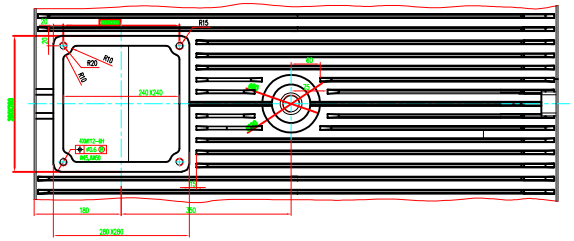
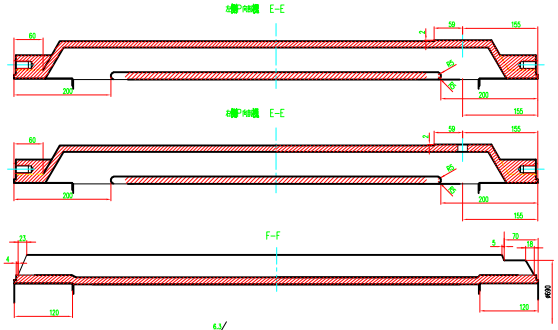
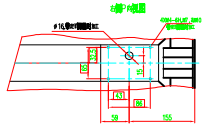




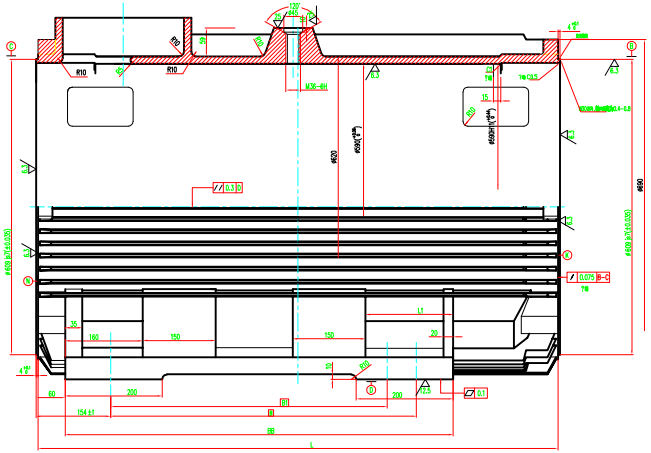


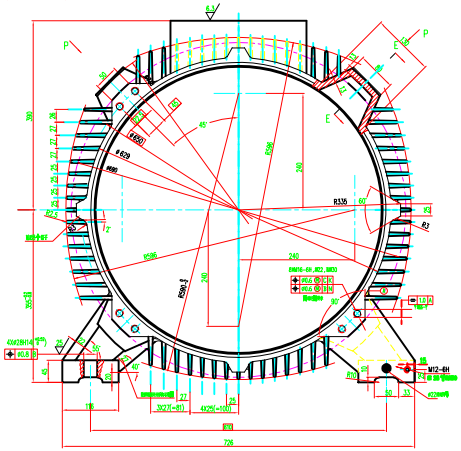
技术要求

1.铸件应符8Q/SD010-2024的规定.

2.止口外径、铁心槽内径外圆对为同轴公差带φ0.75X，其对节圆径度在其公差带以圆内

3.铁心槽内径对两端LE和NX公共基准轴线的同轴度公差为0.05 .





代号	型号	B1	B	BB	L1	L	重量
8AP.034.1596.1	YE4-355S	500	560	730	185	962h11	510
" .2	YE4-355M	500	560	730	185	962h11	510
" .3	YE4-355L	----	630	800	140	1072h11	590
" .4	YE4-355S	560	560	730	185	962h11	510
" .5	YE4-355M	560	560	730	185	962h11	510
" .6	YE4-355L	----	630	800	140	1072h11	590

更改文件号	签名	年月日	8D340013-06	8SD.034.0013.1-6	
设计			7.5m(YE4-355)	重量	比例
工艺			HT200	上海7?配 上海?7??铸造厂	