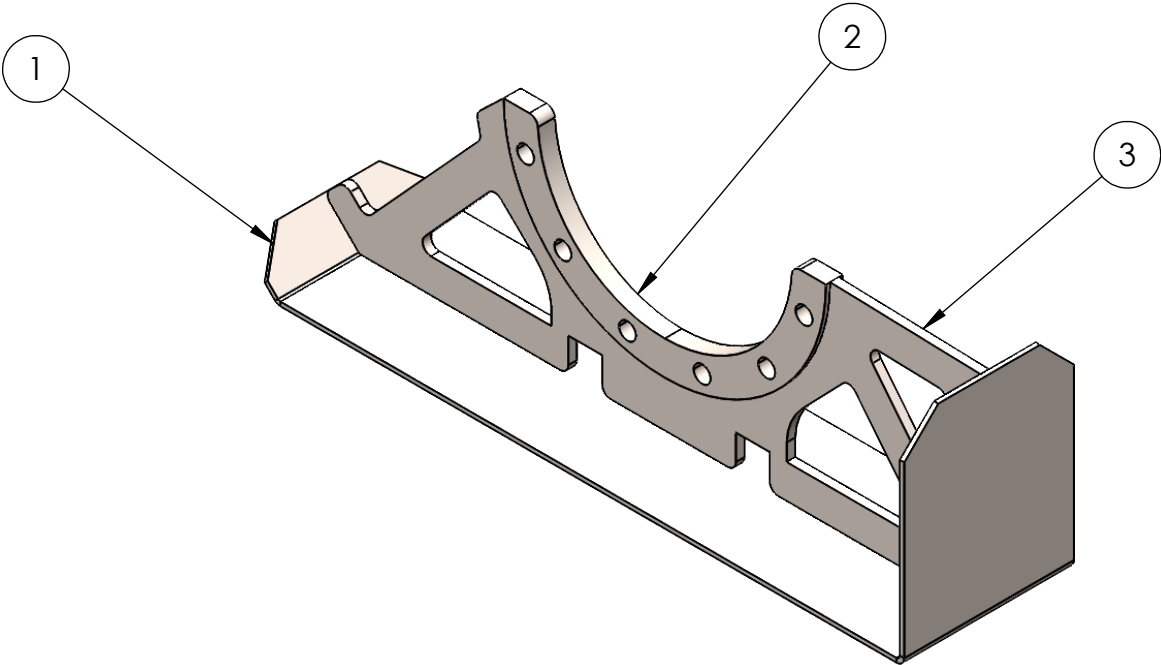


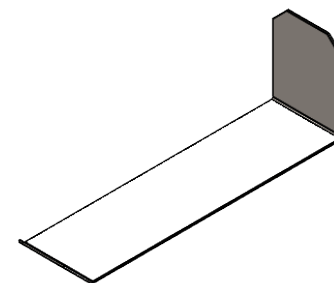
ITEM NO.	QTY.	Description
1	1	Skid
2	1	Mounting Ring
3	1	Upright



	NAME	DATE
DRAWN	JK	2023-07-25
CHECKED	-	-
COMMENTS:	Overview of Outer Support of Support Chassis	
UNLESS OTHERWISE SPECIFIED:	DIMENSIONS ARE IN MM	
	TOLERANCES: ANGULAR: MACH ± 0.5° BEND ± 1° LINEAR: 1 PLACE: ± 0.5 2 PLACE: ± 0.10	

MATERIAL	316 Stainless Steel
FINISH	
WEIGHT:	

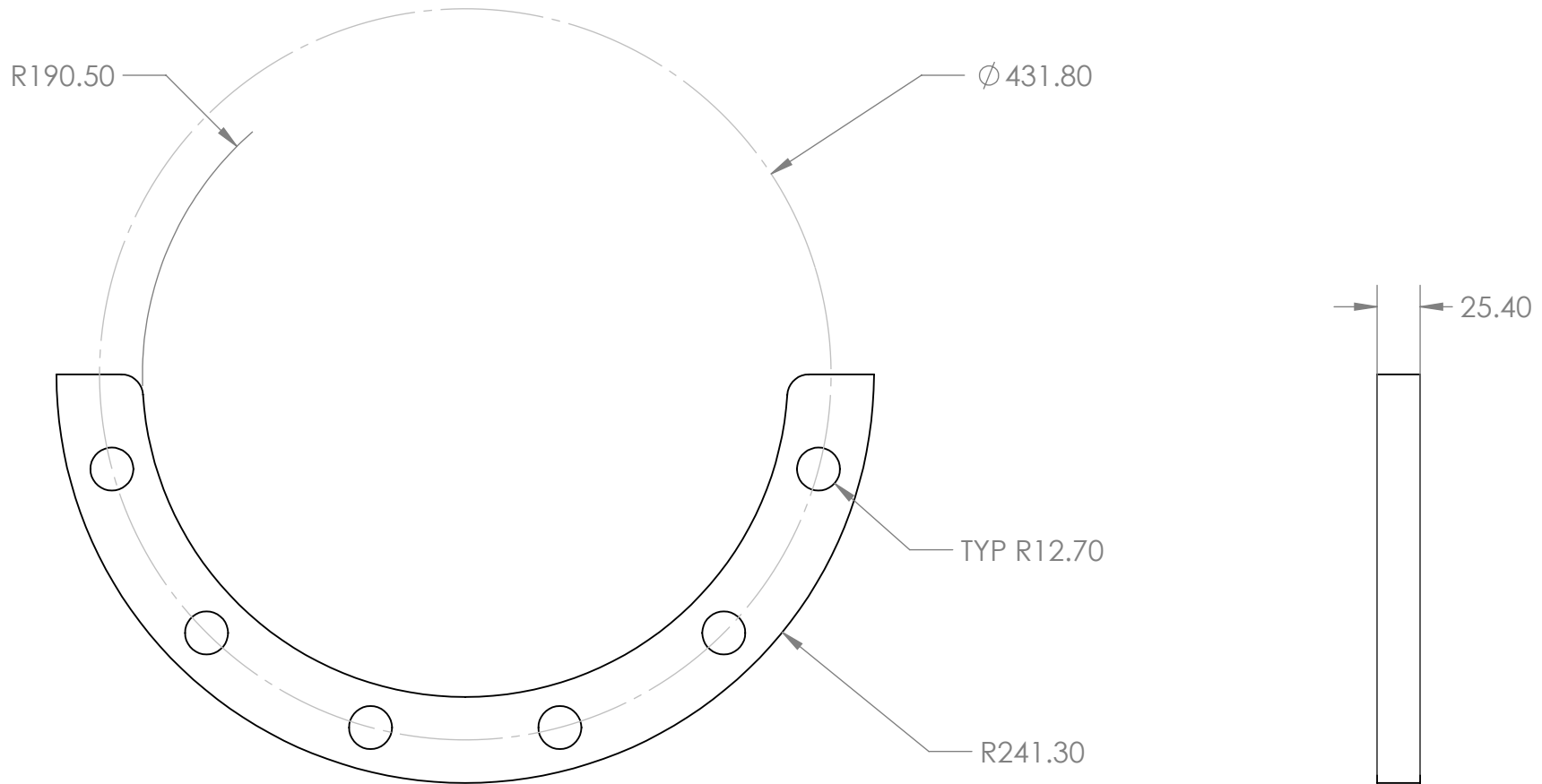
Team #4		
TITLE: Outer Support		
SIZE A	DWG. NO.	REV -
SCALE: 1:8	DO NOT SCALE DRAWING	SHEET 1 OF 5



MATERIAL	316 Stainless Steel
FINISH	
WEIGHT:	

DRAWN	JK	DATE	2023-07-25
CHECKED	-		-
COMMENTS: To be used as reference for waterjet cutting and sheet metal bending			
UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN MM TOLERANCES: ANGULAR: MACH $\pm 0.5^\circ$ BEND $\pm 1^\circ$ LINEAR: 1 PLACE: ± 0.5 2 PLACE: ± 0.10			

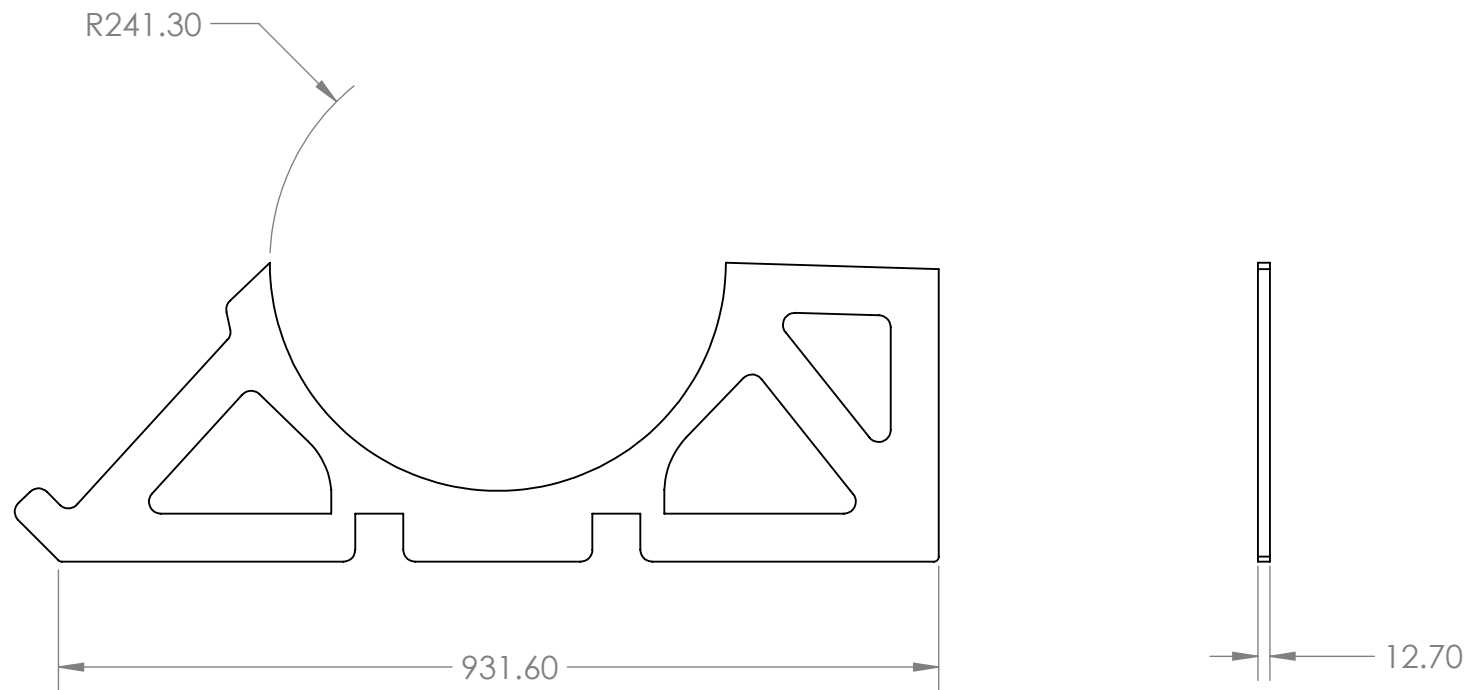
<u>Team #4</u>			
TITLE: <h1>Skid</h1>			
SIZE	DWG. NO.		REV
A			-
SCALE: 1:8	DO NOT SCALE DRAWING	SHEET 2 OF 5	



	NAME	DATE
DRAWN	JK	2023-07-25
CHECKED	-	-
COMMENTS:	To be used as reference for waterjet cutting	
UNLESS OTHERWISE SPECIFIED:	DIMENSIONS ARE IN MM	
	TOLERANCES: ANGULAR: MACH ± 0.5° BEND ± 1° LINEAR: 1 PLACE: ± 0.5 2 PLACE: ± 0.10	

MATERIAL	316 Stainless Steel
FINISH	
WEIGHT:	

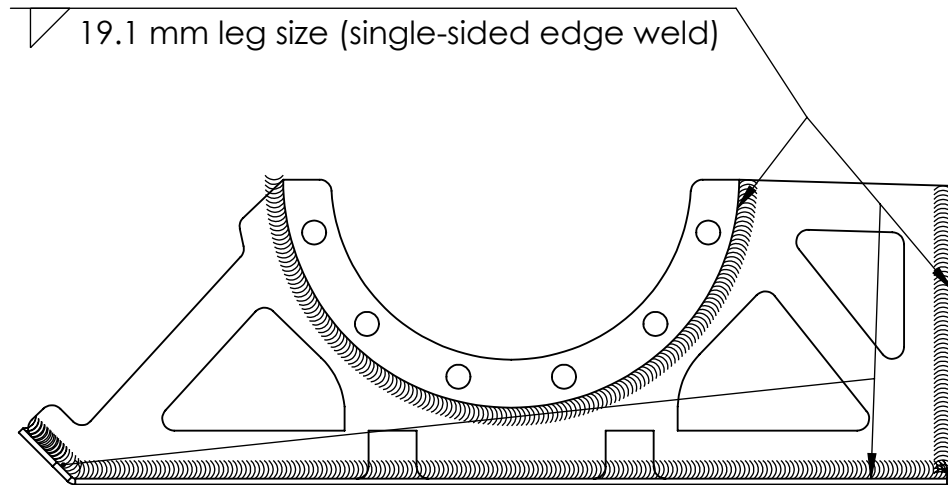
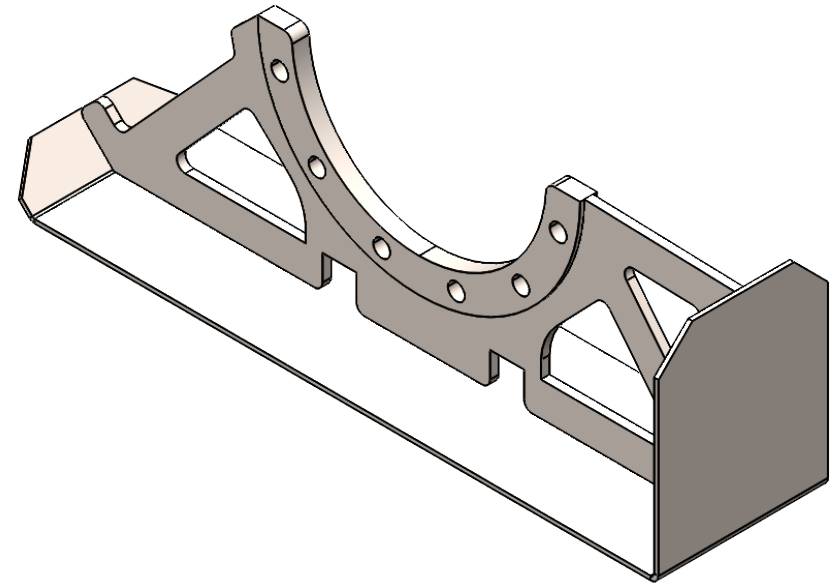
<u>Team #4</u> TITLE: <h1>Mounting Ring</h1>		
SIZE A	DWG. NO.	REV -
SCALE: 1:4	DO NOT SCALE DRAWING	SHEET 3 OF 5



MATERIAL	316 Stainless Steel
FINISH	
WEIGHT:	

NAME	DATE
DRAWN JK	2023-07-25
CHECKED -	-
COMMENTS: To be used as reference for waterjet cutting	
UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN MM TOLERANCES: ANGULAR: MACH $\pm 0.5^\circ$ BEND $\pm 1^\circ$ LINEAR: 1 PLACE: ± 0.5 2 PLACE: ± 0.10	

<u>Team #4</u> TITLE: <h1>Upright</h1>		
SIZE A	DWG. NO.	REV -
SCALE: 1:8	DO NOT SCALE DRAWING	SHEET 4 OF 5



NAME		DATE	
DRAWN		JK 2023-07-25	
CHECKED		- -	
COMMENTS:		<div>Team #4</div> <div>TITLE:</div> <div>Weld</div>	
Weld to be done on both sides of the part			
UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN MM		SIZE	
TOLERANCES:		DWG. NO.	
ANGULAR:		REV	
MACH ± 0.5° BEND ± 1°		-	
LINEAR:			
1 PLACE: ± 0.5 2 PLACE: ± 0.10			
SCALE: 1:8		DO NOT SCALE DRAWING	
SHEET 5 OF 5			

MATERIAL	316 Stainless Steel
FINISH	
WEIGHT:	