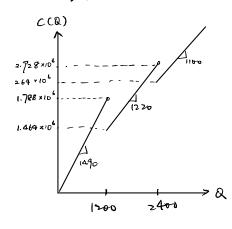
(a) All-units Discount.



$$X = \int_{0}^{6} k = 2250$$
 $i = 6.85 \times 10^{-4}$

$$Q_2 = \sqrt{\frac{2 \times 2250 \times 500}{6.25 \times 10^{-4} \times 1000}} = 1728.0$$

$$Q_1 = \sqrt{\frac{2 \times 2250 \times 500}{6.95 \times 10^{-4} \times 1220}} = 1640.8$$
 \tag{feasible.}

$$Q_0^{*} = \sqrt{\frac{2 \times 22 (0 \times 500)}{6.2 \times 10^{-4} \times 1490}} = 1484.7$$

Only Q1 is realizable, and it has cost

Next, we calculate the cost of breakpoints to the right of Q1

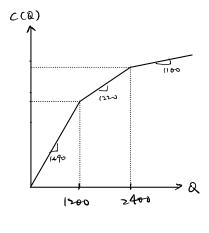
$$g_2(2400) = (100 \times 500 + \frac{2250 \times 500}{2400} + \frac{6.85 \times 10^{-4} \times 1100 \times 2400}{2} = 5.51 \times 10^{5}$$

Total anual cost is

Therefore, the optimal order quantity is Q = 2400,

the total cost is 201M dollars.

(b) Incremental discount



$$\overline{c_1} = 490 \times 1200 - 1220 \times 1200 = 3.24 \times 10^{5}$$

$$C_{2} = (490 \times (200 + (220 \times 1200 - 1100 \times 2400 = 6.12 \times 10^{3}))$$

Next, we calculate
$$Q_{j}^{*}$$
 for each j :
$$Q_{0}^{*} = \sqrt{\frac{2 \times (2250 + 0) \cdot 500 \times 365}{0.25 \times 1490}} = 1484.8$$

$$Q_0 = \sqrt{\frac{0.25 \times 1490}{0.25 \times 1220}} = 19759.3$$