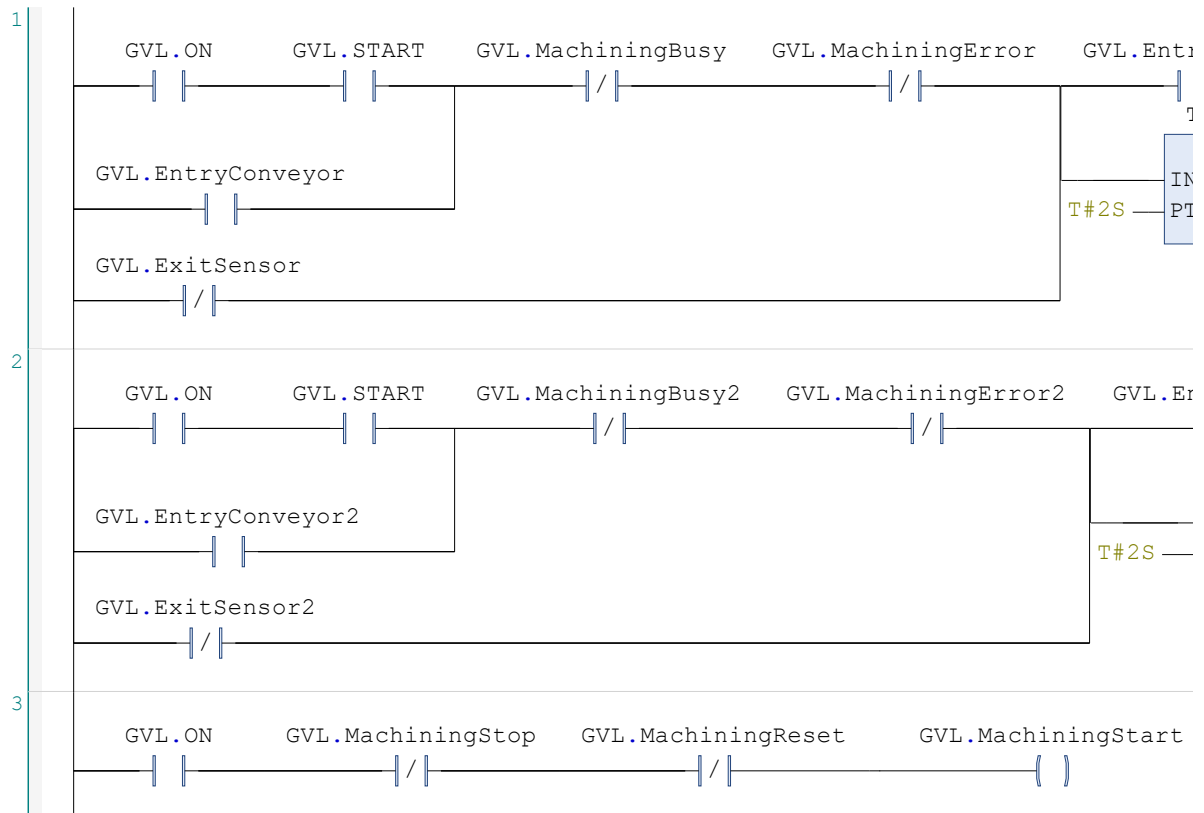


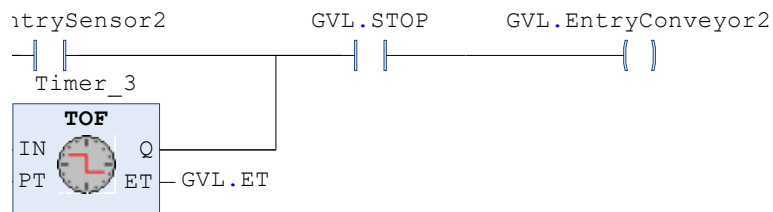
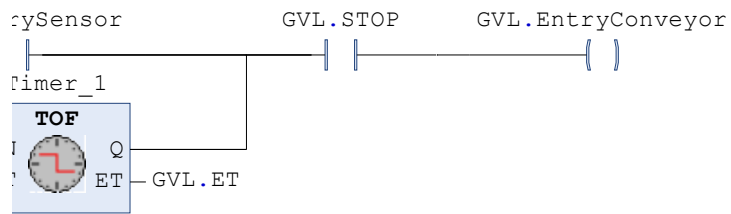
# POU: PRODUCTIONLINEMACHINING

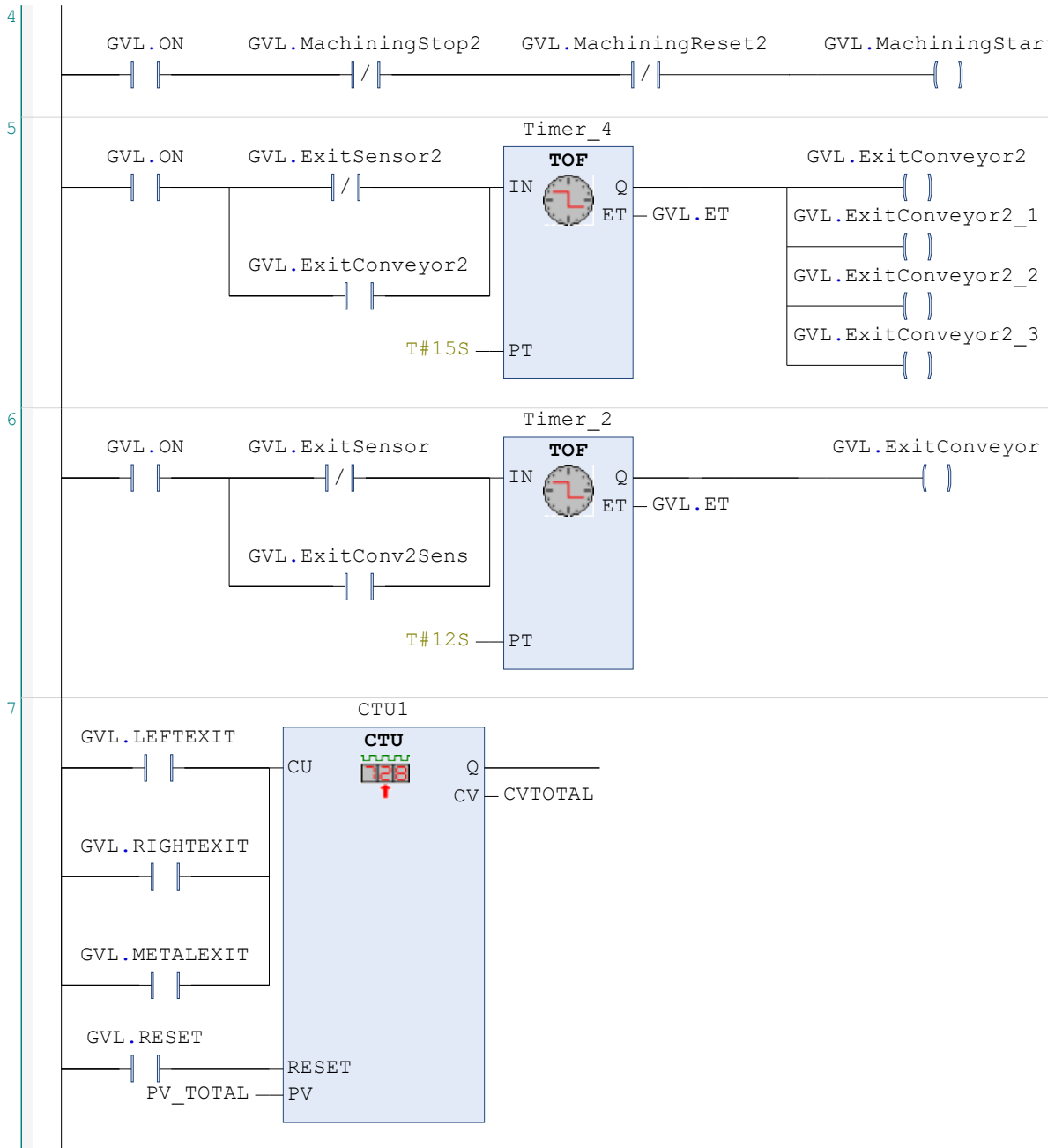
```

1  PROGRAM PRODUCTIONLINEMACHINING
2  VAR
3      Timer_1 : TOF ;
4      Timer_2 : TOF ;
5      Timer_3 : TOF ;
6      Timer_4 : TOF ;
7      CTU1 : CTU ;
8      PV : WORD ;
9      CVTOTAL : WORD ;
10     CTU2 : CTU ;
11     CTU3 : CTU ;
12     CTU4 : CTU ;
13     CVGREEN : WORD ;
14     CVMETAL : WORD ;
15     CVBLUE : WORD ;
16     PV_TOTAL : WORD ;
17     PV_GREEN : WORD ;
18     PV_METAL : WORD ;
19     PV_BLUE : WORD ;
20 END_VAR
21

```







t2

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