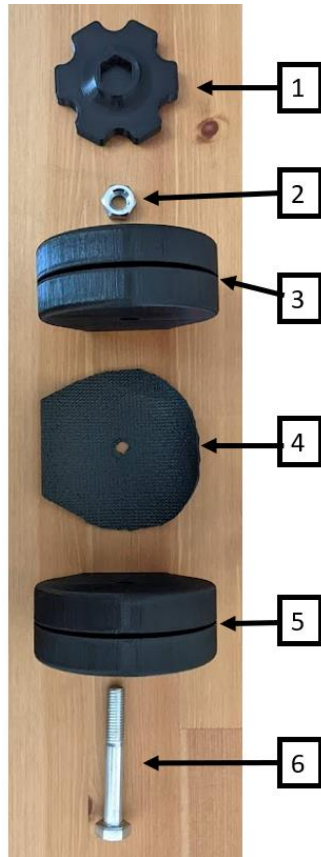


# Universal Lockable Joint ASSEMBLY GUIDE

## Required Components



## BOM

1. Handle
2. M10 Nut
3. Left Side Shell
4. Rubber Gasket
5. Right Side Shell
6. M10 x 70 Bolt

\*Parts may slightly vary depending on metric or imperial configuration. Assembly is the same for both.

## Required Tools

- No tools required for assembly.
- Hammer or mallet may be used to slide nut and bolt into friction fit.
- Glue may be used to secure nut and bolt in place.

## Required Personal Protective Equipment (PPE)

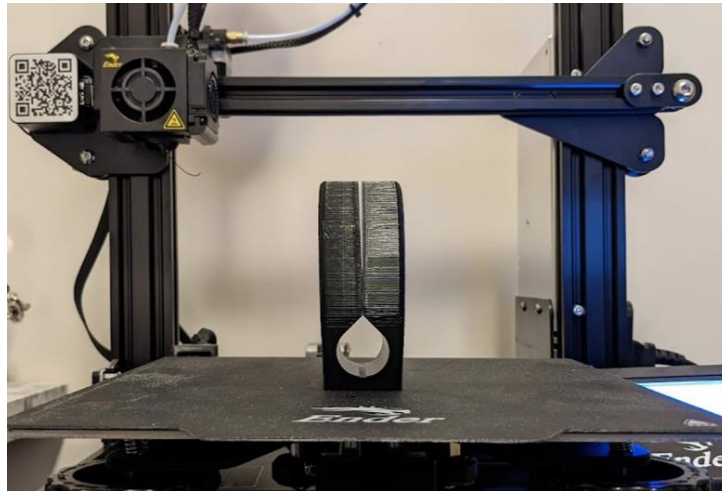
- No Personal Protective Equipment required.

# Universal Lockable Joint ASSEMBLY GUIDE

## Assembly Instructions

### Step 1

Refer to printing guide and print all components.



### Step 2

Slide bolt into place on right side shell (the shell with the hexagonal hole).



# Universal Lockable Joint ASSEMBLY GUIDE

## Step 3

Turn the assembly so that the head of the bolt is on a flat surface, and press down on the joint until the bolt is flush with the shell, alternatively a hammer or mallet may be used to get the bolt in place.



## Step 4

Place the rubber gasket on the bolt.



# Universal Lockable Joint ASSEMBLY GUIDE

## Step 5

Place the left shell on the bolt above the rubber gasket.



## Step 6

Place the nut at the end of the bolt, above the left shell.



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## Step 7

Place the handle above the nut, and press down so that it slides in the friction fit.



## Step 4

Congratulations! The joint is assembled! Now just slide the PVC in the slots to use with the PVC Assistive Mounting System (PAMS).

