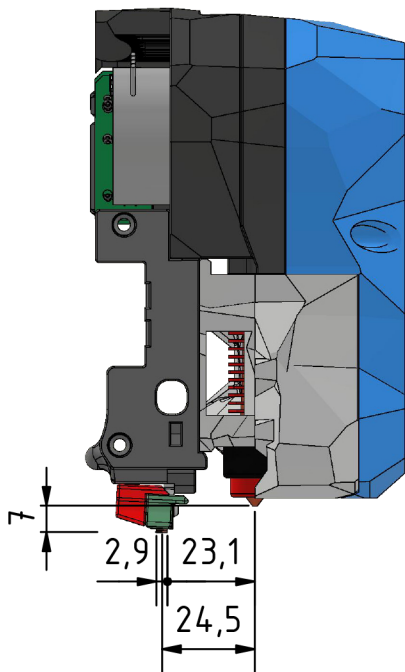


- The exact middle from the nozzle to the middle of the switch is 24,5mm
- The "touching point" of the Microswitch is at 23,1mm, because the probe is slightly tilted.
- I think a good value for the `y_offset` is 24!
(But for Z-Calibration i would calculate with 24,5)



- A Value for `z_offset` cant be given, because this depends heavily on the duct/hotend combo!
- For the Stealtnburner "Revo Voron" Combo, offset is 7mm
- The `x_offset` is at +0,7mm
- Z-Calibration:
 $\text{probe_switch_x: (probe_nozzle_x - 5 - 0,7)}$
 $\text{probe_switch_y: (probe_nozzle_y - 24,5)}$