

# MODELLING AND SIMULATIONS

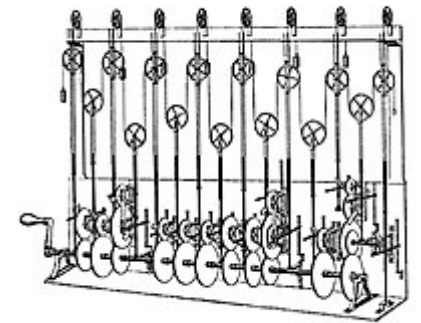
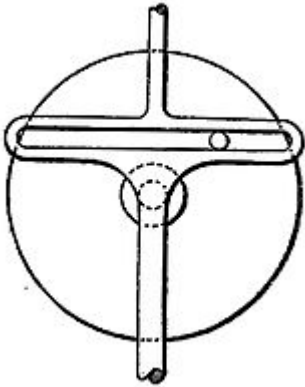
SIMULATION



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# Simulation

- Solve the equation that we have found
- Present the results
- This is referred to as Simulation
- Equations are solved using numeric tools (Matlab)
- Originally done mechanically, eg. For sinusoidal function:
  - Expresses  $A_1 \cos(\omega_1 t + \phi_1)$



[https://en.wikipedia.org/wiki/Tide-predicting\\_machine](https://en.wikipedia.org/wiki/Tide-predicting_machine)

# Numeric Methods

- Many versions exist:
- Simplest is the Euler's method

## Euler's method

Approximating  $\dot{x}(t)$ , with a difference ratio

$$\frac{x_{n+1} - x_n}{h} \approx \dot{x}(t_n) = f(t_n, x_n), \quad \text{where } h = t_{n+1} - t_n$$

Giving the following equation:

$$x_{n+1} = x_n + hf(t_n, x_n)$$

An explicit one step method

- as  $x_{n+1}$  is not included in the expression and we calculate one step ahead
- This method is not that effective
  - It has a small region of stability
  - It has a lower accuracy than other available methods, *'large local error'*



# Numeric Methods

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Giving the following equation:

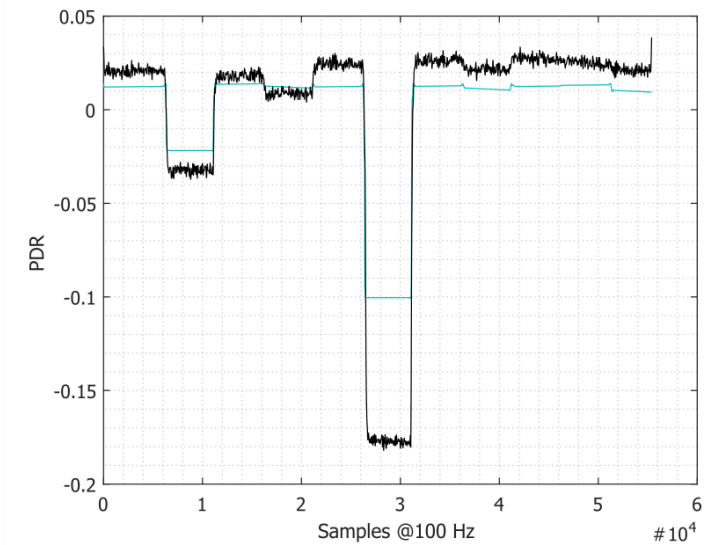
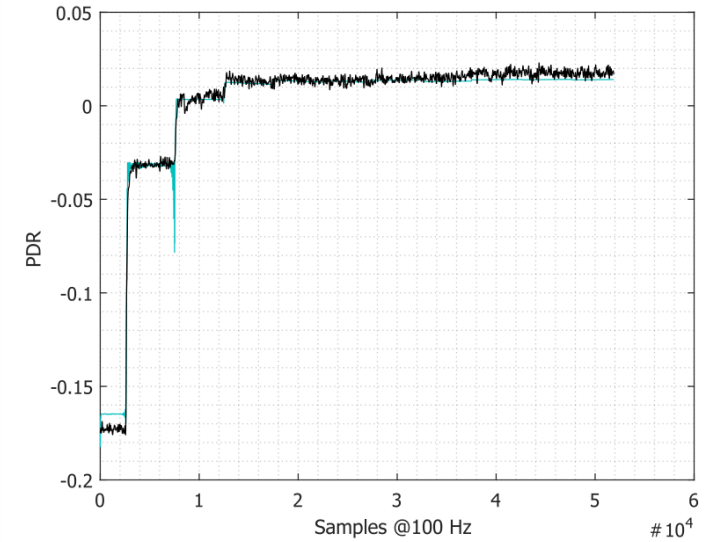
$$x_{n+1} = x_n + hf(t_n, x_n)$$

- This method is not that effective
- We use other methods such as: Runge Kutta, Adam's Method, Variable Step Length...
  - More info in section 11.6 (Modeling of Dynamic Systems, Ljung)



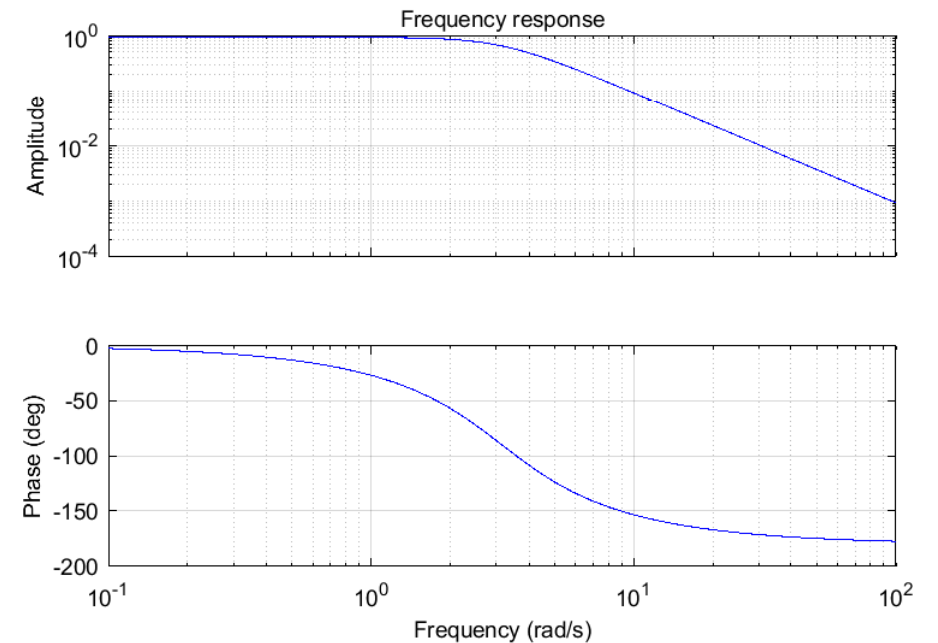
# Presentation of the Simulations

- Plot of the model simulations
  - Remember to add offset
- We can do it in time or frequency domain
- We can choose to show multiple dimensions



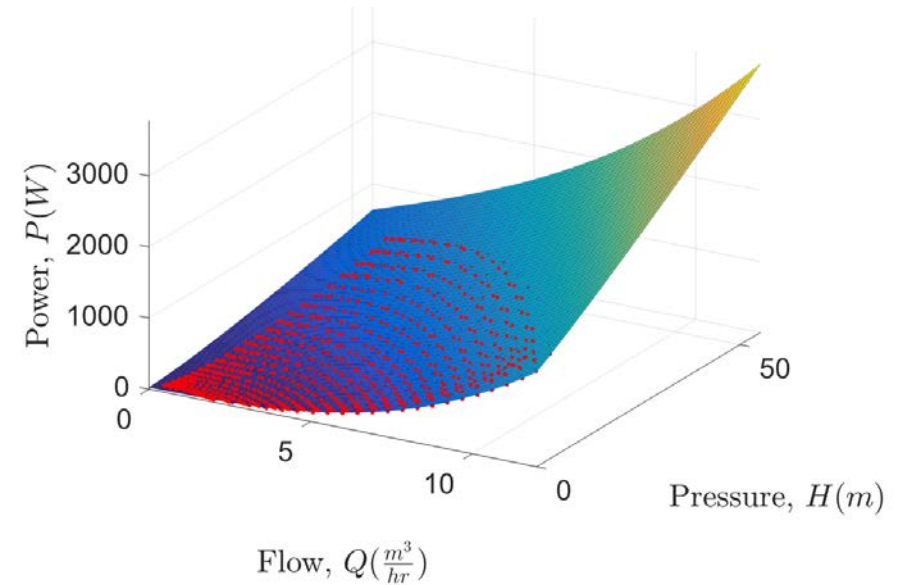
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# MODELLING AND SIMULATIONS

MODEL VALIDATION AND MODEL USE



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# Model Validation

- What is a Valid model?
- For our purpose it can yield good result
  - But it may be wrong
- We need to test the model's validity



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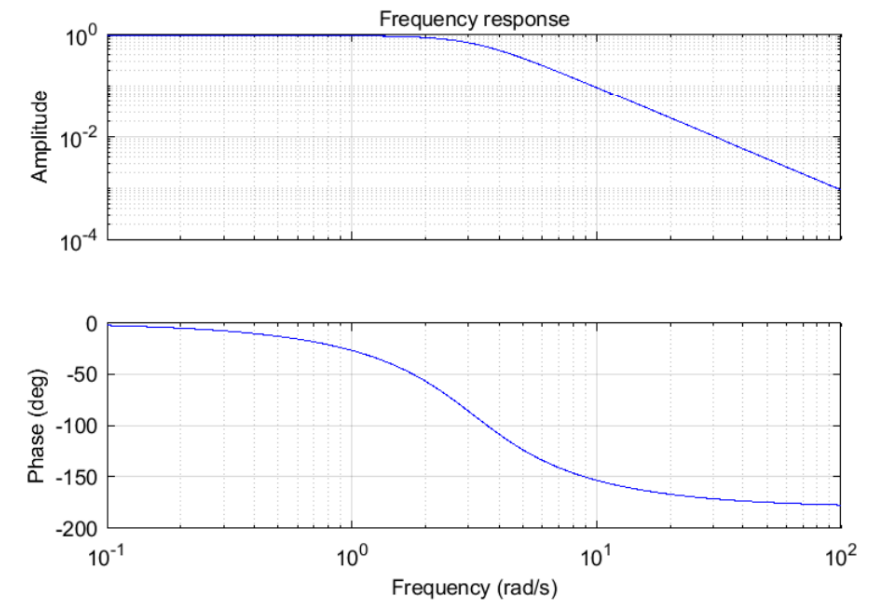
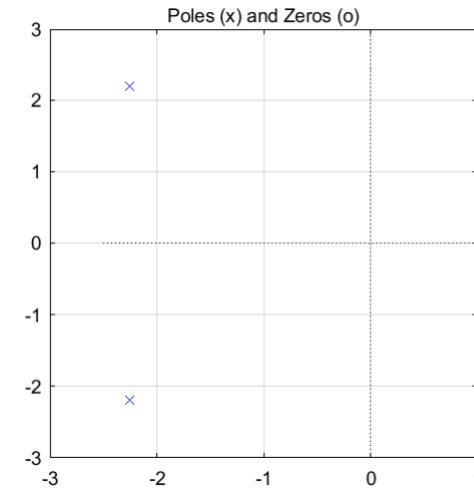
# Model Validation

## 1. Model Quality

### 1. Stability

#### 1. Poles and Zeros

#### 2. Bode analysis, frequency function



# Model Validation

## 1. Model Quality

1. Stability (Bode analysis, frequency function)

2. Ability to reproduce system behavior

1. Input output behavior comparison (simulated to real(new data set))

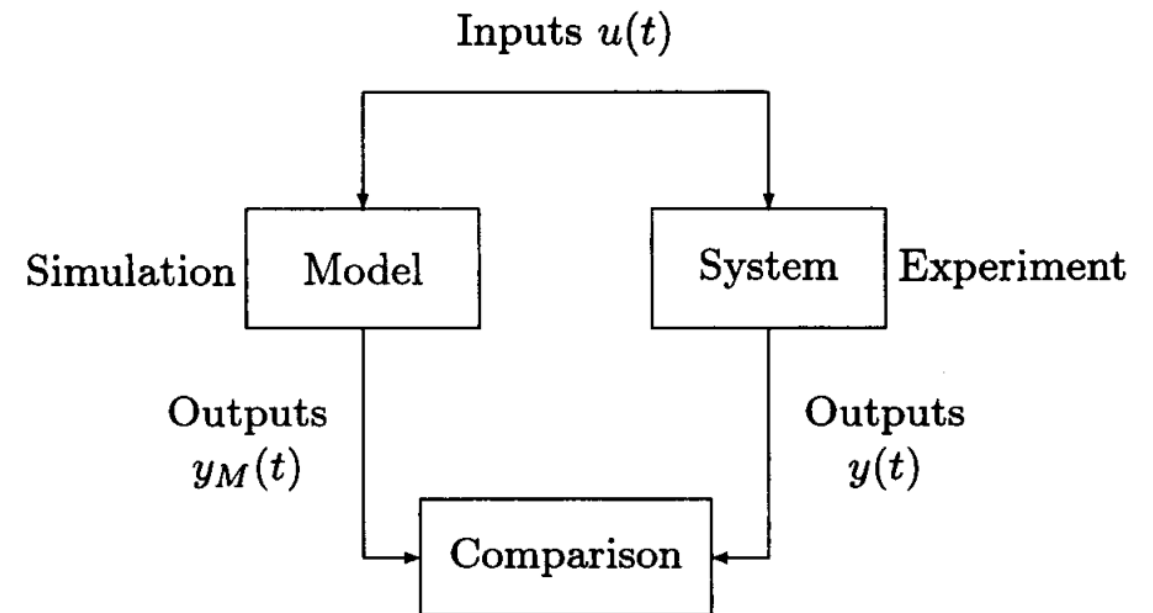
2.  $k$ -step prediction (prediction horizon  $k$  larger than  $\tau$ )

1. Can be done using the residuals ( $r_{\text{resid}}$  '1 step ahead prediction errors')



# Test of Validity

- Compare the **model's** output with the **experimental** results
- The **comparison** of the two **outputs** must be **small**



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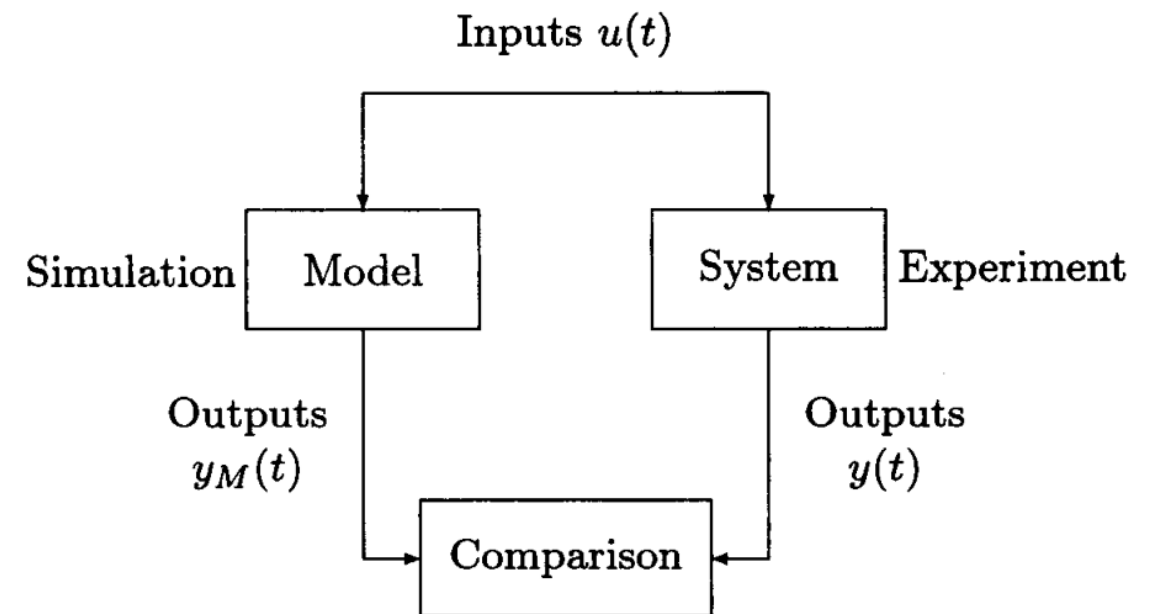
How to determine what is small enough?

Depends on:

- The purpose of the model
- Disturbances influencing the model

Which parameters influence the system most

- Pay attention to these and update





# Model Validation – Residual Analysis

- Goodness of fit between test and reference data
    - The goodness of fit is calculated using the normalized root mean square error as the cost function
- goodnessOfFit

# Model Validation

1. Model Quality
2. Residual Analysis

# Model Validation – Residual Analysis

This is a guess, or a prediction of  $y(t)$  at time  $(t - 1)$

$$\hat{y}(t|\theta)$$

Where  $\theta$  is the parameter vector which contains the parameters of the identified model, where parameters of  $\theta$  are to be adjusted to collected data.

Then we can calculate the residuals, *(the parts of the data that the model could not reproduce)*

$$\epsilon(t) = \epsilon(t, \hat{\theta}_n) = y(t) - \hat{y}(t|\hat{\theta}_n)$$

In Matlab you can also call

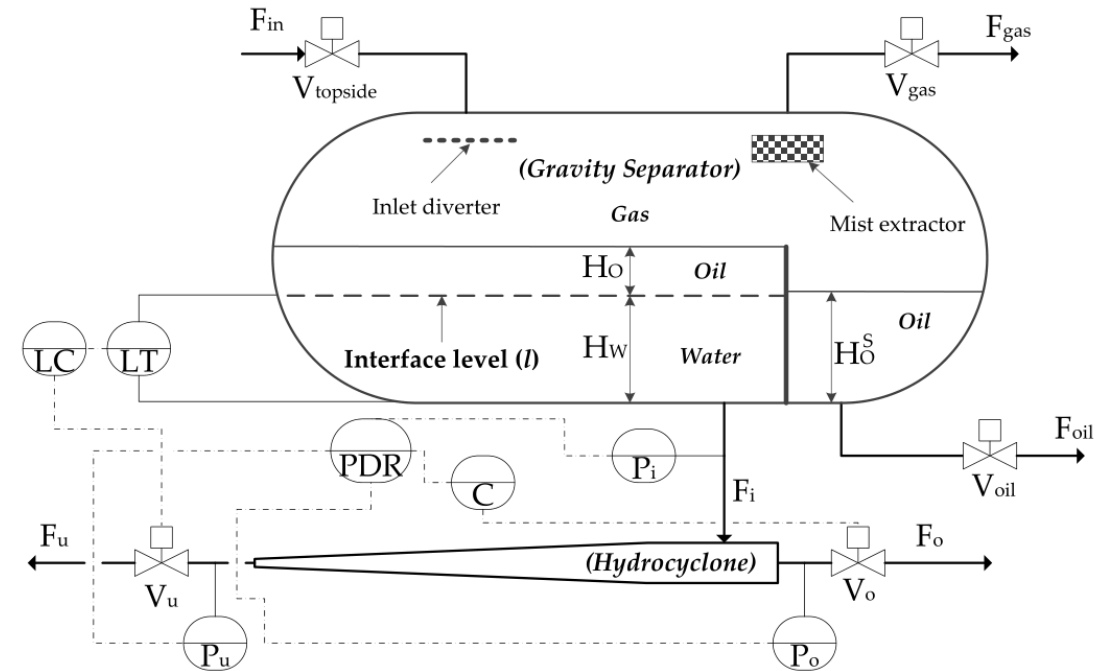
```
resid(Data,sys)
```

# Domain of Validity

- Operating range
  - Right operating conditions
  - Must assure that

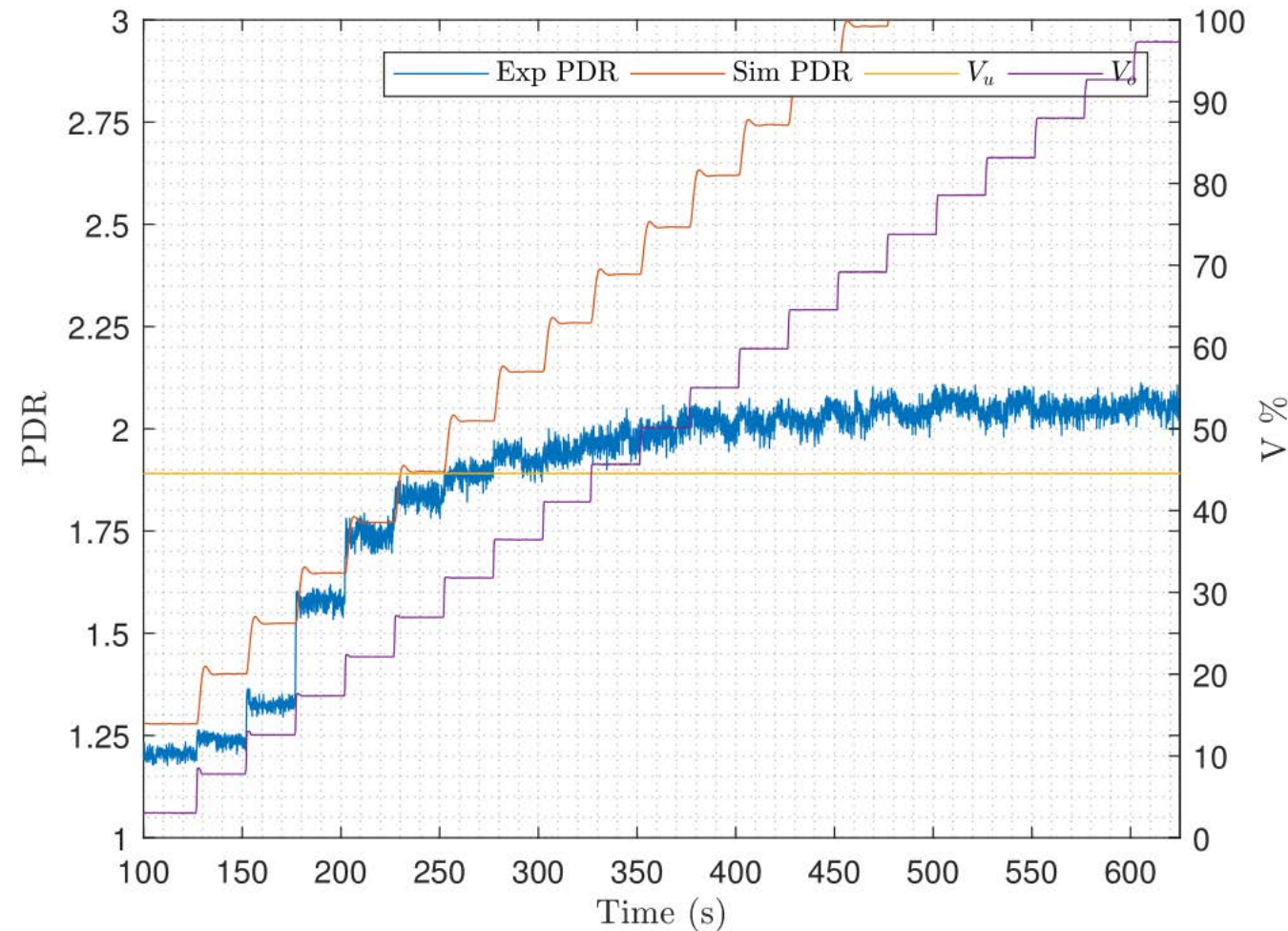
# Domain of Validity

- Example with a model of a valve governing the PDR of a hydrocyclone
- Valve  $V_o$  is the input
- The pressure drop ratio (PDR) is the output
  - $$\text{PDR} = \frac{P_i - P_o}{P_i - P_u}$$
- A linear model is generated from data collected



# Domain of Validity

- Example with a model of a **valve** governing the **PDR** of a hydrocyclone
- The linear model is identified around a **operating point** of:
  - **PDR = 1.8%**
  - **Pressure 7 bars**
- Moving **too far** away from this point results in deviation from real data
- Thus the mode is only **valid** within a certain operating point



# Models Validity and the Critical View

- A model may be invalid for changing operating conditions
  - Such as PDR, pressure, valve opening...
- A model cannot be made *Perfect*
  - *i.e. it cannot have a 100% fit for all conditions*
- Make sure that the model fits well for your use and operating conditions
- Be prepared to modify the model to fit to new operating conditions if necessary
- Do not over complicate the model, model the necessary dynamics





# MODELLING AND SIMULATIONS

CASE STUDY: PROCESS DYNAMICS MODELING  
MODELLING A TANK'S LEVEL



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# Hydraulic system Modeling

- Consider only non-compressible fluids
- Main parameters to consider
  - Pressure  $\left[P = \frac{N}{m^2}\right]$
  - Flow  $\left[F = \frac{m^3}{s}\right]$  (Volumetric flow)
  - Mass flow (multiply with density  $\rho$ )
  - Density  $\left[\rho = \frac{m}{V}\right]$
  - Gravity  $\left[g = 9.84 \frac{m}{s^2}\right]$

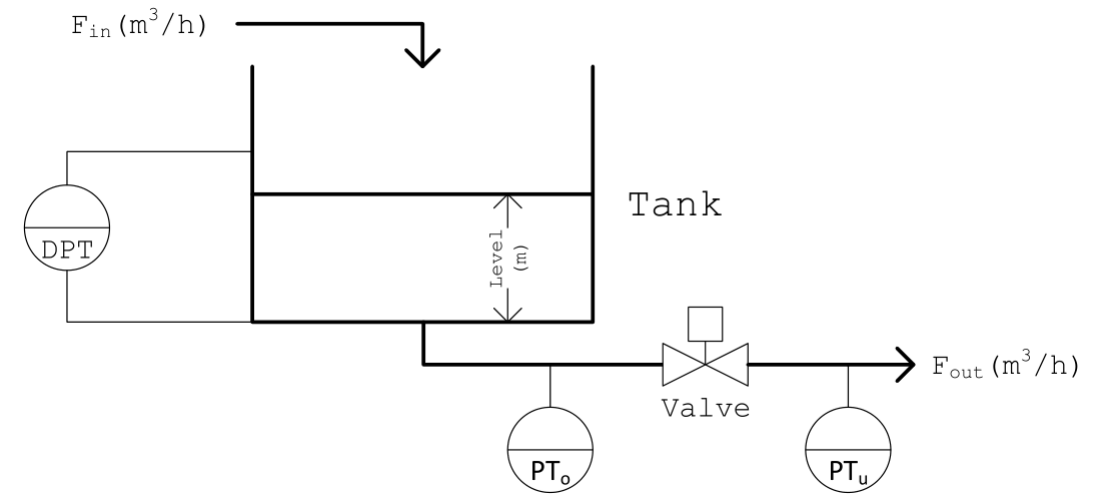


# Modeling of A Hydraulic System: Level of a tank

One of the most **common** problems in **industrial control**

Model the **level** of a **tank** which is controlled by a **downstream valve**

**Sparse** measurements: *level, pressure (no flow)*



# Modeling of A Hydraulic System: Level of a tank

We are given the following system:

Unknown flow into the tank

$$F_{in} [m^3/h]$$

Flow out of the system

$$F_{out} [m^3/h]$$

A valve that governs the flow out of the system

$V$

A delta pressure transmitter (DPT) to measure the level

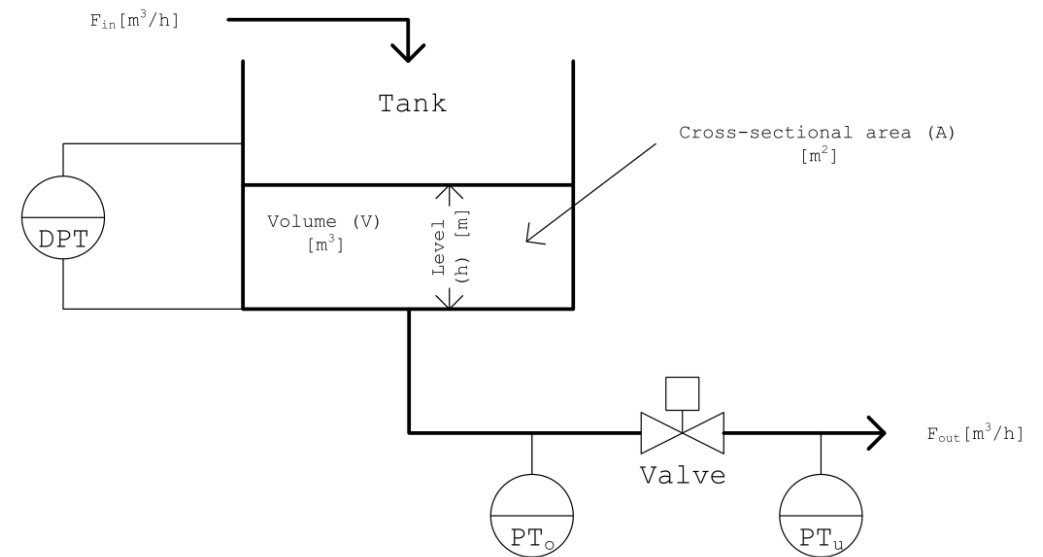
$$l [m]$$

Pressure upstream the valve

$$PT_o [bar]$$

Pressure downstream the valve, assumed to be atmospheric

$$PT_u [bar] = 1bar$$



# Conservation Laws

- Conservation of mass

$$\left\{ \begin{matrix} \text{rate of mass} \\ \text{accumulation} \end{matrix} \right\} = \left\{ \begin{matrix} \text{rate of} \\ \text{mass in} \end{matrix} \right\} - \left\{ \begin{matrix} \text{rate of} \\ \text{mass out} \end{matrix} \right\}$$

Or

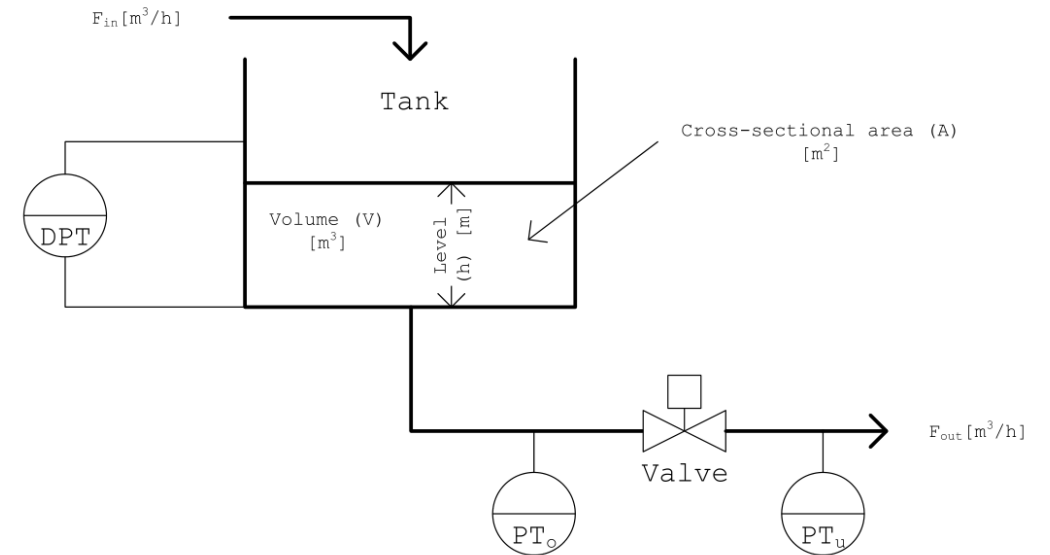
$$\{Volume\} = \left\{ \begin{matrix} \text{rate of} \\ \text{mass in} \end{matrix} \right\} - \left\{ \begin{matrix} \text{rate of} \\ \text{mass out} \end{matrix} \right\}$$

Which can be written as

$$\frac{d(\rho V)}{dt} = \rho \cdot F_{in}(t) - \rho \cdot F_{out}(t) = 0$$

Where  $\rho$  is the liquid's **density**, here **assumed constant**, we now have:

$$\frac{d(\rho V)}{dt} = F_{in}(t) - F_{out}(t) = 0$$



## Relationship between height (level) and the volume

The volume is equal to:

$$V = A \cdot h$$

Thus we can write:

$$A \frac{dh(t)}{dt} = F_{in}(t) - F_{out}(t)$$

Again we must assume **constant**  $\rho$  as **volume** is not **constant** for **fluids**

Further we have that the volume of the tank is the integral of the flow, i.e. conservation of energy:

$$V = \int F dt$$

# Flow balance

Some important aspects of flow:

The sum of flow connected in a junction is zero

$$\sum_i F_i(t) \equiv 0$$

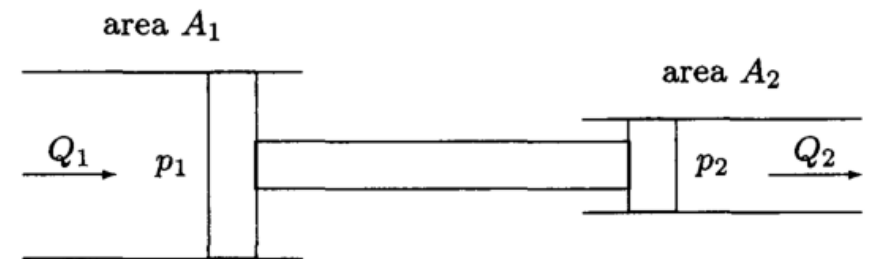
The total pressure over a series of connections is equal to the sum of pressure drops

$$p_{r+1} = \sum_{i=1}^r p_i$$

In addition if incompressible fluid is considered we have that

$$p_1 F_1 = p_2 F_2$$

Where  $Q = F$





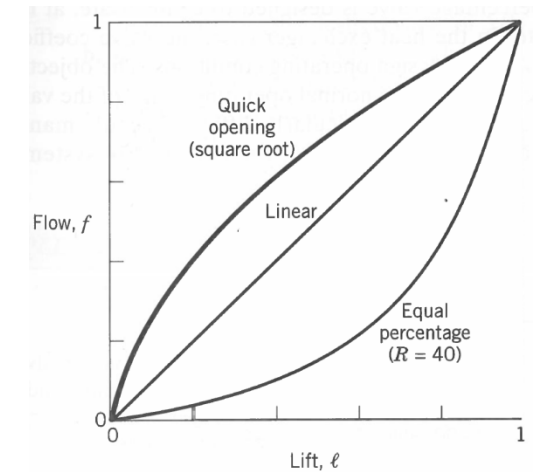
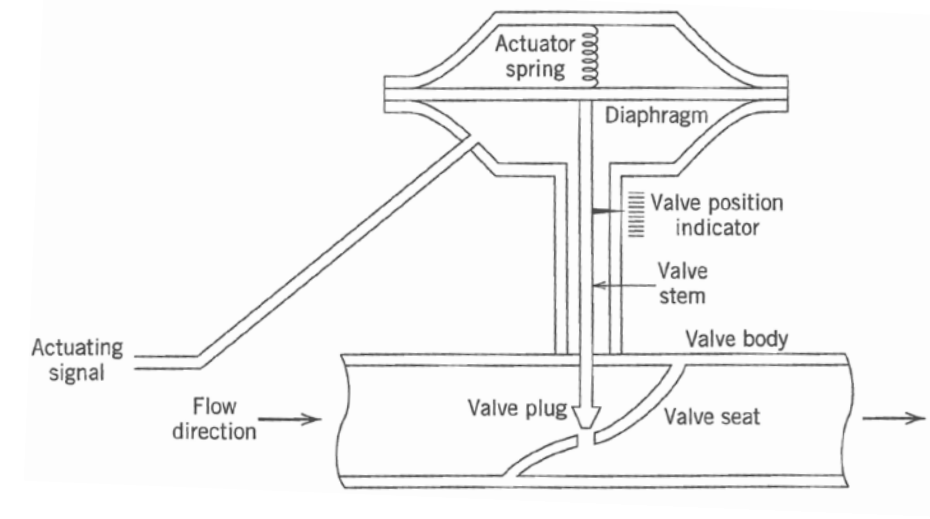
# Flow Rates

The inlet flow rate is a unknown disturbance

The outlet flow '**assuming that the tank has a valve on the outlet**' is unknown but governed by the **valves opening degree**

# Control Valves

- Control the flow rate by altering the head loss
- Desirable to have close to **zero** head loss at **fully open**
- Consider:
  - Flow characteristic and the fluid properties
  - Actuator properties, *topworks*



# Valve's Equation

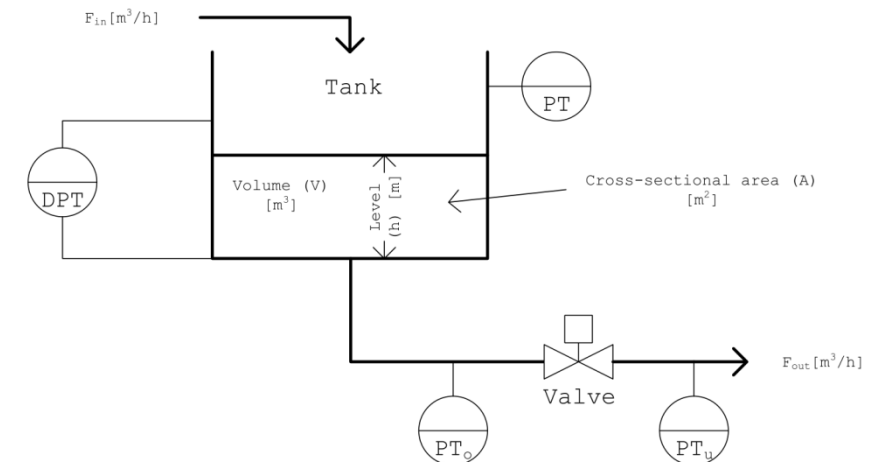
The flow through a fixed valve, or an orifice is facilitated by the pressure drop

For a fixed valve at the bottom of the tank we have the following pressure drop equation:

$$\Delta P = P_b - P_u$$

Where  $P_b$  is the pressure at the bottom of the tank and the  $P_u$  the pressure downstream the valve (*assumed turbulent flow*)

In addition  $P_u$  is assumed ambient



# Valve's Equation (Bernoulli equation)

Considering the valve as an orifice, we can derive the following equation under the following assumptions:

- *Non-compressible flow*

$$F = C_v^* \sqrt{\frac{P_b - P_u}{\rho}} = C_v \sqrt{\frac{P_b - P_u}{\rho}} f(u)$$

Where:

$F$  = is the flow out of the tank ( $F_{\text{out}}$ )

$C_v^*$  = is the valve constant depending on the opening degree of the valve

$\rho$  = is the density of the liquid

$f(u)$  = represents the valve's characteristics of the openness area related to the openness percentage  $u$

Which is a *mechanical energy balance*, or the *Bernoulli equation*

i.e. the valve can only be actuated in one direction, since  $\sqrt{-1} = 1i$

# Estimate the unknown parameter

- In the equation for the valve we have an unknown parameter  $C_v$

$$F_{in} = C_v \sqrt{\frac{P_b - P_u}{\rho}} f(u)$$

- It can be estimated from data
  - $F_{in}, u, P_b, P_u$
- Use least squares estimate (LSE) to find the coefficient  $C_v$

$$r_i = y_i - \hat{y}_i$$

The summed square of residuals

$$S = \sum_{i=1}^n r_i^2 = \sum_{i=1}^n (y_i - \hat{y}_i)^2$$



# Estimate the unknown parameter in the valve equation

- In the equation for the valve we have an unknown parameter  $C_v$

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  - $F_{in}, u, P_b, P_u$
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The summed square of residuals

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For our case it can be written as, **(under the assumption that  $C_v$  is proportional to the valve opening):**

$$\min_{C_v} \sum_i \left| F_{in}(i) - C_v u(i) \sqrt{\frac{P_b(i) - P_u(i)}{\rho}} \right|^2$$

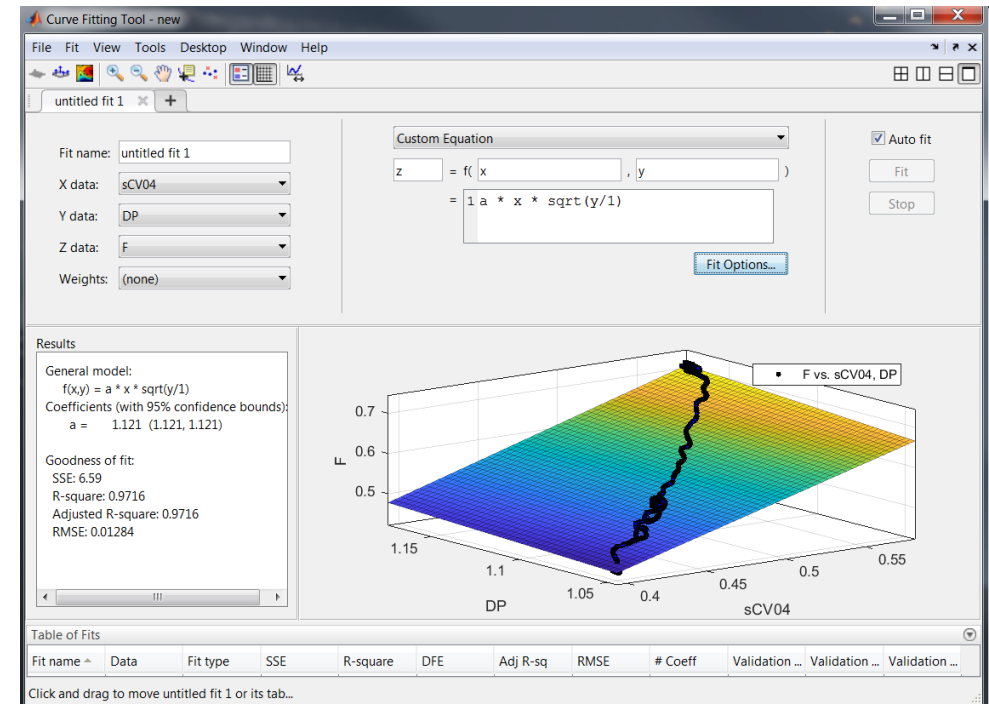


# Estimate the unknown parameter

- Matlab can be used to solve such problems, using e.g. the **curve fitting toolbox** [`cftool`].

## Demo in Matlab:

calculating the unknown parameter  $a$  using **least squares Method** using collected data.





# Valve as a Flow Resistance

- If we see the valve as a flow resistance, we have:

$$h = F_{out} \cdot R_v$$

Where

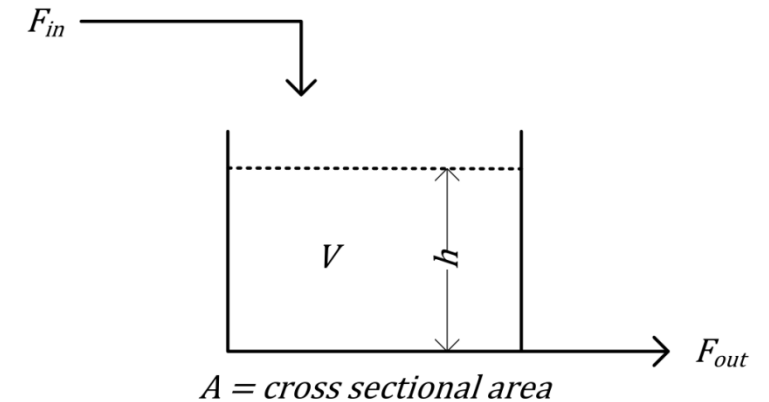
$F$  = is the flow,

$h$  = is the head or the liquid level,

$R_v$  = is the resistance of the line induced by the valve.

We can rearrange this into the flow-head equation:

$$F_{out} = \frac{1}{R_v} h$$



# Valve's Equation (Hydrostatic Pressure)

**The driving force of the flow  $F$  is the pressure.**

**Assume** no pressure at the head of the tank, then,

The **pressure** at the **bottom** of the tank is **related** to the **level height** of the water  $h$  through the force balance:

$$P_b = \frac{\rho g}{A} \cdot V = P_u + \frac{\rho g}{g_c} h$$

Where

$V$  = Volume of the tank

$g$  = gravitational acceleration (**constant**)

$g_c$  = conversion factor (**constant**)

$\rho$  = is the density of water

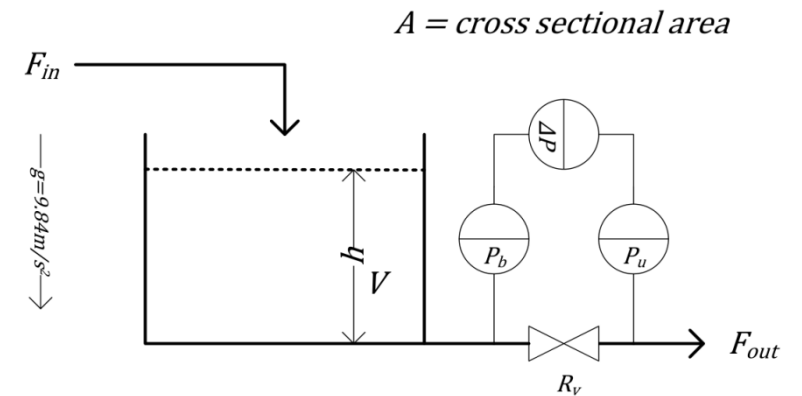
$P_b$  &  $P_u$  = Bottom and underflow pressure

Thus the Pressure at the bottom is governed by the hydrostatic pressure

And substituting  $P_b = P_u + \frac{\rho g}{g_c} h$  and  $F = C_v^* \sqrt{\frac{P_b - P_u}{\rho}}$  into:

$$A \frac{dh(t)}{dt} = F_{in}(t) - F_{out}(t)$$

We get...



# Final Non-Linear Equation

We now have the model of the tank system, in this case the valve has one setting, i.e.  $I$  is a resistance depending on the  $C_v$  value:

$$A \frac{dh(t)}{dt} = F_{in}(t) - C_v \cdot \sqrt{h(t)}$$

Where

$$C_v \triangleq C_v^* \sqrt{\frac{g}{g_c}}$$

Where we have a **nonlinearity** in the square root term

Next step is to linearize this term, if we wish to work with linear models...

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$$A \frac{dh(t)}{dt} = F_{in}(t) - C_v \cdot \sqrt{h(t)}$$

*This assumes that the tank is not pressurized, any pressurization pressure will be added to the hydrostatic pressure*

Where

$$C_v \triangleq C_v^* \sqrt{\frac{g}{g_c}}$$

Where we have a **nonlinearity** in the square root term

Next step is to linearize this term, if we wish to work with linear models...

# Linearization

$$A \frac{dh(t)}{dt} = F_{in}(t) - C_v \cdot \sqrt{h(t)}$$

We first find the steady state conditions,  $(h_s, F_{in,s})$ , such that  $h' = h - h_s$  and  $F'_{in} = F_{in} - F_{in,s}$ , i.e. ' denotes the deviations from steady state, or the reference point for linearization.

We now follow the standard Taylor linearization, for:

$$\frac{dy}{dt} = f(y, x)$$

Where  $y = h$  and  $x = F_{in}$

Can be linearized by Taylor series expansion, with higher order than linear truncated:

$$f(y, x) \cong f(y_s, x_s) + \left. \frac{\delta f}{\delta y} \right|_{y_s, x_s} (y - x_s) + \left. \frac{\delta f}{\delta x} \right|_{y_s, x_s} (x - x_s)$$

If we have that the steady state condition  $f(y_s, x_s) = 0$  and substituting for  $y' = y - y_s$  and  $x' = x - x_s$ , we have

$$\frac{dy'}{dt} = \left. \frac{\delta f}{\delta y} \right|_s y' + \left. \frac{\delta f}{\delta x} \right|_s x'$$



# Linearization

$$\frac{dy'}{dt} = \left. \frac{\delta f}{\delta y} \right|_s y' + \left. \frac{\delta f}{\delta x} \right|_s x'$$

$$\frac{dy}{dt} = f(y, x) \rightarrow A \frac{dh(t)}{dt} = F_{in}(t) - C_v \cdot \sqrt{h(t)}$$

Now, for  $y = h$  and  $x = F_{in}$ , the non-linear equation becomes:

$$A \frac{dh'}{dt} = 1 \cdot F'_{in} - \frac{C_v}{2\sqrt{h_s}} \cdot h'$$

Where:

$$h' = h - h_s \text{ and } F'_{in} = F_{in} - F_{in,s}$$

Note:

$$\frac{d}{dx} \sqrt{u} = \frac{1}{2\sqrt{u}}$$

## Convert to TF

$$A \frac{dh}{dt} = F_{in} - \frac{C_v}{2\sqrt{h_s}} \cdot h$$

For simplification we set the valve resistance as  $\frac{1}{R}$  and we get the following equation after Laplace transform:

$$A \cdot s \cdot H(s) = F_{in}(s) - \frac{1}{R} \cdot H(s)$$

We want to have the standard input output relationship namely,  $\frac{H(s)}{F_{in}(s)}$ , thus:

$$H(s) = \frac{F_{in}(s)}{As + \frac{1}{R}} \rightarrow \frac{H(s)}{F_{in}(s)} = \frac{1}{As + \frac{1}{R}} = \frac{R}{ARs + 1} = \frac{K}{\tau s + 1}$$



# Exercise

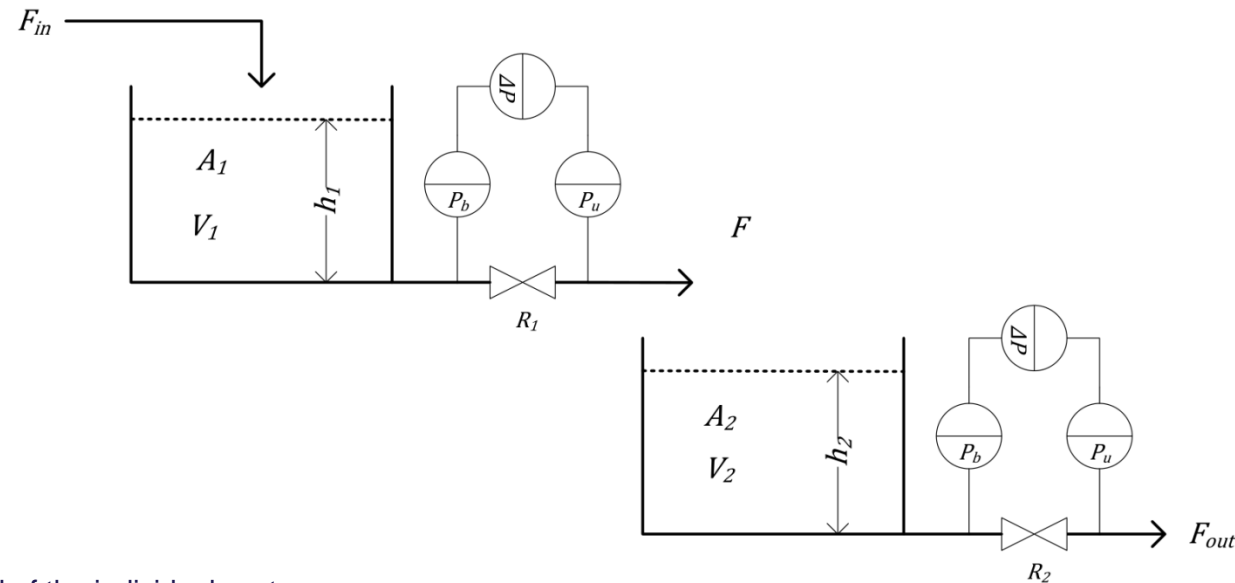


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# Exercise

Identify the model of the following tank system, with a fixed valve position.



1. Set up the transfer function model of the individual systems
  1. Hint: we aim at modeling the relationship between the input flow and the output flow, i.e.  $F_{in}$  and  $F_{out}$ , where the valves resistance  $R$  is a constant
2. Draw a block diagram to arrange the transfer functions
3. Construct the total transfer function
4. Implement the system into Matlab and analyze the response, try with  $A_{1,2} = 0.1, 1, 10$  and simulate for 100s

