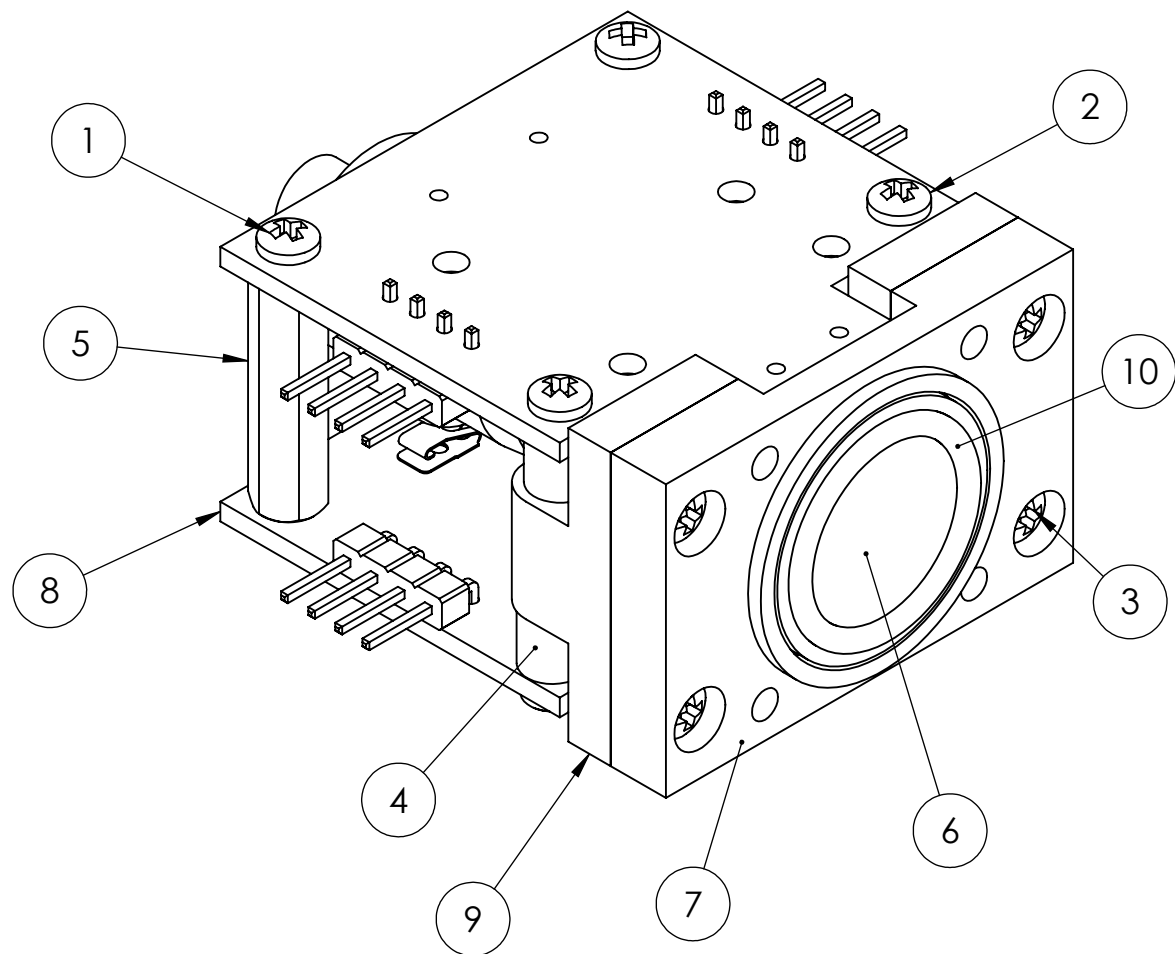


B

B



A

A

**NOTES:**

1. Torque all screws to 2.5 in-lbs
2. Leaf springs of item 8 should be soldered on while aligned with small dowel pins and aluminum
3. Metal face of item 6 should be flush with surrounding lip face of item 7. It is recommended to push against a flat surface while installing PCBs.
4. Item 6 should compress leaf springs on 2x item 8. Verify conductivity between matching traces from one PCB to the other.

SIZE

TITLE:

**A****Top bulb holder**

SCALE: 2:1

DIMENSIONS ARE IN INCHES

SHEET 1 OF 2

2

1

2

1

B

B

ITEM NO.	PART NUMBER	SW-Configuration Name(Configuration Name)	VENDOR, MATERIAL ETC	QTY.
1	#2 screw - phillips	.15625	MCMaster 91772A073	4
2	#2 screw - phillips	.375	MCMaster 91772A079	4
3	#2 screw - phillips	.25	MCMaster 91772A077	4
4	#2 spacer	0.1875	MCMaster 92510A689	4
5	#2 standoff F-F	0.7500	MCMaster 91780A113	2
6	UV bulb	Default		1
7	Faceplate	Default	PEI PLASTIC	1
8	UV Connector PCB	Default		2
9	Nutplate	Default	SUBASSEMBLY	2
10	Silicone o-ring	-015	MCMaster 1173N015	1

A

A

SIZE	TITLE:		
	<b>A</b> Top bulb holder		
SCALE: 2:1		DIMENSIONS ARE IN INCHES	SHEET 2 OF 2

2

1

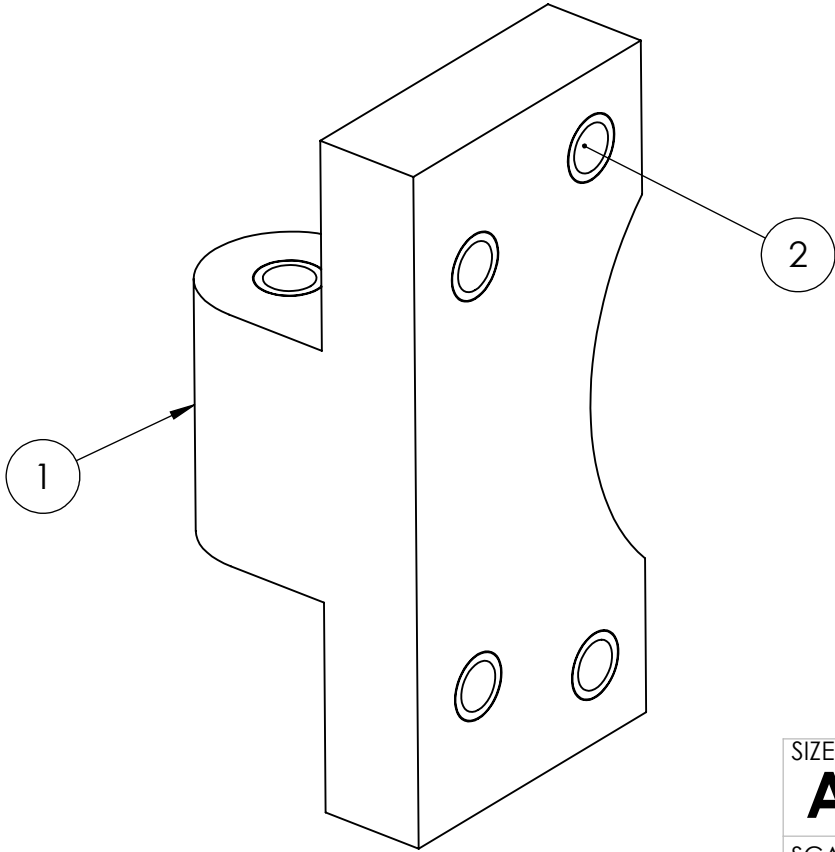
2

1

NOTES:

- 1. Insert item 2 with helicoil insertion tool and prong breakoff tool

ITEM NO.	PART NUMBER	SW-Configuration Name(Configuration Name)	VENDOR, MATERIAL ETC	QTY.
1	Nutplate	Default	ALUMINUM	1
2	Helicoil	2-56	MCMASTER 91732A203	6



SIZE	TITLE:		
<b>A</b>	Nutplate		
SCALE: 4:1	DIMENSIONS ARE IN INCHES	SHEET 1 OF 1	

2

1