of their VCs' investment

Management and failure

- Roughly 70 businesses are created in the UK every hour, but within five years over half will have collapsed
- **Good management** is a better predictor of a firm's success than R&D spending, IT spending or how skilled their workforce is.
- Almost a third of the differences in productivity between and within countries is based on whether or not firms **consistently monitor and improve their processes, set and revise targets, and incentivise employees through merit-based hiring, firing and promotion procedures**.

Source: Office for National Statistics – Inter-Departmental Business Register
x1000

	Active	Births		Deaths	
	Count	Count	Rate (%)	Count	Rate (%)
2013	2,449	346	14.1	237	9.7
2014	2,551	350	13.7	246	9.7
2015	2,699	383	14.3	282	10.4
2016	2,834	414	14.6	281	9.9
2017	2,926	382	13.1	362	12.4
2018	2,940	381	12.9	336	11.4

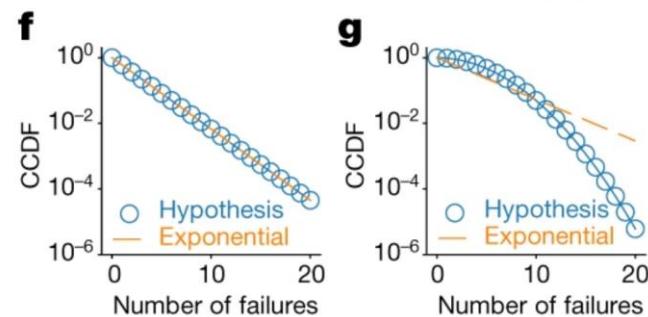
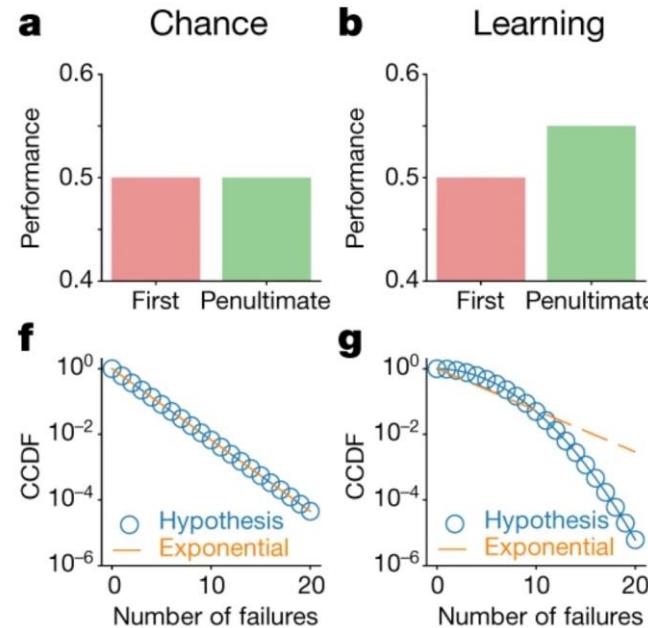
Dynamics of failure for start-ups

- What might be the dynamics of failure?
- Success is defined as ventures that achieved initial public offering (IPO) or high-value mergers and acquisitions.
- Failure occurs when they **don't obtain an exit within five years after their first investment by venture capital firms.**

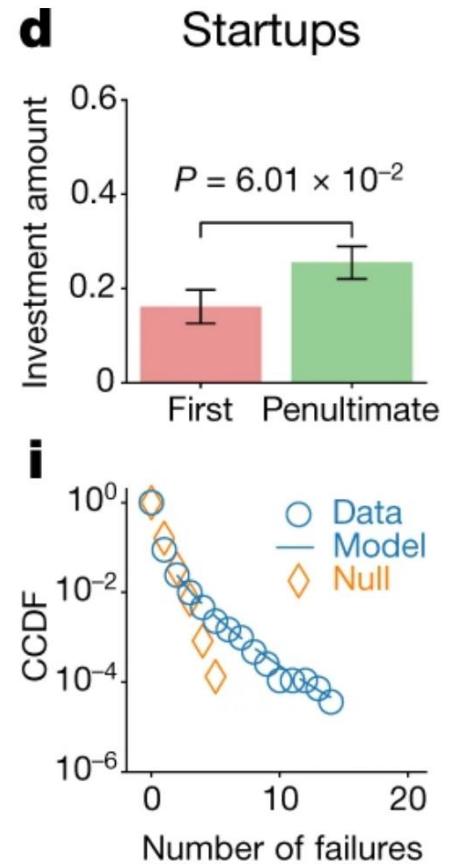
Learning

- Two primary mechanisms that could explain how failures may lead to success are **chance and learning**
- If each attempt has a certain likelihood of success, the probability that multiple attempts all lead to **failure to decrease exponentially** with each trial
- The chance model would suggest that success eventually arises from an **accumulation of independent trials**
- Data from start-up investment records from VentureXpert (58,111 start-up companies involving 253,579 innovators, 1970–2016) used to explore this

Learning from failure



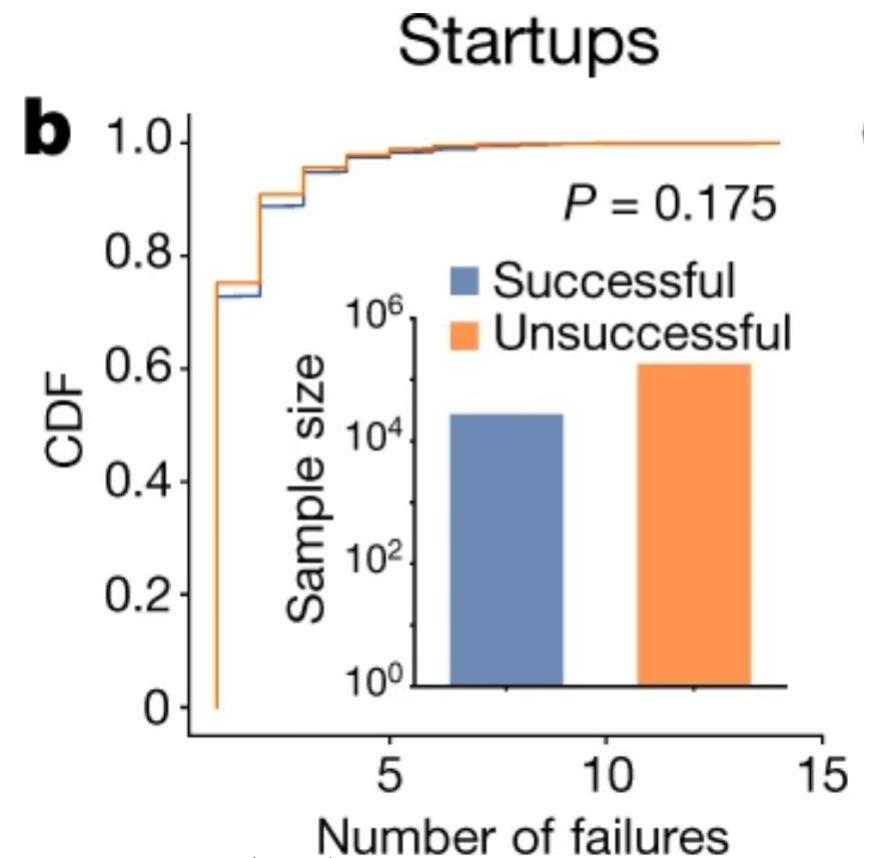
Chance or learning alone can't explain the empirical patterns that underlie failures, suggesting that more complex dynamics may be at work.



The complementary cumulative distribution function (ccdf) of a random variable is the relative power level against the probability of occurrence

Successful vs unsuccessful

- The number of failed cases were measured that did not achieve eventual success. It was found that the size of the unsuccessful group is of a **similar order** of magnitude as the successful group.
- The number of consecutive failures before the last attempt for the unsuccessful group follows a statistically **similar distribution** from those that lead to success
- It is suggested that people who ultimately succeeded did not try more or less than their unsuccessful counterpart



Source: Yin, Y., Wang, Y., Evans, J.A. et al. Quantifying the dynamics of failure across science, startups and security. *Nature* (2019)

Power-law temporal scaling

- The model predicts that the successful group is characterized by power-law temporal scaling, which is absent for the unsuccessful group. This means that the same principles or processes are at work no matter what the scale of analysis.
- It implies **that the successful and unsuccessful groups may follow fundamentally different failure dynamics** that might be distinguishable at an early stage, with performance improving over time for successful ones.
- A power-law relationship is one where some quantity can be expressed as some power of another. A simple example is

$$Y = \beta x^\alpha$$

- Y is some response or dependent variable, x represents an independent or explanatory variable, β is a normalization constant and α is the scaling exponent

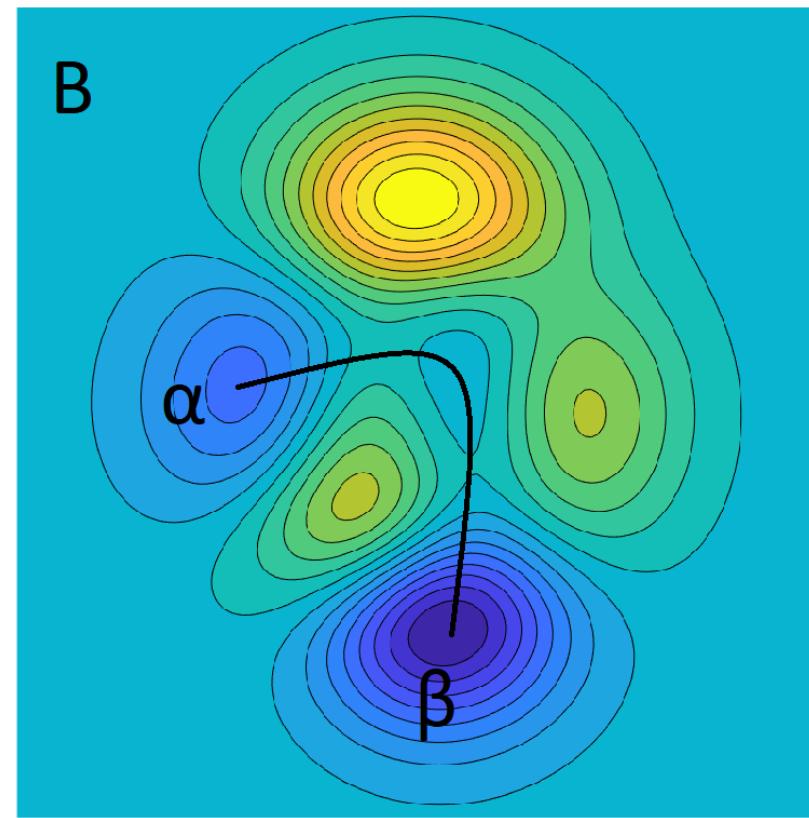
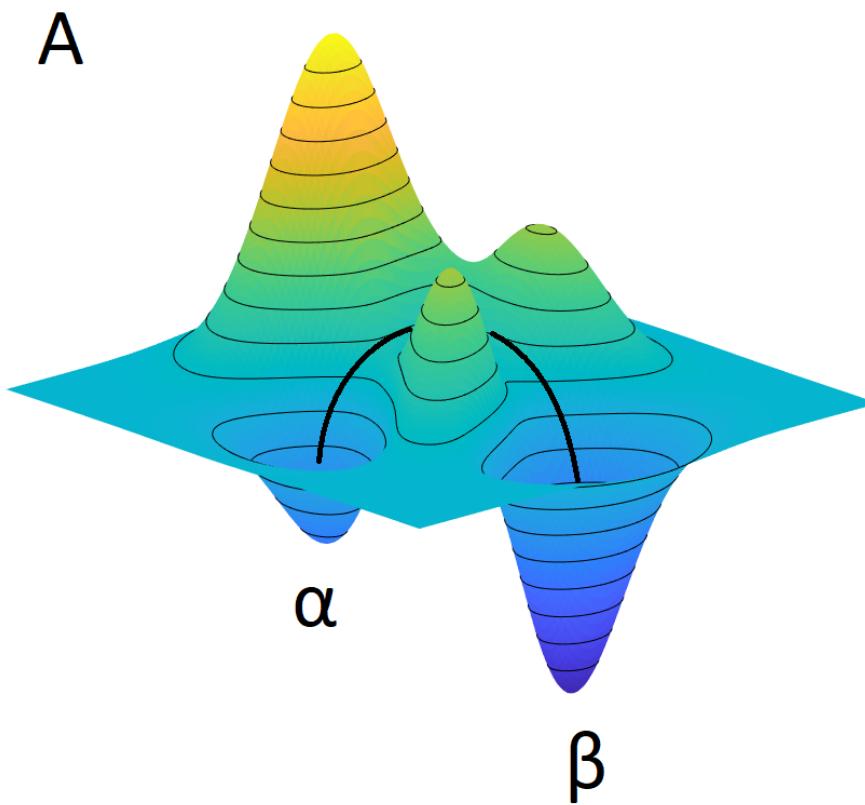


Progression

- Prior start-up experience can positively influences skills for coping with liabilities of newness, effectual reasoning and attitudes towards failures
- **Market pull** is one of the main drivers of the economically successful exploitation of R&D-based development in the innovation process
- A leader should know the **value added** by their organisation and manage this efficiently
- Specific tools can be applied to determine the value that is offered



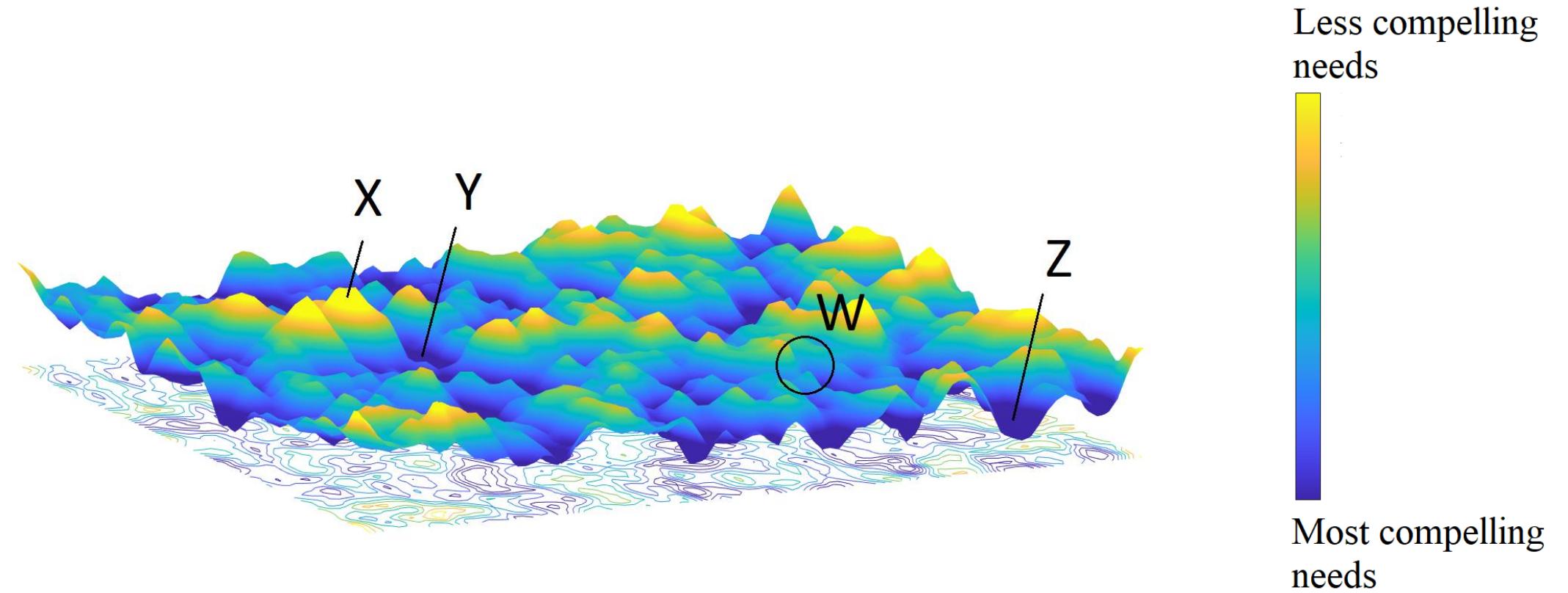
Market pull - Finding compelling needs



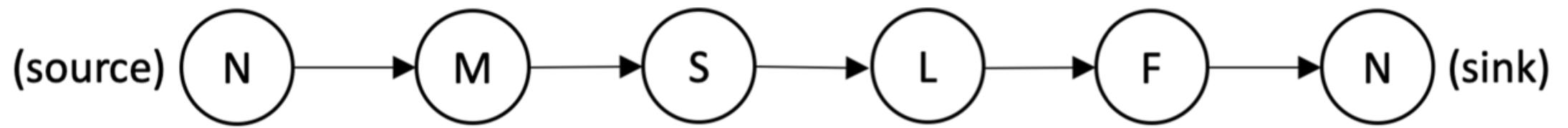
Less compelling needs

Most compelling needs

Landscape

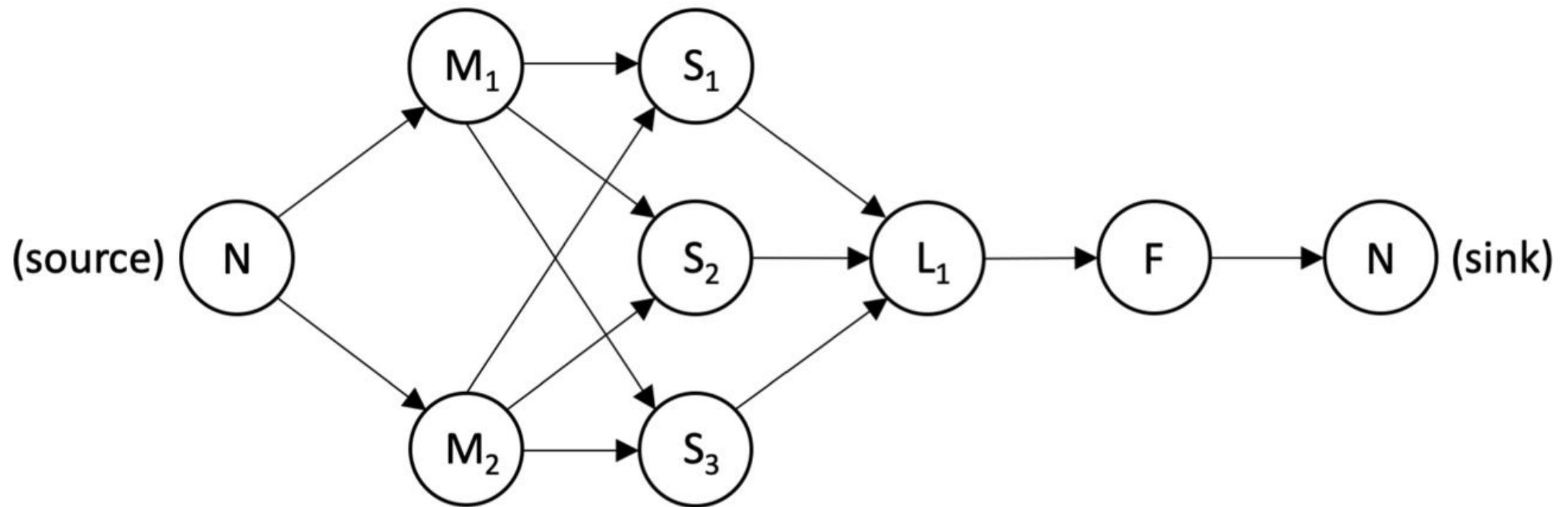


Process



The vertex **N** contains a set of needs that flow through stages of market analyses **M**, stakeholder analyses **S**, and landscape analyses **L** to reach a filtered state **F** that yields a set of final needs

Process



Taking the need forward

1	Who	When	Date	Time	Loc.	Age	Sex	Pain	Presenting Complaint	Differential/Medicolegal	Tests	Management	Comments/Other Qs	Group	Category	Description	Problems	Population	Outcome	BS/NI
1	Wm	Mon	2010	AM	AUJ	64	m	ED	chest/gastric pain	M, Pneumonitis, GORD			Pts male, best organs can feel right. Went to ED. Don't tolerate to AM.							
2	Wm	Mon	2010	AM	AUJ	64	m	ED	chest/gastric pain	M, Pneumonitis, GORD			Scoring - population, e.g. QoL even need to come to ED? a modified test etc.							
3	Wm	Mon	2010	AM	AUJ	64	m	ED	chest/gastric pain	M, Pneumonitis, GORD										
4	Wm	Mon	2010	AM	AUJ	64	m	ED	chest/gastric pain	M, Pneumonitis, GORD										
5	Wm	Mon	2010	AM	AUJ	87	f	ED	reduced mobility	HF, complex geriatric needs			Pt lives w/ daughter who called ambulance "that weekend w/ me". At AMT 3/3/10							
6	Wm	Wed	2/11	AM	AUJ	61	m	ANH	had no pain	Cervical										
7	Wm	Wed	2/11	AM	AUJ	61	m	ANH	had no pain	Cervical										
8	Wm	Wed	2/11	AM	AUJ	61	m	ANH	had no pain	Cervical										
9	Wm	Mon	2/11	1pm-3pm									one of the reasons to bring in patient w/ carpal tunnel is to visit DVT							
10	Wm	Wed	2/11	AM	AUJ	61	m	ANH	had no pain	Cervical										
11	Wm	Wed	2/11	AM	AUJ	61	m	ANH	had no pain	Cervical										
12	Wm	Wed	2/11	AM	AUJ	61	m	ANH	had no pain	Cervical										
13	Wm	Wed	2/11	AM	AUJ	61	m	ANH	had no pain	Cervical										
14	Wm	Wed	2/11	AM	AUJ	61	m	ANH	had no pain	Cervical										
15	Wm	Wed	2/11	AM	AUJ	61	m	ANH	had no pain	Cervical										
16	Wm	Wed	2/11	AM	AUJ	61	m	ANH	had no pain	Cervical										
17	Wm	Wed	2/11	AM	AUJ	27	f	ED	unrel. foot pain	Pyxiformis, ANK			TDW - diagnosed 2 wks ago							
18	Wm	Wed	2/11	AM	AUJ	27	f	ED	unrel. foot pain	Pyxiformis, ANK										
19	Wm	Wed	2/11	AM	AUJ	27	f	ED	unrel. foot pain	Pyxiformis, ANK										
20	Wm	Wed	2/11	AM	AUJ	27	f	ED	unrel. foot pain	Pyxiformis, ANK										
21	Wm	Wed	2/11	AM	AUJ	27	f	ED	unrel. foot pain	Pyxiformis, ANK										
22	Wm	Wed	2/11	AM	AUJ	27	f	ED	unrel.	unspec										
23	Wm	Wed	2/11	AM	AUJ	27	f	ED	unrel.	unspec										
24	Wm	Thu	3/11	Twlight	AUJ	30	m	ED	4x4x9	MFTD, local ANK										
25	Wm	Thu	3/11	Twlight	AUJ	30	m	ED	4x4x9	MFTD, local ANK										
26	Wm	Thu	3/11	Twlight	AUJ	30	m	ED	4x4x9	MFTD, local ANK										
27	Wm	Thu	3/11	Twlight	AUJ	30	m	ED	4x4x9	MFTD, local ANK										
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32	Wm	Thu	3/11	Twlight	AUJ	37	m	Pat, smrte	thoracolumbar	thoracolumbar (100cm-125cm)										
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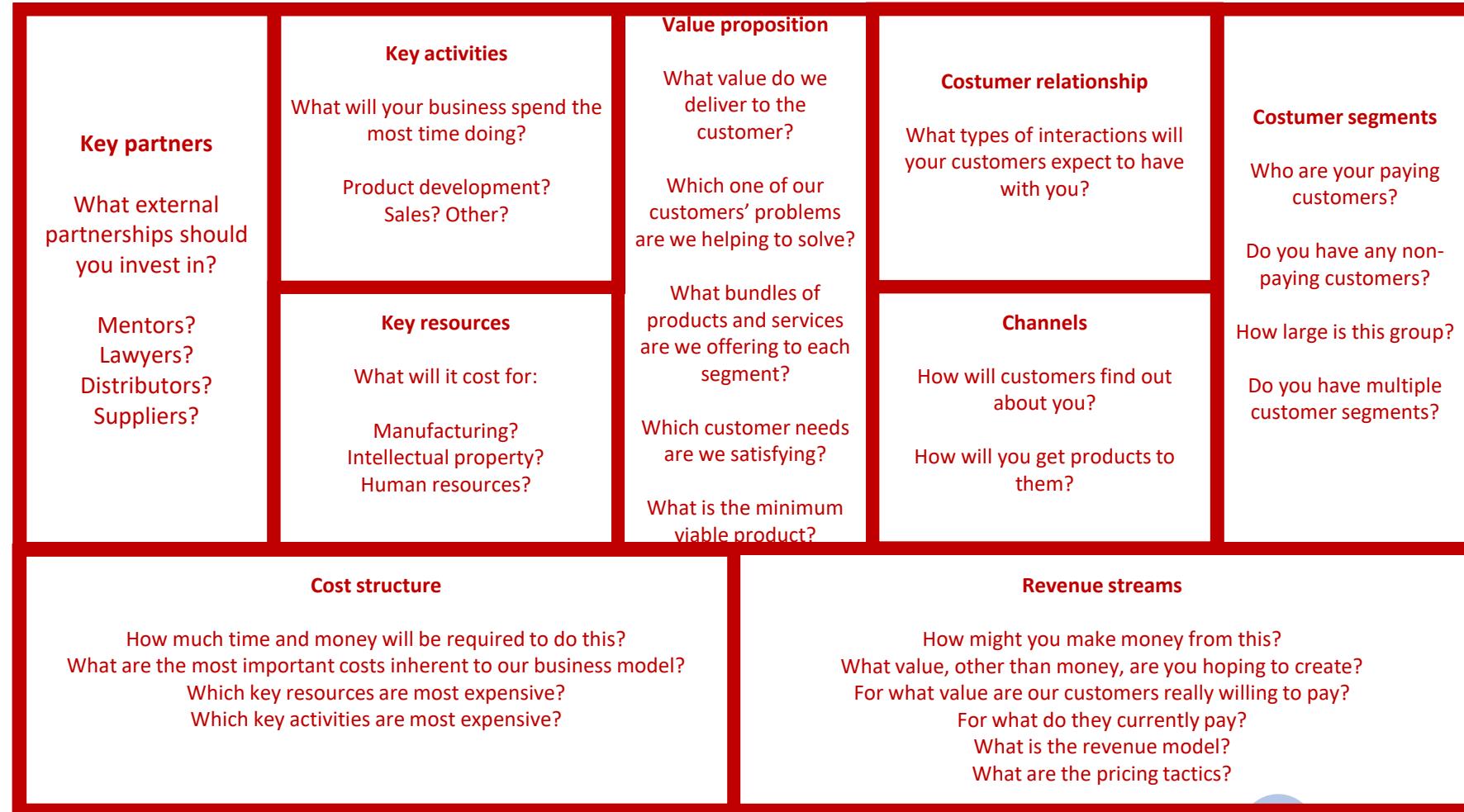
Business model canvas

- It is a tool to develop new (or assess existing) business models in a structured manner.
- It aims to make insightful any trade-offs you might have to make.
- It can help with the strategic management of the business and highlight risks and opportunities.
- Teams that used the elements of customer segment, value proposition, key activities / partnerships performed significantly better in an explorative study.

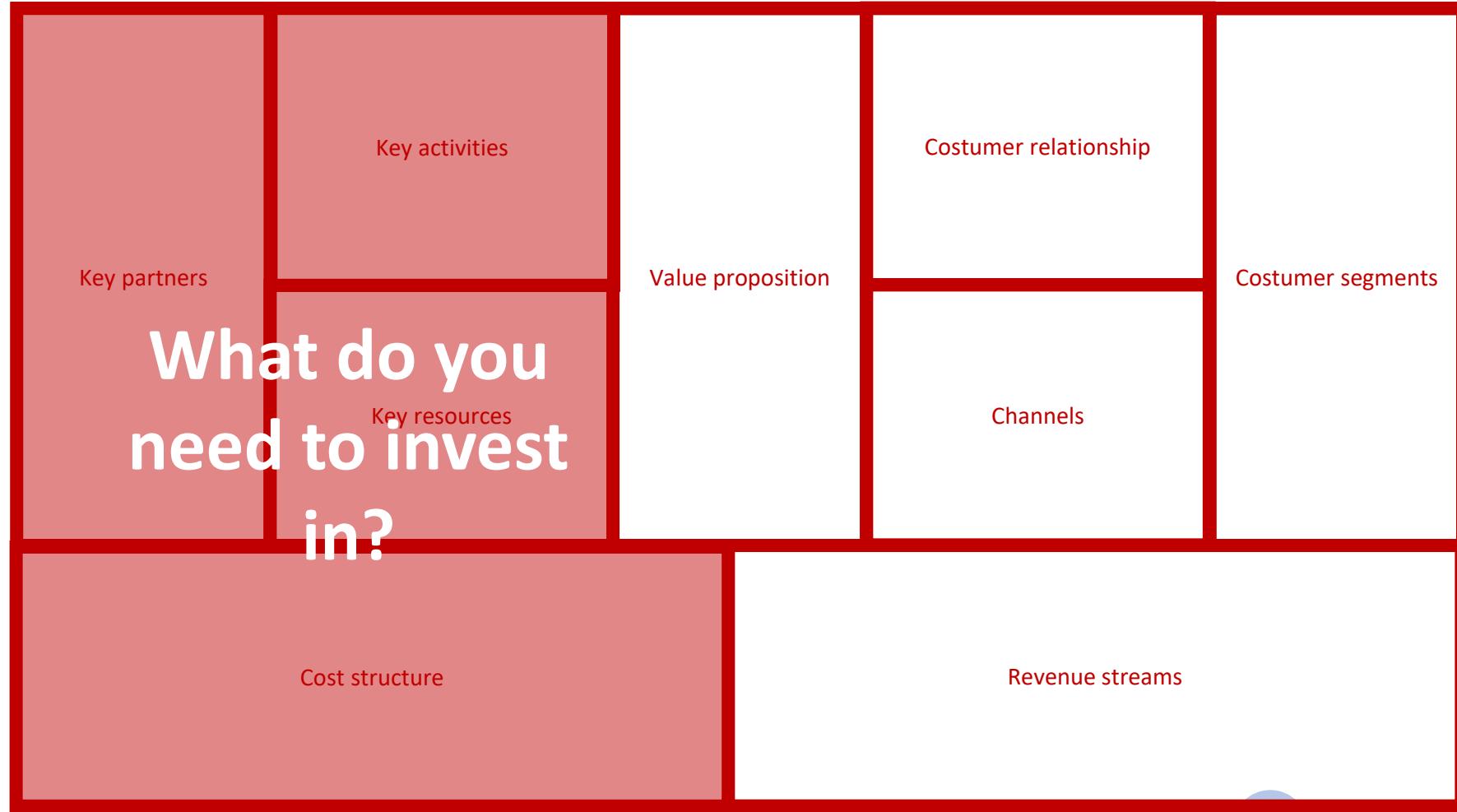
Business model canvas



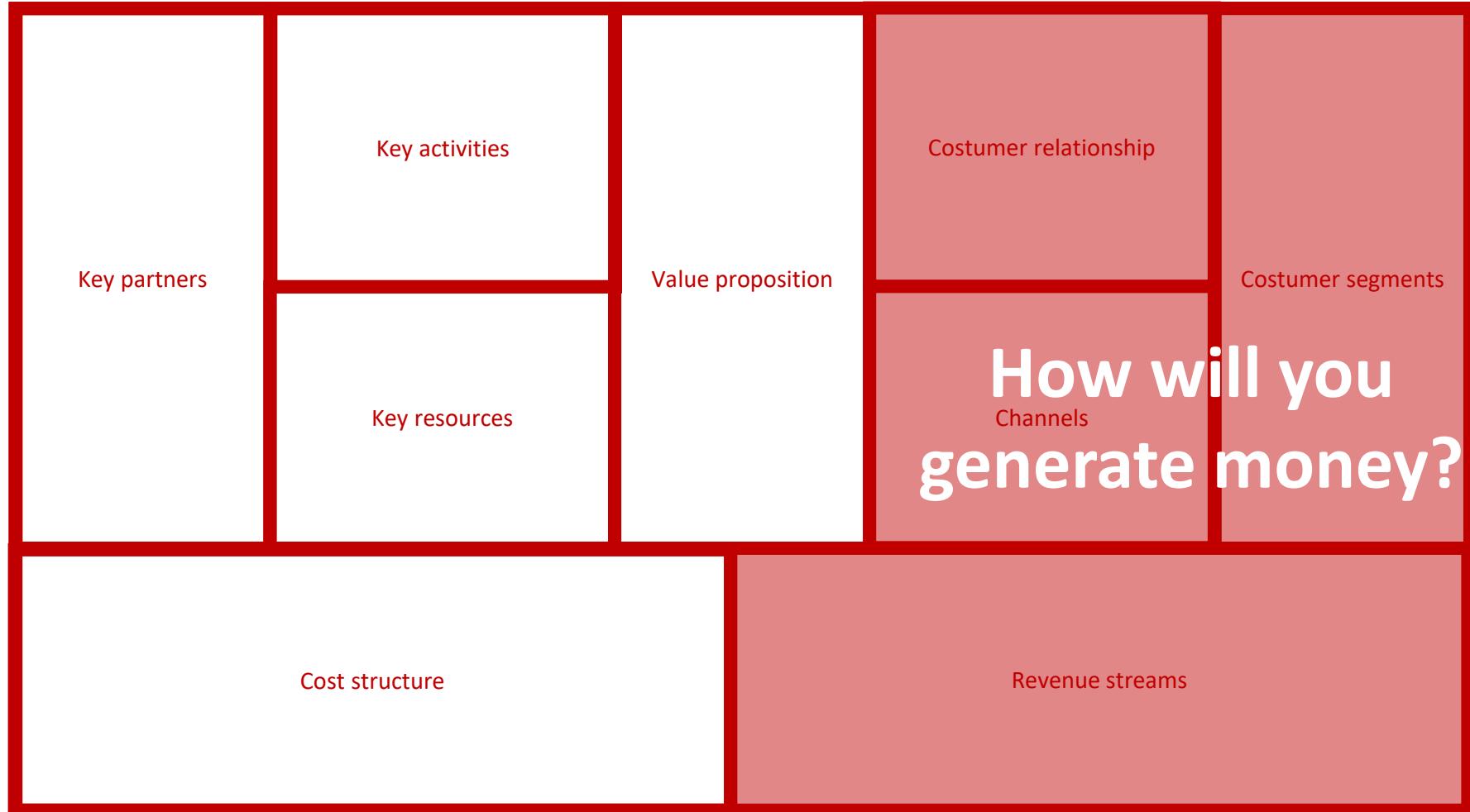
Business model canvas



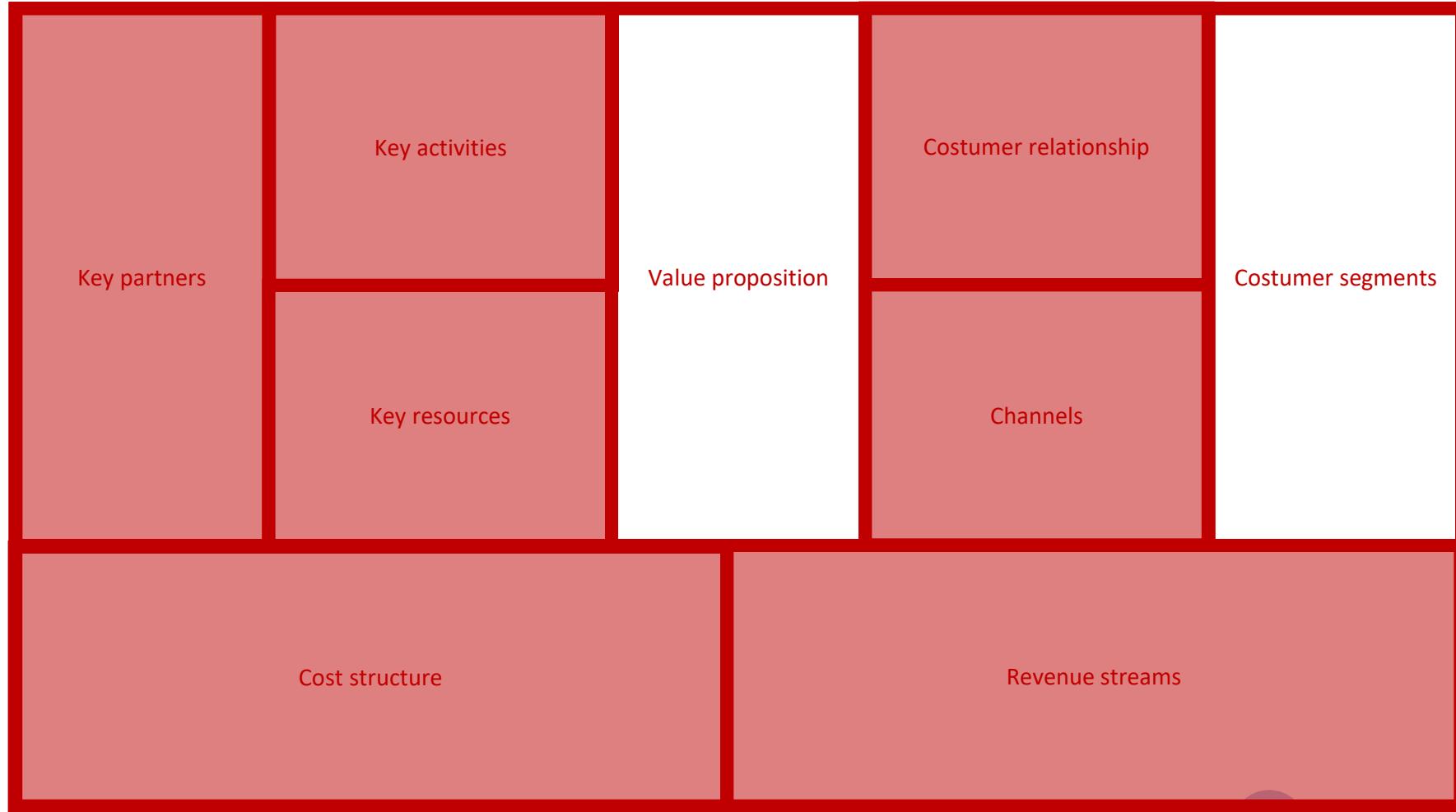
Business model canvas



Business model canvas



Business model canvas



Questions we want to ask

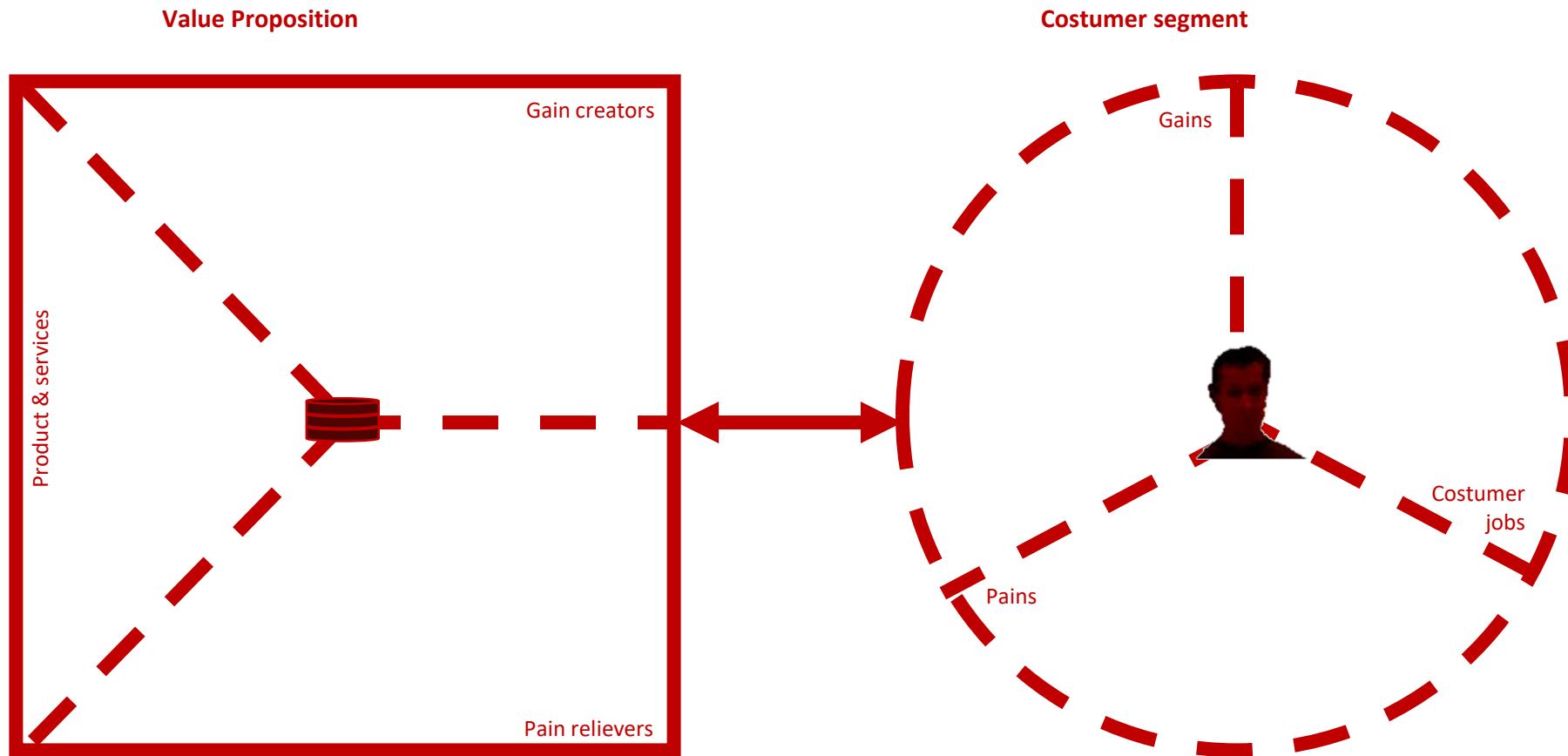
- Process or product?
- Software or services?
- Provider or patient?
- Open or proprietary?
- Content or data?
- Freemium or premium?
- Subscription or license?
- Unregulated or regulated?

It all starts with the value of solving a **certain need** for
a **certain costumer** and thus **adding value**

Introduction Value Canvas

- Tool to help you build with greater detail the two sections of the business model
- Determine how well your offering fits the customer needs or wants

Overview



Costumer segment

- Jobs the costumers want to get done in work and life.
- Negative aspects the costumers would like to avoid.
- Positive aspects or benefits the costumers would like to have.

You should be able to observe/measure these aspects.



Costumer segment

- Let's start

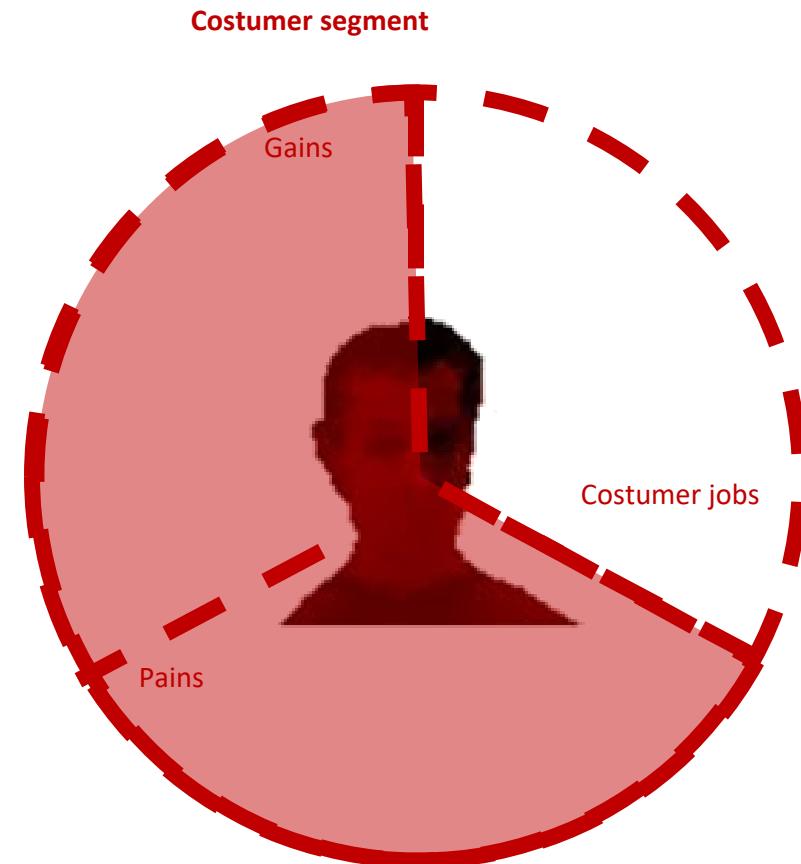


Costumer jobs

- Tasks that the costumer wants to complete.
- Problems that they are trying to solve.
- **Needs** that they are trying to address.

Fill in the costumer's needs and rank them.

[Functional, emotional, perceived needs]

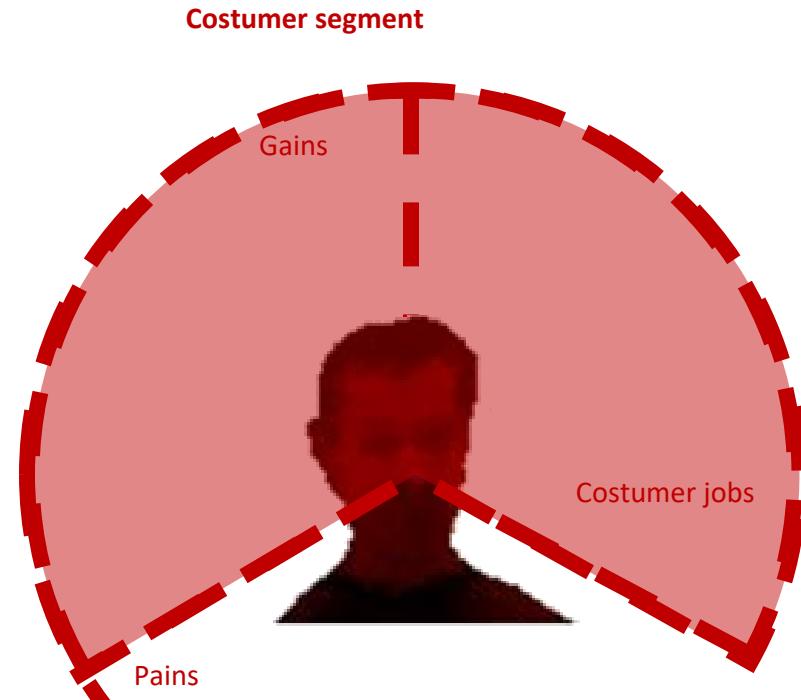


Pains

- Pains before the job starts.
- Pains during the job.
- Pains after the job is finished.

Fill in the costumer's pains and rank them.

[cost, emotional, time effects]

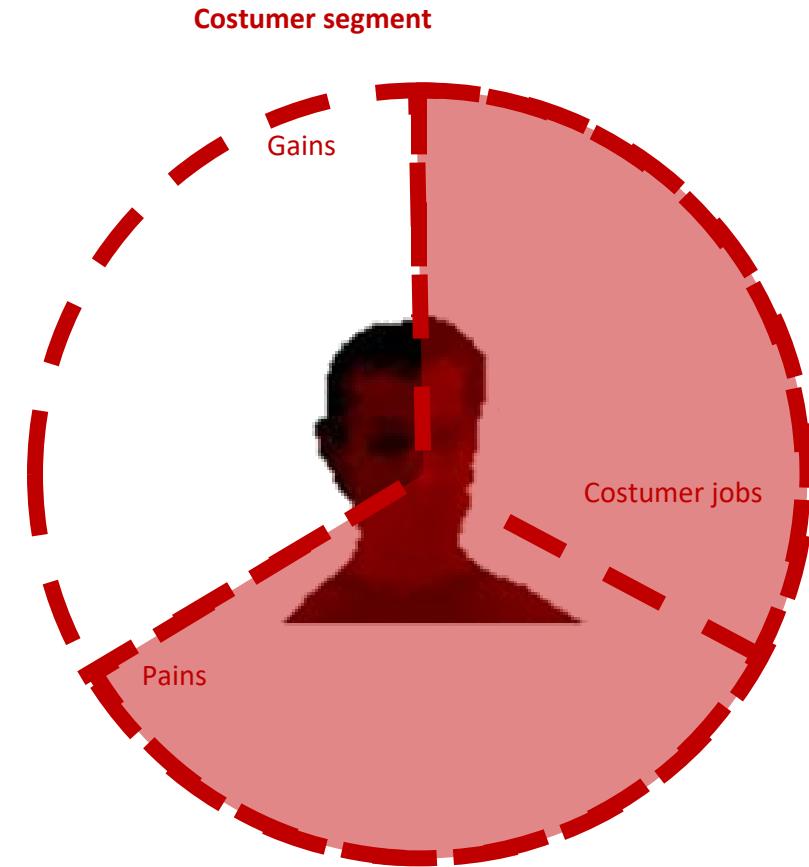


Gains

- Benefits your costumer expect.
- Benefits your costumer require.
- Benefits your costumer desire.

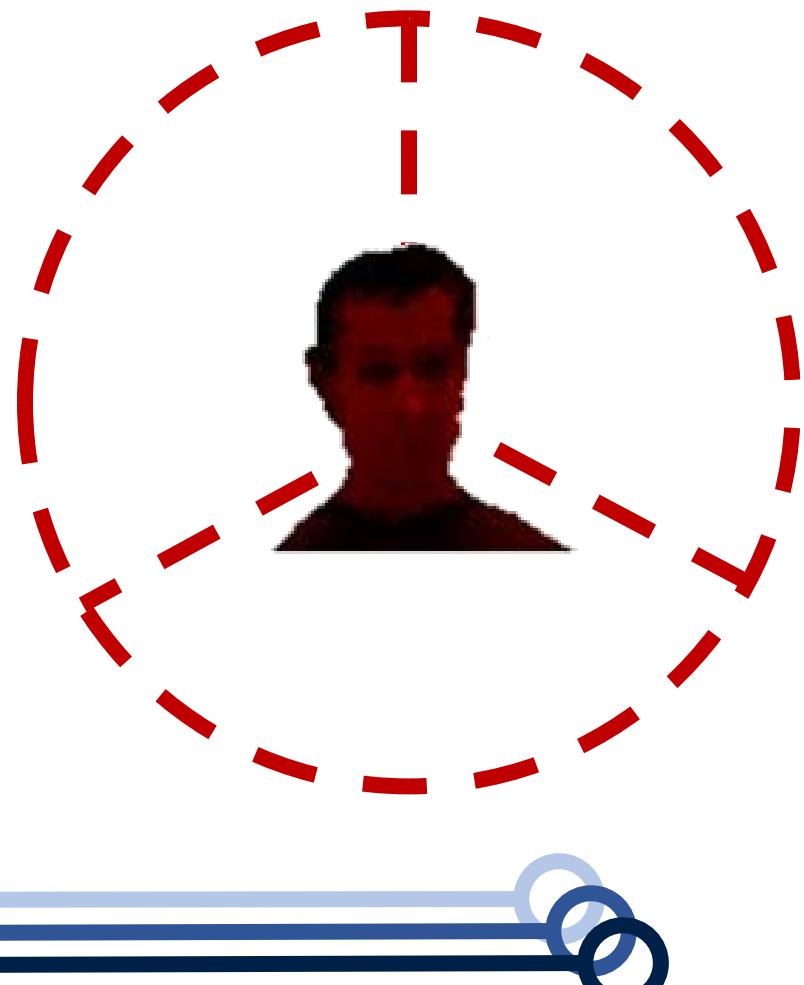
Fill in the costumer's benefits and rank them.

[cost, emotional, time]



Costumer segment

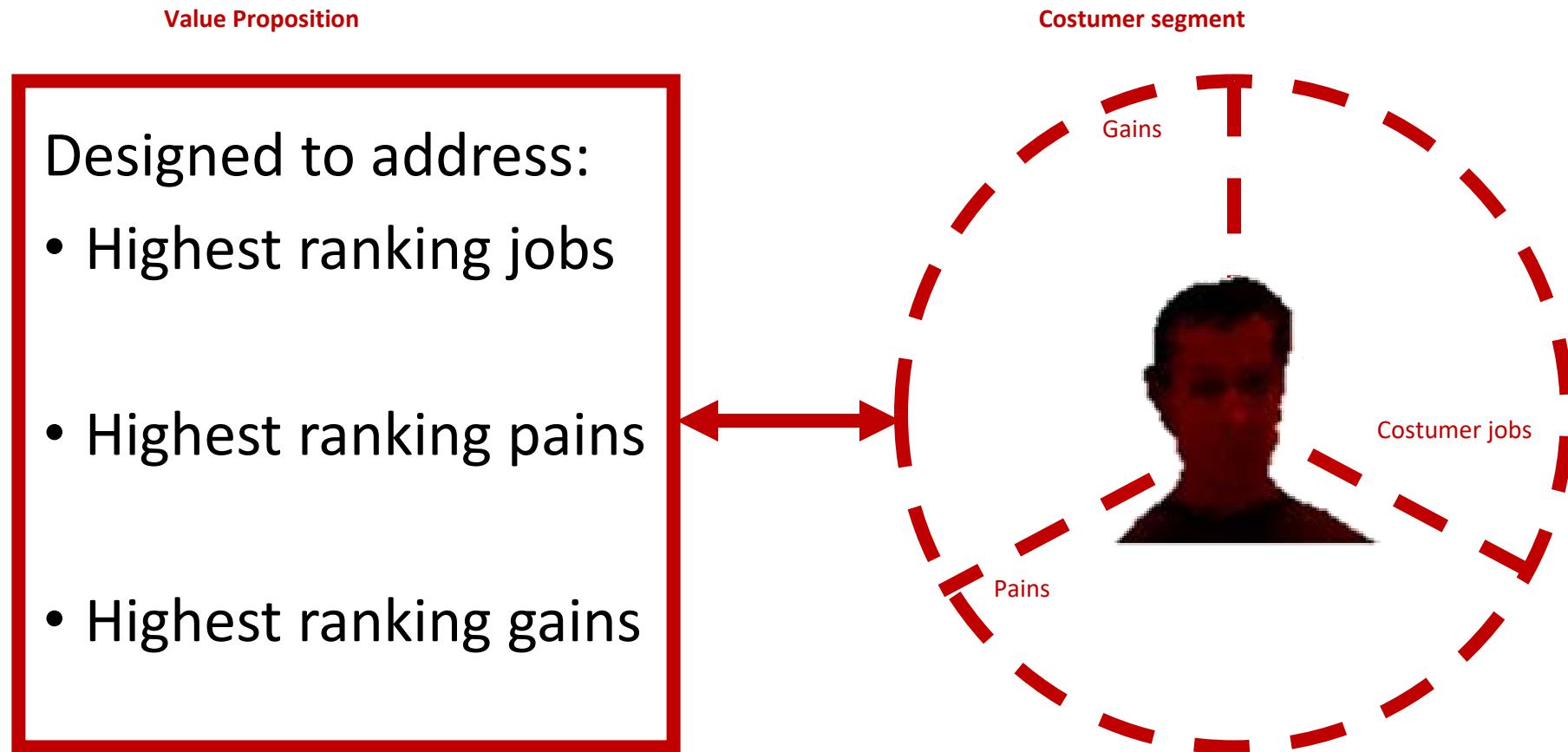
- Completed the costumer segment.
- You can also answer:
 - Who are your paying customers?
 - How large is this group?
 - Do you have multiple customer segments?
 - ...



Value proposition

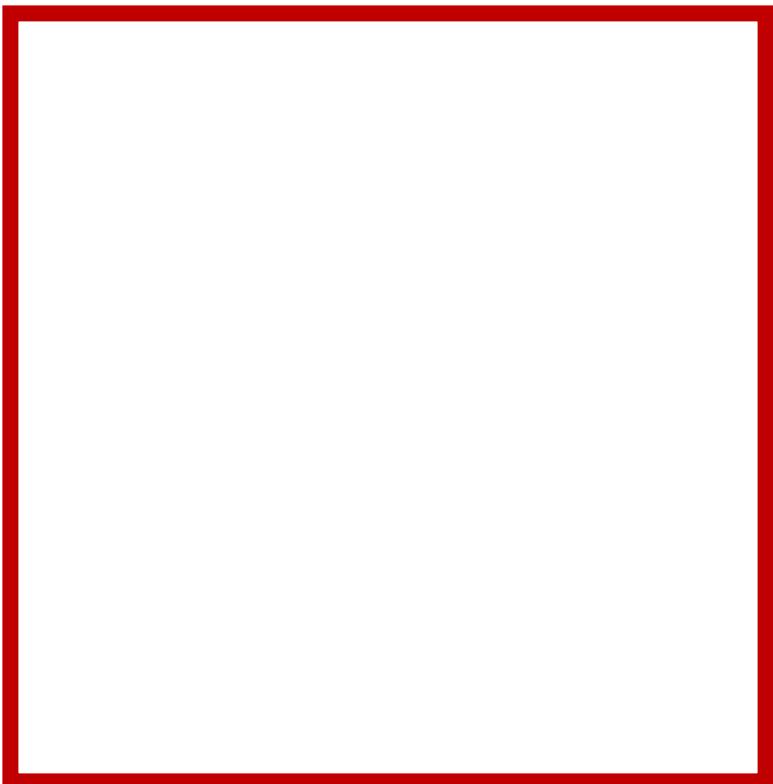


Value proposition



Value proposition

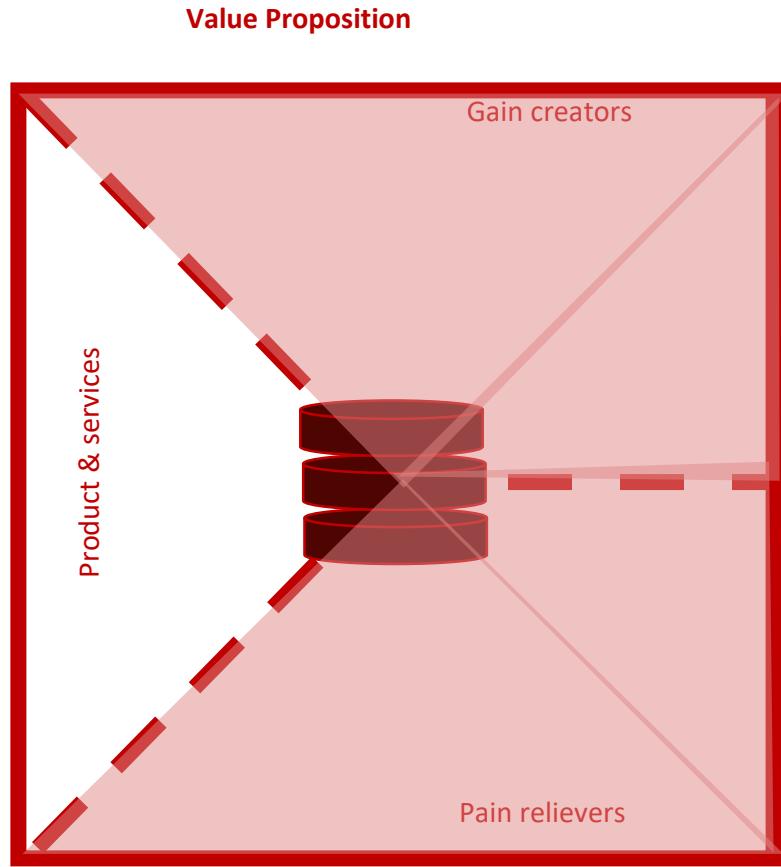
Value Proposition



Designed around:

- Product and services needed for your value proposition.
- How you elevate costumer's pains.
- How you create positive gains.

Product and services

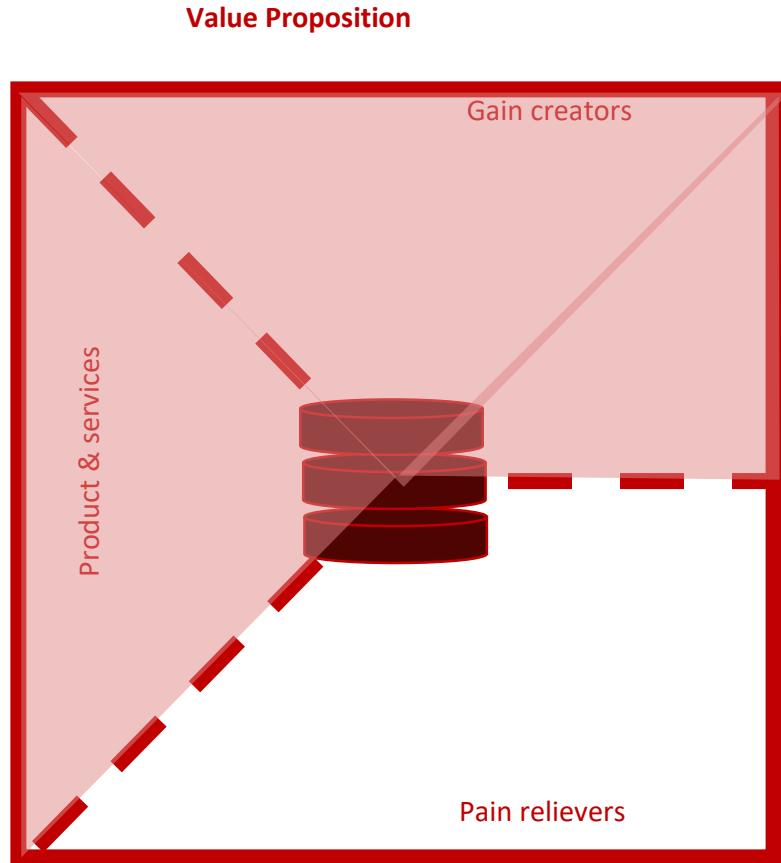


Product & services offered

- To get the job done
- To address the pains
- To optimise the gains

Define your product and services (solution)

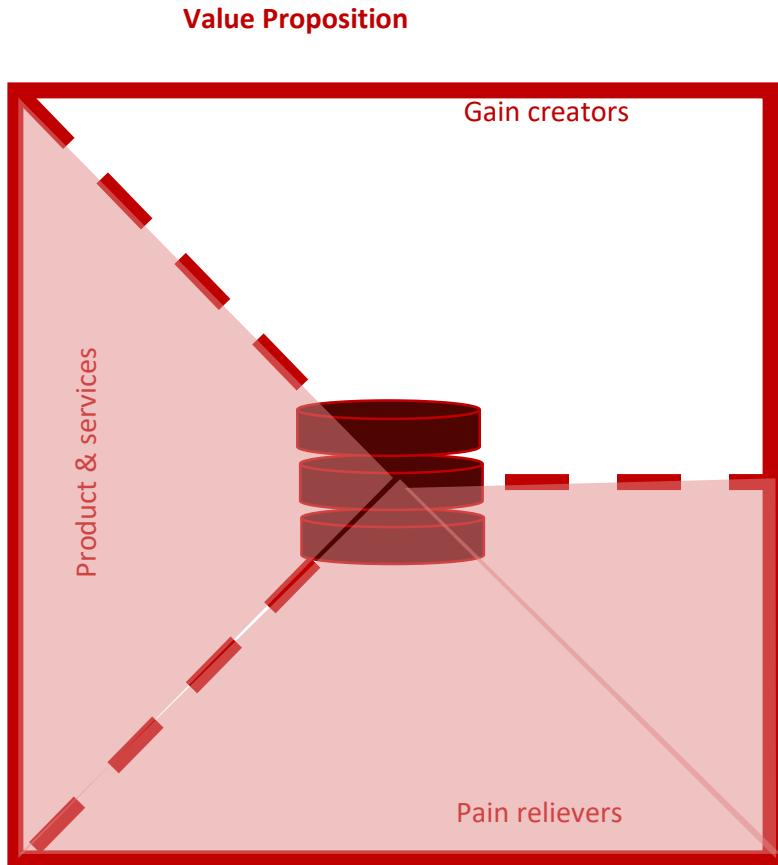
Pain relievers



- Clearly state how your product will eliminate or reduce pains.
- Should be able to counter pains in costumer segment.

Define your pain relievers

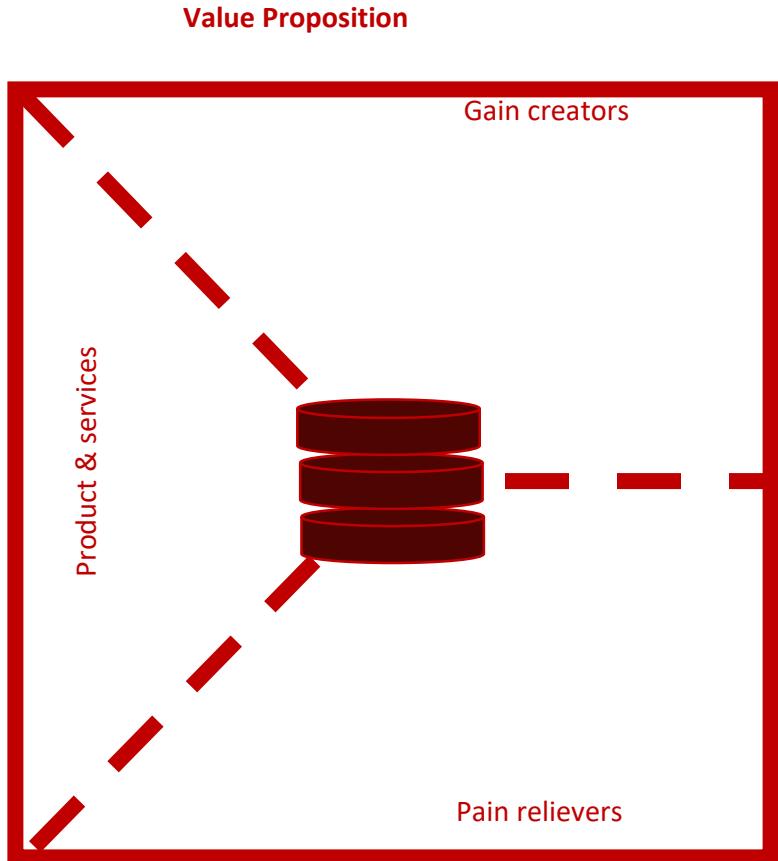
Gain creators



- Clearly state how your product will create gains.
- Should be able to link to gains in customer segment.

Define your gain creators

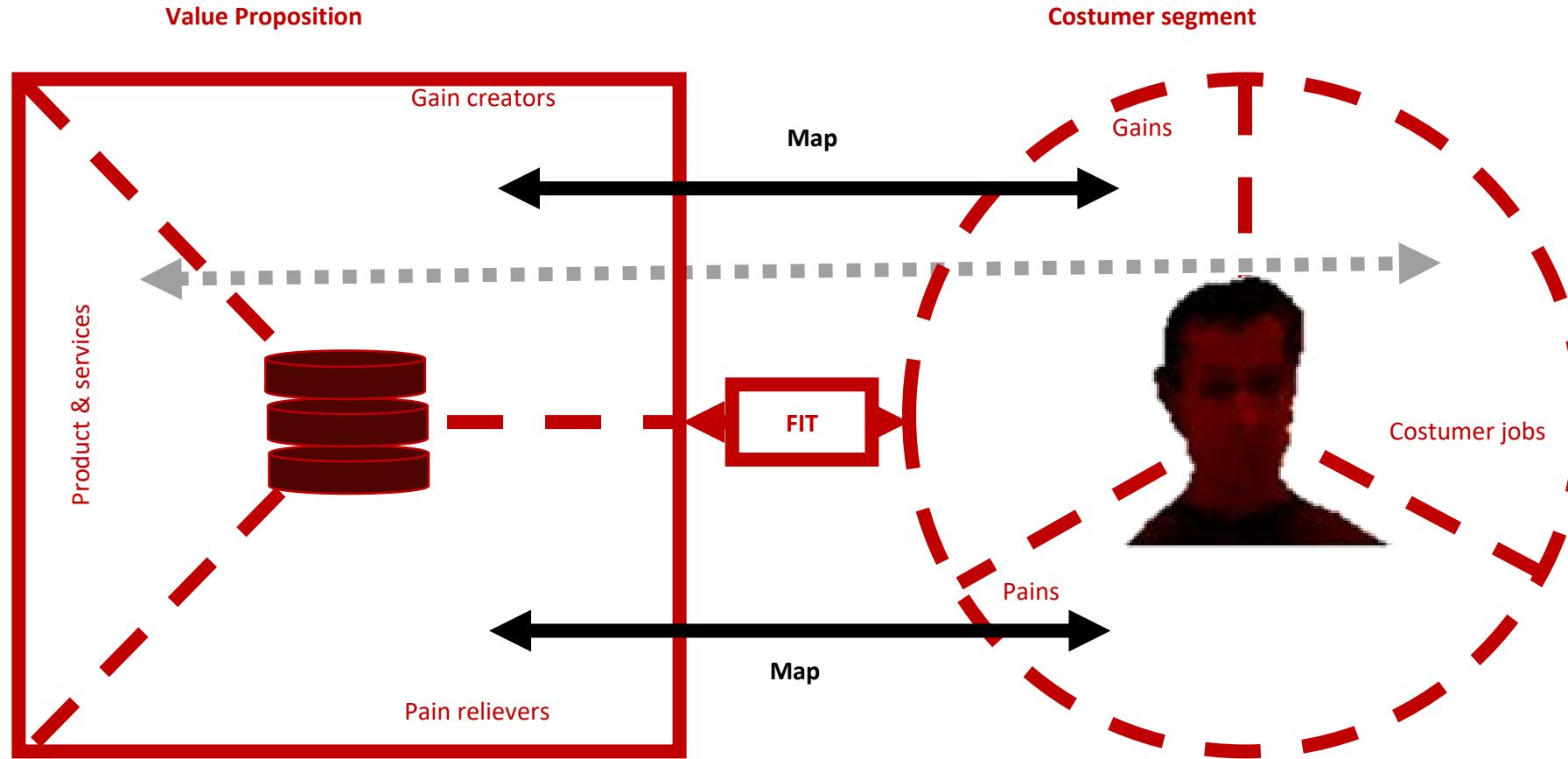
Value proposition



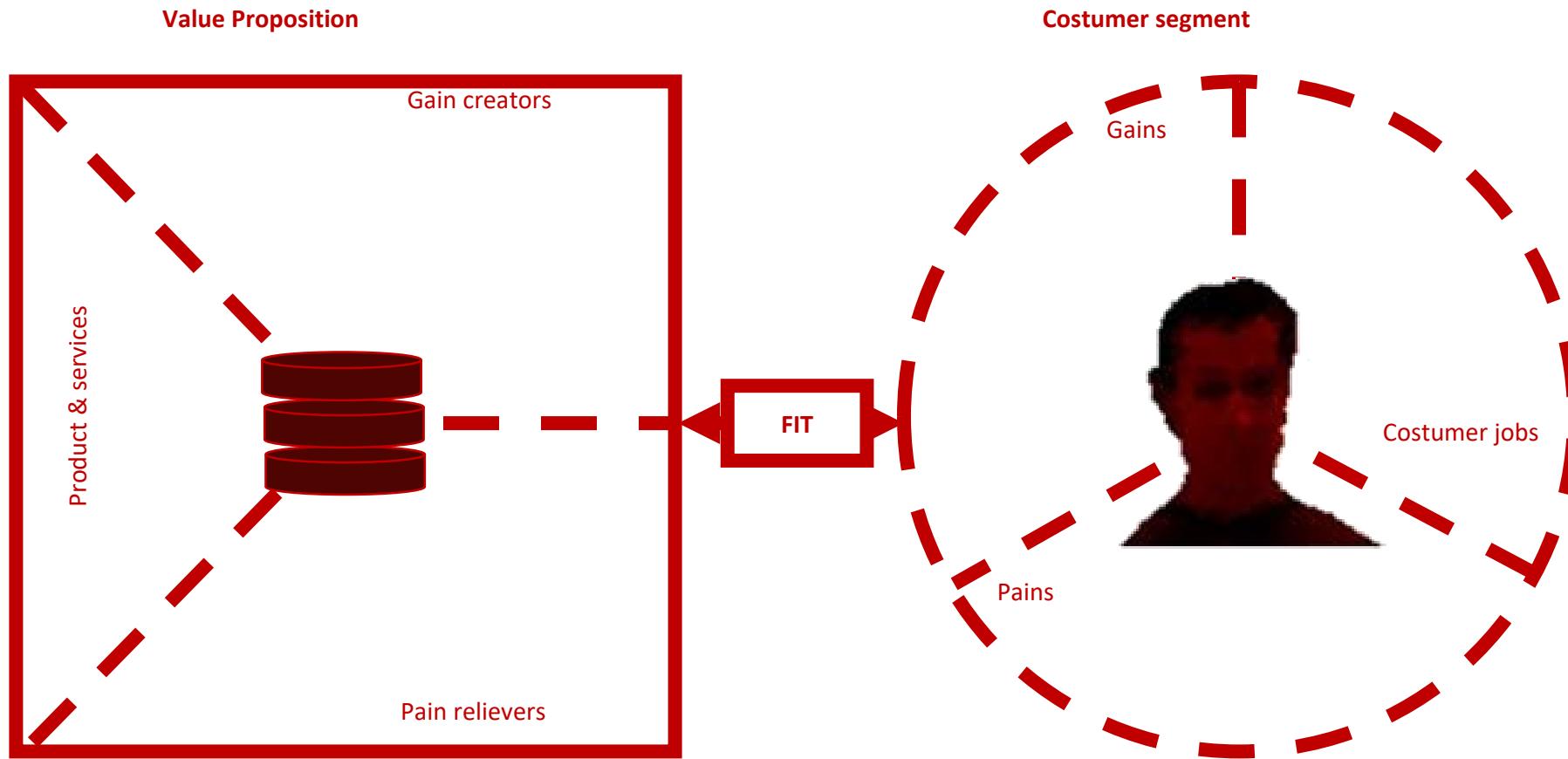
- Completed the value proposition.
- You should also be able to answer:
 - What bundles of products and services are you offering to **each segment**?
 - What is the minimum viable product (**MVP**)?

• ...

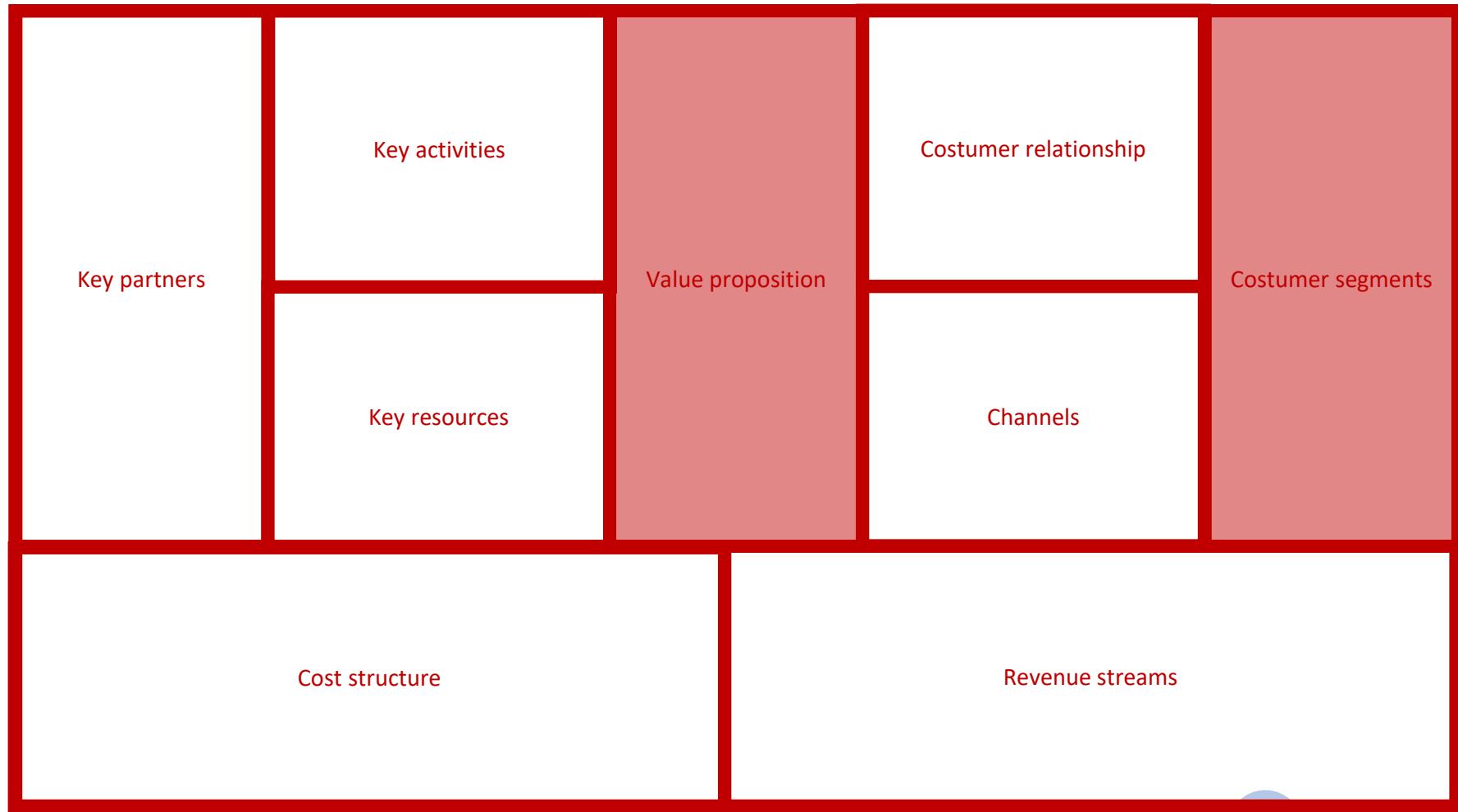
Value proposition mapping



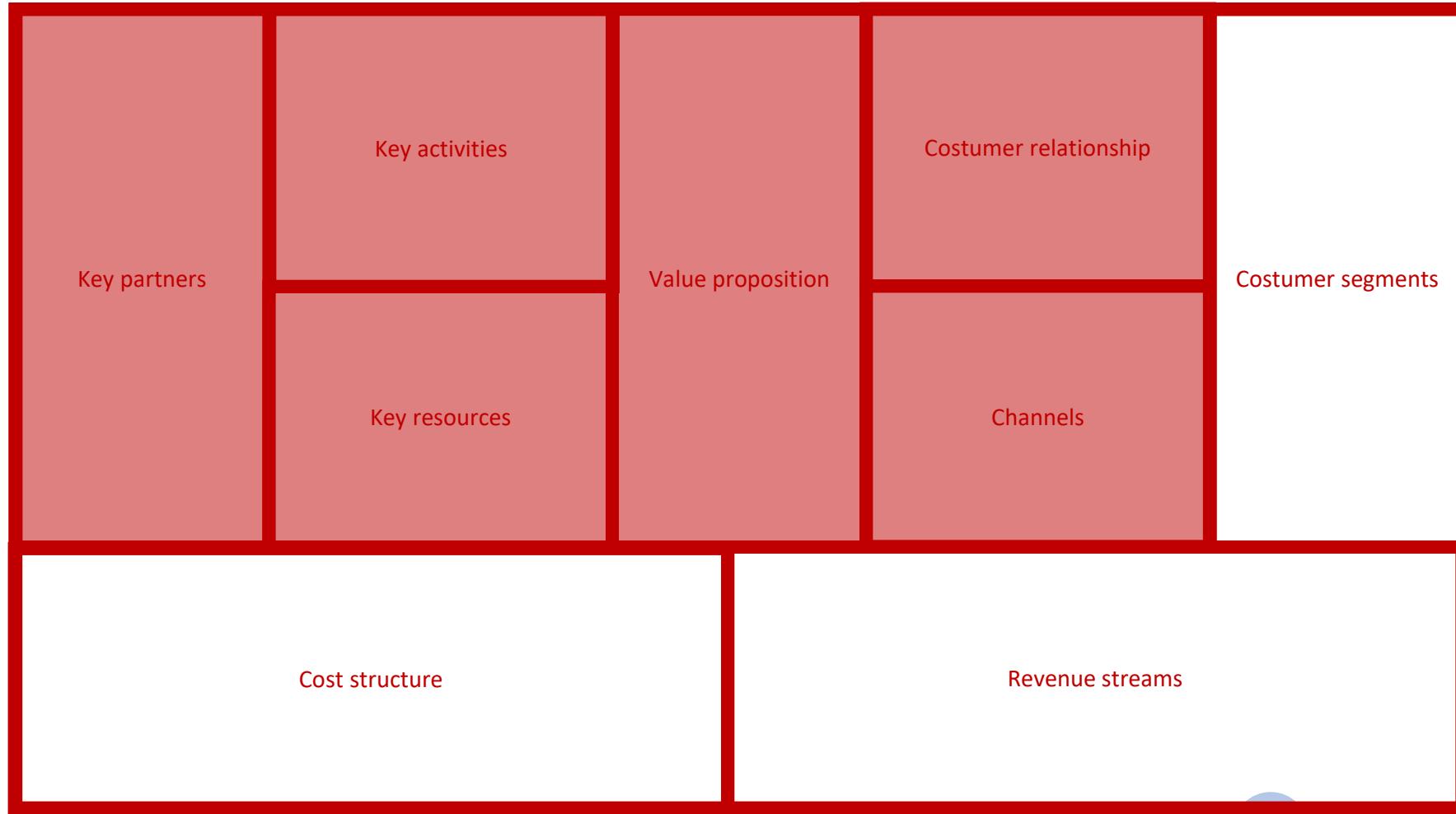
Obtained market fit



Place it back into the business model canvas



Business model canvas - managers



Questions?

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