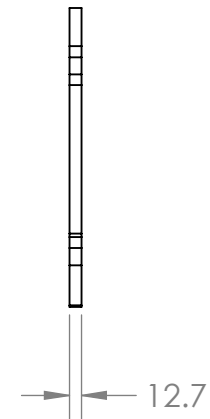
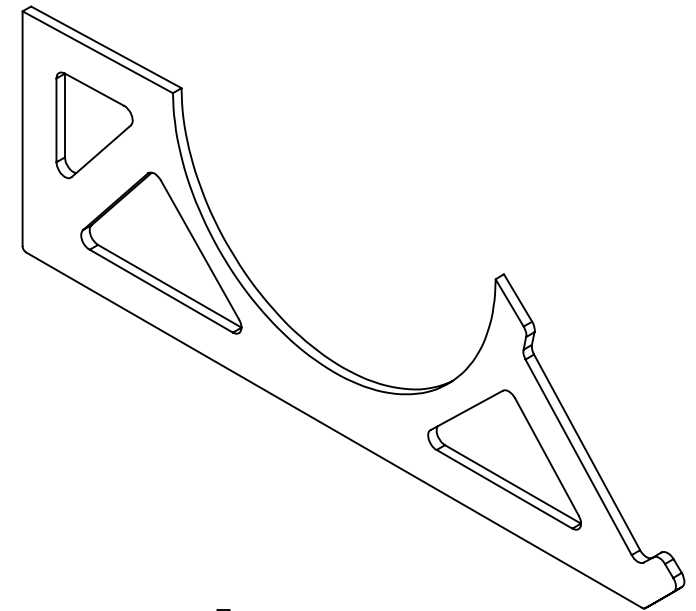
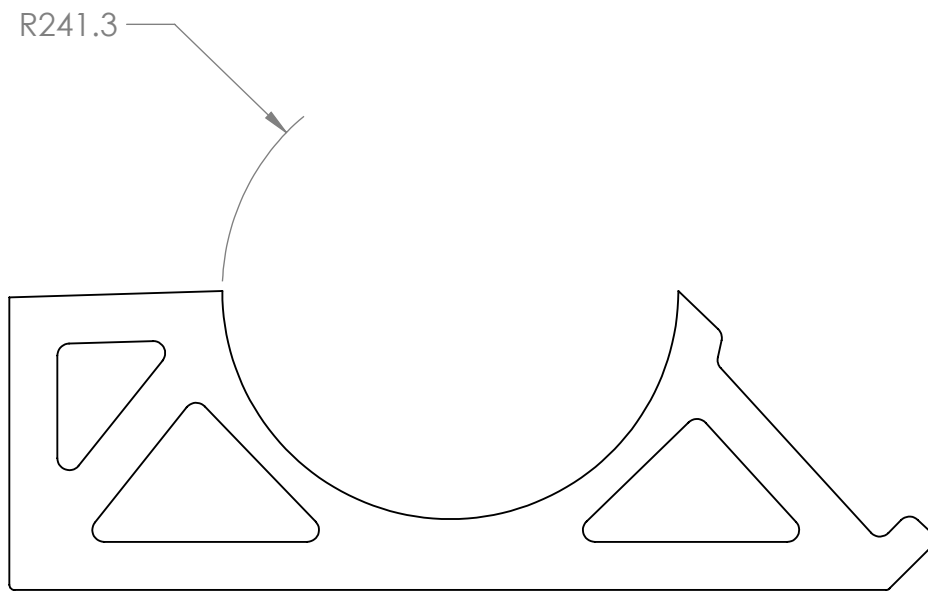


MATERIAL	AISI 316 Steel
FINISH	
WEIGHT:	

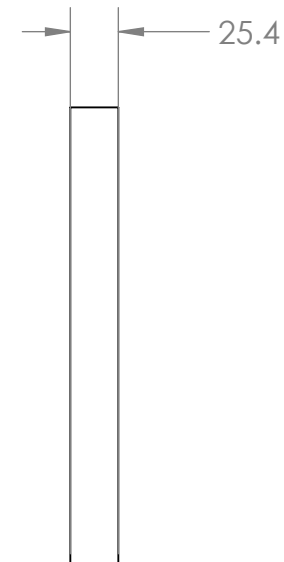
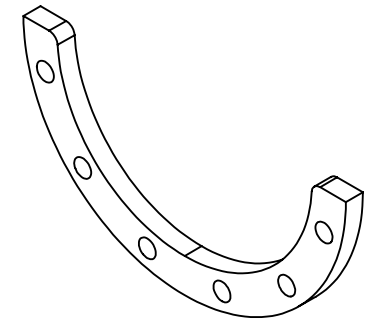
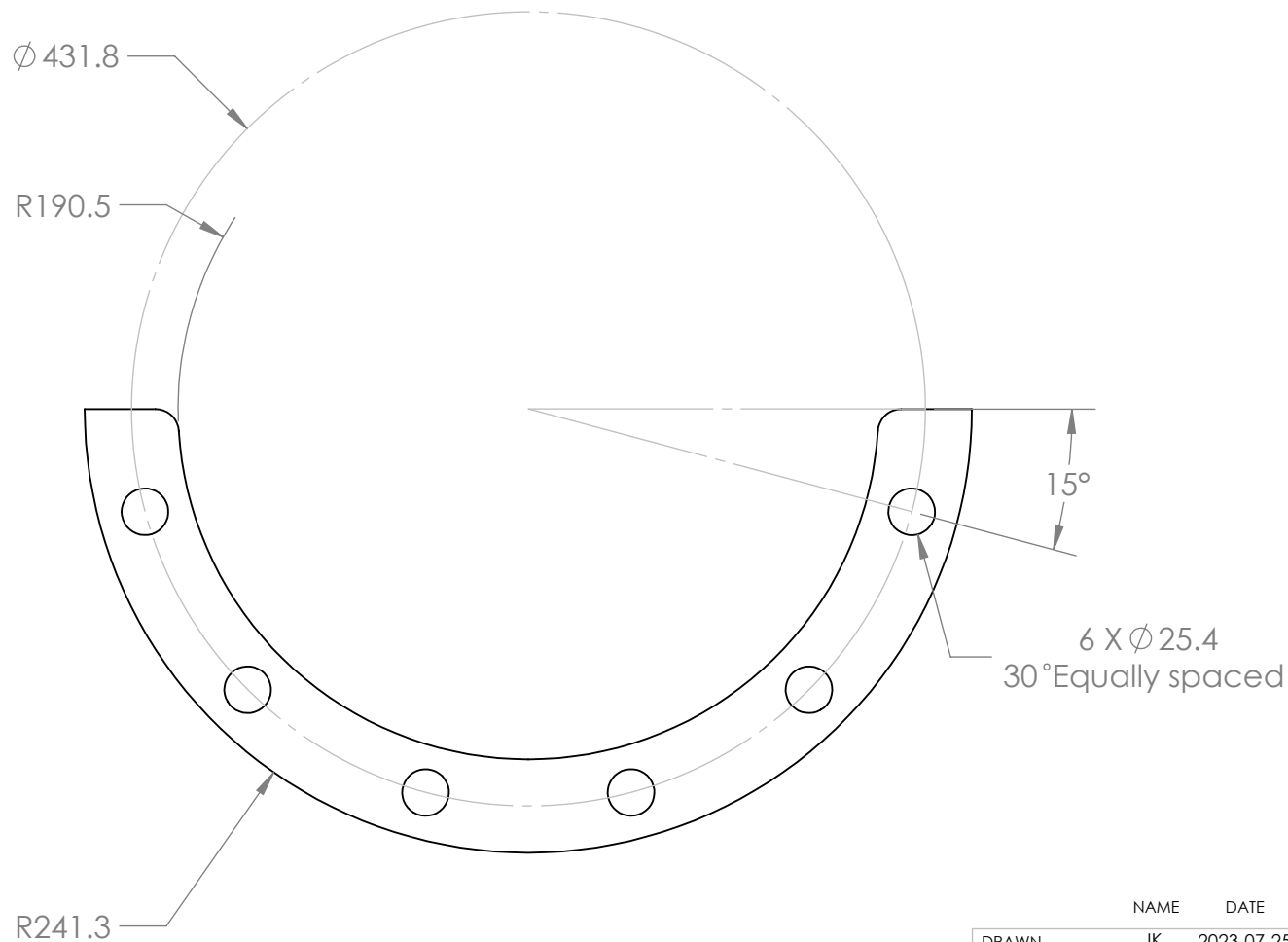
NAME		DATE		<div>Team #4</div> <div>Skid Sheet Bends</div>	
DRAWN		JK 2023-07-25			
CHECKED		- -			
COMMENTS:					
UNLESS OTHERWISE SPECIFIED:				TITLE: <div>Skid Sheet Bends</div>	
DIMENSIONS ARE IN MM					
TOLERANCES:					
ANGULAR:					
MACH ± 0.5°   BEND ± 1°				SIZE	
LINEAR:				DWG. NO.	
1 PLACE: ± 0.5   2 PLACE: ± 0.10				REV	
				-	
				SCALE: 1:12	
				DO NOT SCALE DRAWING	
				SHEET 1 OF 4	



MATERIAL	AISI 316 Steel
FINISH	
WEIGHT:	

	NAME	DATE
DRAWN	JK	2023-07-25
CHECKED	-	-
COMMENTS:	To be used as reference for water jet cutting	
UNLESS OTHERWISE SPECIFIED:		
DIMENSIONS ARE IN MM		
TOLERANCES:		
ANGULAR:		
MACH ± 0.5°   BEND ± 1°		
LINEAR:		
1 PLACE: ± 0.5   2 PLACE: ± 0.10		

<b><u>Team #4</u></b>		
TITLE: <b>Water-jet Cut Piece 1</b>		
SIZE <b>A</b>	DWG. NO. <b>Support_8</b>	REV <b>-</b>
SCALE: 1:8	DO NOT SCALE DRAWING	SHEET 2 OF 4



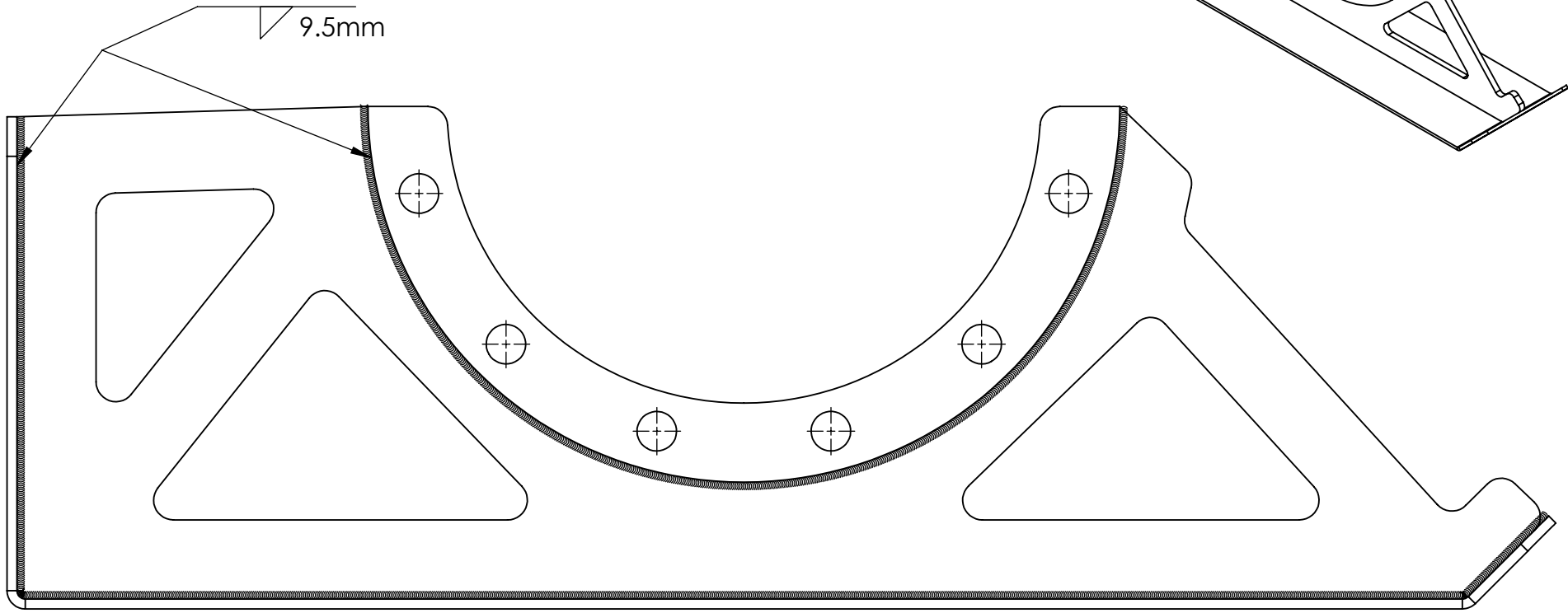
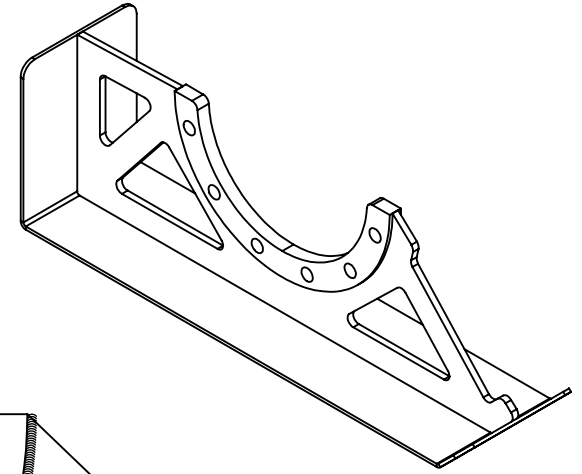
MATERIAL	AISI 316 Steel
FINISH	
WEIGHT:	

	NAME	DATE
DRAWN	JK	2023-07-25
CHECKED	-	-
COMMENTS:	To be used as referece for water jet cutting	
UNLESS OTHERWISE SPECIFIED:		
DIMENSIONS ARE IN MM		
TOLERANCES:		
ANGULAR:		
MACH $\pm 0.5^\circ$   BEND $\pm 1^\circ$		
LINEAR:		
1 PLACE: $\pm 0.5$   2 PLACE: $\pm 0.10$		

**Team #4**

TITLE:  
**Water-jet Cut  
Piece 2**

SIZE	DWG. NO.	REV
<b>A</b>	<b>Support_8</b>	-
SCALE: 1:4	DO NOT SCALE DRAWING	SHEET 3 OF 4



MATERIAL	AISI 316 Steel
FINISH	
WEIGHT:	

	NAME	DATE
DRAWN	JK	2023-07-25
CHECKED	-	-
COMMENTS:	12.7 mm weld location	
UNLESS OTHERWISE SPECIFIED:	DIMENSIONS ARE IN MM	
	TOLERANCES: ANGULAR: MACH $\pm 0.5^\circ$   BEND $\pm 1^\circ$ LINEAR: 1 PLACE: $\pm 0.5$   2 PLACE: $\pm 0.10$	

Team #4		
TITLE: Weld Location		
SIZE A	DWG. NO. Support_8	REV -
SCALE: 1:4	DO NOT SCALE DRAWING	SHEET 4 OF 4