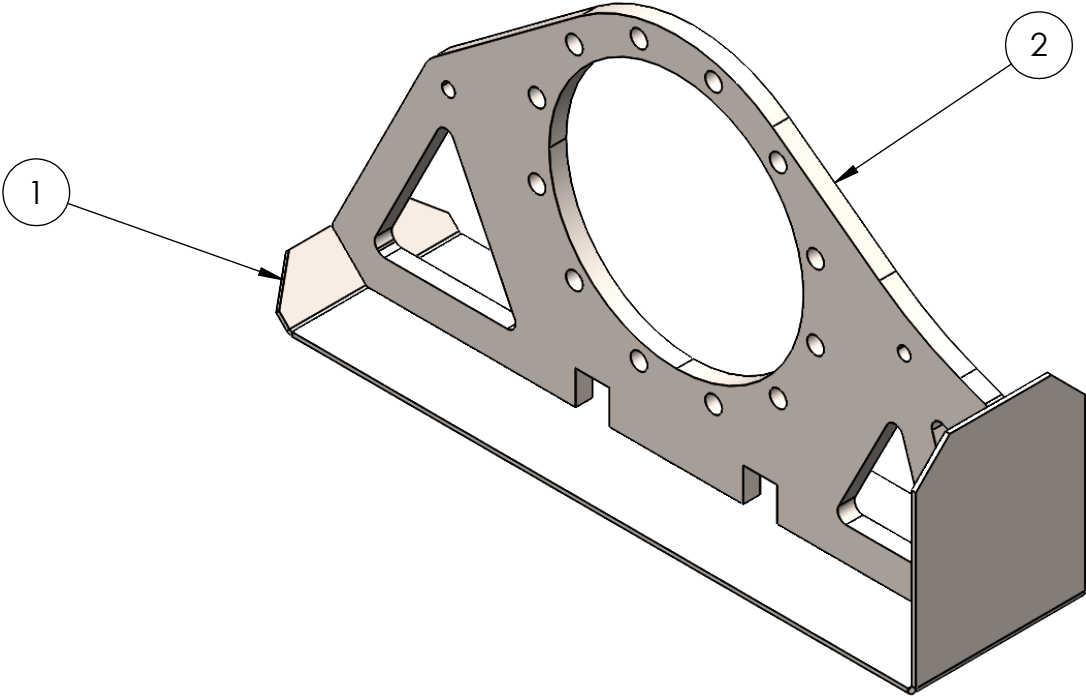


ITEM NO.	QTY.	DESCRIPTION
1	1	Skid
2	1	Upright

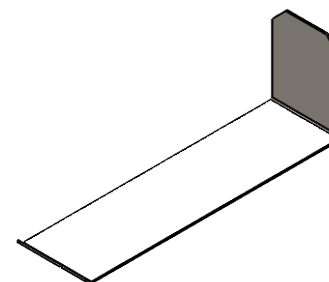
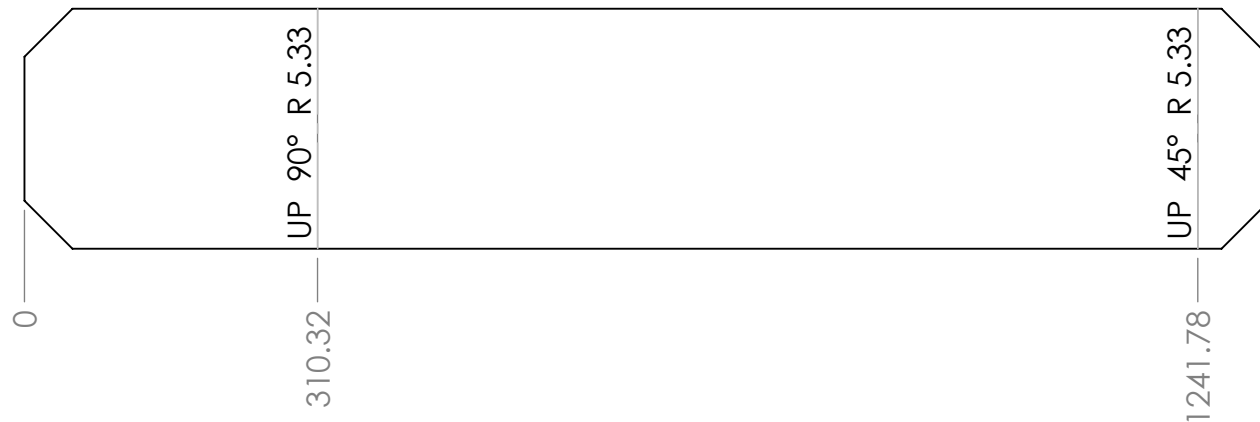


	NAME	DATE
DRAWN	JK	2023-07-25
CHECKED	-	-
COMMENTS:	Overview of Inner Support of Support Chassis	
UNLESS OTHERWISE SPECIFIED:		

MATERIAL	316 Stainless Steel
FINISH	
WEIGHT:	

DIMENSIONS ARE IN MM		
TOLERANCES:		
ANGULAR:		
MACH ± 0.5° BEND ± 1°		
LINEAR:		
1 PLACE: ± 0.5 2 PLACE: ± 0.10		

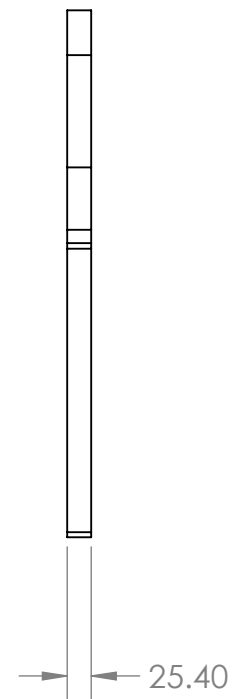
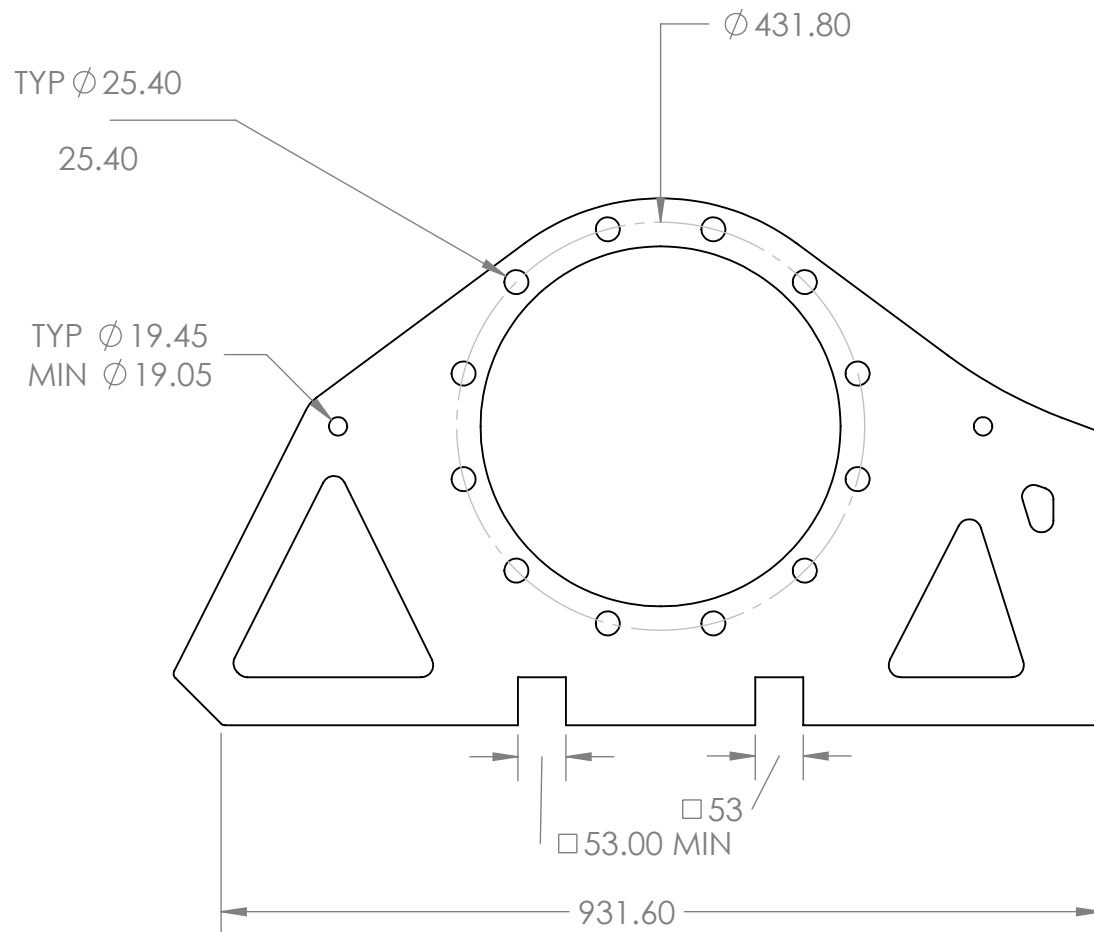
Team #4		
TITLE: Inner Support		
SIZE A	DWG. NO.	REV -
SCALE: 1:8	DO NOT SCALE DRAWING	SHEET 1 OF 4



MATERIAL	316 Stainless Steel
FINISH	
WEIGHT:	

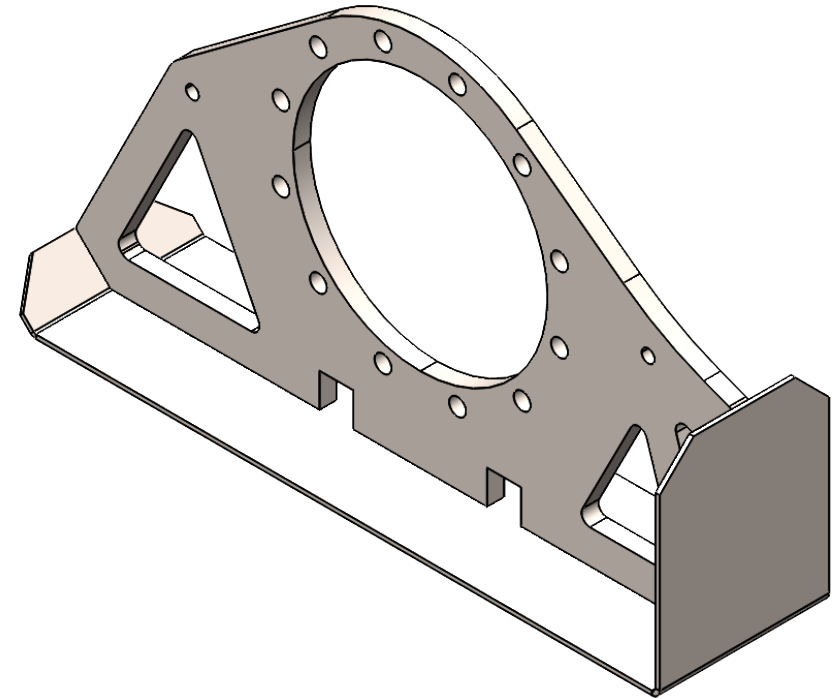
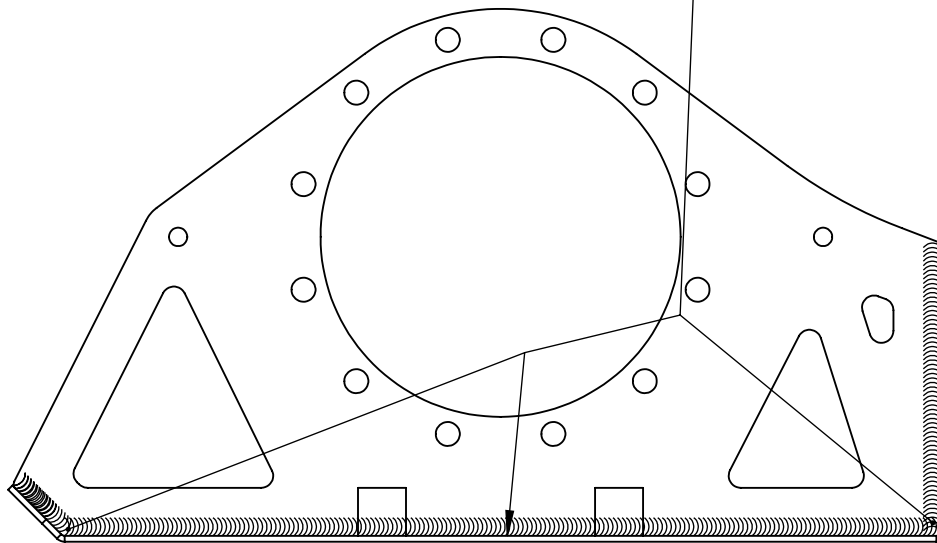
	NAME	DATE
DRAWN	JK	2023-07-25
CHECKED	-	-
COMMENTS:	To be used as reference for waterjet cutting and sheet metal bending	
UNLESS OTHERWISE SPECIFIED:		
DIMENSIONS ARE IN MM		
TOLERANCES:		
ANGULAR:		
MACH ± 0.5° BEND ± 1°		
LINEAR:		
1 PLACE: ± 0.5 2 PLACE: ± 0.10		

<u>Team #4</u>		
TITLE: <h1>Skid</h1>		
SIZE A	DWG. NO.	REV -
SCALE: 1:8	DO NOT SCALE DRAWING	SHEET 2 OF 4



NAME		DATE	<div>Team #4</div> <div>TITLE:</div> <div>Upright</div>		
DRAWN	JK	2023-07-25			
CHECKED	-	-			
COMMENTS:					
To be used as reference for waterjet cutting					
UNLESS OTHERWISE SPECIFIED:					
DIMENSIONS ARE IN MM					
TOLERANCES: ANGULAR: MACH ± 0.5° BEND ± 1° LINEAR: 1 PLACE: ± 0.5 2 PLACE: ± 0.10					
MATERIAL			SIZE	DWG. NO.	REV
316 Stainless Steel			A		-
FINISH			SCALE: 1:8	DO NOT SCALE DRAWING	SHEET 3 OF 4

19.1 mm leg size (single-sided edge weld)



MATERIAL
316 Stainless Steel

FINISH

WEIGHT:

NAME DATE

DRAWN JK 2023-07-25

CHECKED - -

COMMENTS:

Weld to be done on
both sides of the part

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN MM

TOLERANCES:
ANGULAR:
MACH $\pm 0.5^\circ$ | BEND $\pm 1^\circ$
LINEAR:
1 PLACE: ± 0.5 | 2 PLACE: ± 0.10

Team #4

TITLE:

Weld

SIZE
A

DWG. NO.

REV
-

SCALE: 1:8

DO NOT SCALE DRAWING

SHEET 4 OF 4