

VOLLUX

NC PRIMER

DESCRIPTION	VOLLUX NC Primer is a one pack, spot repair primer with good adhesion to steel with fast curing and anti-corrosive properties. This is NOT an etch primer. It has been developed for overcoating with polyester base coats.
SUITABLE SUBSTRATES	Adhesion to Steel – good. Top coat adhesion to primer good.
SURFACE PREPARATION	<ul style="list-style-type: none">➤ Degrease, then flat with P180 – P280 grit,➤ Abrade steel with P80 – P180 grit➤ Dry sand P360 – P400 grit➤ Existing surfaces:<ul style="list-style-type: none">wet flat P400 – P800 gritdry flat P400 – P500 grit➤ Clean with prekleen and tack rag.
MIXING RATIOS	2:1 with Lacquer Thinners to spray visc. Of 18-20" F4 @ 25°C S.G. ±1.085 NVC ± 40%
APPLICATION	Apply 2 single coats
CLEANING OF EQUIPMENT	Use lacquer thinners
DRYING TIME	Surface dry 8 minutes @ 25°C. Hard dry 30 minutes (for sanding and overcoating).
RECOMMENDED FLATTING	Lightly scuff with P1000 or P1200 for dust nibs
FILM BUILD	30 microns
HEALTH AND SAFETY	Contains VOC's therefore, avoid breathing in vapours. Observe normal hygiene habits when using. Wear safety equipment such as gloves and goggles along with air fed mask when spraying

DISCLAIMER: The information given in this document is offered in good faith, but no warranty is implied or expressed. The onus is on the end user to ensure the suitability of this product to meet the end user requirements. It is also the end user's responsibility to follow health & safety procedures when using this product.