

**NCN Summer School: July 2011**  
**Notes on the Fundamental of Solar Cell**

# **What is Different about Thin-Film PV**

M. A. Alam and S. Dongaonkar

alam@purdue.edu

Electrical and Computer Engineering  
Purdue University  
West Lafayette, IN USA

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# The lecture series on solar cells

- Introduction to Solar cells
- Physics of Crystalline Solar cells
- Simulating Solar Cells
- What is different about thin film solar cell
- Organic photovoltaics

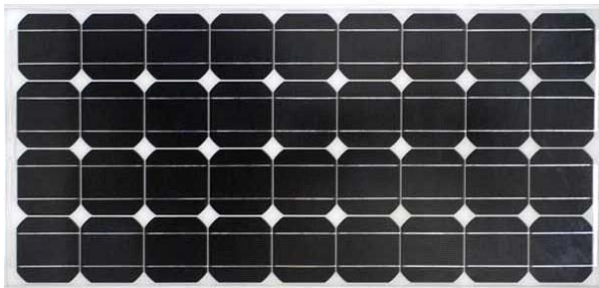
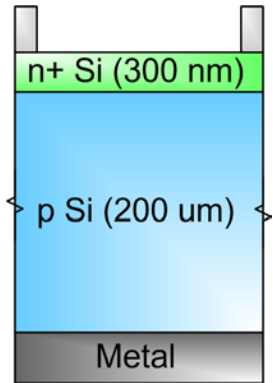
superposition and recombination

# Outline of the lecture

- 1) Background information about thin film solar cells
- 2) Photo current from the transmission perspective
- 3) Dark current, shunt conduction, and weak diodes
- 4) Variability, reliability, and lifetime of solar cells
- 5) Conclusions

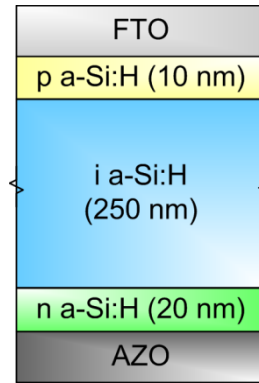
# Different types of solar cells

p-n



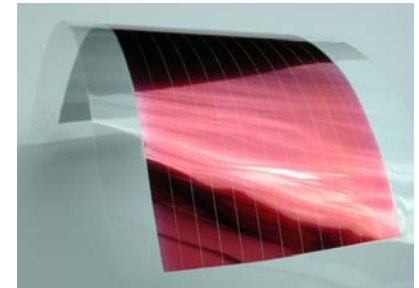
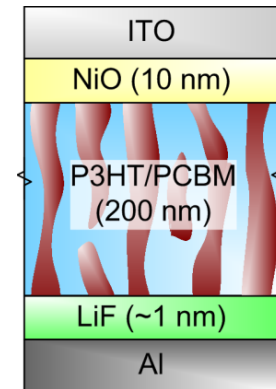
Crystalline Silicon

p-i-n



Amorphous silicon

m-i-m



Flexible organic

Si too thick and expensive ...

# Economics of solar cells

	C-Si	CdTe	a-Si	CIGS	OPV
Material/m <sup>2</sup>	207	50-60	64	100-125	37
Process/m <sup>2</sup>	123	86	73	130	23-37
Total/m <sup>2</sup>	350	130	138	230	50-80
Cost/W	1.75	0.94 -1.2	0.9-1.4	1.63	1-1.36



c-Si installation, labor, etc. \$3.75/W  
Others ... \$1.00-1.50/W

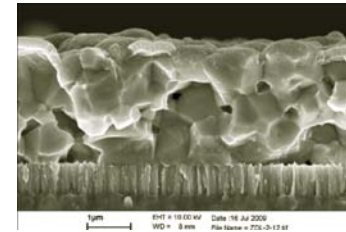
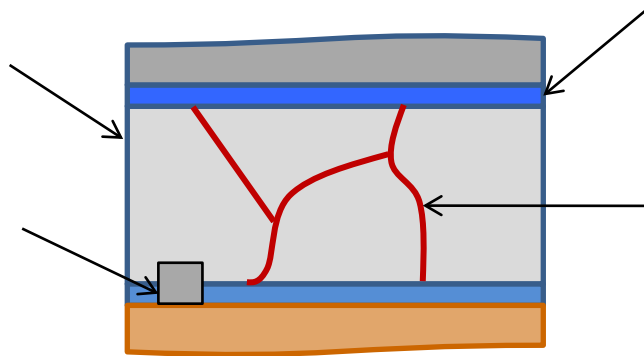
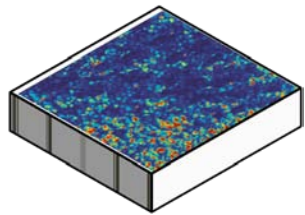
.... but thin film solar cell  
has their own problems !

- All costs are approximate

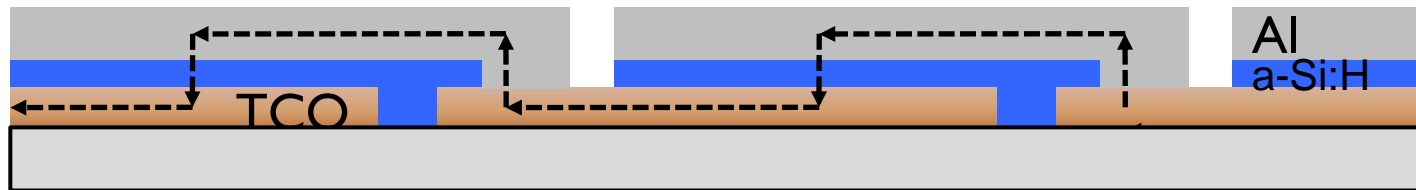
(J. Kalowekamo/E. Baker, Solar Energy, 2009. Goodrich, PVSC Tutorial, 2011.

# Features of thin film solar cells

- (1) Thin absorption layer
- (2) Thin doped region
- (3) Contact diffusion
- (4) Grain boundaries



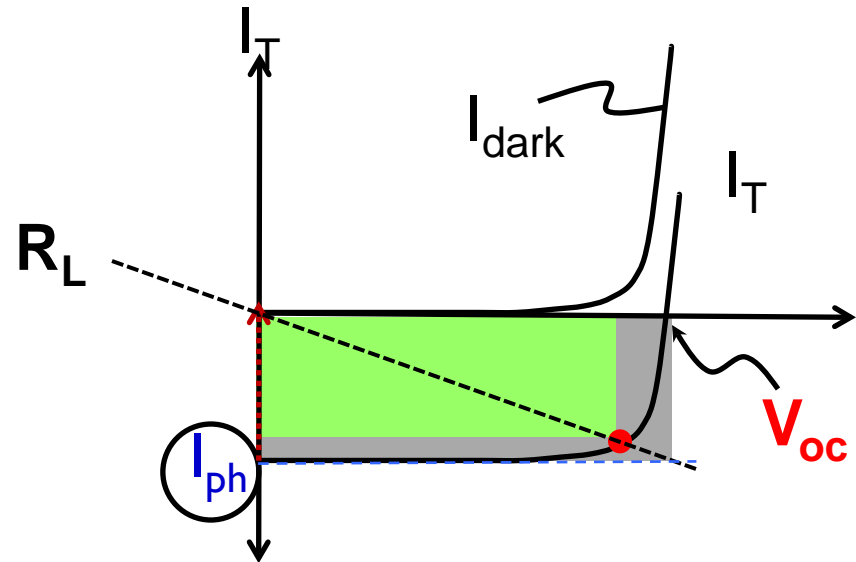
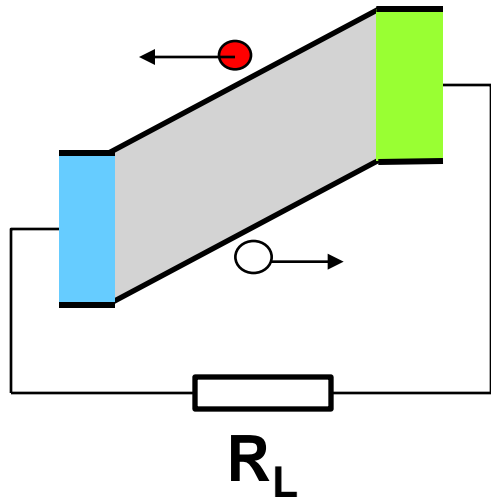
↓ Laser Scribe



- (5) Series connection



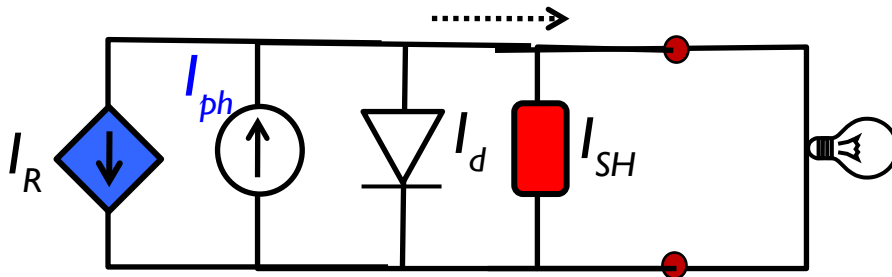
# Equivalent circuit of thin film solar cells



$$P_{\max} = I_{ph} \times V_{oc} \times FF$$

$$I = I_{ph} - I_0 (e^{qV/k_B T} - 1)$$

$$\Rightarrow V_{oc} = (kT/q) \ln(1 + I_{ph}/I_0)$$

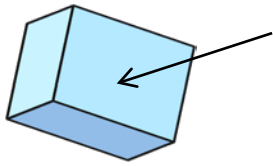


Superposition does not hold ...



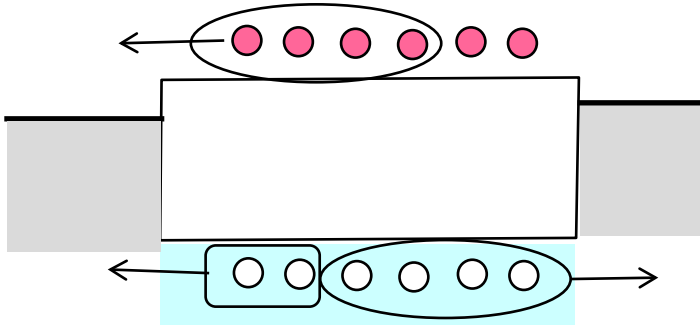
# Outline of the lecture

- 1) Background information about thin film solar cells
- 2) **Photo current from the transmission perspective**
- 3) Dark current, shunt conduction, and weak diodes
- 4) Variability, reliability, and lifetime of solar cells
- 5) Conclusions

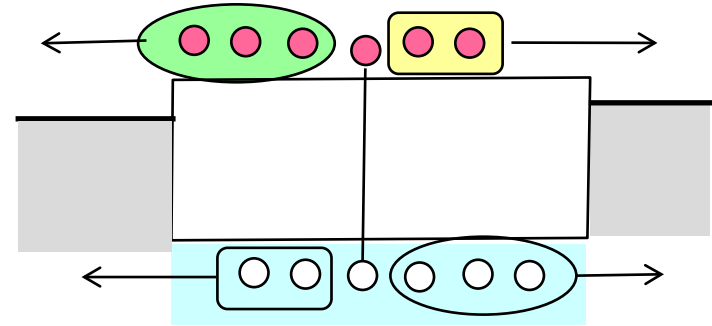


# Basics of current flow

Wrong contact loss



+Recombination loss



$$J_n \neq J_n^L = 4q\nu_0$$

$$J = J_n^L - J_p^L = J_n^L - J_n^R$$

$$= 4q\nu_0 - 2q\nu_0$$

$$= 6q \times \frac{4}{6} \nu_0 - 6q \times \frac{2}{6} \nu_0$$

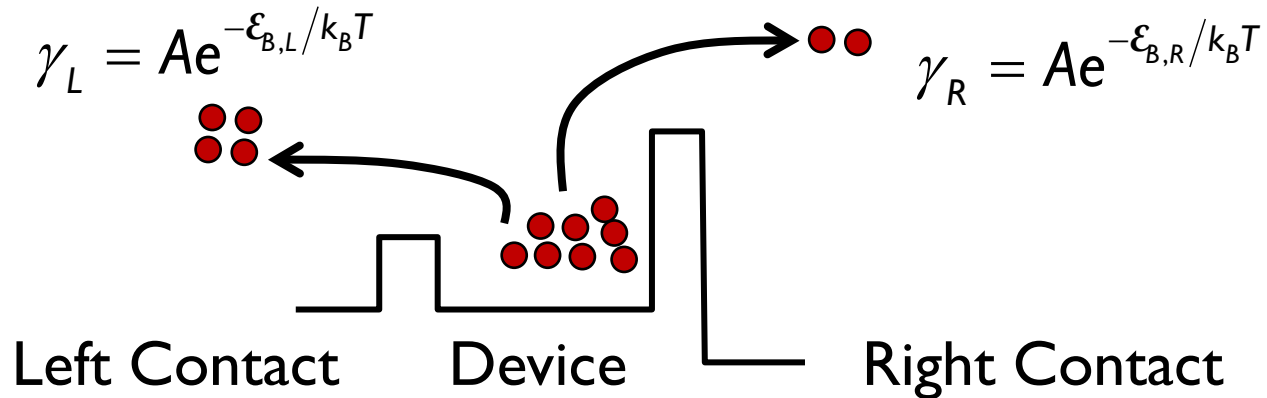
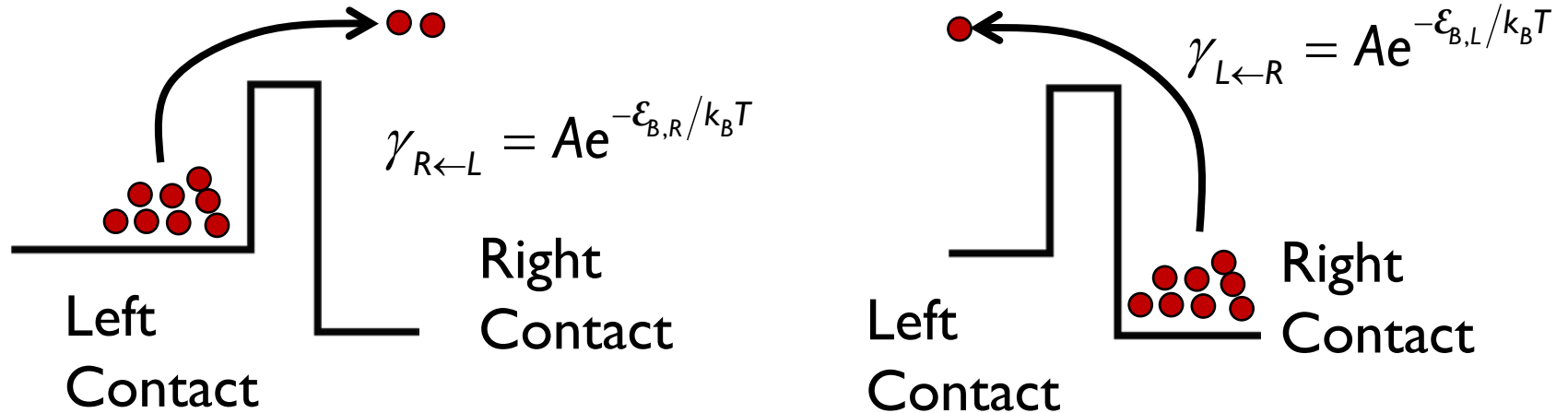
$$= qG \times \frac{\gamma_{L,n}}{\gamma_{L,n} + \gamma_{R,n}} - qG \times \frac{\gamma_{L,p}}{\gamma_{L,p} + \gamma_{R,p}}$$

$$J_n = J_n^L - J_p^L = 3q\nu_0 - 2q\nu_0$$

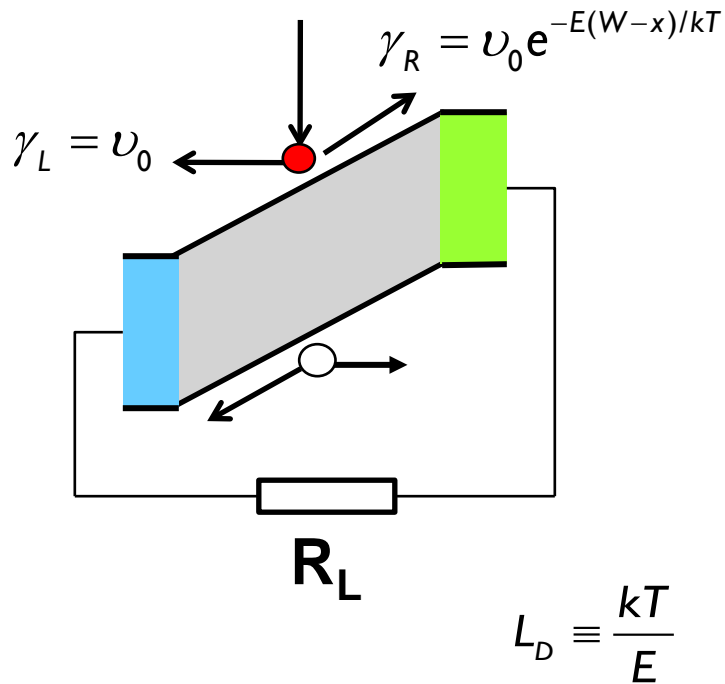
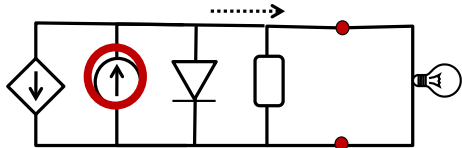
$$= 6q \times \left[ \frac{3}{6} \nu_0 - \frac{2}{6} \nu_0 \right]$$

$$= qG \times \left[ \frac{\gamma_{L,n}}{\gamma_{L,n} + \gamma_{R,n} + \gamma_{rec}} - \frac{\gamma_{L,p}}{\gamma_{L,p} + \gamma_{R,p} + \gamma_{rec}} \right]$$

# Basics of transmission over a barrier



# Photocurrent without recombination



$$\frac{J_{ph}}{qG} = \int_0^W dx \left[ \frac{\gamma_{L,n}}{\gamma_{L,n} + \gamma_{R,n}} - \frac{\gamma_{L,p}}{\gamma_{L,p} + \gamma_{R,p}} \right]$$

$$= \int_0^W dx \left[ \frac{\gamma_{L,n}}{\gamma_{L,n} + \gamma_{R,n}} - \frac{\gamma_{R,n}}{\gamma_{L,n} + \gamma_{R,n}} \right]$$

$$= \int_0^W dx \left[ \frac{\nu_0}{\nu_0 + \nu_0 e^{-E(W-x)/kT}} - \frac{\nu_0 e^{-E(W-x)/kT}}{\nu_0 + \nu_0 e^{-E(W-x)/kT}} \right]$$

$$= W \times \frac{2L_D}{W} \log \cosh \frac{W}{2L_D} \cong W \left[ \frac{2L_D}{W} - \coth \frac{W}{2L_D} \right]$$

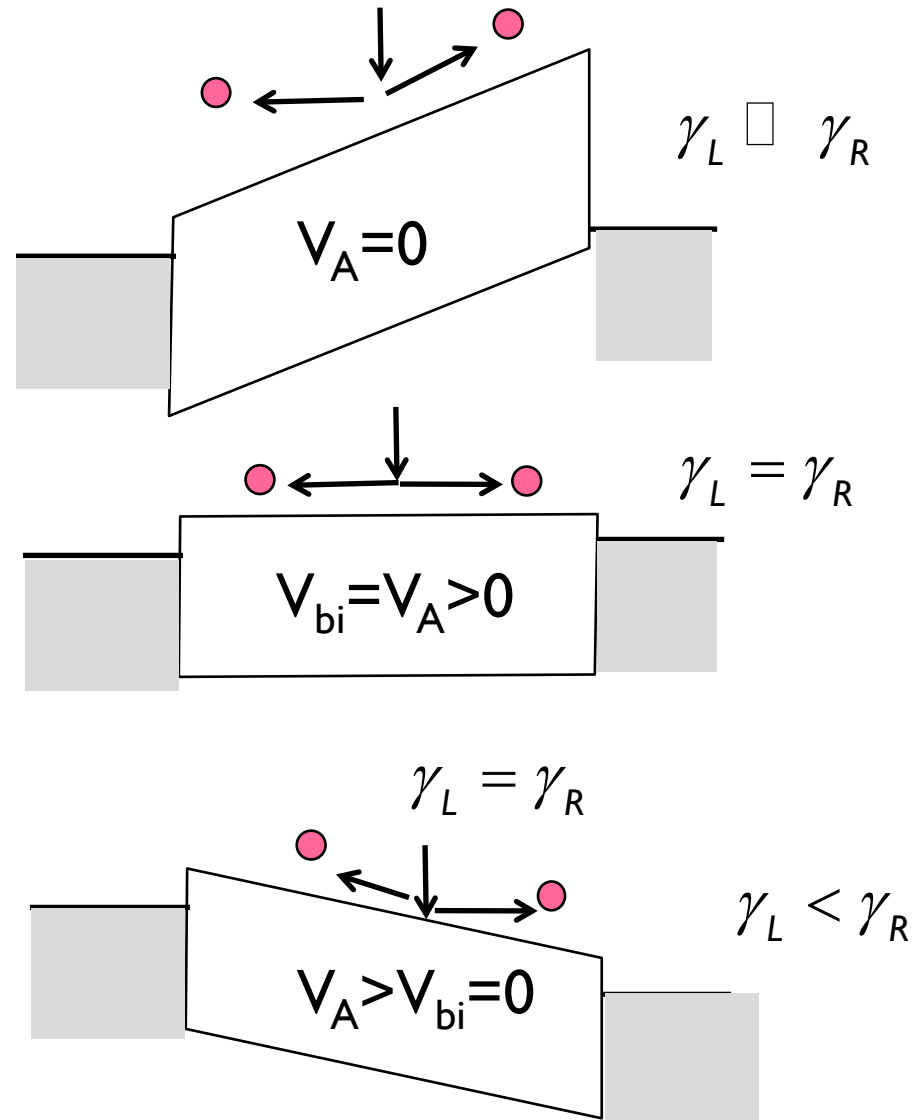
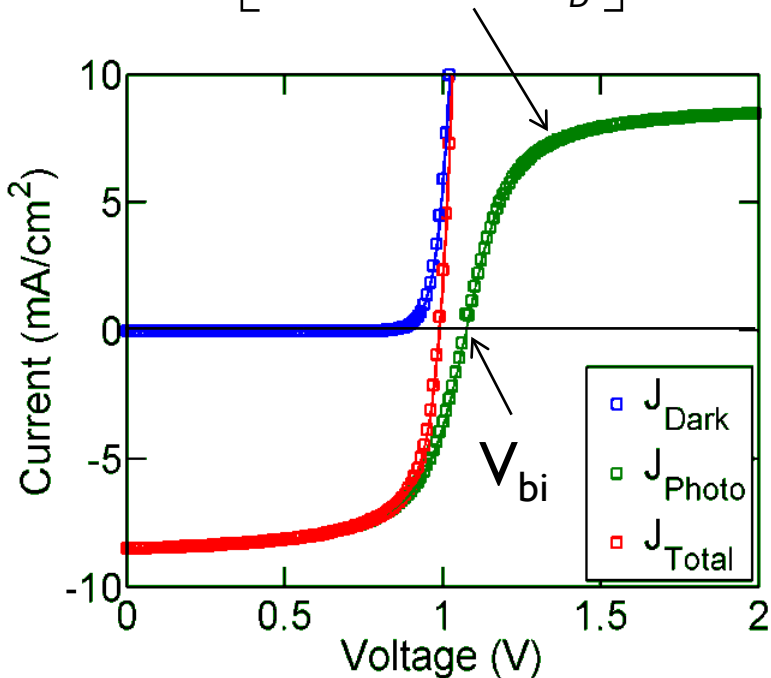
‘Price length’ and point of no return ....

# Properties of 'Sokel' photo-current

Sokel and Hughes, JAP, 53(11), 1982.

$$\frac{J_{ph}}{qG} = W \times \frac{2L_D}{W} \log \cosh \frac{W}{2L_D}$$

$$\cong W \left[ \frac{2L_D}{W} - \coth \frac{W}{2L_D} \right]$$

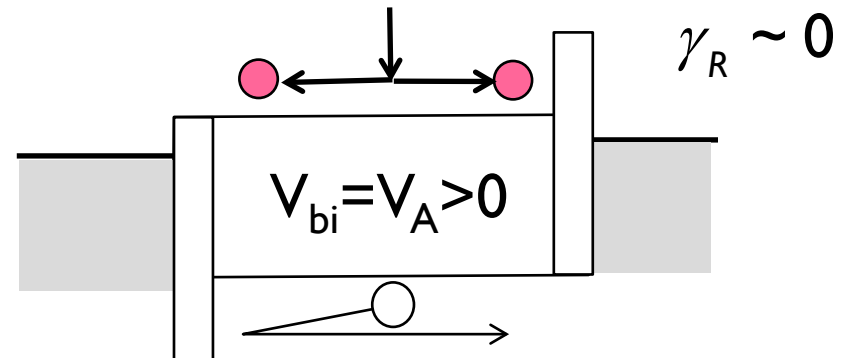
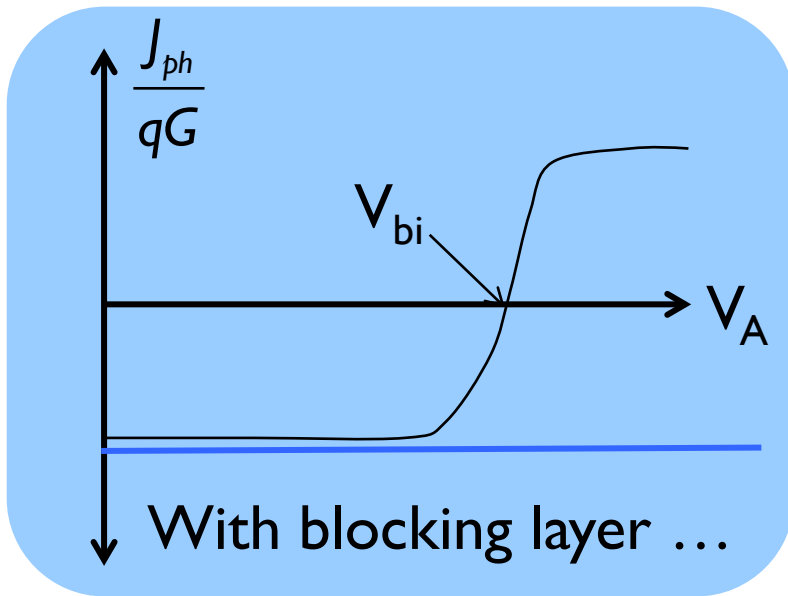
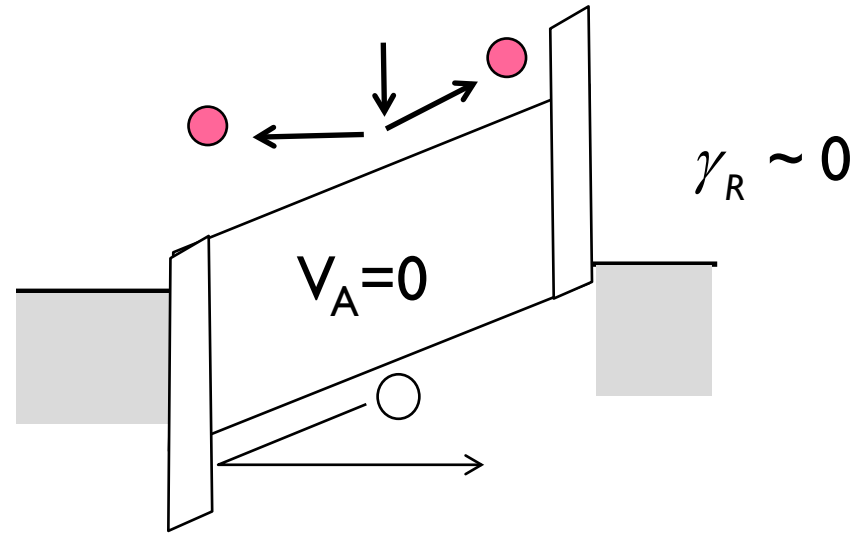


Voltage dependent photocurrent, different from Si p-n junction ...

# Blocking layer and photocurrent

$$\frac{J_{ph}}{qG} = \int_0^W dx \left[ \frac{\gamma_{L,n}}{\gamma_{L,n} + \gamma_{R,n}} - \frac{\gamma_{R,n}}{\gamma_{L,n} + \gamma_{R,n}} \right]$$

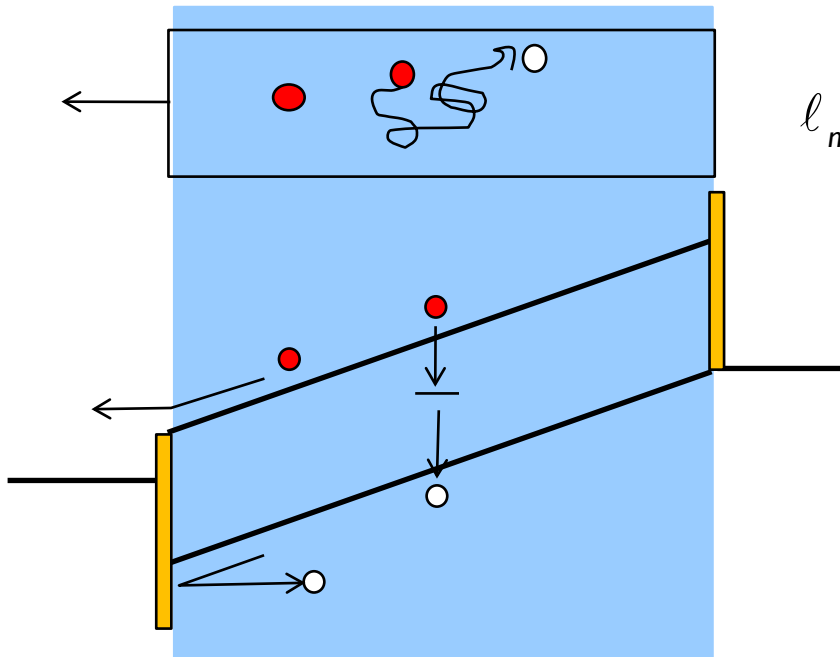
$$J_{ph} = qGW$$



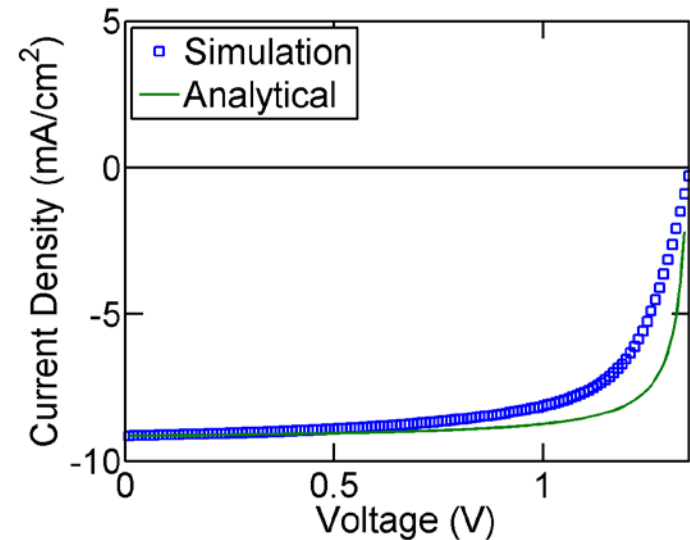
Blocking is essential for many types of thin film PV ....

# Photocurrent with recombination

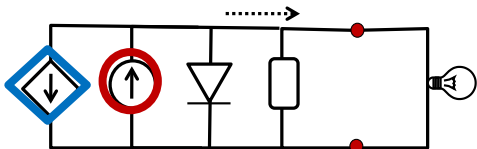
Crandall, JAP, 54(12), 19823



$$\ell_n \equiv v_0 \times \tau_n = \mu_n \times E \times \tau_n$$

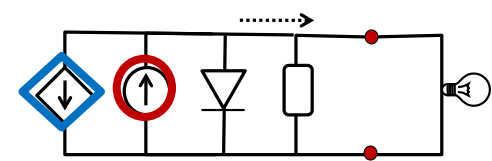


$$\frac{J_{ph}}{qG} = \int_0^W dx \left[ \frac{\gamma_{L,n}}{\gamma_{L,n} + \gamma_{R,n} + \gamma_{rec}} - \frac{\gamma_{L,p}}{\gamma_{L,p} + \gamma_{R,p} + \gamma_{rec}} \right] = \int_0^W dx \left[ e^{-x/\ell_c} \right] = \ell_c \left[ 1 - e^{-W/\ell_c} \right]$$

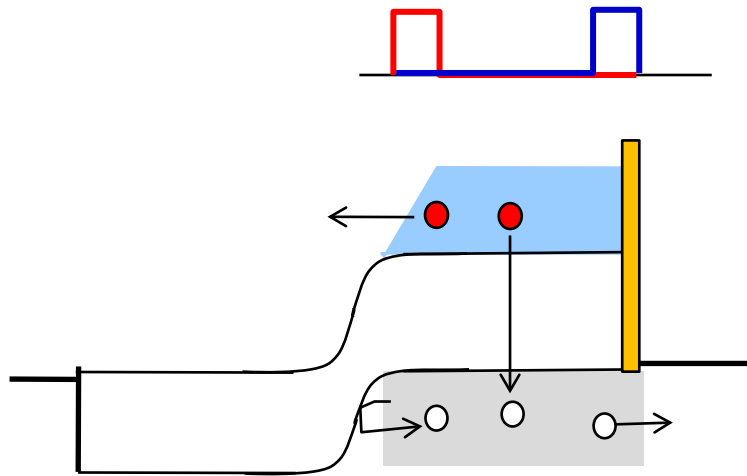


$$\frac{J_{ph}}{qG} = W - \left\{ W - \ell_n \left[ 1 - e^{-W/\ell_n} \right] \right\}$$

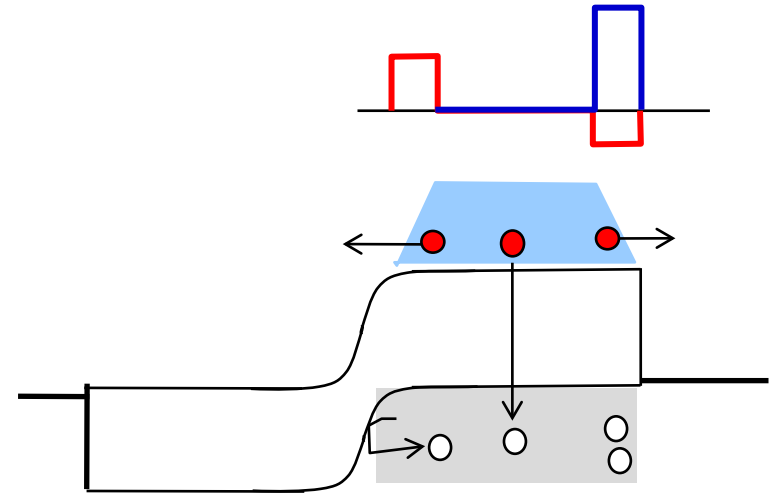
# Photo-current in crystalline cells



with electron mirror



without electron mirror



$$\frac{J_{ph}}{qG} = \frac{J_{L,n}}{qG} - \frac{J_{L,p}}{qG} = \ell_n \left[ 1 - e^{-W/\ell_n} \right] \sim \ell_n \quad \ell_n \equiv \sqrt{D_n \tau_n} \ll W$$

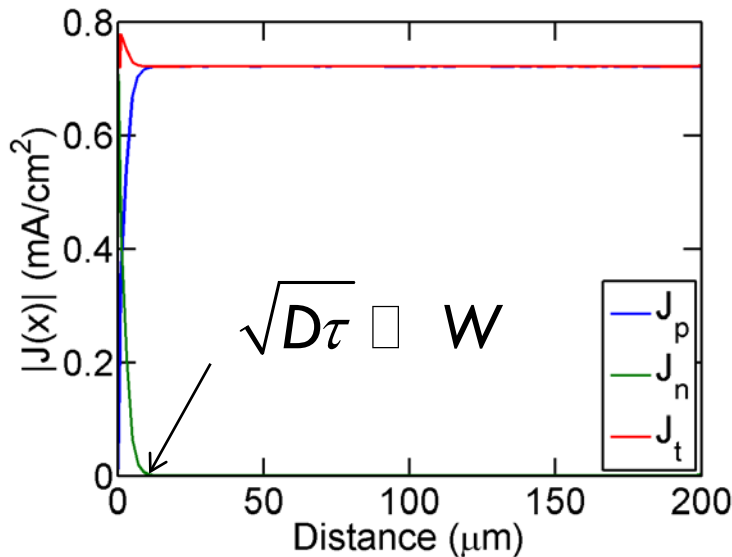
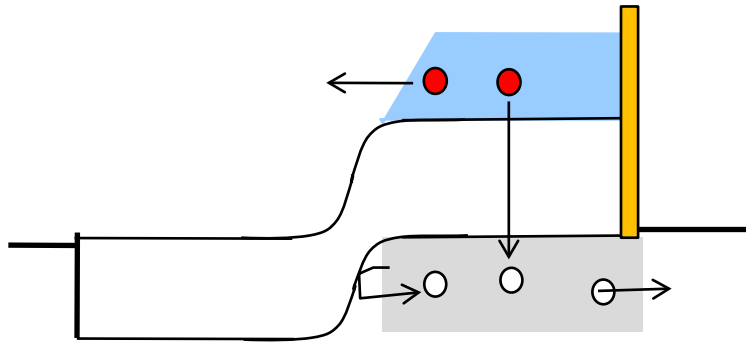
Voltage independent photocurrent is unaffected by electron mirrors

Electron blocking layer does suppress dark current, increases Voc.

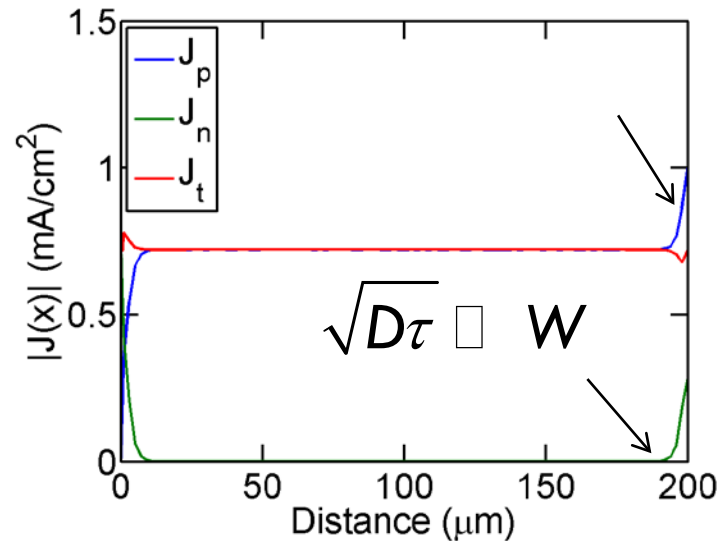
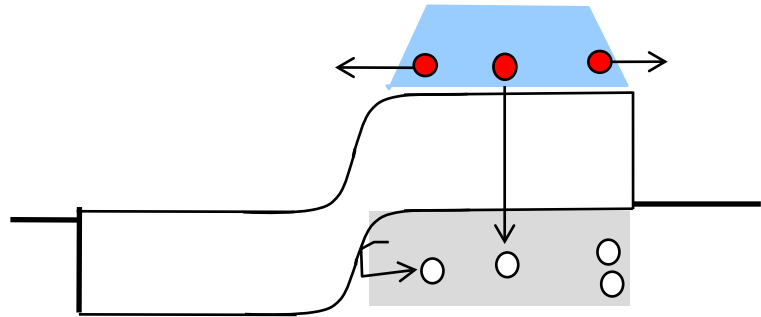


# Numerical validation: Effect of blocking layer

With blocking



Without blocking



For low quality Si PV, blocking is not essential

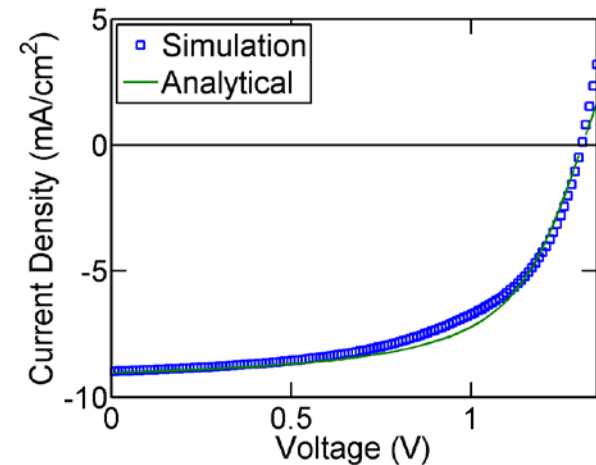
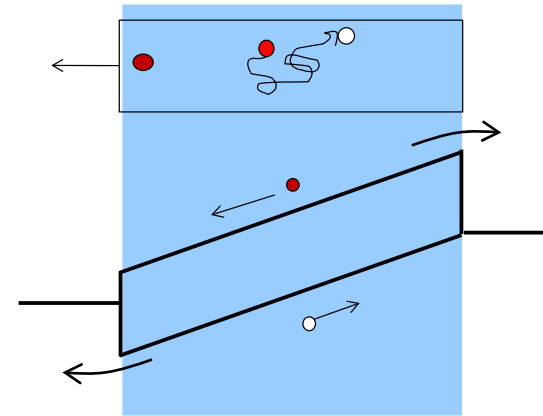
# Photocurrent with field/recombination

$$\frac{J_{ph}}{qG} = \int_0^W dx \left[ \frac{v_0 e^{-x/\ell_n} - v_0 e^{-(W-x)/\ell_k} e^{-(W-x)/\ell_n}}{v_0 + v_0 e^{-(W-x)/\ell_k}} \right]$$

$$= \int_0^W dx \left[ \frac{e^{-x/\ell_n} - e^{-(W-x)/\ell_k} e^{-(W-x)/\ell_n}}{1 + e^{-(W-x)/\ell_k}} \right]$$

$$\frac{J_{ph}}{qG} \cong W \left[ \frac{2L_D}{W} - \coth \frac{W}{2L_D} \right]$$

$$L_D \equiv \frac{n_{ph} kT}{E}$$

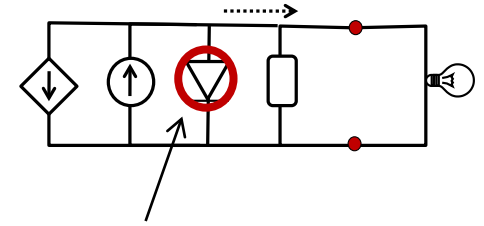


Matches with numerical simulation very well ...

# Outline of the lecture

- 1) Background information about thin film solar
- 2) Photo current from transmission perspective
- 3) Dark current, shunt conduction, and weak diodes
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# Dark current without recombination



$$J_n = q n_{L,0} v_0 \frac{\gamma_L}{\gamma_L + \gamma_R} - q n_{R,0} v_0 \frac{\gamma_R}{\gamma_L + \gamma_R}$$

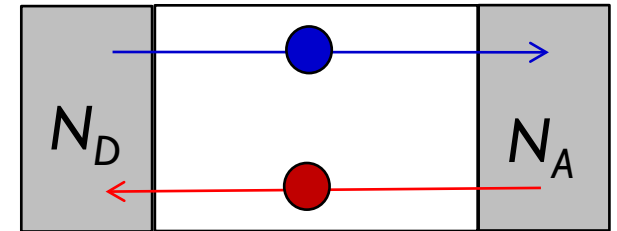
$$n_{L,0} / n_{R,0} = \gamma_{R,0} / \gamma_{L,0}$$

$$\gamma_{L,0} = A e^{-E_{B,0}/k_B T} = A e^{-qV_{bi}/k_B T}$$

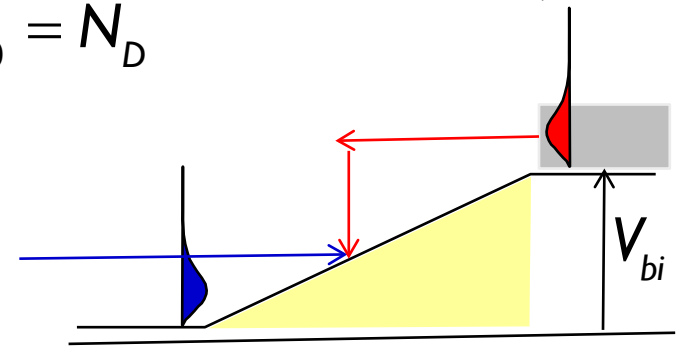
$$\gamma_{R,0} = A \times I \Rightarrow \gamma_{L,0} / \gamma_{R,0} = e^{-qV_{bi}/k_B T}$$

$$n_{L,0} = n_{R,0} e^{+qV_{bi}/k_B T}$$

$$n_{R,0} = n_i^2 / N_A \quad n_{L,0} = \frac{n_i^2}{N_A} e^{-qV_{bi}/k_B T}$$



$$n_{L,0} = N_D \quad n_{R,0} = n_i^2 / N_A$$



$$\mathcal{E}_{R \leftarrow L} = qV_{bi}$$

$$\mathcal{E}_{L \leftarrow R} = 0$$

# Calculating dark current without recombination

$$J_n = q n_{L,0} v_0 \frac{\gamma_L}{\gamma_L + \gamma_R} - q n_{R,0} v_0 \frac{\gamma_R}{\gamma_L + \gamma_R}$$

$$J_n = \frac{q v_0}{\gamma_L + \gamma_R} (n_{L,0} \gamma_L - n_{R,0} \gamma_R)$$

$$= \frac{q v_0}{e^{-q(V_{bi}-V)/k_B T} + 1} \frac{n_i^2}{N_A} \left[ e^{qV_{bi}/k_B T} e^{-q(V_{bi}-V)/k_B T} - 1 \right]$$

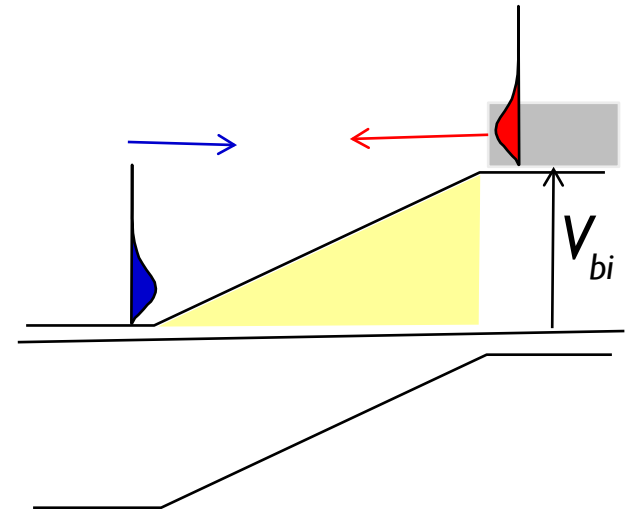
$$= q \frac{n_i^2}{N_A} \left[ \frac{\mu_n (V - V_{bi}) / d}{e^{+q(V-V_{bi})/k_B T} + 1} \right] \left[ e^{qV_b/k_B T} - 1 \right]$$

$$J_d = J_n + J_p = q \left[ \frac{n_i^2}{N_A} + \frac{n_i^2}{N_D} \right] \left[ \frac{\mu_n (V - V_{bi}) / d}{e^{+q(V-V_{bi})/k_B T} + 1} \right] \left[ e^{qV/k_B T} - 1 \right] \equiv I_0 \left[ e^{qV/k_B T} - 1 \right]$$

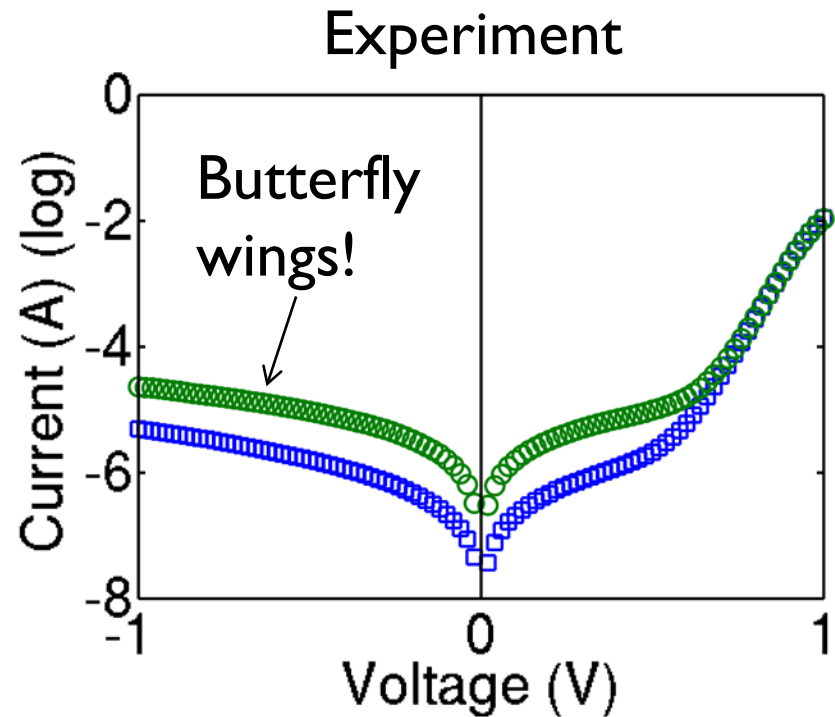
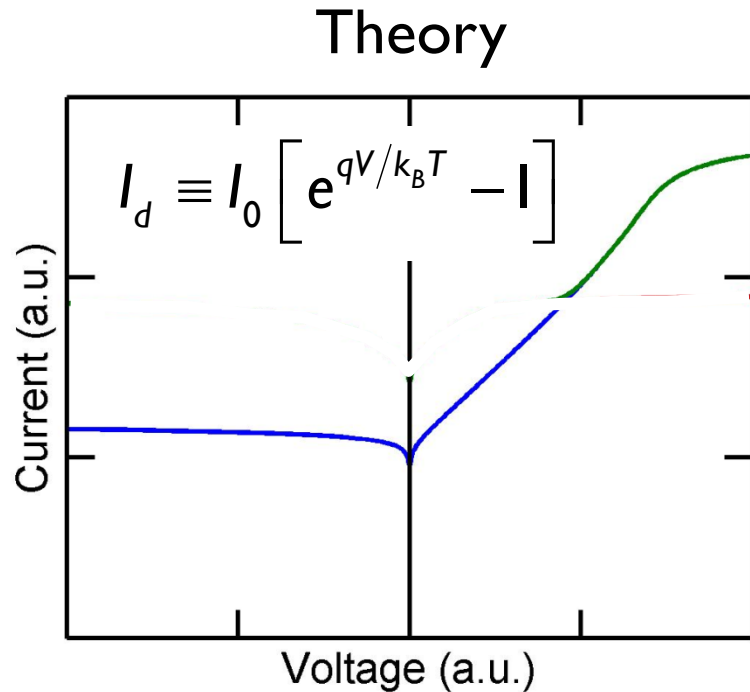
$$\gamma_L = A e^{-q(V_{bi}-V)/k_B T}$$

$$\gamma_R = A \times 1$$

$$n_{L,0} = \frac{n_i^2}{N_A} e^{+qV_{bi}/k_B T}$$

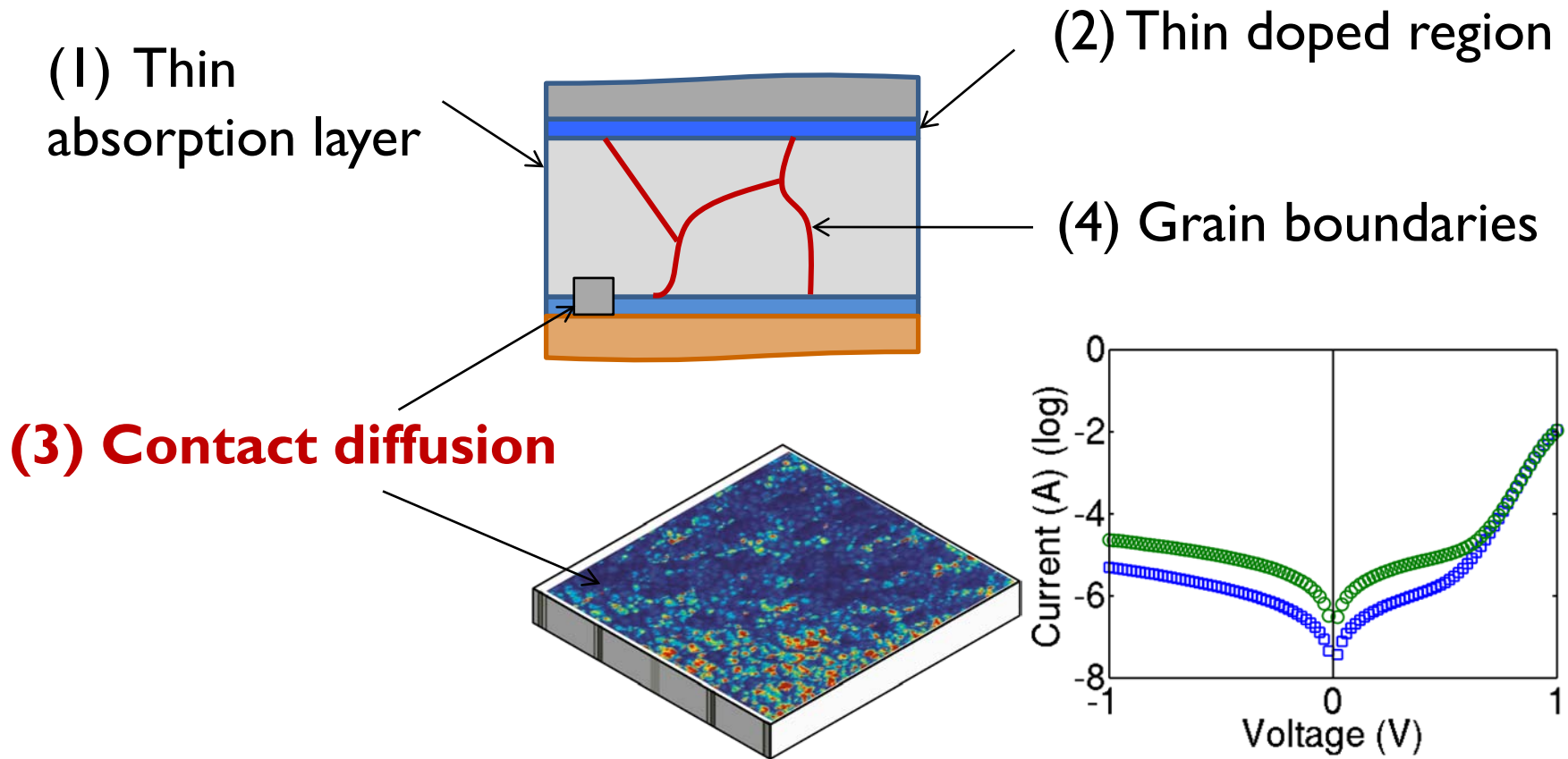


# Theory and practice of thin film dark IV



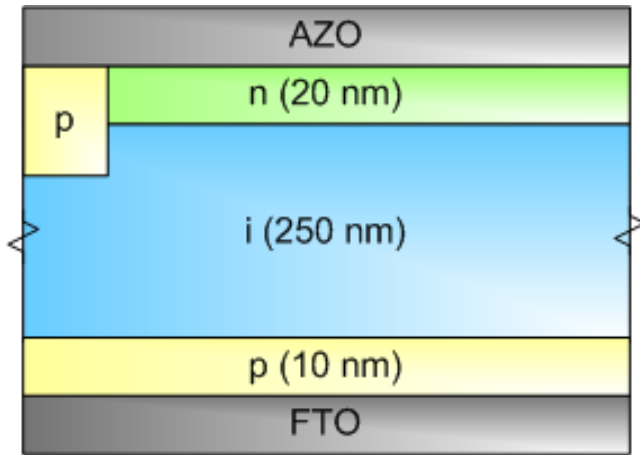
A real solar cell IV seldom looks like textbook IV!  
These wings helped create many complicated models.

# Contact diffusion and shunt conduction

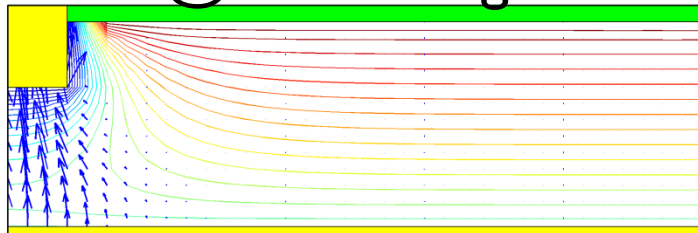


A real solar cell IV seldom looks like textbook IV

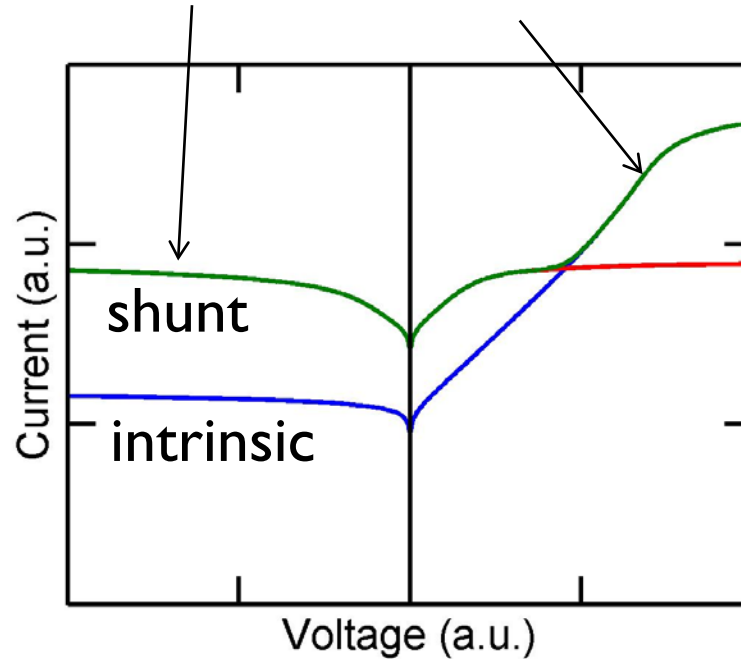
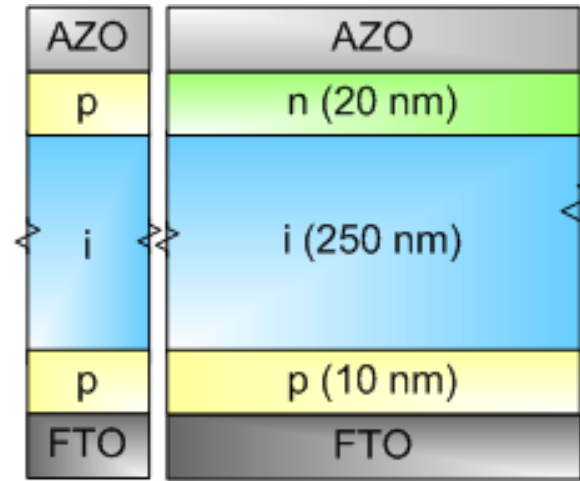
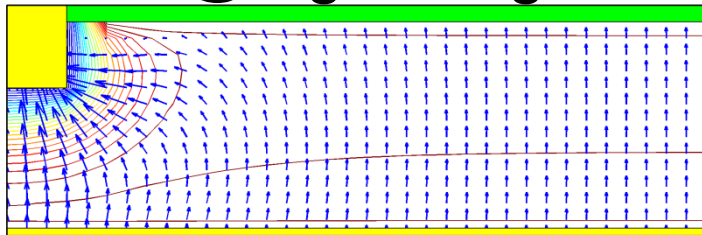
# Parasitic shunt leakage



@ low voltage

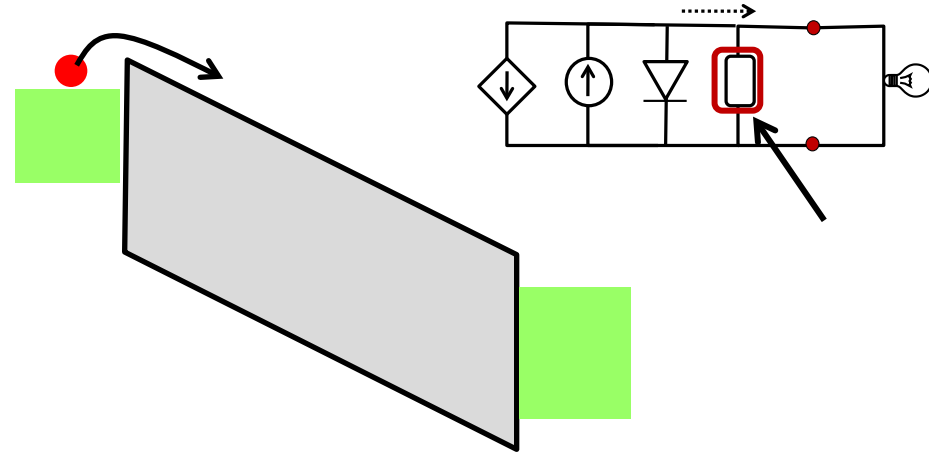
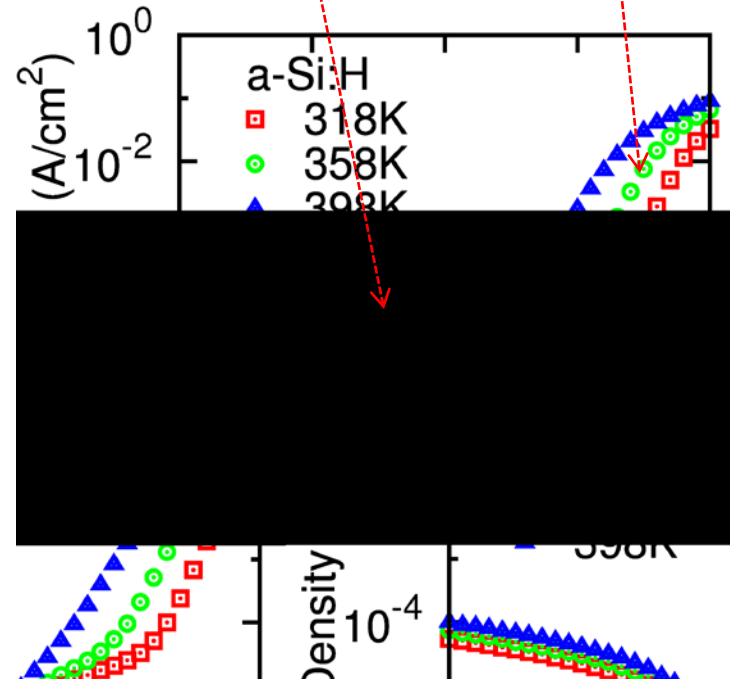
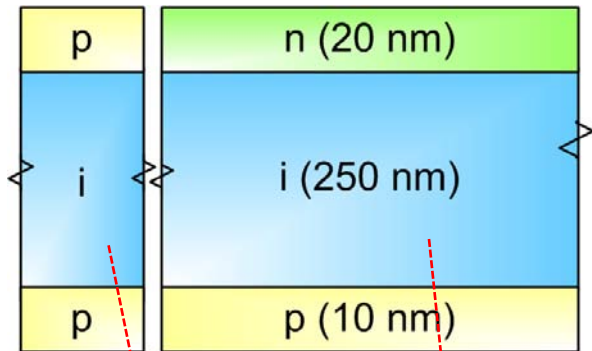


@ high voltage





# Interpretation of 'shunt' leakage



$$J_n = qn\mu_n \mathcal{E}$$

$$\frac{d\mathcal{E}}{dx} = \frac{qn}{\kappa\epsilon_0}$$

$$V_a = \frac{2}{3} \sqrt{\frac{2J}{\epsilon\mu_n}} L^{3/2}$$

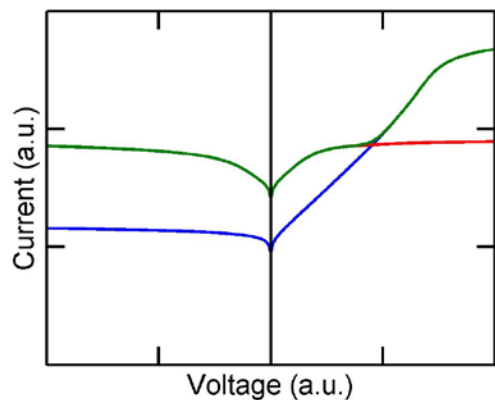
$$J(V_a) = \frac{9\epsilon\mu_n}{8L^3} V_a^2$$

$$I_{shunt} = A\mu \frac{V^{\delta+1}}{L^{2\delta+1}}$$

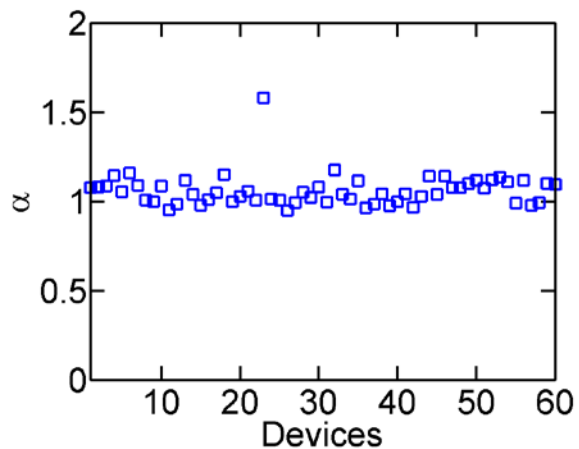
$$\gamma = \frac{E_A}{kT}$$

# Features of shunt leakage

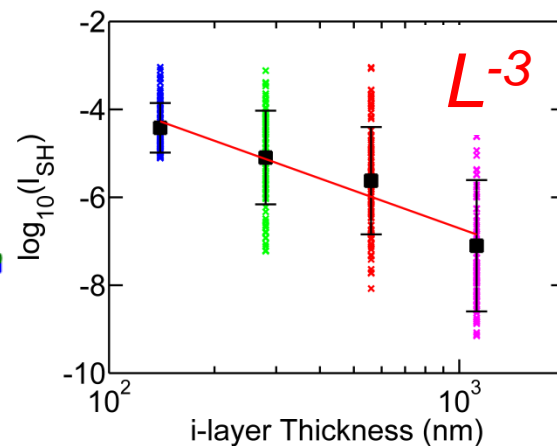
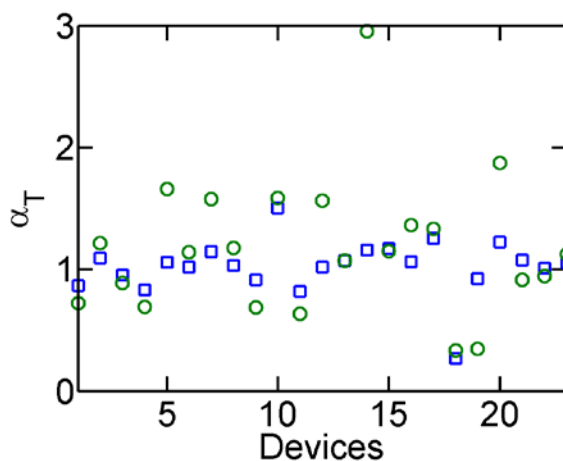
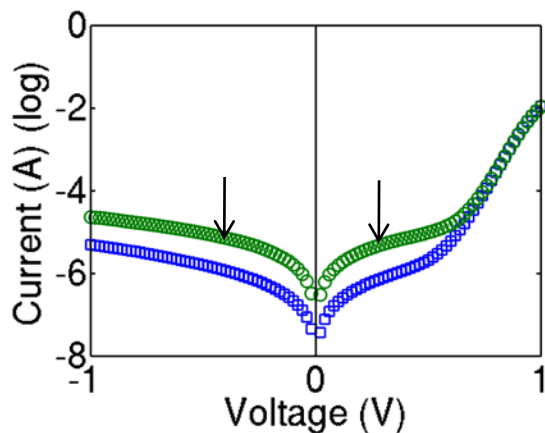
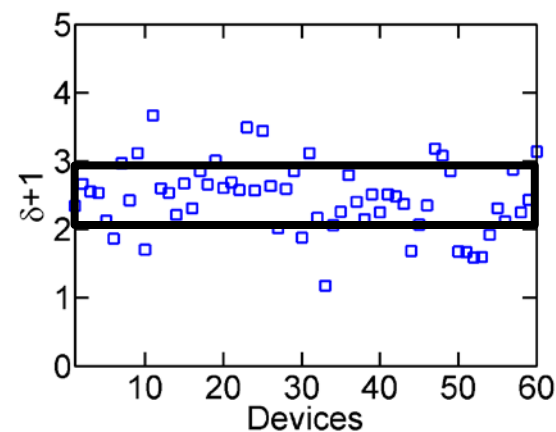
$$I_{shunt} = A\mu \frac{V^{\delta+1}}{L^{2\delta+1}}$$



## Symmetry



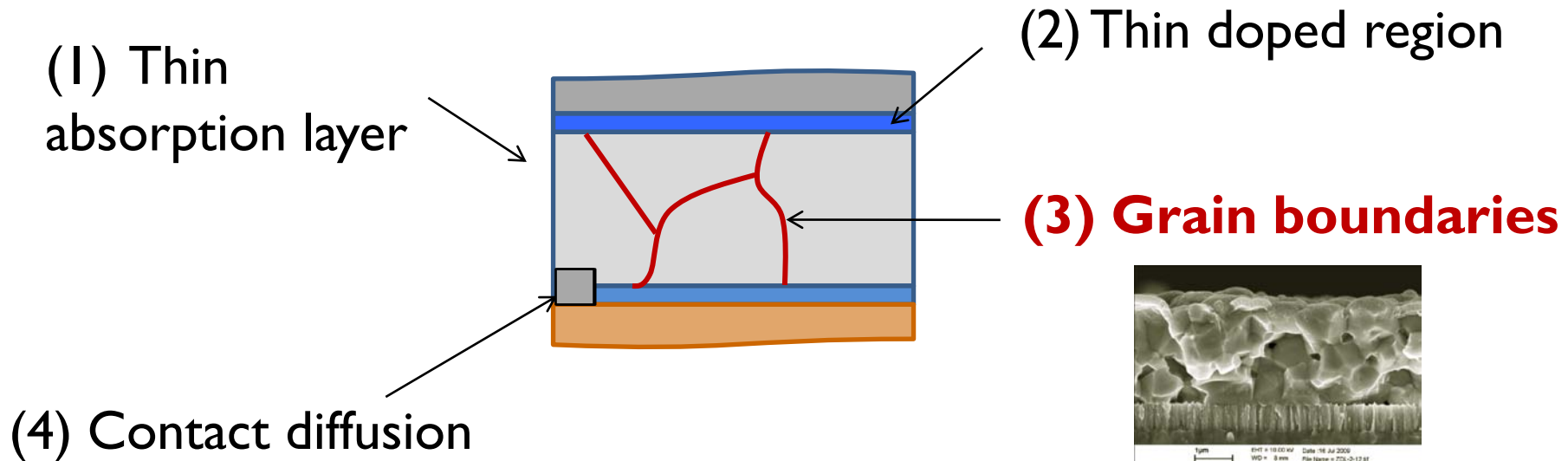
## Exponents



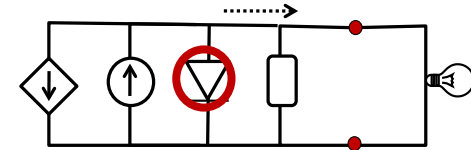
# Outline of the lecture

- 1) Background information about thin film solar
- 2) Photo current from transmission perspective
- 3) Dark current, shunt conduction, and weak diodes
- 4) Variability, reliability, and lifetime of solar cells
- 5) Conclusions

## Contact diffusion and shunt conduction



# Variability and weak diodes



$$I_0 \approx I_{ph}(V_{oc}) e^{-qV_{oc}/kT}$$

$$I = I_{ph}(V_{oc})(e^{q(V-V_{oc})/kT} - 1)$$

$$I^2 \times n \times I_{ph}(V_{oc1})(e^{q(V-V_{oc1})/kT} - 1)$$

$$= I_{ph}(V_{oc2})(e^{q(V-V_{oc2})/kT} - 1)$$

$$n = L^2 / I^2 \approx e^{q(V_{oc1}-V_{oc2})/kT}!$$

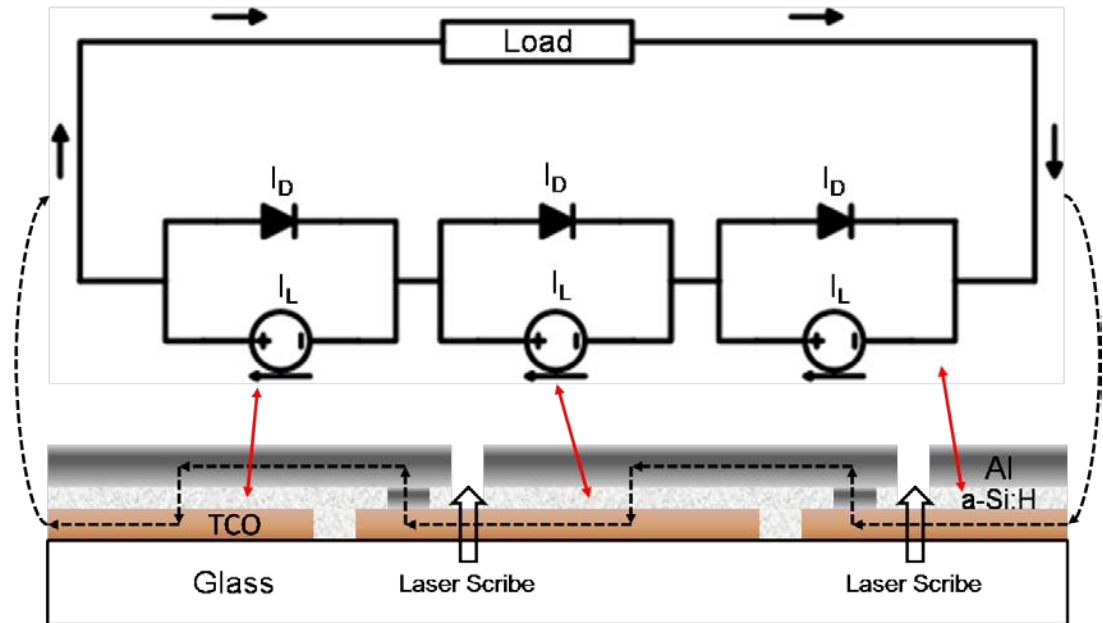
$$I = I_0(e^{qV/kT} - 1) - I_{ph}(V)$$

$$I_0(e^{qV_{oc}/kT} - 1) = I_{ph}(V_{oc})$$

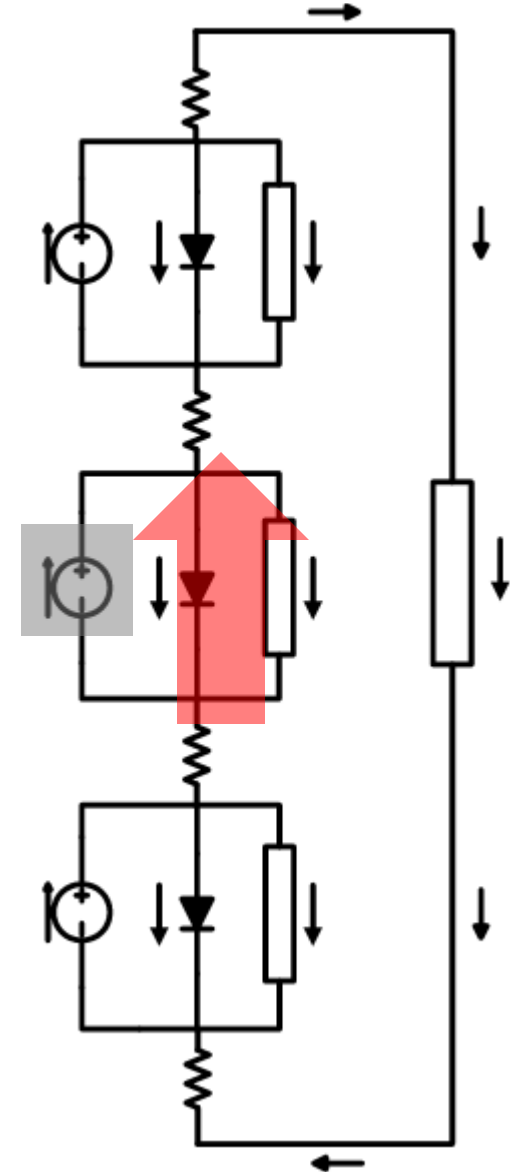
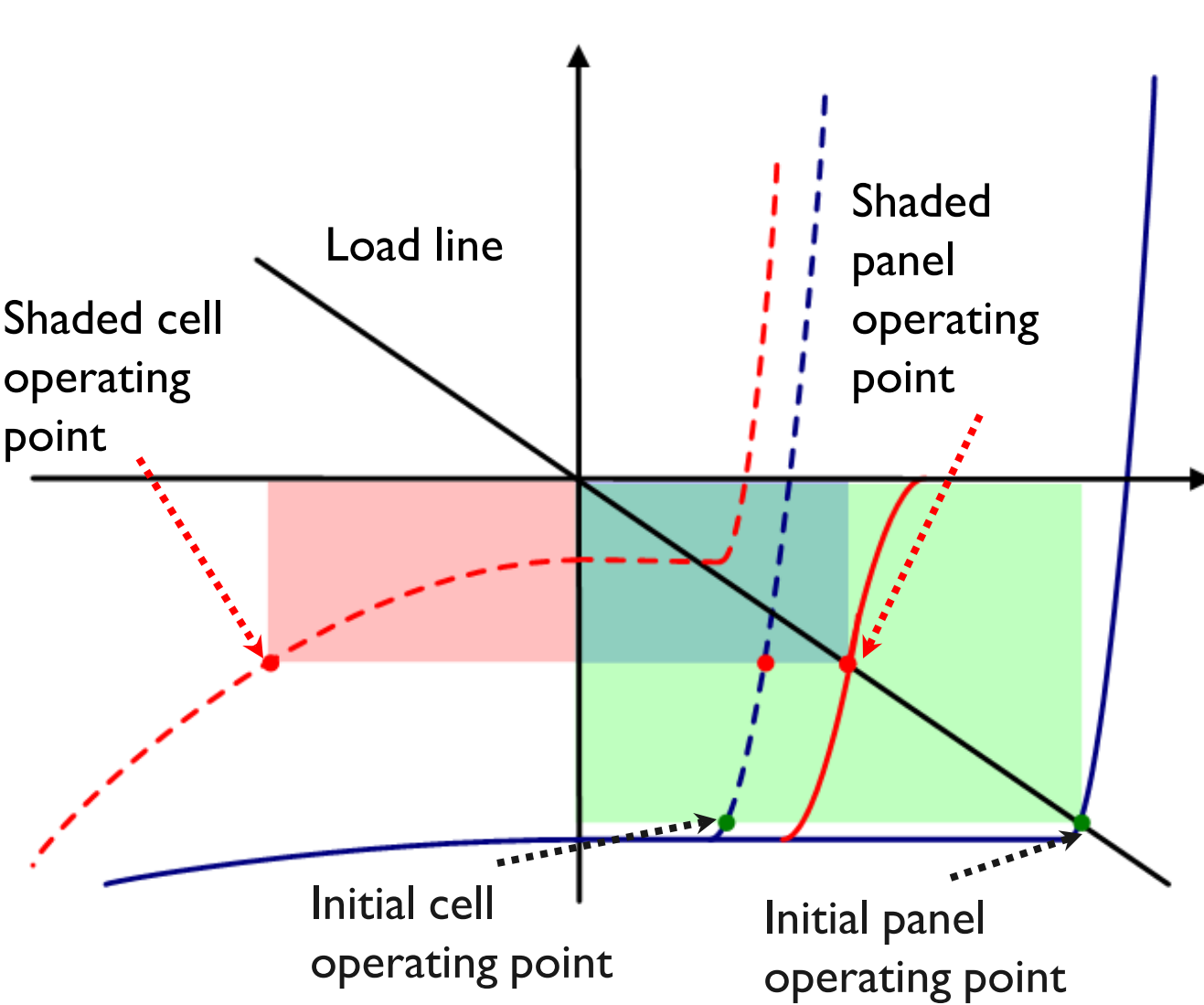
$$V_{oc} = k_B T \times \ln(1 + I_{ph}/I_0)$$

Like an impact crater, a single um-sized weak diode can drain away 1-10 mm region !!

# (5) Series connection, shadow degradation, and a very weak diode

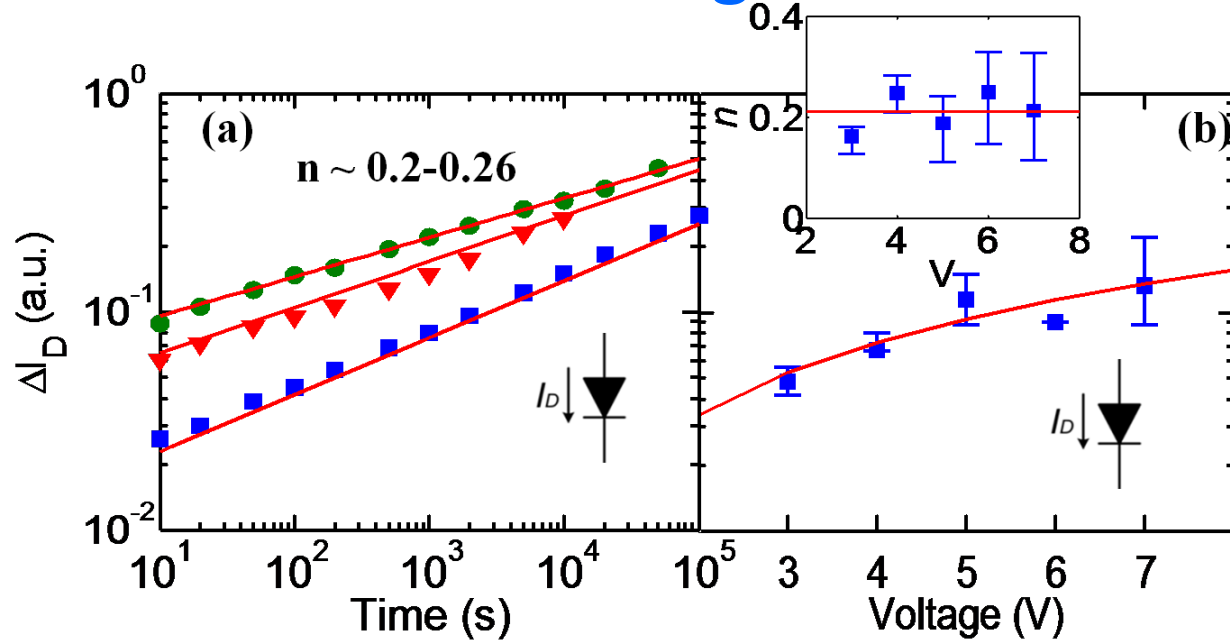
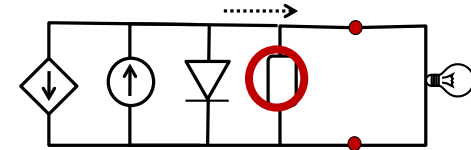


# Being in shadow stresses the device

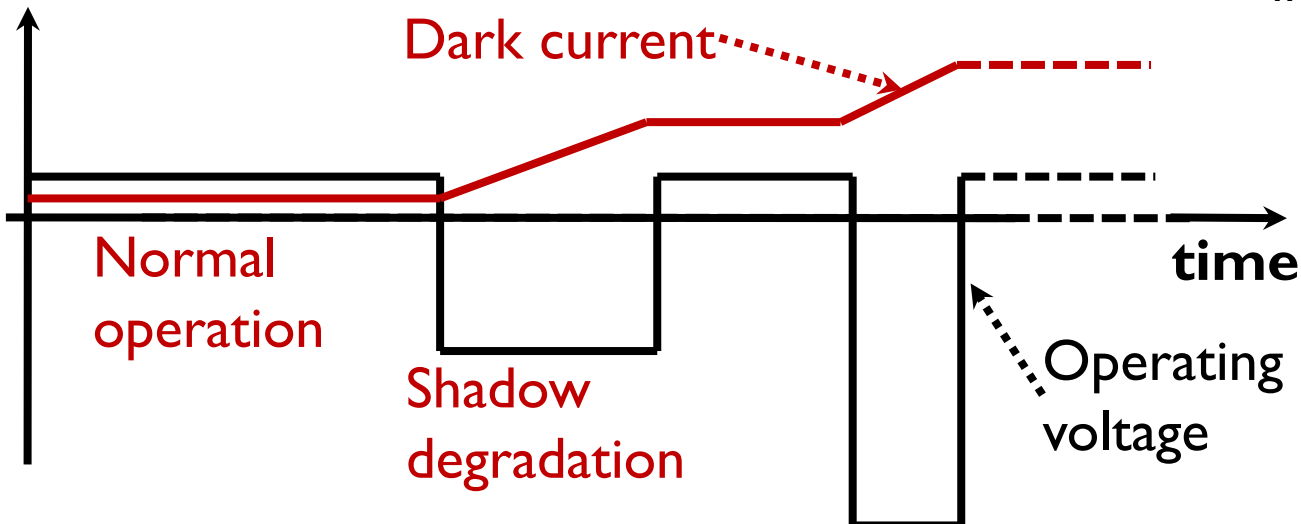


Shaded cells can get reverse biased!

# Shadow degradation

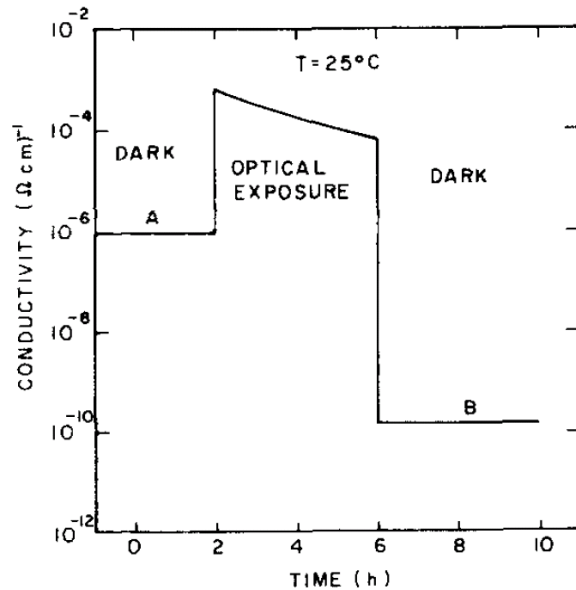
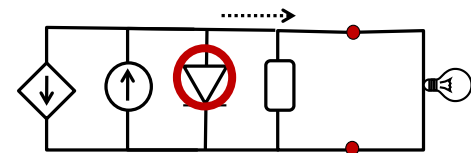


Dongaonkar et al.  
IRPS 2011

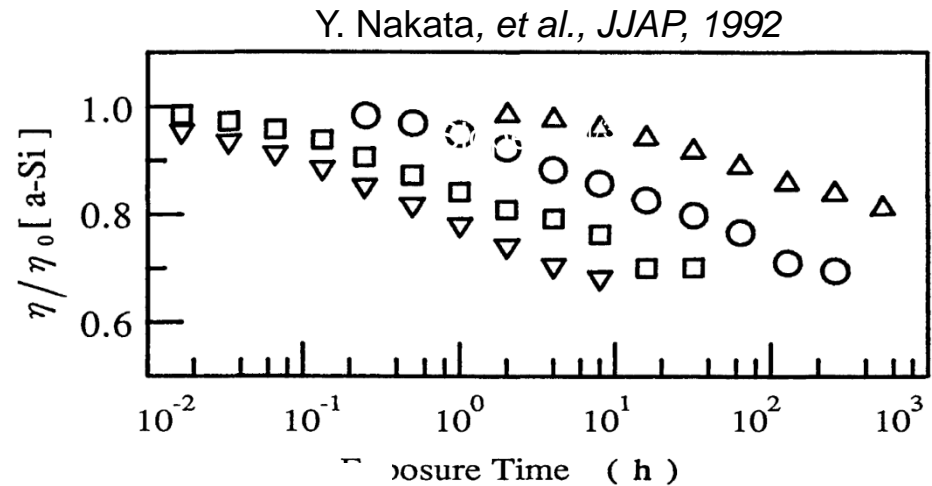




# Light induced degradation

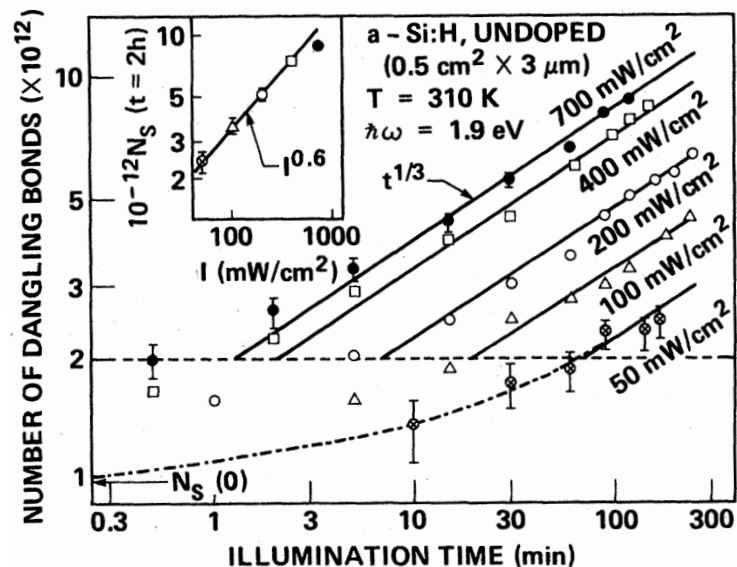


D. L. Staebler, *et al.*, *APL*, 1977.



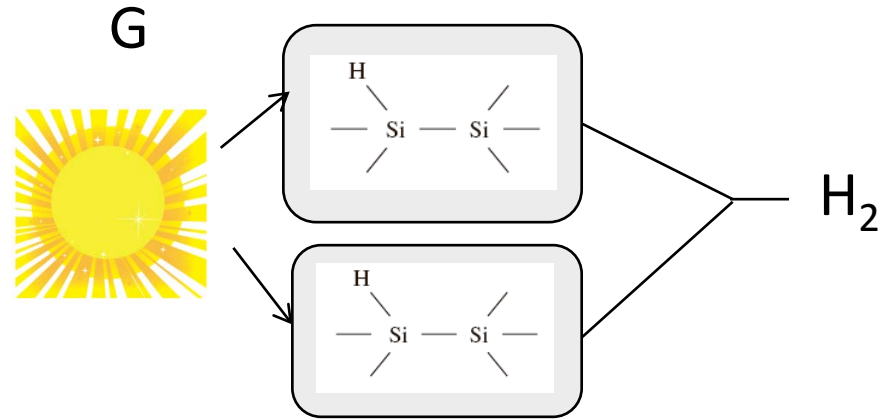
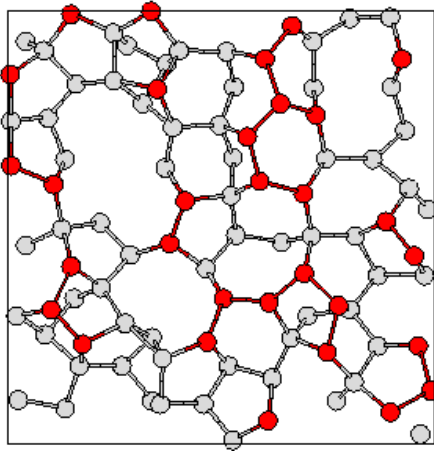
T. Shimizu, *JJAP*, 2004

Ongoing discussion about  
exponent  $n \sim 1/3$



M. Stutzmann, *et al.*, *PRB*, 1985

# Reaction-Diffusion Model for LID



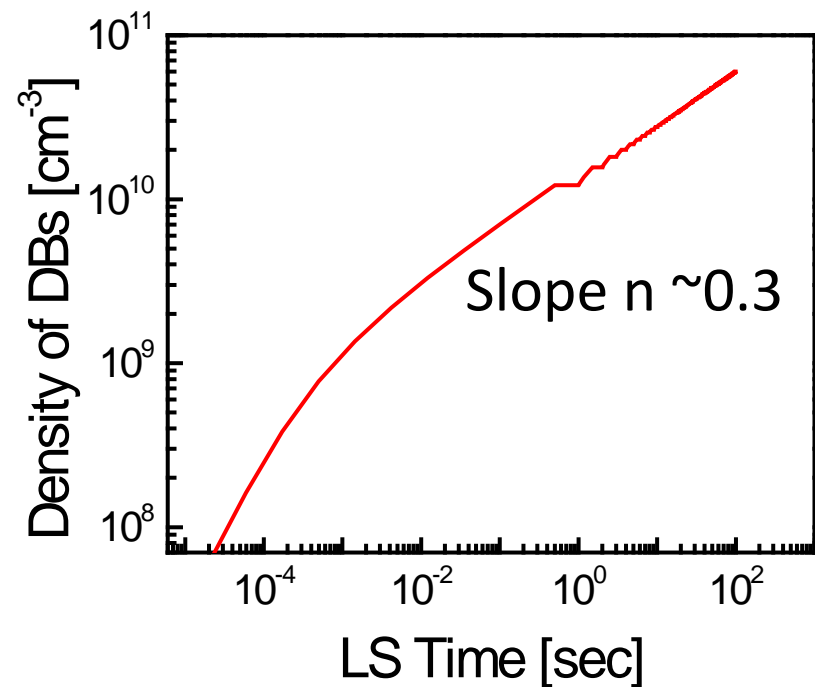
Reaction:

$$\frac{dN_{DB}}{dt} = k_F N_0 G - k_R N_{DB} N_H \sim 0$$

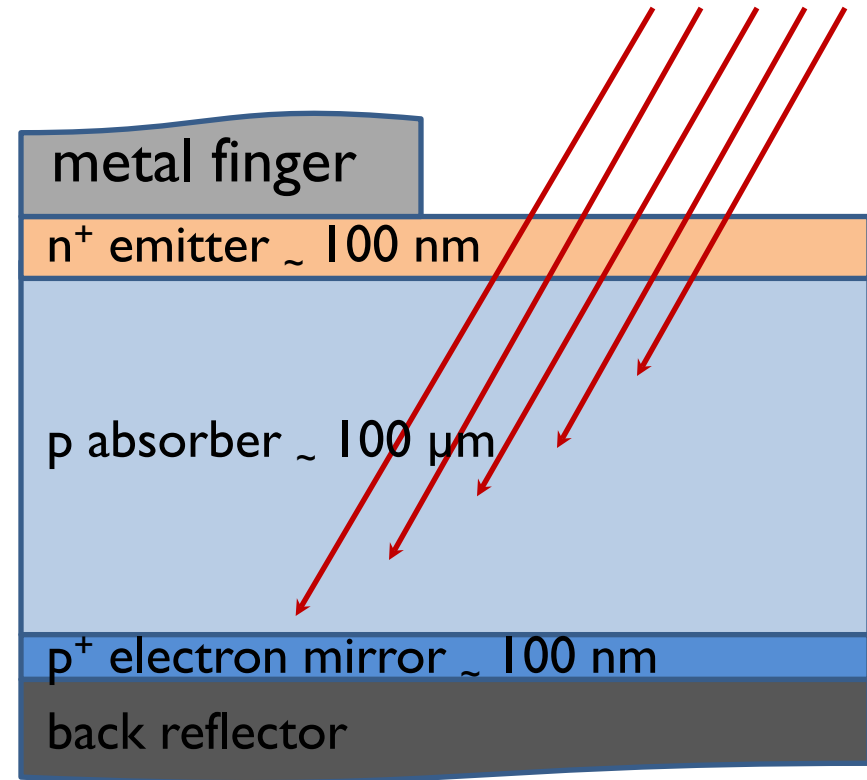
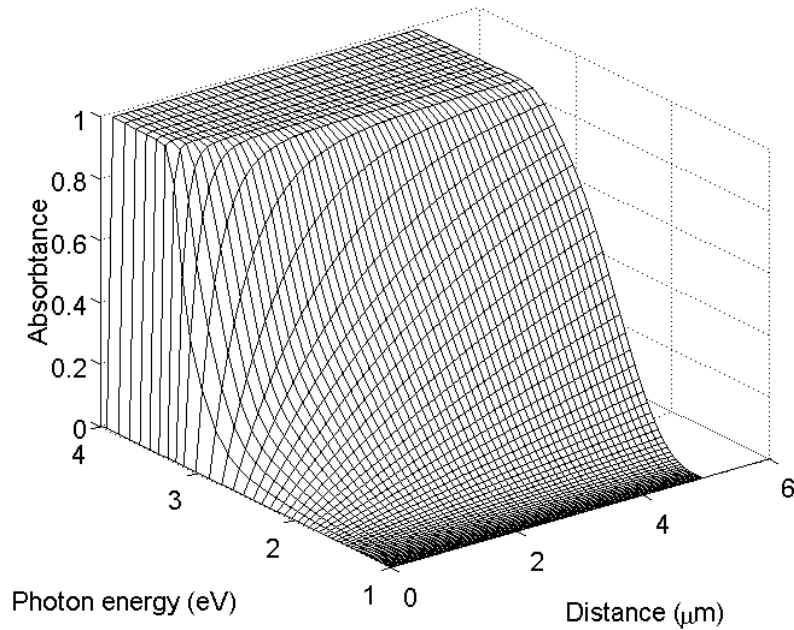
Free H Generation:

$$\frac{dN_H}{dt} = \frac{dN_{DB}}{dt} - k_H N_H^2$$

$$N_{DB} \propto (3k_H)^{1/3} \left( \frac{k_f N_0 G}{k_r} \right)^{2/3} t^{1/3}$$

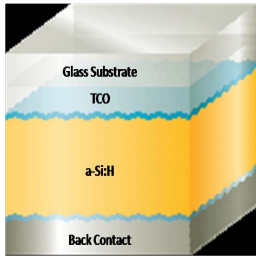


# Light induced degradation in crystalline PV



Boron-doped Czochralski (Cz) crystalline PV equally susceptible to LID. Float-zone and/or Ga doping better.

# Extrinsic and Intrinsic Solar Cell Reliability



## Intrinsic

- Light Induced Degradation
- Hot spot breakdown
- Shunt leakage
- Shadow degradation
- Weak diodes



## Extrinsic

- Electrochemical corrosion
- Moisture Ingress
- Glass fracture
- Inverters reliability
- Delamination
- Improper insulation
- Bypass diode failure

# conclusions

- Economic incentive to develop thin film solar cell.
- The unique features of thin film PV make photo-current voltage dependent, increases probability of formation of weak diodes and shunts.
- In addition to the extrinsic reliability issues, we need to worry about shadow degradation, light induced degradation, etc.
- The reliability/variability are key concerns – making modules less efficient than individual cells.

# Reference for images

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<http://www.solarserver.com/solar-magazine/solar-news/current/kw42/nanosolar-to-expand-thin-film-cigs-solar-cell-manufacturing-to-115mw.html>

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<http://gotpowered.com/2011/ge-develops-thin-film-photovoltaic-panels/>

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