#### X-ray Probes of the Layer and Interface Structure of

Nanoscale Films for Electronics and Spintronics

Brian K Tanner (and others)

Bede plc, Belmont Business Park, Durham

and

Department of Physics, Durham University

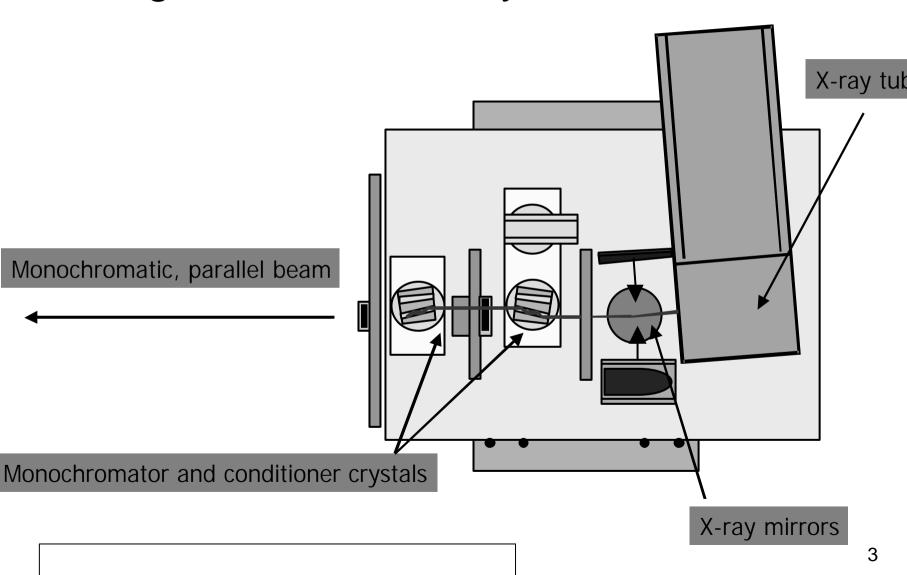


# Opto-electronic Materials Driver for High Resolution X-ray Diffraction Development in 1980s

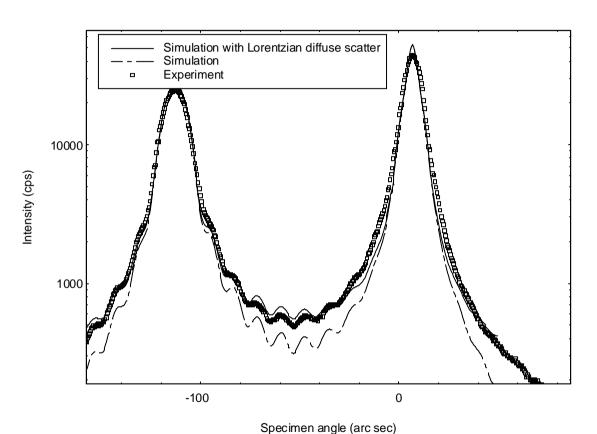
- $ightharpoonup In_xGa_{1-x}As_yP_{1-y}$  for PIN diodes for long-haul telecoms
- ► Al<sub>x</sub>Ga<sub>1-x</sub>As for laser diodes

Measurement of composition

#### High Resolution X-ray Diffraction



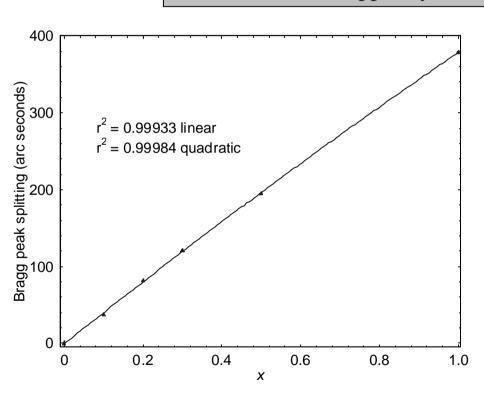


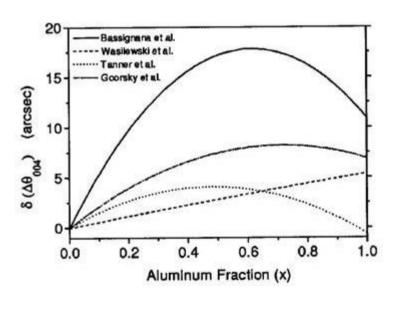


Measure splitting between substrate and layer Assume Vegard's Law (linear interpolation) to get x



B K Tanner *et al* Appl Phys Lett **59** (1981) 2272





Quadratic dependence

4 arc seconds  $\cong 1\%$  Al

S Gehrsitz et al Phys Rev B 60 (1999) 11601

## Takagi-Taupin formulation of X-ray Dynamical Diffraction Theory

$$\frac{\mathbf{l}}{\mathrm{i}\,\mathbf{p}}\frac{\P\,D_0}{\P\,\mathbf{s}_0} = \mathbf{c}_0 D_0 + C\,\mathbf{c}_{-h} D_h$$

$$\frac{\mathbf{l}}{\mathrm{i}\,\mathbf{p}}\frac{\P\,D_h}{\P\,\mathbf{s}_h} = (\mathbf{c}_0 - \mathbf{a}_h)D_h + C\,\mathbf{c}_h D_0$$

 $\mathbf{a}_h$  is the deviation of the incident wave from the exact Bragg condition  $\mathbf{s}_o$  and  $\mathbf{s}_h$  are **unit** vectors in the directions of  $\mathbf{K}_o$  and  $\mathbf{K}_h$ 

C is the polarisation factor

 $\chi_0$  and  $\chi_h$  are the electric susceptibilities (these describe the crystal)

$$\boldsymbol{c}_h = -\frac{r_e \boldsymbol{l}^2}{\boldsymbol{p} V} F_h$$

### Recursion relation format

M A G Halliwell, J Juler and A G Norman, Inst Phys Conf Ser 67 (1983) 365 M G A Halliwell, M A G Lyons and M J Hill, J Crystal Growth 68 (1984) 523

$$A = Cc_{-h}$$
  $B = \frac{(1-b)c_0}{2} + \frac{a_h p}{2}$   $D = \frac{p}{lg_0}$   $E = -Cbg_h$   $F = \sqrt{BB - EA}$ 

where  $b = \gamma_0/\gamma_h$ .

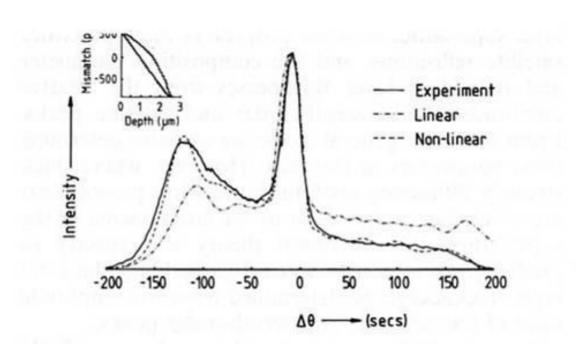
Amplitude ratio  $X = D_h/D_o$ ,

$$X = \underbrace{X'F + i(RX' + E) \tan(DF(z - w))}_{F - i(AX' + B) \tan(DF(z - w))}$$

z is depth above the depth w at which the amplitude ratio is the known value X'

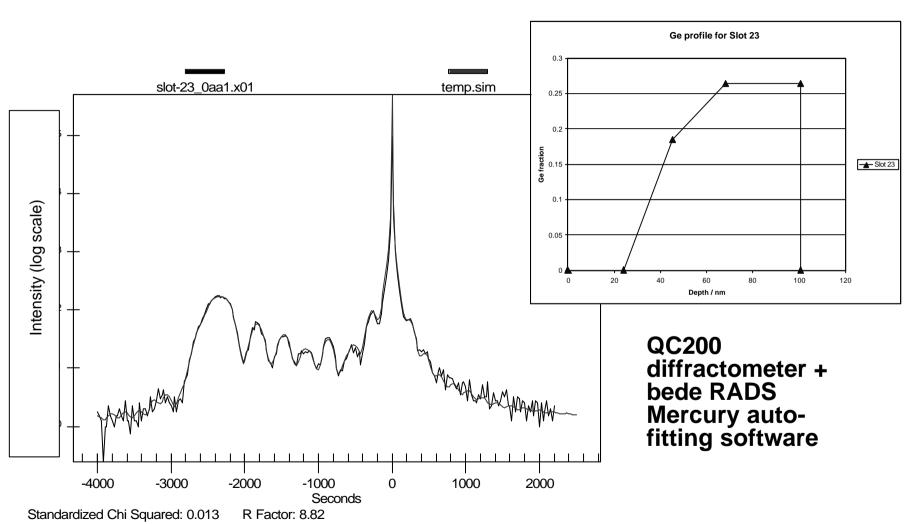
### Recursion relation format

M J Hill, B K Tanner, M A G Halliwell and M H Lyons J Appl Cryst 18 (1985) 446



Fit to a graded 2.3µm GaInAs layer, nominally lattice matched to InP Note mismatch of only several hundred ppm

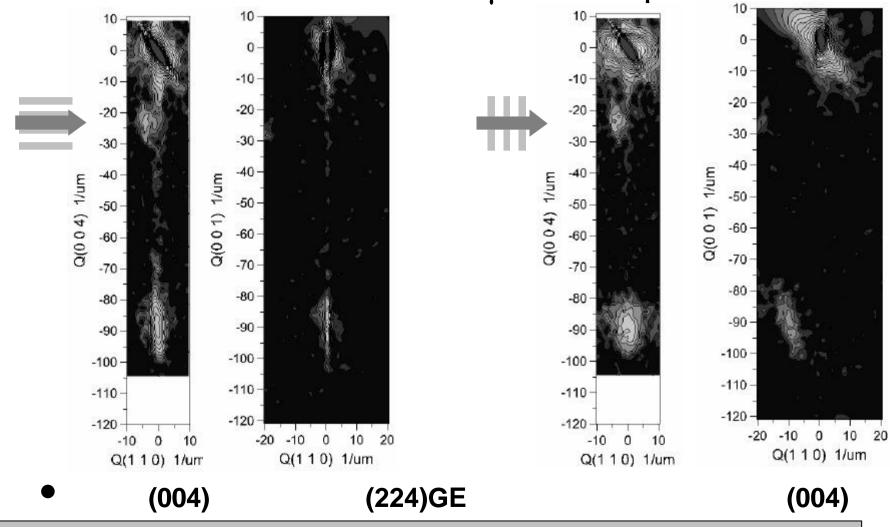
#### Graded SiGe structure (blanket)



sample courtesy Hitachi-Kokusai Electri

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Asymmetric relaxation: Reciprocal space maps of test structures: 10  $\mu$ m  $\times$  0.5  $\mu$ m

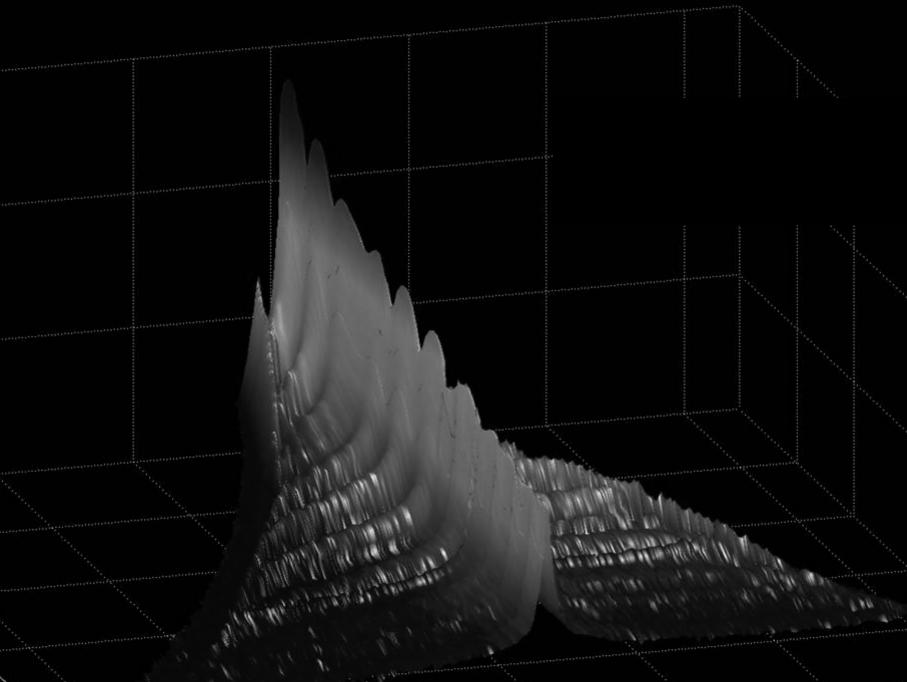


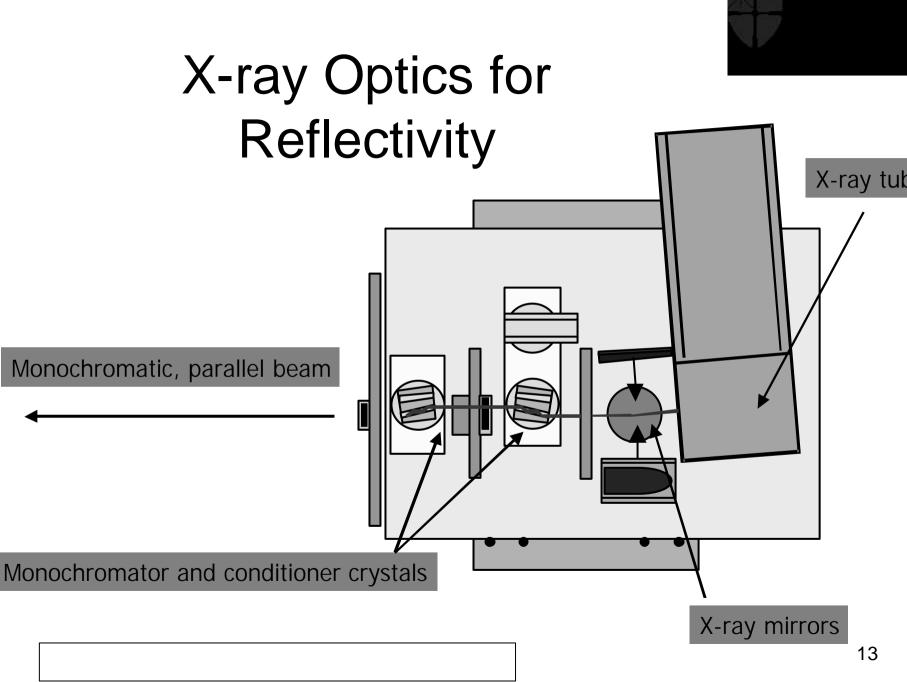
See Frontiers of Characterization and Metrology for Nanoelectronics Conference 2007

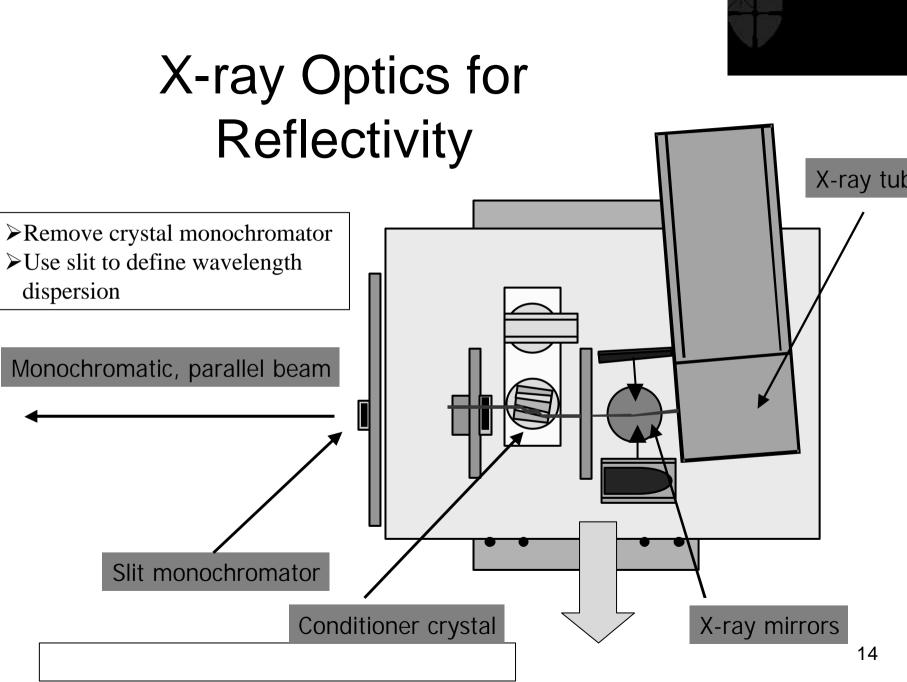


Is there a change in the MgO interface structure when the bottom Co layer has a monolayer of CoO deposited?

	Ta	
	Co	
	MgO	,
	Со	`
	NiFeMo	
	$\mathrm{SiO}_2$	
	Si	
_		







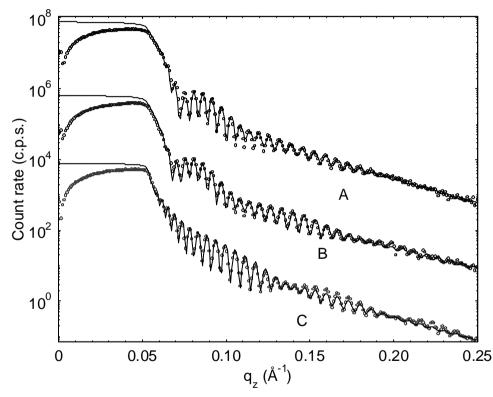


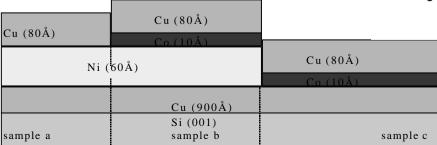
- Shadow masks used to create three samples with identical Cu and (where appropriate, Ni and Co) thickness
- ➤ Polarized neutron reflectivity analysis of magnetic moments
- ➤ Need precise layer thickness to reduce number of free fitting parameters in PNR analysis

Cu (80Å)	Cu (80Å)	
Ni (	60Å)	Cu (80Å)
	Cu (900Å)	
sample a	Si (001) sample b	sample c

### Ultra-thin Films - Specular Reflectivity

	Sample A	Sample B	Sample C
Cu cap thickness (Å)	75	82	84
Co thickness (Å)	-	11	10
Ni thickness (Å)	64	61	-
Cu thickness (Å)	830	823	840





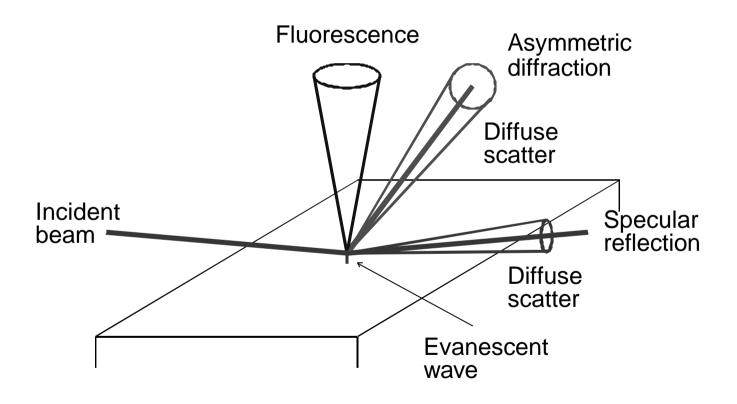
#### Scientific Conclusions

- ➤ Precise measurement of magnetic moment possible due to restricting parameter space
- $\triangleright$  Per Ni atom, 0.58±0.03µ<sub>B</sub> and 0.59 ±0.03µ<sub>B</sub> for Ni/Cu and Co/Ni/Cu samples
- ➤ No effect of interface environment detected

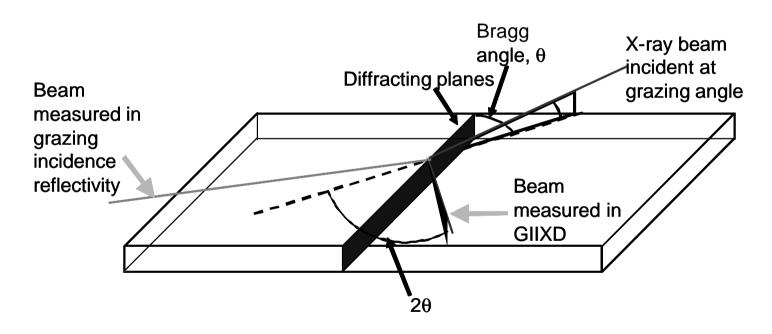
C.A.Vaz, G.Lauhoff, J.A.C. Bland, S.Langridge, D Bucknall, J Penfold, J.Clarke, S.K.Halder and B.K.Tanner, J. Magn. Mag. Mater. **313** (2007) 89-97

#### Another example of need to determine layer thickness

#### Grazing incidence X-ray scattering

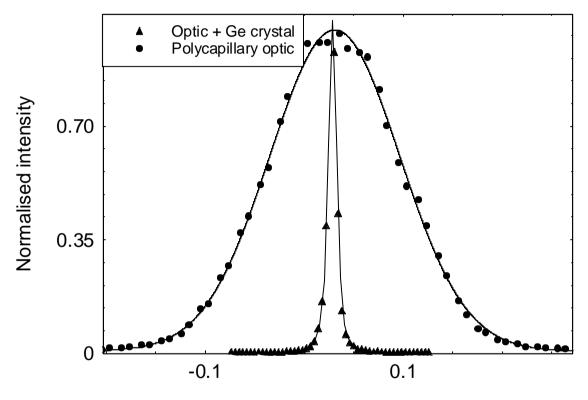


# Principle of Grazing Incidence In-plane X-ray Diffraction



- > Bragg planes normal to the sample surface
- Probes in-plane lattice parameter (in-plane strain)
- > Probes in-plane mosaic
- > Probes in-plane length scale

#### High Resolution GIIXD



Specimen rotation angle (°)

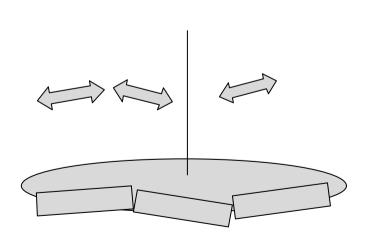
(Rocking curve) scans of the Si specimen about its surface normal, with the detector set for the 220 reflection, with and without the Ge monochromator crystal. Solid lines are fits of Voigt functions to the data.

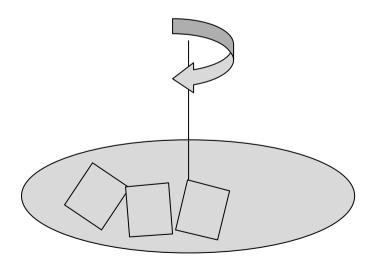


#### Tilt and Twist Mosaic

Tilt is misorientation out of the wafer plane

Twist is the misorientation in the wafer plane

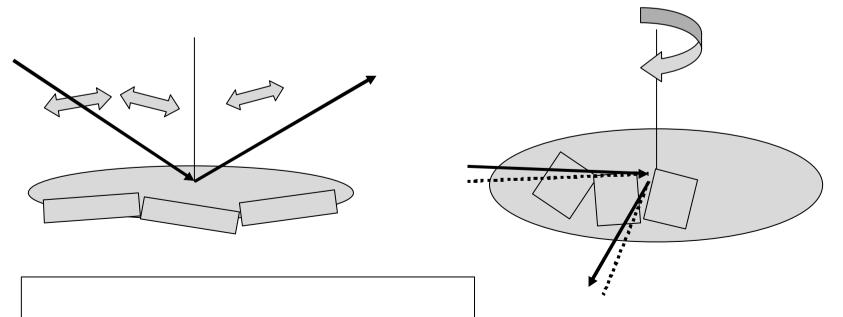




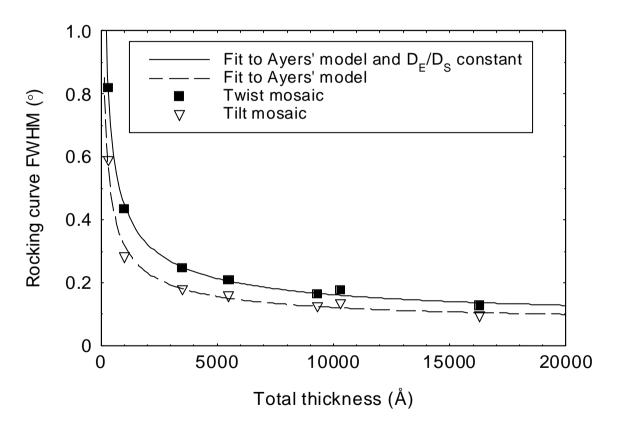


Tilt is misorientation out of the wafer plane

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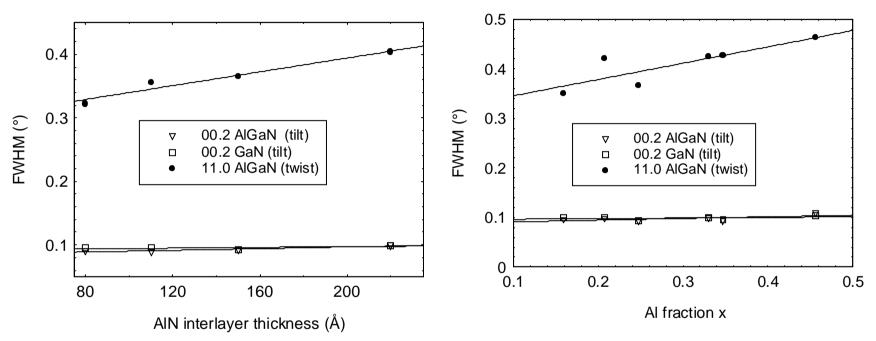


## Twist and Tilt Mosaic as a Function of GaN Layer Thickness



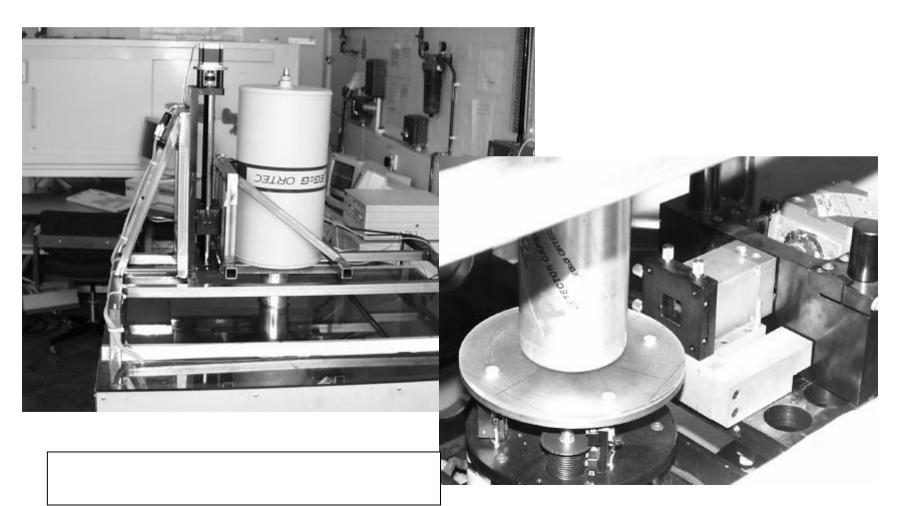
Ratio of number of threading screw to threading edge dislocations constant



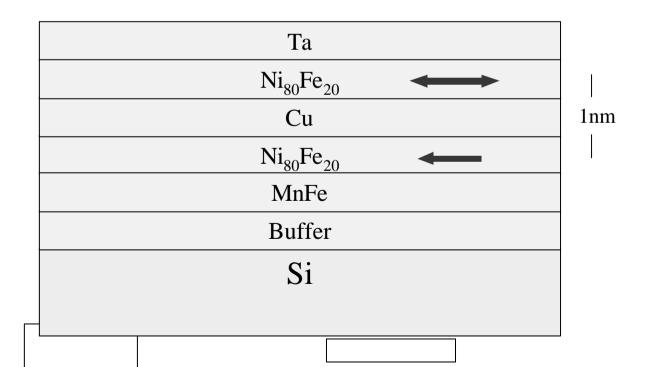


AlN interlayer between micron thick GaN and  $Al_xGa_{1-x}N$  layers. MOVPE. No change in the tilt mosaic (threading screw dislocation density) with thickness or Al fraction x of the upper layer. A linear increase in the twist mosaic (threading edge dislocation density) was observed as a function of interlayer thickness and x. For all samples the twist mosaic of the AlGaN was significantly greater, by at least a factor of two, than that of the GaN layer.

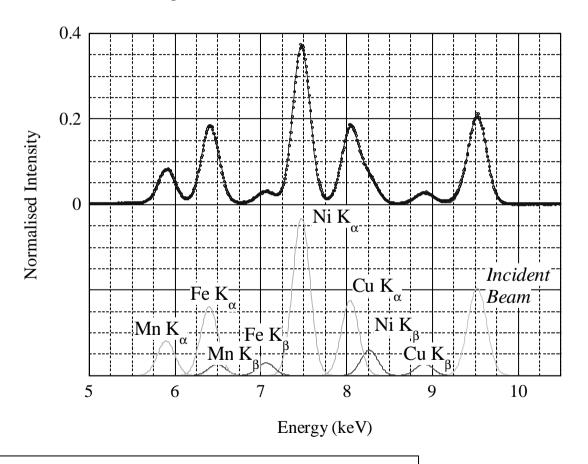
### Durham reflectometer with fluorescence attachment



## Spin Valve Structure for Spintronics Applications

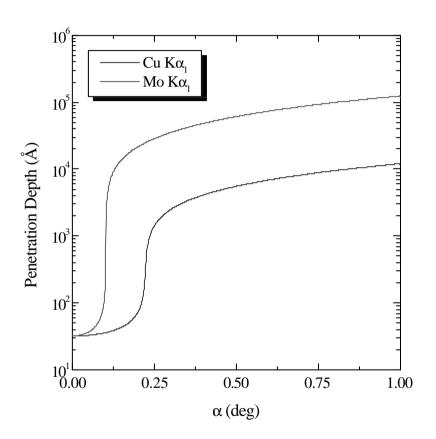


## Grazing Incidence Fluorescence from Spin Valve Structures



- Deconvolution from Gaussian peaks
- Moscuro area under neake

### Grazing Incidence Fluorescence Analysis of Bi as a Surfactant



Penetration depth L is

$$L = \lambda / \{\pi(\alpha_c^2 - \alpha^2)\}^{1/2}$$

where  $\alpha_c$  is the critical angle for total external reflection

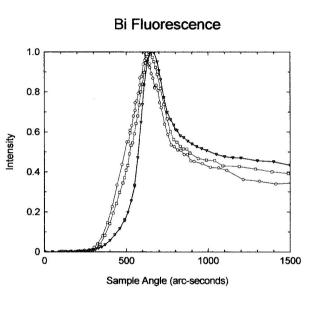
As the incidence angle rises, penetration of wave increases.

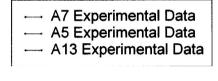
Around critical angle, very

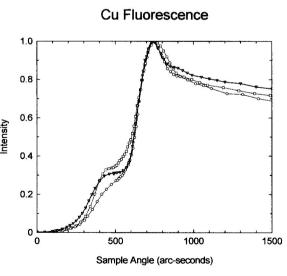
- Evanescent wave below critical angle high sensitivity to depth
- Used MoK radiation to excite Bi

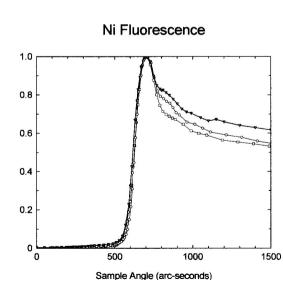
### Normalized Grazing Incidence Fluorescence Data









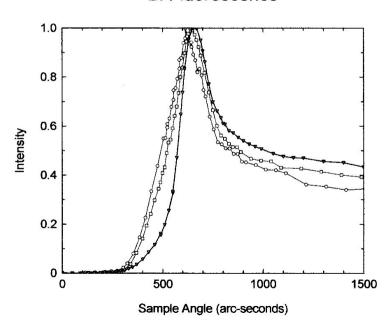


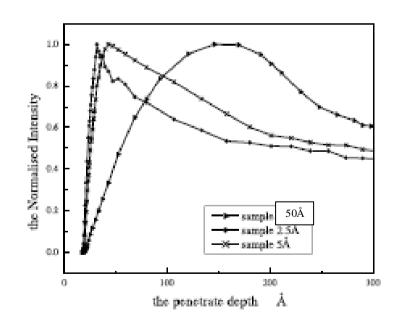
- Ni fluorescence almost independent of Bi thickness
- Cu fluorescence chaws stop at aritical angle from



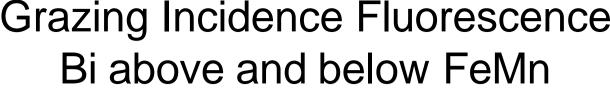
Bi moves to the surface for monolayer coverage Bi stays low for thick layer

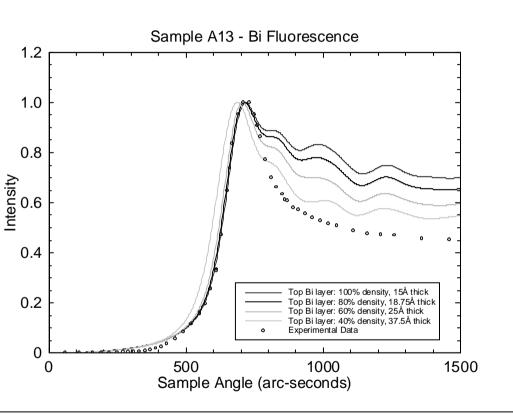
#### Bi Fluorescence



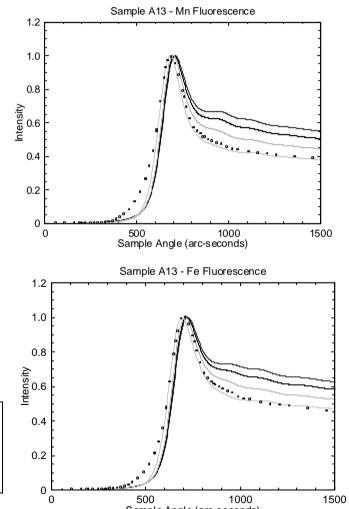


#### Grazing Incidence Fluorescence Bi above and below FeMn





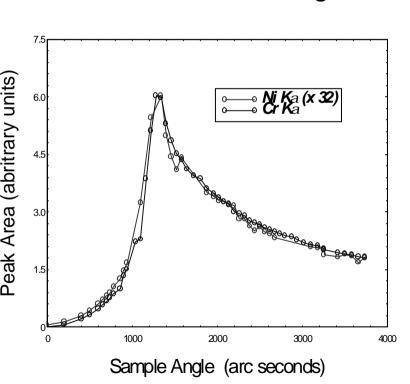
- 25Å Bi below FeMn, 25Å low density Bi above
- **Detailed fitting difficult**



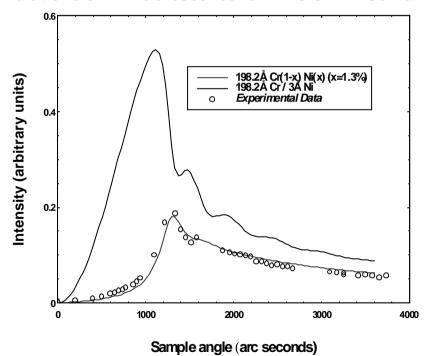
# Fits to simulation of fluorescence yield as function of angle



#### Peak Areas from 200Å Cr Single Film



#### Simulations of Ni Fluorescence for Different Ni Contaminatio



### Collaborators and Contributors

Bede plc

**Durham University** 

Paul Ryan

Tamzin Lafford

Matthew Wormington

Stéphane Godny

Keith Bowen

Tom Hase

Alex Pym

David Eastwood

Stuart Wilkins (now at BNL)

Peter Parbrook (Univ of Sheffield)

Mai Zhenhong (CAS, Beijing)

Mark Goorsky (UCLA)

Bill Egelhoff (NIST)

Carlos Vaz (Univ of Cambridge)

Tony Bland (Univ of Cambridge)