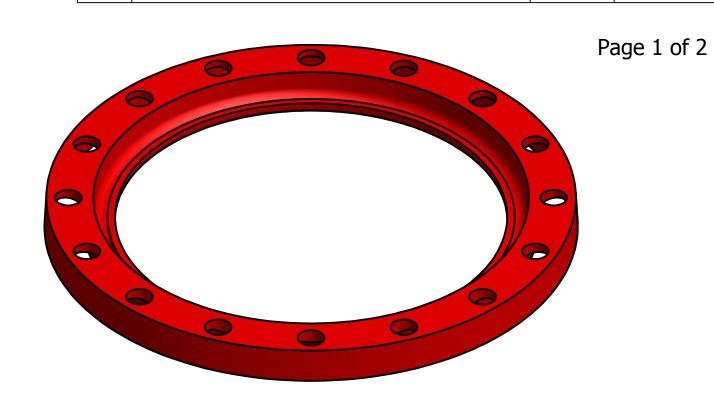
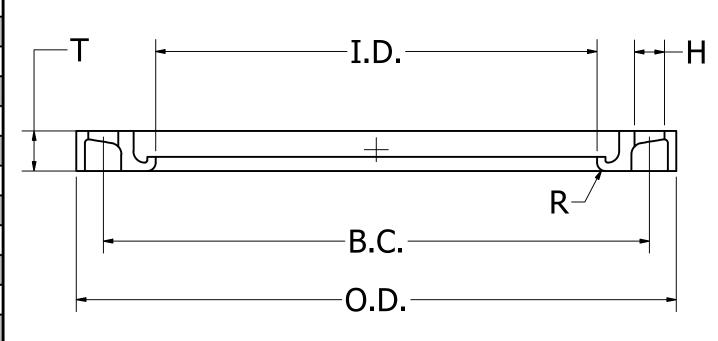
Material: Ductile Iron, ASTM A536, 65/45/12

REVISION HISTORY											
REV	DESCRIPTION	DATE	DESIGNER								
2	ADD 42" SDR11	09/07/11	Matt Graff								
3	ADD 20", 22", 24 SDR7	10/14/11	Matt Graff								
4	EDIT SDR COUMN	06/28/12	Matt Graff								
5	EDIT PER PHYSICAL FLANGE	05/20/13	Don Peterson								
6	CHANGED SDR26 TO SDR17 AND SDR19 TO SDR26	2/26/2014	JEREMY GARZA								
1	VALID - ORIGINAL DWG	7/29/11	Matt Graff								
7	CHANGED 160psi to 200psi & 267psi to 335psi	4/2/14	JEREMY GARZA								
8	UPDATE DIMENSIONS	7/11/2014	CRISTIAN SANCHEZ								

Dimensions													
Pipe							Bolt Hole			Pressure			
Diameter					Bolt	Bolt Hold	Cirde		Weight	Class	FM		
(in)	SDR	O.D.	Т	LD.	Count	Size (H)	(BC)	R	(lbs)	(PC)	Approved		
1/2"	7	3.500	0.500	0.900	4	0.625	2.380	0.130	1.0	335	N/A		
3/4"	7	3.880	0.500	1.110	4	0.625	2.750	0.130	1.0	335	N/A		
1"	7	4.250	0.560	1.380	4	0.625	3.130	0.130	1.0	335	N/A		
11/4"	7	4.630	0.630	1.720	4	0.625	3.500	0.190	1.4	335	N/A		
1 1/2"	7	5.000	0.690	1.970	4	0.625	3.880	0.250	1.7	335	N/A		
2"	7	6.000	0.750	2.460	4	0.750	4.750	0.310	2.3	335	FM(200psi)		
2"	11	6.000	0.500	2.630	4	0.750	4.750	0.200	1.5	200	FM(160psi)		
2 1/2"	7	7.000	0.880	2.970	4	0.750	5.500	0.310	4.0	335	FM(200psi)		
3"	7	7.500	0.940	3.600	4	0.750	6.000	0.400	4.2	335	FM(200psi)		
3"	11	7.500	0.530	3.750	4	0.750	6.000	0.280	2.5	200	FM(160psi)		
4"	7	9.000	0.940	4.600	8	0.750	7.500	0.400	5.0	335	FM(200psi)		
4"	11	9.000	0.550	4.750	8	0.750	7.500	0.280	3.5	200	FM(160psi)		
5"	7	10.000	0.940	5.690	8	0.875	8.500	0.440	6.0	335	FM(200psi)		
6"	7	11.000	1.000	6.750	8	0.875	9.500	0.400	7.1	335	FM(200psi)		
6"	11	11.000	0.630	6.880	8	0.875	9.500	0.280	4.5	200	FM(160psi)		
8"	7	13.500	1.120	8.750	8	0.875	11.750	0.400	10.6	335	FM(200psi)		
8"	11	13.500	0.850	8.880	8	0.875	11.750	0.280	8.0	200	FM(160psi)		
10"	7	16.000	1.190	10.920	12	1.000	14.250	0.400	15.7	335	FM(200psi)		
10"	11	16.000	0.980	11.000	12	1.000	14.250	0.310	12.0	200	FM(160psi)		
12"	7	19.000	1.500	12.920	12	1.000	17.000	0.400	24.0	335	FM(200psi)		
12"	11	19.000	1.250	13.130	12	1.000	17.000	0.280	20.0	200	FM(160psi)		
14"	7	21.000	1.630	14.180	12	1.125	18.750	0.400	35.7	335	FM(200psi)		
14"	11	21.000	1.380	14.380	12	1.125	18.750	0.310	30.0	200	FM(160psi)		
16"	7	23.500	1.880	16.190	16	1.125	21.250	0.400	53.6	335	FM(200psi)		
16"	11	23.500	1.650	16.380	16	1.125	21.250	0.350	40.0	200	FM(160psi)		
18"	7	25.000	1.900	18.200	16	1.250	22.750	0.400	49.8	335	FM(200psi)		
18"	11	25.000	1.670	18.380	16	1.250	22.750	0.350	41.0	200	FM(160psi)		
20"	7	27.500	2.125	20.375	20	1.250	25.000	0.310	61.2	335	FM(200psi)		
20"	11	27.500	1.810	20.380	20	1.250	25.000	0.400	53.0	200	FM(160psi)		





NOTES
Improved Piping Products' backing ring and blinds mate with AWWA C207, ANSI B16.5 and ANSI B16.47, as appropriate. Specifications not stated in these standards follow internal specifications 7/29/2011 Matt Graff ENG PIPING PRODUCTS, INC Jeremy Garza 7/25/2014 7/25/2014 Teresa Matias VPOP BUP-SDR DI Convoluted Flange / Backup Ring Submittal Sheet SIZE PART NO SALES NO UNLESS OTHERWISE NOTED, C BUP-SDR submittal ALL DIMENSIONS IN INCHES REV 8 SHEET 1 OF 2

Ongoing engineering design efforts may affect the technical information listed in our publications.

20

20

1.375

1.380

27.250

27.500

4

22.375

22.380

29.500

29.500

2.300

2.000

4

78.5

65.0

0.310

0.370

335 FM(200psi)

200 FM(160psi)

1