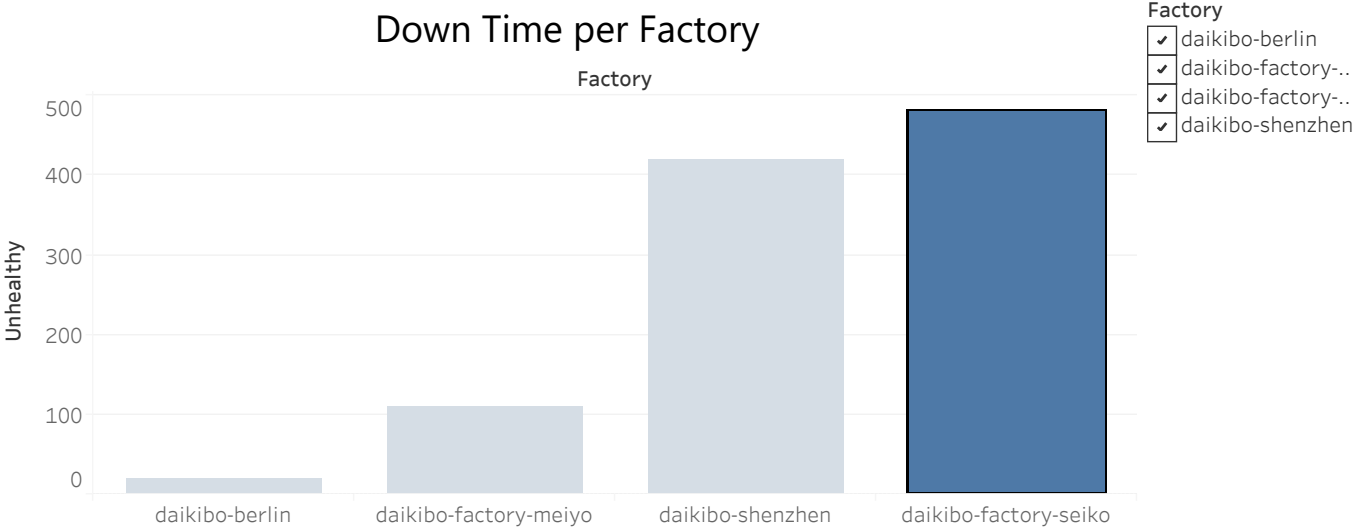


Down Time per Factory



Downtime Per Machine

