Our **Water Cooler Bottles** are 100% recyclable and can be reused

40 TIMES.

REUSE

We help our customers achieve **better waste** management practices through prevention and education. Our technical support teams ensure best practice for refillable bottle systems.

Our New Hybrid **Kegs** are recyclable and made from 60%

recycled material.



CIRCULAR DESIGNS

We produce high-performance, lightweight, food-grade packaging that can be reused, reprocessed or recycled.

66% in 2019 have PCR inclusion.

of our **New Bottles** and Preforms sold

Our European sites are powered

2019

ecovadis

In Germany,

Refillable PET

Bottles deliver over 4

bn fills per year, saving over

100,000

tons per annum **of**

virgin plastic.

Our working conditions, ethics and

CSR Gold Rating for our Swedish site and

a **Silver Rating** for our

Our **Keg Chimes** are reusable, recyclable and made of 100%

recycled PP.

TRANSFORM

Creating new products and **energy** from recovered waste.

RECYCLE

PET Small Containers are highly recyclable and are reprocessed into high-quality food-grade PCR flakes. Lower quality PET feedstocks are downcycled into other plastic products. Our **Hybrid Kegs** are easy to disassemble after dispense. They are **recycled** through the general waste stream.



in our one-way and refillable small containers has allowed us to **reduce** our customer's carbon footprint by 20% in 2019, the equivalent of

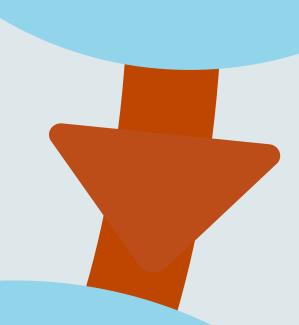
600,000,000 plastic bags.

REPROCESS Into new, high-quality food grade PCR Flakes

Carbon Calculator in partnership with the **IVL Swedish Environmental** Research Institute to track and control our and our partners' carbon emissions and

energy usage.

We created a



RESPONSIBLE MANUFACTURING

Refilled x 20

by renewable energy sources.

environmental practices have been recognized by EcoVadis: obtaining a

Czech Rep. site.



MATERIAL SOURCING

We strive to transform waste into a Valuable Resource. We've been incorporating up to 50% Post-Consumer Recyclate (PCR) in our products since 2003, and can now achieve

100%.

