

2K TONERS

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| DESCRIPTION | VOLLUX auto paint is a specially formulated two pack coating ideally suited for the automotive refinish trade, giving exceptional gloss, durability & original equipment appearance. It is an economical option for fleet & transport vehicles. | | |
| PRODUCT AND ACTIVITIES | Vollux 2K Toners Vollux Hardener Fast / Medium / Slow 2K Thinners Slow/ Normal / Fast | | |
| SPECIAL ADDITIVES | Vollux Matting Paste Vollux Accelerator Vollux softface additive | | |
| BASIC RAW MATERIALS | Vollux paint: | Acrylic Resin | |
| SUITABLE SUBSTRATES | Hardener: | Poly-isocyanate | |
| RECOMMENDED SURFACE PREPARATION | Vollux can be applied over: ➤ Existing finishes except NC products and Thermoplastic Acrylic ➤ All Vollux Primers & Glaker Primers | | |
| MIXING RATIO | Wipe with Prekleen. Degrease then wet flat P800 – P1000 grit or dry flat P400 – P500 grit. | | |
| POT LIFE | ➤ 100 parts by volume of Vollux 2K PAINTS ➤ 50 parts by volume of Vollux Hardener ➤ Thin 10-20% with 2K Thinners to 15-18 secs Ford @ 25°C | | |
| PROCESS | When mixed, 4 hours @ 25°C | | |
| SPRAY GUN SETTINGS | Apply 2 – 3 coats allowing 5-10 minutes flash off between coats. | | |
| FILM BUILD | Gravity Feed: | 1.2mm - 1.5mm | 3 - 4 bar |
| CLEANING OF EQUIPMENT | Suction Feed: | 1.4mm - 1.6mm | 3 - 4 bar |
| DRYING TIME | ± 25 micron per coat | | |
| HEALTH & SAFETY | Use A Grade Lacquer thinners | | |
| | Dust free | 30 min @ 25°C | |
| | Hard Dry | 24 hours @ 25°C | |
| | Re-coatability after full cure | ± 7 days @ 25°C | |
| | Force dry | 45 min @ 60°C metal | |
| | Storage : | Designation area with good ventilation | |
| | Use: | Ventilation away from source of ignition or flame | |
| | Protective Clothing: | Gloves & goggles to be worn, along with air fed mask when Spraying | |

DISCLAIMER: The information given in this document is offered in good faith, but no warranty is implied or expressed. The onus is on the end user to ensure the suitability of this product to meet the end user requirements. It is also the end user's responsibility to follow health & safety procedures when using this product.