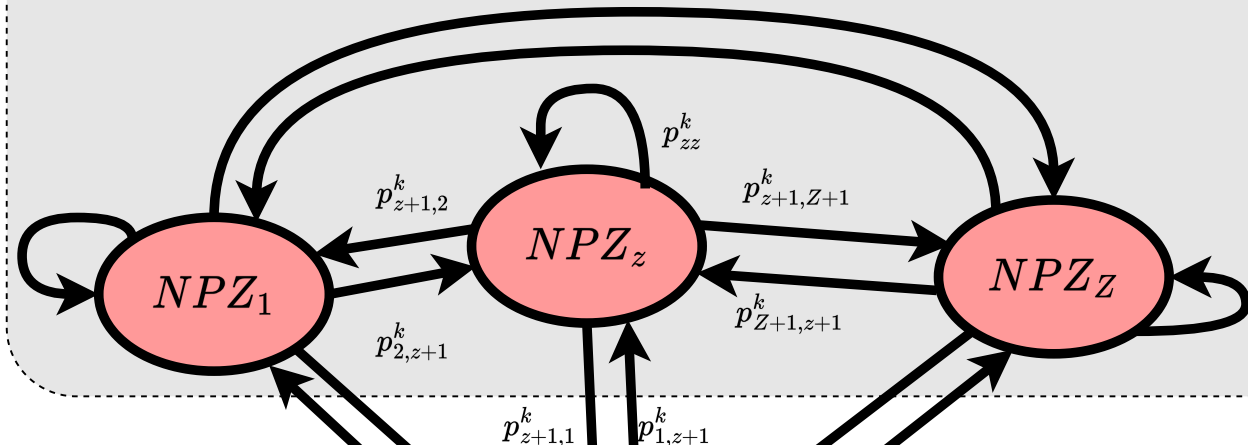


Non-productive states (Zones)



im : indice of the workstation to which it is assigned

Productive states (Workstations)

