

SOFTLINE BODYFILLER

DESCRIPTION	SOFTLINE BODYFILLER is an optimally formulated multipurpose product mainly used for repair work to damaged vehicle body work.		
CHEMICAL BASIS	Based on a pre-accelerated polyester resin to achieve rapid curing, & filled with inert extenders to give optimum application & filling properties. The extenders utilised are incorporated to give optimum packing throughout the filled area ensuring good adhesion to the substrate along with exceptional intercoat adhesion on application off top coat systems. The system utilises a liquid peroxide catalyst.		
HEALTH & SAFETY DATA	Storage	: Should be stored in a designated area. <i>Softline Bodyfiller is flammable but not classified as highly flammable. Catalyst is a strong oxidising agent & extreme care should be exercised.</i>	
	Use	: Use product in a well ventilated area	
	Protective Clothing	: Gloves & goggles should be worn	
GENERAL QUALITIES	Rapid curing, easy application, good filling characteristics for all types of auto-body repair work.		
PHYSICAL PROPERTIES	Density	: Base Component	- 1.60 typical
		: Catalyst Component	- 1.00 typical
	Flash Point	: Base Component	- above 23 °C
		: Catalyst Component	- above 23 °C
	Solid Content	: Typically ± 80% by wt	
	Spreading Rate	: Depends upon contour of area to be repaired	
	Finish	: Dull matt	
	Colour Avail.	: Grey	
	Viscosity	: Paste	
	Mixing Ratio	: approx 2% to 3% catalyst to filler	
RECOMMENDED SURFACE PREPARATION	Surface should be free from grease, oil, dust & water. Surface should be sanded or ground to remove all rust, paint, dirt etc.		
RECOMMENDED PRIMERS	Not applicable		
THINNER RECOMMENDED	N/A. Thinners should not be added to this product.		
OVERCOATABILITY	Can be over-coated with Noval spray-filler or Vollux/Glaker automotive primers & top coats		
APPLICATION DETAILS	Recommended Method	: Apply by putty knife or flexible plastic applicator	
	Application Viscosity	: Paste	
	Recommended D.F.T.	: Varies widely depending upon type of repair	
	Flash off Time	: Not applicable	
	Drying Condition	: 4 – 5 minutes	
	Pot Life	: Only 3 – 4 mins working time after mixing in catalyst	

DISCLAIMER: The information given in this document is offered in good faith, but no warranty is implied or expressed. The onus is on the end user to ensure the suitability of this product to meet the end user requirements. It is also the end user's responsibility to follow health & safety procedures when using this product.