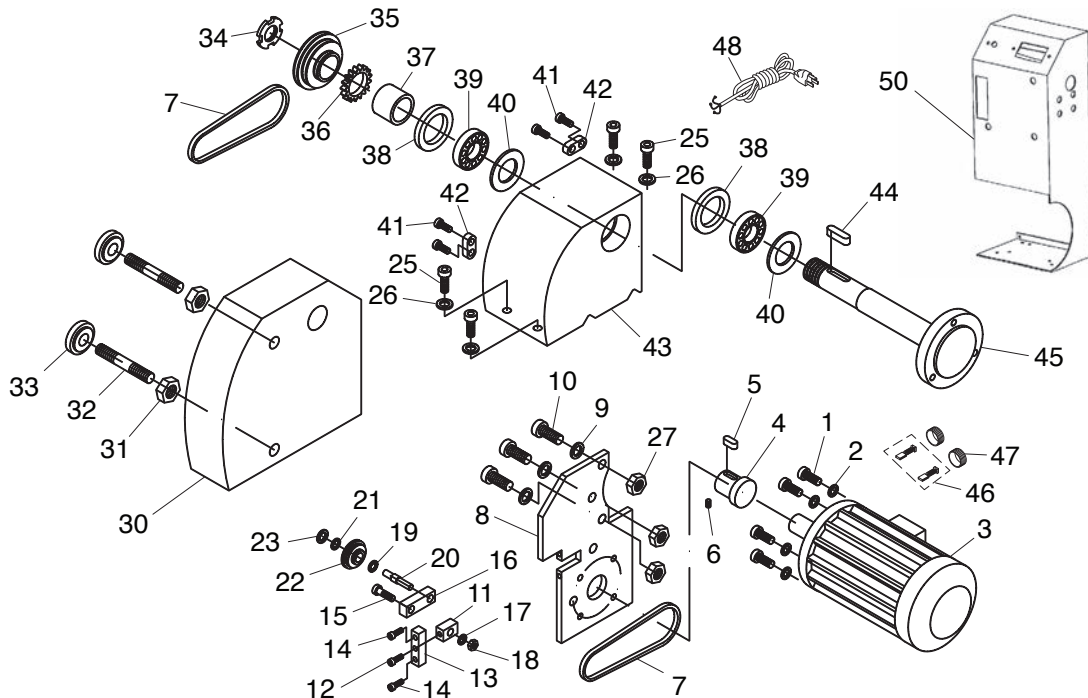


SECTION 10: PARTS

Headstock



REF PART # DESCRIPTION

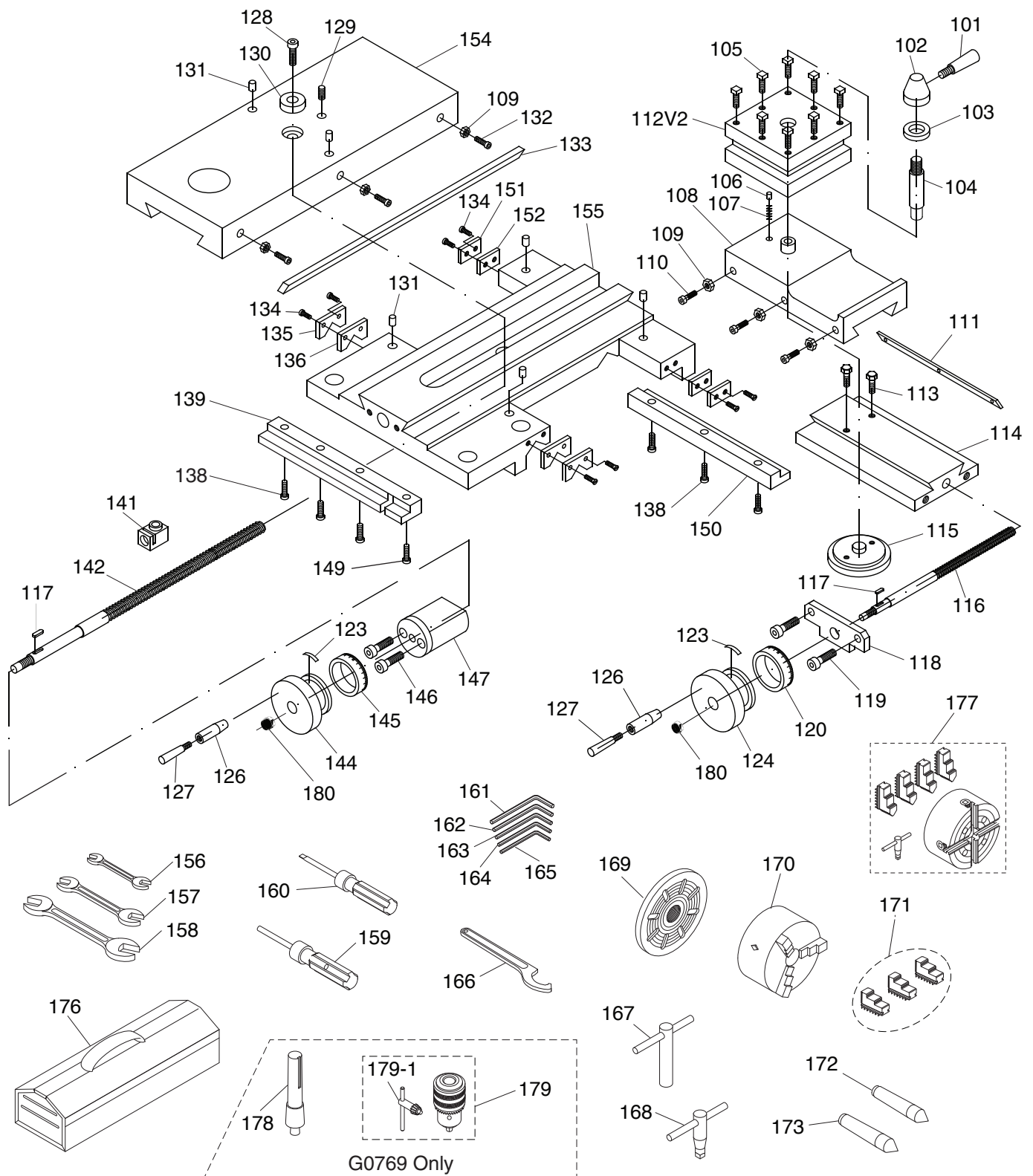
1	P0768001	CAP SCREW M5-.8 X 25
2	P0768002	FLAT WASHER 5MM
3	P0768003	MOTOR 600W 110VDC (G0768)
3	P0769003	MOTOR 600W 110VDC (G0769)
4	P0768004	MOTOR PULLEY
5	P0768005	KEY 4 X 4 X 20
6	P0768006	SET SCREW M6-1 X 8
7	P0768007	V-BELT 5M375 GATES POLYFLEX (G0768)
7	P0769007	V-BELT 5M387 GATES POLYFLEX (G0769)
8	P0768008	MOTOR MOUNT (G0768)
8	P0769008	MOTOR MOUNT (G0769)
9	P0768009	FLAT WASHER 8MM
10	P0768010	CAP SCREW M8-1.25 X 20
11	P0768011	MOUNT BLOCK
12	P0768012	CAP SCREW M6-1 X 30
13	P0768013	TENSION ADJUSTMENT BLOCK
14	P0768014	CAP SCREW M6-1 X 20
15	P0768015	PIVOT BLOCK BOLT M8-1.25 X 35
16	P0768016	IDLER PIVOT BLOCK
17	P0768017	FLAT WASHER 8MM
18	P0768018	HEX NUT M8-1.25
19	P0768019	INT RETAINING RING 8MM
20	P0768020	IDLER SHAFT
21	P0768021	BALL BEARING 608ZZ
22	P0768022	IDLER PULLEY
23	P0768023	INT RETAINING RING 22MM

REF PART # DESCRIPTION

25	P0768025	CAP SCREW M8-1.25 X 25
26	P0768026	FLAT WASHER 8MM
27	P0768027	HEX NUT M8-1.25
30	P0768030	END GEAR COVER (G0768)
30	P0769030	END GEAR COVER (G0769)
31	P0768031	HEX NUT M10-1.5
32	P0768032	STUD-DE M10-1.5 X 90, 35
33	P0768033	KNURLED KNOB M10-1.5
34	P0768034	SPANNER NUT M27 X 1
35	P0768035	SPINDLE PULLEY
36	P0768036	GEAR 40T
37	P0768037	SPACER
38	P0768038	CASTING SEAL
39	P0768039	TAPERED ROLLER BEARING 30206
40	P0768040	GREASE SEAL
41	P0768041	CAP SCREW M4-.7 X 10
42	P0768042	BLOCK, ROUND ENDS
43	P0768043	HEADSTOCK CASTING
44	P0768044	KEY 3 X 3 X 15
45	P0768045	SPINDLE W/INTRINSIC BACK PLATE
46	P0768046	MOTOR CARBON BRUSH 2-PC SET
47	P0768047	MOTOR CARBON BRUSH CAP
48	P0768048	POWER CORD 16G 3W 72" 5-15
50	P0768050	ELECTRICAL SHROUD (G0768)
50	P0769050	ELECTRICAL SHROUD (G0769)



Carriage Components & Accessories



Carriage Components & Accessories

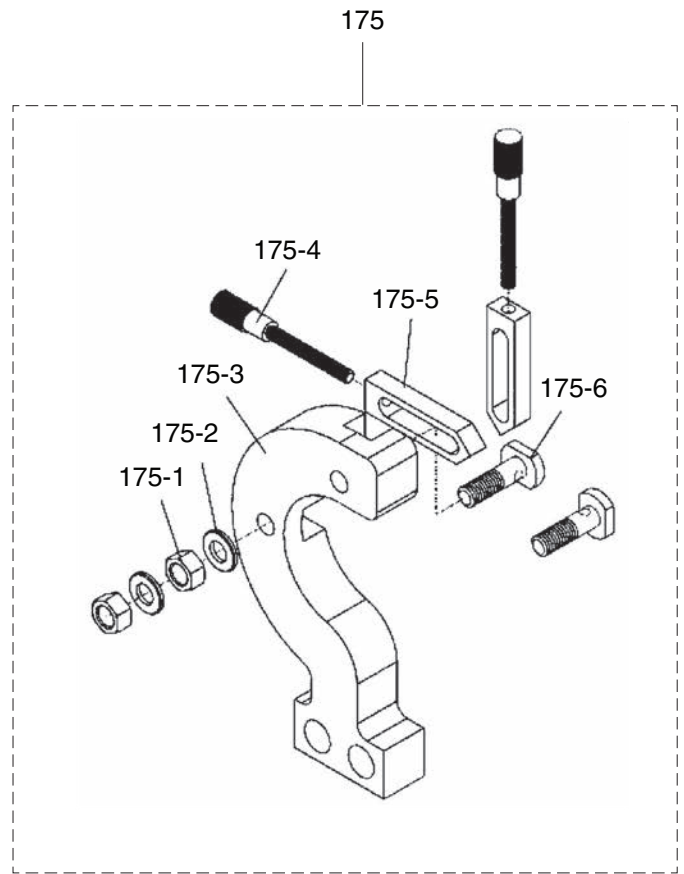
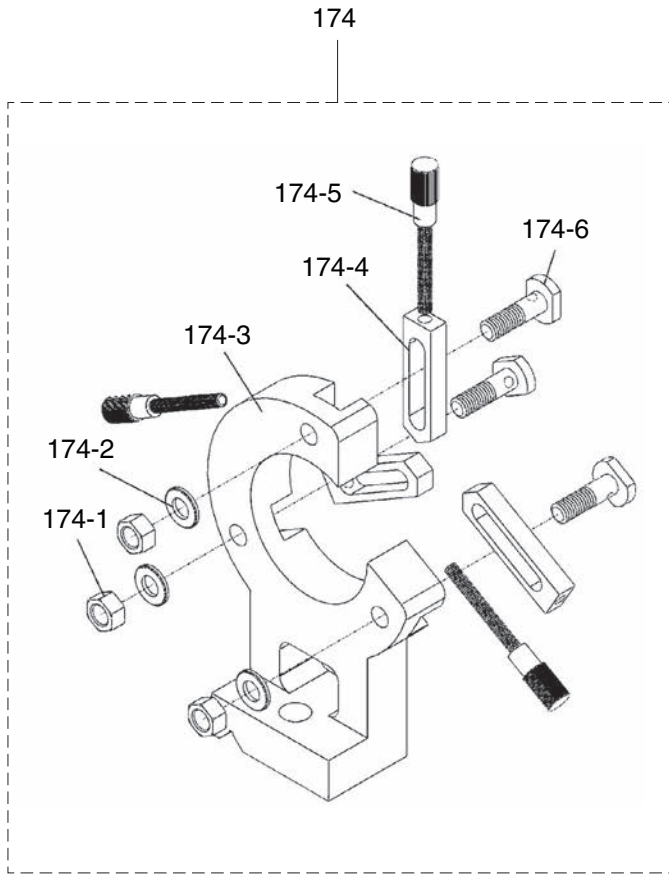
REF	PART #	DESCRIPTION
101	P0768101	TOOL POST HANDLE M5-.8 X 5
102	P0768102	TOOL POST HUB
103	P0768103	TOOL POST FLAT WASHER 5MM, PLASTIC
104	P0768104	STUD-DE M8-1.25 X 68, 18
105	P0768105	TOOL HOLDER BOLT M6-1 X 25
106	P0768106	INDENT PIN
107	P0768107	COMPRESSION SPRING
108	P0768108	COMPOUND REST
109	P0768109	HEX NUT M4-.7
110	P0768110	CAP SCREW M4-.7 X 14
111	P0768111	COMPOUND REST GIB
112V2	P0768112V2	TOOL POST BODY (FOR 3/8" TOOLS) V2.01.16
113	P0768113	CAP SCREW M5-.8 X 20
114	P0768114	COMPOUND REST (G0768)
114	P0769114	COMPOUND REST (G0769)
115	P0768115	COMPOUND REST SWIVEL BASE
116	P0768116	COMPOUND REST LEADSCREW
117	P0768117	KEY 3 X 3 X 12
118	P0768118	COMPOUND REST LEADSCREW BRACKET
119	P0768119	CAP SCREW M5-.8 X 12
120	P0768120	COMPOUND REST GRADUATED DIAL
123	P0768123	CURVED PLATE
124	P0768124	COMPOUND REST HANDWHEEL
126	P0768126	HANDWHEEL HANDLE
127	P0768127	SHOULDER SCREW E116, 53
128	P0768128	CAP SCREW M4-.7 X 8
129	P0768129	SET SCREW M5-.8 X 10
130	P0768130	BUSHING
131	P0768131	BALL OILER 5MM PRESS-IN
132	P0768132	CAP SCREW M4-.7 X 20
133	P0768133	CROSS SLIDE GIB
134	P0768134	PHLP HD SCR M3-.5 X 10
135	P0768135	V-WAY WIPER COVER
136	P0768136	V-WAY WIPER
138	P0768138	CAP SCREW M5-.8 X 10
139	P0768139	SADDLE CLAMP SLIDE (FR)
141	P0768141	CROSS SLIDE LEADSCREW NUT

REF	PART #	DESCRIPTION
142	P0768142	CROSS SLIDE LEADSCREW
144	P0768144	CROSS SLIDE HANDWHEEL
145	P0768145	CROSS SLIDE GRADUATED DIAL
146	P0768146	CAP SCREW M6-1 X 50
147	P0768147	CROSS SLIDE LEADSCREW BRACKET
149	P0768149	CAP SCREW M8-1.25 X 30
150	P0768150	SADDLE CLAMP SLIDE (RR)
151	P0768151	STRAIGHT WAY WIPER
152	P0768152	STRAIGHT WAY WIPER COVER
154	P0768154	CROSS SLIDE (G0768)
154	P0769145	CROSS SLIDE (G0769)
155	P0768155	SADDLE
156	P0768156	WRENCH 6 X 7MM OPEN-ENDS
157	P0768157	WRENCH 8 X 10MM OPEN-ENDS
158	P0768158	WRENCH 14 X 16MM OPEN-ENDS
159	P0768159	SCREWDRIVER PHILLIPS #2
160	P0768160	SCREWDRIVER FLAT #2
161	P0768161	HEX WRENCH 8MM
162	P0768162	HEX WRENCH 6MM
163	P0768163	HEX WRENCH 5MM
164	P0768164	HEX WRENCH 4MM
165	P0768165	HEX WRENCH 3MM
166	P0768166	SPANNER WRENCH
167	P0768167	TOOL POST WRENCH 8MM SQUARE
168	P0768168	LATHE CHUCK KEY 8MM STD
169	P0768169	FACEPLATE 6-3/4"
170	P0768170	3-JAW CHUCK 4"
171	P0768171	3-JAW CHUCK EXTERNAL JAW SET
172	P0768172	DEAD CENTER MT#3
173	P0768173	DEAD CENTER MT#2
176	P0768176	TOOLBOX
177	P0768177	4-JAW CHUCK 4" W/KEY
178	P0769178	DRILL CHUCK ARBOR MT#2 X B16 (G0769)
179	P0769179	DRILL CHUCK B16 1-13MM W/KEY (G0769)
179-1	P0769179-1	DRILL CHUCK KEY 8MM STD 11 SD-16MM (G0769)
180	P0768180	LOCK NUT M8-1.25

Please Note: We do our best to stock replacement parts whenever possible, but we cannot guarantee that all parts shown here are available for purchase. Call (800) 523-4777 or visit our online parts store at www.grizzly.com to check for availability.



Steady & Follow Rest

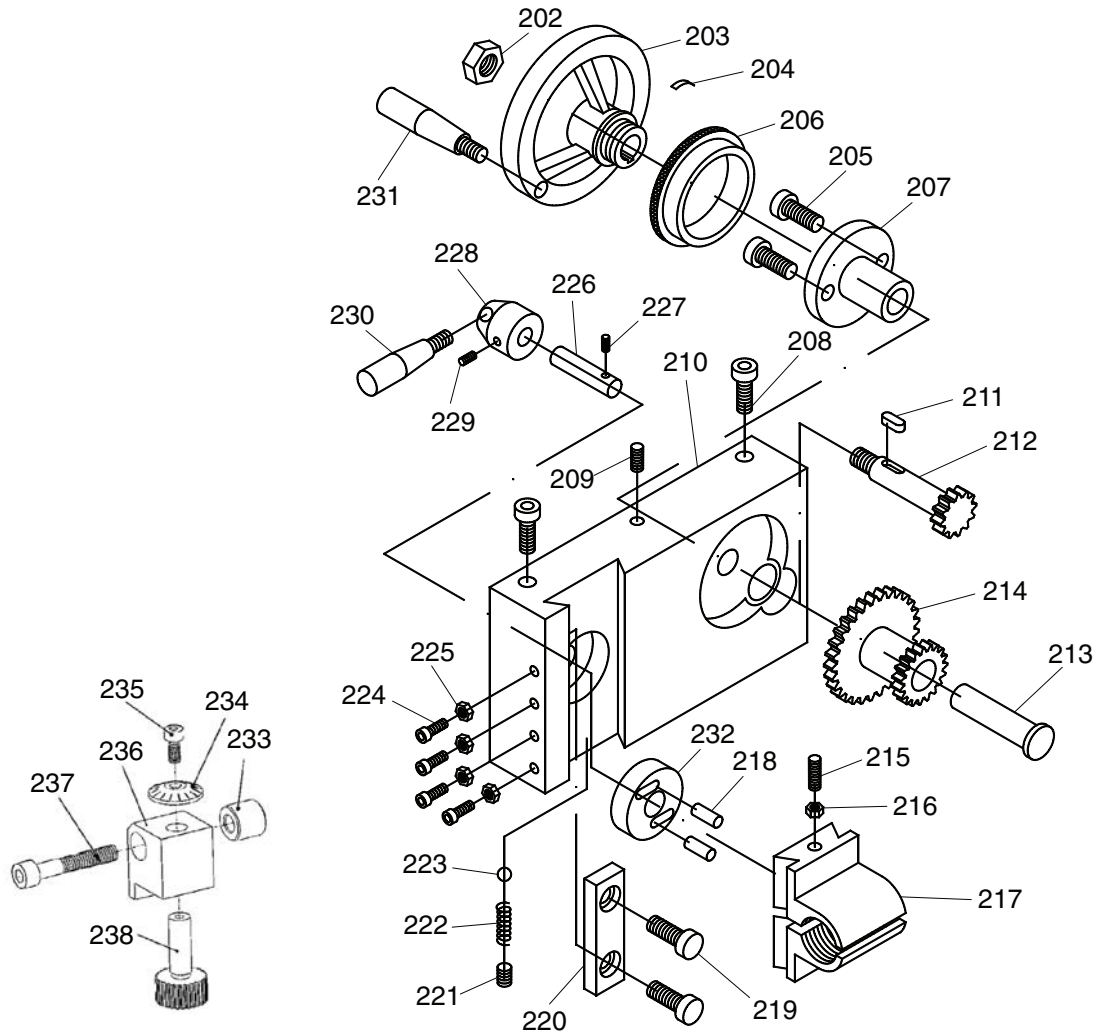


REF	PART #	DESCRIPTION
174	P0768174	STEADY REST ASSEMBLY
174-1	P0768174-1	HEX NUT M8-1.25
174-2	P0768174-2	LOCK WASHER 8MM
174-3	P0768174-3	STEADY REST
174-4	P0768174-4	STEADY REST FINGER
174-5	P0768174-5	ADJUSTING SCREW
174-6	P0768174-6	T-BOLT M8-1.25 X 26

REF	PART #	DESCRIPTION
175	P0768175	FOLLOW REST ASSEMBLY
175-1	P0768175-1	HEX NUT M8-1.25
175-2	P0768175-2	LOCK WASHER 8MM
175-3	P0768175-3	FOLLOW REST
175-4	P0768175-4	ADJUSTING SCREW
175-5	P0768175-5	FOLLOW REST FINGER
175-6	P0768175-6	T-BOLT M8-1.25 X 26



Apron



REF PART # DESCRIPTION

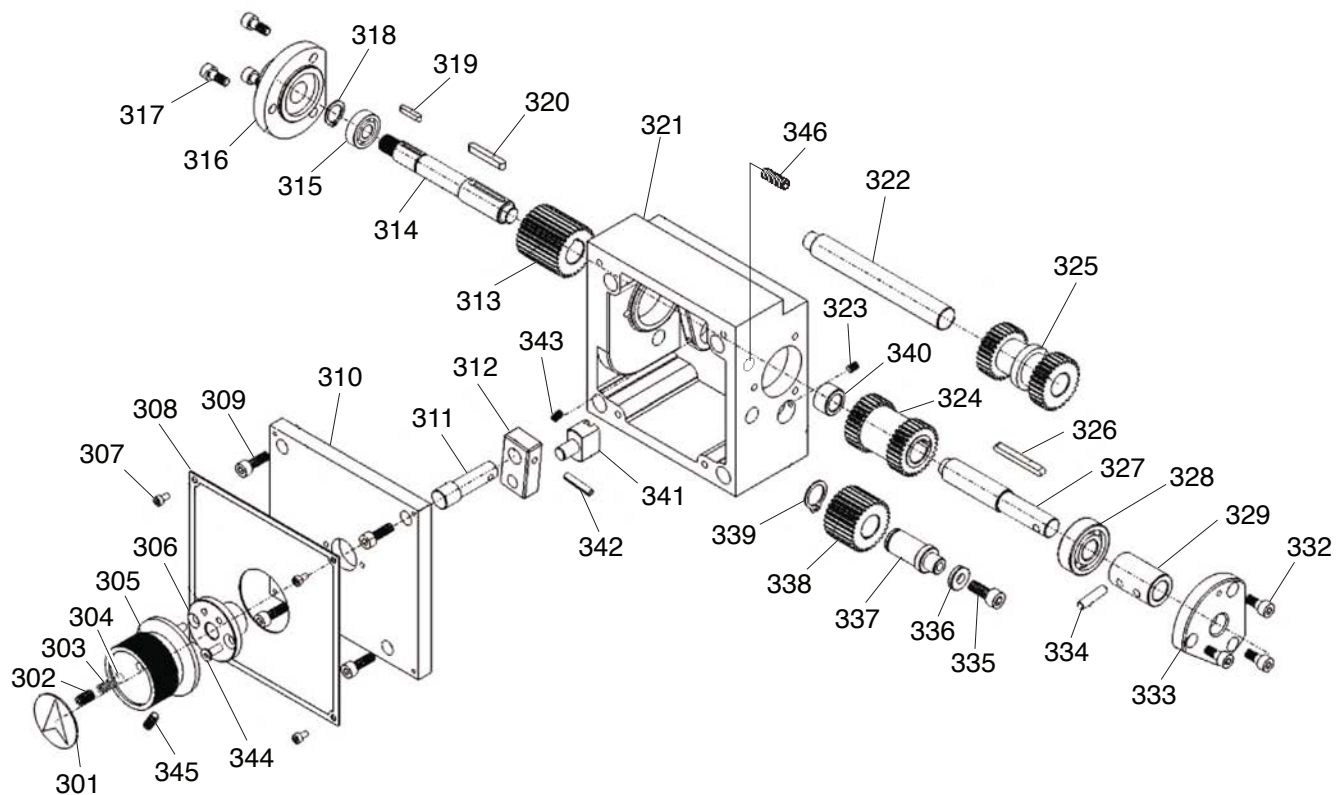
202	P0768202	LOCK NUT M8-1.25
203	P0768203	CARRIAGE HANDWHEEL (G0768)
203	P0769203	CARRIAGE HANDWHEEL (G0769)
204	P0768204	CURVED PLATE
205	P0768205	CAP SCREW M5-.8 X 10
206	P0768206	CARRIAGE GRADUATED DIAL
207	P0768207	HANDWHEEL BRACKET
208	P0768208	CAP SCREW M8-1.25 X 25
209	P0768209	SET SCREW M5-.8 X 8
210	P0768210	APRON
211	P0768211	KEY 3 X 3 X 8
212	P0768212	GEAR SHAFT 14T
213	P0768213	SHAFT
214	P0768214	COMBO GEAR 44/21T
215	P0768215	SET SCREW M4-.7 X 35
216	P0768216	HEX NUT M4-.7
217	P0768217	HALF NUT 2-PC SET
218	P0768218	DOWEL PIN 4 X 10
219	P0768219	CAP SCREW M4-.7 X 10

REF PART # DESCRIPTION

220	P0768220	SUPPORT BAR
221	P0768221	SET SCREW M6-1 X 8
222	P0768222	COMPRESSION SPRING 0.6 X 3.5 X 12
223	P0768223	STEEL BALL 4.5MM
224	P0768224	CAP SCREW M4-.7 X 12
225	P0768225	HEX NUT M4-.7
226	P0768226	HALF NUT SHAFT
227	P0768227	ROLL PIN 3 X 30
228	P0768228	HALF NUT LEVER HUB
229	P0768229	SET SCREW M5-.8 X 6
230	P0768230	HALF NUT LEVER M5-.8 X 5
231	P0768231	HANDWHEEL HANDLE M5-.8 X 8
232	P0768232	HALF NUT MOUNT
233	P0768233	THREAD DIAL BUSHING
234	P0768234	THREAD DIAL INDICATOR
235	P0768235	CAP SCREW M4-.7 X 10
236	P0768236	THREAD DIAL BODY
237	P0768237	CAP SCREW M6-1 X 35
238	P0768238	COMBO GEAR 32T



Gearbox



REF PART # DESCRIPTION

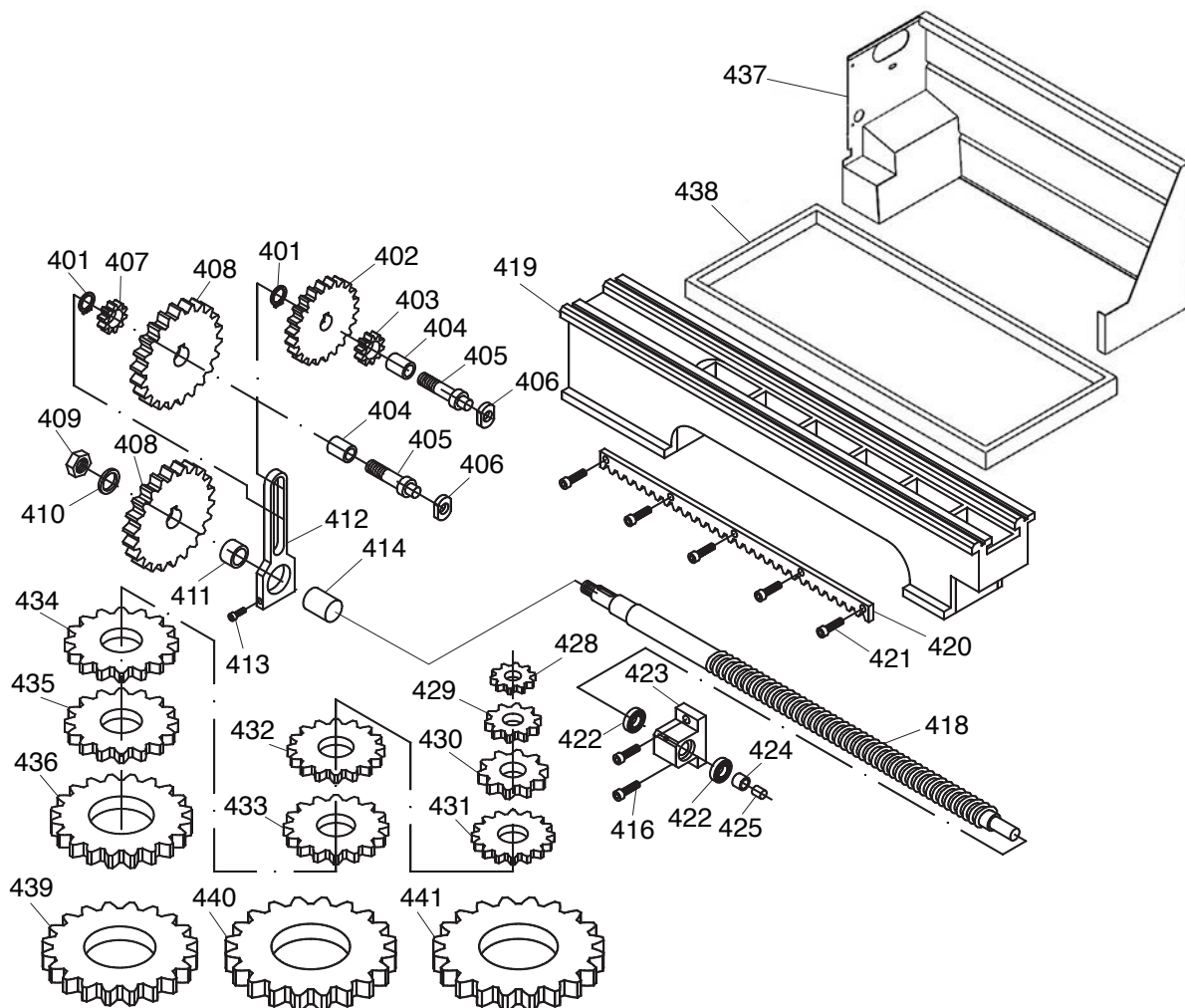
301	P0768301	DIRECTION INDICATOR PLATE
302	P0768302	SET SCREW M6-1 X 10
303	P0768303	COMPRESSION SPRING 0.8 X 4 X 16
304	P0768304	STEEL BALL 5MM
305	P0768305	DIRECTION KNOB
306	P0768306	SHAFT BRACKET
307	P0768307	CAP SCREW M3-.5 X 6
308	P0768308	GEARBOX FRONT PANEL (G0768)
308	P0769308	GEARBOX FRONT PANEL (G0769)
309	P0768309	CAP SCREW M5-.8 X 16
310	P0768310	GEARBOX FRONT COVER (G0768)
310	P0769310	GEARBOX FRONT COVER (G0769)
311	P0768311	SHAFT
312	P0768312	ROCKER ARM
313	P0768313	GEAR 30T
314	P0768314	SHAFT (G0768)
314	P0769314	SHAFT (G0769)
315	P0768315	BALL BEARING 6201-2RZ
316	P0768316	BEARING FLANGE
317	P0768317	CAP SCREW M5-.8 X 12
318	P0768318	EXT RETAINING RING 12MM
319	P0768319	KEY 3 X 3 X 6
320	P0768320	KEY 4 X 4 X 28
321	P0768321	GEARBOX CASTING (G0768)
321	P0769321	GEARBOX CASTING (G0769)

REF PART # DESCRIPTION

322	P0768322	SHAFT (G0768)
322	G0769322	SHAFT (G0769)
323	P0768323	SET SCREW M4-.7 X 8
324	P0768324	COMBO GEAR 30/30T
325	P0768325	COMBO GEAR 30/30T W/FLANGE
326	P0768326	KEY 4 X 4 X 40
327	P0768327	SHAFT (G0768)
327	P0769327	SHAFT (G0769)
328	P0768328	BALL BEARING 6201-2RZ
329	P0768329	COUPLER
332	P0768332	CAP SCREW M5-.8 X 12
333	P0768333	BEARING FLANGE
334	P0768334	ROLL PIN 5 X 22
335	P0768335	CAP SCREW M6-1 X 16
336	P0768336	FLAT WASHER 6MM
337	P0768337	SHAFT
338	P0768338	GEAR 30T
339	P0768339	EXT RETAINING RING 14MM
340	P0768340	BUSHING
341	P0768341	SHIFTING FORK
342	P0768342	ROLL PIN 4 X 20
343	P0768343	SET SCREW M5-.8 X 12
344	P0768344	FLAT HD CAP SCR M4-.7 X 12
345	P0768345	SET SCREW M4-.7 X 6
346	P0768346	SET SCREW M8-1.25 X 8



Bed & End Gears



REF PART # DESCRIPTION

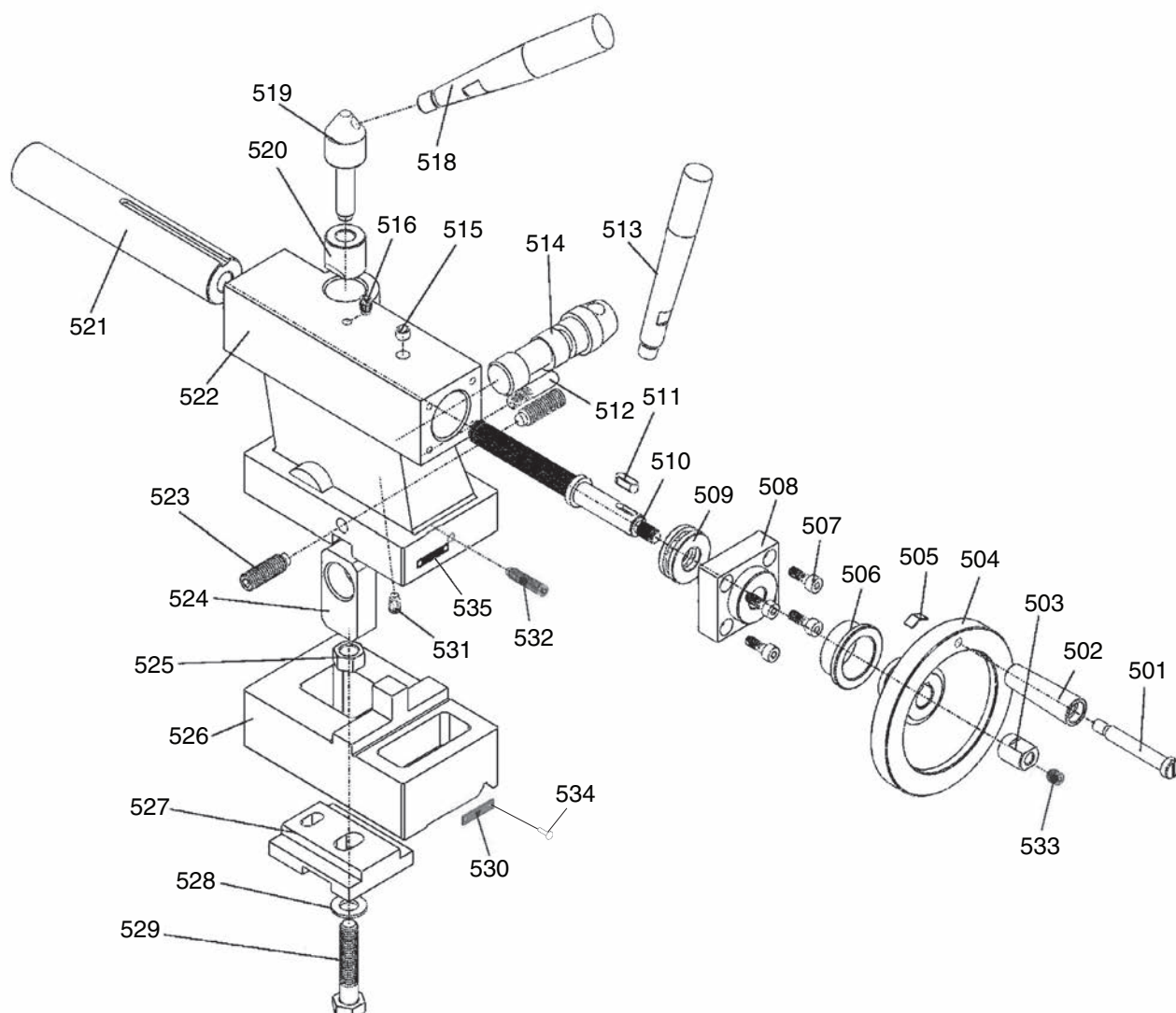
401	P0768401	EXT RETAINING RING 8MM
402	P0768402	GEAR 84T
403	P0768403	GEAR 30T
404	P0768404	BUSHING
405	P0768405	THREADED SHAFT
406	P0768406	SHAFT RETAINER M8-1.25
407	P0768407	GEAR 20T
408	P0768408	GEAR 80T
409	P0768409	HEX NUT M10-1.5
410	P0768410	FLAT WASHER 10MM
411	P0768411	BUSHING
412	P0768412	PIVOT ARM
413	P0768413	CAP SCREW M6-1 X 35
414	P0768414	BUSHING
416	P0768416	CAP SCREW M6-1 X 14
418	P0768418	LONGITUDINAL LEADSCREW (G0768)
418	P0769418	LONGITUDINAL LEADSCREW (G0769)
419	P0768419	BED (G0768)
419	P0769419	BED (G0769)
420	P0768420	RACK
421	P0768421	CAP SCREW M2-.4 X 12

REF PART # DESCRIPTION

422	P0768422	THRUST BEARING 51100
423	P0768423	LEADSCREW BRACKET (RH)
424	P0768424	COUPLING NUT M8-1.25 X 20
425	P0768425	SET SCREW M4-.7 X 12
428	P0768428	GEAR 33T
429	P0768429	GEAR 40T
430	P0768430	GEAR 50T
431	P0768431	GEAR 53T
432	P0768432	GEAR 55T
433	P0768433	GEAR 57T
434	P0768434	GEAR 60T
435	P0768435	GEAR 63T
436	P0768436	GEAR 65T
437	P0768437	BACK SPLASH (G0768)
437	P0769437	BACK SPLASH (G0769)
438	P0768438	CHIP PAN (G0768)
438	P0769438	CHIP PAN (G0769)
439	P0768439	GEAR 70T
440	P0768440	GEAR 71T
441	P0768441	GEAR 72T



Tailstock



REF PART # DESCRIPTION

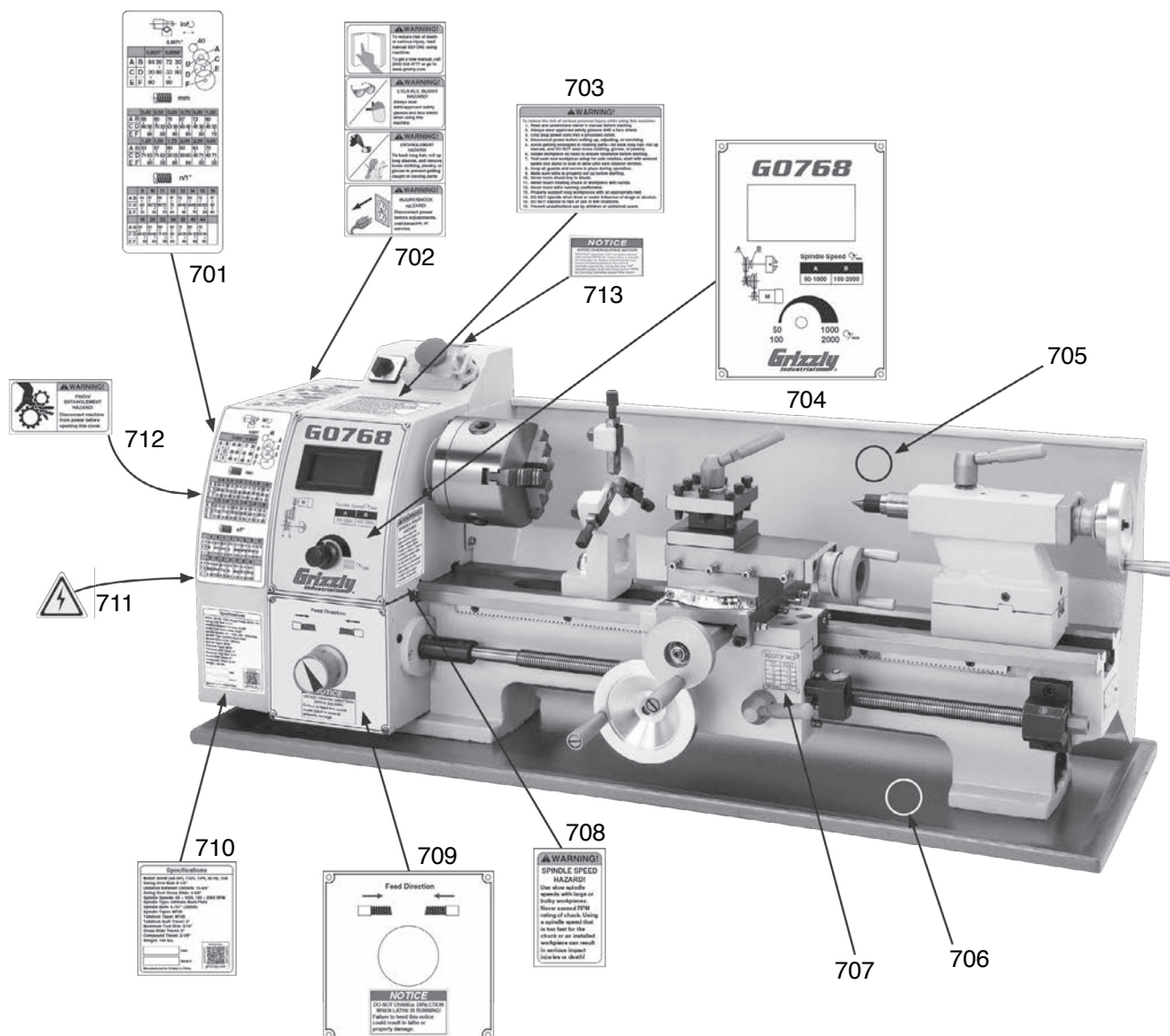
501	P0768501	SHOULDER SCREW M5-.8 X 6
502	P0768502	HANDWHEEL HANDLE
503	P0768503	COUPLING NUT M6-1
504	P0768504	QUILL HANDWHEEL (G0768)
504	P0769504	QUILL HANDWHEEL (G0769)
505	P0768505	CURVED PLATE
506	P0768506	QUILL GRADUATED DIAL
507	P0768507	CAP SCREW M4-.7 X 12
508	P0768508	BEARING FLANGE
509	P0768509	THRUST BEARING 51100
510	P0768510	QUILL LEADSCREW
511	P0768511	KEY 4 X 4 X 12
512	P0768512	STUD-SE M6-1 X 30, 10
513	P0768513	TAILSTOCK LOCK LEVER M8-1.25
514	P0768514	ECCENTRIC SHAFT
515	P0768515	BALL OILER 6MM PRESS-IN
516	P0768516	SET SCREW M5-.8 X 8
518	P0768518	QUILL LOCK LEVER M6-1 X 5

REF PART # DESCRIPTION

519	P0768519	QUILL LOCK HUB
520	P0768520	QUILL LOCK PLUNGER
521	P0768521	QUILL
522	P0768522	TAILSTOCK CASTING
523	P0768523	SET SCREW M8-1.25 X 25
524	P0768524	LOCK BLOCK
525	P0768525	HEX NUT M8-1.25
526	P0768526	TAILSTOCK BASE
527	P0768527	CLAMP PLATE
528	P0768528	FLAT WASHER 8MM
529	P0768529	HEX BOLT M8-1.25 X 40
530	P0768530	OFFSET PLATE, TOP
531	P0768531	SET SCREW M5-.8 X 8
532	P0768532	SET SCREW M8-1.25 X 25
533	P0768533	SET SCREW M6-1 X 6 CONE-PT
534	P0768534	RIVET 2 X 5
535	P0768534	OFFSET PLATE, BOTTOM



G0768 Labels & Cosmetics



REF	PART #	DESCRIPTION
701	P0768701	FEED RATE CHART LABEL
702	P0768702	COMBO WARNING LABEL
703	P0768703	GENERAL WARNINGS LABEL
704	P0768704	VARIABLE SPEED LABEL
705	P0768705	GRIZZLY PUTTY TOUCH-UP PAINT
706	P0768706	GRIZZLY GREEN TOUCH-UP PAINT
707	P0768707	THREAD DIAL CHART

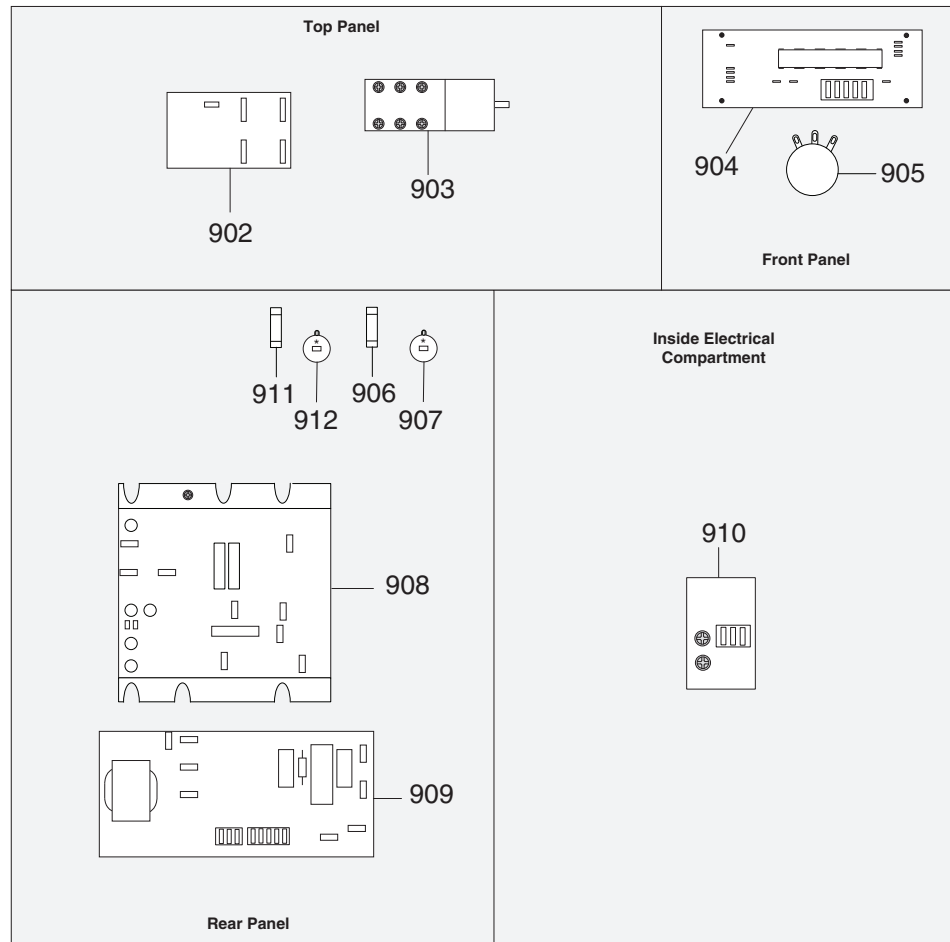
REF	PART #	DESCRIPTION
708	P0768708	SPINDLE SPEED HAZARD LABEL
709	P0768709	GEARBOX LABEL
710	P0768710	SPECIFICATIONS LABEL
711	P0768711	ELECTRICITY LABEL
712	P0768712	PINCH/ENTANGLEMENT WARNING LABEL
713	P0768713	OVERHEATING MOTOR NOTICE LABEL

WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.



G0768 Electrical Component Diagram



REF	PART #	DESCRIPTION
902	P0768902	E-STOP KEDU JD17B 120V
903	P0768903	ROTARY SWITCH KEDU ZHA EN61058
904	P0768904	DRO CIRCUIT BOARD
905	P0768905	POTENTIOMETER WX14-12 1K7
906	P0768906	FUSE 15A 250V FAST-ACTING GLASS
907	P0768907	FUSE HOLDER MF528 15A 250V

REF	PART #	DESCRIPTION
908	P0768908	SPEED CONTROL CIRCUIT BOARD
909	P0768909	FILTER CIRCUIT BOARD
910	P0768910	RPM SENSOR
911	P0768911	FUSE 10A 250V FAST-ACTING GLASS
912	P0768912	FUSE HOLDER MF528 10A 250V

