

GRADUATION THESIS



FACULTY : ARCHITECTURE AND ENGINEERING

DEPARTMAN : ELECTRICAL-ELECTRONICAL ENGINEERING

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TOPIC: AVIONICS SYSTEMS FOR MODEL ROCKETS

AVIONICS SYSTEMS FOR MODEL ROCKET



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1. INTRODUCTION

Avionics are the electronic systems used on rocket, aircraft, spacecraft etc. Avionic systems are ecosystems of all flight computers. Aim of using avionics system is that making every electrical process and produce some data and command then transmit this data to ground station or make specific task as using command. Avionics system of model rocket has two fundamental task. One of them is telemetry, other one is ignition under specific condition. More details are given at next part.

1.1 WHAT'S THE AVIONIC SYSTEMS?

A literal blend of the terms "aviation" and "electronics," the avionics installed in an aircraft or spacecraft can include engine controls, flight control systems, navigation, communications, flight recorders, lighting systems, threat detection, fuel systems, electro-optic (EO/IR) systems, weather radar, performance monitors, and systems that carry out hundreds of other mission and flight management tasks.

Every modern aircraft, spacecraft, and artificial satellite uses electronic systems of varying types to perform a range of functions pertinent to their purpose and mission.

I am interesting in avionic systems of model rocket. Actual we can think that Avionic System is the ecosystem of all flight computer. There are two model rocket competition at the world for now. One of them is IREC, other one is Teknofest rocket competition. Most of model rockets where designed at turkey are designed according to rules of Teknofest rocket competitions at Turkey. So, my design was created under these conditions. What's Teknofests and What's these rules?

1.2 WHAT'S THE TEKNOFEST?



TEKNOFEST Aviation, Space and Technology Festival, Turkey Technology Team Foundation (Foundation T3) and T. C. Industry and Technology Ministry's executive, many organizations that play a critical role in the development of national technology in Turkey is the world's largest festival organized by the fellowship. TEKNOFEST Aviation, Space and Technology Festival, which has been held annually since 2018; technology competitions, air shows, concerts, aviation and aerospace event titled, on the increasing interest in the technology community by hosting several activities such as talks and Turkey's transformation into a society that produce national technology aims to create awareness.

In TEKNOFEST 2019, from aviation to automotive, within the scope of TEKNOFEST Aviation, Space and Technology Festival, the competition areas, competition specifications, which take place in technology competitions, which are held under the guidance and consultancy of experts and institutions in a wide spectrum ranging from flying car design to unmanned underwater systems, technology for the benefit of humanity and biotechnology innovation, security principles and procedures, factors such as the refereeing committee of management and reward programs shipped by Turkey Technology Team Foundation and is administered.

You can see the regulatory and stakeholder organizations by visiting the Teknofest website.

Link : <https://www.teknofest.org/duzenleyici-kuruluslar.html>

1.3 WHAT'RE EXPECTATIONS FROM AVIONIC SYSTEMS?

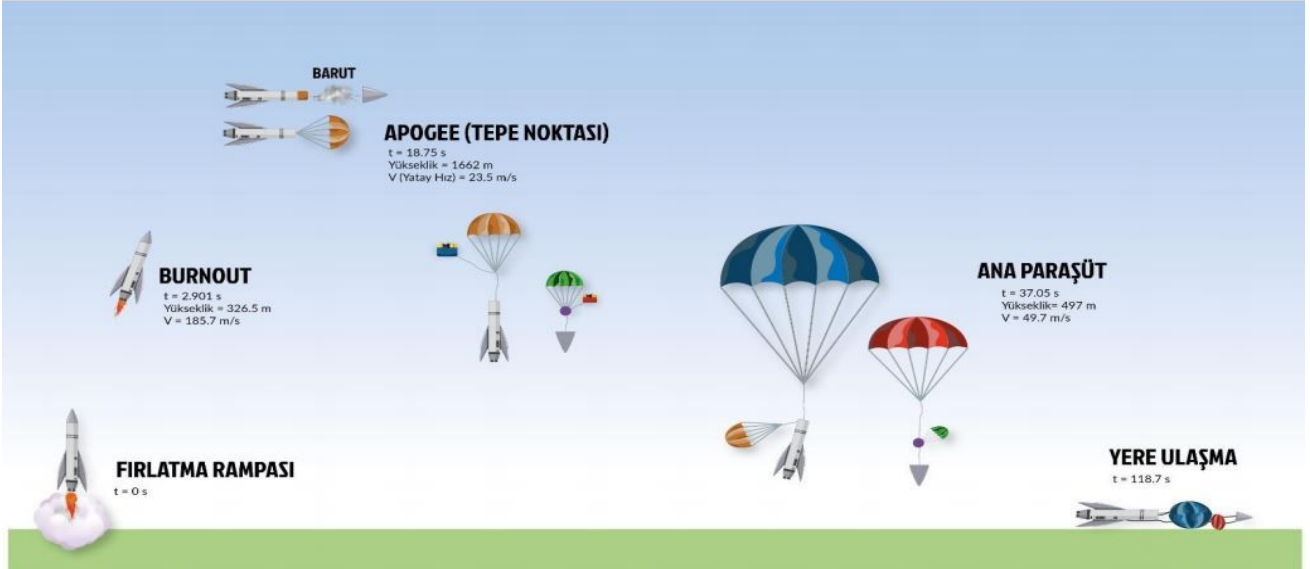


Fig. Concept of Operation

According to rules, Avionic systems have two main tasks. These are communication with ground station, split rocket from main part to sub parts and putting payload at target altitude. Communication must be real time and accurate, division can be made with a lot of technic. For example some kind of motor can be used or mechanical device can be triggered as using gunpowder and achieved division. System ignites directly gunpowder and impulse is achieved thanks to pressure which caused the explosion. Then this impulse pushes the nose cone. And parachutes and payload are released to air. Important point is which parameters will be used by flight computer for ignition. These parameters will be investigated in the next section.

1.4 WHICH PARAMETERS DOES ROCKET USE?

According to rules, Avionics systems have to use minimum two parameters. According to my experiences and my resources, I decided to use z-axis acceleration and rocket's altitude as parameters in my algorithm. Actually I evaluated gyro data but because of that the rocket vibrates very fast, gyro didn't provide reliable data so I eliminated gyro data. According to Open Rocket Data, the rocket will reach apogee point in approximately 5 seconds then it falls down thanks to gravity effect. When the rocket starts to fall down, wings start to fill with air and bottom of the rocket will rise to sky, the rocket's upper body is positioned down. Thus, Z-axis value decreases under zero. Z-axis and altitude data can be used for ignition. I will give more details in next parts.

Location datas are so important for finding the rocket. Most convenient GPS module and communication module are choosen according to geographic conditions and rocket's distance range.

2 ORIGINAL AVIONIC SYSTEM

According to my eveluation, barometer and acceleremater will be used. There must be some creterias for selecting available sensors. Theese creterias are resolution, mechanical size, reliabetivity, range of measurement, whether there is a filter or not etc. Theese criterias was investigated at sub sections. There are a lot of products as barometer and acceleremeter in the country. While sensors was been selecting, have to be careful that sensor can reachable in the country. There is spesific volume for avionics in the rocket. Dimentions are 25 cm height and 55mm radius. Because of our limitations, sensors and modules size are so important. Avinoic was divideded two subparts for having more size and more stability. Avionics system was tried one part but GPS and telemetry modules are slow down algorithm and ignition is late. Additionaly, Fitting all modules in one area is occurred some problems. One of them is that All system feed from one battery and this situtation increase battery requirments.

Thus Avionic is divided two parts. Task of one part is ignition and task of anoher one is just telemetry, sending location datas. Also, A ground station was designed. Details are at next parts. Now, Other criterias can be evaulated. At this stage, Firstly modules were selected, then microcontroller was selected according to our comminication protocol and performans requirments.

2.1 IGNITION FLIGHT COMPUTER

BAROMETER

A digital barometer uses a detection cell (i.e. a chip) to measure the air temperature/ This chip will be vital and is sensitive to atmospheric pressure which influences its capacity to conduct/relay electricity.

Barometers provide pressure data and this data is calculated thanks to some formula, altitude data occurred. When resolution increase, Algorithm will be more reliable.

- **BME280**, the precision sensor from , is soldered onto PCB.
- Not only the pressure and the temperature, this sensor can measure humidity.
- It uses both I2C and SPI (supports 3-, 4-wire SPI) interface.
- That dimensions are smalls and has small energy consumptions are among selection properties.
- Module has chip of Bosch and specific parameters are given below

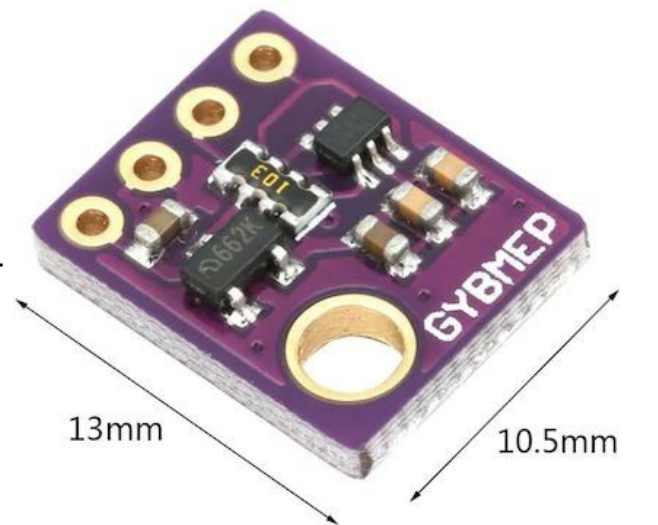


Fig. BME 280

Parameter	
Operation range	Pressure: 300...1100 hPa Temperature: -40...85°C
Supply voltage VDDIO	1.2 ... 3.6 V
Supply voltage VDD	1.71 ... 3.6 V
Interface	I ² C and SPI
Average current consumption (typ.) (1Hz data refresh rate)	1.8 µA @ 1 Hz (H, T) 2.8 µA @ 1 Hz (P, T) 3.6 µA @ 1 Hz (H, P, T) T = temperature
Average current consumption in sleep mode	0.1 µA
Humidity sensor	
Response time (τ63%)	1 s
Accuracy tolerance	±3% relative humidity
Hysteresis	≤2% relative humidity
Pressure sensor	
RMS Noise	0.2Pa (equiv. to 1.7cm)
Sensitivity Error	±0.25% (equiv. to 1m at 400m height change)

Temperature coefficient offset	±1.5Pa/K (equiv. to ±12.6cm at 1 °C temperature change)
RoHS compliant, halogen-free, MSL1	
Package dimensions	8-Pin LGA with metal 2.5 x 2.5 x 0.93 mm ³

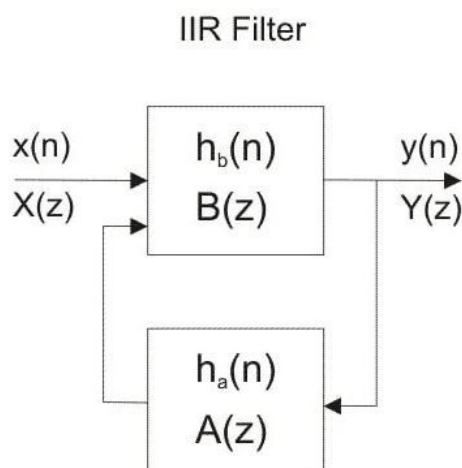
According to table, our pressure range is 300-1100 hPa. If we make unit conversion, for altitude range is -698 m - 9160.1 m according to some calculation websites.

Enter your uncorrected station pressure (not the altimeter setting):		Pressure Altitude in feet:	
<input type="text" value="1100"/>	<input type="radio"/> in of mercury <input type="radio"/> mm of mercury <input checked="" type="radio"/> millibars	<input type="text" value="30052.7"/>	ft
(hPA)			
		Pressure Altitude in meters:	
		<input type="text" value="9160.1"/>	m
<input type="button" value="Convert"/>		<input type="button" value="Clear Values"/>	

Enter your uncorrected station pressure (not the altimeter setting):		Pressure Altitude in feet:	
<input type="text" value="300"/>	<input type="radio"/> in of mercury <input type="radio"/> mm of mercury <input checked="" type="radio"/> millibars	<input type="text" value="30052.7"/>	ft
(hPA)			
		Pressure Altitude in meters:	
		<input type="text" value="9160.1"/>	m
<input type="button" value="Convert"/>		<input type="button" value="Clear Values"/>	

Fig. Covertion Calculation

Additional, BME280 has IIR filter. This filter prevent high noise occuration. An infinite impulse response (IIR) filter is a digital filter that depends linearly on a finite number of input samples and a finite number of previous filter outputs.



In other words, it combines a FIR Filter with feedback from previous filter outputs. Mathematically, for some coefficients b_i and a_j :

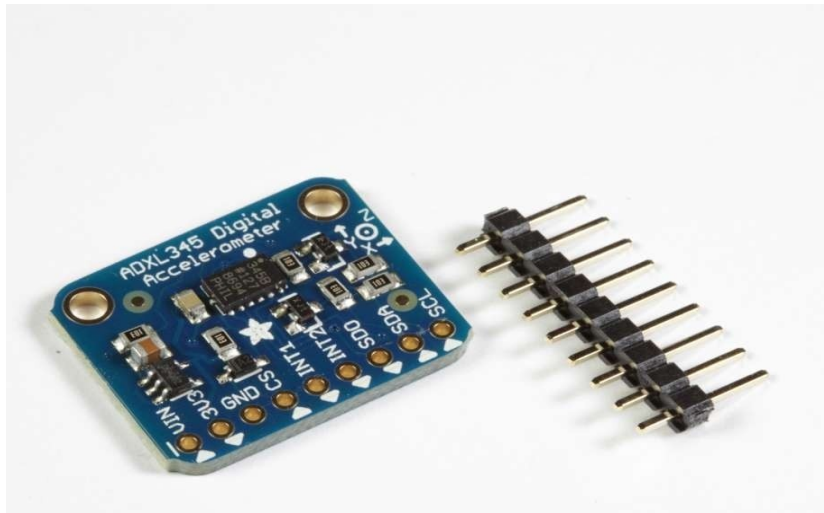
$$y_t = \sum_{i=0}^M b_j x_{t-i} - \sum_{j=1}^L a_j y_{t-j}$$

Fig. Formula of IIR Filter

ACCELEROMETER

An accelerometer is a device that measures the vibration, or acceleration of motion of a structure. The force caused by vibration or a change in motion (acceleration) causes the mass to "squeeze" the piezoelectric material which produces an electrical charge that is proportional to the force exerted upon it. Since the charge is proportional to the force, and the mass is a constant, then the charge is also proportional to the acceleration.

Task of accelerometer at my system is determining posture and sending this data to micro controller for making ignition. According to OpenRocket datas, Rocket expose 92 m/s^2 acceleration, its means is that rocket expose approximately 9 g. Accelerometer have to stand against to minimum 10 g.



ADAFRUIT ADXL345 is chosen because of its g range is appropriate for rocket g forces and have internal 5 V to 3.3 V regulator and it has IIC and SPI communication protocols. Dimensions are a bit of big but it can be tolerate.

How it Works:

MEMS - Micro Electro-Mechanical Systems

The sensor consists of a micro-machined structure on a silicon wafer. The structure is suspended by polysilicon springs which allow it to deflect smoothly in any direction when subject to acceleration in the X, Y and/or Z axis. Deflection causes a change in capacitance between fixed plates and plates attached to the suspended structure. This change in capacitance on each axis is converted to an output voltage proportional to the acceleration on that axis.

I2C communication protocol will be used for drawing data.

I2C Wiring:

The ADXL345 Breakout has an I2C address of 0x53. It can share the I2C bus with other I2C devices as long as each device has a unique address. Only 4 connections are required for I2C communication:

GND->GND

VIN->+5v

SDA->SDA (Analog 4 on "Classic Arduinos")

SCL->SCL (Analog 5 on "Classic Arduinos")

The Adafruit breakout has level shifting and regulation circuitry so you can power it from 3-5V and use 3V or 5V logic levels for i2c

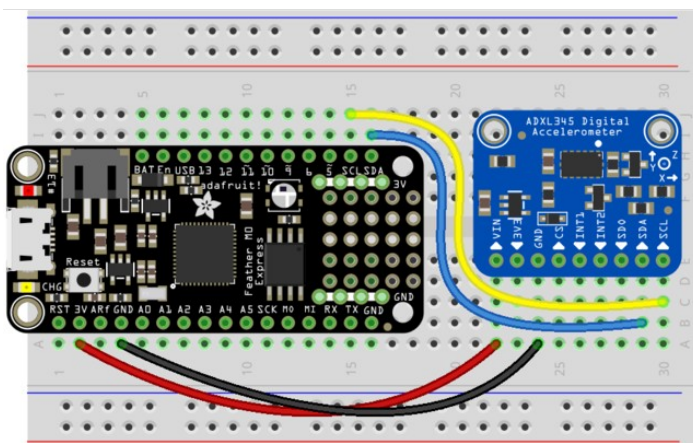


Fig. Sample connection

IGNITION CONTROLLER

Microcontroller is brain of avionic system. STM32F103C8T6 (Blue pill) was chosen . Reasons of this choice are that it is cheap and easily available and it has ARM CORTES - M3 CPU CORE, big performance capacity (up to 72 Mhz) compared to arduino any model, small size (it is important for us because there is no much more area in rocket), a lot of pwm pins, low power consumption compared to raspberry pi and I think much important difference from other some microcontroller and microprocessor is that it has 3 UART, I2C and SPI communication port. Some knowledge and pin configuration is given about STM32F103C8T6...

Circuit Diagram

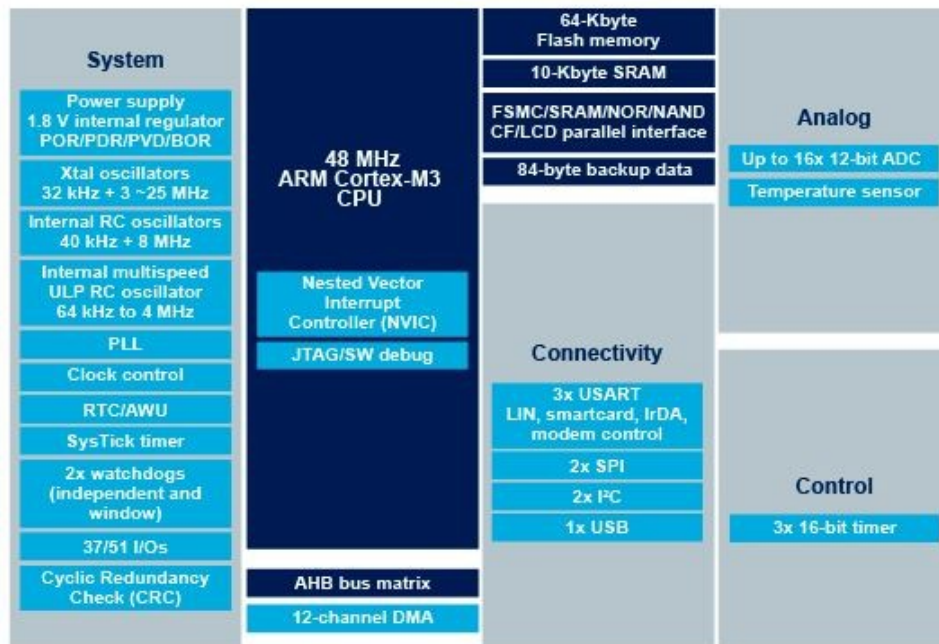


Fig. STM32F103C8 Circuit Diagram

KEY FEATURES

ARM®32-bit Cortex®-M3 CPU Core

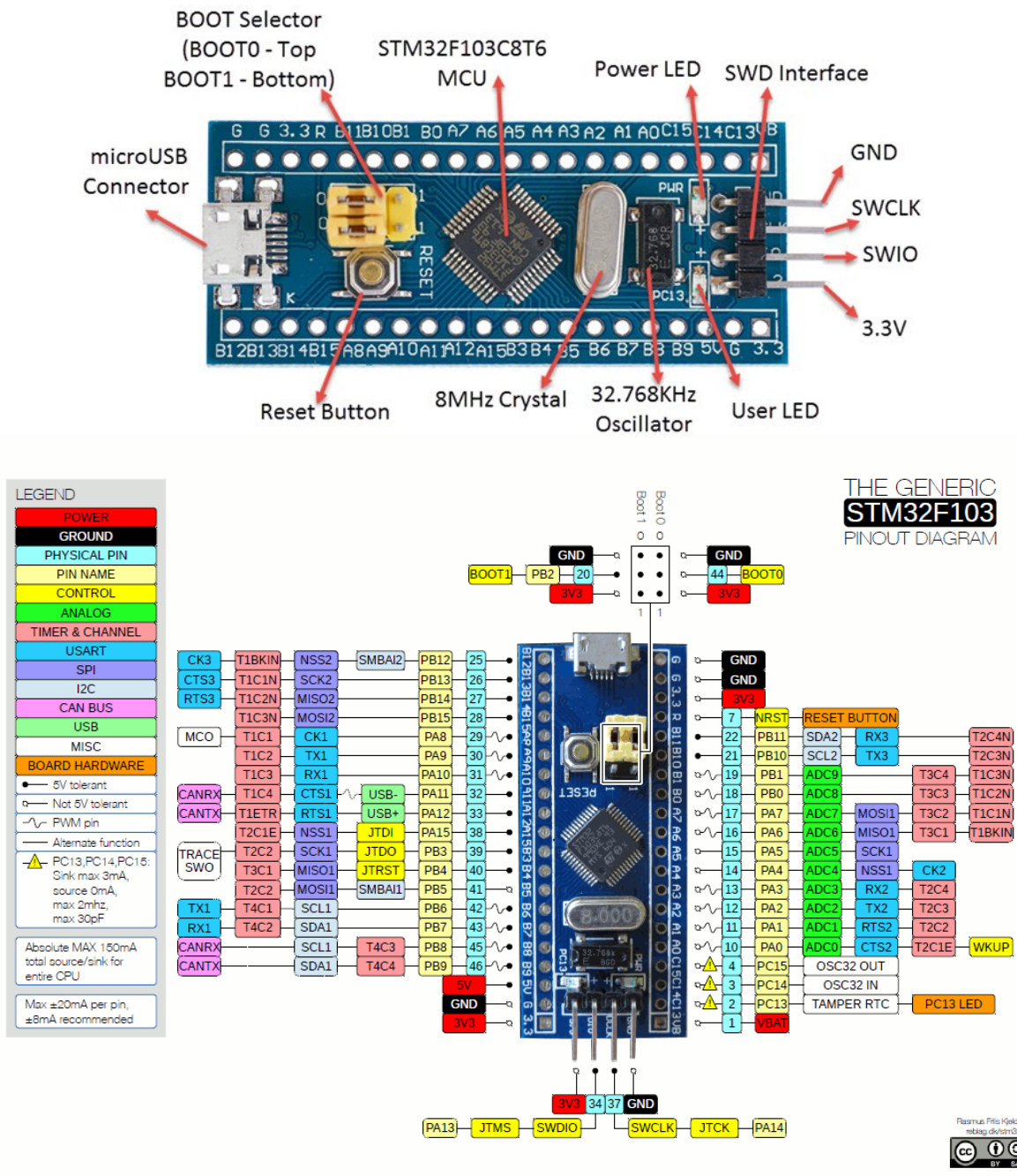
- 72 MHz maximum frequency, 1.25 DMIPS/MHz (Dhrystone 2.1) performance at 0 wait state memory access
- Single-cycle multiplication and hardware division
- Memories
 - 64 or 128 Kbytes of Flash memory
 - 20 Kbytes of SRAM
- Clock, reset and supply management
- 2.0 to 3.6 V application supply and I/Os
- POR, PDR, and programmable voltage detector (PVD)
- 4-to-16 MHz crystal oscillator
- Internal 8 MHz factory-trimmed RC
- Internal 40 kHz RC
- PLL for CPU clock
- 32 kHz oscillator for RTC with calibration
- Low-power
- Sleep, Stop and Standby modes

- VBAT supply for RTC and backup registers
- 2 x 12-bit, 1 μ s A/D converters (up to 16 channels)
- Conversion range: 0 to 3.6 V
- Dual-sample and hold capability
- Temperature sensor
- DMA
- 7-channel DMA controller
- Peripherals supported: timers, ADC, SPIs, I2Cs and USARTS

Up to 80 fast I/O ports

- 26/37/51/80 I/Os, all mappable on 16 external interrupt vectors and almost all 5 V-tolerant
- Debug mode
- Serial wire debug (SWD) & JTAG interfaces
- 7 timers
- Three 16-bit timers, each with up to 4 IC/OC/PWM or pulse counter and quadrature (incremental) encoder input
- 16-bit, motor control PWM timer with dead-time generation and emergency stop
- 2 watchdog timers (Independent and Window)
- SysTick timer 24-bit downcounter
- Up to 9 communication interfaces
- Up to 2 x I2C interfaces (SMBus/PMBus)
- Up to 3 USARTs (ISO 7816 interface, LIN, IrDA capability, modem control)
- Up to 2 SPIs (18 Mbit/s)
- CAN interface (2.0B Active)
- USB 2.0 full-speed interface
- CRC calculation unit, 96-bit unique ID
- Packages are ECOPACK®

BLUE PILL LAUNCH BOARD(STM32F103C8T6)



Issues with STM32 Blue Pill Board

If you are planning to buy the cheaper version (which probably most of us will), then there are some known issues with the boards that you have to be aware of. I have taken these issues from various forums and faced some problems (USB related) myself.

- The first main issue is the 3.3V regulator. Though some boards have used genuine LM1117 3.3V regulators from TI, most of the cheap development board are found with small, knock-off regulators from an unknown manufacturer. These regulators do not have any thermal protection and are easily damaged. The solution is to use an external regulated power supply, if you have the option.
- The next two issues are related to the USB. First, the soldering quality of the microUSB port is very poor and if you frequently remove and insert the cable into this port, then there is a high chance that the microUSB connector will come off the board. You can use hot glue to cover the connector.
- The other issue related to USB is the usage of wrong pull-up resistor. According to the reference manual of the MCU, the USB D+ (named USBDP) must be pulled high to 3.3V using a 1.5KΩ resistor. But as per the schematics of several Blue Pill boards, all those are using a 10KΩ resistor. If you are planning to work on USB data transfer, then you might not get accurate results. If you are in desperate need for a solution, then you can solder a 1.8KΩ resistor in parallel to the existing 10KΩ resistor. For this, connect the 1.8KΩ resistor between pins A12 and 3.3V pin.
- Other known issues are very hard to press reset button, analog power is connected to digital power, no Schottky Diode protection for USB, etc.

ST company make categorization own product. For micro controller, every character represent some specification. You can observe from below table

Character(s)	Significance	Possible Values
STM	Manufacturer (STMicroelectronics)	—
32	32-bit MCU	—
F	Type of MCU	F: Mainstream, L: Low power, H: High Performance, W: Wireless
1	ARM Core Type	0: M0, 1: M3, 2: M3, 3: M4, 4: M4, 7: M7
03	Line of MCU	Details about speed, peripherals, Silicon Process, etc.

C	No. of Pins	F: 20, G: 28, K: 32, T: 36, S: 44, C: 48, R: 64,66, V: 100, Z: 144, I: 176
8	Flash Size	4: 16, 6: 32, 8: 64, B: 128, C: 256, D: 384, E: 512, F: 768, G: 1024, H: 1536, I: 2048 KB
T	Package	P: TSOOP, H: BGA, U: VFQFPN, T: LQFP, Y: WLCSP
6	Temperature Range	6: -40°C to 85°C, 7: -40°C to 105°C

IGNITION MECHANIZM

There are a lot of division mechanism. These can be mechanical or ignitional mechanism or gasses exposition system. Because of, simple applications and easy arming features, black powder was selected. For ignition operation, A lot of method was evaluated like spark plug, arc generator etc... But these methods have big volume and needed extra cost. Match head was chosen.

MATCH HEAD:

- Wire length is 30 cm
- It is used in electronic ignition of pyrotechnic products.
- Minimum 0.5 ampere is needed for making ignition



For using match head, electronic switch have to be used. Transistors are more suitable than electronic relay for minor electronic systems. TIP31C is chosen for using easily reachable and controllable current which passes in the copper trace and wiring. Thanks to below formula, Collector – emitter voltage was calculated.

$$I_{(ce)} = ((V_b - V_{be(sat)}) / R_{gate}) * (1 + H_{fe})$$

TIP31C

The TIP31C is a base island technology NPN power transistor in TO-220 plastic package with better performances than the industry standard TIP31C that make this device suitable for audio, power linear and switching applications. The PNP type is TIP32C.

Symbol	Parameter	Value	Unit
V_{CBO}	Collector-base voltage ($I_E = 0$)	100	V
V_{CEO}	Collector-emitter voltage ($I_B = 0$)	100	V
V_{EBO}	Emitter-base voltage ($I_C = 0$)	5	V
I_C	Collector current	3	A
I_{CM}	Collector peak current	5	A
I_B	Base current	1	A
P_{TOT}	Total dissipation at $T_{case} = 25^\circ\text{C}$	40	W
	Total dissipation at $T_{amb} = 25^\circ\text{C}$	2	W
T_{stg}	Storage temperature	-65 to 150	$^\circ\text{C}$
T_J	Max. operating junction temperature	150	$^\circ\text{C}$

Fig. Absolute max rating

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
I_{CEO}	Collector cut-off current ($I_B = 0$)	$V_{CE} = 60\text{V}$			0.3	mA
I_{EBO}	Emitter cut-off current ($I_C = 0$)	$V_{EB} = 5\text{V}$			1	mA
I_{CES}	Collector cut-off current ($V_{BE} = 0$)	$V_{CE} = 100\text{V}$			0.2	mA
$V_{CEO(sus)}^{(1)}$	Collector-emitter sustaining voltage ($I_B = 0$)	$I_C = 30\text{mA}$	100			V
$V_{CE(sat)}^{(1)}$	Collector-emitter saturation voltage	$I_C = 3\text{A}$ $I_B = 375\text{mA}$			1.2	V
$V_{BE(on)}^{(1)}$	Base-emitter voltage	$I_C = 3\text{A}$ $V_{CE} = 4\text{V}$			1.8	V
$h_{FE}^{(1)}$	DC current gain	$I_C = 1\text{A}$ $V_{CE} = 4\text{V}$	25			
		$I_C = 3\text{A}$ $V_{CE} = 4\text{V}$				
		Group R	10		24	
		Group O	20		44	
		Group Y	40		50	

Fig. Electrical Characteristic

Heat power losses was calculated:

$$P_{losses} = 1.2 * 1.07 = 1.284 \text{ watt}$$

2.2 TELEMETRY FLIGHT COMPUTER

GPS (GLOBAL POSITION SYSTEM)

Rocket launch ramp from ground station with 85 degree angle to opposite direction have to be position. Rocket will rise 3 km, deploy drag parachute at apogee then land to 500 meters and deploy main parachute. When air speed put in the calculations, Rocket go away to min 3 km at horizontal axis. For finding the rocket, location data have to be taken from rocket. So NEO 7M GPS module was choicen.

U-BLOX NEO 7M

NEO 7M can use neigther GPS and GLONASS sattelites.



Fig. GPS NEO-7M

Parameter	Specification		
Receiver type	56 Channels GPS L1C/A SBAS L1C/A QZSS L1C/A Galileo E1B/C ¹		
Time-To-First-Fix ²		NEO-7N	NEO-7M
	Cold Start	29 s	30 s
	Warm Start	28 s	28 s
	Hot Start	1 s	1 s
	Aided Starts ³	5 s	5 s
Sensitivity ⁴		NEO-7N	NEO-7M
	Tracking & Navigation	-162 dBm	-161 dBm
	Reacquisition	-160 dBm	-160 dBm
	Cold Start	-148 dBm	-147 dBm
	Warm Start	-148 dBm	-148 dBm
	Hot Start	-156 dBm	-155 dBm
Horizontal position accuracy ⁵	Autonomous	2.5 m	
	SBAS	2.0 m	
Accuracy of time pulse signal	RMS	30 ns	
	99%	60 ns	
Frequency of time pulse signal		0.25 Hz ... 10 MHz (configurable)	
Max navigation update rate		10 Hz	
Velocity accuracy ⁶		0.1 m/s	
Heading accuracy ⁶		0.5 degrees	
Operational limits ⁷	Dynamics	≤ 4 g	
	Altitude	50,000 m	
	Velocity	500 m/s	

Fig. GPS Perfotmance

Parameter	Specification		
Receiver type	56 Channels GLONASS L1OF		
Time-To-First-Fix ⁸		NEO-7N	NEO-7M
	Cold Start	30 s	32 s
	Warm Start	25 s	25 s
	Hot Start	1 s	1 s
Sensitivity ⁹		NEO-7N	NEO-7M
	Tracking & Navigation	-158 dBm	-158 dBm
	Reacquisition	-156 dBm	-156 dBm
	Cold Start	-140 dBm	-139 dBm
	Warm Start	-145 dBm	-145 dBm
	Hot Start	-156 dBm	-155 dBm
Horizontal position accuracy ¹⁰		4.0 m	
Accuracy of time pulse signal	RMS	50 ns	
	99%	100 ns	
Frequency of time pulse signal		0.25 Hz ... 10 MHz (configurable)	
Max navigation update rate		1 Hz	
Velocity accuracy ¹¹		0.1 m/s	
Heading accuracy ¹¹		0.5 degrees	
Operational limits ¹²	Dynamics	≤ 4 g	
	Altitude	50,000 m	
	Velocity	500 m/s	

GLONASS Performance

Product of U-blox can be made configuration thanks to U-Center as software tool.

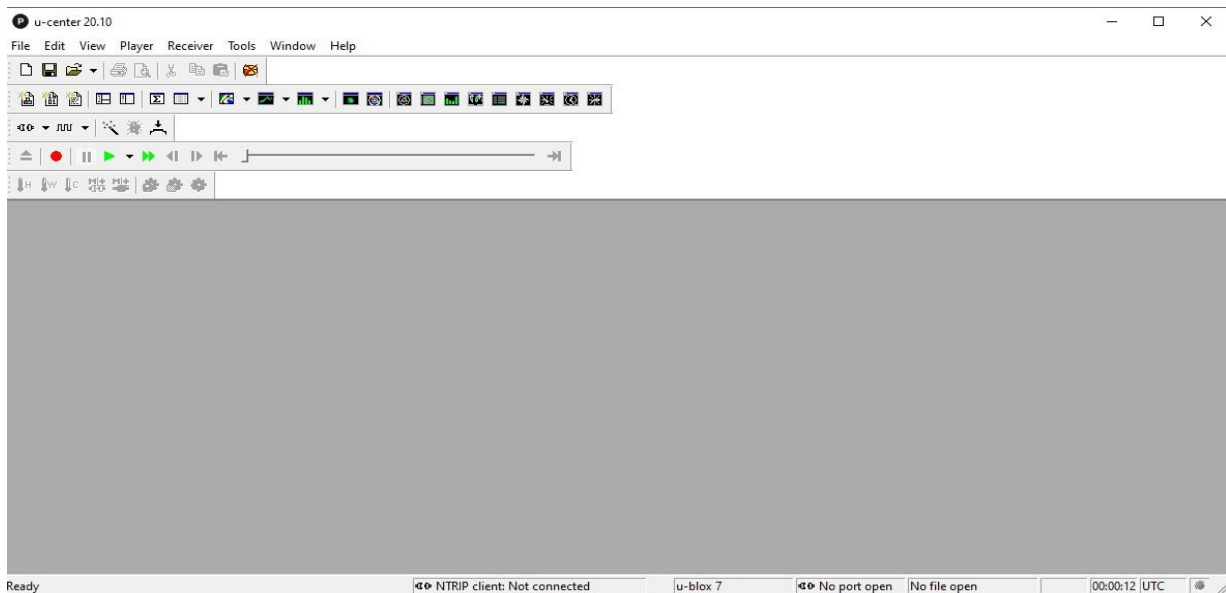


Fig. U-Center Interface

To draw location data from satellite, it has to connect minimum 4 satellite. GPS takes location of these satellite and make some calculation thus find out own location data. GPS modules send data as NMEA type, this data is decoded to find out own location. GPS's have 2 starting modes. These are hot start and cold start modes. If GPS hasn't worked for long time, it downloads ALMANAC data when it opens. Download process can take some minutes. This process is called as cold start mode. But if GPS doesn't start firstly, it can connect easily to satellite at short time like 1, 2 seconds. This process is called as hot start mode.

TELEMETRY MODULE

According to rules, there have to be real time communication between ground station and rocket avionics system during all launching and landing steps. For this task, Lora E32-868T20D will be used as transmitter. Lora protocol provides long range communication with low energy consumption. E32-868T20D is produced by E BYTE wireless communication and telemetry systems company. It is easy to control and programmable device. It can work at four modes. These modes were explained in the user manual which is published by the product company. At this project, Lora will be used in normal mode. So mode pins of Lora can be fixed to ground for normal mode. Module works 5 V nominally as V_{in} . So it can be directly fixed to regulator. But TTL pins work with 3.3V. If they are connected to 5 volts pin,

module can take damage. But our telemetry micro controller use 3.3 Volt for pins, There is no problem for now. But Situations are different for ground station.

E32-868T20D

IC: SX1276

Frequency: 862~893MHz

Power: 10~20dBm

Distance: 3.0km

Interface: UART

Weight: 6.7±0.1g

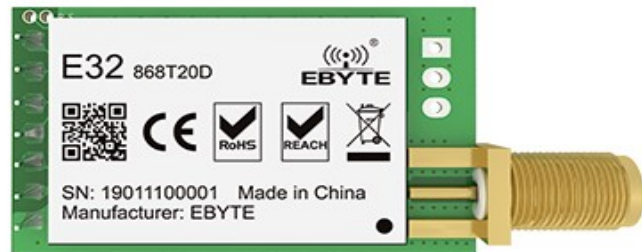


Fig. E32-868T20D

Introduction: E32-868T20D is a 100mW wireless transceiver module, operates at 862~893MHz, based on original imported RFIC SX1276 from SEMTECH. The module adopts LoRa spread-spectrum technology, which means the transmitting distance is much longer than before.

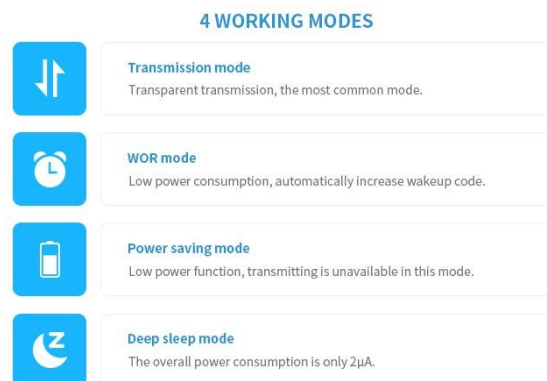


Fig. Mode of E32-868T20D

Module works under four mode thees modes are arranged thanks to M1 and M2 mode pin combinations. Just two mode was be used at this project. One of them is normal mode (other name is transmisison mode) for communication. Other mode is deep sleep mode for programming device.

For programming device, A programming card was desinged.

TELEMETRY MICRO CONTROLLER

Telemetry flight card has two module as digital elements. GPS and LORA use serial communication protocol so number of serial poart's at micro controller is important. Minumum port reqipment at micro controller have to be two. So NODEMCU LOLIN V3 was

selected for this task. It has two serial ports, clock speed of it is 80 Mhz and programmable easily thanks to some software tools. It's volume is a bit big but it can be tolerate.

FEATURES:

- Operating Voltage: 3.3V
- Input Voltage: 7-12V
- Digital I/O Pins (DIO): 16
- Analog Input Pins (ADC): 1
- UARTs: 2
- SPIs: 1
- I2Cs: 1
- Flash Memory: 4 MB
- SRAM: 64 KB
- Clock Speed: 80 MHz
- USB-TTL based on CP2102 is included onboard, Enabling Plug n Play
- PCB Antenna

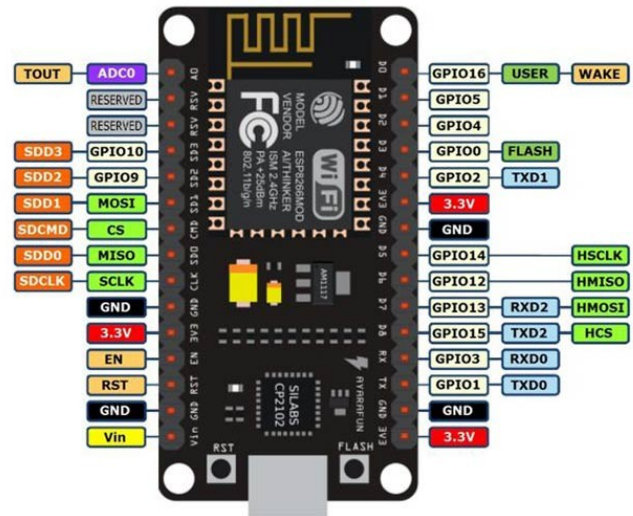


Fig. NODEMCU LOLIN V3

2.3 GROUND STATION

Fundamental task of ground station is taking data from telemetry and display that data. Actually, ground stations is usually designed as fixing to computer. But at this project,

ground station doesn't depend on computer. For completing task, It has receiver, display and storage unit. **E32-868T20D** was used as receiver, LCD 2*16 screen was selected for displaying and mini SD card module used for storing data. Also, Arduino NANO, logic level shifter and some buttons were used at ground station. Lora module won't explain again, It was explained at previous section.

MICRO SD CARD MODULE

SD card module have to be log data which is from receiver. It must be fast so It uses SPI communication protocol. Pin diagram given below:

There are two so important point for this module. One of them is that Module must be stopped to logging before turn off. And for some writing or reading operation, last operation have to be stopped. If sd card is wanted to use, It has to formatted in available format.



Fig. SD Reader

DISPLAY SCREEN (2X16)

Display screen is selected for user friendly. There is no other criteria

LOGIC LEVEL SHIFTER

According to user manual of E32-868T20D, TTL pins must work with 3.3V for safety. But microcontroller GPIO pins work with 5 V. For lora don't take damage, Logic level shifter have to be used between lora TTL pins and micro controller TTL pins. Logic level shifters provide energy conversions thanks to transistor gates.

Connections can provided like picture.

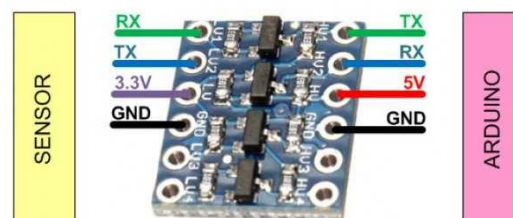
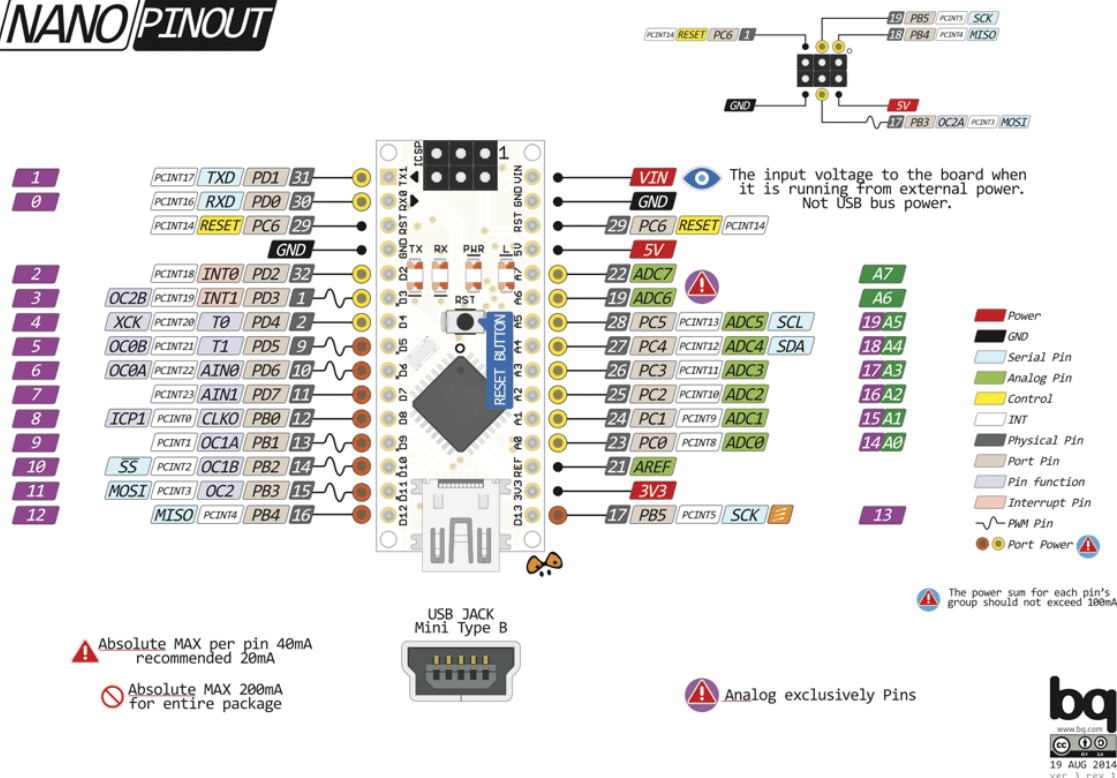


Fig. LLS

GROUND STATION MICRO CONTROLLER

Ground stations requirements are minimal operations like receive data display and storage. So Arduino NANO can be used for this task. Low price, easy reachability and user friendly structure are reasons of selection.

NANO PINOUT



- It has 22 input/output pins in total.
- 14 of these pins are digital pins.
- Arduino Nano has 8 analogue pins.
- It has 6 PWM pins among the digital pins.
- It has a crystal oscillator of 16MHz.
- It's operating voltage varies from 5V to 12V.
- It also supports different ways of communication, which are:
 - Serial Protocol.
 - I2C Protocol.
 - SPI Protocol.
- It also has a mini USB Pin which is used to upload code.
- It also has a Reset button on it.

2.4 COMMON ELEMENTS

REGULATOR

Regulator is used to drop voltage level for using by micro controller and enviromental modules which need 5V for working. There are two kind of regulator. One of them is lineer regulator, other one is buck convertor. There is some advantages and disadvantages over each other. If to give a example;

- Buck convertors are more efficient than lineer regulator.
- Size of buch convertor can be bigger than a lot of lineer regulator.
- Lineer regulators can be so hot at short time. Reason of that buck convertors can't be so hot is using inductors
- Lineer regulators usually can't be controlled output voltages (Some models of LR are arranged by combination of output and adjust resistors). Buck convertors can control output voltages easily thanks to potantiometer or infinite trimpot.

LM317T

The LM317 device is an adjustable three-terminal positive-voltage regulator capable of supplying up to 1.5 A over an output-voltage range of 1.25 V to 37 V. It requires only two external resistors to set the output voltage. The device features a typical line regulation of 0.01% and typical load regulation of 0.1%. It includes current limiting, thermal overload protection, and safe operating area protection. Overload protection remains functional even if the ADJUST terminal is disconnected. The LM317 device is versatile in its applications, including uses in programmable output regulation and local oncard regulation. Or, by connecting a fixed resistor between the ADJUST and OUTPUT terminals, the LM317 device can function as a precision current regulator. An optional output capacitor can be added to improve transient response. The ADJUST terminal can be bypassed to achieve very high ripple-rejection ratios, which are difficult to achieve with standard three-terminal regulators.

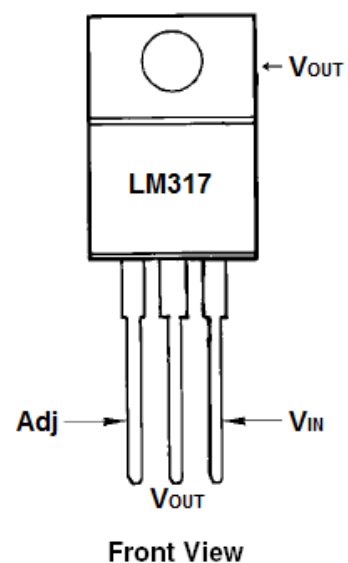


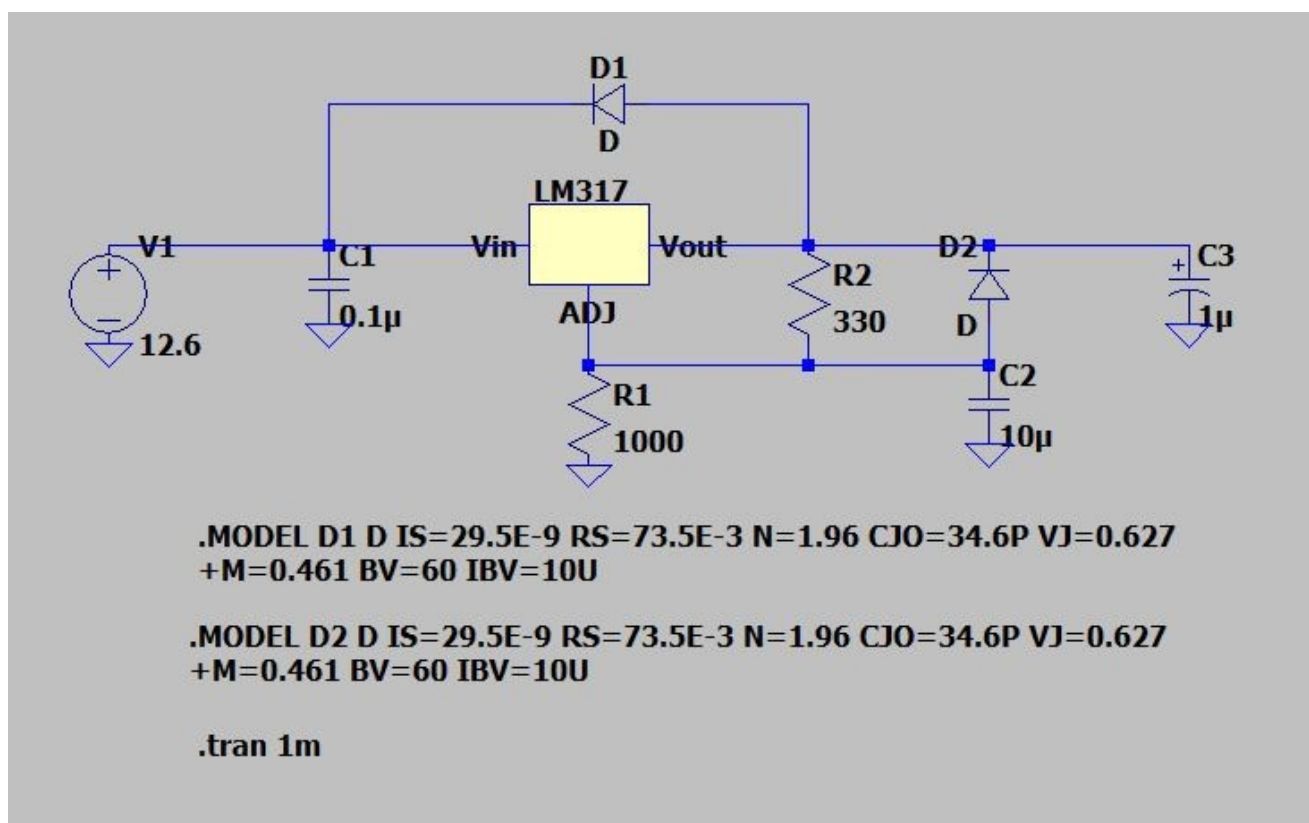
Fig. LM317T

FEATURES:

- Output voltage range adjustable from 1.25 V to 37 V
- Output current greater than 1.5 A
- Internal short-circuit current limiting
- Thermal overload protection
- Output safe-area compensation

Recommended Operating Conditions

		MIN	MAX	UNIT
V_o	Output voltage	1.25	37	V
$V_i - V_o$	Input-to-output differential voltage	3	40	V
I_o	Output current	0.01	1.5	A
T_j	Operating virtual junction temperature	0	125	°C



Source unit simulated at Ltspice application. And R1 and R2 values were determined thanks to formula which is shown below

$$V_{out} = 1.25V \left(1 + \frac{R_2}{R_1}\right) + I_{ADJ}(R_2)$$



Fig. Ltspice LM317 Recommended Circuit

Ltspice analysis LM317
Green => Vout , Blue => Vadj

Source unit simulated at Ltspice application.

SHORT CIRCUIT PROTECTION

There are a lot of protection elements for short circuit for example resistor type fuse glass fuse, capacitor type fuse and PTC's. PTC was selected for project. Reason of this selection is that PTC is kind of resistor which is depend of temperature and It can use again and again. When, uncontrollable current is passing throug to system, PTC's internal resistance increase and cut off the current of system. There are three important parameter

(hold current, Rmin and Rmax). Hold current is limit current fuse. If hold current is passed or closed, current heats ptc and internal resistance of PTC decrease current but can't cut off the current completely. Rmin and Rmax are ranges of internal resistance for normal operation condition. Actually PTC is selected according to demand current of system. Hold current must be %135 of demand current according to some engineer.

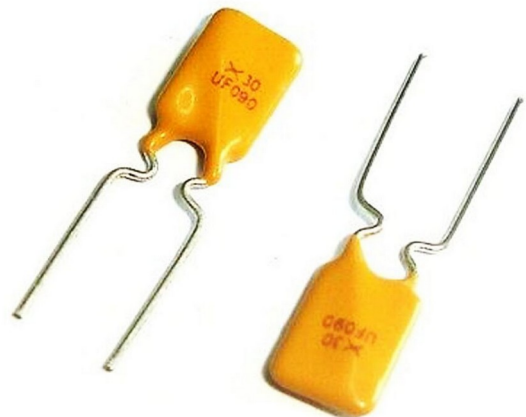


Fig. PTC Fuse

Manufacturer	TYCO
Mounting Type	THT
Package / Case	RADIAL
Pitch	5.8mm
Resistance (Min)	0.07R
Resistance (Max)	0.12R
Current - Hold	900mA
Current - Trip	1.8A
Current (Max)	100A
Voltage (Max)	30V
Time - Trip (Sec)	5.9s
Dimension (mm)	12.20x7.40

MARKERS

Markers is used for understanding any trouble about system or modules. Markers can be leds or buzzers. Ignition flight computer has buzzer, telemetry flight computer has leds as marker. Actually, Buzzers are usually used for flight computer at most of times. At ignition flight computer, Buzzer was used to check for understanding to work modules. Leds are shown that modules communicate between each other.

3. DESIGN

Project design was divided two parts as hardware and software design.

3.1 HARDWARE DESIGN

Hardware was designed as using Proteus V8.9 circuit design program. So, Design was discussed under two header. One of them is schematic other one is PCB layout. Both of them is shown connections of modules and microcontroller. I2C communication protocol was used for needing less connection at ignition flight computer design.

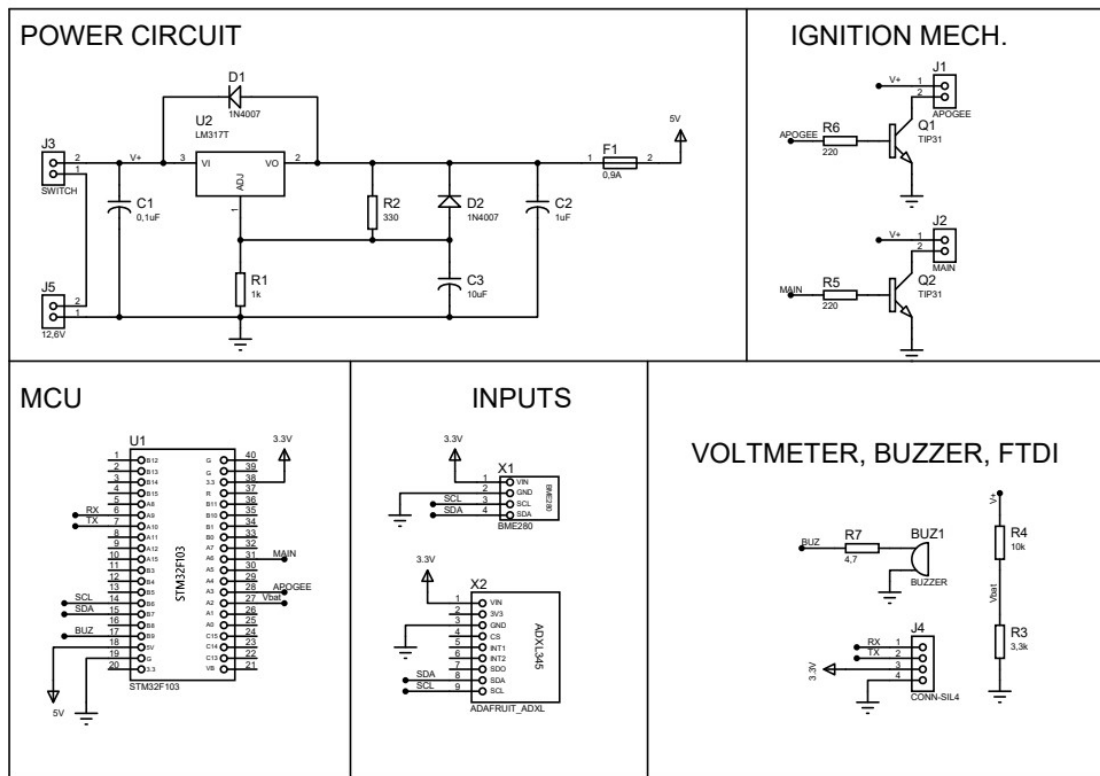


Fig. Ignition Flight Computer Schematic

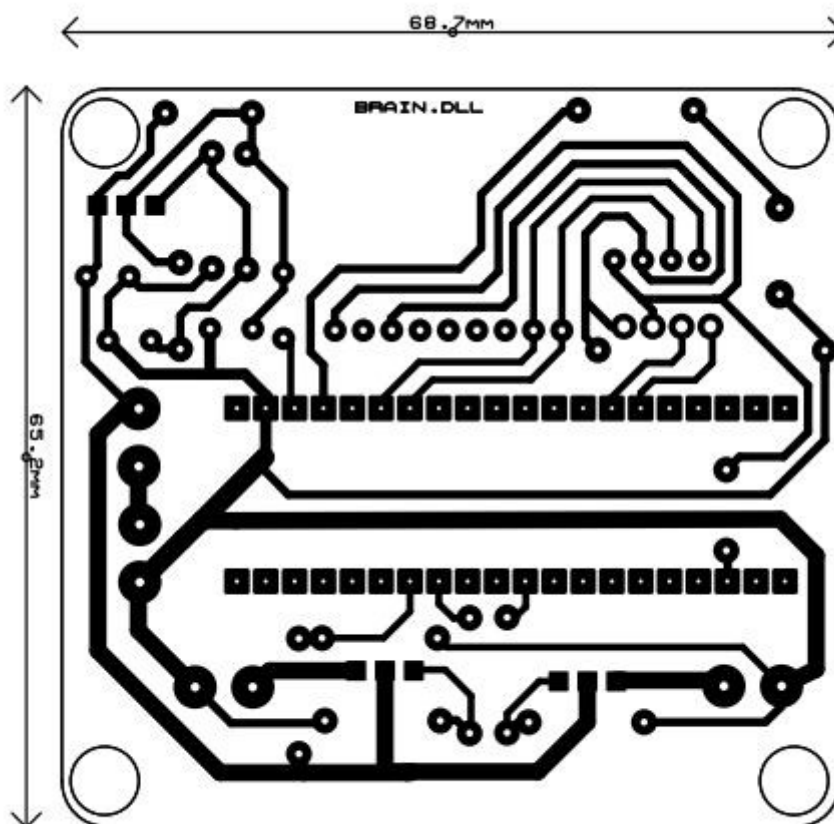


Fig. Ignition Flight Computer PCB Layout

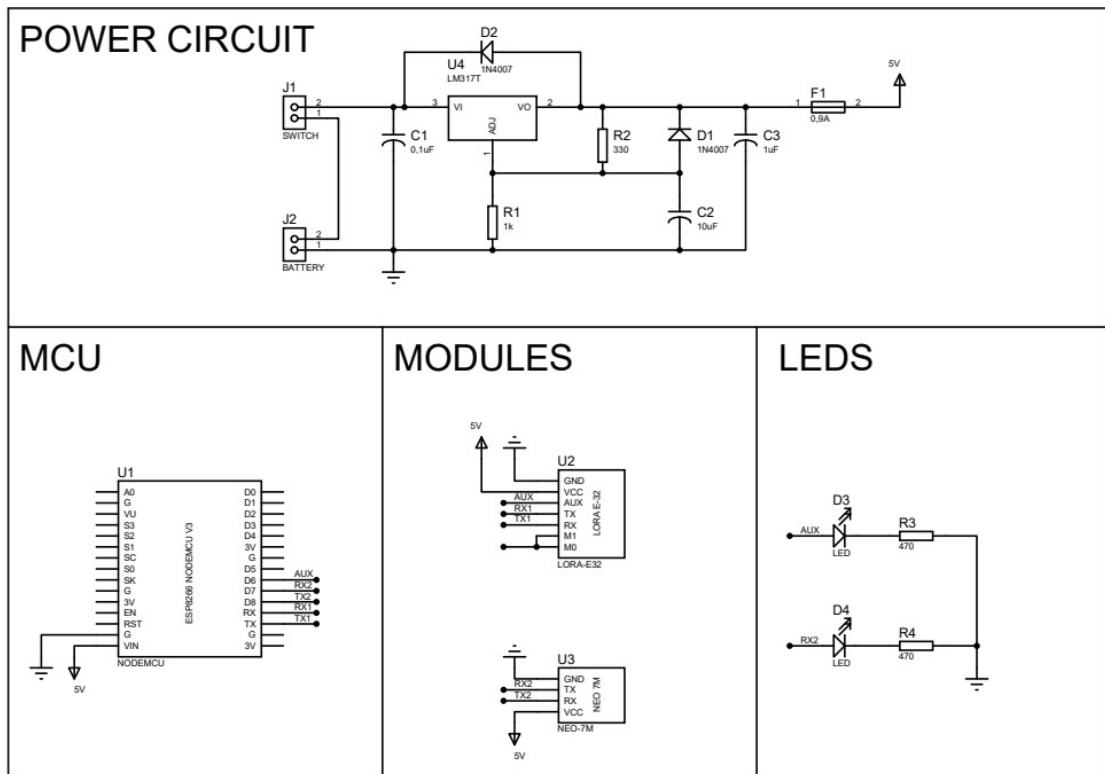


Fig. Telemetry Flight Computer Schematic

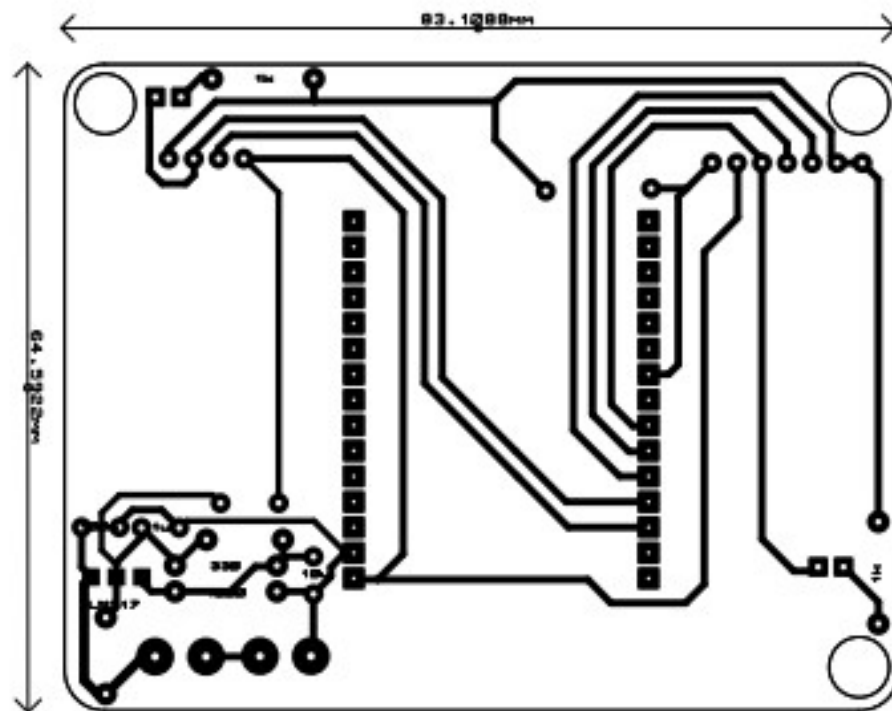


Fig. Telemetry Flight Computer PCB Layout

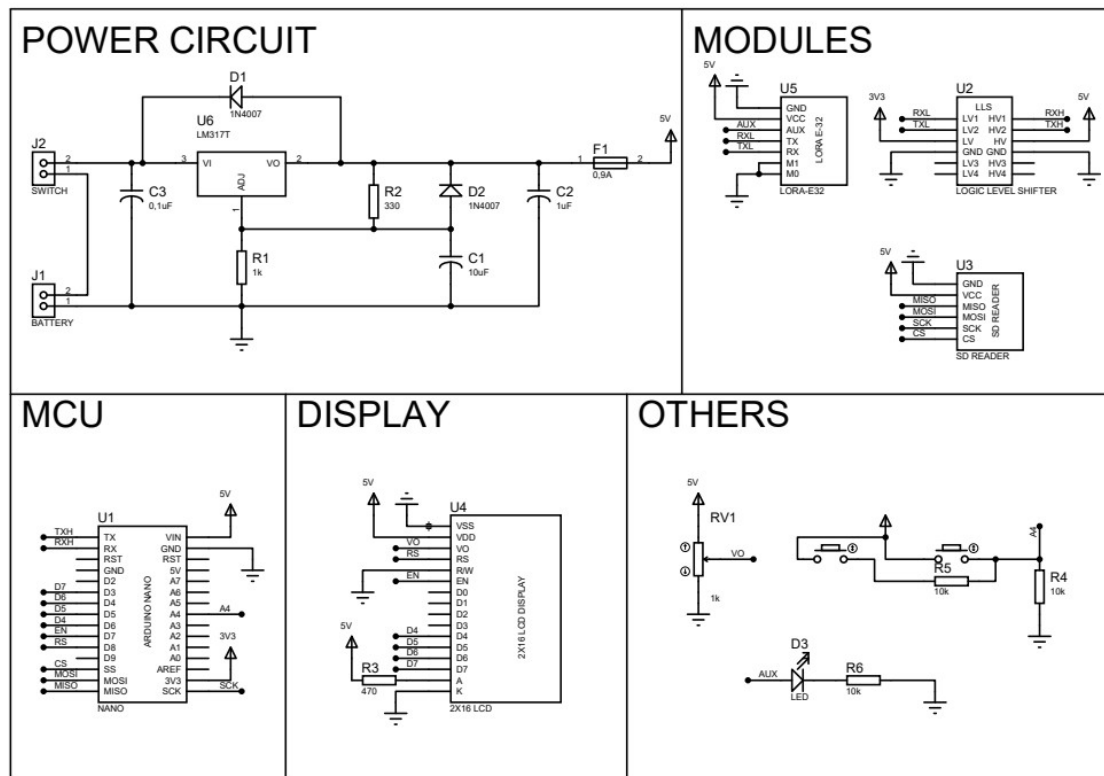


Fig. Ground Station Schematic

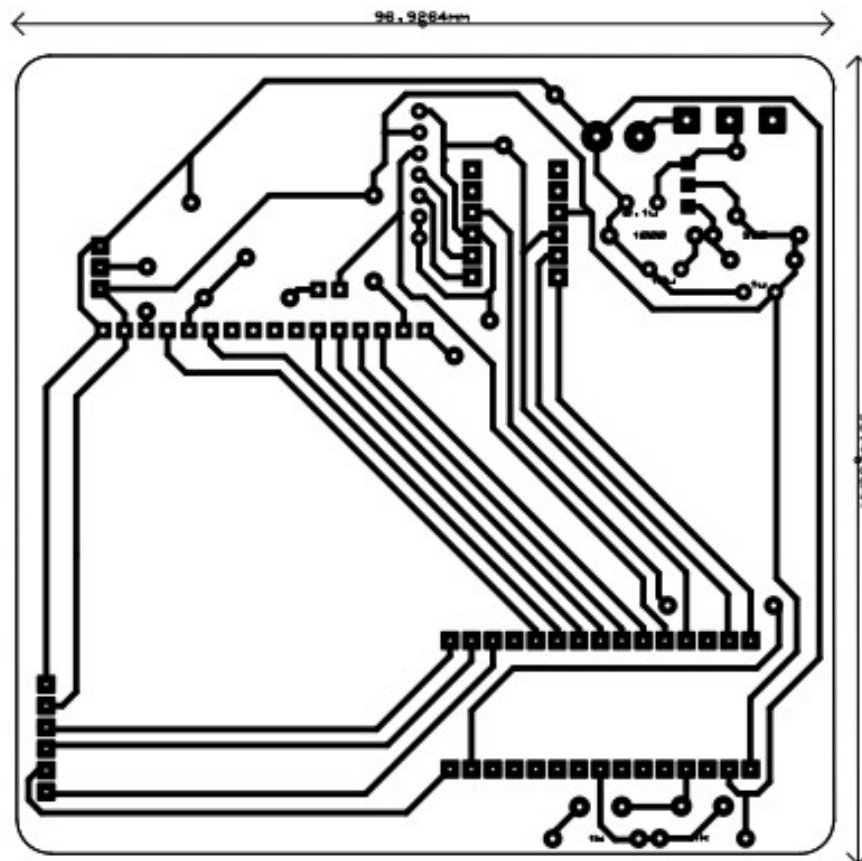


Fig. Ground Station PCB Layout

3.2 SOFTWARE DESIGN

For Systems are independent from each other, Two separate flow diagram will be shown.

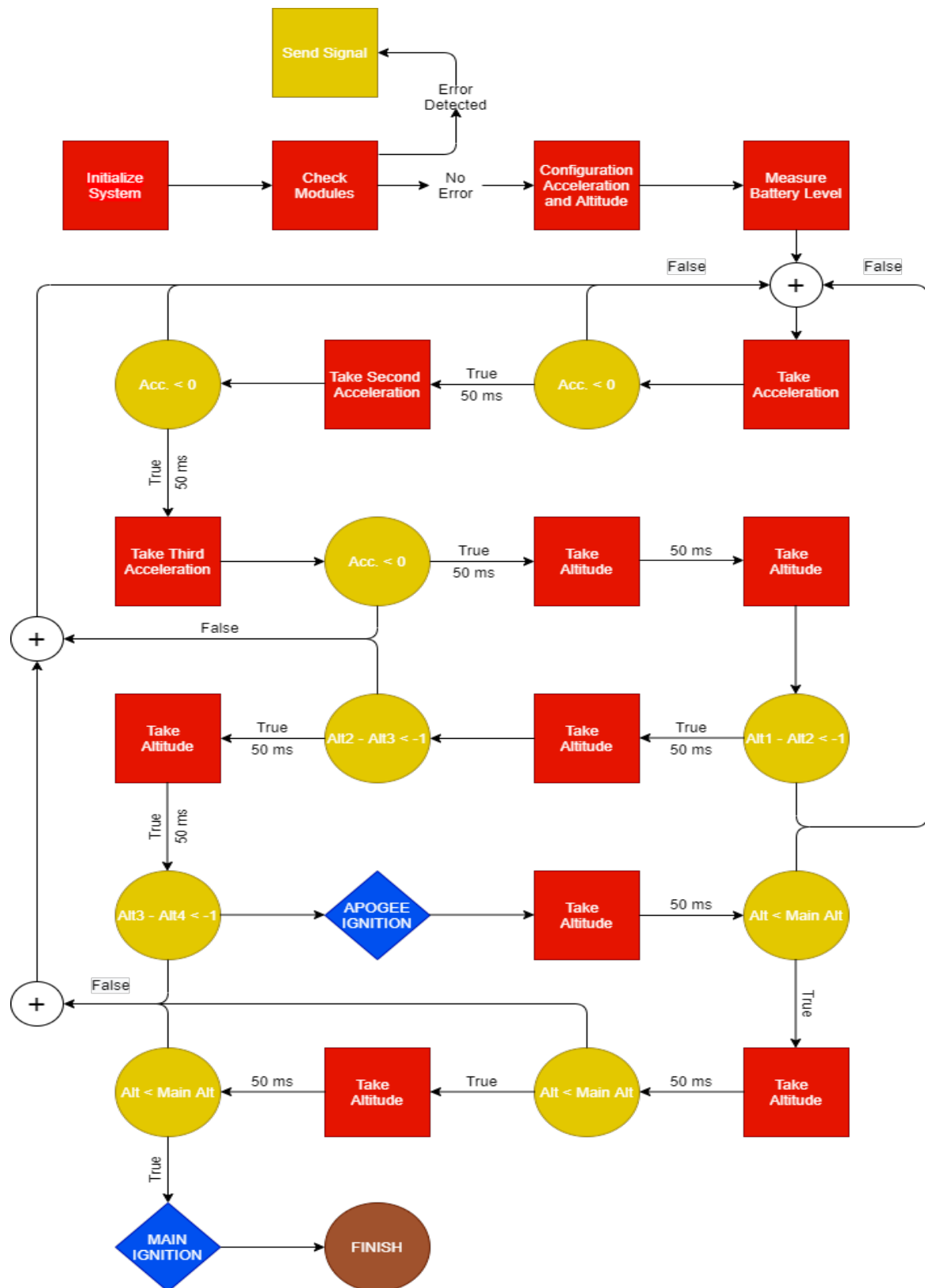


Fig. Ignition Flight Computer Flow Diagram

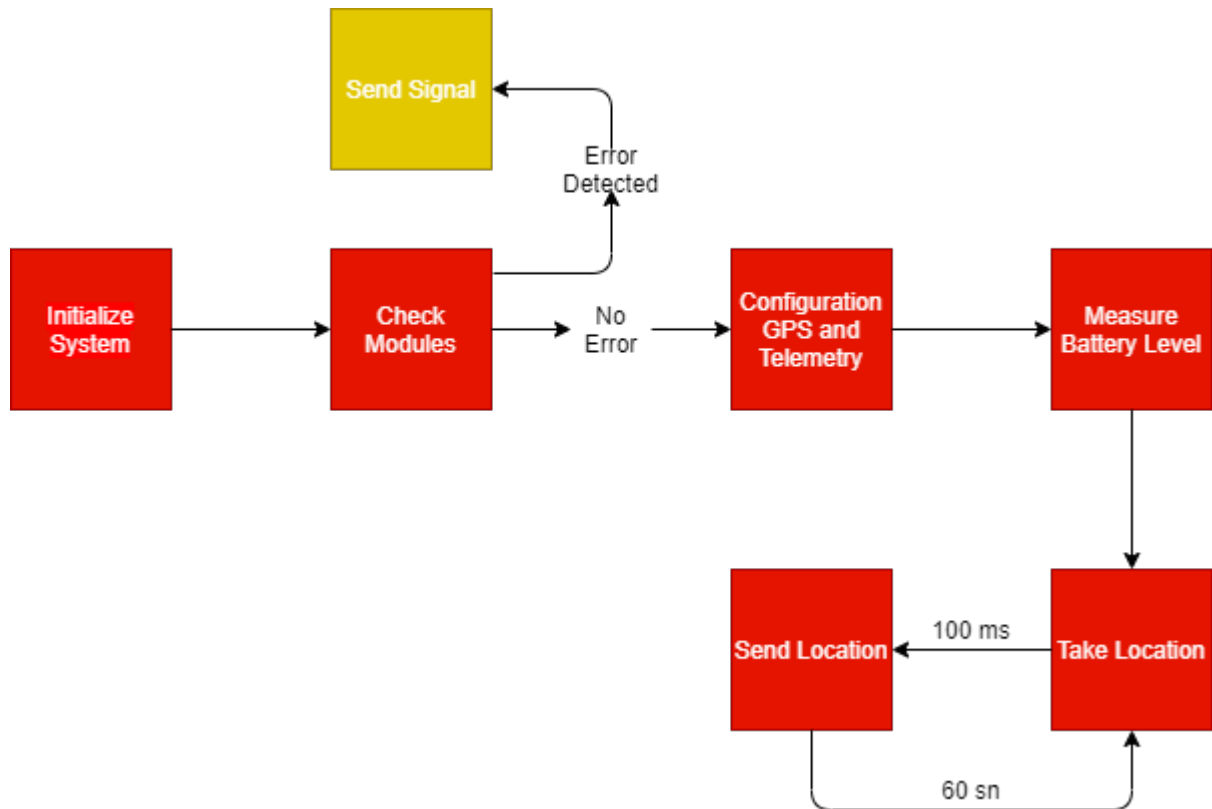


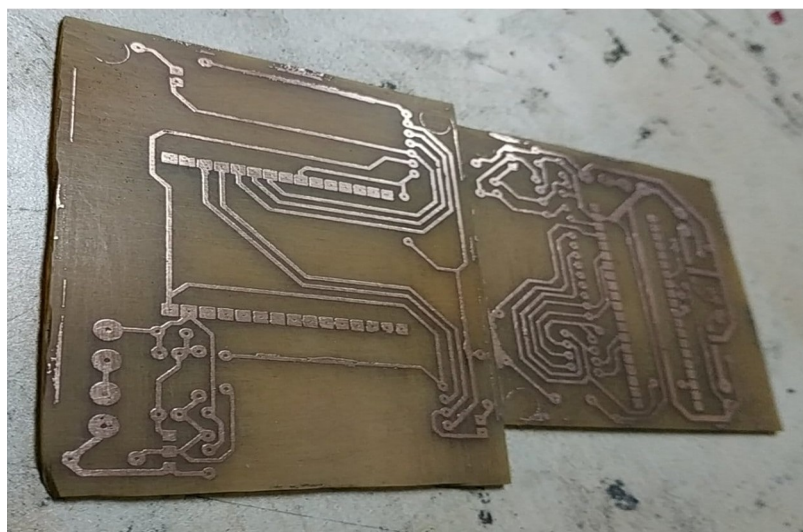
Fig. Telemetry Flight Computer Flow Diagram

Algorithm flow diagrams are shown above, Telemetry processes have to go on until completing recovery processes.

4. PRODUCTION

All PCBs was producted with printed circuit technique. For this operation, circuit have to be put in the lamination machine and maken a solution. One scale Peridhrol and 3 scale salt spirit have to be used.

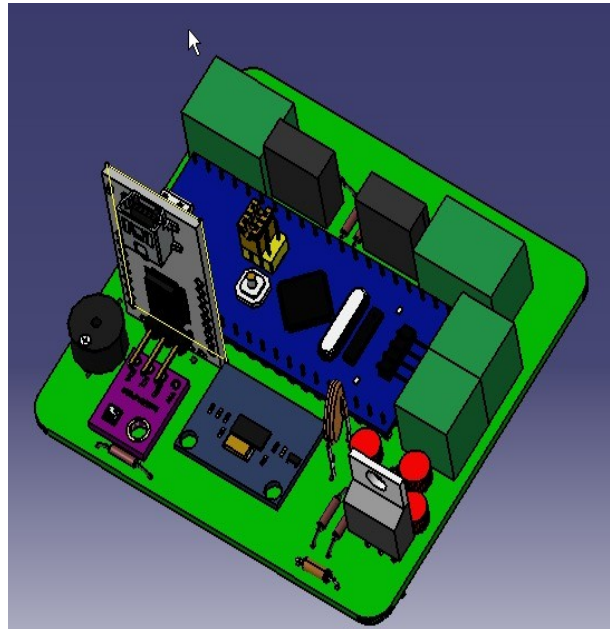
After PCB producing, Necessary soldering was maken and Flights computer was prepared for tests



5. TESTS

5.1 IGNITION TEST

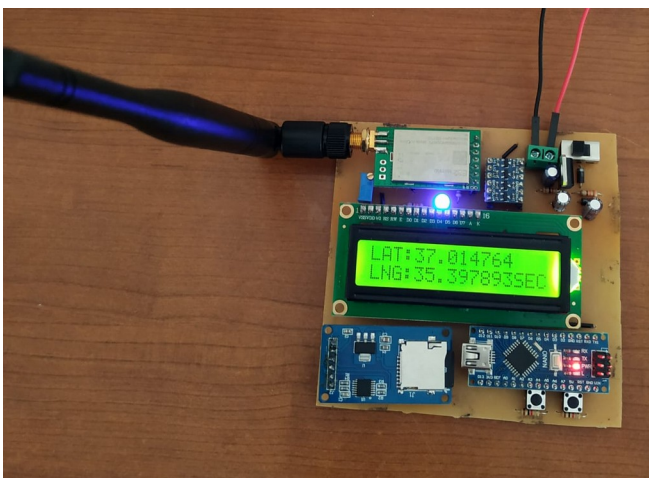
Purpose : To learn that BJT and other sensors work correctly and learning that ignition current is enough or not for ignite black power.



Result : Test is successful

5.2 TELEMETRY TEST

Purpose : To learn that Telemetry and GPS modules are work at communication range correctly.



Result : Test is successful but for taking location data from satellites, System have to position close to windows and air have to be open.