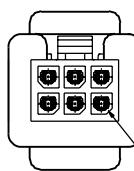
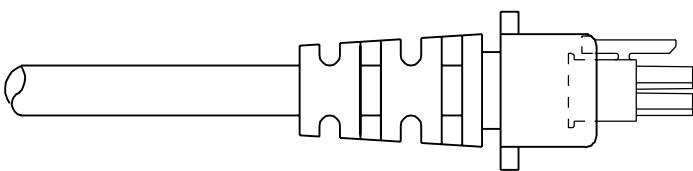
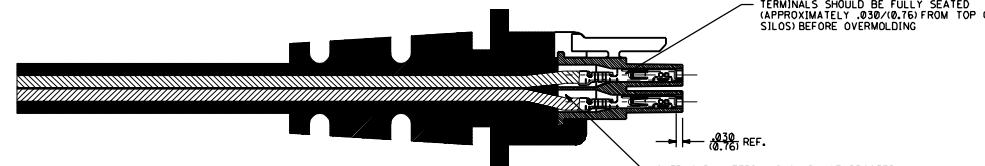
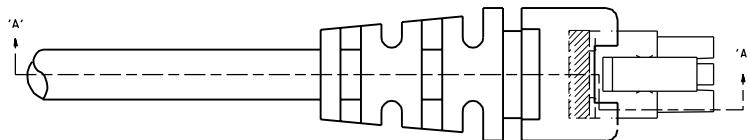


NOTES:

- 1) OVERMOLDED MATERIAL SHOULD NOT ENCAPSULATE THE TERMINAL IN AND AROUND THE WIRE CRIMP AREA.
 - 2) TERMINALS MUST BE CENTERED AND PERPENDICULAR INSIDE THE RECEPTACLE HOUSING BEFORE AND AFTER OVERMOLDING.
 - 3) DEVICE USED TO CENTER TERMINALS MUST NOT EXCEED .020" SQUARE IN ORDER TO PREVENT TERMINAL DEFORMATION.
 - 4) OVERMOLD TOOLING MUST NOT DAMAGE INTERNAL OR EXTERNAL FEATURES OF CABLE ASSEMBLY.
 - 5) THE OVERMOLDING TEMPERATURES DURING PROCESSING MUST NOT EXCEED 328°F
 - 6) REMOVAL OF CABLE ASSEMBLY FROM THE TOOLING MUST NOT IN ANY WAY DAMAGE THE SUPPLIED COMPONENTS.
 - 7) MOLEX IS RESPONSIBLE ONLY FOR COMPONENTS SUPPLIED TO THE OVERMOLDER, BUT NOT FOR NONFUNCTIONS INDUCED DURING THE OVERMOLDING PROCESS, SUCH AS OVERMOLD MATERIAL CRIMPING ON TERMINALS THAT ARE EITHER OUT OF CENTER OR LACK OF TERMINAL MOBILITY AFTER BEING OVERMOLDED, AND ANY DEFORMATION TO TERMINALS OR HOUSINGS IN GENERAL.



TERMINALS MUST BE CENTERED IN RECEPTACLE
PRIOR TO OVERMOLDING



SECTION 'A'-'A'