

BASECOATS

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| DESCRIPTION | One-pack basecoat designed for passenger cars, commercial vehicles and equipment; as well as for repairs to existing two and three coating systems and design work. These basecoats have been formulated with the highest quality range of light fast pigments. Good coverage, flow and ease of application provide the refinisher with a quality product. Vollux basecoats must be overcoated with a clearcoat. | | |
| PRODUCT AND ACTIVITIES | Vollux Basecoat Vollux Pearl Basecoat Vollux Basecoat Thinners | | |
| SUITABLE SUBSTRATES | Vollux can be applied over <ul style="list-style-type: none"> ➤ Existing finishes except Thermoplastic Acrylics and NC products ➤ All current Vican preparatory products with exception of washprimer and 2K etch primer filler. ➤ Ideal over Vollux 2K MS Beige or Grey Filler Primer | | |
| RECOMMENDED SURFACE PREPARATION | Degrease then wet flat P800 – P1000 grit or dry flat P400 – P500 grit. | | |
| MIXING RATIO | Thin to 16 secs Ford @ 25°C for spraying 2 parts (by vol) Vollux Basecoat 1 part (by vol) Basecoat Thinners | | |
| PROCESS | Apply 2 – 3 single coats with 4-8 minute flash off between coats. A third single coat may be required with colours difficult to cover. Drop the air pressure to 2 bar and apply a final drop coat. Flash off for 15 minutes before applying clearcoat. | | |
| SANDING | Dust nibs can be removed with P1000-P1500 after 5 – 10 minutes. | | |
| SPRAY GUN SETTINGS | Gravity Feed: 1.2mm - 1.5mm 2 - 4 bar Suction Feed: 1.4mm - 1.6mm 2 - 4 bar HVLP: 1.3mm - 1.4mm | | |
| FILM BUILD | ± 10 micron | | |
| CLEANING OF EQUIPMENT | Use Lacquer thinners | | |
| RECOATABILITY | Must be recoated with clearcoat after 15 minutes and before 8 hours | | |
| HEALTH & SAFETY | Flammable – keep away from sources of ignition. No smoking. Do not breathe in spray. In case of insufficient ventilation, wear suitable respiratory equipment. | | |

DISCLAIMER: The information given in this document is offered in good faith, but no warranty is implied or expressed. The onus is on the end user to ensure the suitability of this product to meet the end user requirements. It is also the end user's responsibility to follow health & safety procedures when using this product.