# 02619 Model Predictive Control Technical University of Denmark

# **Model Predictive Control**

Lecture #1

Cyber-Physical Systems
MPC & Computer Controlled Systems

**Simulation** 

Quadruple Tank Process



# Learning Objectives

- Lecture #1 will enable you to
  - Describe the components in a computer controlled system.
  - Identify, describe and analyze a control structure in terms of CVs, MVs and DVs.
  - Model and simulate a process system consisting of differential equations
  - Simulate a stochastic system
  - Simulate a deterministic/stochastic systems with digital PI-controllers in the loop.

# Literature / Reading List

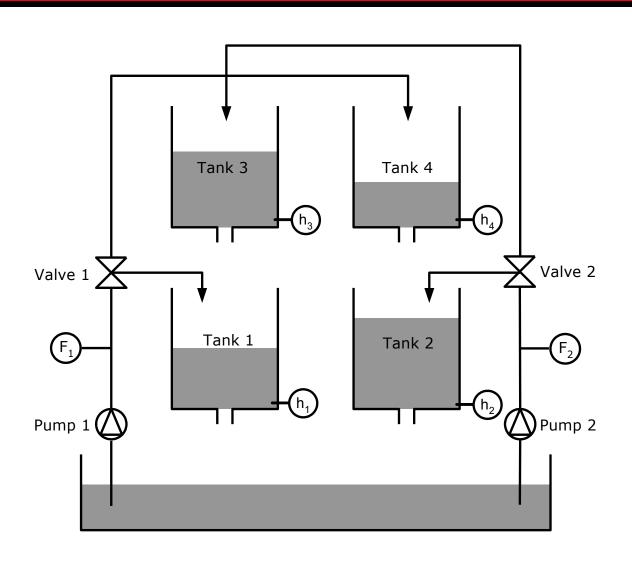
- Back-ground material / supplementary literature
  - Wittenmark, Åström, Årzen: Computer Control. Chap 1 + Chap 2
- Overview of advanced process control and model predictive control technology
  - Rawlings (2000): "Tutorial Overview of Model Predictive Control"
  - Qin & Badgwell (2003): "A survey of industrial model predictive control technology"
  - Bauer & Craig (2008): "Economic Assessment of Advanced Process Control
     A Survey and Framework"
  - Porter & Heppelmann (2014): "How Smart, Connected Products are changing Competition"
- Maciejowski (chap 1 skip technical details)
- Four tank process benchmark example
  - Jørgensen Chapter: The Quadruple Tank Process
     we will continue with this material in Lecture #2 see also the preliminary slides
  - Schroll-Fleischer et al (2017) Implementation of Advanced Process Control on the Four Tank Pilot Plant
  - Johansson (2000): "The quadruple tank process ..."

# Computer Controlled Systems

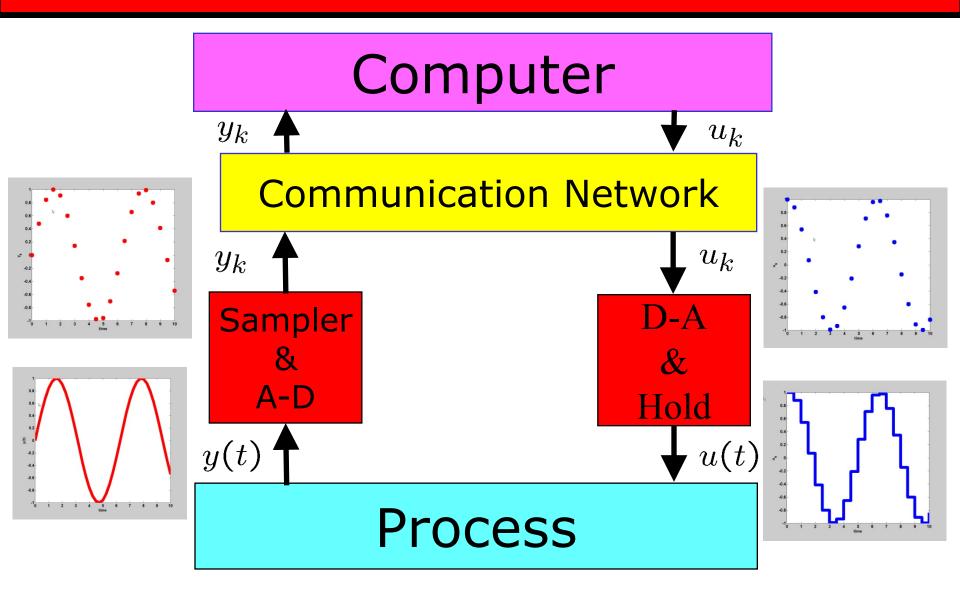
&

**MPC** 

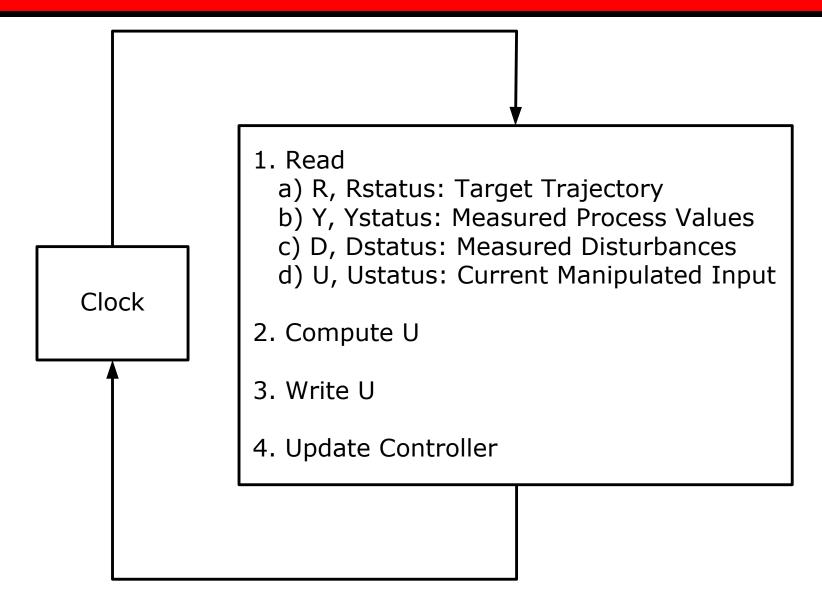
# Quadruple Tank Process



# Computer Controlled Systems



# Tasks in Computer Controlled Systems



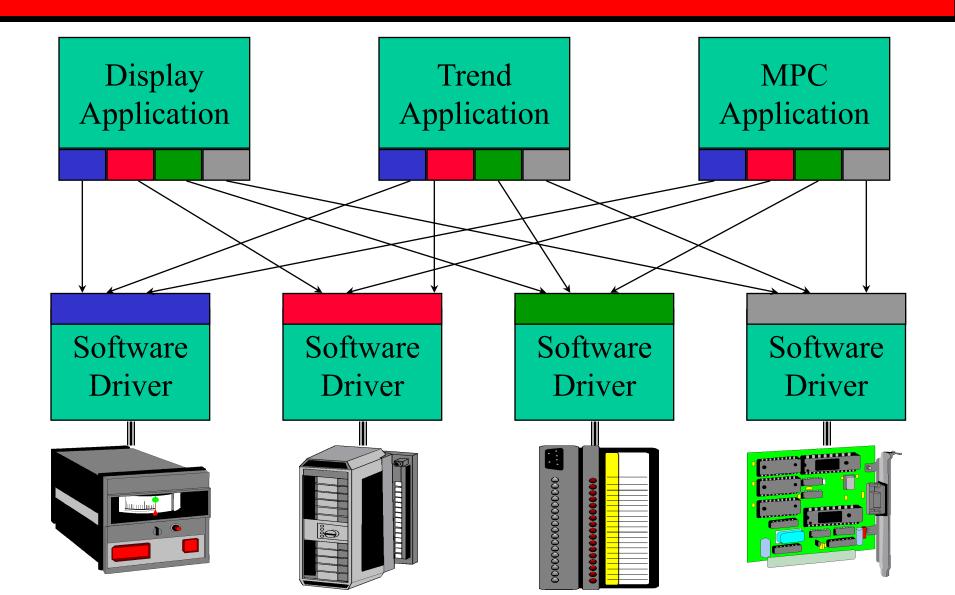
# Tasks in Computer Controlled Systems

```
1. Read
a) R, Rstatus: Target Trajectory
b) Y, Ystatus: Measured Process Values
c) D, Dstatus: Measured Disturbances
d) U, Ustatus: Current Manipulated Input
2. Compute U
3. Write U
4. Update Controller
```

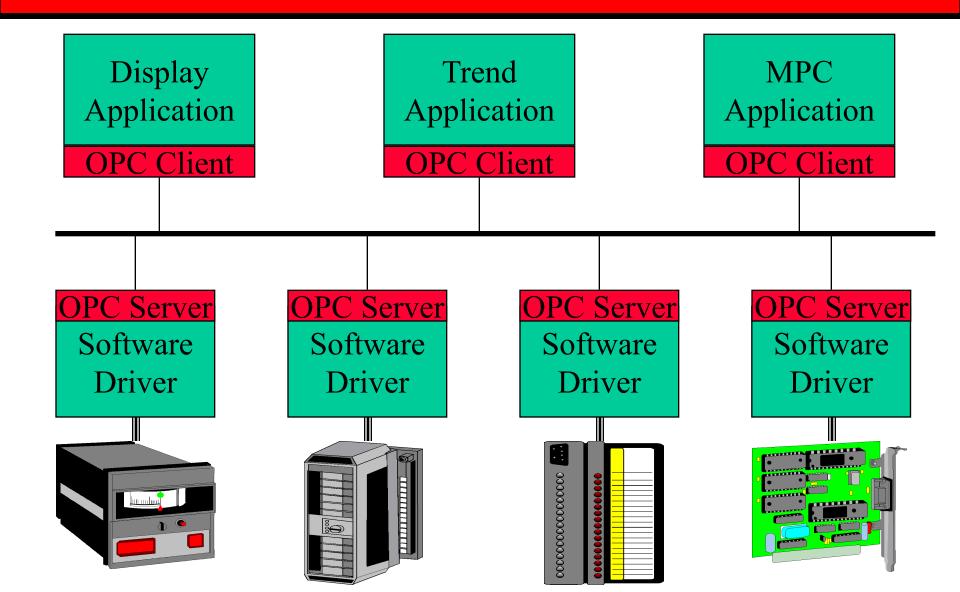
```
DigitalMPCtimer = ...
timer(...
'TimerFcn', @MPCfun,...
'ExecutionMode', 'fixedRate',...
'Period', 10.0);
start(DigtitalMPCtimer);
```

```
function MPCfun(obj,event)
% 1. Read
[R,Rstatus] = OPCRead(Rtag);
[Y,Ystatus] = OPCRead(Ytag);
[D,DStatus] = OPCRead(Dtag);
[U,Ustatus] = OPCRead(Utag);
% 2. Compute
Unew = MPCcompute(R,Y,D,U);
% 3 Write
OPCWrite (Unew);
% 4. Update controller
MPCupdate();
```

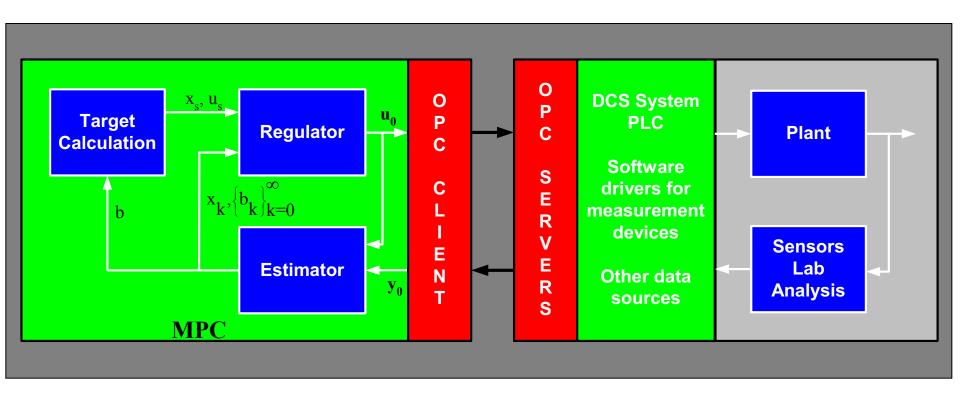
## Communication: Read & Write



# Read & Write using OPC

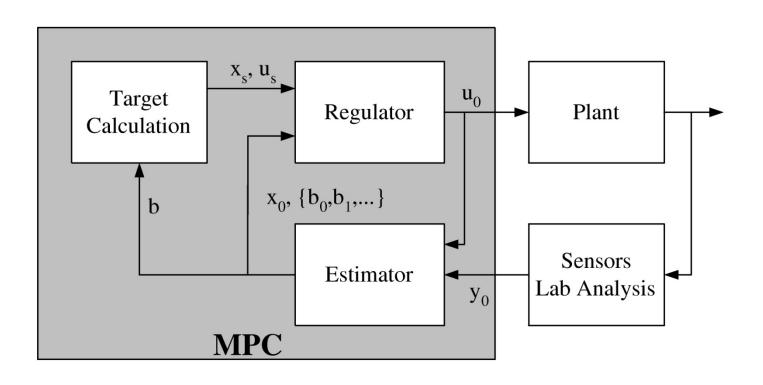


# Connection of MPC App to Plant

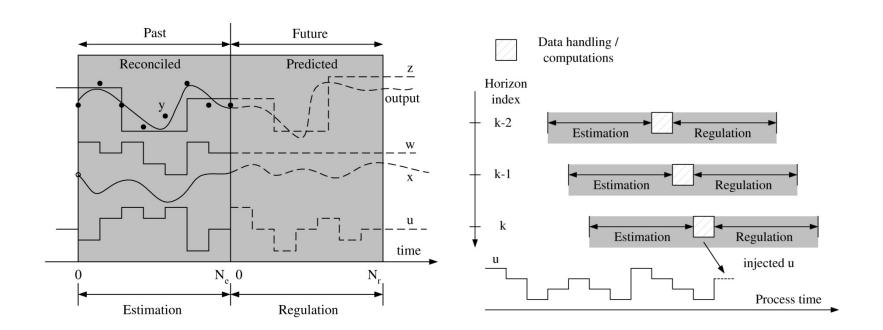


Industrial IT is accessing, monitoring and controlling physical plant hardware

## Model Predictive Controller



## MPC - Basic Idea



Estimation and regulation problem

Moving horizon implementation

## State Estimation

$$\min_{\{x_0, w, v\}} \phi = \frac{1}{2} \|x_0 - \bar{x}_0\|_X^2 + \frac{1}{2} \sum_{k=0}^{N_e} \|v_k\|_V^2 + \|w_k\|_W^2$$
s.t. 
$$x_{k+1} = Ax_k + Bu_k + Ed_k + Gw_k \qquad k = 0, 1, \dots, N_e - 1$$

$$y_k = Cx_k + v_k \qquad k = 0, 1, \dots, N_e$$

$$\hat{x}_{N_e} = \mu_e(\bar{x}_0, \{u_k\}_{k=0}^{N_e-1}, \{d_k\}_{k=0}^{N_e-1}, \{y_k\}_{k=0}^{N_e})$$

# The Kalman Filter is the solution to this problem

# Regulation

$$\min_{\{x,u,z\}} \phi = \frac{1}{2} \left( \sum_{k=0}^{N-1} \|z_k - r_k\|_{Q_z}^2 + \|\Delta u_k\|_S^2 \right) + \frac{1}{2} \|z_N - r_N\|_{Q_z}^2$$

$$s.t. \quad x_{k+1} = Ax_k + Bu_k + Ed_k \qquad \qquad k = 0, 1, \dots, N-1$$

$$z_k = C_z x_k \qquad \qquad k = 0, 1, \dots, N$$

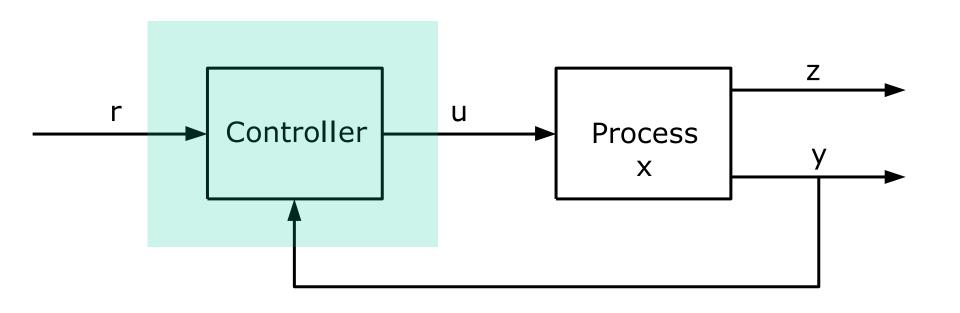
$$u_{\min} \le u_k \le u_{\max} \qquad \qquad k = 0, 1, \dots, N-1$$

$$\Delta u_{\min} \le \Delta u_k \le \Delta u_{\max} \qquad \qquad k = 0, 1, \dots, N-1$$

$$z_{\min} \le z_k \le z_{\max} \qquad \qquad k = 0, 1, \dots, N-1$$

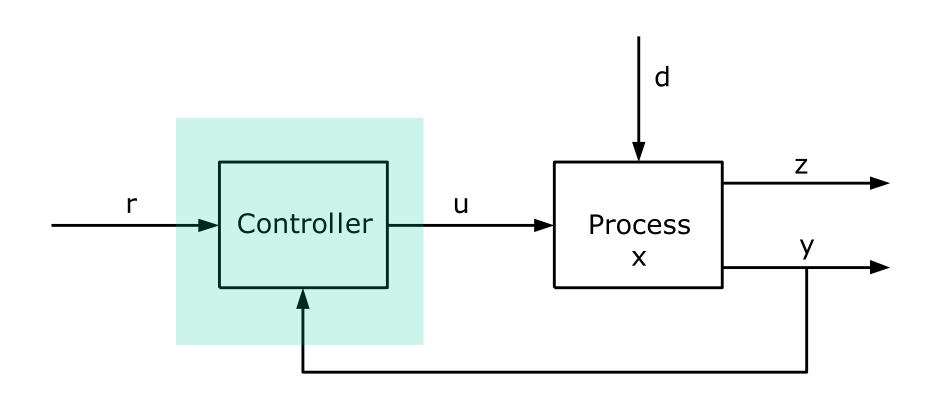
$$\Delta u_k = u_k - u_{k-1} \qquad x_0 = \hat{x}_{N_e}$$
$$\{u_k^*\}_{k=0}^{N-1} = \mu_r(x_0, u_{-1}, \{r_k\}_{k=0}^N, \{d_k\}_{k=0}^{N-1})$$

## Feedback Controller



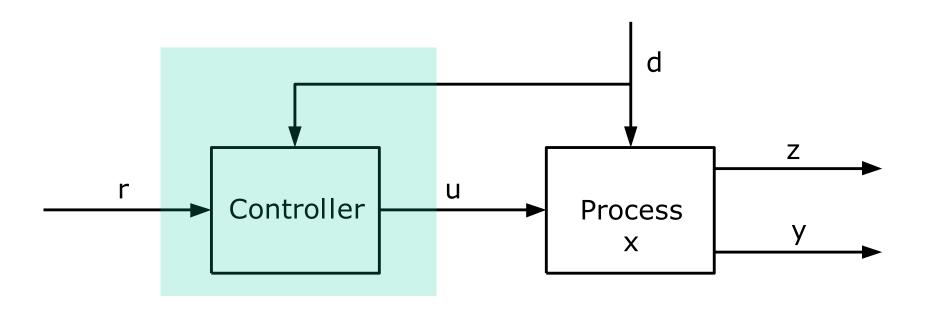
$$u(t) = \mu(r(t), y(t))$$

# Feedback Controller



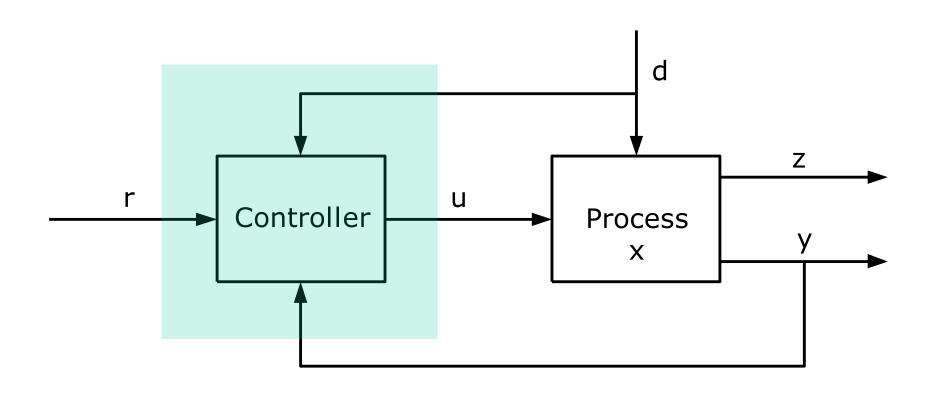
$$u(t) = \mu(r(t), y(t))$$

# Feedforward Controller



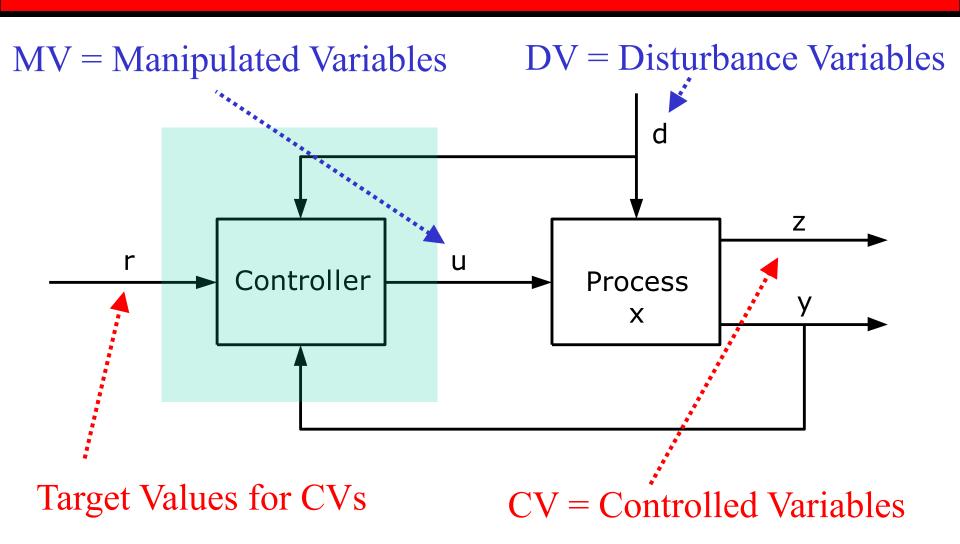
$$u(t) = \mu(r(t), d(t))$$

#### Feedforward-Feedback Controller

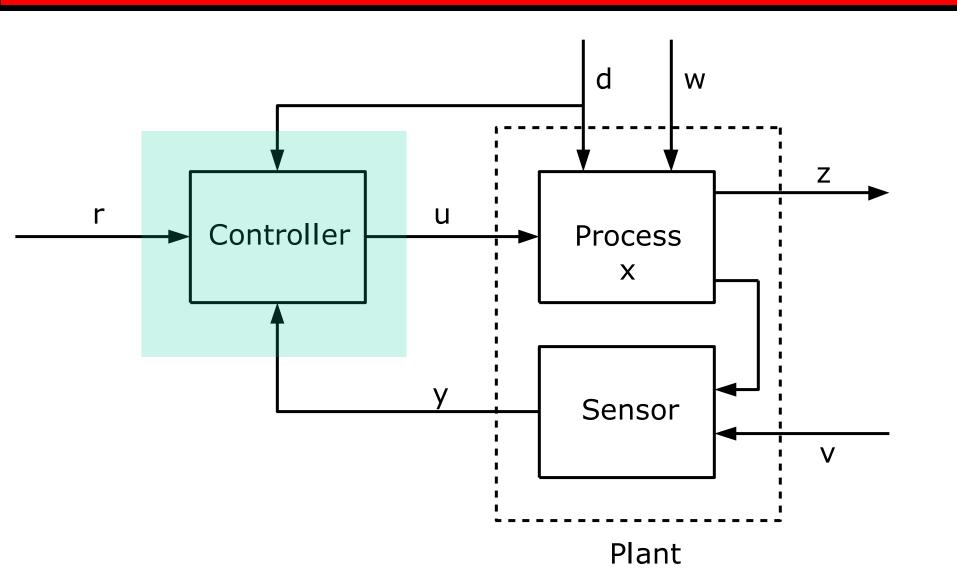


$$u(t) = \mu(r(t), y(t), d(t))$$

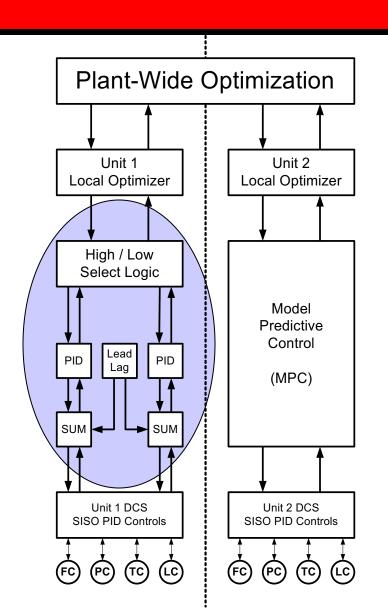
# MVs, DVs, CVs



# MPC Block Diagram



#### Role of MPC in the Operational Hierarchy



Global steady state optimization (every day)

Local steady state optimization (every hour)

Make fine adjustments for operating conditions of local units

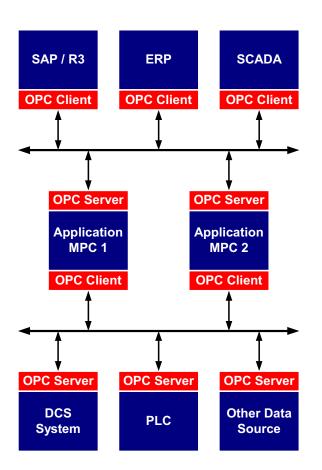
Dynamic constraint control (every minute)

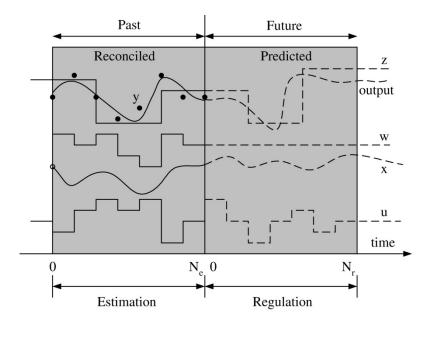
Take each local unit to the optimal condition.

Reject Disturbances.

Basic dynamic control (every second)

# Information Technology Infrastructure



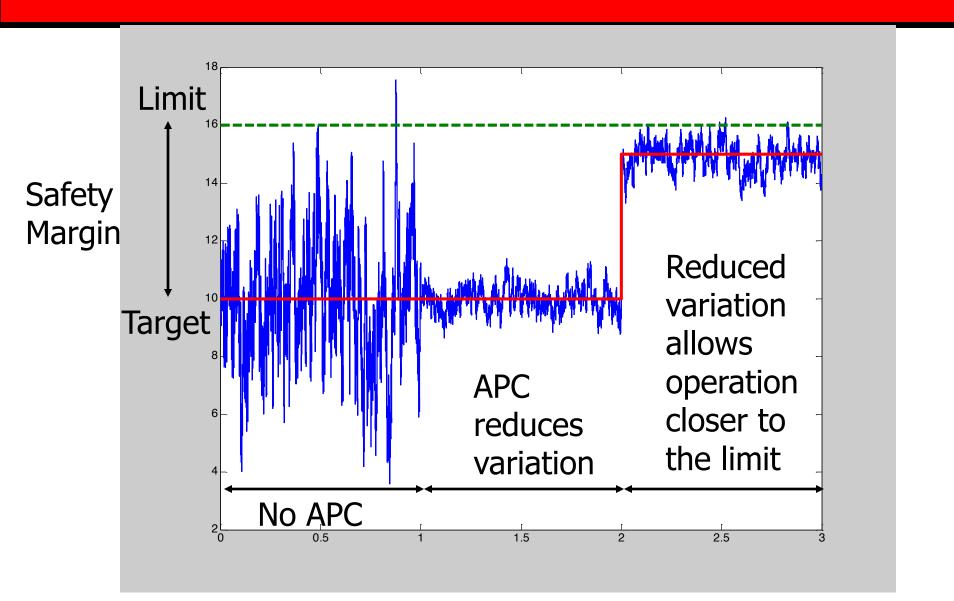


Read about the OPC toolbox in Matlab – only for Windows

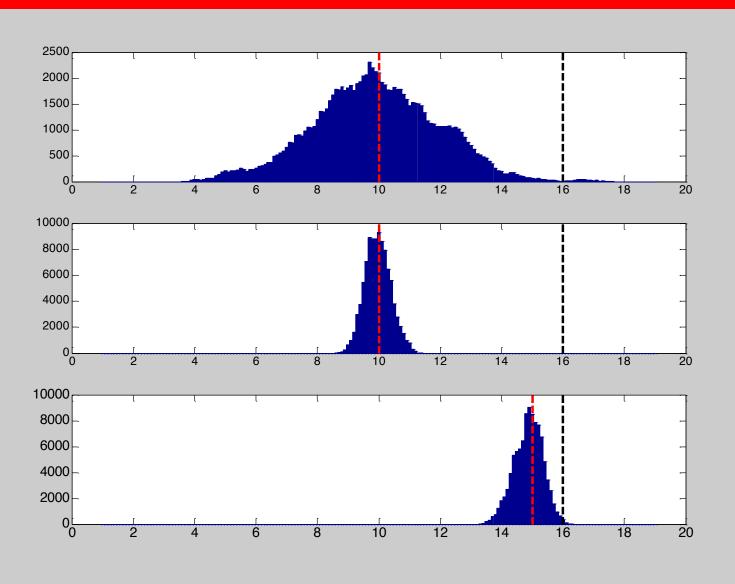
# Technical Advantages of MPC

- Explicit process models allow control of difficult dynamics
  - Dead-time (time delay)
  - Inverse response
  - Interactions (multivariate)
  - Nonlinearity
- Optimization of future plant behavior handles
  - Feedforward from measured or estimated disturbances
  - Feedforward from setpoint changes and desired future trajectory
  - Feedback
- Input and output constraints are handled by the controller
- Infrequent and irregular laboratory measurements

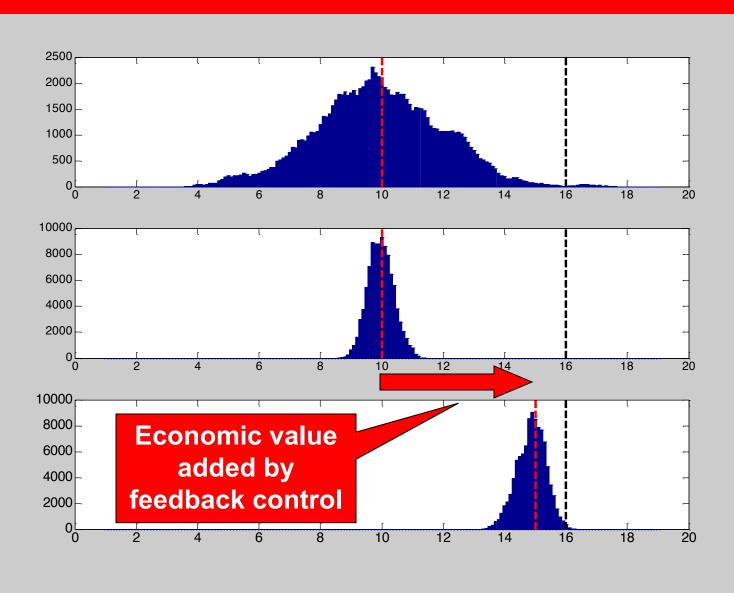
#### **Economic Benefit of Process Control**



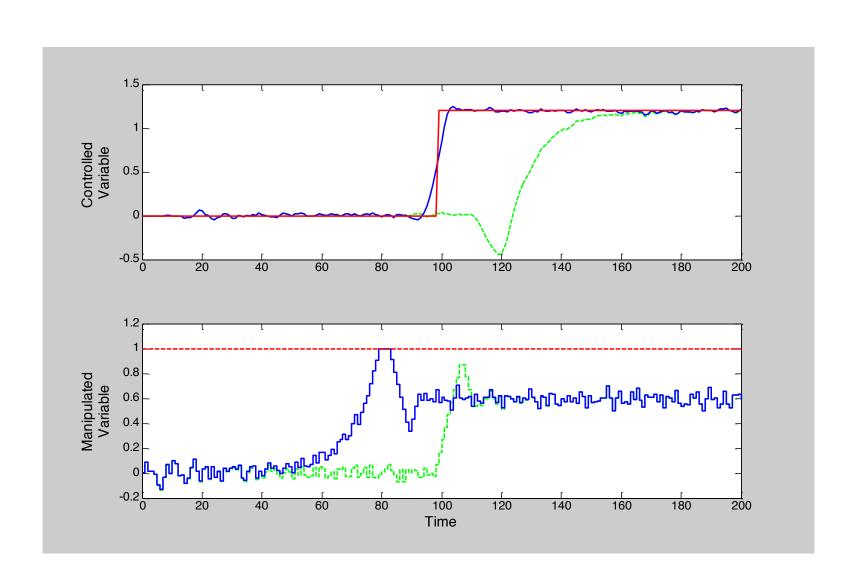
#### **Economic Benefit of Process Control**



#### **Economic Benefit of Process Control**

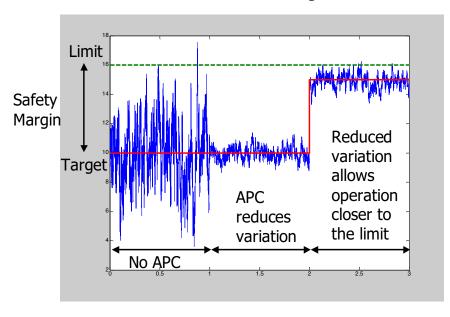


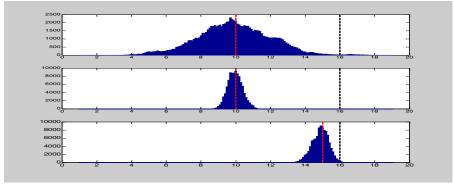
# Rapid Product Change



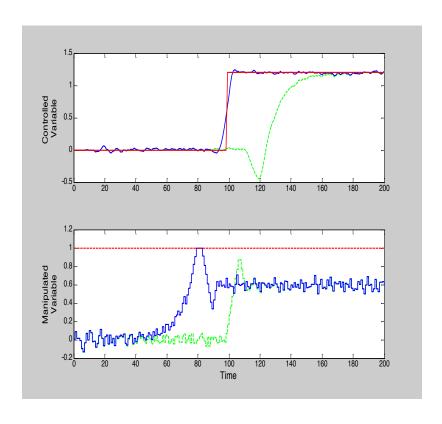
#### **Economic Benefits of Process Control**

#### Disturbance Rejection





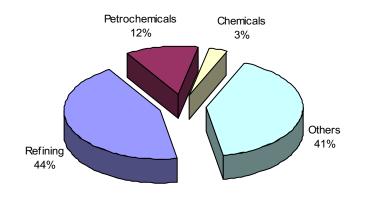
#### Reference Tracking

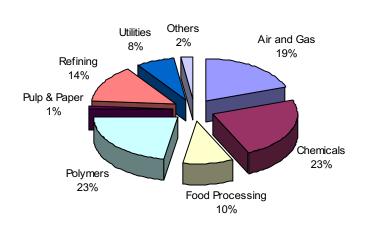


#### Applications in the Process Industries

- More than 4500 linear MPC applications
- Approx. 100 Nonlinear MPC
- Only 5 involved real first-principles models
- Several academic NMPC implementations (~50)
- 1000s of simulation (theoretical) NMPC papers

Linear MPC Nonlinear MPC

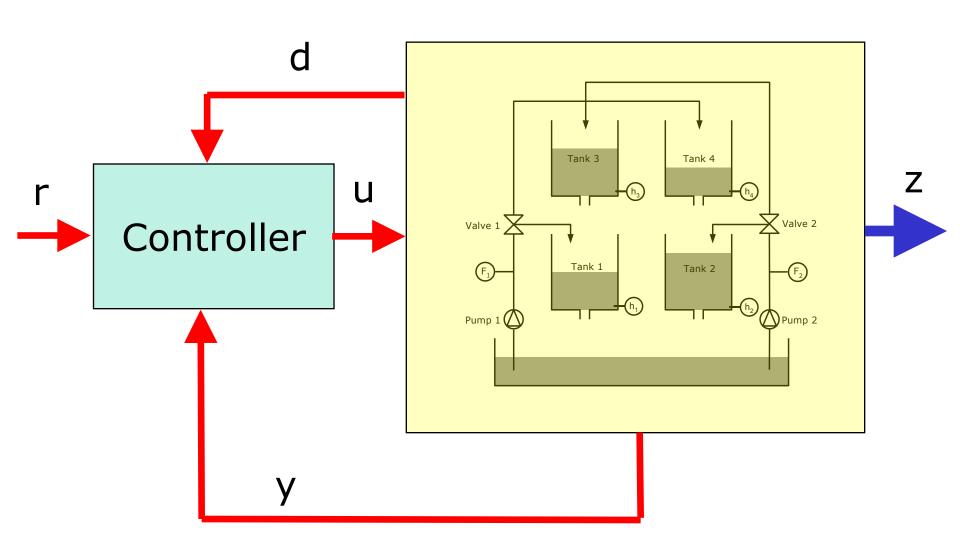




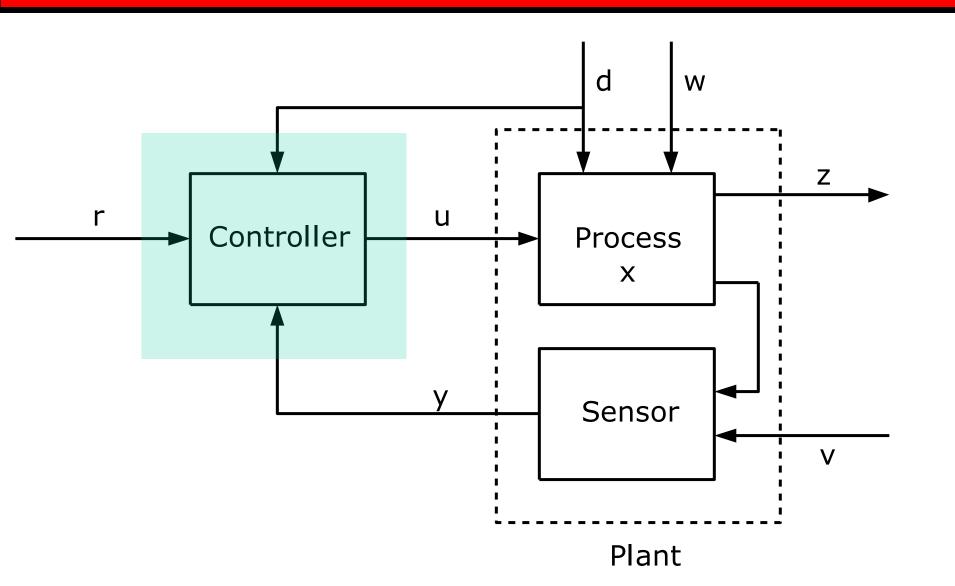
Qin and Badgwell (1996,2000,2001)

# Creating a Virtual Plant using Modelling and Simulation

## Motivation for Virtual Plant



# Motivation for Virtual Plant



# Modeling & Simulation

 Model a process as a system of ordinary differential equations (ODE)

$$\dot{x}(t) = f(x(t), u(t))$$
$$x(t_0) = x_0$$

 Simulate the system as the solution to this system of ordinary differential equations

# Nonlinear State Space Model

## Differential Equation

$$\dot{x}(t) = f(x(t), u(t))$$

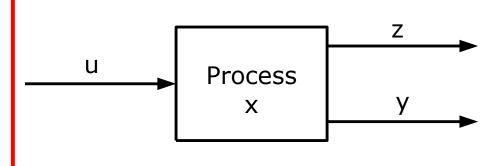
$$x(t_0) = x_0$$

#### Measurement Equation

$$y(t) = g(x(t))$$

## Output Equation

$$z(t) = h(x(t))$$



#### Continuous and Discrete Time

#### **Continuous Time**

#### Differential Equation

$$\dot{x}(t) = f(x(t), u(t))$$
$$x(t_0) = x_0$$

#### **Discrete Time**

$$t_k = t_0 + kT_s$$

#### Difference Equation

$$x(t_k) = x_k$$

$$u(t) = u_k \quad t_k \le t < t_{k+1}$$

$$\dot{x}(t) = f(x(t), u(t))$$

$$x_{k+1} = x(t_{k+1})$$



$$x_{k+1} = F(x_k, u_k)$$

## Nonlinear State Space Model

#### **Differential Equation**

$$\dot{x}(t) = f(x(t), u(t), d(t))$$

$$x(t_0) = x_0$$

#### Measurement Equation

$$y(t) = g(x(t))$$

#### Output Equation

$$z(t) = h(x(t))$$



#### Continuous-Time vs Discrete-Time

#### **Continuous Time**

$$\dot{x}(t) = f(x(t), u(t), d(t))$$

$$x(t_0) = x_0$$

$$y(t) = g(x(t))$$

$$z(t) = h(x(t))$$

#### **Discrete Time**

$$t_{k} = t_{0} + kT_{s}$$

$$x_{k+1} = F(x_{k}, u_{k}, d_{k})$$

$$x(t_{k}) = x_{k}$$

$$u(t) = u_{k} \quad t_{k} \le t < t_{k+1}$$

$$d(t) = d_{k} \quad t_{k} \le t < t_{k+1}$$

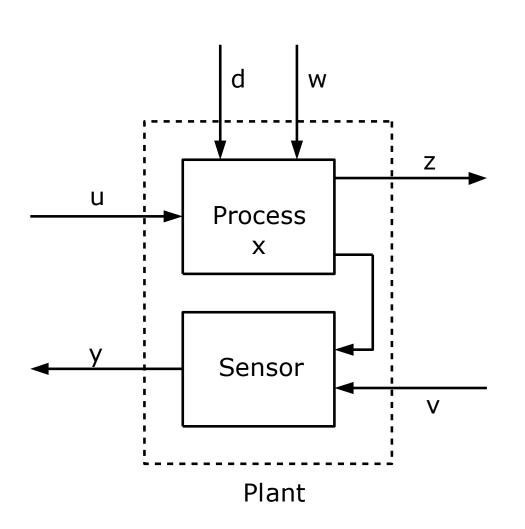
$$\dot{x}(t) = f(x(t), u(t), d(t))$$

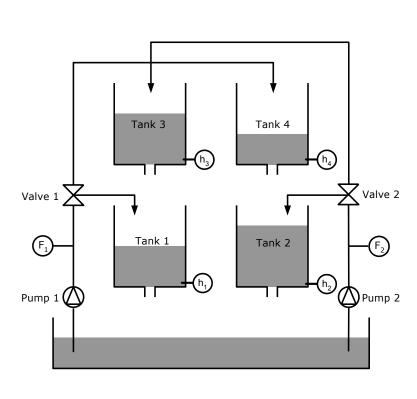
$$x_{k+1} = x(t_{k+1})$$

$$y_{k} = g(x_{k})$$

$$z_{k} = h(x_{k})$$

## Process Model with All Signals





## Discrete-Time State Space Model

$$egin{aligned} oldsymbol{x}_{k+1} &= F(oldsymbol{x}_k, u_k, d_k, oldsymbol{w}_k) & oldsymbol{w}_k \sim N_{iid}(\mathtt{0}, Q) \\ oldsymbol{y}_k &= g(oldsymbol{x}_k) + oldsymbol{v}_k & oldsymbol{v}_k \sim N_{iid}(\mathtt{0}, R) \\ oldsymbol{z}_k &= h(oldsymbol{x}_k) \end{aligned}$$

#### The difference operator F is defined as

$$x(t_k) = x_k$$
 $u(t) = u_k$ 
 $t_k \le t < t_{k+1}$ 
 $d(t) = d_k$ 
 $t_k \le t < t_{k+1}$ 
 $w(t) = w_k$ 
 $t_k \le t < t_{k+1}$ 
 $\dot{x}(t) = f(x(t), u(t), d(t), w(t))$ 
 $t_k \le t < t_{k+1}$ 
 $x_{k+1} = x(t_{k+1})$ 

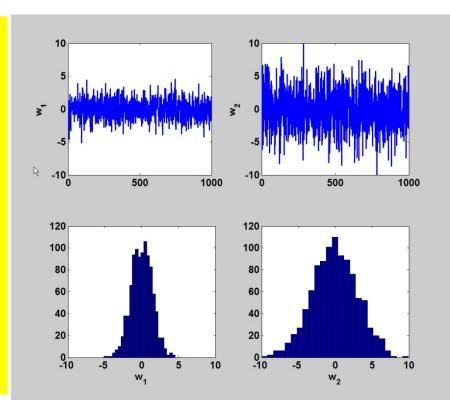
## Matlab Implementation

```
x(t_k) = x_k
u(t) = u_k
t_k \le t < t_{k+1}
d(t) = d_k
t_k \le t < t_{k+1}
w(t) = w_k
t_k \le t < t_{k+1}
\dot{x}(t) = f(x(t), u(t), d(t), w(t))
t_k \le t < t_{k+1}
x_{k+1} = x(t_{k+1})
```

## Matlab Implemenation

$$egin{aligned} oldsymbol{w}_k &\sim N_{iid}(\mathsf{0},Q) & Q > \mathsf{0} \ oldsymbol{w}_k &= L oldsymbol{e}_k & e_k \sim N_{iid}(\mathsf{0},I) & Q = L L' \end{aligned}$$

```
Q = [2 1; 1 10];
L = chol(Q)';
MySeed = 100;
randn('state', MySeed);
w = L*randn(2,1000);
subplot(221); plot(w(1,:));
subplot(222); plot(w(2,:));
subplot(223); hist(w(1,:),25);
subplot(224); hist(w(2,:),25);
```



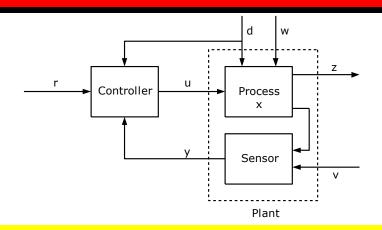
## Matlab Implementation

$$egin{aligned} oldsymbol{y}_k &= g(oldsymbol{x}_k) + oldsymbol{v}_k & oldsymbol{v}_k \sim N_{iid}(\mathbf{0}, R) \ oldsymbol{z}_k &= h(oldsymbol{x}_k) \end{aligned}$$

```
y(:,k) = g(x(:,k)) + v(:,k);

z(:,k) = h(x(:,k));
```

## Matlab Implementation



#### SISO Discrete-Time Controllers

#### **Proportional Controller**

$$e_k = r_k - y_k$$
$$u_k = u_s + K_c e_k$$

## **Proportional-Integral Controller**

```
e_k = r_k - y_k
i_{k+1} = i_k + \frac{K_c}{T_i} T_s e_k
u_k = u_s + K_c e_k + i_k
```

# SISO Discrete-Time Controllers with Clipping

#### **Proportional Controller**

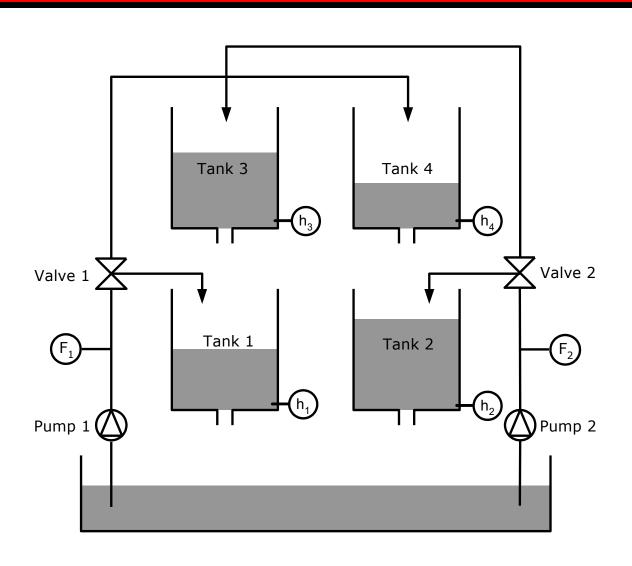
```
function u = PControl(r,y,us,Kc,umin,umax)
e = r-y;
v = us + Kc*e;
u = max(umin,min(umax,v));
```

## **Proportional-Integral Controller**

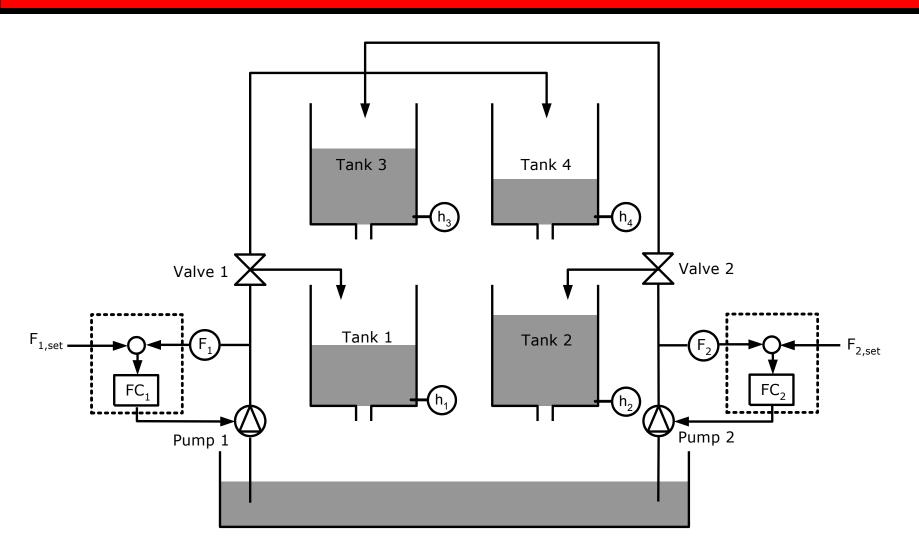
```
function [u,i] = PIControl(i,r,y,us,Kc,Ti,Ts,umin,umax)
e = r-y;
v = us + Kc*e + i;
i = i+(Kc*Ts/Ti)*e;
u = max(umin,min(umax,v));
```

# Quadruple Tank Process

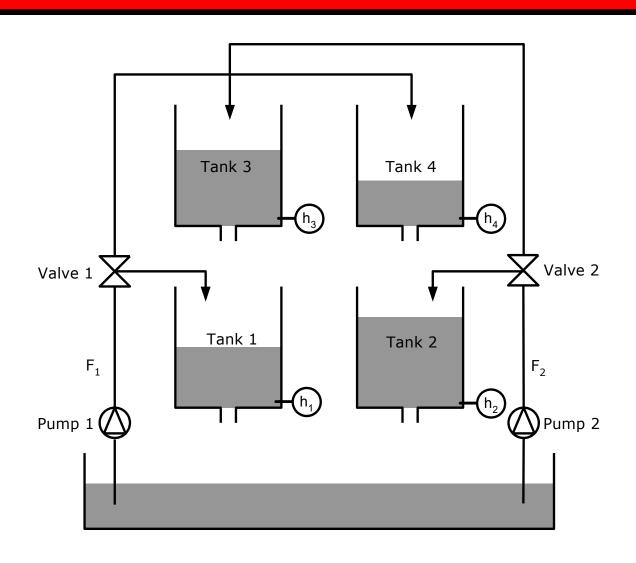
# Quadruple Tank Process

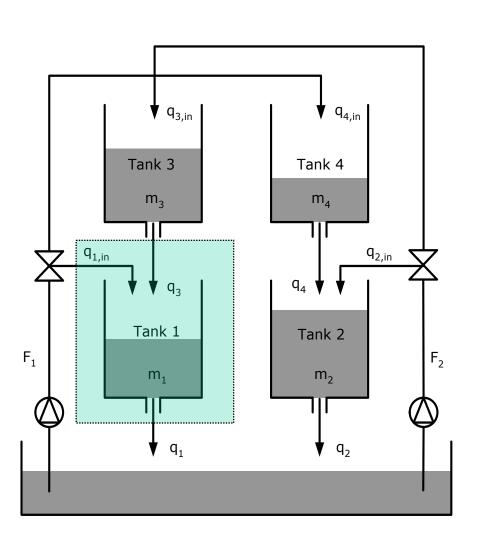


# Quadruple Tank Process Flow Controllers



# Quadruple Tank Process





 $m_1:[g]$  Mass in tank 1

 $\rho:[g/cm^3]$  Density

 $q_{1,in}:[cm^3/s]$  Flow rate

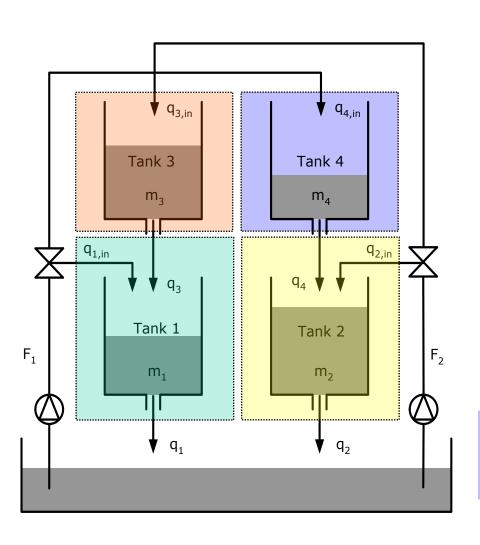
 $q_1: [cm^3/s]$  Flow rate

 $q_3: [cm^3/s]$  Flow rate

#### Mass Balance. Tank 1

$$\frac{dm_1}{dt} = \rho q_{1,in} + \rho q_3 - \rho q_1$$

#### Mass Balances



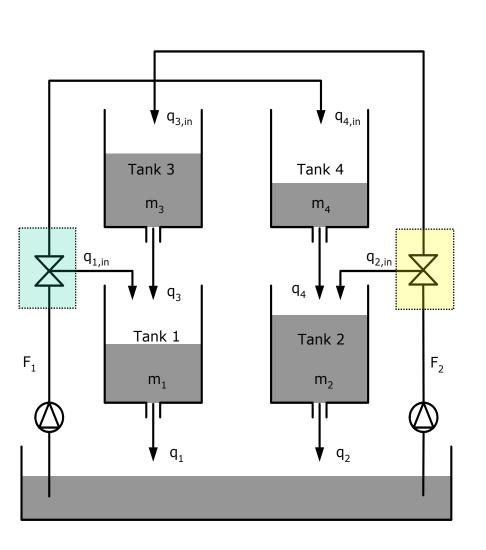
$$\frac{dm_1}{dt} = \rho q_{1,in} + \rho q_3 - \rho q_1$$

$$\frac{dm_2}{dt} = \rho q_{2,in} + \rho q_4 - \rho q_2$$

$$\frac{dm_3}{dt} = \rho q_{3,in} - \rho q_3$$

$$\frac{dm_4}{dt} = \rho q_{4,in} - \rho q_4$$

#### Distribution of Flows at Valves



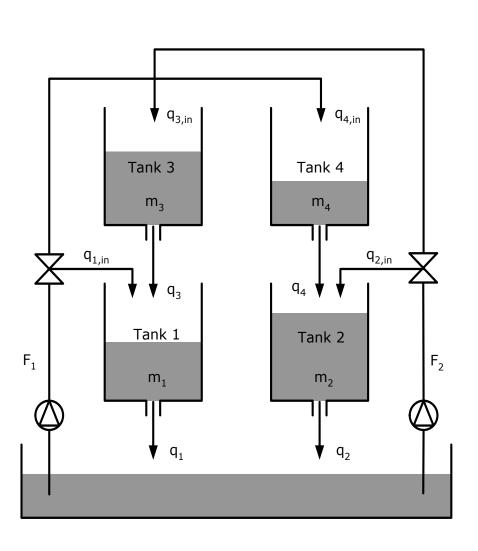
$$q_{1,in} = \gamma_1 F_1$$

$$q_{2,in} = \gamma_2 F_2$$

$$q_{3,in} = (1 - \gamma_2)F_2$$

$$q_{4,in} = (1 - \gamma_1)F_1$$

#### Bernoulli's Law

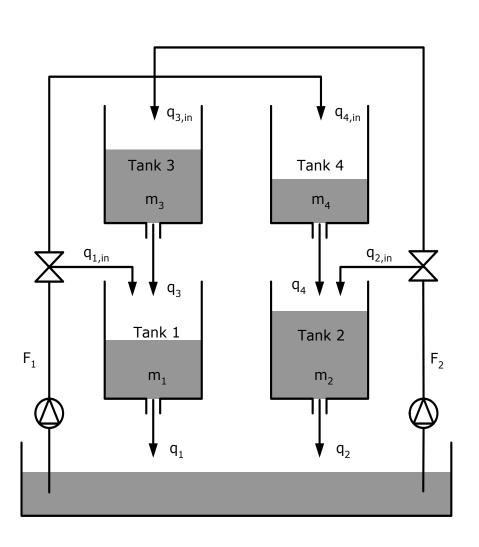


$$q_1 = a_1 \sqrt{2gh_1}$$

$$q_2 = a_2 \sqrt{2gh_2}$$

$$q_3 = a_3 \sqrt{2gh_3}$$

$$q_4 = a_4 \sqrt{2gh_4}$$



$$m_1 = \rho V_1 = \rho A_1 h_1$$
  
 $m_2 = \rho V_2 = \rho A_2 h_2$   
 $m_3 = \rho V_3 = \rho A_3 h_3$   
 $m_4 = \rho V_4 = \rho A_4 h_4$ 

$$\frac{dm_1}{dt} = \rho q_{1,in} + \rho q_3 - \rho q_1$$

$$\frac{dm_2}{dt} = \rho q_{2,in} + \rho q_4 - \rho q_2$$

$$\frac{dm_3}{dt} = \rho q_{3,in} - \rho q_3$$

$$\frac{dm_4}{dt} = \rho q_{4,in} - \rho q_4$$

$$m_1 = \rho A_1 h_1$$

$$m_2 = \rho A_2 h_2$$

$$m_3 = \rho A_3 h_3$$

$$m_4 = \rho A_4 h_4$$

$$q_{1,in} = \gamma_1 F_1$$
  
 $q_{2,in} = \gamma_2 F_2$   
 $q_{3,in} = (1 - \gamma_2) F_2$   
 $q_{4,in} = (1 - \gamma_1) F_1$ 

$$q_1 = a_1 \sqrt{2gh_1}$$

$$q_2 = a_2 \sqrt{2gh_2}$$

$$q_3 = a_3 \sqrt{2gh_3}$$

$$q_4 = a_4 \sqrt{2gh_4}$$

$$\rho A_{1} \frac{dh_{1}}{dt} = \rho q_{1,in} + \rho q_{3} - \rho q_{1}$$

$$\rho A_{2} \frac{dh_{2}}{dt} = \rho q_{2,in} + \rho q_{4} - \rho q_{2}$$

$$\rho A_{3} \frac{dh_{3}}{dt} = \rho q_{3,in} - \rho q_{3}$$

$$\rho A_{4} \frac{dh_{4}}{dt} = \rho q_{4,in} - \rho q_{4}$$

$$m_1 = \rho A_1 h_1$$

$$m_2 = \rho A_2 h_2$$

$$m_3 = \rho A_3 h_3$$

$$m_4 = \rho A_4 h_4$$

$$q_{1,in} = \gamma_1 F_1$$
  
 $q_{2,in} = \gamma_2 F_2$   
 $q_{3,in} = (1 - \gamma_2) F_2$   
 $q_{4,in} = (1 - \gamma_1) F_1$ 

$$q_1 = a_1 \sqrt{2gh_1}$$

$$q_2 = a_2 \sqrt{2gh_2}$$

$$q_3 = a_3 \sqrt{2gh_3}$$

$$q_4 = a_4 \sqrt{2gh_4}$$

$$A_{1}\frac{dh_{1}}{dt} = q_{1,in} + q_{3} - q_{1}$$

$$A_{2}\frac{dh_{2}}{dt} = q_{2,in} + q_{4} - q_{2}$$

$$A_{3}\frac{dh_{3}}{dt} = q_{3,in} - q_{3}$$

$$A_{4}\frac{dh_{4}}{dt} = q_{4,in} - q_{4}$$

$$m_1 = \rho A_1 h_1$$

$$m_2 = \rho A_2 h_2$$

$$m_3 = \rho A_3 h_3$$

$$m_4 = \rho A_4 h_4$$

$$q_{1,in} = \gamma_1 F_1$$
  
 $q_{2,in} = \gamma_2 F_2$   
 $q_{3,in} = (1 - \gamma_2) F_2$   
 $q_{4,in} = (1 - \gamma_1) F_1$ 

$$q_1 = a_1 \sqrt{2gh_1}$$

$$q_2 = a_2 \sqrt{2gh_2}$$

$$q_3 = a_3 \sqrt{2gh_3}$$

$$q_4 = a_4 \sqrt{2gh_4}$$

$$\frac{dh_1}{dt} = \frac{q_{1,in} + q_3 - q_1}{A_1}$$

$$\frac{dh_2}{dt} = \frac{q_{2,in} + q_4 - q_2}{A_2}$$

$$\frac{dh_3}{dt} = \frac{q_{3,in} - q_3}{A_3}$$

$$\frac{dh_4}{dt} = \frac{q_{4,in} - q_4}{A_4}$$

$$m_1 = \rho A_1 h_1$$

$$m_2 = \rho A_2 h_2$$

$$m_3 = \rho A_3 h_3$$

$$m_4 = \rho A_4 h_4$$

$$q_{1,in} = \gamma_1 F_1$$
  
 $q_{2,in} = \gamma_2 F_2$   
 $q_{3,in} = (1 - \gamma_2) F_2$   
 $q_{4,in} = (1 - \gamma_1) F_1$ 

$$q_1 = a_1 \sqrt{2gh_1}$$

$$q_2 = a_2 \sqrt{2gh_2}$$

$$q_3 = a_3 \sqrt{2gh_3}$$

$$q_4 = a_4 \sqrt{2gh_4}$$

$$\rho A_1 \frac{dh_1}{dt} = \rho \gamma_1 F_1 + \rho a_3 \sqrt{2gh_3} - \rho a_1 \sqrt{2gh_1}$$

$$\rho A_2 \frac{dh_2}{dt} = \rho \gamma_2 F_2 + \rho a_4 \sqrt{2gh_4} - \rho a_2 \sqrt{2gh_2}$$

$$\rho A_3 \frac{dh_3}{dt} = \rho (1 - \gamma_2) F_2 - \rho a_3 \sqrt{2gh_3}$$

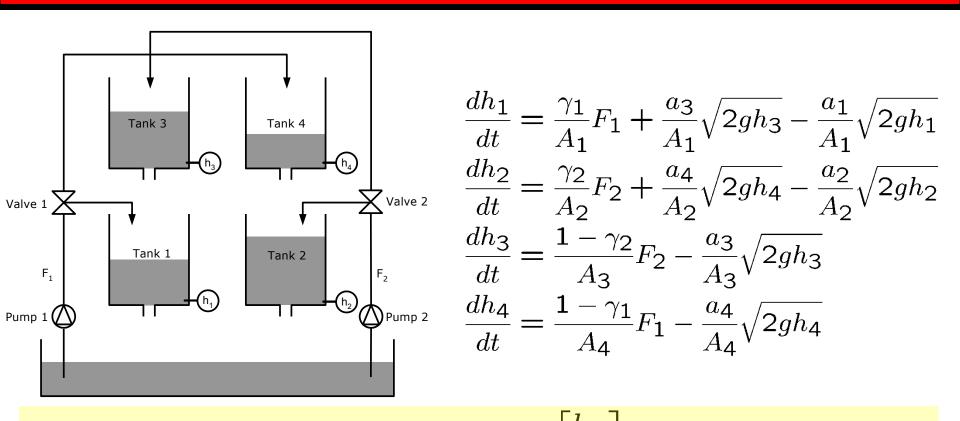
$$\rho A_4 \frac{dh_4}{dt} = \rho (1 - \gamma_1) F_1 - \rho a_4 \sqrt{2gh_4}$$

$$\frac{dh_1}{dt} = \frac{\gamma_1}{A_1} F_1 + \frac{a_3}{A_1} \sqrt{2gh_3} - \frac{a_1}{A_1} \sqrt{2gh_1}$$

$$\frac{dh_2}{dt} = \frac{\gamma_2}{A_2} F_2 + \frac{a_4}{A_2} \sqrt{2gh_4} - \frac{a_2}{A_2} \sqrt{2gh_2}$$

$$\frac{dh_3}{dt} = \frac{1 - \gamma_2}{A_3} F_2 - \frac{a_3}{A_3} \sqrt{2gh_3}$$

$$\frac{dh_4}{dt} = \frac{1 - \gamma_1}{A_4} F_1 - \frac{a_4}{A_4} \sqrt{2gh_4}$$



$$\dot{x}(t) = f(x(t), u(t)) \qquad x = \begin{bmatrix} h_1 \\ h_2 \\ h_3 \\ h_4 \end{bmatrix} \quad u = \begin{bmatrix} F_1 \\ F_2 \end{bmatrix}$$

#### Process Simulation with Matlab

$$\frac{dh_1}{dt} = \frac{q_{1,in} + q_3 - q_1}{A_1}$$

$$\frac{dh_2}{dt} = \frac{q_{2,in} + q_4 - q_2}{A_2}$$

$$\frac{dh_3}{dt} = \frac{q_{3,in} - q_3}{A_3}$$

$$\frac{dh_4}{dt} = \frac{q_{4,in} - q_4}{A_4}$$

$$q_{1,in} = \gamma_1 F_1$$
  
 $q_{2,in} = \gamma_2 F_2$   
 $q_{3,in} = (1 - \gamma_2) F_2$   
 $q_{4,in} = (1 - \gamma_1) F_1$ 

$$q_1 = a_1 \sqrt{2gh_1}$$

$$q_2 = a_2 \sqrt{2gh_2}$$

$$q_3 = a_3 \sqrt{2gh_3}$$

$$q_4 = a_4 \sqrt{2gh_4}$$

Define the model by

function xdot = QuadrupleTankProcess(t,x,u,p)

Solve the differential equations using

```
[T,X]=ode15s(@QuadrupleTankProcess,...
[t0 tf], x0, ODEoptions, u, p)
```

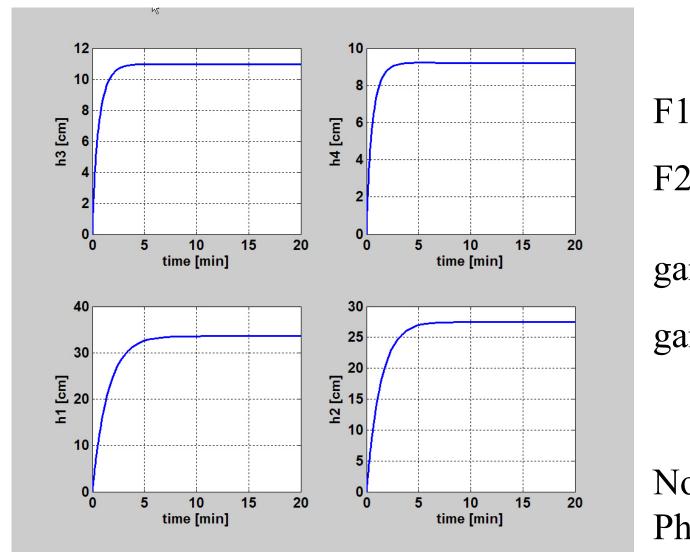
#### **Parameters**

```
% Parameters
a1 = 1.2272
                %[cm2] Area of outlet pipe 1
a2 = 1.2272
                %[cm2] Area of outlet pipe 2
a3 = 1.2272
                %[cm2] Area of outlet pipe 3
a4 = 1.2272
                %[cm2] Area of outlet pipe 4
A1 = 380.1327
                %[cm2] Cross sectional area of tank 1
A2 = 380.1327
                %[cm2] Cross sectional area of tank 2
A3 = 380.1327
                %[cm2] Cross sectional area of tank 3
A4 = 380.1327
                %[cm2] Cross sectional area of tank 4
a = 981
                %[cm/s2] The acceleration of gravity
gamma1 = 0.45; % Flow distribution constant. Valve 1
gamma2 = 0.40; % Flow distribution constant. Valve 2
p = [a1; a2; a3; a4; A1; A2; A3; A4; g; gamma1; gamma2];
```

## Simulation Scenario

```
% Simulation scenario
t0 = 0.0; % [s] Initial time
tf = 20*60; % [s] Final time
h10 = 0.0;
                  % [cm] Liquid level in tank 1 at time t0
h20 = 0.0;
                   % [cm] Liquid level in tank 2 at time t0
h30 = 0.0;
                  % [cm] Liquid level in tank 3 at time t0
                   % [cm] Liquid level in tank 4 at time t0
h40 = 0.0;
F1 = 300;
                 % [cm3/s] Flow rate from pump 1
F2 = 300;
                   % [cm3/s] Flow rate from pump 2
x0 = [h10; h20; h30; h40];
u = [F1; F2];
```

## **Start-Up Simulation**



F1 = 300 cm3/s

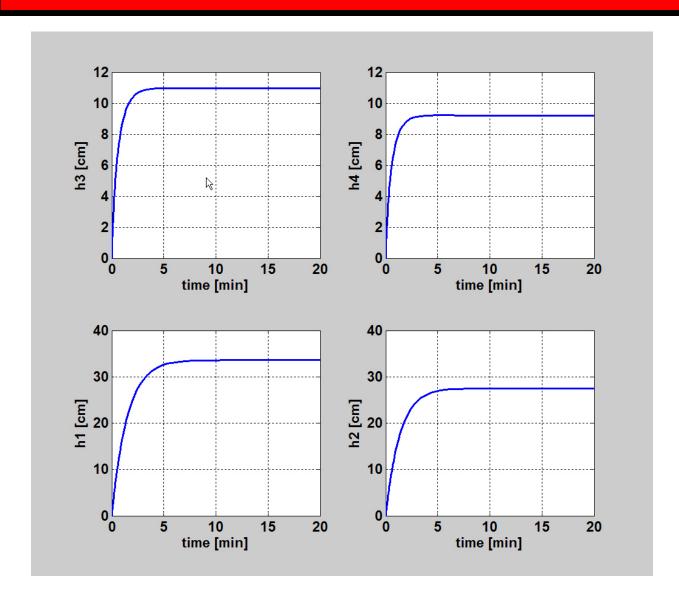
F2 = 300 cm3/s

gamma1 = 0.45

gamma2 = 0.40

Non-Minimum Phase System

## Start-Up Simulation



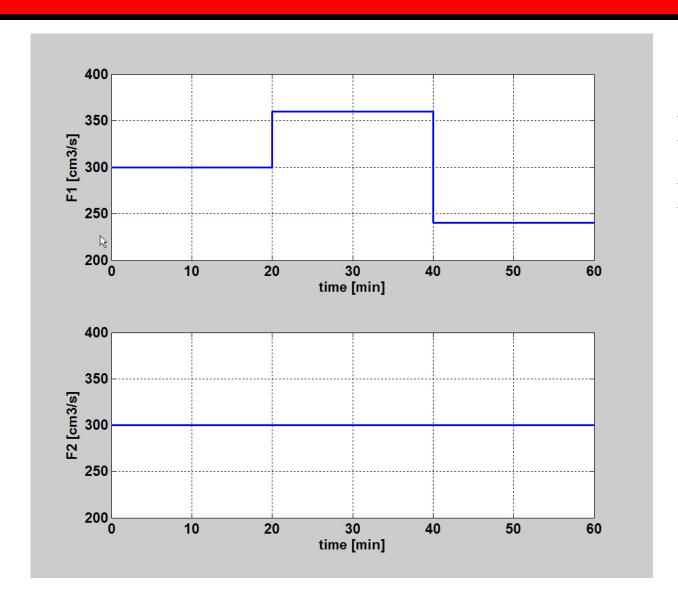
F1 = 300 cm3/s

F2 = 300 cm3/s

gamma1 = 0.45

gamma2 = 0.40

Non-Minimum Phase System

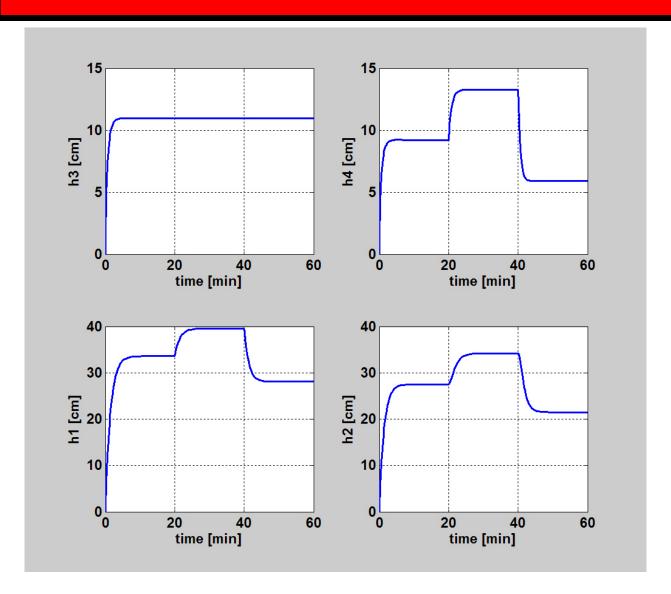


F1 = 300 cm3/s

F2 = 300 cm3/s

gamma1 = 0.45

gamma2 = 0.40

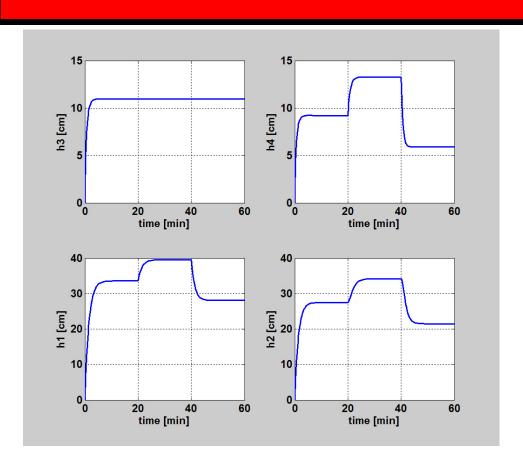


F1 = 300 cm3/s

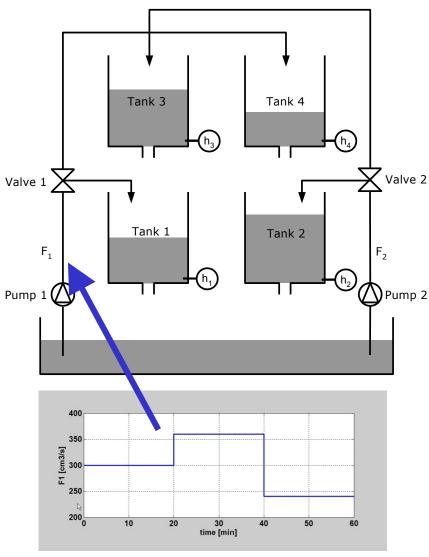
F2 = 300 cm3/s

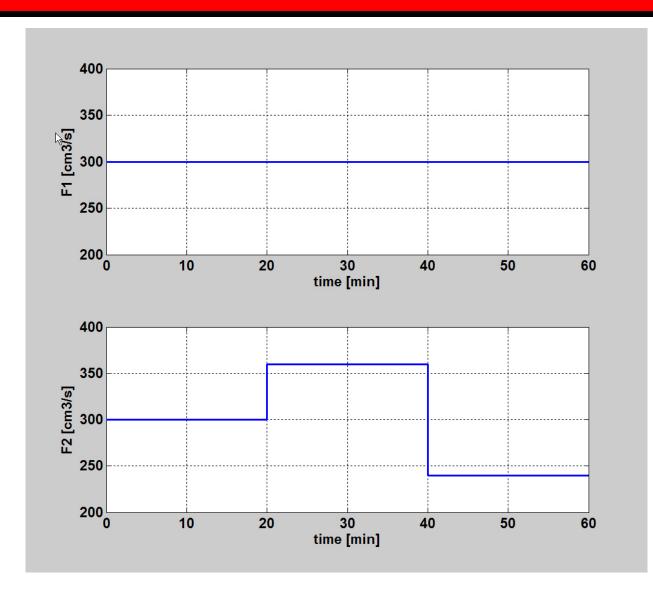
gamma1 = 0.45

gamma2 = 0.40



F1 = 300 cm3/s F2 = 300 cm3/s gamma1 = 0.45 gamma2 = 0.40



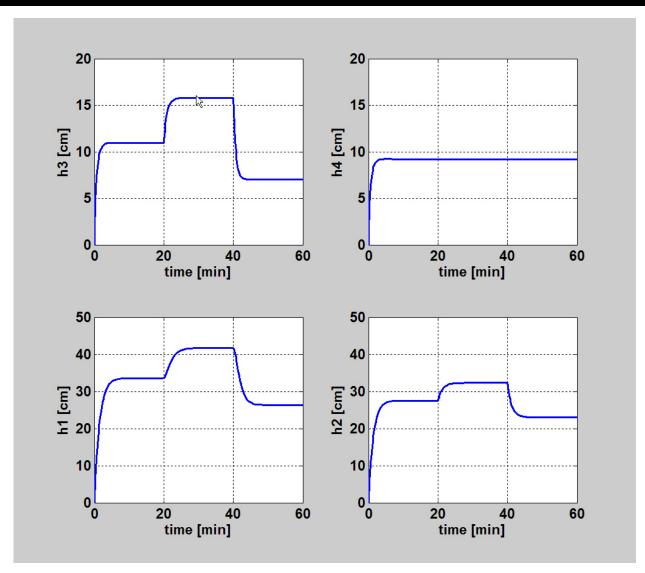


F1 = 300 cm3/s

F2 = 300 cm3/s

gamma1 = 0.45

gamma2 = 0.40

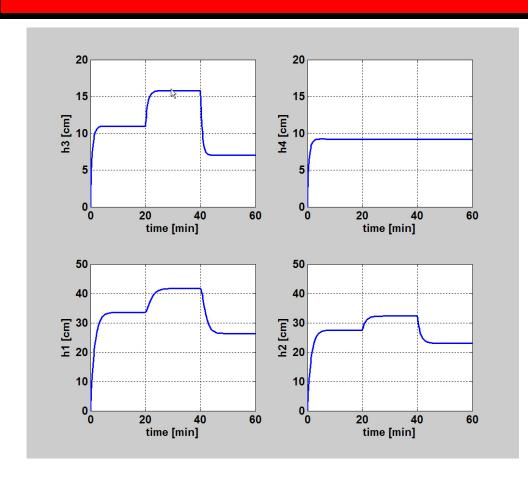


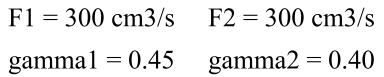
F1 = 300 cm3/s

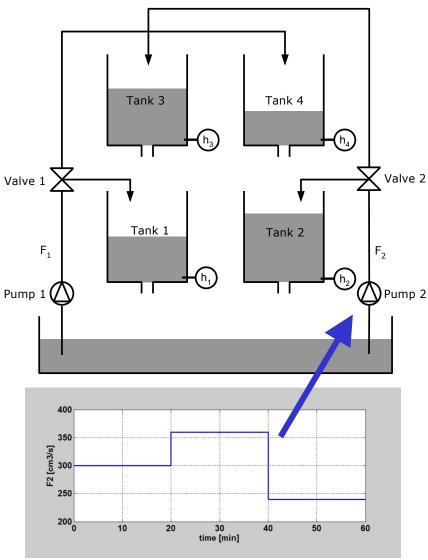
F2 = 300 cm3/s

gamma1 = 0.45

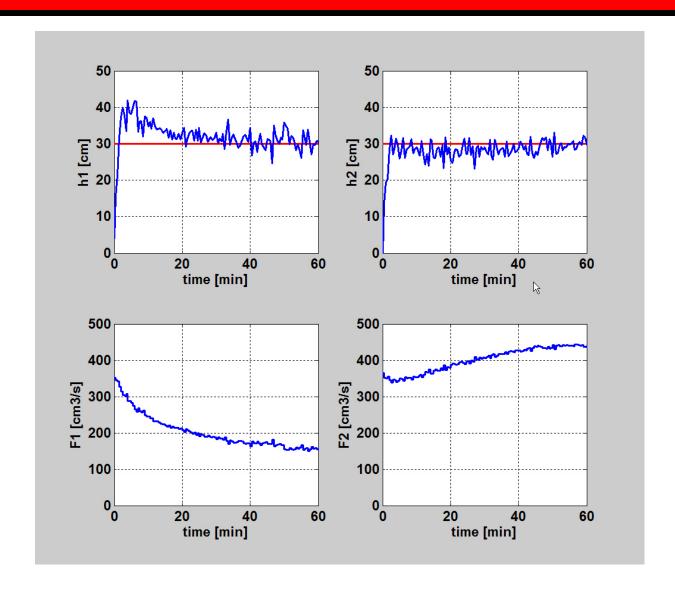
gamma2 = 0.40







## Closed Loop. PI-Controllers Minimum Phase



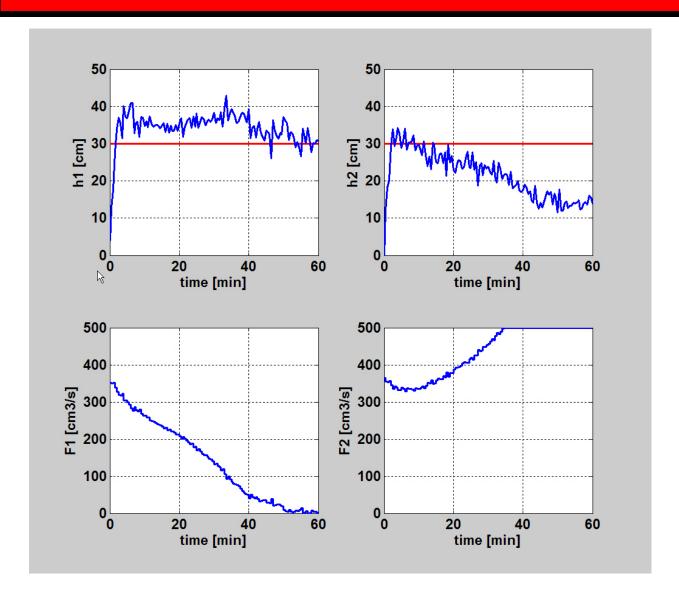
F1s = 300 cm3/s

F2s = 300 cm3/s

gamma1 = 0.65

gamma2 = 0.55

## Closed Loop. PI-Controllers Non-Minimum Phase



F1s = 300 cm3/s

F2s = 300 cm3/s

gamma1 = 0.45

gamma2 = 0.40

## Learning Objectives

- Lecture #1 will enable you to
  - Describe the components in a computer controlled system.
  - Identify, describe and analyze a control structure in terms of CVs, MVs and DVs.
  - Model and simulate a process system consisting of differential equations
  - Simulate a stochastic system
  - Simulate a deterministic/stochastic systems with digital PI-controllers in the loop.