

Controlled dissolution of Aluminum 2024 in acidic medium

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Abstract

The effect of Roxithromycin (RZ) on corrosion of aluminium in 0.1N Hydrochloric acid was investigated using weight loss measurements, potentiostatic polarization techniques and scanning electron microscopy. The results showed that RZ is an effective inhibitor for aluminium in 0.1N HCl and inhibition efficiency is >90% at inhibitor concentration of 450ppm beyond this concentration its efficiency decreases. Polarization studies showed that RZ behaves as a mixed inhibitor. Electrochemical impedance studies were used to investigate mechanism of corrosion. Quantum chemical calculations were performed on roxithromycin and different quantum chemical properties were calculated and discussed. Keywords: Corrosion inhibitor, Roxithromycin, Polarization, Quantum chemical

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1. Introduction

Aluminium and its alloys find wide range of technological applications because of their particular properties such as low density good

appearance and corrosion resistance [1–4]. The corrosion resistance is due to the initial film formation of a compact and adherent passive film on the exposed surfaces. But the protective film readily dissolves in the presence of chloride ions. Usually hydrochloric acid is used for pickling, chemical and electrochemical etching of Al. Various methods are used to reduce the rate of corrosion of metals in acids, and among those methods the use of inhibitor is most common. Numerous organic compounds were reported as corrosion inhibitors [5–7]. In recent years antibiotics have been used as corrosion inhibitors because they are environment friendly. Heterocyclic compounds containing hetero atoms such as sulphur, nitrogen and oxygen atoms containing multiple bonds adsorb on the metal surface and thus act as effective corrosion inhibitors for aluminium in acidic medium [8–12]. A systematic investigation was carried out on the inhibition properties of roxithromycin. The corrosion inhibiting ability of these antibiotics could be due to its structure. All the above investigation demonstrates that roxithromycin is a potential corrosion inhibitor. Roxithromycin is an effective antibiotic used for treating respiratory and urinary tract infections which comes under the class of lactone with 14 members of lactone moiety and an N-Oxime group is attached as a side chain with a lactone ring.

2. Experimental

Aluminium specimens of compositions, Cu = 4.3%, Mn = 0.5%, Mg = 1.3%, traces of Si, Zn, Ni, Cr and Al remainder, and of size 4 x 1 x 3 cm were used for weight loss. An aluminium plate of the same composition as mentioned above and embedded in araldite resin with an exposed area of

1 cm² were employed for potentiodynamic polarization and AC impedance measurements.

The inhibitor was initially screened by a weight loss method [13]. Both cathodic and anodic polarization curves were measured potentiodynamically (1 mVs⁻¹) using corrosion measurement system. Model: CH Instruments 660E computerized electrochemical analyzer. A platinum wire, Ag/AgCl/KCl_(sat) were used as auxiliary and reference electrodes, respectively [14]. Double layer capacitance (C_{dl}) and charge transfer resistance values (R_{ct}) were obtained using AC impedance measurements as described in a prior journal [15]. The surfaces of corroded and corrosion inhibited aluminium samples were examined by scanning electron microscopy, Model: S-3000H, Hitachi, Japan.

3. RESULTS AND DISCUSSION

3.1 Mass loss and Gasometric Studies

The values of inhibition efficiency (IE %) and the corrosion rate from mass loss method at different concentrations of Roxithromycin are summarized in table 1. It exhibits that the compound effectively inhibits the corrosion of aluminium in acidic medium. Maximum inhibition efficiency and decreased corrosion rate might be due to the increased adsorption and increased coverage of inhibitor on aluminium surface with increase in the inhibitor concentration.

The structure of the compound is given in Figure 1.

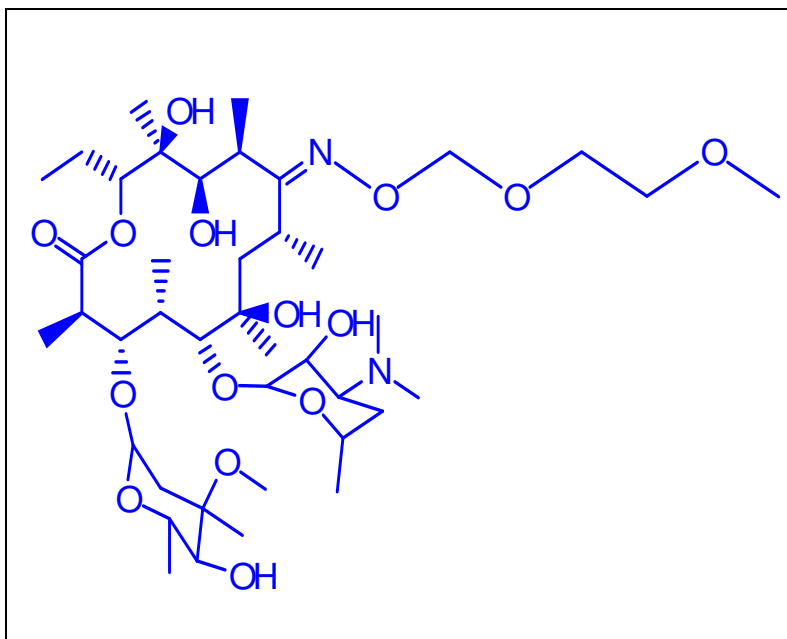


Figure 1. Structure of Roxithromycin.

The corrosion inhibition by roxithromycin can be due to the following interactions:

1. The interaction between the lone pairs of electrons of the nitrogen atoms of the N-Oxime moiety and oxacyclotetradecan groups and the positively charged Aluminium surface.
2. The interactions between the electrons donating $-CH_3$ groups in lactone rings and the positively charged metal surface.

It exhibits that there is very good conformity between the values of inhibition efficiency obtained by mass loss and gasometric methods.

3.2 Potentiodynamic polarization studies

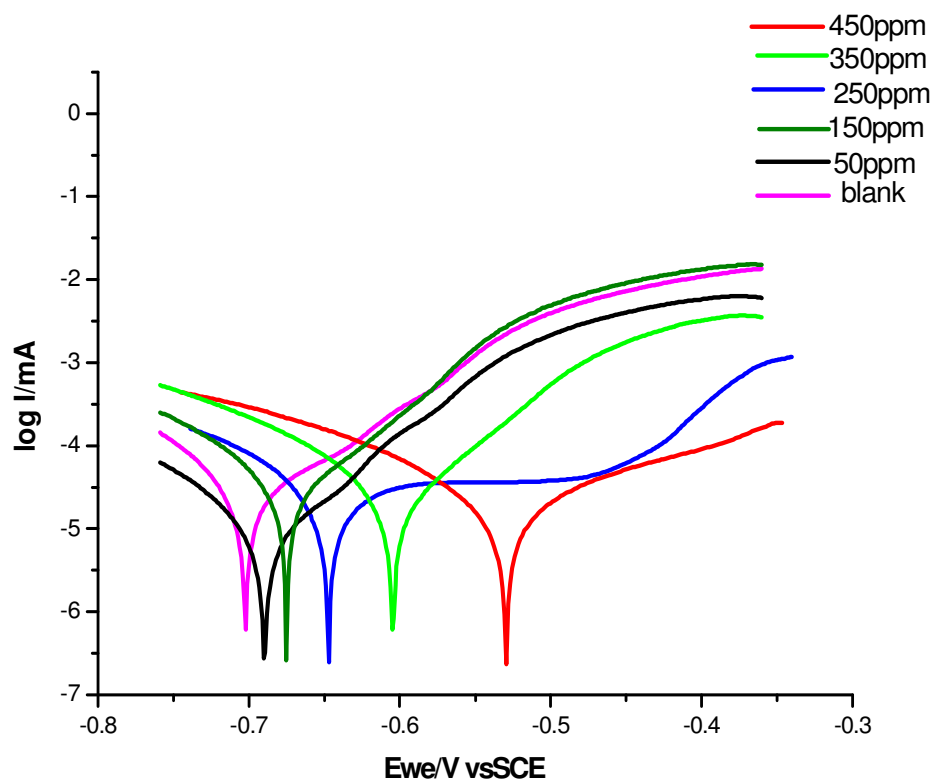


FIG 2 Polarization curves of Aluminium in 0.1M HCl at different concentrations of Roxithromycin

Polarization curves for aluminum in 0.1 N HCl at different concentrations of roxithromycin are shown in curve figure 2. The values of corrosion potential (E_{corr}), current densities (I_{corr}), anodic tafel slopes (β_a) and cathodic tafel slopes (β_c) and inhibition efficiency were calculated from potentiodynamic polarization curves of different concentrations of

inhibitor are shown in table 2. It can be seen from this table that values of Tafel slopes and I_{corr} are very much reduced in comparison with uninhibited metal surface. Further it is demonstrated that increasing concentrations of roxithromycin enhances the values of both β_a and β_c in irregular fashion confirming that the inhibition of corrosion of Al in acidic medium is under mixed control [16–17]. Values of E_{corr} are shifted to less negative values in the presence of different concentrations of RZ. This could be the reason for forming firmly adherent adsorbed layer of RZ on the Al metal. It evident that most of the values of inhibition efficiency obtained by mass loss measurements and potentiodynamic polarization studies are with good agreement.

3.4 Impedance studies

The Nyquist representations of impedance behavior of aluminium in 0.1 N HCl with and without addition of different concentrations roxithromycin is shown in the fig 3, from which charge transfer resistance (R_t) and double layer capacitance (C_{dl}) values were calculated (table 3). It can be seen that the values of R_{ct} were found to increase at the expense of double layer capacitance with increase in concentration RZ [13–14]. This can be attributed to increased adsorption of the RZ drug on the Al surface with increase in its concentration.

A graph of surface coverage (θ) versus $\log C$ showed a straight line plot confirming that that the adsorption of RZ on Al surface from acid medium obeyed Temkins adsorption isotherm. This is main support to corrosion inhibition by this compound, as a result of its adsorption on the metal surface.

3.5 Quantum chemical studies:

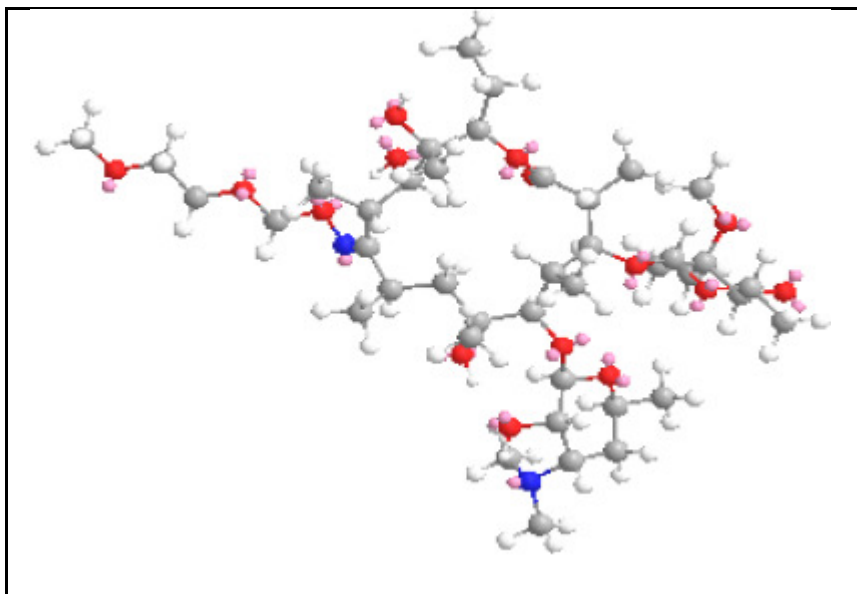


FIG 2 Optimized structure of roxithromycin

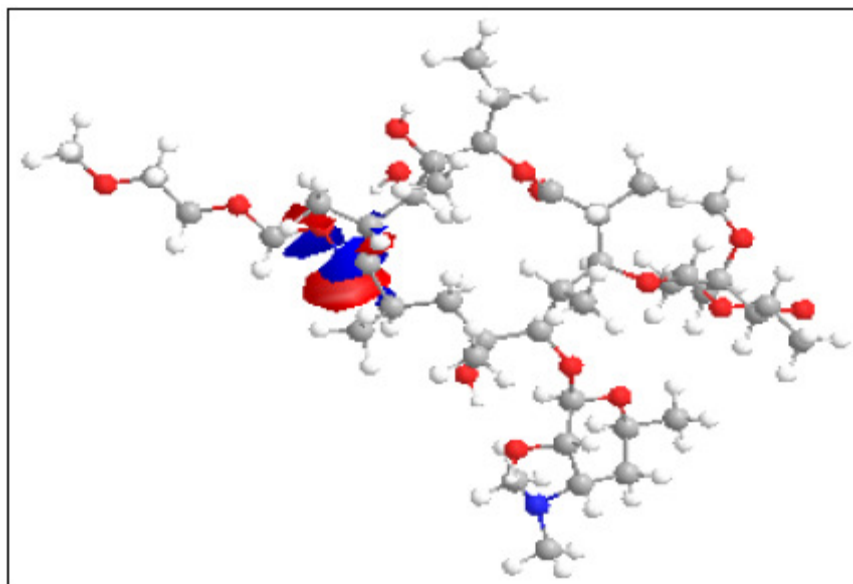
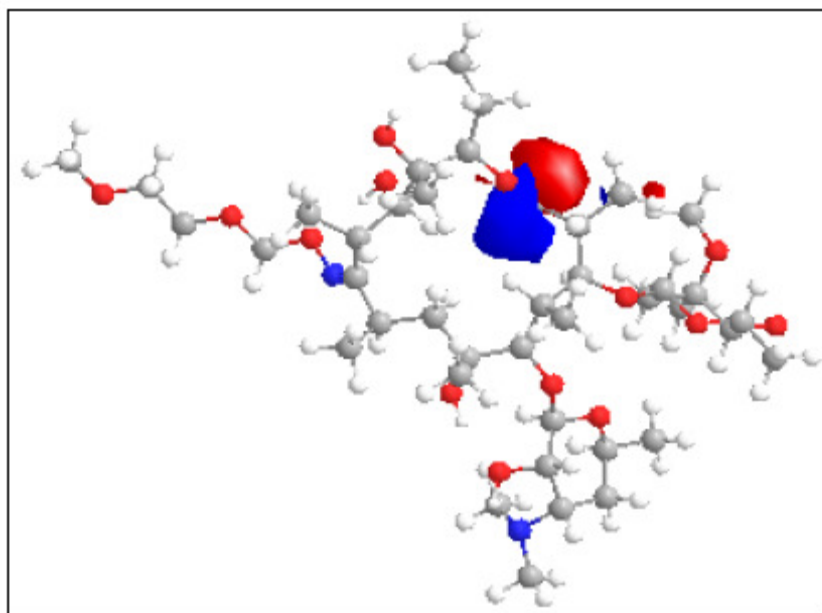


FIG 3 HOMO of Roxithromycin



LUMO

FIG 4

The calculated quantum chemical factors such as highest occupied molecular orbital (E_{HOMO}) energy, lowest unoccupied molecular orbital (E_{LUMO}) energy, LUMO– HOMO, energy gap (ΔE), dipole moment (μ), [18–21] are précised in table 4.

Roxithromycin showed higher inhibition efficiency due to the increased softness values by the presence of electron donating lactones and N– Oxime groups with unshared electron pairs on nitrogen .The ionization potential (I) and electron affinity (A) were derived as per Koopmans theorem

$$A = - E_{\text{LUMO}} \quad I = - E_{\text{HOMO}}$$

The absolute hardness (η) and absolute electronegativity (χ) of the inhibitor molecules were calculated from the following equations

$$\chi = \frac{I + A}{2}$$

$$\eta = \frac{I - A}{2}$$

The softness (σ) can also be indicated as

$$\sigma = \frac{1}{\eta}$$

Where, hardness and softness are the characteristics of an inhibitor to determine its stability and reactivity. A hard molecule exhibits large energy gap and a small gap existing in soft molecule. Soft inhibitors are more reactive than hard molecule because the ease of donation of electrons to metal is high for former. For the simplest transfer of electrons, adsorption could occur at the part of the molecule where σ which is a local property, has the highest value.

3.6 Scanning electron microscopy:

SEM images are expressive of the changes that supplement both corrosion and protection of the Aluminium surface [22]. Figure (5) displays the SEM of Al in dilute hydrochloric acid, which shows micro cracks, zig zag grooves indicating the damage caused to the surface by hydrochloric acid. Figure (6) displays SEM images of aluminium surface treatment with hydrochloric acid containing 450ppm of RZ, showing the appearance of layered surface along with absence of random grooves manifest the adsorption of inhibitor on Al metal.

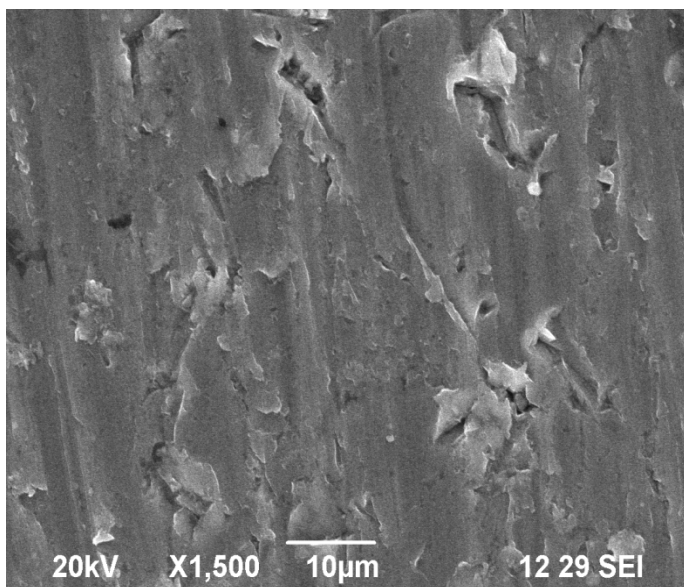


FIG 5 SEM micrograph of Al immersion in 0.1N HCl

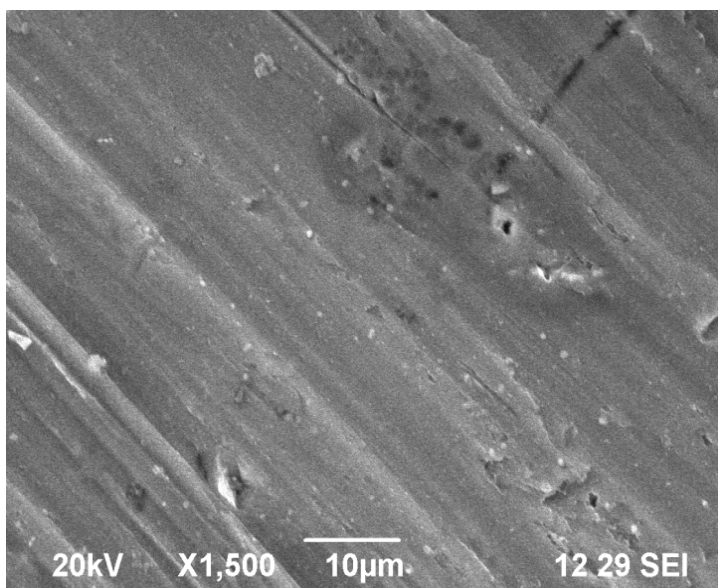


FIG 6 SEM micrograph of Al immersion in 0.1N HCl with 450 ppm RZ

4. Conclusions

1. Roxithromycin acts as good inhibitor for corrosion inhibition of aluminium in 0.1N HCl.
2. Potentiodynamic studies show that roxithromycin is a mixed type of inhibitor.
3. The performance of Roxithromycin as effective inhibitor was evidenced from increased R_{ct} and decreased C_{dl} values.
5. SEM images confirmed the formation of protective layer of RMZ on Al.
6. The values of HOMO, LUMO, ΔE and μ derived from quantum chemical calculations substantiated the results of chemical and electrochemical studies.

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Table 1. Values of inhibition efficiency, corrosion rate and surface coverage for the corrosion of aluminium in 0.1N in presence of different concentrations of roxithromycin obtained from mass loss studies

| Concentration (ppm) | Corrosion rate (mgcm ⁻² h ⁻¹) | Inhibition efficiency (IE %) | Surface coverage (□) |
|---------------------|--|------------------------------|----------------------|
| Blank | 0.01728 | – | – |
| 50 | 0.00864 | 50 | 0.5000 |
| 150 | 0.00672 | 61 | 0.6111 |
| 250 | 0.00576 | 67 | 0.6701 |
| 350 | 0.00371 | 78 | 0.7858 |
| 450 | 0.00190 | 89 | 0.8900 |

Table 2. Electrochemical parameters of aluminium in 0.1N HCl in the presence of different concentrations of roxithromycin from potentiodynamic polarization studies.

| Concentration of Inhibitor (ppm) | E_{corr} (mV) | Tafel slopes in mV in dec^{-1} | | I_{corr} mA cm^{-1} | Inhibition efficiency (%) |
|--|--------------------|---|-----------|-----------------------------------|---------------------------------|
| | | β_a | β_c | | |
| Blank | -705 | 68 | 120 | 0.734 | – |
| 50 | -690 | 72 | 123 | 0.389 | 47 |
| 150 | -678 | 75 | 126 | 0.301 | 59 |
| 250 | -647 | 71 | 124 | 0.256 | 65 |
| 350 | -612 | 76 | 131 | 0.186 | 75 |
| 450 | -533 | 73 | 129 | 0.096 | 87 |

Table 4. Electrochemical parameters and its inhibition efficiency for the corrosion of aluminium in 0.1N HCl in the presence of different concentrations of roxithromycin by impedance method.

| Concentration of Inhibitor (ppm) | Charge Transfer resistance (R_{ct}) Ohm.cm ² | Double layer capacitance (C_{dl}) $\mu\text{F.cm}^{-2}$ | Inhibition efficiency (%) |
|----------------------------------|---|---|---------------------------|
| Blank | 1.25 | 2.769×10^{-4} | – |
| 50 | 2.50 | 1.0615×10^{-4} | 50 |
| 150 | 3.21 | 7.655×10^{-5} | 61 |
| 250 | 3.75 | 5.0551×10^{-5} | 67 |
| 350 | 5.34 | 2.7108×10^{-5} | 77 |
| 450 | 8.72 | 1.1511×10^{-5} | 86 |

Table 5: Quantum chemical parameters for Roxithromycin

| Compound | LUMO (eV) | HOMO (eV) | ΔE (Cal.Mol ⁻¹) | Dipole moment (Debye) | Hardness (η) | Softness (σ) |
|---------------|-----------|-----------|-------------------------------------|-----------------------|---------------------|-----------------------|
| Roxithromycin | 0.306 | 8.539 | 8.233 | 4.4282 | 4.4225 | 0.2261 |