



ROLL 20" DIA. CYLINDER, WELD IN PLACE

BEND TABS TOWARD CENTRE SO THEY ARE FLUSH WITH EACH OTHER. WELD IN PLACE.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
	NAME	SIGNATURE	DATE			TITLE:			
DRAWN									
CHK'D									
APPV'D									
MFG						DWG NO. 5052 Upper Tank			
Q.A									
						A4			
				MATERIAL:		SCALE:1:10			
				WEIGHT:		SHEET 1 OF 1			