

# VOLLUX

## VOLLUX QD ENAMEL

DESCRIPTION	Vollux QD enamels are high gloss, durable, quick drying enamels designed to be extremely cost effective		
CHEMICAL BASIS	Based on high quality synthetic, fast drying alkyd system		
HEALTH & SAFETY DATA	Storage: Use: Protective Clothing:	Designated flame proof area with good ventilation. Use product in a well ventilated area Gloves & goggles should be worn along with air fed mask when spraying	
GENERAL QUALITIES	Single pack enamel suitable for the coating of trucks, trailers & farm implements & general industrial use		
PHYSICAL PROPERTIES	Density  Flash Point Solid Content Spreading Rate  Finish Colour Avail.  Viscosity Mixing Ratio	: 0.95 - 1.00 according to the pigmentation & colour within the range  : Below 23 °C : Typically ± 45% by wt : ± 10m2 /lt @ 25 microns dry film thickness  : High gloss : White, Black, Clear & full toner range & selected ready mixed colours : ± 65 Ku's @ 25 °C (depending upon colour) : One pack product	
RECOMMENDED SURFACE PREPARATION	Surface to be repaired must be clean, dry, dust, oil & free from grease contaminants. Surface should be sanded or ground to remove all rust, paint & dirt		
RECOMMENDED PRIMERS	- - -	Vollux Vollux Vollux	Self Etch Primers N/C Primers MS Primer
OVERCOATABILITY	Not advisable		
THINNER RECOMMENDED	Vollux Enamel thinners		
APPLICATION DETAILS	Recommended Method Application Viscosity Recommended D.F.T Flash off Time Drying Condition Pot Life	: Spray only : 18 – 20 secs FC4 @ 25 oC : ± 25 – 30 microns : 5-10 mins : Air Dry : Not applicable	

DISCLAIMER: The information given in this document is offered in good faith, but no warranty is implied or expressed. The onus is on the end user to ensure the suitability of this product to meet the end user requirements. It is also the end user's responsibility to follow health & safety procedures when using this product.