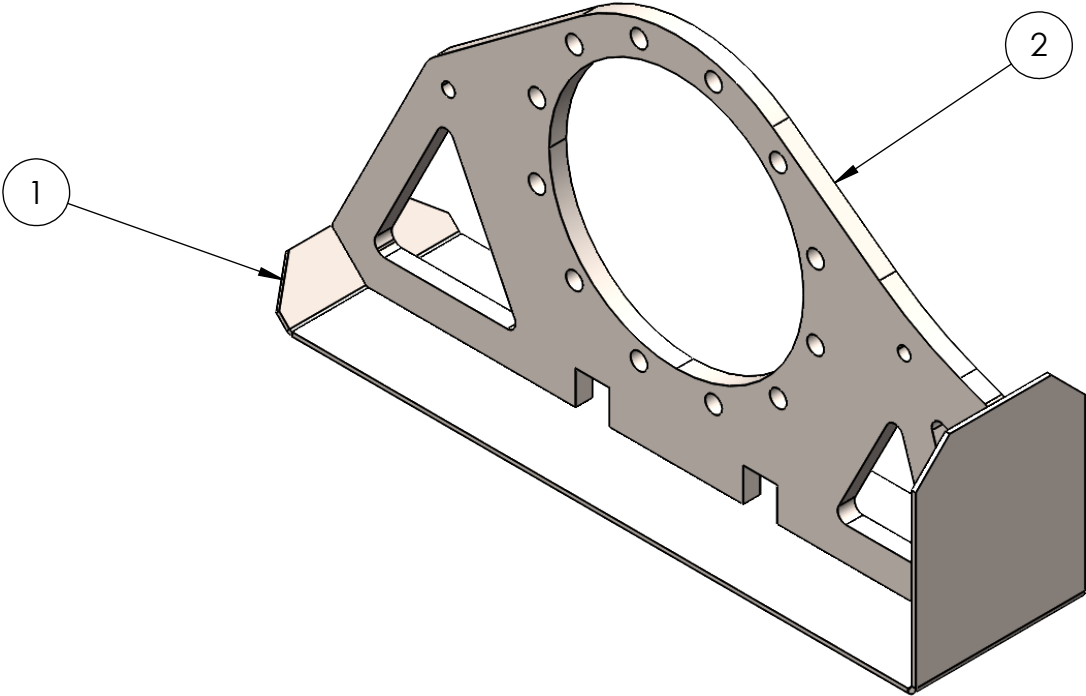


| ITEM NO. | QTY. | DESCRIPTION |
|----------|------|-------------|
| 1        | 1    | Skid        |
| 2        | 1    | Upright     |



MATERIAL  
316 Stainless Steel

FINISH

WEIGHT:

|       | NAME | DATE       |
|-------|------|------------|
| DRAWN | JK   | 2023-07-25 |

|         |   |   |
|---------|---|---|
| CHECKED | - | - |
|---------|---|---|

COMMENTS:  
Overview of Inner Support of  
Support Chassis

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN MM

TOLERANCES:  
ANGULAR:  
MACH ± 0.5° | BEND ± 1°  
LINEAR:  
1 PLACE: ± 0.5 | 2 PLACE: ± 0.10

**Team #4**

TITLE:  
**Inner Support**

SIZE  
**A**

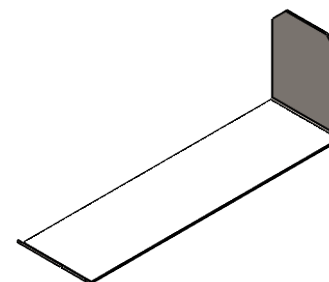
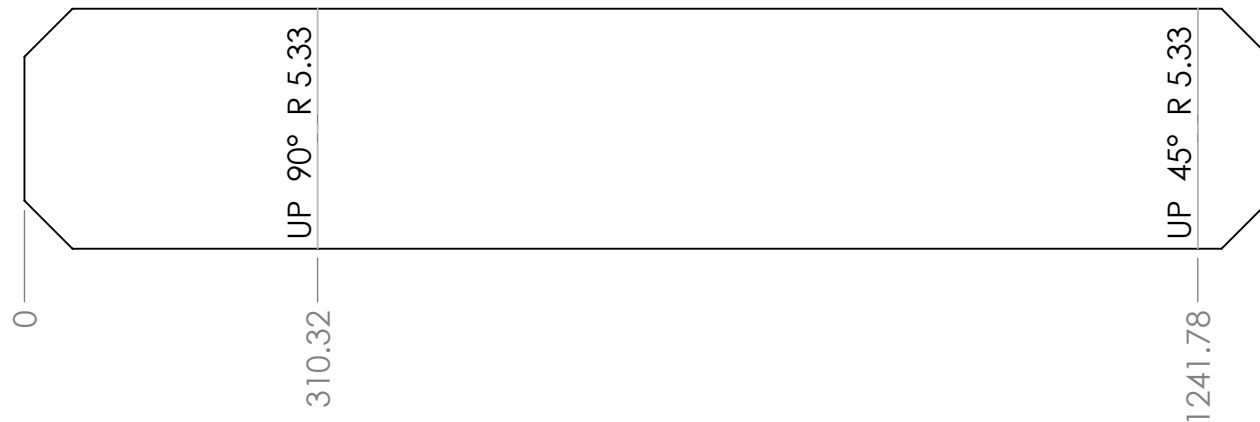
DWG. NO.

REV  
-

SCALE: 1:8

DO NOT SCALE DRAWING

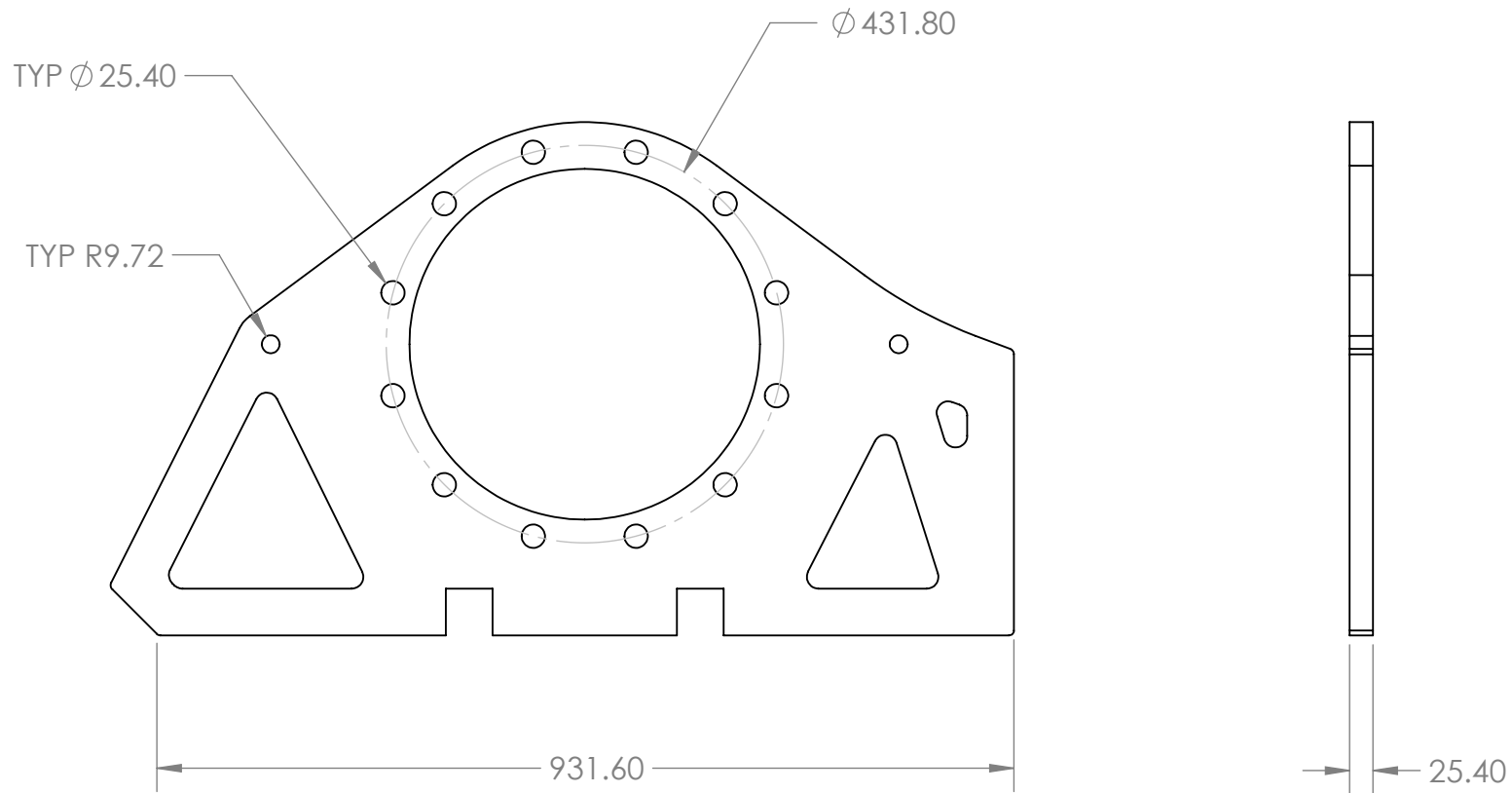
SHEET 1 OF 4



|          |                     |
|----------|---------------------|
| MATERIAL | 316 Stainless Steel |
| FINISH   |                     |
| WEIGHT:  |                     |

|                                  |  |            |
|----------------------------------|--|------------|
|                                  | NAME   | DATE       |
| DRAWN                            | JK   | 2023-07-25 |
| CHECKED                          | -  | -          |
| COMMENTS:                        | To be used as reference for waterjet cutting and sheet metal bending |            |
| UNLESS OTHERWISE SPECIFIED:      |  |            |
| DIMENSIONS ARE IN MM             |  |            |
| TOLERANCES:                      |  |            |
| ANGULAR:                         |  |            |
| MACH ± 0.5°   BEND ± 1°          |  |            |
| LINEAR:                          |  |            |
| 1 PLACE: ± 0.5   2 PLACE: ± 0.10 |  |            |

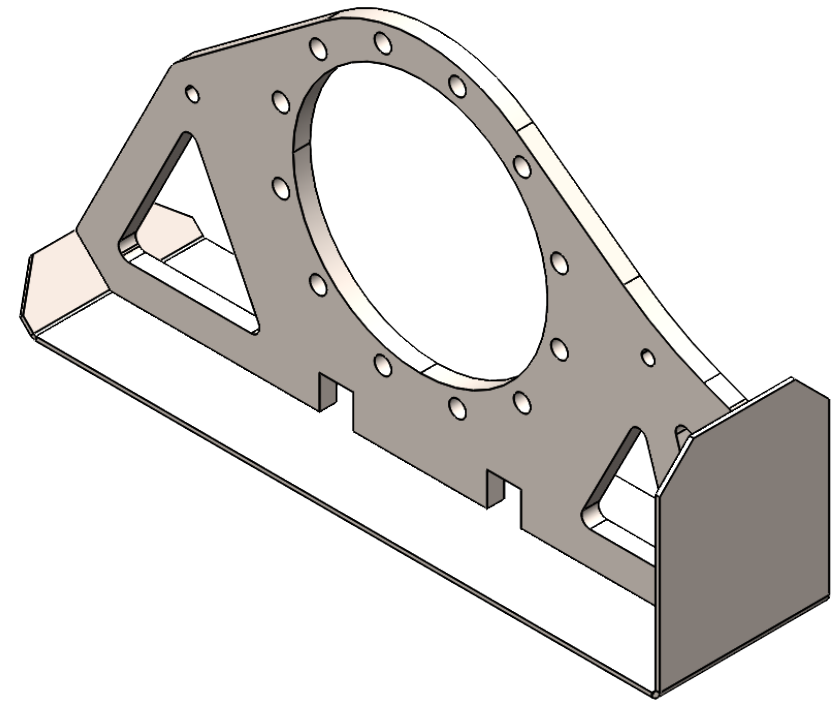
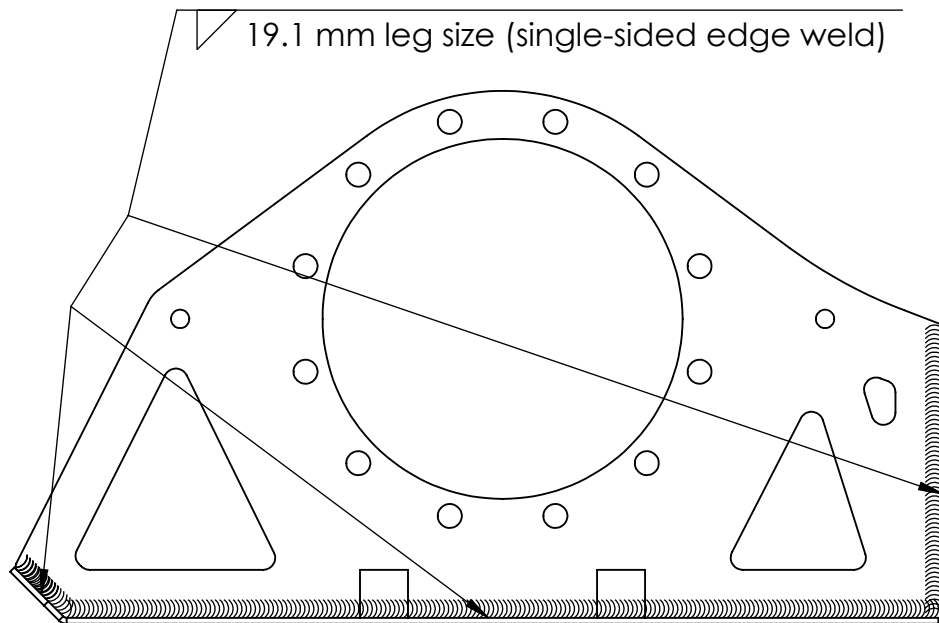
|                         |                      |              |
|-------------------------|----------------------|--------------|
| <b><u>Team #4</u></b>   |                      |              |
| TITLE:<br><h1>Skid</h1> |                      |              |
| SIZE<br><b>A</b>        | DWG. NO.             | REV<br>-     |
| SCALE: 1:8              | DO NOT SCALE DRAWING | SHEET 2 OF 4 |



|                             | NAME   | DATE       |
|-----------------------------|--|------------|
| DRAWN                       | JK   | 2023-07-25 |
| CHECKED                     | -  | -          |
| COMMENTS:                   | To be used as reference for waterjet cutting |            |
| UNLESS OTHERWISE SPECIFIED: | DIMENSIONS ARE IN MM                         |            |
|                             | TOLERANCES:                                  |            |
|                             | ANGULAR:                                     |            |
|                             | MACH $\pm 0.5^\circ$   BEND $\pm 1^\circ$    |            |
|                             | LINEAR:                                      |            |
|                             | 1 PLACE: $\pm 0.5$   2 PLACE: $\pm 0.10$     |            |

|          |                     |
|----------|---------------------|
| MATERIAL | 316 Stainless Steel |
| FINISH   |                     |
| WEIGHT:  |                     |

|                          |                      |              |
|--------------------------|----------------------|--------------|
| <b><u>Team #4</u></b>    |                      |              |
| TITLE:<br><b>Upright</b> |                      |              |
| SIZE                     | DWG. NO.             | REV          |
| <b>A</b>                 |                      | -            |
| SCALE: 1:8               | DO NOT SCALE DRAWING | SHEET 3 OF 4 |



|          |                     |
|----------|---------------------|
| MATERIAL | 316 Stainless Steel |
| FINISH   |                     |
| WEIGHT:  |                     |

|                             |   |            |
|-----------------------------|---|------------|
|                             | NAME                                      | DATE       |
| DRAWN                       | JK  | 2023-07-25 |
| CHECKED                     | -   | -          |
| COMMENTS:                   | Weld to be done on both sides of the part |            |
| UNLESS OTHERWISE SPECIFIED: | DIMENSIONS ARE IN MM                      |            |
|                             | TOLERANCES:                               |            |
|                             | ANGULAR:                                  |            |
|                             | MACH $\pm 0.5^\circ$   BEND $\pm 1^\circ$ |            |
|                             | LINEAR:                                   |            |
|                             | 1 PLACE: $\pm 0.5$   2 PLACE: $\pm 0.10$  |            |

|                |                      |              |
|----------------|----------------------|--------------|
| <b>Team #4</b> |                      |              |
| TITLE:         |                      |              |
| Weld           |                      |              |
| SIZE           | DWG. NO.             | REV          |
| <b>A</b>       |                      | -            |
| SCALE: 1:8     | DO NOT SCALE DRAWING | SHEET 4 OF 4 |