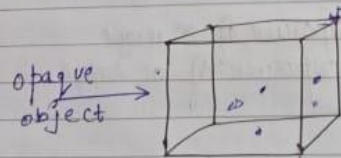


Radiography is an imaging technique using X-rays, gamma rays, and similar ionizing radiation and non-ionizing radiation to view the internal form of an object. Applications of radiography include medical radiography and industrial radiography. To create an image in conventional radiography, a beam of X-rays is produced by an X-ray generator & is projected toward the object. A certain amount of the X-rays or other radiation is absorbed by the object, dependent on the object's density & structural composition. The X-rays that pass through the object are captured behind the object by a detector. The generation of flat two dimensional images by this technique is called projectional radiography.

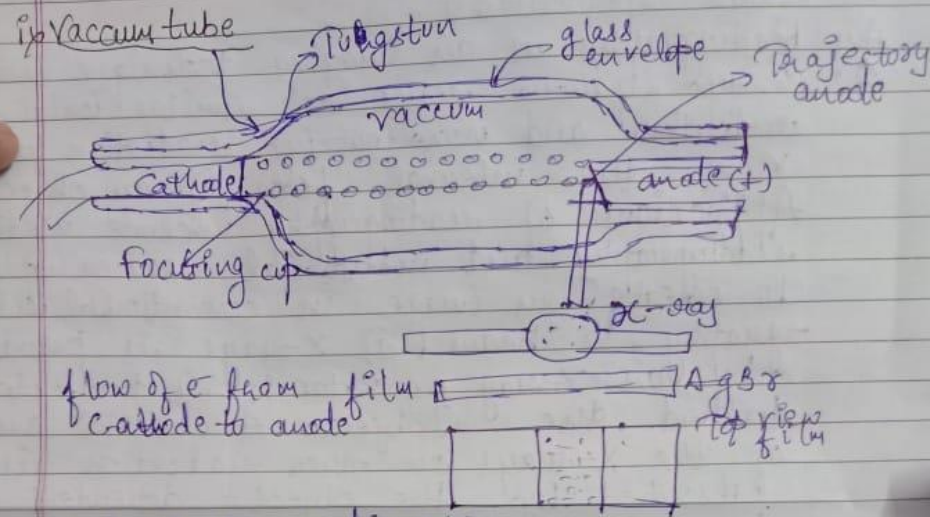
surface defects can be detected.



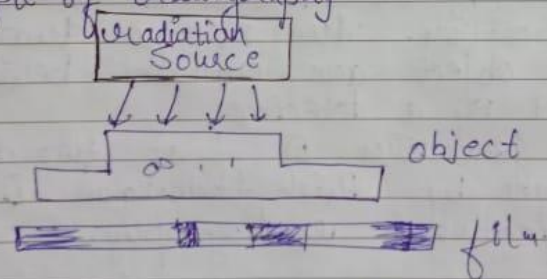
we use radiography-

1. To find casting defect.
2. To medical X-ray.
3. airport ~~least~~ security check.
4. Dental.

X-ray radiography



principle of radiography



dark area \rightarrow more exposure of X rays
light area \rightarrow less exposure of X rays.

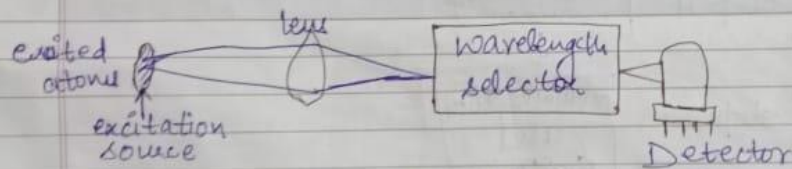
Advantages

- 1) No part pre-preparation is required.
- 2) Both surface & internal dissimilarities can be detected.

Q.2) Explain Atomic emission testing and analyse where it could find applications?

Ans Atomic emission spectroscopy (AES) is a method of chemical analysis that uses the intensity of light emitted from a flame, plasma, arc, or spark at a particular wavelength to determine the quantity of an element in a sample.

The wavelength of the atomic spectral line in the emission spectrum gives the identity of the element while the intensity of the ~~element~~ emitted light is proportional to the number of atoms of the element. The sample may be excited by various methods.



- Common applications of atomic emission spectroscopy are in the analysis of trace elements in soils, water, metals, biological specimens, clinical specimens, food & physical evidence such as glass & other solids.
- In determining the impurities of Ni, Cu, Mn, Al etc. in iron & steel in metallurgical processes.
- Lubricating oils can be analysed for Ni, Fe, Mn etc.
- Solid samples & animal tissues have been

Application:-

- Used at complex places where access is difficult in pipe line checking
- steam turbine parts.

X-ray radiography

- 1) X-ray is produced by electrons.
- 2) X-ray have less penetrating power.
- 3) Can inspect no of casting at one time.
- 4) Equipment are non parabolic.
- 5) Rapid method.

γ -ray radiography

- 1) Gamma ray are produced during nuclear decay by nuclei of atom.
- 2) γ -ray have more penetrating power.
- 3) Can inspect no of casting at same time.
- 4) Equipment are parabolic.
- 5) Time consuming.

3) Significant variation in composition can be detected.

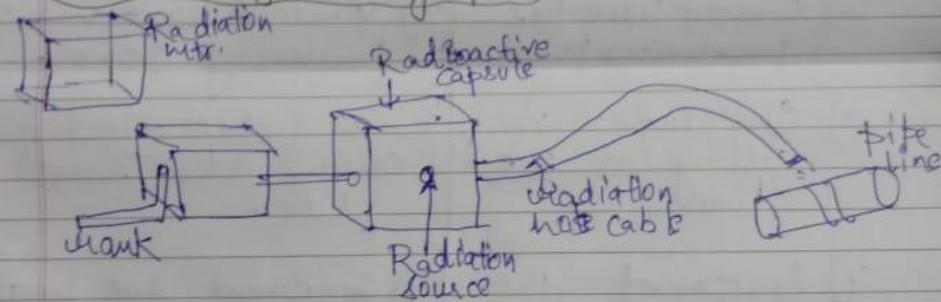
4) Permanent record is obtained

Disadvantage:-

1) Hazardous to operator and other nearby person.

2) High degree of skill and experience is required.

* Gamma ray radiography:-

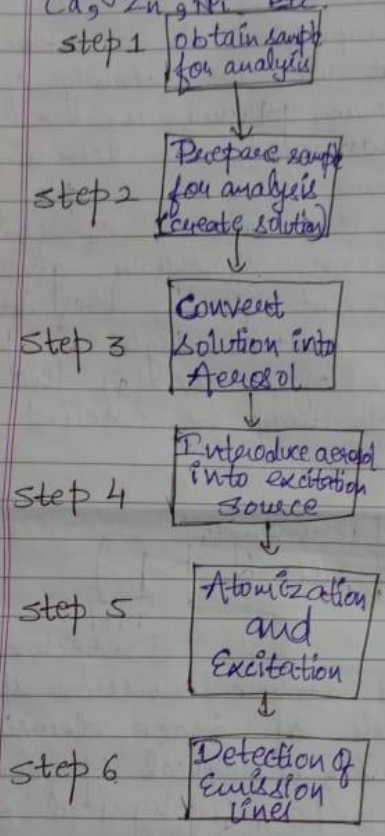


* Gamma rays had no mass, no charge.

Co60 and Ir-192 used as radiation source enclosed in capsule known as radioactive capsule.

This capsule is attached with hose cable.

analysed for several elements including K, Na, Ca, Zn, Ni etc.



- Qualitative analysis is done using Atomic emission spectroscopy.
- Quantitative analysis with a plasma can be done using either an atomic or an ionic line.