Quick start guide

Milling Machine

Rolland SRM 20 Milling Machine



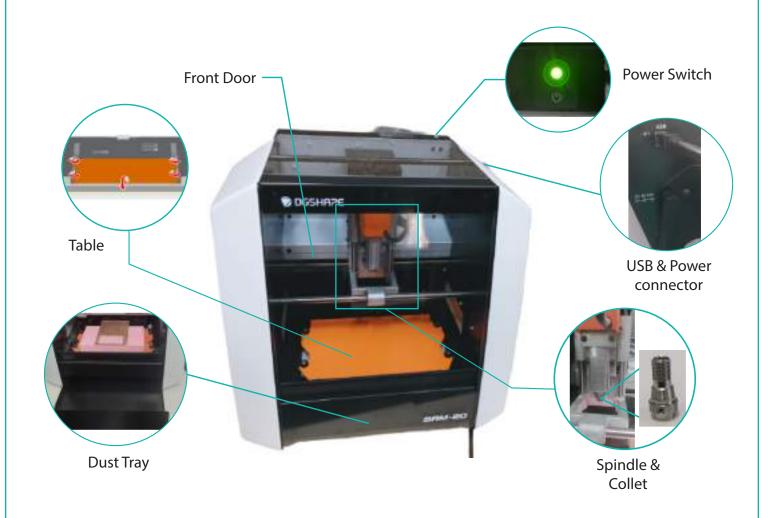




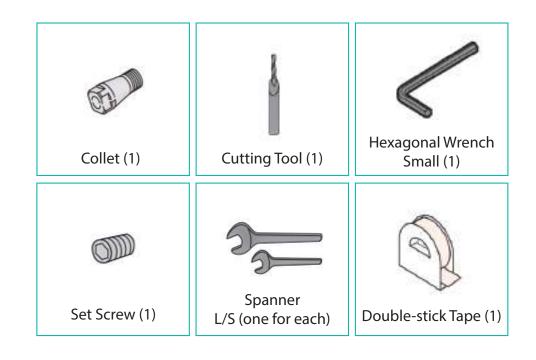




Machine Appearance & Accessories



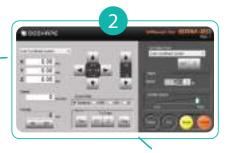
Tools



Operation







Open V panel for SRM-20 for User Coordinate System for bit's positioning.



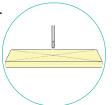
Mark the location and stick double sided tape.



Insert a cutting tool in a collet.
Tighten the set screw with

hexagonal wrench.

Click the [X/Yarrows]
to set the origin of bit.
Carefully click the [Z arrow]
and lower the bit until
it is slightly touching
to the surface of a board.



Import your file to SRM-20by clicking [Cut] button.



Switch off the machine after cutting operation and perform the cleaning of a machine.



Click [Add] and select the [.rml file] for the circuit's traces. When the [Output] button is pressed, the machine will begin to mill.

When the milling is done, open the front door and remove workpiece using spatula.

DO's

- When starting the machine, make sure that the front cover is closed.
- Handle it carefully & install in a well-ventilated location.
- Use proper recommended cutting material for the smooth operations.
- Put your cutting object on proper material Jig to fix in a determined range.
- Always unplug the power cord when attaching or removing parts and optional parts.
- Use a proper cutting tool suitable for the material and the cutting method.
- Carefully clean away cutting waste.

DONT's

- Never needlessly touch anywhere in machine during operation.
- Never attempt to move the spindle head and table by hand with undue force.
- X Never use a pneumatic blower.
- Never use gasoline, alcohol, thinner, or any other flammable material for cleaning to avoid fire.
- Never allow children to use this machine by themselves.
- Don't touch cutting tools and spindle with fingers after immediate operation, as it becomes hot.
- X Never operate machine in unattended

Machine Specifications

Cuttable material	Resins such as chemical wood and modeling wax (metal not supported), substrates for machining
X, Y, and Z operation strokes	203.2 (X) x 152.4 (Y) x 60.5 (Z) mm (8 (X) x 6 (Y) x 2.38 (Z) inches)
Distance from collet tip to table	Maximum 130.75 mm (5.15 inches)
Table size	232.2 (X) x 156.6 (Y) mm (9.14 (X) x 6.17 (Y) inches
Loadable workpiece weight	2 kg (4.4 lbs)
Operating speed	6 ~ 1800 mm/min (0.24 ~ 70.87 inches/min)
Mechanical resolution	0.000998594 mm/step (0.0000393 inches/step)
Maximum spindle rotation	7,000 rpm
Cutting tool chuck	Collet method
Control command sets	RML-1, NC code
Power consumption	Approx_55 W For any gueries contact:

8828294964 / 7304419928