

# Effect of Benzotriazole on Corrosion of Stainless Steel 302 in $\text{H}_2\text{SO}_4$ Solution

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## Abstract

The corrosion behavior of stainless steel type 302 in different concentrations ( $10^{-3}$  to  $8 \times 10^{-3}$ ) of benzotriazole (BTA) in 1 M  $\text{H}_2\text{SO}_4$  has been studied by potentiodynamic polarization measurements at a scan rate of  $1 \text{ mVs}^{-1}$ . It is found that passive potential, corrosion potential increase with increasing benzotriazole concentrations, while critical current, corrosion current, passivation current and corrosion rate decrease.

## 1. Introduction

In most inhibition studies the formation of donor - acceptor surface complexes between free or pi-electron of an inhibitor and the vacant d-orbital of a metal were postulated [1-4]. The application of acid corrosion inhibitors in the industry is widely used to prevent or minimize metal loss during contact with acids. There is a continuous search for better corrosion inhibitors to meet the needs of industry because of the vast differences of the media encountered in the industry. It has been shown that organic compound containing heteroatoms with high electron density such as nitrogen, sulfur and oxygen, or those containing multiple bonds, are effective acid inhibitors [5]. The remarkable efficiency of benzotriazole (BTA) as a corrosion inhibitor has been established for over 30 years and yet there is no general agreement on its mode of action and in particular its specificity. Of particular interest in the general field of organic inhibitors is the nature of the chemical bond at the metal surface and on explanation of why these substances often provide such excellent protection when, as in the case of BTA, the protective film is of the order of molecular dimensions only. The protective action of this inhibitor has been attributed to the formation of a polymeric film of metal-BTA on the metal surface [6-8]. The aim of this work is to study the electrochemical behavior of stainless steel type 302 in absence and presence of BTA with various concentration in sulfuric acid in different temperatures

## 2. experimental

302 stainless steel are composed of 0.15% C, 2.00% Mn, 0.045% P, 0.03% S, 17%-19% Cr and 8.00%-10% Ni. The experiments were carried out at 10, 30, 50 °C in a conventional three-electrode electrochemical cell. The working electrode was a stainless steel sheet with geometrical area of  $1.2 \text{ cm}^2$ , which before each experiment was polished with grade 400, 1200 emery paper. They were then washed with distilled water and acetone. A platinum electrode and a saturated calomel electrode (SCE) were used as counter and reference electrode respectively. The electrochemical measurements were performed by an potentiostat . CG, CV & PG system model DPSWx . The anodic and

cathodic polarization curves obtained by scanning the potential of the working electrode ( $1\text{mVs}^{-1}$ ) over the range  $-600$  \_  $+200$  mV.

The electrochemical parameters of this study were obtained from the potentiodynamic polarisation curves at 10, 30, 50 °C. These include the corrosion potential, corrosion current density, critical current, passivation current. Passive potential.

### 3. Results and discussion

Potentiodynamic anodic polarization curves for a stainless steel electrode in sulphuric acid (1M) containing various concentrations of benzotriazole were used for potentiodynamic measurements. The polarization curves for these solutions at three various temperature (10, 30, 50 °C ) show characteristic active and passive regions.

3.1. at 10 °C results (table. 1) show that the current- density value decreases in the passive region as the concentration of BTA increases. The passive potential  $E_{pp}$  decreases as the concentration of BTA increase from  $10^{-3}$  to  $8 \times 10^{-3}$  . the passive current  $I_p$ , critical current and corrosion current decreases as the concentration of BTA increases [fig.1].

The least measure for corrosion current and corrosion potential have obtained at  $6 \times 10^{-3}\text{M}$  (BTA) .

The inhibition efficiency, (I%) was given by an equation

$$(I\%) = 100 (1 - i_{\text{corr}} / i_{\text{corr}}^0)$$

where  $i_{\text{corr}}$  and  $i_{\text{corr}}^0$  denot the corrosion current densities in the presence and absence of an inhibitor, respectively [9].the inhibition efficiency at  $6 \times 10^{-3}\text{M}$  (BTA) is 70%.

Table. 1

Effect of benzotriazole on the corrosion behavior of stainless steel type 302 at 10 °C

[BTA] (M)	Passive Potential- $E_{pp}$ mV	Corrosion potential - $E_{corr}$ mV	Passive Current $I_p$ , $\mu\text{Acm}^{-2}$	Critical current $I_c$ $\mu\text{Acm}^{-2}$	Corrosion current $I_{corr}$ , $\mu\text{Acm}^{-2}$
Blank	290.1	401.8	33.1	94.06	18.24
$10^{-3}$	225.2	295.5	19.9	53.57	10.47
$3 \times 10^{-3}$	216.2	275.7	19.4	123.3	17.70
$4 \times 10^{-3}$	201.8	277.5	17.7	58.87	8.4
$8 \times 10^{-3}$	200	270.3	17.13	58.8	12.58

3.2. at 30 °C results (table. 2) show that the current- density value decreases in the passive region as the concentration of BTA increases. The passive potential  $E_{pp}$  decreases

as the concentration of BTA increase from  $10^{-3}$  to  $8 \times 10^{-3}$  . the passive current  $I_p$ , critical current and corrosion current decreases as the concentration of BTA increases [fig.2].

The least measure for corrosion current and corrosion potential have obtained at  $8 \times 10^{-3}$  M (BTA) .the inhibition efficiency at  $8 \times 10^{-3}$  M (BTA) is 97%.

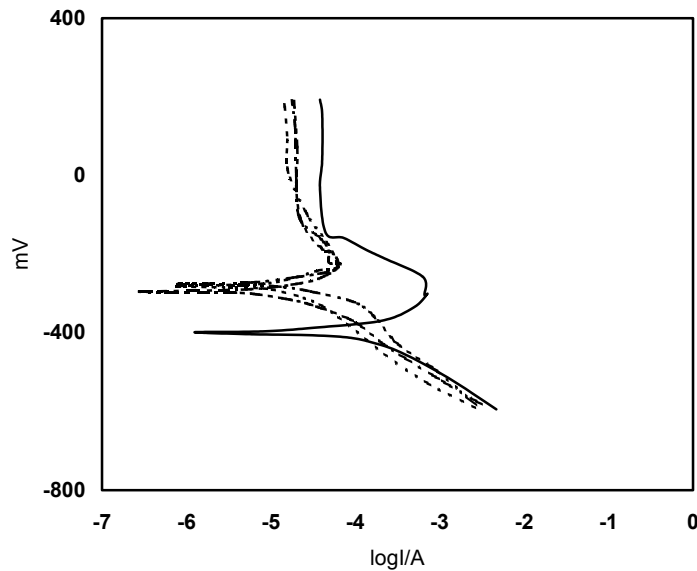


fig.1. polarization curves for 302SS at10 °C in sulphuric acid

— Blank      - - - 0.001 M BTA  
- . - 0.003 M BTA      . . . 0.004 M BTA

Table. 2

Effect of benzotriazole on the corrosion behavior of stainless steel type 302 at 30 °C

[BTA] (M)	Passive Potential- $E_{pp}$ mV	Corrosion potential - $E_{corr}$ mV	Passive Current $I_p$ , $\mu\text{Acm}^{-2}$	Critical current $I_c$ $\mu\text{Acm}^{-2}$	Corrosion current $I_{corr}$ , $\mu\text{Acm}^{-2}$
Blank	257.5	335.1	25.58	$12.82 \times 10^2$	274.8
$10^{-3}$	254.1	318.9	13.38	$34.43 \times 10^2$	47.42
$6 \times 10^{-3}$	219.8	293.7	10.1	$0.632 \times 10^2$	24.8
$7 \times 10^{-3}$	198.2	261.3	24.09	$0.312 \times 10^2$	11.14

3.3. at 50 °C results (table. 3) show that the current- density value decreases in the passive region as the concentration of BTA increases. The passive potential  $E_{pp}$  decreases as the concentration of BTA increase from  $10^{-3}$  to  $8 \times 10^{-3}$  . the passive current  $I_p$ , critical current and corrosion current decreases as the concentration of BTA increases [fig.3].

The least measure for corrosion current and corrosion potential have obtained at  $7 \times 10^{-3}$  M (BTA) .the inhibition efficiency at  $7 \times 10^{-3}$  M (BTA) is 95%.

Table. 3

Effect of benzotriazole on the corrosion behavior of stainless steel type 302 at 50 °C

[BTA] (M)	Passive Potential- $E_{pp}$ MV	Corrosion potential - $E_{corr}$ mV	Passive Current $I_p$ , $\mu\text{Acm}^{-2}$	Critical current $I_c$ $\mu\text{Acm}^{-2}$	Corrosion current $I_{corr}$ , $\mu\text{Acm}^{-2}$
Blank	308.1	427	40.6	$0.344 \times 10^4$	143.87
$10^{-3}$	272.1	387.4	15.36	$0.260 \times 10^4$	39.4
$2 \times 10^{-3}$	230.6	335.1	17.1	$0.059 \times 10^4$	13.0
$3 \times 10^{-3}$	223.4	324.3	17.70	$0.047 \times 10^4$	6.59
$5 \times 10^{-3}$	200	318.9	169.04	$0.197 \times 10^4$	14.79
$8 \times 10^{-3}$	230.6	291	5.01	$0.001 \times 10^4$	3.75

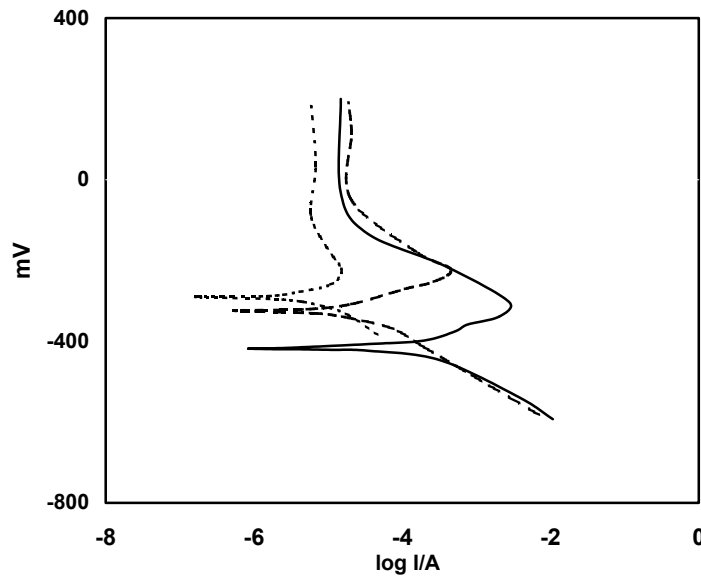


fig.2.polarization curves for 302 SS at 30 °C in sulphuric acid

— Blank  
 - - - 0.003 MBTA  
 ..... 0.008M BTA

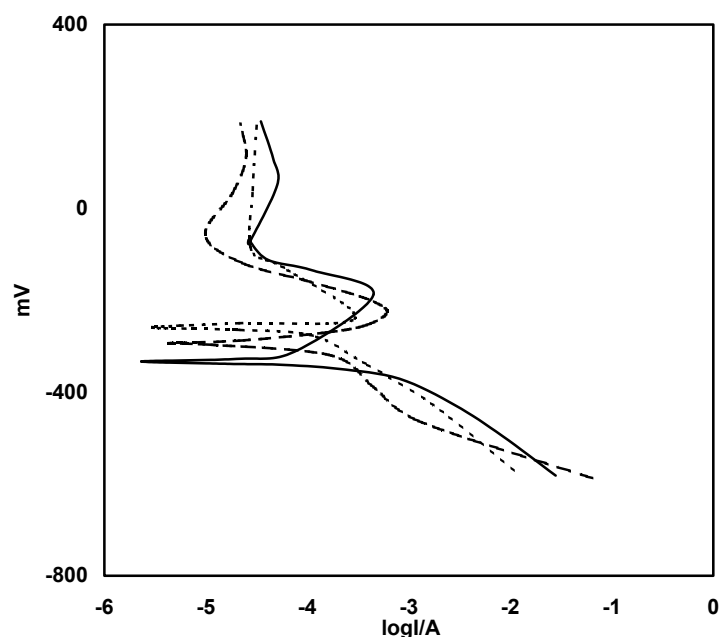


fig.3. polarization curves for 302 SS at 50 °C | sulphuric acid

— blank  
 - - - 0.006M BTA  
 ..... 0.007 M BTA  
 - . - . 0.008 M BTA

#### 4. Conclusions

The effects of various concentrations of benzotriazole were investigated on corrosion of stainless steel type 302 at 10, 30, 50 ° C in an 1M H<sub>2</sub>SO<sub>4</sub> solution by polarization measurements. BTA was an effective inhibitor at low concentrations between  $1 \times 10^{-3}$  and  $8 \times 10^{-3}$ . passive potential, corrosion potential increase with increasing benzotriazole concentrations, while critical current, corrosion current, passivation current and corrosion rate decrease.

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