

# PUMA 560 - Unimate robot

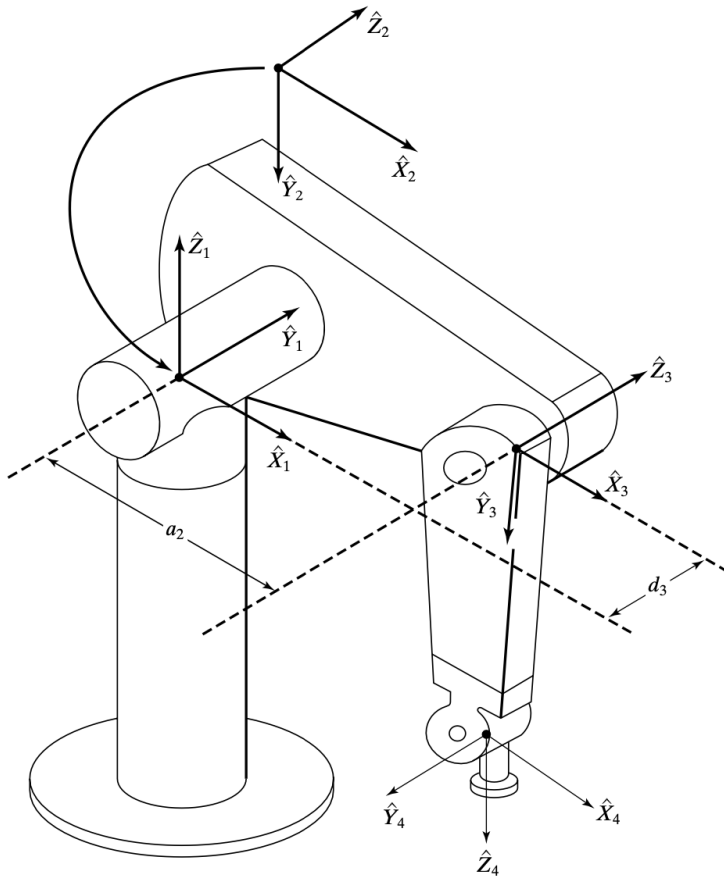
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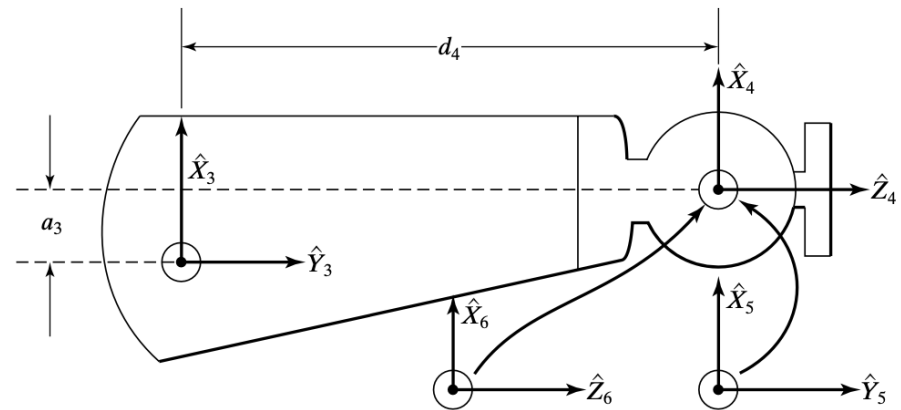
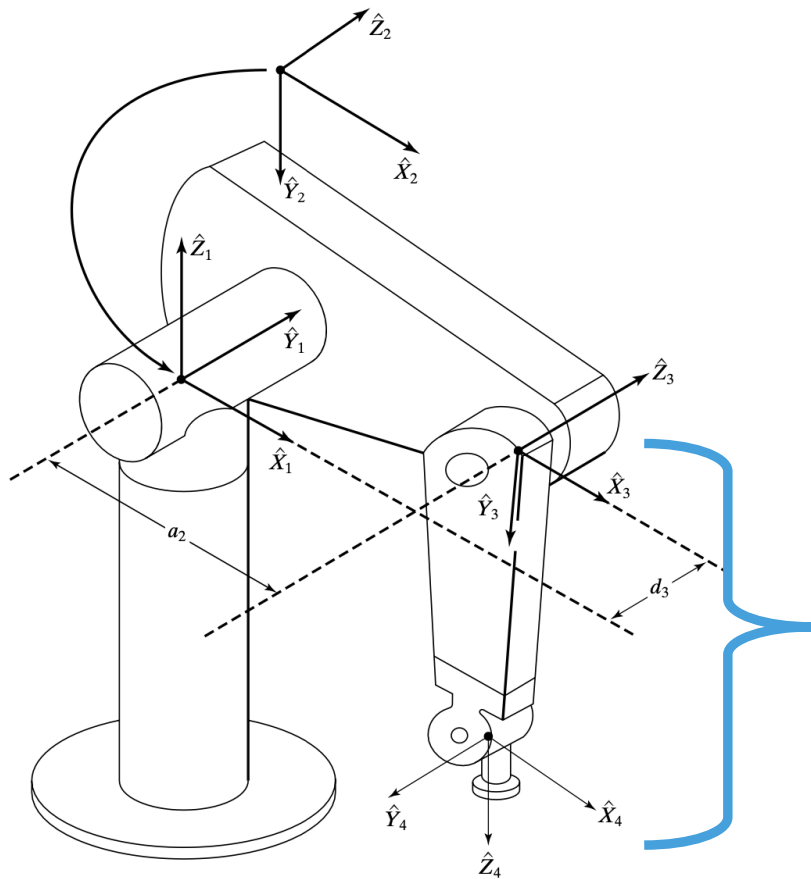
- Courtesy of Unimation Incorporated
- 6 DoFs
- All rotational joints
- RRRRRR mechanism

# PUMA 560 - Unimate robot - Mechanical chain

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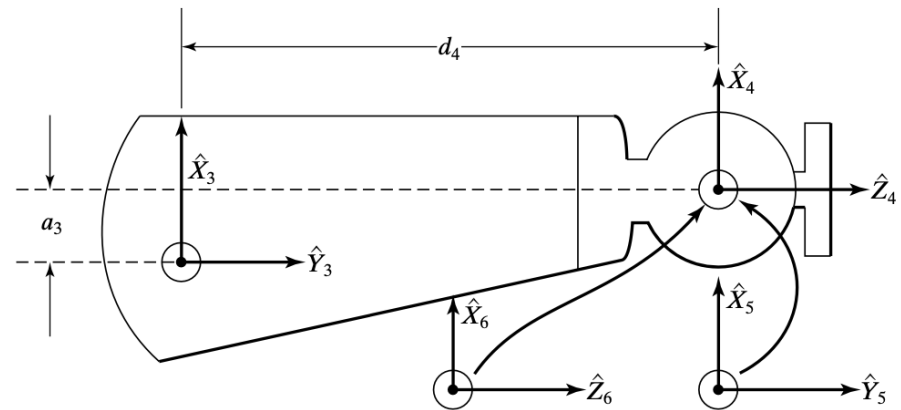
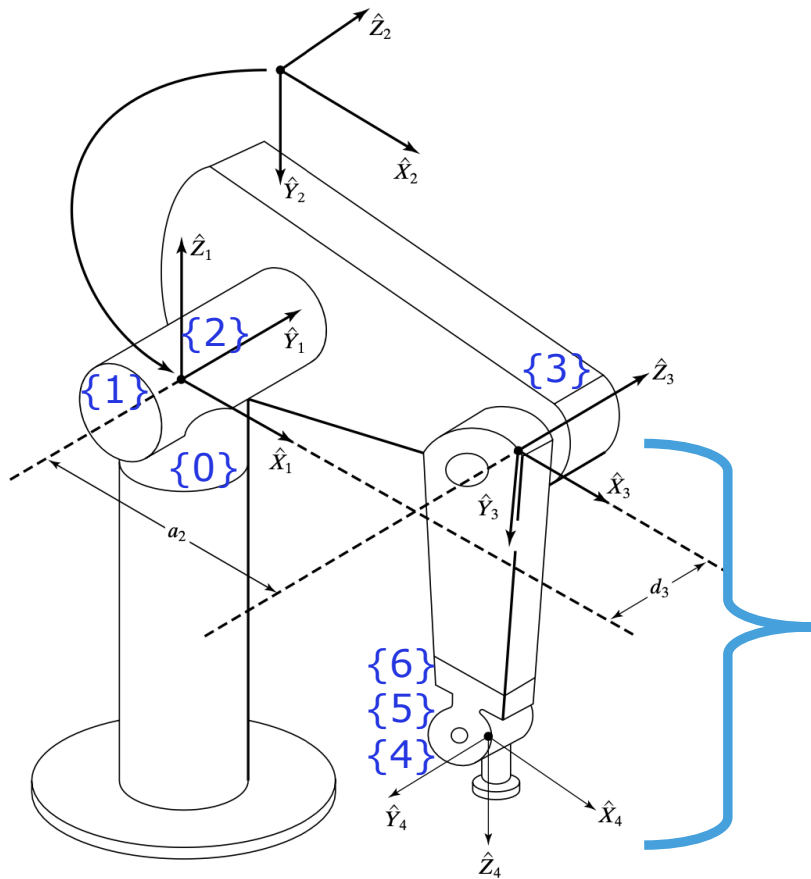


# PUMA 560 - Unimate robot - Mechanical chain



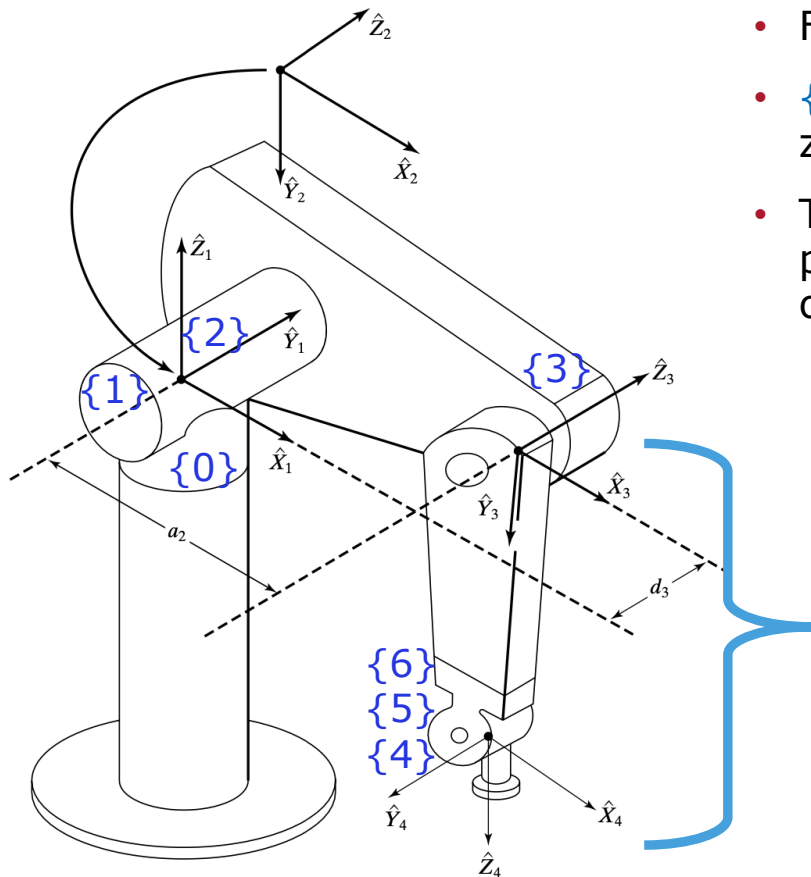
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# PUMA 560 - Unimate robot - Attach frames

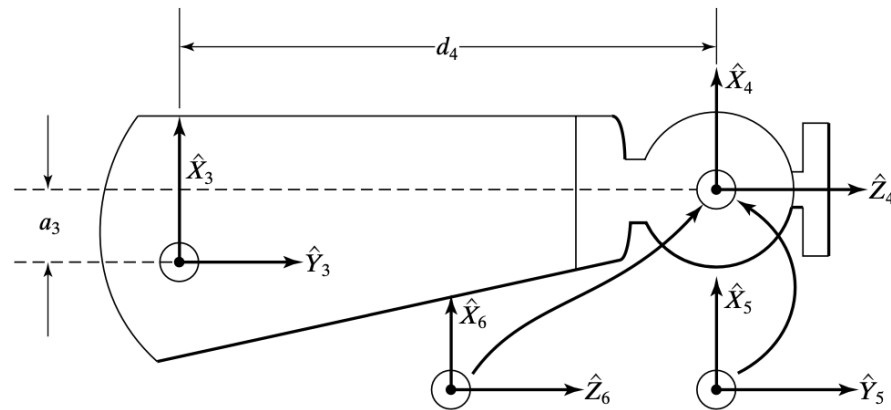


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# PUMA 560 - Unimate robot - Attach frames



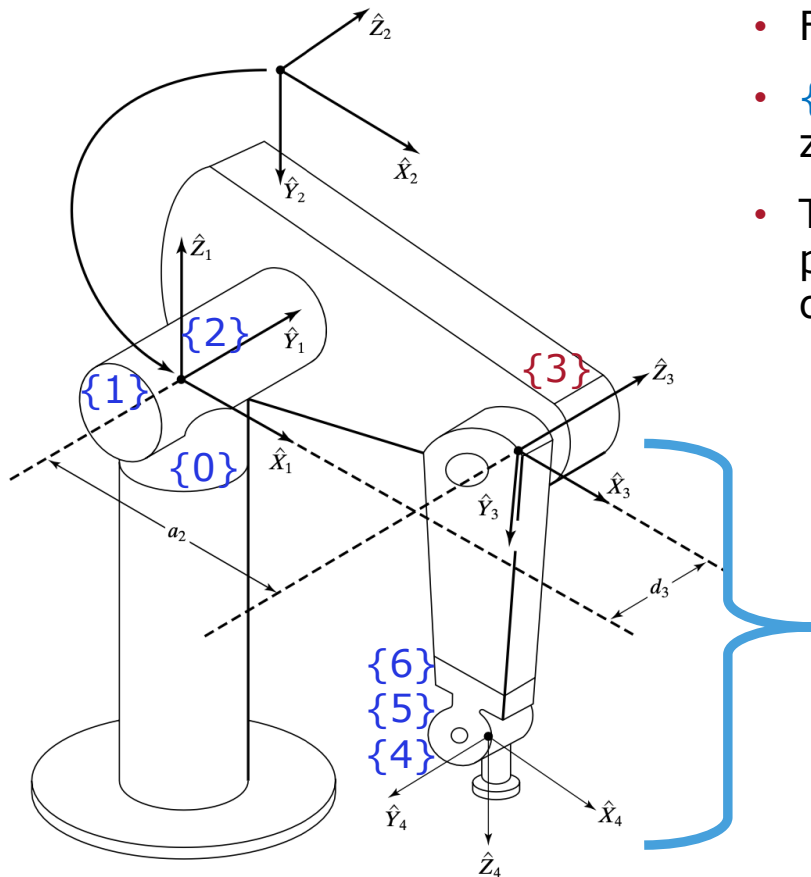
- Figure → All joints angles equal to zero
- $\{0\}$  not shown - coincident with frame  $\{1\}$  when  $\theta_1$  is zero
- The joint axes of joints 4,5,6 all intersect at a common point and this point of intersection coincides with the origin of frames  $\{4\}, \{5\}, \{6\}$ . Also, they are orthogonal



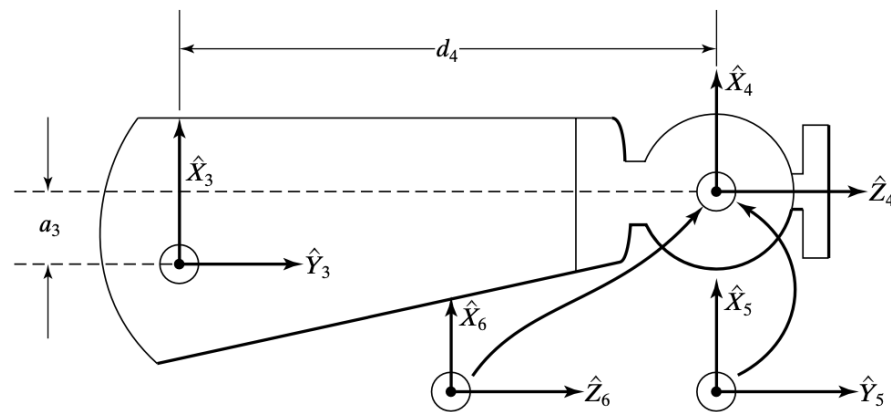
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\*\*\* Unimation has used a slightly different assignment of zero location of the joints, such that  $\theta_3^* = \theta_3 - 180^\circ$ , where  $\theta_3^*$  is the position of joint 3 in Unimation's convention.

## PUMA 560 - Unimate robot - Attach frames

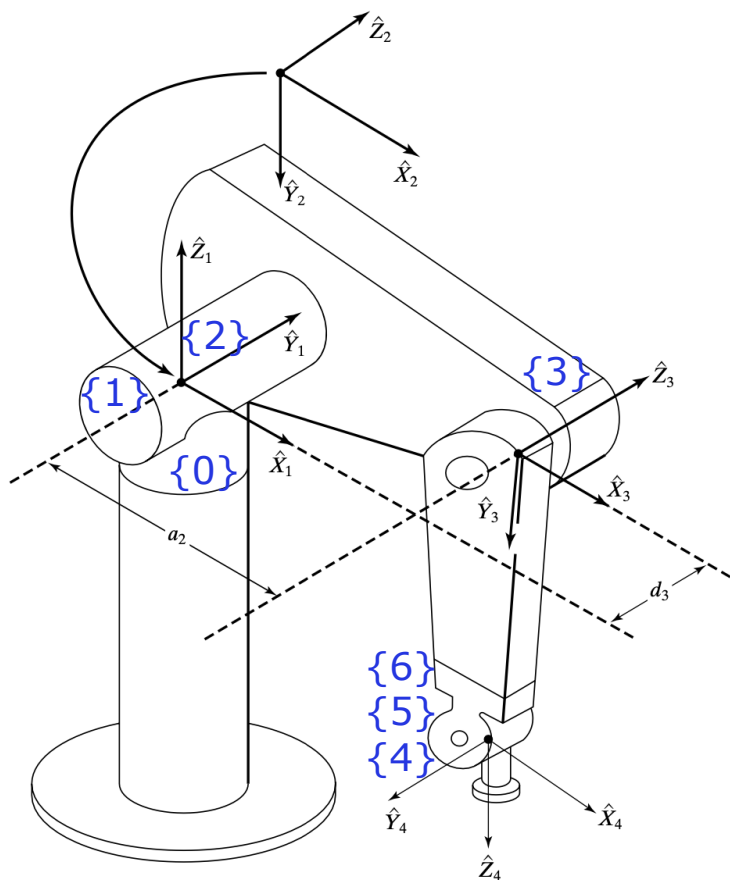


- Figure → All joints angles equal to zero\*\*\*
- {0} not shown - coincident with frame {1} when  $\theta_1$  is zero
- The joint axes of joints 4,5,6 all intersect at a common point and this point of intersection coincides with the origin of frames {4},{5},{6}. Also, they are orthogonal



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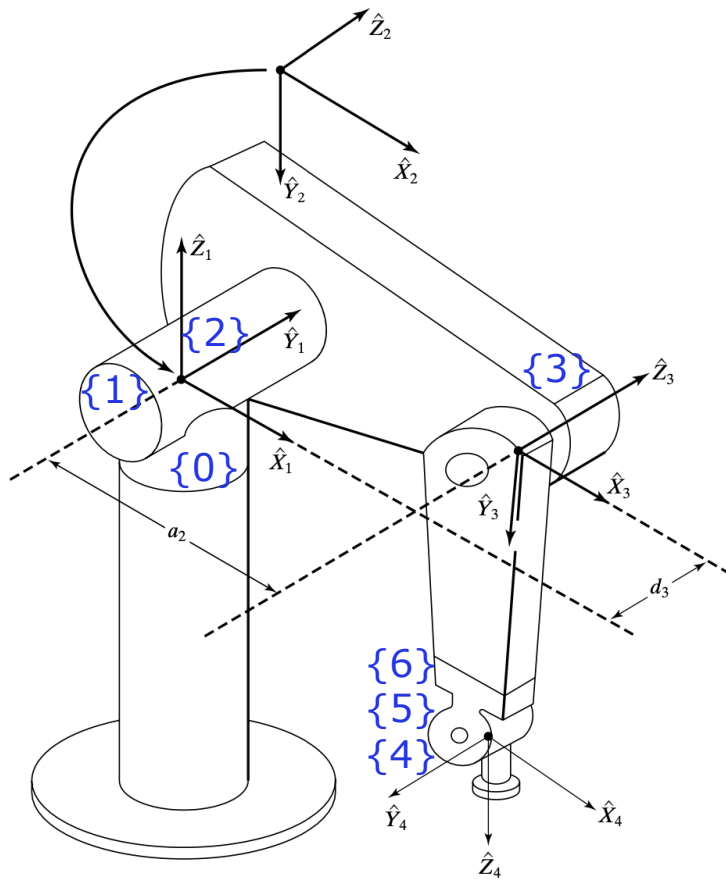
# PUMA 560 - Unimate robot - DH parameters



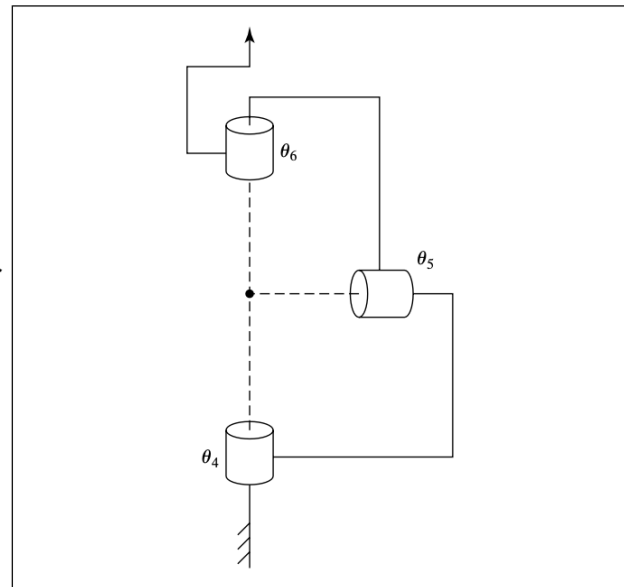
$i$	$\alpha_i - 1$	$a_i - 1$	$d_i$	$\theta_i$
1	0	0	0	$\theta_1$
2	$-90^\circ$	0	0	$\theta_2$
3	0	$a_2$	$d_3$	$\theta_3$
4	$-90^\circ$	$a_3$	$d_4$	$\theta_4$
5	$90^\circ$	0	0	$\theta_5$
6	$-90^\circ$	0	0	$\theta_6$

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# PUMA 560 - Unimate robot - DH parameters

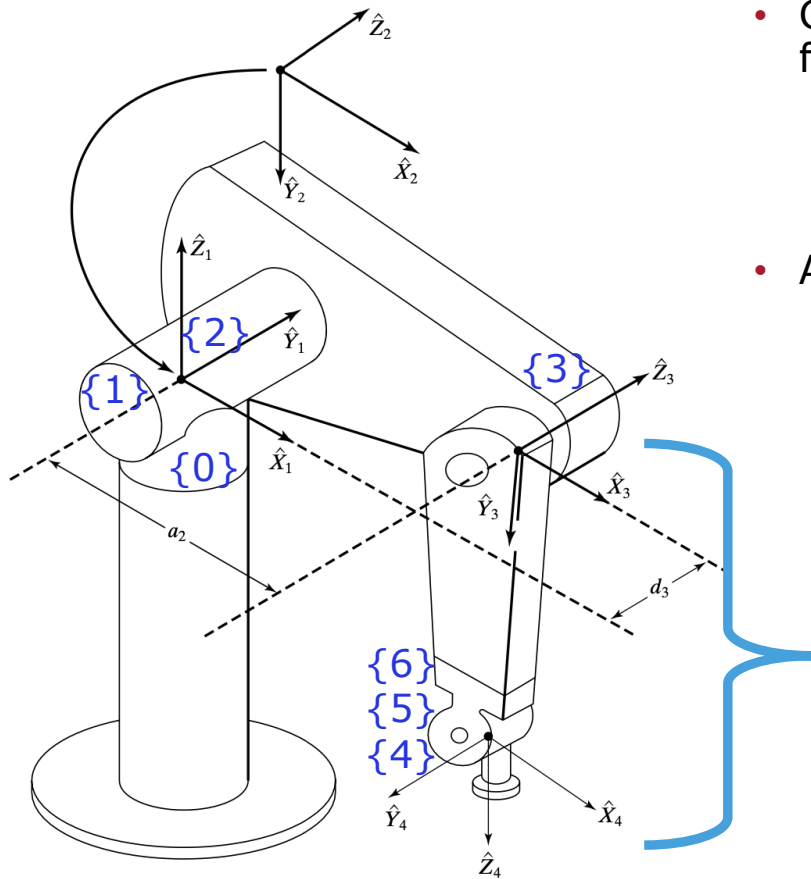


- Gearing arrangement in the wrist couples together the motions of joints 4, 5, and 6.
- We must make a distinction between joint space and actuator space and solve the complete kinematics in two steps





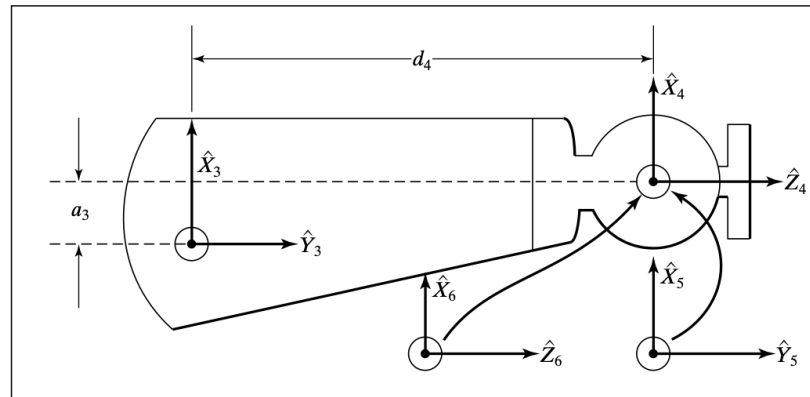
# PUMA 560 - Example 2



- Given the DH parameters and the link transformations formular above, **find the transformations** below:

$${}^0_1T, {}^1_2T, {}^2_3T, {}^3_4T, {}^4_5T, {}^5_6T$$

- Also, find the:  ${}^0_6T$



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## PUMA 560 - Example 2 - Solution

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$i$	$\alpha_i - 1$	$a_i - 1$	$d_i$	$\theta_i$
1	0	0	0	$\theta_1$
2	$-90^\circ$	0	0	$\theta_2$
3	0	$a_2$	$d_3$	$\theta_3$
4	$-90^\circ$	$a_3$	$d_4$	$\theta_4$
5	$90^\circ$	0	0	$\theta_5$
6	$-90^\circ$	0	0	$\theta_6$

$${}^{i-1}_iT = \begin{bmatrix} c\theta_i & -s\theta_i & 0 & a_{i-1} \\ s\theta_i c\alpha_{i-1} & c\theta_i c\alpha_{i-1} & -s\alpha_{i-1} & -s\alpha_{i-1}d_i \\ s\theta_i s\alpha_{i-1} & c\theta_i s\alpha_{i-1} & c\alpha_{i-1} & c\alpha_{i-1}d_i \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

## PUMA 560 - Example 2 - Solution - T\_0\_1

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$i$	$\alpha_i - 1$	$a_i - 1$	$d_i$	$\theta_i$
1	0	0	0	$\theta_1$

$${}^{i-1}_i T = \begin{bmatrix} c\theta_i & -s\theta_i & 0 & a_{i-1} \\ s\theta_i c\alpha_{i-1} & c\theta_i c\alpha_{i-1} & -s\alpha_{i-1} & -s\alpha_{i-1}d_i \\ s\theta_i s\alpha_{i-1} & c\theta_i s\alpha_{i-1} & c\alpha_{i-1} & c\alpha_{i-1}d_i \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}^0_1 T = \begin{bmatrix} c\theta_1 & -s\theta_1 & 0 & 0 \\ s\theta_1 & c\theta_1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

## PUMA 560 - Example 2 - Solution - T\_1\_2

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$i$	$\alpha_i - 1$	$a_i - 1$	$d_i$	$\theta_i$
1	0	0	0	$\theta_1$
2	$-90^\circ$	0	0	$\theta_2$

$${}^{i-1}_iT = \begin{bmatrix} c\theta_i & -s\theta_i & 0 & a_{i-1} \\ s\theta_i c\alpha_{i-1} & c\theta_i c\alpha_{i-1} & -s\alpha_{i-1} & -s\alpha_{i-1}d_i \\ s\theta_i s\alpha_{i-1} & c\theta_i s\alpha_{i-1} & c\alpha_{i-1} & c\alpha_{i-1}d_i \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}^0_1T = \begin{bmatrix} c\theta_1 & -s\theta_1 & 0 & 0 \\ s\theta_1 & c\theta_1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

$${}^1_2T = \begin{bmatrix} c\theta_2 & -s\theta_2 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ -s\theta_2 & -c\theta_2 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

## PUMA 560 - Example 2 - Solution - T\_2\_3

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$i$	$\alpha_i - 1$	$a_i - 1$	$d_i$	$\theta_i$
1	0	0	0	$\theta_1$
2	$-90^\circ$	0	0	$\theta_2$
3	0	$a_2$	$d_3$	$\theta_3$

$${}^{i-1}_i T = \begin{bmatrix} c\theta_i & -s\theta_i & 0 & a_{i-1} \\ s\theta_i c\alpha_{i-1} & c\theta_i c\alpha_{i-1} & -s\alpha_{i-1} & -s\alpha_{i-1}d_i \\ s\theta_i s\alpha_{i-1} & c\theta_i s\alpha_{i-1} & c\alpha_{i-1} & c\alpha_{i-1}d_i \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}^0_1 T = \begin{bmatrix} c\theta_1 & -s\theta_1 & 0 & 0 \\ s\theta_1 & c\theta_1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

$${}^1_2 T = \begin{bmatrix} c\theta_2 & -s\theta_2 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ -s\theta_2 & -c\theta_2 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

$${}^2_3 T = \begin{bmatrix} c\theta_3 & -s\theta_3 & 0 & a_2 \\ s\theta_3 & c\theta_3 & 0 & 0 \\ 0 & 0 & 1 & d_3 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

## PUMA 560 - Example 2 - Solution - T\_3\_4

$i$	$\alpha_i - 1$	$a_i - 1$	$d_i$	$\theta_i$
1	0	0	0	$\theta_1$
2	$-90^\circ$	0	0	$\theta_2$
3	0	$a_2$	$d_3$	$\theta_3$
4	$-90^\circ$	$a_3$	$d_4$	$\theta_4$

$${}^{i-1}_iT = \begin{bmatrix} c\theta_i & -s\theta_i & 0 & a_{i-1} \\ s\theta_i c\alpha_{i-1} & c\theta_i c\alpha_{i-1} & -s\alpha_{i-1} & -s\alpha_{i-1}d_i \\ s\theta_i s\alpha_{i-1} & c\theta_i s\alpha_{i-1} & c\alpha_{i-1} & c\alpha_{i-1}d_i \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}^0_1T = \begin{bmatrix} c\theta_1 & -s\theta_1 & 0 & 0 \\ s\theta_1 & c\theta_1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}, \quad {}^3_4T = \begin{bmatrix} c\theta_4 & -s\theta_4 & 0 & a_3 \\ 0 & 0 & 1 & d_4 \\ -s\theta_4 & -c\theta_4 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

$${}^1_2T = \begin{bmatrix} c\theta_2 & -s\theta_2 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ -s\theta_2 & -c\theta_2 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

$${}^2_3T = \begin{bmatrix} c\theta_3 & -s\theta_3 & 0 & a_2 \\ s\theta_3 & c\theta_3 & 0 & 0 \\ 0 & 0 & 1 & d_3 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

## PUMA 560 - Example 2 - Solution - T\_4\_5

$i$	$\alpha_i - 1$	$a_i - 1$	$d_i$	$\theta_i$
1	0	0	0	$\theta_1$
2	$-90^\circ$	0	0	$\theta_2$
3	0	$a_2$	$d_3$	$\theta_3$
4	$-90^\circ$	$a_3$	$d_4$	$\theta_4$
5	$90^\circ$	0	0	$\theta_5$

$${}^{i-1}_iT = \begin{bmatrix} c\theta_i & -s\theta_i & 0 & a_{i-1} \\ s\theta_i c\alpha_{i-1} & c\theta_i c\alpha_{i-1} & -s\alpha_{i-1} & -s\alpha_{i-1}d_i \\ s\theta_i s\alpha_{i-1} & c\theta_i s\alpha_{i-1} & c\alpha_{i-1} & c\alpha_{i-1}d_i \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}^0_1T = \begin{bmatrix} c\theta_1 & -s\theta_1 & 0 & 0 \\ s\theta_1 & c\theta_1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}, \quad {}^3_4T = \begin{bmatrix} c\theta_4 & -s\theta_4 & 0 & a_3 \\ 0 & 0 & 1 & d_4 \\ -s\theta_4 & -c\theta_4 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

$${}^1_2T = \begin{bmatrix} c\theta_2 & -s\theta_2 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ -s\theta_2 & -c\theta_2 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}, \quad {}^4_5T = \begin{bmatrix} c\theta_5 & -s\theta_5 & 0 & 0 \\ 0 & 0 & -1 & 0 \\ s\theta_5 & c\theta_5 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

$${}^2_3T = \begin{bmatrix} c\theta_3 & -s\theta_3 & 0 & a_2 \\ s\theta_3 & c\theta_3 & 0 & 0 \\ 0 & 0 & 1 & d_3 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

## PUMA 560 - Example 2 - Solution - T\_5\_6

$i$	$\alpha_i - 1$	$a_i - 1$	$d_i$	$\theta_i$
1	0	0	0	$\theta_1$
2	$-90^\circ$	0	0	$\theta_2$
3	0	$a_2$	$d_3$	$\theta_3$
4	$-90^\circ$	$a_3$	$d_4$	$\theta_4$
5	$90^\circ$	0	0	$\theta_5$
6	$-90^\circ$	0	0	$\theta_6$

$${}^{i-1}_i T = \begin{bmatrix} c\theta_i & -s\theta_i & 0 & a_{i-1} \\ s\theta_i c\alpha_{i-1} & c\theta_i c\alpha_{i-1} & -s\alpha_{i-1} & -s\alpha_{i-1}d_i \\ s\theta_i s\alpha_{i-1} & c\theta_i s\alpha_{i-1} & c\alpha_{i-1} & c\alpha_{i-1}d_i \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}^0_1 T = \begin{bmatrix} c\theta_1 & -s\theta_1 & 0 & 0 \\ s\theta_1 & c\theta_1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}, \quad {}^3_4 T = \begin{bmatrix} c\theta_4 & -s\theta_4 & 0 & a_3 \\ 0 & 0 & 1 & d_4 \\ -s\theta_4 & -c\theta_4 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

$${}^1_2 T = \begin{bmatrix} c\theta_2 & -s\theta_2 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ -s\theta_2 & -c\theta_2 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}, \quad {}^4_5 T = \begin{bmatrix} c\theta_5 & -s\theta_5 & 0 & 0 \\ 0 & 0 & -1 & 0 \\ s\theta_5 & c\theta_5 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

$${}^2_3 T = \begin{bmatrix} c\theta_3 & -s\theta_3 & 0 & a_2 \\ s\theta_3 & c\theta_3 & 0 & 0 \\ 0 & 0 & 1 & d_3 \\ 0 & 0 & 0 & 1 \end{bmatrix}, \quad {}^5_6 T = \begin{bmatrix} c\theta_6 & -s\theta_6 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ -s\theta_6 & -c\theta_6 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}.$$

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## PUMA 560 - Example 2 - Solution - T\_1\_6

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- Form the  ${}^0_6T$  by multiplication of the individual link matrices

$${}^4_6T = {}^4_5T {}^5_6T = \begin{bmatrix} c_5c_6 & -c_5s_6 & -s_5 & 0 \\ s_6 & c_6 & 0 & 0 \\ s_5c_6 & -s_5s_6 & c_5 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}^3_6T = {}^3_4T {}^4_6T = \begin{bmatrix} c_4c_5c_6 - s_4s_6 & -c_4c_5s_6 - s_4c_6 & -c_4s_5 & a_3 \\ s_5c_6 & -s_5s_6 & c_5 & d_4 \\ -s_4c_5c_6 - c_4s_6 & s_4c_5s_6 - c_4c_6 & s_4s_5 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}^1_3T = {}^1_2T {}^2_3T = \begin{bmatrix} c_{23} & -s_{23} & 0 & a_2c_2 \\ 0 & 0 & 1 & d_3 \\ -s_{23} & -c_{23} & 0 & -a_2s_2 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

## PUMA 560 - Example 2 - Solution - T\_1\_6

- Form the  ${}^0_6T$  by multiplication of the individual link matrices

$${}^4_6T = {}^4_5T {}^5_6T = \begin{bmatrix} c_5c_6 & -c_5s_6 & -s_5 & 0 \\ s_6 & c_6 & 0 & 0 \\ s_5c_6 & -s_5s_6 & c_5 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}^3_6T = {}^3_4T {}^4_6T = \begin{bmatrix} c_4c_5c_6 - s_4s_6 & -c_4c_5s_6 - s_4c_6 & -c_4s_5 & a_3 \\ s_5c_6 & -s_5s_6 & c_5 & d_4 \\ -s_4c_5c_6 - c_4s_6 & s_4c_5s_6 - c_4c_6 & s_4s_5 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}^1_3T = {}^1_2T {}^2_3T = \begin{bmatrix} c_{23} & -s_{23} & 0 & a_2c_2 \\ 0 & 0 & 1 & d_3 \\ -s_{23} & -c_{23} & 0 & -a_2s_2 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$${}^1_6T = {}^1_3T {}^3_6T = \begin{bmatrix} {}^1r_{11} & {}^1r_{12} & {}^1r_{13} & {}^1p_x \\ {}^1r_{21} & {}^1r_{22} & {}^1r_{23} & {}^1p_y \\ {}^1r_{31} & {}^1r_{32} & {}^1r_{33} & {}^1p_z \\ 0 & 0 & 0 & 1 \end{bmatrix},$$

where

$$\begin{aligned} {}^1r_{11} &= c_{23}[c_4c_5c_6 - s_4s_6] - s_{23}s_5s_6, \\ {}^1r_{21} &= -s_4c_5c_6 - c_4s_6, \\ {}^1r_{31} &= -s_{23}[c_4c_5c_6 - s_4s_6] - c_{23}s_5s_6, \\ {}^1r_{12} &= -c_{23}[c_4c_5s_6 + s_4c_6] + s_{23}s_5s_6, \\ {}^1r_{22} &= s_4c_5s_6 - c_4c_6, \\ {}^1r_{32} &= s_{23}[c_4c_5s_6 + s_4c_6] + c_{23}s_5s_6, \\ {}^1r_{13} &= -c_{23}c_4s_5 - s_{23}c_5, \\ {}^1r_{23} &= s_4s_5, \\ {}^1r_{33} &= s_{23}c_4s_5 - c_{23}c_5, \\ {}^1p_x &= a_2c_2 + a_3c_{23} - d_4s_{23}, \\ {}^1p_y &= d_3, \\ {}^1p_z &= -a_3s_{23} - a_2s_2 - d_4c_{23}. \end{aligned}$$

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## PUMA 560 - Example 2 - Solution - T\_0\_6

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$${}^0_6T = {}^0_1T {}^1_6T = \begin{bmatrix} r_{11} & r_{12} & r_{13} & p_x \\ r_{21} & r_{22} & r_{23} & p_y \\ r_{31} & r_{32} & r_{33} & p_z \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

Here,

$$r_{11} = c_1[c_{23}(c_4c_5c_6 - s_4s_5) - s_{23}s_5c_5] + s_1(s_4c_5c_6 + c_4s_6),$$

$$r_{21} = s_1[c_{23}(c_4c_5c_6 - s_4s_6) - s_{23}s_5c_6 - c_1(s_4c_5c_6 + c_4s_6)],$$

$$r_{31} = -s_{23}(c_4c_5c_6 - s_4s_6) - c_{23}s_5c_6,$$

$$r_{12} = c_1[c_{23}(-c_4c_5s_6 - s_4c_6) + s_{23}s_5s_6] + s_1(c_4c_6 - s_4c_5s_6),$$

$$r_{22} = s_1[c_{23}(-c_4c_5s_6 - s_4c_6) + s_{23}s_5s_6] - c_1(c_4c_6 - s_4c_5s_6),$$

$$r_{32} = -s_{23}(-c_4c_5s_6 - s_4c_6) + c_{23}s_5s_6,$$

$$r_{13} = -c_1(c_{23}c_4s_5 + s_{23}c_5) - s_1s_4s_5,$$

$$r_{23} = -s_1(c_{23}c_4s_5 + s_{23}c_5) + c_1s_4s_5,$$

$$r_{33} = s_{23}c_4s_5 - c_{23}c_5,$$

$$p_x = c_1[a_2c_2 + a_3c_{23} - d_4s_{23}] - d_3s_1,$$

$$p_y = s_1[a_2c_2 + a_3c_{23} - d_4s_{23}] + d_3c_1,$$

$$p_z = -a_3s_{23} - a_2s_2 - d_4c_{23}.$$

# PUMA 560 - Example 2 - Solution - T\_0\_6 - RTB

$${}^0_6T = {}^0_1T {}^1_6T = \begin{bmatrix} r_{11} & r_{12} & r_{13} & p_x \\ r_{21} & r_{22} & r_{23} & p_y \\ r_{31} & r_{32} & r_{33} & p_z \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

Here,

$$r_{11} = c_1[c_{23}(c_4c_5c_6 - s_4s_5) - s_{23}s_5c_5] + s_1(s_4c_5c_6 + c_4s_6),$$

$$r_{21} = s_1[c_{23}(c_4c_5c_6 - s_4s_6) - s_{23}s_5c_6 - c_1(s_4c_5c_6 + c_4s_6)],$$

$$r_{31} = -s_{23}(c_4c_5c_6 - s_4s_6) - c_{23}s_5c_6,$$

$$r_{12} = c_1[c_{23}(-c_4c_5s_6 - s_4c_6) + s_{23}s_5s_6] + s_1(c_4c_6 - s_4c_5s_6),$$

$$r_{22} = s_1[c_{23}(-c_4c_5s_6 - s_4c_6) + s_{23}s_5s_6] - c_1(c_4c_6 - s_4c_5s_6),$$

$$r_{32} = -s_{23}(-c_4c_5s_6 - s_4c_6) + c_{23}s_5s_6,$$

$$r_{13} = -c_1(c_{23}c_4s_5 + s_{23}c_5) - s_1s_4s_5,$$

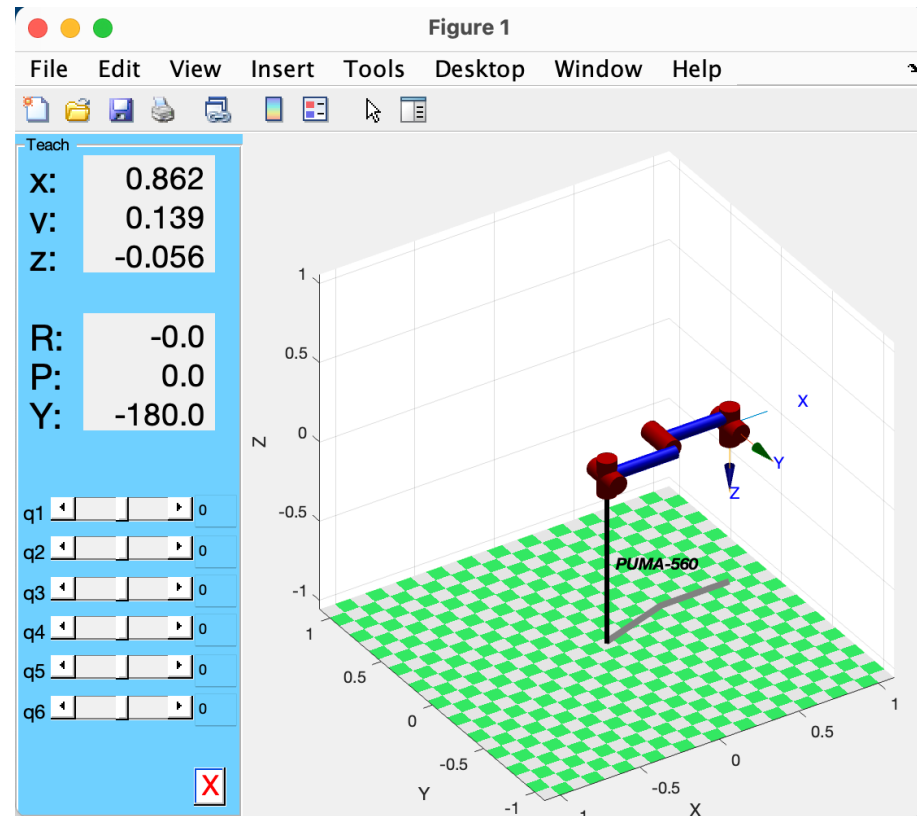
$$r_{23} = -s_1(c_{23}c_4s_5 + s_{23}c_5) + c_1s_4s_5,$$

$$r_{33} = s_{23}c_4s_5 - c_{23}c_5,$$

$$p_x = c_1[a_2c_2 + a_3c_{23} - d_4s_{23}] - d_3s_1,$$

$$p_y = s_1[a_2c_2 + a_3c_{23} - d_4s_{23}] + d_3c_1,$$

$$p_z = -a_3s_{23} - a_2s_2 - d_4c_{23}.$$



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