



CFM56-7B

ENGINE SHOP MANUAL

ENGINE ASSEMBLY - ENGINE TEST 003 - ENGINE ACCEPTANCE TEST

TASK 72-00-00-760-003

1. General.

A. This procedure gives the instructions for the Engine Acceptance Test. During the test you will operate the engine at different power settings (fan speeds) for the ambient conditions and collect performance data. You will then compare the performance data to the engine's certified performance levels.

B. The following abbreviations are used in performance calculations:

Abbreviation	Full Name
A2	Bellmouth Area (sq in)
AI	Approach Idle
OCPR	Overall Compressor Pressure Ratio
CPR	Compressor Pressure Ratio
CTR	Compressor Temperature Ratio
EGT	Exhaust Gas Temperature
EGTK	Corrected Exhaust Gas Temperature
EPR	Engine Pressure Ratio
EPRK	Corrected Engine Pressure Ratio
FPR	Fan Pressure Ratio
FMEGT	Exhaust Gas Temperature Facility Modifier
FMEPR	Engine Pressure Ratio Facility Modifier
FMFN	Thrust Facility Modifier
FMN2	Core Speed Facility Modifier
FMWF	Fuel Flow Facility Modifier
FMW2	Airflow Facility Modifier
FN	Thrust
FNK	Corrected Thrust

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Abbreviation	Full Name
FNK Rated	Minimum Thrust for Test Power Rating
HPC	High Pressure Compressor
HPT	High Pressure Turbine
MC	Maximum Continuous
MI	Minimum Idle
N1	Fan Speed Measured
N1K	Corrected Fan Speed, Humidity
N1K Rated	Specified N1K for Test Power Setting
N1R	Corrected Fan Speed, Dry
N1R Actual	Test Corrected N1R
N2	Core Speed
N2K	Corrected Core Speed
N2CC3	Hot Day Core Speed
PAMB	Ambient Barometric Pressure
PS3	HPC Discharge Pressure
PS12	Fan Inlet Static Pressure
PS13	Fan Discharge Static Pressure
PT2/PS2	Bellmouth Inlet Total-to-Static Pressure Ratio
PT17	Fan Discharge Total Pressure
PT25	Compressor Inlet Total Pressure
PT54	LPT Discharge Total Pressure
PT495	LPT Inlet Total Pressure
PS2	Bellmouth Static Pressure
SFC	Specific Fuel Consumption

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Abbreviation	Full Name
TC/T3	Turbine Ring Ratio
TPR	HP Turbine Pressure Ratio
TO	Takeoff
T2	Fan Inlet Temperature
T3	Compressor Discharge Temperature
T5	LPT Discharge Total Temperature
T12	Fan Inlet Total Temperature
T25	Compressor Inlet Temperature
T54	LPT Temperature
T495	Exhaust Gas Temperature
WF	Fuel Flow
WFK	Corrected Fuel Flow
W2AR	Corrected Total Airflow

- C. The engine must meet the minimum thrust requirements. In addition, the engine should also demonstrate positive EGT and N2 margins relative to the maximum EGT and N2 limits given in [Figure 1301](#).
- D. Characteristics of operation for N2, EPR, and WF are provided to help you control engine quality. You can also use this data to do troubleshooting if the performance of the engine is marginal. But, do not use the characteristics of operation to accept or reject an engine.
- E. During this test, refer to TASK 72-00-00-760-001 (Test 001) for the applicable operating limits.

2. Acceleration Time Check and Acceptance Calibration.

Subtask 72-00-00-760-080

NOTE: These checks are made to be done at the same time.

- A. This test makes sure the indicated EGT and N2 are in the performance limits. It also makes sure that when you set the N1, the engine produces the correct thrust at the applicable power setting.

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- B. Monitor the fuel flow (WF) and exhaust gas temperature (EGT) carefully. These parameters can help find possible problems and control quality.
- C. Do the tests as follows:
- (1) Start the engine. Refer to TASK 72-00-00-760-000 (Test 000).
 - (2) Record the corrected time to MI and peak EGT. Set N1 for the power settings in this test to plus or minus 5 rpm. Unless constrained by the FADEC N1 maximum limit (5356 rpm - ARINC 429 LABEL 342-) and the ambient temperature is below hot day conditions.
 - (3) Do the following warm-up procedure:

NOTE: Repeat the warm-up procedure each time the engine is shut down during the test.

 - (a) Keep the engine at MI for 5 minutes.

Subtask 72-00-00-760-090

- (4) Record the oil quantity indication at 5 minutes. See [Figure 1303](#) for correction.

Subtask 72-00-00-760-088

- (5) Determine the TO power. Refer to [Figure 1302](#).

Subtask 72-00-00-760-089

NOTE: This test must be done with all customer bleed off and no customer power extraction.

NOTE: If you want to run multiple engine ratings simultaneously, use the step-down method as shown in [Figure 1313](#). Perform the break-in at the highest rating the engine is to be tested. Test cell connector is required to carry out testing for multiple ratings.

- (6) Slowly accelerate to the TO power calculated in Subtask 72-00-00-760-088 (paragraph 2.C.(5)) and set the throttle stop at that position.
- (7) Do a slow deceleration to 15 percent TO power. Refer to [Figure 1313](#). Keep the engine at 15 percent TO power for 5 minutes.

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POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY		
			FNK RATED	EGT*	PRE 7BU EEC N2	7BU EEC SOFTWARE AND HIGHER N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM	RPM
TO (4587)	86 (30)	MAX	--	1679 (915)	14671	14425
		MIN	20600 (9163)	--	--	--
MC (4484)	77 (25)	MAX	--	1639 (893)	--	--
		MIN	19400 (8630)	--	--	--

NOTES:

1. THE MINIMUM THRUST SHOWN IS THE INSTALLED THRUST THAT IS EQUIVALENT TO THE FAA CERTIFIED THRUST. THE ENGINE PERFORMANCE MUST BE THE SAME AS, OR BETTER THAN, THESE LIMITS.
2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742 °F (950 °C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF. COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15°C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	Δ EGTm °C	CORRECTION °F
0	24	43.2
3000	24	43.2
5000	24	43.2
9000 AND ABOVE	0	0.0

7. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.
8. FOR ENGINES WITH PRE-7BV2 EEC SOFTWARE VERSION.

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Performance Acceptance Checks
Figure 1301 (Sheet 1)

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7B20, 7B20/2, 7B20/3, 7B20/E

POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY	
			FNK RATED	EGT*	7BV EEC SOFTWARE AND HIGHER N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM
TO (4607)	86 (30)	MAX	--	1679 (915)	14425
		MIN	20600 (9163)	--	--
MC (4504)	77 (25)	MAX	--	1639 (893)	--
		MIN	19400 (8630)	--	--

NOTES:

1. THE MINIMUM THRUST SHOWN IS THE INSTALLED THRUST THAT IS EQUIVALENT TO THE FAA CERTIFIED THRUST. THE ENGINE PERFORMANCE MUST BE THE SAME AS, OR BETTER THAN, THESE LIMITS.
2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742 °F (950 °C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF. COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15° C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	Δ EGT °C	CORRECTION °F
0	24	43.2
3000	24	43.2
5000	24	43.2
9000 AND ABOVE	0	0.0

7. FOR CONVERSION CAPABILITY TO 7B26/7B27 HIGHER RATINGS AT LEAST 1.9% THRUST MARGIN AT T/O AND M/C MUST BE DEMONSTRATED.
8. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.
9. FOR ENGINES WITH 7BV2 EEC SOFTWARE VERSION OR HIGHER.

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7B22/B1, 7B22/2B1, 7B22/3B1

POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY		
			FNK RATED	EGT*	PRE 7BU EEC N2	7BU EEC SOFTWARE AND HIGHER N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM	RPM
TO (4757)	96.8 (36)	MAX	--	1684 (918)	14895	14707
		MIN	22700 (10097)	--	--	--
MC (4726)	77 (25)	MAX	--	1611 (877)	--	--
		MIN	22300 (9920)	--	--	--

NOTES:

1. THE MINIMUM THRUST SHOWN IS THE INSTALLED THRUST THAT IS EQUIVALENT TO THE FAA CERTIFIED THRUST. THE ENGINE PERFORMANCE MUST BE THE SAME AS, OR BETTER THAN, THESE LIMITS.
2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742 °F (950 °C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF. COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15° C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	ΔEGTM °C	CORRECTION °F
0 TO 15000	0	0

7. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.
8. FOR ENGINES WITH PRE-7BV2 EEC SOFTWARE VERSION.

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7B22/B1, 7B22/2B1, 7B22/3B1, 7B22E/B1

POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY	
			FNK RATED	EGT*	7BV EEC SOFTWARE AND HIGHER N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM
TO (4777)	96.8 (36)	MAX	--	1684 (918)	14707
		MIN	22700 (10097)	--	--
MC (4746)	77 (25)	MAX	--	1611 (877)	--
		MIN	22300 (9920)	--	--

NOTES:

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2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742 °F (950 °C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF. COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15° C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	ΔEGTM °C	CORRECTION °F
0 TO 15000	0	0

7. FOR CONVERSION CAPABILITY TO 7B26/7B27 HIGHER RATINGS, AT LEAST 1.5% THRUST MARGIN AT T/O AND M/C RATINGS MUST BE DEMONSTRATED.
8. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.
9. FOR ENGINES WITH 7BV2 EEC SOFTWARE VERSION OR HIGHER VERSION.

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7B22, 7B22/2, 7B22/3

POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY		
			FNK RATED	EGT*	PRE 7BU EEC N2	7BU EEC SOFTWARE AND HIGHER N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM	RPM
TO (4757)	86 (30)	MAX	--	1686 (919)	14802	14585
		MIN	22700 (10097)	--	--	--
MC (4726)	77 (25)	MAX	--	1648 (898)	--	--
		MIN	22300 (9920)	--	--	--

NOTES:

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2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742 °F (950 °C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF. COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15° C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	Δ EGT M °C	CORRECTION °F
0 TO 15000	0	0

7. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.
8. FOR ENGINES WITH PRE-7BV2 EEC SOFTWARE VERSION.

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7B22, 7B22/2, 7B22/3, 7B22E

POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY	
			FNK RATED	EGT*	7BV EEC SOFTWARE AND HIGHER N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM
TO (4777)	86 (30)	MAX	--	1686 (919)	14585
		MIN	22700 (10097)	--	--
MC (4746)	77 (25)	MAX	--	1648 (898)	--
		MIN	22300 (9920)	--	--

NOTES:

1. THE MINIMUM THRUST SHOWN IS THE INSTALLED THRUST THAT IS EQUIVALENT TO THE FAA CERTIFIED THRUST. THE ENGINE PERFORMANCE MUST BE THE SAME AS, OR BETTER THAN, THESE LIMITS.
2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742 °F (950 °C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF. COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15° C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	Δ EGTm °C	CORRECTION °F
0 TO 15000	0	0

7. FOR CONVERSION CAPABILITY TO 7B26/7B27 HIGHER RATINGS AT LEAST 1.5% THRUST MARGIN AT T/O AND M/C MUST BE DEMONSTRATED.
8. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.
9. FOR ENGINES WITH 7BV2 EEC SOFTWARE VERSION OR HIGHER VERSION.

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7B24/B1, 7B24/2B1, 7B24/3B1

POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY	
			FNK RATED	EGT*	N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM
TO (4880)	105.8 (41)	MAX	--	1690 (921)	14909
		MIN	24200 (10765)	--	--
MC (4770)	77 (25)	MAX	--	1607 (875)	--
		MIN	22800 (10142)	--	--

NOTES:

1. THE MINIMUM THRUST SHOWN IS THE INSTALLED THRUST THAT IS EQUIVALENT TO THE FAA CERTIFIED THRUST. THE ENGINE PERFORMANCE MUST BE THE SAME AS, OR BETTER THAN, THESE LIMITS.
2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742 °F (950 °C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF, COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15 °C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	Δ EGT M		CORRECTION
	°C	°F	
0	5	9	
4000	8	14.4	
7000 AND ABOVE	0	0	

7. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.
8. FOR ENGINES WITH PRE-7BV2 EEC SOFTWARE VERSION.

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POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY	
			FNK RATED	EGT*	N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM
TO (4900)	105.8 (41)	MAX	--	1690 (921)	14909
		MIN	24200 (10765)	--	--
MC (4790)	77 (25)	MAX	--	1607 (875)	--
		MIN	22800 (10142)	--	--

NOTES:

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2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742 °F (950 °C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF, COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15 °C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	Δ EGT °C	CORRECTION °F
0	5	9
4000	8	14.4
7000 AND ABOVE	0	0

7. FOR CONVERSION CAPABILITY TO HIGHER RATINGS (7B26/7B27) AT LEAST 1.5% THRUST MARGIN AT T/O AND M/C MUST BE DEMONSTRATED.
8. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.
9. FOR ENGINES WITH 7BV2 EEC SOFTWARE VERSION OR HIGHER VERSION.

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POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY		
			FNK RATED	EGT*	PRE 7BU EEC N2	7BU EEC SOFTWARE AND HIGHER N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM	RPM
TO (4880)	86 (30)	MAX	--	1686 (919)	14808	14634
		MIN	24200 (10765)	--	--	--
MC (4770)	77 (25)	MAX	--	1629 (887)	--	--
		MIN	22800 (10142)	--	--	--

NOTES:

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2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742 °F (950 °C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF. COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15° C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	ΔEGTM °C	CORRECTION °F
0 TO 15000	0	0

7. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.
8. FOR ENGINES WITH PRE-7BV2 EEC SOFTWARE VERSION.

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POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY	
			FNK RATED	EGT*	7BV EEC SOFTWARE AND HIGHER N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM
TO (4900)	86 (30)	MAX	--	1686 (919)	14634
		MIN	24200 (10765)	--	--
MC (4790)	77 (25)	MAX	--	1629 (887)	--
		MIN	22800 (10142)	--	--

NOTES:

1. THE MINIMUM THRUST SHOWN IS THE INSTALLED THRUST THAT IS EQUIVALENT TO THE FAA CERTIFIED THRUST. THE ENGINE PERFORMANCE MUST BE THE SAME AS, OR BETTER THAN, THESE LIMITS.
2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742 °F (950 °C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF. COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15° C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	ΔEGTM °C	CORRECTION °F
0 TO 15000	0	0

7. FOR CONVERSION CAPABILITY TO HIGHER RATINGS (7B26/7B27) AT LEAST 1.5% THRUST MARGIN AT T/O AND M/C MUST BE DEMONSTRATED.
8. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.
9. FOR ENGINES WITH 7BV2 EEC SOFTWARE VERSION OR HIGHER VERSION.

1355763-03

***** FOR 7B ALL *****

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ENGINE SHOP MANUAL

7B26, -7B26/2, -7B26/B1, 7B26/3, 7B26/3B1, 7B26E, -7B26E/B1

POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY	
			FNK RATED	EGT*	N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM
TO (5081)	86 (30)	MAX	--	1684 (918)	14788
		MIN	26300 (11699)	--	--
MC (5042)	77 (25)	MAX	--	1654 (901)	--
		MIN	25900 (11521)	--	--

NOTES:

1. THE MINIMUM THRUST SHOWN IS THE INSTALLED THRUST THAT IS EQUIVALENT TO THE FAA CERTIFIED THRUST. THE ENGINE PERFORMANCE MUST BE THE SAME AS, OR BETTER THAN, THESE LIMITS.
2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742°F (950°C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF. COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15°C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	Δ EGT °C	CORRECTION °F
0	7	12.6
3000	8	14.4
5000	4	7.2
6000 AND ABOVE	0	0.0

7. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.

1153122-08

***** FOR 7B ALL *****

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ENGINE SHOP MANUAL

7B26/B2, 7B26/3B2, 7B26E/B2

POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY	
			FNK RATED	EGT*	N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM
TO (5081)	95 (35)	MAX	--	1675 (913)	14881
		MIN	26300 (11699)	--	--
MC (4770)	77 (25)	MAX	--	1537 (836)	--
		MIN	22800 (10142)	--	--

NOTES:

1. THE MINIMUM THRUST SHOWN IS THE INSTALLED THRUST THAT IS EQUIVALENT TO THE FAA CERTIFIED THRUST. THE ENGINE PERFORMANCE MUST BE THE SAME AS, OR BETTER THAN, THESE LIMITS.
2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742°F (950°C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF. COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15° C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	Δ EGT °C	CORRECTION °F
0 - 15000	0	0

7. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.

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***** FOR 7B ALL *****

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ENGINE SHOP MANUAL

7B26/3F, 7B26E/F

POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY	
			FNK RATED	EGT*	N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM
TO (5081)	86 (30)	MAX	--	1720 (938)	14788
		MIN	26300 (11699)	--	--
MC (5042)	77 (25)	MAX	--	1690 (921)	--
		MIN	25900 (11521)	--	--

NOTES:

1. THE MINIMUM THRUST SHOWN IS THE INSTALLED THRUST THAT IS EQUIVALENT TO THE FAA CERTIFIED THRUST. THE ENGINE PERFORMANCE MUST BE THE SAME AS, OR BETTER THAN, THESE LIMITS.
2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742° F (950° C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF. COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15° C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	ΔEGTM C°	CORRECTION F°
0	7	12.6
3000	8	14.4
5000	4	7.2
6000 AND ABOVE	0	0.0

7. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.

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***** FOR 7B ALL *****

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ENGINE SHOP MANUAL

7B26/3B2F, 7B26E/B2F

POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY	
			FNK RATED	EGT*	N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM
TO (5081)	95 (35)	MAX	--	1711 (933)	14881
		MIN	26300 (11699)	--	--
MC (4770)	77 (25)	MAX	--	1573 (856)	--
		MIN	22800 (10142)	--	--

NOTES:

1. THE MINIMUM THRUST SHOWN IS THE INSTALLED THRUST THAT IS EQUIVALENT TO THE FAA CERTIFIED THRUST. THE ENGINE PERFORMANCE MUST BE THE SAME AS, OR BETTER THAN, THESE LIMITS.
2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742°F (950°C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF. COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15°C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	Δ EGT °C	CORRECTION °F
0 - 15000	0	0

7. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.

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***** FOR 7B ALL *****

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7B27/3F, 7B27/3B1F, 7B27E/F, 7B27E/B1F

POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY	
			FNK RATED	EGT*	N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM
TO (5229)	86 (30)	MAX	--	1731 (944)	14896
		MIN	27300 (12144)	--	--
MC (5042)	77 (25)	MAX	--	1690 (921)	--
		MIN	25900 (11521)	--	--

NOTES:

1. THE MINIMUM THRUST SHOWN IS THE INSTALLED THRUST THAT IS EQUIVALENT TO THE FAA CERTIFIED THRUST. THE ENGINE PERFORMANCE MUST BE THE SAME AS, OR BETTER THAN, THESE LIMITS.
2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742°F (950°C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF. COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15° C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	Δ EGT °C	CORRECTION °F
0	0	0
3000	5	9
4000	5	9
10000 AND ABOVE	0	0

7. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.

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***** FOR 7B ALL *****

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ENGINE SHOP MANUAL

7B27, 7B27A, TB27A/3, 7B27/B1, 7B27/B3, 7B27/2, 7B27/3, 7B27/3B1, 7B27/3B3, 7B27E, 7B27E/B1, 7B27E/B3

POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY	
			FNK RATED	EGT*	N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM
TO (5229)	86 (30)	MAX	--	1695 (924)	14896
		MIN	27300 (12144)	--	--
MC (5042)	77 (25)	MAX	--	1654 (901)	--
		MIN	25900 (11521)	--	--

NOTES:

1. THE MINIMUM THRUST SHOWN IS THE INSTALLED THRUST THAT IS EQUIVALENT TO THE FAA CERTIFIED THRUST. THE ENGINE PERFORMANCE MUST BE THE SAME AS, OR BETTER THAN, THESE LIMITS.
2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742°F (950°C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF. COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15° C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	Δ EGT M CORRECTION	
	°C	°F
0	0	0
3000	5	9
4000	5	9
10000 AND ABOVE	0	0

7. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.

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***** FOR 7B ALL *****

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ENGINE SHOP MANUAL

7B27AE

POWER SETTING (N1K RATED)	FLAT RATE TEMP	LIMITS	STANDARD DAY	HOT DAY	
			FNK RATED	EGT*	N2
(RPM)	°F (°C)		LBS (daN)	°F (°C)	RPM
TO (5229)	86 (30)	MAX	--	1695 (924)	14896
		MIN	27300 (12144)	--	--
MC (5042)	77 (25)	MAX	--	1654 (901)	--
		MIN	25900 (11521)	--	--

NOTES:

1. THE MINIMUM THRUST SHOWN IS THE INSTALLED THRUST THAT IS EQUIVALENT TO THE FAA CERTIFIED THRUST. THE ENGINE PERFORMANCE MUST BE THE SAME AS, OR BETTER THAN, THESE LIMITS.
2. * THIS LIMIT IS EQUIVALENT TO A PEAK EGT OF 1742°F (950°C) DURING A FULLY-RATED HOT DAY TO AT SEA LEVEL STATIC (SLS).
3. THE MAXIMUM HOT DAY N2 LIMITS ARE EQUIVALENT TO THE INSTALLED FAA CERTIFIED N2 (15183 RPM).
4. THE MAXIMUM FAA CERTIFIED N1 LIMIT IS 5382 RPM.
5. TAKEOFF EGT MARGINS QUOTED ARE FOR A WARM ENGINE TAKEOFF. COLD ENGINE TAKEOFFS MAY DECREASE THE EGT MARGIN BY AS MUCH AS 15° C.
6. TAKEOFF EGT MARGIN RELATIVE TO THE ABOVE LIMITS MUST BE REDUCED BY THE FOLLOWING ADJUSTMENTS FOR OPERATION AT AIRPORT ALTITUDES OTHER THAN SEA LEVEL.

AIRPORT ALTITUDE (FT)	Δ EGTm CORRECTION	
	°C	°F
0	0	0
3000	5	9
4000	5	9
10000 AND ABOVE	0	0

7. ADJUST THE HOT DAY EGT MARGIN AS APPLICABLE PER FIGURE 1322.

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***** FOR 7B ALL *****

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Figure 1301 (Sheet 17)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

← PHYSICAL FAN SPEED →
7B20, 7B20/2, 7B20/3, 7B20E

TAMB (°C)	TAMB (°F)	TKOF	MXCN
-30.0	-22.0	4226	4130
-29.5	-21.1	4230	4134
-29.0	-20.2	4234	4138
-28.5	-19.3	4239	4142
-28.0	-18.4	4243	4146
-27.5	-17.5	4247	4150
-27.0	-16.6	4251	4154
-26.5	-15.7	4255	4158
-26.0	-14.8	4259	4162
-25.5	-13.9	4264	4167
-25.0	-13.0	4268	4171
-24.5	-12.1	4272	4175
-24.0	-11.2	4276	4179
-23.5	-10.3	4280	4183
-23.0	-9.4	4284	4187
-22.5	-8.5	4288	4191
-22.0	-7.6	4293	4195
-21.5	-6.7	4297	4199
-21.0	-5.8	4301	4203
-20.5	-4.9	4305	4207
-20.0	-4.0	4309	4211
-19.5	-3.1	4313	4215
-19.0	-2.2	4317	4219
-18.5	-1.3	4321	4223
-18.0	-0.4	4325	4227
-17.5	0.5	4329	4231
-17.0	1.4	4334	4235
-16.5	2.3	4338	4239
-16.0	3.2	4342	4243
-15.5	4.1	4346	4247
-15.0	5.0	4350	4251
-14.5	5.9	4354	4255
-14.0	6.8	4358	4259
-13.5	7.7	4362	4263
-13.0	8.6	4366	4267

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0.5°C) TEMPERATURE RISE.
3. FOR 7B20, 7B20/2, AND 7B20/3 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B20E RATING T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 1)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

← PHYSICAL FAN SPEED →
7B20, 7B20/2, 7B20/3, 7B20E

TAMB (°C)	TAMB (°F)	TKOF	MXCN
-12.5	9.5	4370	4271
-12.0	10.4	4374	4275
-11.5	11.3	4378	4279
-11.0	12.2	4382	4283
-10.5	13.1	4386	4287
-10.0	14.0	4390	4291
-9.5	14.9	4394	4295
-9.0	15.8	4398	4299
-8.5	16.7	4402	4303
-8.0	17.6	4406	4307
-7.5	18.5	4410	4311
-7.0	19.4	4414	4315
-6.5	20.3	4418	4319
-6.0	21.2	4422	4322
-5.5	22.1	4426	4326
-5.0	23.0	4430	4330
-4.5	23.9	4434	4334
-4.0	24.8	4438	4338
-3.5	25.7	4442	4342
-3.0	26.6	4446	4346
-2.5	27.5	4450	4350
-2.0	28.4	4454	4354
-1.5	29.3	4458	4358
-1.0	30.2	4462	4362
-0.5	31.1	4466	4365
0.0	32.0	4470	4369
0.5	32.9	4474	4373
1.0	33.8	4478	4377
1.5	34.7	4482	4381
2.0	35.6	4486	4385
2.5	36.5	4490	4389
3.0	37.4	4494	4392
3.5	38.3	4498	4396
4.0	39.2	4502	4400
4.5	40.1	4506	4404

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B20 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B20E RATING T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 2)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

← PHYSICAL FAN SPEED →
-7B20, -7B20/2, -7B20/3, -7B20E

TAMB (°C)	TAMB (°F)	TKOF	MXCN
5.0	41.0	4509	4408
5.5	41.9	4513	4412
6.0	42.8	4517	4416
6.5	43.7	4521	4419
7.0	44.6	4525	4423
7.5	45.5	4529	4427
8.0	46.4	4533	4431
8.5	47.3	4537	4435
9.0	48.2	4541	4438
9.5	49.1	4545	4442
10.0	50.0	4548	4446
10.5	50.9	4552	4450
11.0	51.8	4556	4454
11.5	52.7	4560	4458
12.0	53.6	4564	4461
12.5	54.5	4568	4465
13.0	55.4	4572	4469
13.5	56.3	4575	4473
14.0	57.2	4579	4476
14.5	58.1	4583	4480
15.0	59.0	4587	4484
15.5	59.9	4591	4488
16.0	60.8	4595	4492
16.5	61.7	4599	4495
17.0	62.6	4602	4499
17.5	63.5	4606	4503
18.0	64.4	4610	4507
18.5	65.3	4614	4510
19.0	66.2	4618	4514
19.5	67.1	4621	4518
20.0	68.0	4625	4522
20.5	68.9	4629	4525
21.0	69.8	4633	4529
21.5	70.7	4637	4533
22.0	71.6	4640	4536
22.5	72.5	4644	4540

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B20 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B20E RATING T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 3)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

		← PHYSICAL FAN SPEED →	
		-7B20, -7B20/2, -7B20/3, 7B20E	
TAMB (°C)	TAMB (°F)	TKOF	MXCN
23.0	73.4	4648	4544
23.5	74.3	4652	4548
24.0	75.2	4656	4551
24.5	76.1	4659	4555
25.0	77.0	4663	4559
25.5	77.9	4667	4562
26.0	78.8	4671	4566
26.5	79.7	4674	4570
27.0	80.6	4678	4574
27.5	81.5	4682	4577
28.0	82.4	4686	4581
28.5	83.3	4690	4585
29.0	84.2	4693	4588
29.5	85.1	4697	4592
30.0	86.0	4701	4596
30.5	86.9	4694	4599
31.0	87.8	4689	4603
31.5	88.7	4684	4607
32.0	89.6	4679	4610
32.5	90.5	4675	4614
32.8	91.0	4672	4616
33.0	91.4	4670	4618
33.5	92.3	4665	4621
34.0	93.2	4660	4625
34.5	94.1	4655	4629
35.0	95.0	4650	4632
35.5	95.9	4645	4636
36.0	96.8	4641	4640
36.5	97.7	4636	4636
37.0	98.6	4631	4631
37.5	99.5	4626	4626
38.0	100.4	4621	4621
38.5	101.3	4616	4616
39.0	102.2	4612	4612
39.5	103.1	4607	4607
40.0	104.0	4602	4602

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B20 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B20E RATING T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 4)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

← PHYSICAL FAN SPEED → -7B20, -7B20/2, -7B20/3, -7B20E			
TAMB (°C)	TAMB (°F)	TKOF	MXCN
40.5	104.9	4597	4597
41.0	105.8	4592	4592
41.5	106.7	4587	4587
42.0	107.6	4582	4582
42.5	108.5	4578	4578
43.0	109.4	4573	4573
43.5	110.3	4568	4568
44.0	111.2	4563	4563
44.5	112.1	4558	4558
45.0	113.0	4553	4553
45.5	113.9	4549	4549
46.0	114.8	4544	4544
46.5	115.7	4539	4539
47.0	116.6	4534	4534
47.5	117.5	4529	4529
48.0	118.4	4524	4524
48.5	119.3	4520	4520
49.0	120.2	4515	4515
49.5	121.1	4510	4510
50.0	122.0	4505	4505
50.5	122.9	4500	4500
51.0	123.8	4495	4495
51.5	124.7	4490	4490
52.0	125.6	4486	4486
52.5	126.5	4481	4481
53.0	127.4	4476	4476
53.5	128.3	4471	4471
54.0	129.2	4466	4466
54.5	130.1	4461	4461
55.0	131.0	4457	4457

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B20 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B20E RATING T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

1279924-03

***** FOR 7B ALL *****

Power Settings Chart
Figure 1302 (Sheet 5)

7B ALL

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

← PHYSICAL FAN SPEED (RPM) →					
TAMB (C)	TAMB (F)	7B24, 7B24/2, 7B24/3, 7B24E		7B22, 7B22/2, 7B22/3, 7B22E	
		TKOF	MXCN	TKOF	MXCN
-30.0	-22.0	4501	4396	4387	4356
-29.5	-21.1	4505	4400	4391	4361
-29.0	-20.2	4509	4405	4396	4365
-28.5	-19.3	4514	4409	4400	4369
-28.0	-18.4	4518	4413	4404	4373
-27.5	-17.5	4523	4418	4408	4378
-27.0	-16.6	4527	4422	4413	4382
-26.5	-15.7	4531	4426	4417	4386
-26.0	-14.8	4536	4431	4421	4090
-25.5	-13.9	4540	4435	4426	4395
-25.0	-13.0	4545	4439	4430	4399
-24.5	-12.1	4549	4444	4434	4403
-24.0	-11.2	4553	4448	4438	4407
-23.5	-10.3	4558	4452	4443	4412
-23.0	-9.4	4562	4456	4447	4416
-22.5	-8.5	4566	4461	4451	4420
-22.0	-7.6	4571	4465	4455	4424
-21.5	-6.7	4575	4469	4460	4429
-21.0	-5.8	4579	4474	4464	4433
-20.5	-4.9	4584	4478	4468	4437
-20.0	-4.0	4588	4482	4472	4441
-19.5	-3.1	4592	4486	4476	4445
-19.0	-2.2	4597	4491	4481	4450
-18.5	-1.3	4601	4495	4485	4454
-18.0	-0.4	4605	4499	4489	4458
-17.5	0.5	4609	4503	4493	4462
-17.0	1.4	4614	4507	4497	4466
-16.5	2.3	4618	4512	4502	4471
-16.0	3.2	4622	4516	4506	4475
-15.5	4.1	4627	4520	4510	4479
-15.0	5.0	4631	4524	4514	4483
-14.5	5.9	4635	4529	4518	4487
-14.0	6.8	4639	4533	4522	4491
-13.5	7.7	4644	4537	4527	4496
-13.0	8.6	4648	4541	4531	4500

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0,5°C).
3. FOR 7B24, 7B24/2, 7B24/3, 7B22, 7B22/2, AND 7B22/3 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, 7B24E AND 7B22E RATINGS T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 6)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

TAMB (C)	TAMB (F)	← PHYSICAL FAN SPEED (RPM) →			
		7B24, 7B24/2, 7B24/3, 7B24E	MXCN	7B22, 7B22/2, 7B22/3, 7B22E	MXCN
-12.5	9.5	4652	4545	4535	4504
-12.0	10.4	4656	4550	4539	4508
-11.5	11.3	4661	4554	4543	4512
-11.0	12.2	4665	4558	4547	4516
-10.5	13.1	4669	4562	4551	4520
-10.0	14.0	4673	4566	4556	4525
-9.5	14.9	4678	4570	4560	4529
-9.0	15.8	4682	4575	4564	4533
-8.5	16.7	4686	4579	4568	4537
-8.0	17.6	4690	4583	4572	4541
-7.5	18.5	4695	4587	4576	4545
-7.0	19.4	4699	4591	4580	4549
-6.5	20.3	4703	4595	4584	4553
-6.0	21.2	4707	4600	4588	4557
-5.5	22.1	4711	4604	4593	4562
-5.0	23.0	4716	4608	4597	4566
-4.5	23.9	4720	4612	4601	4570
-4.0	24.8	4724	4616	4605	4574
-3.5	25.7	4728	4620	4609	4578
-3.0	26.6	4732	4624	4613	4582
-2.5	27.5	4736	4628	4617	4586
-2.0	28.4	4741	4633	4621	4590
-1.5	29.3	4745	4637	4625	4594
-1.0	30.2	4749	4641	4629	4598
-0.5	31.1	4753	4645	4633	4602
0.0	32.0	4757	4649	4637	4606
0.5	32.9	4761	4653	4641	4610
1.0	33.8	4766	4657	4645	4614
1.5	34.7	4770	4661	4649	4618
2.0	35.6	4774	4665	4653	4622
2.5	36.5	4778	4669	4657	4626
3.0	37.4	4782	4673	4661	4631
3.5	38.3	4786	4677	4666	4635
4.0	39.2	4790	4682	4670	4639
4.5	40.1	4794	4686	4674	4643

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B24, 7B24/2, 7B24/3, 7B22, 7B22/2, AND 7B22/3 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, 7B24E AND 7B22E RATINGS T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 7)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

		← PHYSICAL FAN SPEED (RPM) →			
		7B24, 7B24/2, 7B24/3, 7B24E		7B22, 7B22/2, 7B22/3, 7B22E	
TAMB (C)	TAMB (F)	TKOF	MXCN	TKOF	MXCN
5.0	41.0	4799	4690	4678	4647
5.5	41.9	4803	4694	4682	4651
6.0	42.8	4807	4698	4686	4655
6.5	43.7	4811	4702	4690	4659
7.0	44.6	4815	4706	4694	4663
7.5	45.5	4819	4710	4698	4667
8.0	46.4	4823	4714	4702	4671
8.5	47.3	4827	4718	4706	4675
9.0	48.2	4831	4722	4710	4679
9.5	49.1	4835	4726	4713	4683
10.0	50.0	4839	4730	4717	4686
10.5	50.9	4844	4734	4721	4690
11.0	51.8	4848	4738	4715	4694
11.5	52.7	4852	4742	4729	4698
12.0	53.6	4856	4746	4733	4702
12.5	54.5	4860	4750	4737	4706
13.0	55.4	4864	4754	4741	4710
13.5	56.3	4868	4758	4745	4714
14.0	57.2	4872	4762	4749	4718
14.5	58.1	4876	4766	4753	4722
15.0	59.0	4880	4770	4757	4726
15.5	59.9	4884	4774	4761	4730
16.0	60.8	4888	4778	4765	4734
16.5	61.7	4892	4782	4769	4738
17.0	62.6	4896	4786	4773	4742
17.5	63.5	4900	4790	4777	4746
18.0	64.4	4904	4794	4781	4750
18.5	65.3	4908	4798	4784	4753
19.0	66.2	4912	4802	4788	4757
19.5	67.1	4916	4806	4792	4761
20.0	68.0	4920	4810	4796	4765
20.5	68.9	4924	4814	4800	4769
21.0	69.8	4928	4818	4804	4763
21.5	70.7	4932	4821	4808	4767
22.0	71.6	4936	4825	4812	4771
22.5	72.5	4940	4829	4816	4775

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B24, 7B24/2, 7B24/3, 7B22, 7B22/2, AND 7B22/3 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, 7B24E AND 7B22E RATINGS T/O AND MXCN, ADD+20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS. 1355825-03

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 8)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

		← PHYSICAL FAN SPEED (RPM) →			
TAMB (C)	TAMB (F)	7B24, 7B24/2, 7B24/3, 7B24E		7B22, 7B22/2, 7B22/3, 7B22E	
		TKOF	MXCN	TKOF	MXCN
23.0	73.4	4944	4833	4820	4789
23.5	74.3	4948	4837	4823	4792
24.0	75.2	4952	4841	4827	4796
24.5	76.1	4956	4845	4831	4800
25.0	77.0	4960	4849	4835	4804
25.5	77.9	4964	4853	4839	4808
26.0	78.8	4968	4857	4843	4812
26.5	79.7	4972	4861	4847	4816
27.0	80.6	4976	4865	4850	4819
27.5	81.5	4980	4868	4854	4823
28.0	82.4	4984	4872	4858	4827
28.5	83.3	4988	4876	4862	4831
29.0	84.2	4992	4880	4866	4835
29.5	85.1	4996	4884	4870	4839
30.0	86.0	4999	4888	4874	4842
30.5	86.9	4995	4892	4867	4846
31.0	87.8	4991	4896	4862	4850
31.5	88.7	4986	4899	4857	4854
32.0	89.6	4982	4903	4853	4853
32.5	90.5	4977	4907	4848	4848
32.8	91.0	4975	4909	4845	4845
33.0	91.4	4973	4911	4843	4843
33.5	92.3	4969	4915	4838	4838
34.0	93.2	4964	4919	4834	4834
34.5	94.1	4960	4923	4829	4829
35.0	95.0	4955	4926	4824	4824
35.5	95.9	4951	4930	4820	4820
36.0	96.8	4947	4934	4815	4815
36.5	97.7	4942	4938	4810	4810
37.0	98.6	4938	4938	4805	4805
37.5	99.5	4933	4933	4801	4801
38.0	100.4	4929	4929	4796	4796
38.5	101.3	4925	4925	4791	4791
39.0	102.2	4920	4920	4786	4786
39.5	103.1	4916	4916	4782	4782
40.0	104.0	4911	4911	4777	4777

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0.5°C) TEMPERATURE RISE.
3. FOR 7B24, 7B24/2, 7B24/3, 7B22, 7B22/2, AND 7B22/3 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGER, 7B24E AND 7B22E RATINGS T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS. 1355826-02

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 9)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

TAMB (C)	TAMB (F)	← PHYSICAL FAN SPEED (RPM) →			
		7B24, 7B24/2, 7B24/3, 7B24E		7B22, 7B22/2, 7B22/3, 7B22E	
		TKOF	MXCN	TKOF	MXCN
40.5	104.9	4907	4907	4772	4772
41.0	105.8	4903	4903	4767	4767
41.5	106.7	4898	4898	4763	4763
42.0	107.6	4894	4894	4758	4758
42.5	108.5	4889	4889	4753	4753
43.0	109.4	4885	4885	4749	4749
43.5	110.3	4881	4881	4744	4744
44.0	111.2	4876	4876	4739	4739
44.5	112.1	4872	4872	4734	4714
45.0	113.0	4867	4867	4730	4730
45.5	113.9	4863	4863	4725	4725
46.0	114.8	4859	4859	4720	4720
46.5	115.7	4854	4854	4715	4715
47.0	116.6	4850	4850	4711	4711
47.5	117.5	4845	4845	4706	4706
48.0	118.4	4841	4841	4701	4701
48.5	119.3	4837	4837	4696	4696
49.0	120.2	4832	4832	4692	4692
49.5	121.1	4828	4828	4687	4687
50.0	122.0	4823	4823	4682	4682
50.5	122.9	4819	4819	4678	4678
51.0	123.8	4815	4815	4673	4673
51.5	124.7	4810	4810	4668	4668
52.0	125.6	4806	4806	4663	4663
52.5	126.5	4801	4801	4659	4659
53.0	127.4	4797	4797	4654	4654
53.5	128.3	4793	4793	4649	4649
54.0	129.2	4788	4788	4644	4644
54.5	130.1	4784	4784	4640	4640
55.0	131.0	4779	4779	4635	4635

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B24, 7B24/2, 7B24/3, 7B22, 7B22/2, AND 7B22/3 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B24E AND 7B22E RATINGS T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

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***** FOR 7B ALL *****

Power Settings Chart
Figure 1302 (Sheet 10)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

		← PHYSICAL FAN SPEED (RPM) →			
		7B27 RATINGS		7B26, 7B26/2, 7B26/3, 7B26/3F, 7B26/B1, 7B26/3B1, 7B26E, 7B26E/B1, 7B26E/F	
TAMB (C)	TAMB (F)	TKOF	MXCN	TKOF	MXCN
-30.0	-22.0	4872	4666	4707	4666
-29.5	-21.1	4876	4670	4712	4670
-29.0	-20.2	4880	4675	4716	4675
-28.5	-19.3	4884	4679	4720	4679
-28.0	-18.4	4888	4684	4725	4684
-27.5	-17.5	4892	4688	4729	4688
-27.0	-16.6	4897	4692	4733	4692
-26.5	-15.7	4901	4697	4738	4697
-26.0	-14.8	4905	4701	4742	4701
-25.5	-13.9	4909	4705	4746	4705
-25.0	-13.0	4913	4710	4751	4710
-24.5	-12.1	4917	4714	4755	4714
-24.0	-11.2	4921	4718	4759	4718
-23.5	-10.3	4925	4723	4763	4723
-23.0	-9.4	4930	4727	4768	4727
-22.5	-8.5	4934	4731	4772	4731
-22.0	-7.6	4938	4735	4776	4735
-21.5	-6.7	4942	4740	4781	4740
-21.0	-5.8	4946	4744	4785	4744
-20.5	-4.9	4950	4748	4789	4748
-20.0	-4.0	4954	4753	4793	4753
-19.5	-3.1	4958	4757	4798	4757
-19.0	-2.2	4962	4761	4802	4761
-18.5	-1.3	4966	4765	4806	4765
-18.0	-0.4	4970	4770	4810	4770
-17.5	0.5	4974	4774	4815	4774
-17.0	1.4	4979	4778	4819	4778
-16.5	2.3	4983	4783	4823	4783
-16.0	3.2	4987	4787	4827	4787
-15.5	4.1	4991	4791	4832	4791
-15.0	5.0	4995	4795	4836	4795
-14.5	5.9	4999	4800	4840	4800
-14.0	6.8	5003	4804	4844	4804
-13.5	7.7	5007	4808	4848	4808
-13.0	8.6	5011	4812	4853	4812

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 1 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 11)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

		← PHYSICAL FAN SPEED (RPM) →			
		7B27 RATINGS		7B26, 7B26/2, 7B26/3, 7B26/3F, 7B26/B1, 7B26/3B1, 7B26E, 7B26E/B1, 7B26E/F	
TAMB (C)	TAMB (F)	TKOF	MXCN	TKOF	MXCN
-12.5	9.5	5015	4816	4857	4816
-12.0	10.4	5019	4821	4861	4821
-11.5	11.3	5023	4825	4865	4825
-11.0	12.2	5027	4829	4869	4829
-10.5	13.1	5031	4833	4874	4833
-10.0	14.0	5035	4837	4878	4837
-9.5	14.9	5039	4842	4882	4842
-9.0	15.8	5043	4846	4886	4846
-8.5	16.7	5047	4850	4890	4850
-8.0	17.6	5051	4854	4894	4854
-7.5	18.5	5055	4858	4898	4858
-7.0	19.4	5059	4863	4903	4863
-6.5	20.3	5063	4867	4907	4867
-6.0	21.2	5067	4871	4911	4871
-5.5	22.1	5071	4875	4915	4875
-5.0	23.0	5074	4879	4919	4879
-4.5	23.9	5078	4883	4923	4883
-4.0	24.8	5082	4887	4927	4887
-3.5	25.7	5086	4892	4932	4892
-3.0	26.6	5090	4896	4936	4896
-2.5	27.5	5094	4900	4940	4900
-2.0	28.4	5098	4904	4944	4904
-1.5	29.3	5102	4908	4948	4908
-1.0	30.2	5106	4912	4952	4912
-0.5	31.1	5110	4916	4956	4916
0.0	32.0	5114	4920	4960	4920
0.5	32.9	5118	4925	4964	4925
1.0	33.8	5122	4929	4968	4929
1.5	34.7	5125	4933	4972	4933
2.0	35.6	5129	4937	4977	4937
2.5	36.5	5133	4941	4981	4941
3.0	37.4	5137	4945	4985	4945
3.5	38.3	5141	4949	4989	4949
4.0	39.2	5145	4953	4993	4953
4.5	40.1	5149	4957	4997	4957

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 1 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.

1355829-01

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 12)

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CFM56-7B PHYSICAL FAN SPEED RATING TABLE

		← PHYSICAL FAN SPEED (RPM) →			
		7B27 RATINGS		7B26, 7B26/2, 7B26/3, 7B26/3F, 7B26/B1, 7B26/3B1, 7B26E, 7B26E/B1, 7B26E/F	
TAMB (C)	TAMB (F)	TKOF	MXCN	TKOF	MXCN
5.0	41.0	5153	4961	5001	4961
5.5	41.9	5156	4965	5005	4965
6.0	42.8	5160	4970	5009	4970
6.5	43.7	5164	4974	5013	4974
7.0	44.6	5168	4978	5017	4978
7.5	45.5	5172	4982	5021	4982
8.0	46.4	5176	4986	5025	4986
8.5	47.3	5179	4990	5029	4990
9.0	48.2	5183	4994	5033	4994
9.5	49.1	5187	4998	5037	4998
10.0	50.0	5191	5002	5041	5002
10.5	50.9	5195	5006	5045	5006
11.0	51.8	5199	5010	5049	5010
11.5	52.7	5202	5014	5053	5014
12.0	53.6	5206	5018	5057	5018
12.5	54.5	5210	5022	5061	5022
13.0	55.4	5214	5026	5065	5026
13.5	56.3	5218	5030	5069	5030
14.0	57.2	5221	5034	5073	5034
14.5	58.1	5225	5038	5077	5038
15.0	59.0	5229	5042	5081	5042
15.5	59.9	5233	5046	5085	5046
16.0	60.8	5237	5050	5089	5050
16.5	61.7	5240	5054	5093	5054
17.0	62.6	5244	5058	5097	5058
17.5	63.5	5248	5062	5101	5062
18.0	64.4	5252	5066	5105	5066
18.5	65.3	5255	5070	5109	5070
19.0	66.2	5259	5074	5113	5074
19.5	67.1	5263	5078	5117	5078
20.0	68.0	5267	5082	5120	5082
20.5	68.9	5270	5086	5124	5086
21.0	69.8	5274	5090	5128	5090
21.5	70.7	5278	5094	5132	5094
22.0	71.6	5282	5098	5136	5098
22.5	72.5	5285	5101	5140	5101

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 1 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.

1355834-01

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 13)

7B ALL

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CFM56-7B PHYSICAL FAN SPEED RATING TABLE

		← PHYSICAL FAN SPEED (RPM) →			
		7B27 RATINGS		7B26, 7B26/2, 7B26/3, 7B26/3F, 7B26/B1, 7B26/3B1, 7B26E, 7B26E/B1, 7B26E/F	
TAMB (C)	TAMB (F)	TKOF	MXCN	TKOF	MXCN
23.0	73.4	5289	5105	5144	5105
23.5	74.3	5293	5109	5148	5109
24.0	75.2	5296	5113	5152	5113
24.5	76.1	5300	5117	5156	5117
25.0	77.0	5304	5121	5160	5121
25.5	77.9	5308	5125	5163	5125
26.0	78.8	5311	5129	5167	5129
26.5	79.7	5315	5133	5171	5133
27.0	80.6	5319	5137	5175	5137
27.5	81.5	5322	5141	5179	5141
28.0	82.4	5326	5145	5183	5145
28.5	83.3	5330	5148	5187	5148
29.0	84.2	5333	5152	5191	5152
29.5	85.1	5337	5156	5194	5156
30.0	86.0	5341	5160	5198	5160
30.5	86.9	5336	5164	5194	5164
31.0	87.8	5331	5168	5189	5168
31.5	88.7	5326	5172	5184	5172
32.0	89.6	5320	5176	5179	5176
32.5	90.5	5315	5180	5174	5174
32.8	91.0	5313	5182	5172	5172
33.0	91.4	5310	5183	5169	5169
33.5	92.3	5305	5187	5164	5164
34.0	93.2	5300	5191	5160	5160
34.5	94.1	5295	5195	5155	5155
35.0	95.0	5290	5199	5150	5150
35.5	95.9	5285	5203	5145	5145
36.0	96.8	5280	5206	5140	5140
36.5	97.7	5275	5210	5135	5135
37.0	98.6	5269	5214	5131	5131
37.5	99.5	5264	5218	5126	5126
38.0	100.4	5259	5222	5121	5121
38.5	101.3	5254	5226	5116	5116
39.0	102.2	5249	5229	5111	5111
39.5	103.1	5244	5233	5106	5106
40.0	104.0	5239	5237	5102	5102

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 1 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.

1355835-01

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 14)

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CFM56-7B PHYSICAL FAN SPEED RATING TABLE

		← PHYSICAL FAN SPEED (RPM) →			
		7B27 RATINGS		7B26, 7B26/2, 7B26/3, 7B26/3F, 7B26/B1, 7B26/3B1, 7B26E, 7B26E/B1, 7B26E/F	
TAMB (C)	TAMB (F)	TKOF	MXCN	TKOF	MXCN
40.5	104.9	5234	5234	5097	5097
41.0	105.8	5229	5229	5092	5092
41.5	106.7	5224	5224	5087	5087
42.0	107.6	5218	5218	5082	5082
42.5	108.5	5213	5213	5077	5077
43.0	109.4	5208	5208	5073	5073
43.5	110.3	5203	5203	5068	5068
44.0	111.2	5198	5198	5063	5063
44.5	112.1	5193	5193	5058	5058
45.0	113.0	5188	5188	5053	5053
45.5	113.9	5183	5183	5048	5048
46.0	114.8	5178	5178	5043	5043
46.5	115.7	5173	5173	5039	5039
47.0	116.6	5167	5167	5034	5034
47.5	117.5	5162	5162	5029	5029
48.0	118.4	5157	5157	5024	5024
48.5	119.3	5152	5152	5019	5019
49.0	120.2	5147	5147	5014	5014
49.5	121.1	5142	5142	5010	5010
50.0	122.0	5137	5137	5005	5005
50.5	122.9	5132	5132	5000	5000
51.0	123.8	5127	5127	4995	4995
51.5	124.7	5122	5122	4990	4990
52.0	125.6	5116	5116	4985	4985
52.5	126.5	5111	5111	4981	4981
53.0	127.4	5106	5106	4976	4976
53.5	128.3	5101	5101	4971	4971
54.0	129.2	5096	5096	4966	4966
54.5	130.1	5091	5091	4961	4961
55.0	131.0	5086	5086	4956	4956

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 1 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.

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***** FOR 7B ALL *****

Power Settings Chart
Figure 1302 (Sheet 15)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

PHYSICAL FAN SPEED (RPM)

7B24/B1, 7B24/2B1,

7B24/3B1, 7B24E/B1

TAMB (C)	TAMB (F)	TKOF	MXCN
-30.0	-22.0	4501	4396
-29.5	-21.1	4505	4400
-29.0	-20.2	4509	4405
-28.5	-19.3	4514	4409
-28.0	-18.4	4518	4413
-27.5	-17.5	4523	4418
-27.0	-16.6	4527	4422
-26.5	-15.7	4531	4426
-26.0	-14.8	4536	4431
-25.5	-13.9	4540	4435
-25.0	-13.0	4545	4439
-24.5	-12.1	4549	4444
-24.0	-11.2	4553	4448
-23.5	-10.3	4558	4452
-23.0	-9.4	4562	4456
-22.5	-8.5	4566	4461
-22.0	-7.6	4571	4465
-21.5	-6.7	4575	4469
-21.0	-5.8	4579	4474
-20.5	-4.9	4584	4478
-20.0	-4.0	4588	4482
-19.5	-3.1	4592	4486
-19.0	-2.2	4597	4491
-18.5	-1.3	4601	4495
-18.0	-0.4	4605	4499
-17.5	0.5	4609	4503
-17.0	1.4	4614	4507
-16.5	2.3	4618	4512
-16.0	3.2	4622	4516
-15.5	4.1	4627	4520
-15.0	5.0	4631	4524
-14.5	5.9	4635	4529
-14.0	6.8	4639	4533
-13.5	7.7	4644	4537
-13.0	8.6	4648	4543

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0.5°C) TEMPERATURE RISE.
3. FOR 7B24/B1, 7B24/2B1, AND 7B24/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B24E/B1 RATING T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 16)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

PHYSICAL FAN SPEED (RPM) 7B24/B1, 7B24/2B1, 7B24/3B1, 7B24E/B1			
TAMB (C)	TAMB (F)	TKOF	MXCN
-12.5	9.5	4652	4545
-12.0	10.4	4656	4550
-11.5	11.3	4661	4554
-11.0	12.2	4665	4558
-10.5	13.1	4669	4562
-10.0	14.0	4673	4566
-9.5	14.9	4678	4570
-9.0	15.8	4682	4575
-8.5	16.7	4686	4579
-8.0	17.6	4690	4583
-7.5	18.5	4695	4587
-7.0	19.4	4699	4591
-6.5	20.3	4703	4595
-6.0	21.2	4707	4600
-5.5	22.1	4711	4604
-5.0	23.0	4716	4608
-4.5	23.9	4720	4612
-4.0	24.8	4724	4616
-3.5	25.7	4728	4620
-3.0	26.6	4732	4624
-2.5	27.5	4736	4628
-2.0	28.4	4741	4633
-1.5	29.3	4745	4637
-1.0	30.2	4749	4641
-0.5	31.1	4753	4645
0.0	32.0	4757	4649
0.5	32.9	4761	4653
1.0	33.8	4766	4657
1.5	34.7	4770	4661
2.0	35.6	4774	4665
2.5	36.5	4778	4669
3.0	37.4	4782	4673
3.5	38.3	4786	4677
4.0	39.2	4790	4682
4.5	40.1	4794	4686

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0.5°C) TEMPERATURE RISE.
3. FOR 7B24/B1, 7B24/2B1, AND 7B24/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B24E/B1 RATING T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 17)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

PHYSICAL FAN SPEED (RPM)

7B24/B1, 7B24/2B1,
7B24/3B1, 7B24E/B1

TAMB (C)	TAMB (F)	TKOF	MXCN
5.0	41.0	4799	4690
5.5	41.9	4803	4694
6.0	42.8	4807	4698
6.5	43.7	4811	4702
7.0	44.6	4815	4706
7.5	45.5	4819	4710
8.0	46.4	4823	4714
8.5	47.3	4827	4718
9.0	48.2	4831	4722
9.5	49.1	4835	4726
10.0	50.0	4839	4730
10.5	50.9	4844	4734
11.0	51.8	4848	4738
11.5	52.7	4852	4742
12.0	53.6	4856	4746
12.5	54.5	4860	4750
13.0	55.4	4864	4754
13.5	56.3	4868	4758
14.0	57.2	4872	4762
14.5	58.1	4876	4766
15.0	59.0	4880	4770
15.5	59.9	4884	4774
16.0	60.8	4888	4778
16.5	61.7	4892	4782
17.0	62.6	4896	4786
17.5	63.5	4900	4790
18.0	64.4	4904	4794
18.5	65.3	4908	4798
19.0	66.2	4912	4802
19.5	67.1	4916	4806
20.0	68.0	4920	4810
20.5	68.9	4924	4814
21.0	69.8	4928	4818
21.5	70.7	4932	4821
22.0	71.6	4936	4825
22.5	72.5	4940	4829

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B24/B1, 7B24/2B1, AND 7B24/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B24E/B1 RATING T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 18)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

PHYSICAL FAN SPEED (RPM)
7B24/B1, 7B24/2B1,
7B24/3B1, 7B24E/B1

TAMB (C)	TAMB (F)	TKOF	MXCN
23.0	73.4	4944	4833
23.5	74.3	4948	4837
24.0	75.2	4952	4841
24.5	76.1	4956	4845
25.0	77.0	4960	4849
25.5	77.9	4964	4853
26.0	78.8	4968	4857
26.5	79.7	4972	4861
27.0	80.6	4976	4865
27.5	81.5	4980	4868
28.0	82.4	4984	4872
28.5	83.3	4988	4876
29.0	84.2	4992	4880
29.5	85.1	4996	4884
30.0	86.0	4999	4888
30.5	86.9	5003	4892
31.0	87.8	5007	4896
31.5	88.7	5011	4899
32.0	89.6	5015	4903
32.5	90.5	5019	4907
32.8	91.0	5021	4909
33.0	91.4	5023	4911
33.5	92.3	5027	4915
34.0	93.2	5031	4919
34.5	94.1	5035	4923
35.0	95.0	5039	4926
35.5	95.9	5042	4930
36.0	96.8	5046	4934
36.5	97.7	5050	4938
37.0	98.6	5054	4942
37.5	99.5	5058	4946
38.0	100.4	5062	4949
38.5	101.3	5066	4953
39.0	102.2	5070	4957
39.5	103.1	5074	4961
40.0	104.0	5077	4965

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B24/B1, 7B24/2B1, AND 7B24/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B24E/B1 RATING T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 19)

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PHYSICAL FAN SPEED (RPM)

7B24/B1, 7B24/2B1, 7B24/3B1, 7B24E/B1

TAMB (C)	TAMB (F)	TKOF	MXCN
40.5	104.9	5081	4969
41.0	105.8	5085	4972
41.5	106.7	5081	4976
42.0	107.6	5077	4980
42.5	108.5	5073	4984
43.0	109.4	5069	4988
43.5	110.3	5065	4991
44.0	111.2	5061	4995
44.5	112.1	5057	4999
45.0	113.0	5053	5003
45.5	113.9	5049	5006
46.0	114.8	5045	5010
46.5	115.7	5041	5014
47.0	116.6	5037	5018
47.5	117.5	5033	5022
48.0	118.4	5029	5025
48.5	119.3	5025	5025
49.0	120.2	5021	5021
49.5	121.1	5017	5017
50.0	122.0	5013	5013
50.5	122.9	5009	5009
51.0	123.8	5005	5005
51.5	124.7	5001	5001
52.0	125.6	4997	4997
52.5	126.5	4993	4993
53.0	127.4	4989	4989
53.5	128.3	4985	4985
54.0	129.2	4981	4981
54.5	130.1	4977	4977
55.0	131.0	4973	4973

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0.5°C) TEMPERATURE RISE.
3. FOR 7B24/B1, 7B24/2B1, AND 7B24/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B24E/B1 RATING T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

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***** FOR 7B ALL *****

Power Settings Chart
Figure 1302 (Sheet 20)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

		← PHYSICAL FAN SPEED (RPM) →			
		7B22/B1, 7B22/2B1, 7B22/3B1, 7B22E/B1		7B26/B2, 7B26/3B2, 7B26/3B2F, 7B26E/B2, 7B26E/B2F	
TAMB (C)	TAMB (F)	TKOF	MXCN	TKOF	MXCN
-30.0	-22.0	4384	4355	4707	4398
-29.5	-21.1	4388	4359	4712	4402
-29.0	-20.2	4392	4363	4716	4407
-28.5	-19.3	4397	4367	4720	4411
-28.0	-18.4	4401	4372	4725	4415
-27.5	-17.5	4405	4376	4729	4420
-27.0	-16.6	4410	4380	4733	4424
-26.5	-15.7	4414	4385	4738	4428
-26.0	-14.8	4418	4389	4742	4433
-25.5	-13.9	4423	4393	4746	4437
-25.0	-13.0	4427	4397	4751	4441
-24.5	-12.1	4431	4402	4755	4445
-24.0	-11.2	4435	4406	4759	4450
-23.5	-10.3	4440	4410	4763	4454
-23.0	-9.4	4444	4415	4768	4458
-22.5	-8.5	4448	4419	4772	4462
-22.0	-7.6	4453	4423	4776	4467
-21.5	-6.7	4457	4427	4781	4471
-21.0	-5.8	4461	4432	4785	4475
-20.5	-4.9	4465	4436	4789	4479
-20.0	-4.0	4470	4440	4793	4484
-19.5	-3.1	4474	4444	4798	4488
-19.0	-2.2	4478	4448	4802	4492
-18.5	-1.3	4482	4453	4806	4496
-18.0	-0.4	4487	4457	4810	4501
-17.5	0.5	4491	4461	4815	4505
-17.0	1.4	4495	4465	4819	4509
-16.5	2.3	4499	4469	4823	4513
-16.0	3.2	4503	4474	4827	4517
-15.5	4.1	4508	4478	4832	4522
-15.0	5.0	4512	4482	4836	4526
-14.5	5.9	4516	4486	4840	4530
-14.0	6.8	4520	4490	4844	4534
-13.5	7.7	4524	4495	4848	4538
-13.0	8.6	4531	4499	4853	4543

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR 22/B1 RATINGS AND 1 RPM FOR 26/B2 RATINGS FOR EACH 1°F (0.5°C) TEMPERATURE RISE.
3. FOR 7B22/B1 AND 7B22/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B22E/B1 RATING T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

1355846-03

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 21)

7B ALL

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

← PHYSICAL FAN SPEED (RPM) →					
TAMB (C)	TAMB (F)	7B22/B1, 7B22/3B1, 7B22E/B1		7B26/B2, 7B26/3B2, 7B26/3B2F, 7B26E/B2, 7B26E/B2F	
		TKOF	MXCN	TKOF	MXCN
-12.5	9.5	4533	4503	4857	4547
-12.0	10.4	4537	4507	4861	4551
-11.5	11.3	4541	4511	4865	4555
-11.0	12.2	4545	4515	4869	4559
-10.5	13.1	4550	4520	4874	4563
-10.0	14.0	4554	4524	4878	4567
-9.5	14.9	4558	4528	4882	4572
-9.0	15.8	4562	4532	4886	4576
-8.5	16.7	4566	4536	4890	4580
-8.0	17.6	4570	4540	4894	4584
-7.5	18.5	4574	4544	4898	4588
-7.0	19.4	4579	4548	4903	4592
-6.5	20.3	4583	4553	4907	4601
-6.0	21.2	4587	4557	4911	4605
-5.5	22.1	4591	4561	4915	4609
-5.0	23.0	4595	4565	4919	4613
-4.5	23.9	4599	4569	4923	4617
-4.0	24.8	4603	4573	4927	4621
-3.5	25.7	4608	4577	4932	4625
-3.0	26.6	4612	4581	4936	4629
-2.5	27.5	4616	4585	4940	4633
-2.0	28.4	4620	4589	4944	4637
-1.5	29.3	4624	4594	4948	4642
-1.0	30.2	4628	4598	4952	4646
-0.5	31.1	4632	4602	4956	4650
0.0	32.0	4636	4606	4960	4654
0.5	32.9	4640	4610	4964	4658
1.0	33.8	4644	4614	4968	4662
1.5	34.7	4648	4618	4972	4666
2.0	35.6	4652	4622	4977	4670
2.5	36.5	4657	4626	4981	4674
3.0	37.4	4661	4630	4985	4678
3.5	38.3	4665	4634	4989	4682
4.0	39.2	4669	4638	4993	4686
4.5	40.1	4673	4642	4997	

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR 22/B1 RATINGS AND 1 RPM FOR 26/B2 RATINGS FOR EACH 1°F (0.5°C) TEMPERATURE RISE.
3. FOR 7B22/B1 AND 7B22/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B22E/B1 RATING T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

1355852-02

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 22)

7B ALL

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

← PHYSICAL FAN SPEED (RPM) →					
		7B22/B1, 7B22/3B1, 7B22E/B1		7B26/B2, 7B26/3B2, 7B26/3B2F, 7B26E/B2, 7B26E/B2F	
TAMB (C)	TAMB (F)	TKOF	MXCN	TKOF	MXCN
5.0	41.0	4677	4646	5001	4690
5.5	41.9	4681	4650	5005	4694
6.0	42.8	4685	4654	5009	4698
6.5	43.7	4689	4658	5013	4702
7.0	44.6	4693	4662	5017	4706
7.5	45.5	4697	4666	5021	4710
8.0	46.4	4701	4670	5025	4714
8.5	47.3	4705	4674	5029	4718
9.0	48.2	4709	4678	5033	4722
9.5	49.1	4713	4682	5037	4726
10.0	50.0	4717	4686	5041	4730
10.5	50.9	4721	4690	5045	4734
11.0	51.8	4725	4694	5049	4738
11.5	52.7	4729	4698	5053	4742
12.0	53.6	4733	4702	5057	4746
12.5	54.5	4737	4706	5061	4750
13.0	55.4	4741	4710	5065	4754
13.5	56.3	4745	4714	5069	4758
14.0	57.2	4749	4718	5073	4762
14.5	58.1	4753	4722	5077	4766
15.0	59.0	4757	4726	5081	4770
15.5	59.9	4761	4730	5085	4774
16.0	60.8	4765	4734	5089	4778
16.5	61.7	4769	4738	5093	4782
17.0	62.6	4773	4742	5097	4786
17.5	63.5	4777	4746	5101	4790
18.0	64.4	4781	4750	5105	4794
18.5	65.3	4785	4754	5109	4798
19.0	66.2	4789	4758	5113	4802
19.5	67.1	4793	4761	5117	4805
20.0	68.0	4797	4765	5120	4809
20.5	68.9	4800	4769	5124	4813
21.0	69.8	4804	4773	5128	4817
21.5	70.7	4808	4777	5132	4821
22.0	71.6	4812	4781	5136	4825
22.5	72.5	4816	4785	5140	4829

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR 22/B1 RATINGS AND 1 RPM FOR 26/B2 RATINGS FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B22/B1 AND 7B22/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B22E/B1 RATING T/O AND MXCN, ADD+20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

1355879-02

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 23)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

← PHYSICAL FAN SPEED (RPM) →					
		7B22/B1, 7B22/3B1, 7B22E/B1		7B26/B2, 7B26/3B2, 7B26/3B2F, 7B26E/B2, 7B26E/B2F	
TAMB (C)	TAMB (F)	TKOF	MXCN	TKOF	MXCN
23.0	73.4	4820	4789	5144	4833
23.5	74.3	4824	4793	5148	4837
24.0	75.2	4828	4797	5152	4841
24.5	76.1	4832	4800	5156	4845
25.0	77.0	4836	4804	5160	4848
25.5	77.9	4840	4808	5163	4852
26.0	78.8	4844	4812	5167	4856
26.5	79.7	4847	4816	5171	4860
27.0	80.6	4851	4820	5175	4864
27.5	81.5	4855	4824	5179	4868
28.0	82.4	4859	4828	5183	4872
28.5	83.3	4863	4831	5187	4876
29.0	84.2	4867	4835	5191	4879
29.5	85.1	4871	4839	5194	4883
30.0	86.0	4875	4843	5198	4887
30.5	86.9	4878	4847	5202	4891
31.0	87.8	4882	4851	5206	4895
31.5	88.7	4886	4855	5210	4899
32.0	89.6	4890	4858	5214	4903
32.5	90.5	4894	4862	5218	4906
32.8	91.0	4896	4864	5220	4908
33.0	91.4	4898	4866	5221	4910
33.5	92.3	4902	4870	5225	4914
34.0	93.2	4905	4874	5229	4918
34.5	94.1	4909	4878	5233	4922
35.0	95.0	4913	4881	5237	4925
35.5	95.9	4917	4885	5232	4929
36.0	96.8	4921	4889	5227	4933
36.5	97.7	4919	4893	5222	4937
37.0	98.6	4918	4897	5217	4941
37.5	99.5	4917	4900	5212	4945
38.0	100.4	4916	4904	5207	4948
38.5	101.3	4914	4908	5202	4952
39.0	102.2	4913	4912	5197	4956
39.5	103.1	4912	4912	5192	4960
40.0	104.0	4910	4910	5187	4964

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR 22/B1 RATINGS AND 1 RPM FOR 26/B2 RATINGS FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B22/B1 AND 7B22/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B22E/B1 RATING T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

1355880-02

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 24)

7B ALL

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

TAMB (C)	TAMB (F)	← PHYSICAL FAN SPEED (RPM) →			
		7B22/B1, 7B22/3B1, 7B22E/B1	MXCN	7B26/B2, 7B26/3B2, 7B26/3B2F, 7B26E/B2, 7B26E/B2F	MXCN
40.5	104.9	4909	4909	5182	4967
41.0	105.8	4908	4908	5177	4971
41.5	106.7	4906	4906	5172	4975
42.0	107.6	4905	4905	5167	4979
42.5	108.5	4904	4904	5162	4982
43.0	109.4	4902	4902	5157	4986
43.5	110.3	4901	4901	5152	4990
44.0	111.2	4900	4900	5147	4994
44.5	112.1	4898	4898	5142	4997
45.0	113.0	4897	4897	5137	5001
45.5	113.9	4896	4896	5132	5005
46.0	114.8	4894	4894	5127	5009
46.5	115.7	4893	4893	5122	5013
47.0	116.6	4892	4892	5117	5016
47.5	117.5	4891	4891	5112	5020
48.0	118.4	4889	4889	5107	5024
48.5	119.3	4888	4888	5102	5027
49.0	120.2	4887	4887	5097	5031
49.5	121.1	4885	4885	5092	5035
50.0	122.0	4884	4884	5087	5039
50.5	122.9	4883	4883	5082	5042
51.0	123.8	4881	4881	5077	5046
51.5	124.7	4880	4880	5072	5050
52.0	125.6	4879	4879	5067	5054
52.5	126.5	4877	4877	5062	5050
53.0	127.4	4876	4876	5057	5045
53.5	128.3	4873	4875	5052	5040
54.0	129.2	4873	4873	5047	5035
54.5	130.1	4872	4872	5042	5030
55.0	131.0	4871	4871	5037	5025

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR 22/B1 RATINGS AND 1 RPM FOR 26/B2 RATINGS FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B22/B1 AND 7B22/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B22E/B1 RATING T/O AND MXCN, ADD +20 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

1355884-02

***** FOR 7B ALL *****

Power Settings Chart
Figure 1302 (Sheet 25)

7B ALL

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ENGINE SHOP MANUAL

-----PHYSICAL FAN SPEED-----					
T12 DEG F	T12 DEG C	7B22, 7B22/2, 7B22/3, 7B22E 15% T O 2073 N1	7B22, 7B22/2, 7B22/3, 7B22E 95% T O 4668 N1	7B20, 7B20/2, 7B20/3, 7B20E 15% T O 1987 N1	7B20, 7B20/2, 7B20/3, 7B20E 95% T O 4499 N1
-22.0	-30	1905	4302	1826	4144
-20.2	-29	1909	4311	4830	4152
-18.4	-28	1913	4319	4833	4160
-16.6	-27	1917	4328	4837	4168
-14.8	-26	1921	4336	4841	4177
-13.0	-25	1924	4344	4844	4185
-11.2	-24	1928	4353	4848	4193
-9.4	-23	1932	4361	4852	4201
-7.6	-22	1936	4370	4856	4209
-5.8	-21	1940	4378	4859	4217
-4.0	-20	1944	4386	4863	4225
-2.2	-19	1947	4395	4867	4234
-0.4	-18	1951	4403	4870	4242
1.4	-17	1955	4411	4874	4250
3.2	-16	1959	4420	4877	4258
5.0	-15	1963	4428	4881	4266
6.8	-14	1966	4436	4885	4274
8.6	-13	1970	4444	4888	4282
10.4	-12	1974	4452	4892	4290
12.2	-11	1978	4461	4896	4298
14.0	-10	1981	4469	4899	4305
15.8	-9	1985	4477	4903	4313
17.6	-8	1989	4485	4906	4321
19.4	-7	1993	4493	4910	4329
21.2	-6	1996	4501	4913	4337
23.0	-5	2000	4509	4917	4345
24.8	-4	2004	4517	4921	4353
26.6	-3	2008	4526	4924	4361
28.4	-2	2011	4534	4928	4368
30.2	-1	2015	4542	4931	4376
32.0	0	2019	4550	4935	4384
33.8	1	2022	4558	4938	4392
35.6	2	2026	4556	4942	4400

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 20K AND 22K RATINGS OF 7B AND 7BE (7B20, 7B20/2, 7B20/3, 7B20E, AND 7B22, 7B22/2, 7B22/3, AND 7B22E) 95% T/O N1, ADD 19 RPM TO THE N1 POWER SETTINGS SHOWN ABOVE.

1279943-02

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 26)

7B ALL

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ENGINE SHOP MANUAL

←-----PHYSICAL FAN SPEED-----→					
T12 DEG F	T12 DEG C	7B22, 7B22/2, 7B22/3, 7B22E 15% T O 2073 N1	7B22, 7B22/2, 7B22/3, 7B22E 95% T O 4668 N1	7B20, 7B20/2, 7B20/3, 7B20E 15% T O 1987 N1	7B20, 7B20/2, 7B20/3, 7B20E 95% T O 4499 N1
37.4	3	2030	4574	1945	4407
39.2	4	2033	4581	1949	4415
41.0	5	2037	4589	1952	4423
42.8	6	2041	4597	1956	4430
44.6	7	2044	4605	1959	4438
46.4	8	2048	4613	1963	4446
48.2	9	2051	4621	1966	4453
50.0	10	2055	4629	1970	4461
51.8	11	2059	4637	1973	4469
53.6	12	2062	4645	1977	4476
55.4	13	2066	4652	1980	4484
57.2	14	2069	4660	1984	4491
59.0	15	2073	4668	1987	4499
60.8	16	2077	4676	1990	4507
62.6	17	2080	4684	1994	4514
64.4	18	2084	4691	1997	4522
66.2	19	2087	4699	2001	4529
68.0	20	2091	4707	2004	4537
69.8	21	2094	4714	2008	4544
71.6	22	2098	4722	2011	4552
73.4	23	2101	4730	2014	4559
75.2	24	2105	4738	2018	4567
77.0	25	2108	4745	2021	4574
78.0	26	2112	4753	2024	4581
80.6	27	2116	4760	2028	4589
82.4	28	2119	4768	2031	4599
84.2	29	2123	4776	2035	4604
86.0	30	2126	4783	2038	4611
87.8	31	2130	4791	2041	4618
89.6	32	2133	4798	2045	4626
91.4	33	2136	4806	2048	4633
93.2	34	2140	4813	2051	4640
95.0	35	2143	4821	2055	4648
96.8	36	2147	4815	2058	4641

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B20, 7B20/2, 7B20/3, AND 7B22, 7B22/2, 7B22/3 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B20E AND 7B22E RATINGS 95% T/O N1, ADD 19 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

1279944-02

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 27)

7B ALL

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ENGINE SHOP MANUAL

←-----PHYSICAL FAN SPEED-----→					
T12 DEG F	T12 DEG C	7B22, 7B22/2, 7B22/3, 7B22E 15% T O 2073 N1	7B22, 7B22/2, 7B22/3, 7B22E 95% T O 4668 N1	7B20, 7B20/2, 7B20/3, 7B20E 15% T O 1987 N1	7B20, 7B20/2, 7B20/3, 7B20E 95% T O 4499 N1
98.6	37	2150	4805	2061	4631
100.4	38	2154	4796	2064	4621
102.2	39	2157	4786	2068	4612
104.0	40	2161	4777	2071	4602
105.8	41	2164	4768	2074	4592
107.6	42	2168	4759	2078	4582
109.4	43	2171	4750	2081	4572
111.2	44	2174	4741	2084	4562
113.0	45	2178	4732	2088	4552
114.8	46	2181	4723	2091	4542
116.6	47	2185	4714	2094	4532
118.4	48	2188	4705	2097	4522
120.2	49	2191	4696	2101	4512
122.0	50	2195	4687	2104	4502
123.8	51	2198	4673	2101	4495
125.6	52	2201	4663	2110	4486
127.4	53	2204	4654	2113	4476
129.2	54	2207	4644	2116	4466
131.0	55	2210	4635	2119	4457

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B20, 7B20/2, 7B20/3, AND 7B22, 7B22/2, 7B22/3 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B20E AND 7B22E RATINGS 95% T/O N1, ADD 19 RPM TO THE N1 POWER SETTINGS ABOVE SHOWN.

1279945-02

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 28)

7B ALL

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ENGINE SHOP MANUAL

----- PHYSICAL FAN SPEED -----							
T12 DEG F	T12 DEG C	ALL 7B27 15 % T O 2253 N1	ALL 7B27 95 % T O 5077 N1	ALL 7B26 EXCEPT /B2 15 % T O 2214 N1	ALL 7B26 EXCEPT /B2 95 % T O 4961 N1	ALL 7B24 EXCEPT /B1 15 % T O 2132 N1	ALL 7B24 EXCEPT /B1 95 % T O 4785 N1
-22.0	-30	2071	4728	2035	4595	1959	4414
-20.2	-29	2075	4737	2039	4604	1963	4422
-18.4	-28	2079	4745	2043	4612	1967	4431
-16.6	-27	2083	4753	2047	4621	1971	4440
-14.8	-26	2088	4761	2051	4629	1975	4448
-13.0	-25	2092	4769	2056	4638	1979	4457
-11.2	-24	2096	4777	2060	4646	1983	4465
-9.4	-23	2100	4785	2064	4655	1987	4474
-7.6	-22	2104	4793	2068	4663	1991	4482
-5.8	-21	2109	4801	2072	4671	1995	4491
-4.0	-20	2113	4809	2076	4680	1999	4499
-2.2	-19	2117	4817	2080	4688	2003	4508
-0.4	-18	2121	4825	2084	4696	2007	4516
1.4	-17	2125	4833	2088	4705	2011	4524
3.2	-16	2129	4841	2092	4713	2015	4533
5.0	-15	2133	4849	2096	4721	2019	4541
6.8	-14	2137	4856	2100	4729	2022	4550
8.6	-13	2141	4864	2104	4738	2026	4558
10.4	-12	2146	4872	2108	4746	2030	4566
12.2	-11	2150	4880	2112	4754	2034	4575
14.0	-10	2154	4888	2116	4762	2038	4583
15.8	-9	2158	4895	2120	4770	2042	4591
17.6	-8	2162	4903	2124	4778	2046	4599
19.4	-7	2166	4911	2128	4786	2049	4608
21.2	-6	2170	4919	2132	4795	2053	4616
23.0	-5	2174	4926	2136	4803	2057	4624
24.8	-4	2178	4934	2140	4811	2061	4632
26.6	-3	2182	4942	2144	4819	2065	4640
28.4	-2	2186	4949	2148	4827	2068	4649
30.2	-1	2190	4957	2152	4835	2072	4657
32.0	0	2194	4965	2156	4843	2076	4665
33.8	1	2198	4972	2160	4851	2080	4673
35.6	2	2202	4980	2164	4559	2084	4681

NOTE:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR 24K RATING AND 1 RPM FOR 26K/27K RATING FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR ALL 7B24 ENGINES, EXCEPT / B1, WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B24E 95% T/O N1, ADD 18 RPM TO THE N1 POWER SETTINGS SHOWN.

1153142-03

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 29)

7B ALL

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ENGINE SHOP MANUAL

-----PHYSICAL FAN SPEED-----							
T12 DEG F	T12 DEG C	ALL 7B27 15 % T O 2253 N1	ALL 7B27 95 % T O 5077 N1	ALL 7B26 EXCEPT /B2 15 % T O 2214 N1	ALL 7B26 EXCEPT /B2 95 % T O 4961 N1	ALL 7B24 EXCEPT /B1 15 % T O 2132 N1	ALL 7B24 EXCEPT /B1 95 % T O 4785 N1
37.4	3	2206	4987	2168	4867	2087	4689
39.2	4	2210	4995	2172	4875	2091	4697
41.0	5	2214	5002	2175	4883	2095	4705
42.8	6	2218	5010	2179	4891	2099	4713
44.6	7	2222	5017	2183	4898	2102	4721
46.4	8	2226	5025	2187	4906	2106	4729
48.2	9	2230	5032	2191	4914	2110	4737
50.0	10	2234	5040	2195	4922	2114	4745
51.8	11	2237	5047	2199	4930	2117	4753
53.6	12	2241	5055	2203	4938	2121	4761
55.4	13	2245	5062	2206	4945	2125	4769
57.2	14	2249	5070	2210	4953	2128	4777
59.0	15	2253	5077	2214	4961	2132	4785
60.8	16	2257	5084	2218	4969	2136	4793
62.6	17	2261	5092	2222	4976	2139	4801
64.4	18	2265	5099	2225	4984	2143	4809
66.2	19	2268	5106	2229	4992	2147	4816
68.0	20	2272	5114	2233	5000	2150	4824
69.8	21	2276	5121	2237	5007	2154	4832
71.6	22	2280	5128	2241	5015	2158	4840
73.4	23	2284	5136	2244	5023	2161	4848
75.2	24	2288	5143	2248	5030	2165	4856
77.0	25	2291	5150	2252	5038	2168	4863
78.8	26	2295	5157	2256	5046	2172	4871
80.6	27	2299	5164	2259	5053	2176	4879
82.4	28	2303	5172	2263	5061	2179	4887
84.2	29	2307	5179	2267	5068	2183	4894
86.0	30	2310	5186	2271	5076	2186	4902
87.8	31	2314	5193	2274	5083	2190	4910
89.6	32	2318	5200	2278	5091	2194	4917
91.4	33	2322	5207	2282	5098	2197	4925
93.2	34	2326	5215	2285	5106	2201	4933
95.0	35	2329	5222	2289	5113	2204	4940
96.8	36	2333	5229	2293	5121	2208	4942

NOTE:

1. INCREASE THE N1 BY 2 RPM EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR 24K RATING AND 1 RPM FOR 26K AND 27K RATINGS FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR ALL 7B24 ENGINES, EXCEPT / B1, WITH EEC SOFTWARE VERSION 7.B.V.2.OR HIGHER, AND 7B24E 95% T/O N1, ADD 18 RPM TO THE ABOVE SHOWN N1 POWER SETTINGS.

1153143-04

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 30)

7B ALL

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ENGINE SHOP MANUAL

-----PHYSICAL FAN SPEED-----

T12 DEG F	T12 DEG C	ALL 7B27, 15 % T O 2253 N1	ALL 7B27, 95 % T O 5077 N1	ALL 7B26 EXCEPT /B2 15 % T O 2214 N1	ALL 7B26 EXCEPT /B2 95 % T O 4961 N1	ALL 7B24 EXCEPT /B1 15 % T O 2132 N1	ALL 7B24 EXCEPT /B1 95 % T O 4785 N1
98.6	37	2337	5236	2296	5124	2211	4933
100.4	38	2341	5243	2300	5115	2215	4924
102.2	39	2344	5246	2304	5105	2219	4916
104.0	40	2348	5236	2307	5095	2222	4907
105.8	41	2352	5226	2311	5085	2226	4898
107.6	42	2355	5216	2315	5075	2229	4889
109.4	43	2359	5206	2318	5065	2233	4880
111.2	44	2363	5196	2322	5055	2236	4871
113.0	45	2367	5186	2326	5045	2240	4863
114.8	46	2370	5176	2329	5035	2243	4854
116.6	47	2374	5166	2333	5025	2247	4845
118.4	48	2378	5156	2337	5015	2250	4836
120.2	49	2381	5146	2340	5005	2254	4827
122.0	50	2385	5136	2344	4995	2257	4818
123.8	51	2389	5126	2348	4987	2261	4811
125.6	52	2393	5116	2352	4977	2265	4802
127.4	53	2397	5106	2356	4967	2269	4793
129.2	54	2401	5096	2360	4957	2273	4785
131.0	55	2405	5086	2364	4948	2277	4776

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR 24K AND 1 RPM FOR 26K/27K RATINGS FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR ALL 7B24 ENGINES, EXCEPT /B1, WITH EEC SOFTWARE VERSION 7.B.V.2 OR HIGHER, AND 7B24E 95% T/O N1, ADD 18 RPM TO THE N1 POWER SETTINGS SHOWN ABOVE.

1156212-05

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 31)

7B ALL

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ENGINE SHOP MANUAL

----- PHYSICAL FAN SPEED -----					
T12	T12	7B24/B1	7B24/B1	7B22/B1	7B22/B1
DEG F	DEG C	7B24/2B1	7B24/2B1	7B22/3B1	7B22/3B1
		7B24/3B1	7B24/3B1	7B22E/B1	7B22E/B1
		7B24E/B1	7B24E/B1	15 % T O	95 % T O
		15 % T O	95 % T O	2073 N1	4668 N1
		2132 N1	4785 N1		
-22.0	-30	1959	4414	1905	4302
-20.2	-29	1963	4422	1909	4311
-18.4	-28	1967	4431	1913	4319
-16.6	-27	1971	4440	1917	4328
-14.8	-26	1975	4448	1921	4336
-13.0	-25	1979	4457	1924	4344
-11.2	-24	1983	4465	1928	4353
-9.4	-23	1987	4474	1932	4361
-7.6	-22	1991	4482	1936	4370
-5.8	-21	1995	4491	1940	4378
-4.0	-20	1999	4499	1944	4386
-2.2	-19	2003	4508	1947	4395
-0.4	-18	2007	4516	1951	4403
1.4	-17	2011	4524	1955	4411
3.2	-16	2015	4533	1959	4420
5.0	-15	2019	4541	1963	4428
6.8	-14	2022	4550	1966	4436
8.6	-13	2026	4558	1970	4444
10.4	-12	2030	4566	1974	4452
12.2	-11	2034	4575	1978	4461
14.0	-10	2038	4583	1981	4469
15.8	-9	2042	4591	1985	4477
17.6	-8	2046	4599	1989	4485
19.4	-7	2049	4608	1993	4493
21.2	-6	2053	4616	1996	4501
23.0	-5	2057	4624	2000	4509
24.8	-4	2061	4632	2004	4517
26.6	-3	2065	4640	2008	4526
28.4	-2	2068	4649	2011	4534
30.2	-1	2072	4657	2015	4542
32.0	0	2076	4665	2019	4550
33.8	1	2080	4673	2022	4558
35.6	2	2084	4681	2026	4566

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B24/B1, 7B24/2B1, AND 7B24/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B24E/B1 95% T/O N1, ADD 18 RPM TO THE N1 POWER SETTINGS SHOWN ABOVE.
4. FOR 7B22/B1, 7B22/2B1, AND 7B22/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B22E/B1 95% T/O N1, ADD 19 RPM TO THE N1 POWER SETTINGS SHOWN ABOVE.

1156213-04

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 32)

7B ALL

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ENGINE SHOP MANUAL

-----PHYSICAL FAN SPEED-----

T12 DEG F	T12 DEG C	7B24/B1 7B24/2B1 7B24/3B1 7B24E/B1	7B24/B1 7B24/2B1 7B24/3B1 7B24E/B1	7B22/B1 7B22/3B1 7B22E/B1	7B22/B1 7B22/3B1 7B22E/B1
		15 % T O 2132 N1	95 % T O 4785 N1	15 % T O 2073 N1	95 % T O 4668 N1
37.4	3	2087	4689	2030	4574
39.2	4	2091	4697	2033	4581
41.0	5	2095	4705	2037	4589
42.8	6	2099	4713	2041	4597
44.6	7	2102	4721	2044	4605
46.4	8	2106	4729	2048	4613
48.2	9	2110	4737	2051	4621
50.0	10	2114	4745	2055	4629
51.8	11	2117	4753	2059	4637
53.6	12	2121	4761	2062	4645
55.4	13	2125	4769	2066	4652
57.2	14	2128	4777	2069	4660
59.0	15	2132	4785	2073	4668
60.8	16	2136	4793	2077	4676
62.6	17	2139	4801	2080	4684
64.4	18	2143	4809	2084	4691
66.2	19	2147	4816	2087	4699
68.0	20	2150	4824	2091	4707
69.8	21	2154	4832	2094	4714
71.6	22	2158	4840	2098	4722
73.4	23	2161	4848	2101	4730
75.2	24	2165	4856	2105	4738
77.0	25	2168	4863	2108	4745
78.8	26	2172	4871	2112	4753
80.6	27	2176	4879	2116	4760
82.4	28	2179	4887	2119	4768
84.2	29	2183	4894	2123	4776
86.0	30	2186	4902	2126	4783
87.8	31	2190	4910	2130	4791
89.6	32	2194	4917	2133	4798
91.4	33	2197	4925	2136	4806
93.2	34	2201	4933	2140	4813
95.0	35	2204	4940	2143	4821
96.8	36	2208	4948	2147	4829

NOTE:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0.5°C) TEMPERATURE RISE.
3. FOR 7B24/B1, 7B24/2B1, AND 7B24/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B24E/B1 95% T/O N1, ADD 18 RPM TO THE N1 POWER SETTINGS SHOWN ABOVE.
4. FOR 7B22/B1, 7B22/2B1, AND 7B22/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B22E/B1 95% T/O N1, ADD 19 RPM TO THE N1 POWER SETTINGS SHOWN ABOVE.

1156214-04

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 33)

7B ALL

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ENGINE SHOP MANUAL

----- PHYSICAL FAN SPEED -----

T12 DEG F	T12 DEG C	7B24/B1 7B24/2B1 7B243B1 7B24E/B1 15 % T O 2132 N1	7B24/B1 7B24/2B1 7B243B1 7B24E/B1 95 % T O 4785 N1	7B22/B1 7B22/3B1 7B22E/B1 15 % T O 2073 N1	7B22/B1 7B22/3B1 7B22E/B1 95 % T O 4668 N1
98.6	37	2211	4955	2150	4836
100.4	38	2215	4963	2154	4844
102.2	39	2219	4971	2157	4851
104.0	40	2222	4978	2161	4858
105.8	41	2226	4986	2164	4866
107.6	42	2229	4993	2168	4873
109.4	43	2233	5001	2171	4881
111.2	44	2236	5008	2174	4888
113.0	45	2240	5016	2178	4896
114.8	46	2243	5023	2181	4896
116.6	47	2247	5026	2185	4894
118.4	48	2250	5018	2188	4892
120.2	49	2254	5010	2191	4890
122.0	50	2257	5002	2195	4888
123.8	51	2261	4994	2198	4879
125.6	52	2265	4986	2201	4877
127.4	53	2269	4978	2204	4874
129.2	54	2273	4970	2207	4871
131.0	55	2277	4962	2210	4869

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 0.5 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.
3. FOR 7B24/B1, 7B24/2B1, AND 7B24/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B24E/B1 95% T/O N1, ADD 18 RPM TO THE N1 POWER SETTINGS.
4. FOR 7B22/B1, 7B22/2B1, AND 7B22/3B1 WITH EEC SOFTWARE VERSION 7.B.V.2. OR HIGHER, AND 7B22E/B1 95% T/O N1, ADD 19 RPM TO THE N1 POWER SETTINGS.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 34)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

← PHYSICAL FAN SPEED →

TAMB(°C)	TAMB(°F)	7B26/B2, 7B26/3B2, 7B26/3B2F, 7B26E/B2, 7B26E/B2F 15% TKOF 2214 N1	7B26/B2, 7B26/3B2, 7B26/3B2F, 7B26E/B2, 7B26E/B2F 95% TKOF 4961 N1
-30.0	-22.0	2035	4594
-29.0	-20.2	2039	4603
-28.0	-18.4	2043	4612
-27.0	-16.6	2047	4620
-26.0	-14.8	2052	4628
-25.0	-13.0	2056	4637
-24.0	-11.2	2060	4645
-23.0	-9.4	2064	4654
-22.0	-7.6	2068	4662
-21.0	-5.8	2072	4671
-20.0	-4.0	2076	4679
-19.0	-2.2	2080	4687
-18.0	-0.4	2084	4696
-17.0	1.4	2088	4704
-16.0	3.2	2092	4712
-15.0	5.0	2096	4720
-14.0	6.8	2100	4729
-13.0	8.6	2104	4737
-12.0	10.4	2108	4745
-11.0	12.2	2112	4753
-10.0	14.0	2116	4762
-9.0	15.8	2120	4770
-8.0	17.6	2124	4778
-7.0	19.4	2128	4786
-6.0	21.2	2132	4794
-5.0	23.0	2136	4802
-4.0	24.8	2140	4810
-3.0	26.6	2144	4818
-2.0	28.4	2148	4827
-1.0	30.2	2152	4835
0.0	32.0	2156	4843
1.0	33.8	2160	4851
2.0	35.6	2164	4859

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 1 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.

1279947-01

***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 35)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

← PHYSICAL FAN SPEED →

TAMB(°C)	TAMB(°F)	7B26/B2, 7B26/3B2 7B26/3B2F, 7B26E/B2, 7B26E/B2F 15% TKOF 2214 N1	7B26/B2, 7B26/3B2 7B26/3B2F, 7B26E/B2, 7B26E/B2F 95% TKOF 4961 N1
3.0	37.4	2168	4867
4.0	39.2	2172	4874
5.0	41.0	2176	4882
6.0	42.8	2179	4890
7.0	44.6	2183	4898
8.0	46.4	2187	4906
9.0	48.2	2191	4914
10.0	50.0	2195	4922
11.0	51.8	2199	4930
12.0	53.6	2203	4938
13.0	55.4	2206	4945
14.0	57.2	2210	4953
15.0	59.0	2214	4961
16.0	60.8	2218	4969
17.0	62.6	2222	4977
18.0	64.4	2225	4984
19.0	66.2	2229	4992
20.0	68.0	2233	5000
21.0	69.8	2237	5007
22.0	71.6	2241	5015
23.0	73.4	2244	5023
24.0	75.2	2248	5030
25.0	77.0	2252	5038
26.0	78.8	2256	5046
27.0	80.6	2259	5053
28.0	82.4	2263	5061
29.0	84.2	2267	5069
30.0	86.0	2270	5076
31.0	87.8	2274	5084
32.0	89.6	2278	5091
33.0	91.4	2282	5099
34.0	93.2	2285	5106
35.0	95.0	2289	5114
36.0	96.8	2293	5121

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 1 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 36)

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ENGINE SHOP MANUAL

CFM56-7B PHYSICAL FAN SPEED RATING TABLE

← PHYSICAL FAN SPEED →

TAMB(°C)	TAMB(°F)	7B26/B2, 7B26/3B2, 07B26/3B2F, 7B26E/B2, 7B26E/B2F	7B26/B2, 7B26/3B2, 7B26/3B2F, 7B26E/B2, 7B26E/B2F
		15% TKOF 2214 N1	95% TKOF 4961 N1
37.0	98.6	2296	5129
38.0	100.4	2300	5136
39.0	102.2	2304	5144
40.0	104.0	2307	5151
41.0	105.8	2311	5159
42.0	107.6	2315	5155
43.0	109.4	2318	5145
44.0	111.2	2322	5135
45.0	113.0	2326	5125
46.0	114.8	2329	5115
47.0	116.6	2333	5105
48.0	118.4	2336	5095
49.0	120.2	2340	5085
50.0	122.0	2344	5075
51.0	123.8	2347	5065
52.0	125.6	2351	5055
53.0	127.4	2354	5045
54.0	129.2	2358	5035
55.0	131.0	2362	5025

NOTES:

1. INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.
2. INCREASE THE N1 BY 1 RPM FOR EACH 1°F (0,5°C) TEMPERATURE RISE.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 37)

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ENGINE SHOP MANUAL

		←-----PHYSICAL FAN SPEED-----→			
T12 DEG F	T12 DEG C	3300 N1K	3500 N1K	4200 N1K	4600 N1K
-22.0	-30	3036	3220	3867	4238
-20.2	-29	3042	3226	3875	4247
-18.4	-28	3048	3233	3882	4255
-16.6	-27	3054	3239	3890	4263
-14.8	-26	3060	3246	3898	4272
-13.0	-25	3066	3252	3905	4280
-11.2	-24	3072	3259	3913	4288
-9.4	-23	3078	3265	3921	4297
-7.6	-22	3084	3272	3928	4305
-5.8	-21	3090	3278	3936	4313
-4.0	-20	3096	3284	3943	4321
-2.2	-19	3102	3291	3951	4330
-0.4	-18	3108	3297	3959	4338
1.4	-17	3114	3303	3966	4346
3.2	-16	3120	3310	3974	4354
5.0	-15	3126	3316	3981	4362
6.8	-14	3132	3322	3989	4371
8.6	-13	3138	3329	3996	4379
10.4	-12	3144	3335	4004	4387
12.2	-11	3150	3341	4011	4395
14.0	-10	3156	3347	4019	4403
15.8	-9	3162	3354	4026	4411
17.6	-8	3168	3360	4033	4419
19.4	-7	3174	3366	4041	4427
21.2	-6	3179	3372	4048	4435
23.0	-5	3185	3379	4055	4443
24.8	-4	3191	3385	4063	4451
26.6	-3	3197	3391	4070	4459
28.4	-2	3203	3397	4078	4467
30.2	-1	3209	3403	4085	4475
32.0	0	3214	3409	4092	4483
33.8	1	3220	3415	4099	4491
35.6	2	3226	3422	4107	4499
37.4	3	3232	3428	4114	4507
39.2	4	3237	3434	4121	4514
41.0	5	3243	3440	4128	4522
42.8	6	3249	3446	4136	4530
44.6	7	3255	3452	4143	4538

NOTE:
INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 38)

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←-----PHYSICAL FAN SPEED-----→					
T12 DEG F	T12 DEG C	3300 N1K	3500 N1K	4200 N1K	4600 N1K
46.4	8	3260	3458	4150	4546
48.2	9	3266	3464	4157	4554
50.0	10	3272	3470	4164	4561
51.8	11	3277	3476	4172	4569
53.6	12	3283	3482	4179	4577
55.4	13	3289	3488	4186	4585
57.2	14	3294	3494	4193	4592
59.0	15	3300	3500	4200	4600
60.8	16	3306	3506	4207	4608
62.6	17	3311	3512	4214	4615
64.4	18	3317	3518	4221	4623
66.2	19	3322	3524	4228	4631
68.0	20	3328	3530	4235	4638
69.8	21	3334	3536	4242	4646
71.6	22	3339	3542	4249	4654
73.4	23	3345	3547	4256	4661
75.2	24	3350	3553	4263	4669
77.0	25	3356	3559	4270	4676
78.8	26	3361	3565	4277	4684
80.6	27	3367	3571	4284	4691
82.4	28	3372	3577	4291	4699
84.2	29	3378	3583	4298	4706
86.0	30	3383	3588	4305	4714
87.8	31	3389	3594	4312	4721
89.6	32	3394	3600	4319	4729
91.4	33	3400	3606	4326	4736
93.2	34	3405	3611	4333	4744
95.0	35	3411	3617	4339	4751
96.8	36	3416	3623	4346	4759
98.6	37	3422	3629	4353	4766
100.4	38	3427	3635	4360	4774
102.2	39	3432	3640	4367	4781
104.0	40	3438	3646	4374	4788
105.8	41	3443	3652	4380	4796
107.6	42	3449	3657	4387	4803
109.4	43	3454	3663	4394	4810
111.2	44	3459	3669	4401	4818
113.0	45	3465	3674	4407	4825

NOTE:

INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 39)

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		←----- PHYSICAL FAN SPEED-----→			
T12 DEG F	T12 DEG C	3300 N1K	3500 N1K	4200 N1K	4600 N1K
114.8	46	3470	3680	4414	4832
116.6	47	3475	3686	4421	4840
118.4	48	3481	3691	4428	4847
120.2	49	3486	3697	4434	4854
122.0	50	3491	3703	4441	4862
123.8	51	3496	3708	4448	4869
125.6	52	3501	3713	4455	4876
127.4	53	3506	3718	4462	4884
129.2	54	3511	3723	4469	4891
131.0	55	3516	3728	4476	4898

NOTE:

INCREASE THE N1 BY 2 RPM FOR EACH 10 GRAINS OF HUMIDITY.

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***** FOR 7B ALL *****

Power Setting Chart
Figure 1302 (Sheet 40)

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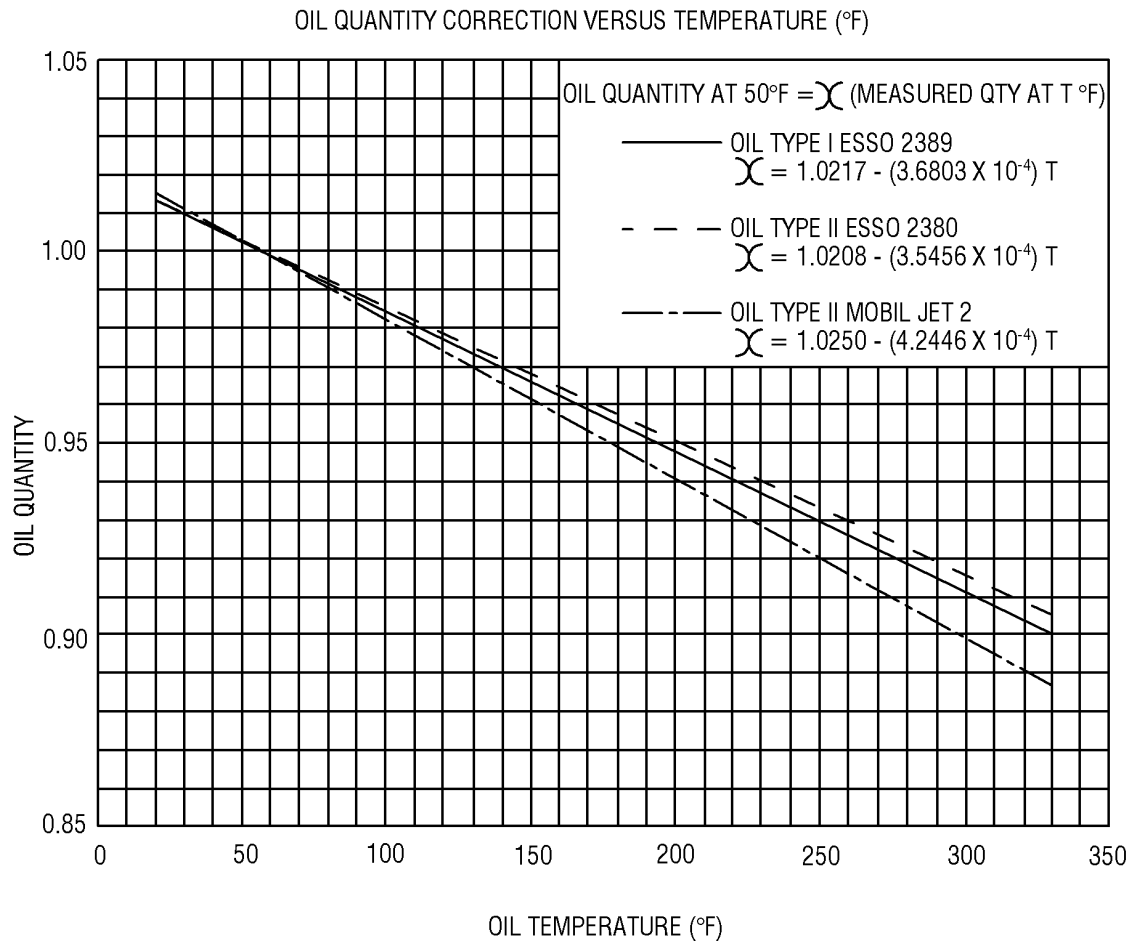
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ENGINE SHOP MANUAL



1153049-01

***** FOR 7B ALL *****

Oil Quantity Correction Versus Temperature (°F)
Figure 1303 (Sheet 1)

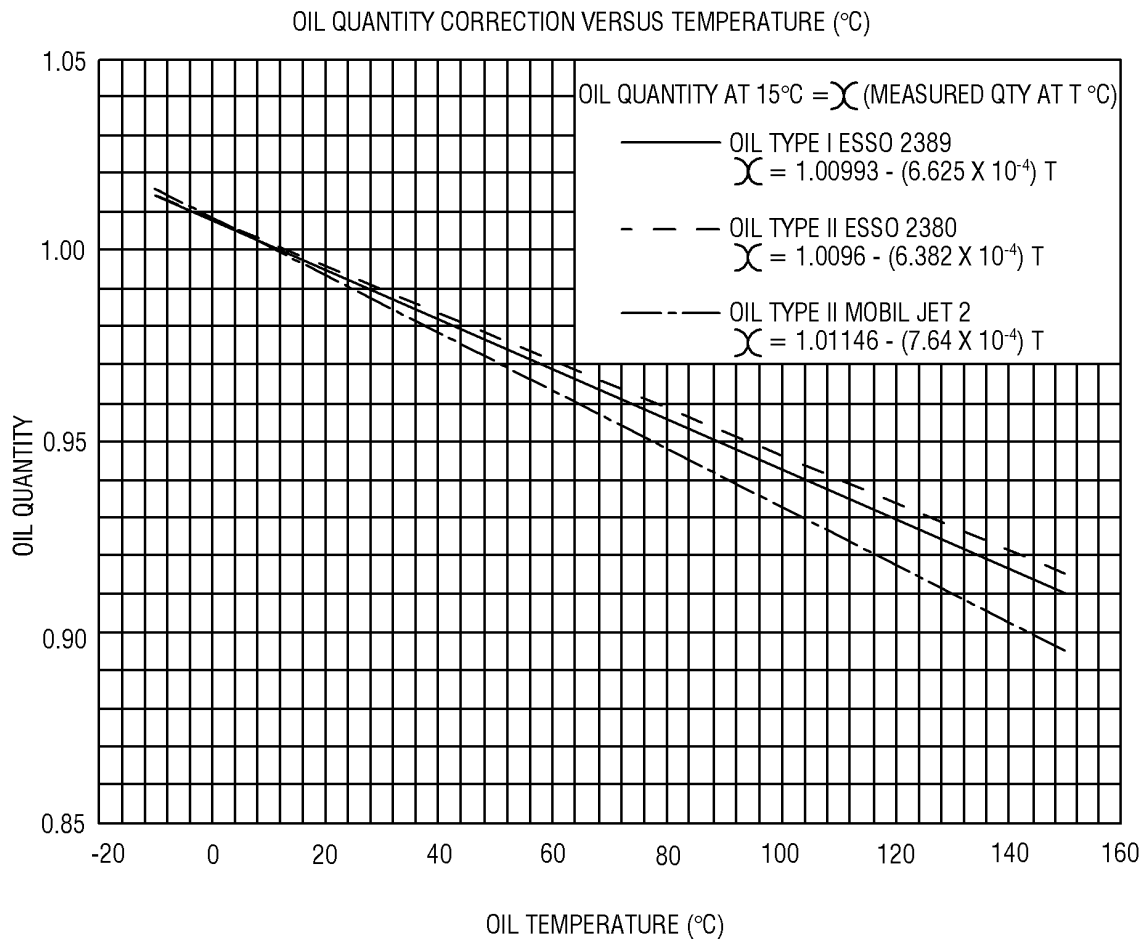
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1153050-01

***** FOR 7B ALL *****

Oil Quantity Correction Versus Temperature (°C)
Figure 1303 (Sheet 2)

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Subtask 72-00-00-760-081

- (8) Quickly accelerate (one second) to the throttle stop calculated in Subtask 72-00-00-760-088 (paragraph 2.C.(5)) to produce a stable TO power N1, and at the same time record the elapsed acceleration time to 95 percent maximum TO power. Refer to [Figure 1312](#). Keep the engine at TO power N1 for 30 seconds, then do a quick deceleration (one second) to MC. Keep the engine at MC for 8 minutes.
- (a) The elapsed acceleration time must not be more than 5 seconds. If the acceleration time is more than 5 seconds, do troubleshooting for the cause.

NOTE: For engines to be tested at multiple ratings, the acceleration check should be done at highest rating of the multiple ratings.

NOTE: The following steady state data points are necessary to complete the acceptance test requirements. Conduct these data points with a fan speed modifier level of zero.

Subtask 72-00-00-760-083

- (9) Record the indications after maintaining the required engine stabilization time shown at each power setting.
- (10) Accelerate to TO power. Keep the engine at TO power for 5 minutes. Record the indications.
- (11) Decelerate to MC power. Keep the engine at MC power for 3 minutes. Record the indications.

NOTE: Refer to [Figure 1313](#) for an engine test at multiple ratings in one test run (example: 26K and 24K ratings).

- (a) Break-in and mechanical check-out at highest rating (26K for this example).
- (b) Acceptance test at 26K and 24K settings.
- (12) Slowly decelerate (2 minutes) to MI. Keep the engine at MI for 7 minutes. Record the indications.

NOTE: Also use the AI power setting test indications taken during break-in test sequence for acceptance test.

Subtask 72-00-00-760-091

- (13) Record the oil quantity indication at 5 minutes.

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- (14) Subtract oil quantity recorded in from oil quantity recorded in Subtask 72-00-00-760-090 (paragraph 2.C.(4)).
- (15) If oil quantity used is out of limits, do the servicing of the engine oil system, then do a penalty run. Refer to [Figure 1305](#).
- (15).A. If oil quantity used is out of limits, perform an oil consumption penalty run. Refer to [Figure 1305](#) (Sheet 1) for engines that have been shutdown after performance cycle or [Figure 1305](#) (Sheet 2) for engines that have not been shutdown after performance cycle.

NOTE: The engine oil consumption obtained by calculation with oil level indications must be considered for information only, as the tolerance of the indicator can be equal to the oil consumption limit.

- (16) If oil quantity increased, examine fuel/oil heat exchanger and servo fuel heater for fuel in the oil system.
- (17) Do an engine shutdown procedure. Refer to TASK 72-00-00-760-000 (Test 000).

NOTE: You must run all of the acceptance steady state test points with a fan speed modifier level (N1 Trim Level) of zero.

- (18) Find a fan speed modifier (FMN1) based on the takeoff thrust margin of the engine model. Refer to [Figure 1320](#).
- (19) Install the FMN1 plug onto the engine. Do an electronic test.

Subtask 72-00-00-350-051

- (20) Engrave updated information on the nameplate. Refer to [Figure 1307](#). Fill the next available blank line on the nameplate with the applicable engine configuration information. Mark the part to a depth of 0.07-0.10 inch (1,8-2,5 mm). Refer to TASK 70-10-12, VIBRO-PEEN MARKING or equivalent method maintaining legibility and depth.

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NOTE: Initial production engine configuration will be the first information listed on the nameplate, until all lines on the nameplate have been filled and the nameplate is replaced. CFMI recommends that the customer, for record keeping purposes, retain removed nameplates.

Subtask 72-00-00-760-078

- (21) Calculate engine performance (thrust, EGT, fuel flow, and N2 at takeoff power only). Calculate on both a modified and unmodified fan speed basis. Refer to [Figure 1308](#).

Subtask 72-00-00-760-066

- (a) Alternative Procedure Available. All engines can be tested with its own rating plug (set the fan speed modifier/N1 trim level to zero), with the exception of the following ratings: 7B26/3F, 7B26E/F, 7B26/3B2F, 7B26E/B2F, 7B27/3F, 7B27E/F, 7B27/3B1F, 7B27E/B1F and 7B27AE. These engine ratings must be tested with the appropriate test cell connector, refer to Subtask 72-00-00-760-067 (paragraph 2.C.(21)(a)A or a 27K nameplate rating plug (P/N 390-660-501-0).

Subtask 72-00-00-760-067

- (a).A. Alternative Procedure. To help testing the engine at more than one thrust rating. If the electronic engine control (EEC) is configured with P/N 1853M78P16 or higher versions of EEC software, do the engine test with a test cell connector installed on the EEC. Enter the aircraft application as 737-800 model in the test cell input to the EEC.

1 Testing with full authority digital engine control (FADEC) 2 type EEC (P/N 1853M33PXX)

The test cell connector must not be used with FADEC 2 type EEC and the following software:

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Software P/N	Version Reference
1853M78P27	7.B.R3F2 (7B67)
1853M78P28	7.B.SF2 (7B70)
1853M78P31	7.B.U1F2 (7B8A)
1853M78P29	7.B.TF2 (7B79)

Engines in these configurations must be tested with a 27K nameplate rating plug (P/N 390-660-501-0) in lieu of the test cell connector. Set the fan speed modifier (N1 Trim level) to zero. However, the test

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ENGINE SHOP MANUAL

cell connector can be used for engines with 7.B.V2 and up software.

2 Testing with FADEC 3 Type EEC (P/N 2042M67PXX)

The test cell connector can be used with any version of software P/N 2044M25P03 or higher. The applicable test cell connector P/N's are as follows:

Engine Configuration	Test Cell Connector P/N
SAC Engines with Burner Staging Valves (BSV)	856A2807, test cell connector G46
SAC non/3 Engines without BSV	856A2807, test cell connector G45
SAC/3 Engines without BSV	856A2807, test cell connector G49
DAC Engines	856A2807, test cell connector G44
7BE SAC Engines without BSV	856A2807, test cell connector G52
7B/3 SAC without BSV + 7BE LPT	856A2807, test cell connector G53
7B SAC with BSV + 7BE LPT	856A2807, test cell connector G54
7B SAC without BSV + 7BE LPT	856A2807, test cell connector G55

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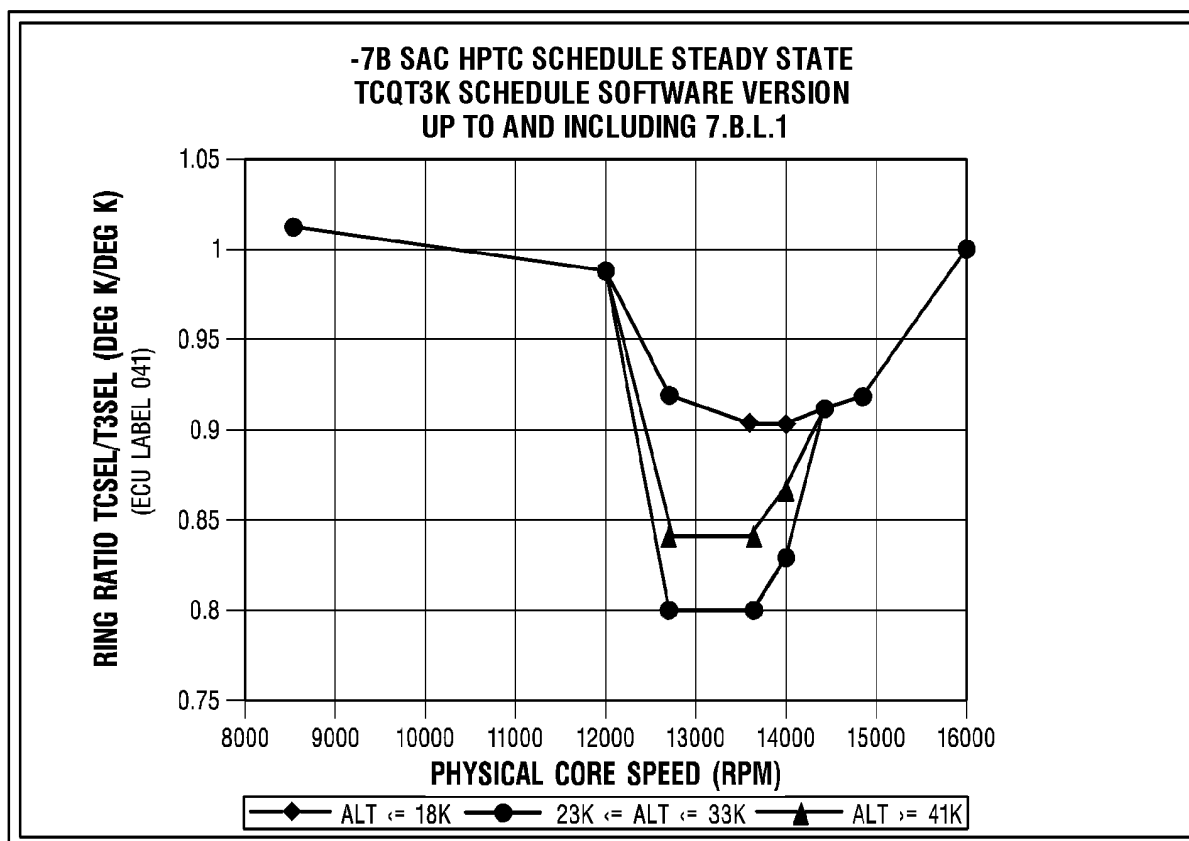
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N2ACTSEL	ALT ≤ 18K	23K ≤ ALT ≤ 33K	ALT ≥ 41K
8500	1.01	1.01	1.01
12000	0.99	0.99	0.99
12800	0.918	0.8	0.84
13600	0.902	0.8	0.84
14000	0.902	0.83	0.87
14400	0.91	0.91	0.91
14900	0.92	0.92	0.92
16000	1	1	1

NOTE:
 FOR ECU SOFTWARE VERSION 7.B.M & UP (SAC ENGINES ONLY)
 THE TRING/T3 CRITERIA DOES NOT APPLY.

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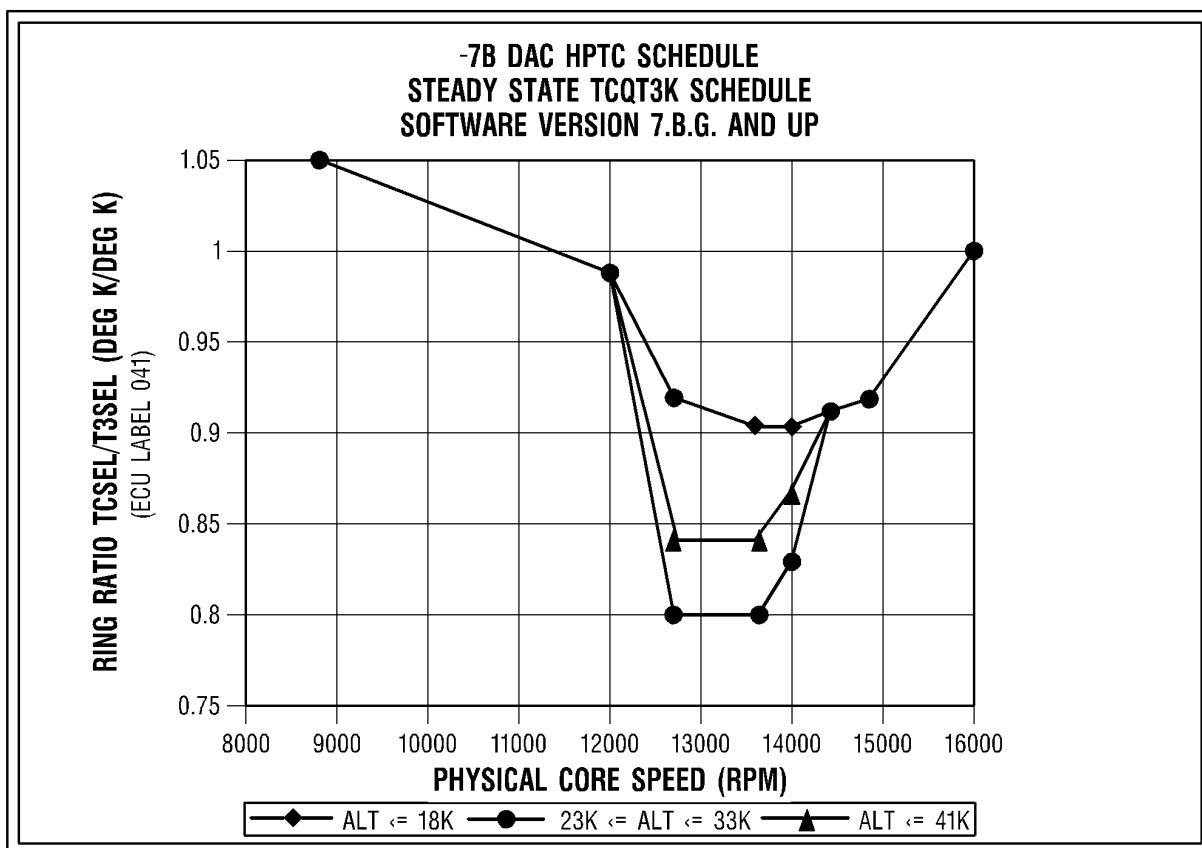
***** FOR 7B ALL *****

Steady State Ring Ratio
 Figure 1304 (Sheet 1)

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N2ACTSEL	ALT <= 18K	23K <= ALT <= 33K	ALT <= 41K
8500	1.055	1.055	1.055
12000	1.005	1.005	1.005
12800	0.918	0.8	0.84
13600	0.902	0.8	0.84
14000	0.902	0.83	0.87
14400	0.91	0.91	0.91
14900	0.92	0.92	0.92
16000	1	1	1

***** FOR 7B ALL *****

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Steady State Ring Ratio
Figure 1304 (Sheet 2)

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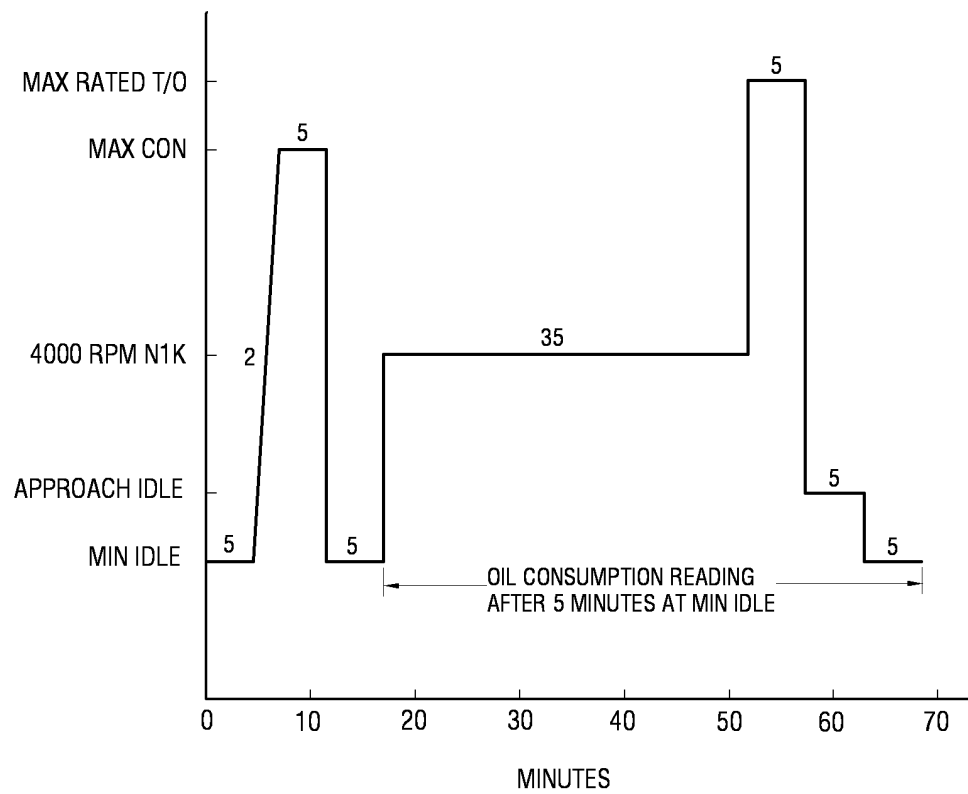
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OIL CONSUMPTION PENALTY RUN (AFTER ENGINE SHUTDOWN)



1279950-00

***** FOR 7B ALL *****

Penalty Test Run/Simulated Flight Cycle
Figure 1305 (Sheet 1)

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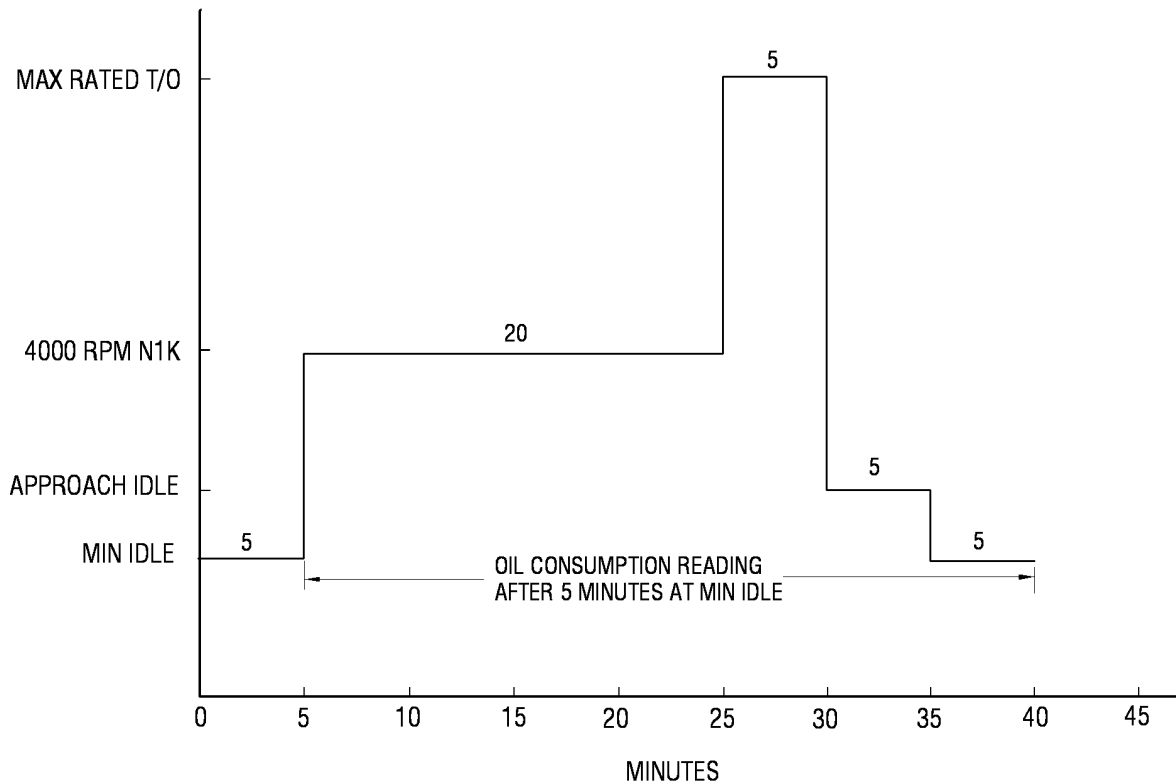
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ENGINE SHOP MANUAL

OIL CONSUMPTION PENALTY RUN (ENGINE NOT SHUTDOWN AFTER CYCLE)



1279951-00

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Penalty Run Test/Simulated Flight Cycle
Figure 1305 (Sheet 2)

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ENGINE SHOP MANUAL

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Subtask 72-00-00-760-087

D. Performance Troubleshooting.

- (1) If the engine fails any performance test point, examine the test data for instrumentation faults, and then repeat the test point, if necessary.
- (2) Some of the possible reasons for poor component performance are:

(a)	Fan	Too much dirt Blended too much Large tip clearance Leading edge contour
(b)	Fan duct	Damage to flowpath surfaces (steps and gaps)
(c)	HPC	Large tip clearances Stator schedule error Too much dirt Too much damage Blended too much
(d)	HPT	Large tip clearances High parasitics (seal leaks) Large HPT nozzle area
(e)	LPT	Large tip clearance Large LPT nozzle area
(f)	Parasitics (internal cooling flow and seal leaks)	Increased seal clearance Blocked passages

E. Performance Calculations.

- (1) General.

Correct FN, EGT, N2, WF, and EPR to the Standard Day conditions with the applicable parameter adjustments referenced in this procedure (refer to [Figure 1306](#) and [Figure 1308](#)). Compare the

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results to the applicable power setting specifications. Refer to [Figure 1301](#).

- (2) Do the performance calculation corrections in the sequence that follows:
- (a) Standard Day correction factors for PT2/PS2, T2, humidity, and clearance control effects.
 - (b) Condensation correction factors.
 - (c) Test cell correlation facility modifiers, unique to each customer facility. You can get these from the applicable Test Cell Correction Report.

NOTE: The facility modifiers are multipliers as function of corrected dry thrust, prior to applying the facility-modifier for thrust (FMFN).

- (d) Adjustments for the test cell bellmouth.
- (e) Derivatives to adjust parameters from N1R ACTUAL to N1K RATED for appropriate power setting.

NOTE: Use these derivatives to adjust the data for tests done at inlet temperatures higher than the flat-rated temperature. Also use the derivatives to adjust off-speed data because of errors when you set the necessary N1 test speed.

- (3) Calculations.

Correct the applicable data to standard day conditions. Include condensation and humidity factors. Use the equations that follow in [Figure 1306](#) and [Figure 1308](#).

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1. THETA 2 (Θ_2)

$$\Theta_2 = \left(\frac{T_2 \text{ } ^\circ\text{F} + 459.67}{518.67} \right) \text{ OR } \left(\frac{T_2 \text{ } ^\circ\text{C} + 273.15}{288.15} \right)$$

2. N1K AND N1R

$$N1K = N1 \text{ MEAS} \cdot KHN1 \left(\frac{1}{\Theta_2^{\text{EXP}N1}} \right)$$

$$N1R = N1K \times KCONDN1$$

WHERE

$$N1MEAS = \text{ACTUAL ENGINE FAN SPEED IN RPM.} \left(\begin{array}{l} \text{ARINC ECU} \\ \text{LABEL 045} \cdot 51.75 \\ \text{IN \%} \end{array} \right)$$

KHN1 = HUMIDITY CORRECTION FACTOR. REFER TO FIGURE 1309.

KCONDN1 = INLET CONDENSATION CORRECTION. REFER TO FIGURE 1314 AND FIGURE 1315.

EXPN1 = THETA EXPONENT TO ACCOUNT FOR CLEARANCE CONTROL AND NON-ISA ATMOSPHERIC CONDITIONS. REFER TO FIGURE 1311.

TO GET EXPN1, CALCULATE N1R2XX, THEN INTERPOLATE BETWEEN POINTS.

$$N1R2XX = N1 \text{ MEAS} \times KHN1 / \left(\Theta_2^{0.XX} \right) \text{ WHERE } XX = 0.47 \text{ INITIALLY. THEN RECALCULATE } N1R2XX \text{ WITH EXPONENT FROM FIGURE 1311 AT LEAST TWICE.}$$

NOTE:

100% N1 = 5175 RPM

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Condensation and Humidity Corrections (Theta 2 and T2)
Figure 1306 (Sheet 1)

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3. FNK

$$FNK = \frac{FN}{\delta_2} = FN \text{ MEAS} \cdot KHFN \cdot \frac{1}{\delta_2}$$

WHERE

FN MEAS = TARE ADJUSTED MEASURED THRUST

KHFN = HUMIDITY CORRECTION FACTOR. REFER TO FIGURE 1309.

$$\delta_2 = \left(\frac{PT2 \text{ IN PSIA}}{14.696} \right) \text{ OR } \left(\frac{PT2 \text{ IN KPA}}{101325} \right)$$

4. WFK

$$WFK = \frac{WF}{\delta_2 \Theta_2^{EXPWF}} = WF \text{ MEAS} \cdot \frac{1}{\delta_2} \cdot \frac{1}{\Theta_2^{EXPWF}} \cdot KHWF \cdot KCONDW \cdot \frac{LHV \text{ (BTU/LBS)}}{18580} \text{ OR } \frac{LHV \text{ (KCAL/KG)}}{10322}$$

WHERE

WF MEAS = MEASURED FUEL FLOW IS THE AVERAGE OF THE 2 FACILITY FUEL FLOW METERS CORRECTED FOR SPECIFIC GRAVITY, LBS/HR (KG/HR). THE 2 METERS MUST AGREE WITHIN 0.5 PERCENT. IF NOT, CORRECT THE CAUSE.

EXPWF = THETA EXPONENT TO ACCOUNT FOR CLEARANCE CONTROL AND NON-ISA ATMOSPHERIC CONDITIONS. REFER TO FIGURE 1311.

KHWF = HUMIDITY CORRECTION FACTOR. REFER TO FIGURE 1309.

KCONDW = INLET CONDENSATION CORRECTION. REFER TO FIGURE 1313 AND FIGURE 1314.

LHV = LOWER HEATING VALUE OF TEST FUEL.

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***** FOR 7B ALL *****

Condensation and Humidity Corrections (FNK and WFK)
Figure 1306 (Sheet 2)

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5. EGTK (°C) FOR ENGINES TESTED WITH ITS OWN RATING PLUG

$$EGTK (°C) = \frac{EGT}{\Theta_2^{EXPEGT}} = \left[\left(\frac{EGTM (°C) - KSHUNT2}{KSHUNT1} + 273.15 \right) \left(\frac{1}{\Theta_2^{EXPEGT}} \right) KHEGT \bullet KCOND T - 273.15 \right] KSHUNT1 + KSHUNT2$$

WHERE

- EGTM = MEASURED T495 (°C). USE ARINC BUS LABEL 345.
- EXPEGT = THETA EXPONENT TO ACCOUNT FOR CLEARANCE CONTROL AND NON-ISA ATMOSPHERIC CONDITIONS. REFER TO FIGURE 1311.
- KHEGT = HUMIDITY CORRECTION FACTOR. REFER TO FIGURE 1309.
- KCOND T = INLET CONDENSATION CORRECTION FACTOR. REFER TO FIGURE 1314 AND FIGURE 1315.
- KSHUNT1 = EGT SHUNT FACTOR. REFER TO FIGURE 1317.
- KSHUNT2 = EGT SHUNT FACTOR. REFER TO FIGURE 1317.

5A. EGTK (°C) FOR ENGINES TESTED WITH TEST CELL CONNECTOR (OR) 27K (OR) 26K ENGINE RATING PLUG.

$$EGTK (°C) = \frac{EGT}{\Theta_2^{EXPEGT}} = \left[\left(\frac{EGTM (°C)}{KSHUNT1} + 273.15 \right) \left(\frac{1}{\Theta_2^{EXPEGT}} \right) KHEGT \bullet KCOND T - 273.15 \right] KSHUNT1 + KSHUNT2$$

WHERE

- EGTM = MEASURED T495 (°C). USE ARINC BUS LABEL 345.
- EXPEGT = THETA EXPONENT TO ACCOUNT FOR CLEARANCE CONTROL AND NON-ISA ATMOSPHERIC CONDITIONS. REFER TO FIGURE 1311.
- KHEGT = HUMIDITY CORRECTION FACTOR. REFER TO FIGURE 1309.
- KCOND T = INLET CONDENSATION CORRECTION FACTOR. REFER TO FIGURE 1314 AND FIGURE 1315.
- KSHUNT1 = EGT SHUNT FACTOR. REFER TO FIGURE 1317.
- KSHUNT2 = EGT SHUNT FACTOR. REFER TO FIGURE 1317.

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***** FOR 7B ALL *****

Condensation and Humidity Corrections (EGTK and N2K)
Figure 1306 (Sheet 3)

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6. N2K

$$N2HC = N2 \text{ MEAS} * KHN2$$

a) CALCULATE TEMPERATURE AT 14300 PHYSICAL CORE SPEED:

IF $N2HC \leq 14300$

$$T2143 = 518.67 * \text{EXP} (\text{LN}(14300 / (N2HC / \Theta_{25}^{2} ** \text{EXPN2})) / \text{EXPN2})$$

IF $N2HC > 14300$

$$T2143 = 518.67 * \text{EXP} (\text{LN}(14300 / (N2HC / \Theta_{25}^{2} ** \text{EXPN2C})) / \text{EXPN2C})$$

b) CALCULATE CORRECTED CORE SPEED:

IF $T2143 \leq 518.67$

$$N2K = (14300 / (T2143 / 518.67) ** \text{EXPN2C}) * KCONDN2$$

IF $T2143 > 518.67$

$$N2K = (14300 / (T2143 / 518.67) ** \text{EXPN2}) * KCONDN2$$

$$N2R = N2K$$

c) $N2 / \sqrt{\Theta_{25}} = N2 \text{ MEAS} * 1 / \sqrt{\Theta_{25}}$ USE $N2 / \sqrt{\Theta_{25}}$ TO MAKE A CHECK OF THE CONTROL SCHEDULE ONLY.

WHERE

$KHN2$ = HUMIDITY CORRECTION FACTOR. REFER TO FIGURE 1309.

$N2 \text{ MEAS (RPM)}$ = FADEC BUS LABEL 344 MULTIPLIED BY 144.6.

$KCONDN2$ = INLET CONDENSATION CORRECTION. REFER TO FIGURE 1313 AND FIGURE 1314.

$$\Theta_{25} = \frac{T25 (^{\circ}\text{R})}{518.67} \quad \text{OR} \quad \frac{T25 (^{\circ}\text{K})}{288.15}$$

$T25$ = FADEC $T25$ (i.e. ECU LABEL 263) IN DEG C.

EXPN2 = THETA EXPONENT TO ACCOUNT FOR CLEARANCE CONTROL AND NON-ISA ATMOSPHERIC CONDITIONS BELOW 14300 RPM. REFER TO FIGURE 1311.

EXPN2C = THETA EXPONENT TO ACCOUNT FOR CLEARANCE CONTROL AND NON-ISA ATMOSPHERIC CONDITIONS ABOVE 14300 RPM.

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***** FOR 7B ALL *****

Condensation and Humidity Corrections (EGTK and N2K)
Figure 1306 (Sheet 4)

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7. W2AR

$$W2AR = 1.32395 \cdot A2 \cdot KCONDA \cdot BMCFWX \left[\left(\frac{PS2W}{PT2} \right)^{1.427} - \left(\frac{PS2W}{PT2} \right)^{1.7135} \right]^{0.5}$$

A2 = BELLMOUTH AREA IN SQUARE INCHES.

KCONDA = INLET CONDENSATION CORRECTION. REFER TO FIGURE 1313 AND FIGURE 1314.

BMCFWX = BELLMOUTH FLOW COEFFICIENT AS A FUNCTION OF (PT2/PS2W). REFER TO FIGURE 1319.

PS2W = BELLMOUTH WALL STATIC PRESSURE - PSIA.

PT2 = TOTAL PRESSURE AT FAN INLET, PSIA.

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***** FOR 7B ALL *****

Condensation and Humidity Corrections (EGTK and N2K)
Figure 1306 (Sheet 5)

7B ALL

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ENGINE SHOP MANUAL

8. OCPR = OVERALL COMPRESSOR PRESSURE RATIO

$$\text{OCPR} = \text{PS3/PT2}$$

WHERE

PS3 = PS3SEL IN PSIA (FADEC LABEL 264)

PT2 = TOTAL PRESSURE AT FAN INLET - PSIA.

9. CTR AND T3R

$$\text{CTR} = \text{T3/T2}$$

$$\text{T3R} = \frac{\text{T3}}{(\ominus_2)^{\text{EXPT3}}}$$

WHERE

T3 (°R) = T3 MEASURED (°F) + 459.67 (ARINC BUS LABEL 265)

T3 (°K) = T3 MEASURED (°C) + 273.15

EXPT3 = THETA EXPONENT FOR T3 TO ACCOUNT FOR CLEARANCE
CONTROL AND NON-ISA ATMOSPHERIC CONDITIONS.
REFER TO FIG. 1311.

T2 (°R) = T2 MEASURED (°F) + 459.67

T2 (°K) = T2 MEASURED (°C) + 273.15

10. FPR

$$\text{FPR} = \text{PT17/PT2}$$

GSM-1153111-02-A

***** FOR 7B ALL *****

Condensation and Humidity Corrections (CPR, TPR, and CTR)
Figure 1306 (Sheet 6)

7B ALL

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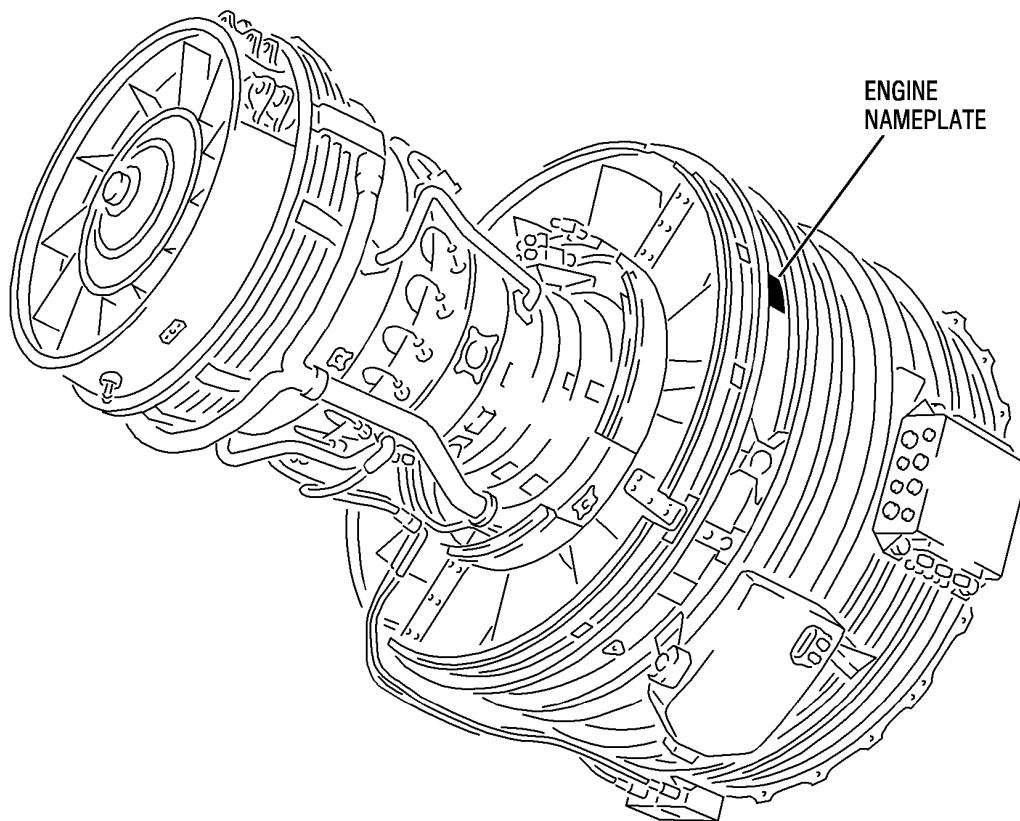
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ENGINE SHOP MANUAL



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***** FOR 7B ALL *****

Nameplate
Figure 1307 (Sheet 1)

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ENGINE SHOP MANUAL

CFM INTERNATIONAL

TURBOREACTEUR CFM56

No C.T. DGAC FAA TC No

DGAC AGREMENT FAA

DE PRODUCTION No PRODUCTION C No

No D'ORDRE SERIAL No

TURBOFAN

RATED TO MODEL CONFIGURATION IDENTIFIED BELOW

CONFIG	POUSSEE DECOL. (daN)	POUSSEE MAXI CONT (daN)	TAKE OFF THRUST (lb)	MAXI CONT THRUST (lb)	N1 TRIM	SERV BUL
0.	10.	9.	5.	6.		

IMSP. CONTR MFD BY DATE

* COMPLY XX-YY

* IN ADDITION TO THE WORD "COMPLY" A 5 CHARACTER DATE CODE WILL APPEAR HERE
AS FOLLOWS: XX-YY, XX = MONTH, YY = YEAR, WITH A DASH BETWEEN THE SETS.

** IF PRODUCED UNDER PRODUCTION CERTIFICATION NO. PC108, OTHERS "BLANK".

LEGEND:

EVEN DIGIT HERE,
USE THIS COLUMN

XX4XXX (ESN)

0. -7B24 (EXAMPLE)
1. MIM45 OR BLANK
2. E00055EN
3. PC108**
4. SAME AS ON ORIGINAL NAMEPLATE
5. 24,200 (EXAMPLE)
6. 22,800 (EXAMPLE)
7. GE CO.
8. BLANK
9. 10,142 (EXAMPLE)
10. 10,765 (EXAMPLE)
11. BLANK
12. DATE OF MANUFACTURE
FROM ORIGINAL NAMEPLATE

ODD DIGIT HERE,
USE THIS COLUMN

XX5XXX (ESN)

0. -7B24 (EXAMPLE)
1. M21
2. E00056EN OR BLANK
3. BLANK
4. SAME AS ON ORIGINAL NAMEPLATE
5. 24,200 (EXAMPLE)
6. 22,800 (EXAMPLE)
7. SNECMA
8. SNECMA INSPECTION STAMP
(ON ORIGINAL PRODUCTION NAMEPLATE) OR BLANK
9. 10,142 (EXAMPLE)
10. 10,765 (EXAMPLE)
11. P03 OR FG007
12. DATE OF MANUFACTURE
FROM ORIGINAL NAMEPLATE

***** FOR 7B ALL *****

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Nameplate
Figure 1307 (Sheet 2)

7B ALL

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1. APPLY THE FACILITY MODIFIERS (FROM THE TEST CELL CORRELATION REPORT AT FNK) TO ADJUST THE STANDARD DAY DATA FOR DIFFERENCES WITH THE BASELINE, SO THAT:

$$\begin{aligned} \text{FNK1} &= \text{FNK} \bullet \text{FMFN} \\ \text{WFK1} &= \text{WFK} \bullet \text{FMWF} \\ \text{EGTK1 } (^{\circ}\text{C}) &= \left[\left(\frac{\text{EGTK} - \text{KSHUNT2}}{\text{KSHUNT1}} + 273.15 \right) \bullet \text{FMEGT} - 273.15 \right] \bullet \text{KSHUNT1} + \text{KSHUNT2} \\ \text{N2K1} &= \text{N2K} \bullet \text{FMN2} \\ \text{EPRK1} &= \text{EPR} \bullet \text{FMEPR} \\ \text{W2K1} &= \text{W2AR} \bullet \text{FMW2R} \end{aligned}$$

2. INSTALLATION EFFECTS

ADJUST THE STANDARD DAY PARAMETERS FOR INSTALLATION EFFECTS (WHICHEVER IS APPLICABLE) SO THAT:

$$\begin{aligned} \text{FNK2} &= \text{FNK1} \bullet \text{FN ADJ} \\ \text{WFK2} &= \text{WFK1} \bullet \text{WF ADJ} \\ \text{EGTK2 } (^{\circ}\text{C}) &= \left[\left(\frac{\text{EGTK1} - \text{KSHUNT2}}{\text{KSHUNT1}} + 273.15 \right) \bullet \text{EGT ADJ} - 273.15 \right] \bullet \text{KSHUNT1} + \text{KSHUNT2} \\ \text{N2K2} &= \text{N2K1} \bullet \text{N2 ADJ} \\ \text{W2K2} &= \text{W2K1} \bullet \text{W2 ADJ} \end{aligned}$$

WHERE

FN ADJ, WF ADJ, EGT ADJ, N2 ADJ, AND W2 ADJ = ACCEPTANCE ADJUSTMENT.
REFER TO FIGURE 1316.

NOTES:

1. IF YOU DID NOT INSTALL THE CSD OIL COOLER ON THE ENGINE, APPLY ONLY THE INSTALLATION EFFECTS FOR ATC, BELLMOUTH AND NACELLE PROBES FROM THE TABLE
2. IF YOU INSTALLED THE CSD OIL COOLER IN THE FLOWPATH, APPLY THE PERFORMANCE EFFECTS FOR THE CSD OIL COOLER IN ADDITION TO ATC, BELLMOUTH AND NACELLE PROBE ADJUSTMENTS FROM THE TABLE.
3. FOR ENGINES TESTED WITH THE CSD OIL COOLER, DO A CHECK OF THE TEST CELL CORRELATION REPORT TO MAKE SURE THAT THE CORRELATION FACTORS INCLUDE THE CSD OIL COOLER EFFECTS. IF THIS IS TRUE, APPLY ONLY THE INSTALLATION EFFECTS FOR ATC, BELLMOUTH, AND NACELLE PROBE LOSS.

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***** FOR 7B ALL *****

Performance Calculations (Facility Modifiers and Installation Effects)
Figure 1308 (Sheet 1)

7B ALL

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ENGINE SHOP MANUAL

3. N1K RATED. REFER TO FIGURE 1301.
ADJUST THE DATA TO N1K RATED.

$$FNK3 = FNK2 + \Delta FN$$

$$WFK3 = WFK2 + \Delta WF$$

$$EGTK3 (^{\circ}C) = \left[\left(\frac{EGTK2 - KSHUNT2}{KSHUNT1} + 273.15 \right) + \Delta EGT (^{\circ}K) - 273.15 \right] \cdot KSHUNT1 + KSHUNT2$$

$$N2K3 = N2K2 + \Delta N2$$

$$W2K3 = W2K2 + \Delta W2$$

WHERE

ΔFN , ΔWF , ΔEGT , $\Delta N2$, AND $\Delta W2$ ARE CALCULATED USING FIGURE 1316.

1153113-02

***** FOR 7B ALL *****

Performance Calculations (N1K)
Figure 1308 (Sheet 2)

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ENGINE SHOP MANUAL

4. CALCULATE SFCK3 AT RATED THRUST

$$SFCK3 = \left(\frac{WFK2 - \Delta WFFN}{FNK \text{ RATED}} \right)$$

WHERE

$\Delta WFFN$ = WFDR AT FNK2 - WFDR AT FNK RATED.

WFDR = FUEL FLOW VALUES FROM FIGURE 1315.

$$SFC \text{ MARGIN} = \left(\frac{SFC \text{ REF} - SFCK3}{SFC \text{ REF}} \right) \cdot 100 \quad (\text{IN PERCENT})$$

WHERE:

<u>SFC REF. @ TAKE-OFF</u>	<u>SAC LBS/HR/LB (KG/HR/DAN)</u>	<u>DAC LBS/HR/LB (KG/HR/DAN)</u>
ALL 7B27 MODELS	0.378 (0.385)	0.378 (0.385)
ALL 7B26 MODELS	0.369 (0.376)	0.370 (0.377)
ALL 7B24 MODELS	0.359 (0.366)	0.360 (0.367)
ALL 7B22 MODELS	0.354 (0.361)	0.355 (0.362)
ALL 7B20 MODELS	0.349 (0.356)	0.350 (0.357)

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***** FOR 7B ALL *****

Performance Calculations (SFC)
Figure 1308 (Sheet 3)

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ENGINE SHOP MANUAL

5. HOT DAY PERFORMANCE. A. CALCULATE THE EGT.

$$EGT_{HD} (°C) = \left[\left(\frac{EGTK3 (°C) - KSHUNT2}{KSHUNT1} + 273.15 \right) (\theta_{2HD})^{EXPECT} - 273.15 \right] KSHUNT1 + KSHUNT2$$

WHERE
KSHUNT1 = EGT SHUNT FACTOR FROM FIGURE 1317
AND KSHUNT2

	CFM56-7B27, 7B27/B1, 7B27/F, 7B27E/F, 7B27E/B1, 7B27/B1F, 7B27E/B1F, 7B27B3, 7B27A, 7B27E, 7B27E/B1, 7B27E/B3, 7B27AE	CFM56-7B26, 7B26/B1, 7B26E, 7B26E/B1, 7B26/F, 7B26E/F	CFM56-7B24	CFM56-7B24/B1	CFM56-7B22	CFM56-7B22/B1	CFM56-7B20	CFM56-7B26/B2, 7B26E/B2, 7B26/B2F, 7B26E/B2F	
SEE NOTE:	1	1	2	2	2	2	2	2	1
TKOF EXPEGT	= 0.8870	0.8852	0.8773	0.8807	0.8724	0.8742	0.8654	0.8867	
MXCN EXPEGT	= 0.8821	0.8821	0.8713	0.8713	0.8696	0.8696	0.8598	0.8713	
TKOF °2HD	= 1.052056	1.052056	1.052056	1.09023	1.052056	1.072878	1.052056	1.069408	
MXCN °2HD	= 1.034704	1.034704	1.034704	1.034704	1.034704	1.034704	1.034704	1.034704	
	CFM56-7B24	CFM56-7B24/B1	CFM56-7B22	CFM56-7B22/B1	CFM56-7B20				
SEE NOTE:	3	3	3	3	3				
TKOF EXPEGT	= 0.8781	0.8815	0.8732	0.8750	0.8662				
MXCN EXPEGT	= 0.8721	0.8721	0.8704	0.8704	0.8606				
TKOF °2HD	= 1.052056	1.09023	1.052056	1.072878	1.052056				
MXCN °2HD	= 1.034704	1.034704	1.034704	1.034704	1.034704				

NOTES:

1. THESE CORRECTION FACTORS APPLY TO BOTH SAC AND DAC MODELS AND RESPECTIVE /3 RATING MODELS.
2. THESE CORRECTION FACTORS APPLY TO ALL ENGINES WITH PRE 7.B.V.2 EEC SOFTWARE VERSION.
3. THESE CORRECTION FACTORS APPLY TO ALL ENGINES WITH 7.B.V.2 EEC SOFTWARE VERSION OR HIGHER VERSION.

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***** FOR 7B ALL *****

Performance Calculations (Hot Day Performance)
Figure 1308 (Sheet 4)

7B ALL

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ENGINE SHOP MANUAL

B. CALCULATE THE N2CC3 AT TAKEOFF:

1. CALCULATE THE TEMPERATURE AT 14300 PHYSICAL CORE SPEED:

IF $N2K3 \leq 14300$

$$T2143H = 518.67 \cdot (\text{EXP}(\text{LN}(14300/N2K3)/\text{EXPN2HD})) \cdot ^\circ\text{R}$$

IF $N2K3 > 14300$

$$T2143H = 518.67 \cdot (\text{EXP}(\text{LN}(14300/N2K3)/\text{EXPN2CHD})) \cdot ^\circ\text{R}$$

2. CALCULATE HOT DAY CORRECTED CORE SPEED:

IF $T2143H \leq \text{THD IN } ^\circ\text{R}$

$$N2CC3 = (14300/(T2143H/518.67))^{** \text{EXPN2CHD}} \cdot (\theta_{2HD}^{** \text{EXPN2CHD}})$$

IF $T2143H > \text{THD IN } ^\circ\text{R}$

$$N2CC3 = (14300/(T2143H/518.67))^{** \text{EXPN2HD}} \cdot (\theta_{2HD}^{** \text{EXPN2HD}})$$

WHERE

EXPN2HD = THETA EXPONENT BELOW PHYSICAL N2 OF 14300. CALCULATED FROM FIGURE 1311.
USE HOT DAY PHYSICAL FAN SPEED DEFINED AS $N1HD = N1K \text{ RATED} \cdot \theta_{2HD}^{** \text{EXPN1}}$.

EXPN2CHD = THETA EXPONENT ABOVE PHYSICAL N2 OF 14300. CALCULATED FROM FIGURE 1311.
USE HOT DAY PHYSICAL FAN SPEED DEFINED AS $N1HD = N1K \text{ RATED} \cdot \theta_{2HD}^{** \text{EXPN1}}$.

THD = FLAT RATE TEMPERATURE FROM FIGURE 1301.

N1K RATED = RATED FAN SPEED FROM FIGURE 1301.

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***** FOR 7B ALL *****

Performance Calculations (Hot Day Performance)
Figure 1308 (Sheet 5)

7B ALL

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ENGINE SHOP MANUAL

6. PERFORMANCE WITH FMN1 INSTALLED

- A. ENTER FIGURE 1320 WITH THE THRUST MARGIN CALCULATED IN STEP 8.A. AND CHOOSE A MODIFIER LEVEL. USE THE TABLE CORRESPONDING TO THE EEC SOFTWARE VERSION.
- B. ENTER FIGURE 1321 WITH THE MODIFIER FROM STEP 6.A. AND FIND THE CHANGE IN FAN SPEED.
- C. CALCULATE FNM, N2M AND EGT_M BY USING FIGURE 1316, ENTER THE TABLE ONCE WITH N1K RATED AND READ FNDR, N2DR AND EGTDR. ENTER THE TABLE AGAIN AT N1K RATED LESS THE SPEED DETERMINED IN STEP 6.B. AND READ FNDR, N2DR AND EGTDR. DIFFERENCES BETWEEN THESE TWO SETS OF NUMBERS BECOMES Δ FNM, Δ N2M AND Δ EGT_M RESPECTIVELY.

$$\begin{aligned} \text{D. FNK3M} &= \text{FNK3} - \Delta \text{FNM} \\ \text{N2K3M} &= \text{N2K3} - \Delta \text{N2M} \\ \text{EGTK3M} &= \text{EGTK3 (}^{\circ}\text{C)} - \Delta \text{EGTM (}^{\circ}\text{C)} \end{aligned}$$

7. HD PERFORMANCE WITH FMN1 INSTALLED

- A. ENTER FIGURE 1320 WITH THE FAN SPEED MODIFIER LEVEL AND GET Δ N1K

$$\text{N1KRM} = \text{N1K RATED} - \Delta \text{N1K} \\ \text{(FIGURE 1301)}$$

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***** FOR 7B ALL *****

Performance Calculations (with FMN1 Installed)
Figure 1308 (Sheet 6)

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ENGINE SHOP MANUAL

B. HD EGT

$$\text{EGTHDM} = \text{EGTHD } (^{\circ}\text{C}) - \Delta \text{EGTM } (^{\circ}\text{C})$$

C. N2HD

$$\text{N2CC3M} = \text{N2CC3} - \Delta \text{N2M IN RPM}$$

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***** FOR 7B ALL *****

Performance Calculations (Hot Day Performance)
Figure 1308 (Sheet 7)

7B ALL

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ENGINE SHOP MANUAL

8. PERFORMANCE MARGINS

$$A. \text{ THRUST MARGIN (\%)} = \left[\frac{\text{FNK3} \text{ (OR) FNK3M} - \text{FNK}_{\text{RATED}} \text{ FROM FIG. 1301}}{\text{FNK}_{\text{RATED}}} \right] \cdot 100$$

$$B. \text{ HOT DAY EGT MARGIN (}^{\circ}\text{C)} = \left(\text{HOT DAY EGT LIMIT (}^{\circ}\text{C) FROM FIG. 1301} - \text{EGTHD (}^{\circ}\text{C) (OR) EGTHDM} \right)$$

$$C. \text{ HOT DAY N2 (\%)} = \left[\frac{\text{HOT DAY N2 LIMIT REFER TO FIGURE 1301} - \text{N2CC3 (OR) N2CC3M}}{\text{HOT DAY N2 LIMIT}} \right] \cdot 100$$

$$D. \text{ SFC MARGIN (\%)} = \left(\frac{\text{SFC}_{\text{REF}} - \text{SFCK3}}{\text{SFC}_{\text{REF}}} \right) \cdot 100$$

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***** FOR 7B ALL *****

Performance Calculations (Performance Margins)
Figure 1308 (Sheet 8)

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ENGINE SHOP MANUAL

SPECIFIC HUMIDITY* GRAINS/LB (GRAMS/KG)	FAN SPEED KHN1	CORE SPEED KHN2	EGT KHEGT	THRUST KFN	FUEL FLOW KHWF
0 (0)	1.00000	1.00000	1.00000	1.00000	1.00000
10 (1.4)	0.99956	0.99978	1.00013	1.00003	0.99931
20 (2.9)	0.99913	0.99956	1.00026	1.00005	0.99862
30 (4.3)	0.99869	0.99934	1.00039	1.00008	0.99793
40 (5.7)	0.99826	0.99911	1.00051	1.00010	0.99724
50 (7.1)	0.99782	0.99889	1.00064	1.00013	0.99654
60 (8.6)	0.99739	0.99867	1.00077	1.00015	0.99585
70 (10.0)	0.99695	0.99845	1.00090	1.00018	0.99516
80 (11.4)	0.99651	0.99823	1.00103	1.00021	0.99447
90 (12.9)	0.99608	0.99801	1.00116	1.00023	0.99378
100 (14.3)	0.99564	0.99778	1.00129	1.00026	0.99309
110 (15.7)	0.99521	0.99756	1.00141	1.00028	0.99239
120 (17.1)	0.99477	0.99734	1.00154	1.00031	0.99170
130 (18.6)	0.99434	0.99712	1.00167	1.00033	0.99101
140 (20.0)	0.99390	0.99690	1.00180	1.00036	0.99032
150 (21.4)	0.99346	0.99668	1.00193	1.00039	0.98963
160 (22.9)	0.99303	0.99646	1.00206	1.00041	0.98894
170 (24.3)	0.99259	0.99624	1.00219	1.00044	0.98825
180 (25.7)	0.99216	0.99602	1.00231	1.00046	0.98755
190 (27.1)	0.99172	0.99579	1.00244	1.00049	0.98686
200 (28.6)	0.99129	0.99557	1.00257	1.00051	0.98617

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***** FOR 7B ALL *****

Factors for Humidity Correction
Figure 1309

7B ALL

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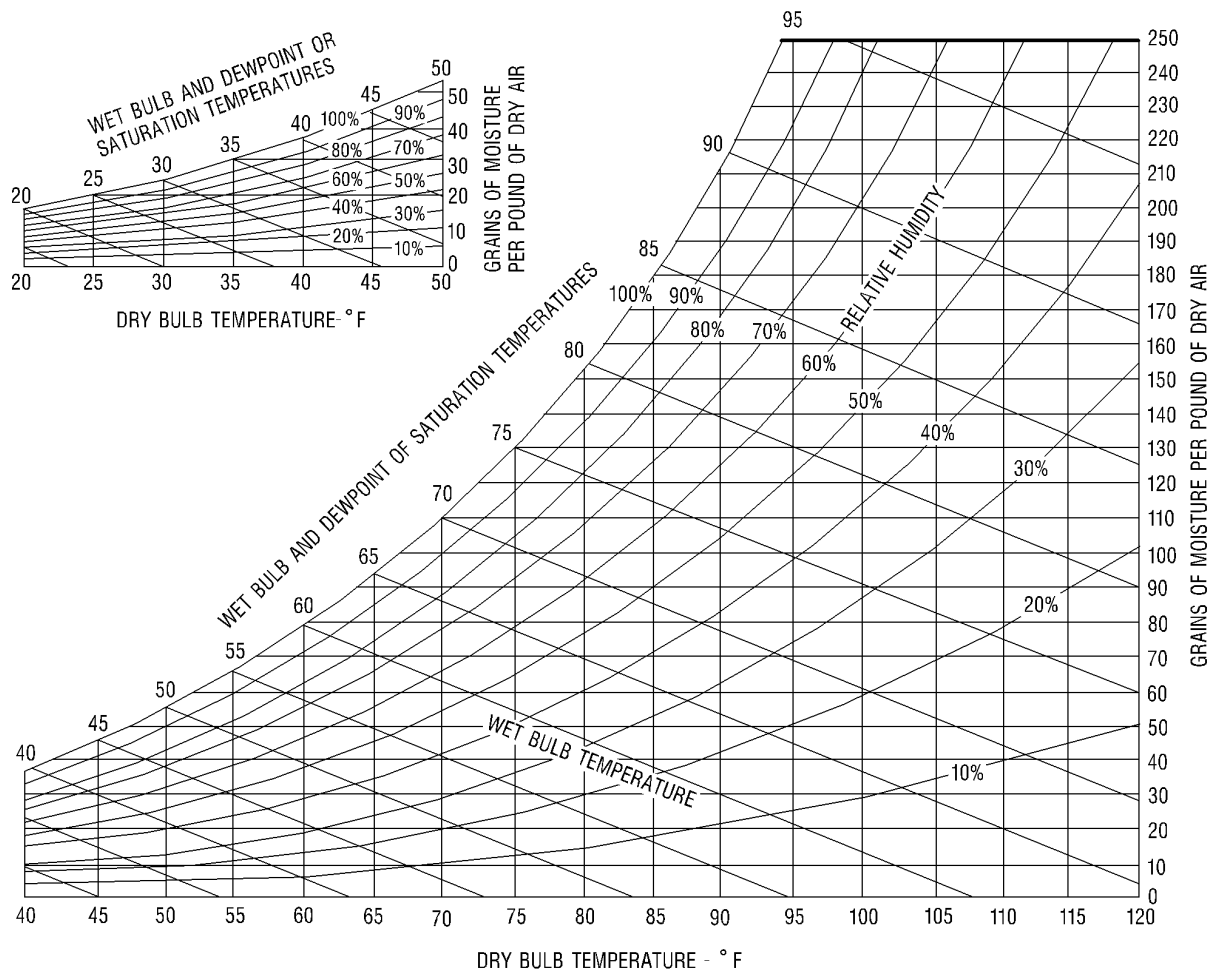
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ENGINE SHOP MANUAL



***** FOR 7B ALL *****

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Humidity Chart
Figure 1310

7B ALL

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ENGINE SHOP MANUAL

N1R2XX	EXP1
0	0.5000
1552.05	0.5000
2070.00	0.4980
2587.50	0.4950
3105.00	0.4930
3622.50	0.4910
4140.00	0.4880
4657.50	0.4840
4800.00	0.4800
4916.25	0.4750
5071.50	0.4520
5123.25	0.4410
5175.00	0.4200
5226.75	0.4170
6210.00	0.4170

WHERE: $N1R2XX = \frac{N1MEAS * KHN1}{\theta^{2 * XX}}$ AND $XX = 0.47$ INITIALLY, AND THEN RECALCULATE $N1R2XX$ WITH $EXP1$ FROM ABOVE AT LEAST TWICE

				BELOW 14300	ABOVE 14300	
N1MEAS	EXPEGT	N1MEAS	EXPWF	RPM EXPN2	RPM EXPN2C	EXPT3
500	0.844	500	0.358	0.500	0.378	0.975
4163	0.844	1200	0.358	0.500	0.378	0.975
4563	0.860	1400	0.428	0.500	0.378	0.967
4863	0.872	2000	0.428	0.500	0.378	0.950
5163	0.884	2250	0.518	0.500	0.378	0.945
5244	0.887	2500	0.607	0.500	0.378	0.945
6000	0.887	2650	0.607	0.500	0.378	0.945
		3000	0.607	0.500	0.378	0.945
		3500	0.607	0.500	0.378	0.940
		4000	0.615	0.500	0.378	0.918
		4250	0.619	0.500	0.378	0.913
		4500	0.623	0.500	0.378	0.905
		4650	0.629	0.500	0.378	0.900
		4750	0.636	0.500	0.378	0.898
		5000	0.650	0.500	0.378	0.875
		5150	0.650	0.500	0.357	0.855
		5250	0.650	0.500	0.357	0.840
		5500	0.650	0.500	0.357	0.830

1284529-03

***** FOR 7B ALL *****

Theta Exponents (SAC and DAC Unless Specified)
Figure 1311

7B ALL

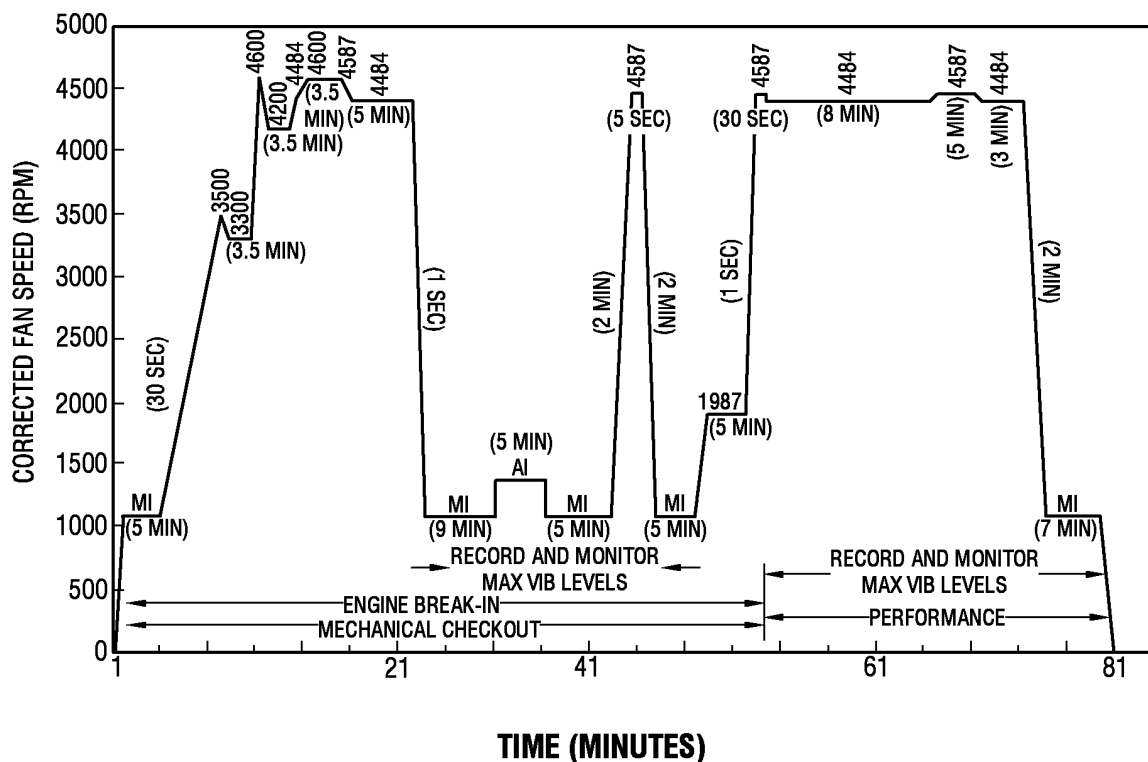
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7B20, 7B20/2, AND 7B20/3 ACCEPTANCE SCHEDULE PRE 7BV EEC SOFTWARE



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***** FOR 7B ALL *****

Acceptance Test Schedule
Figure 1312 (Sheet 1)

7B ALL

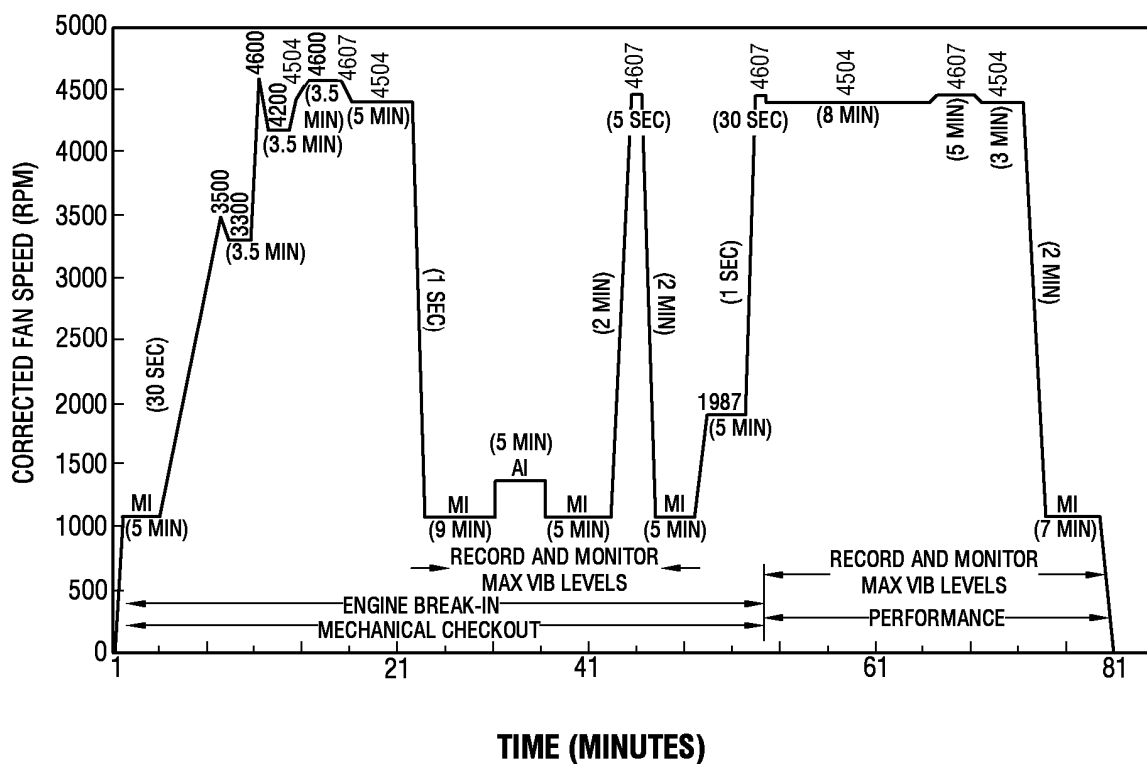
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ENGINE SHOP MANUAL

7B20, 7B20/2, 7B20/3 AND 7B20E ACCEPTANCE SCHEDULE WITH 7BV EEC SOFTWARE AND HIGHER



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***** FOR 7B ALL *****

Acceptance Test Schedule
Figure 1312 (Sheet 2)

7B ALL

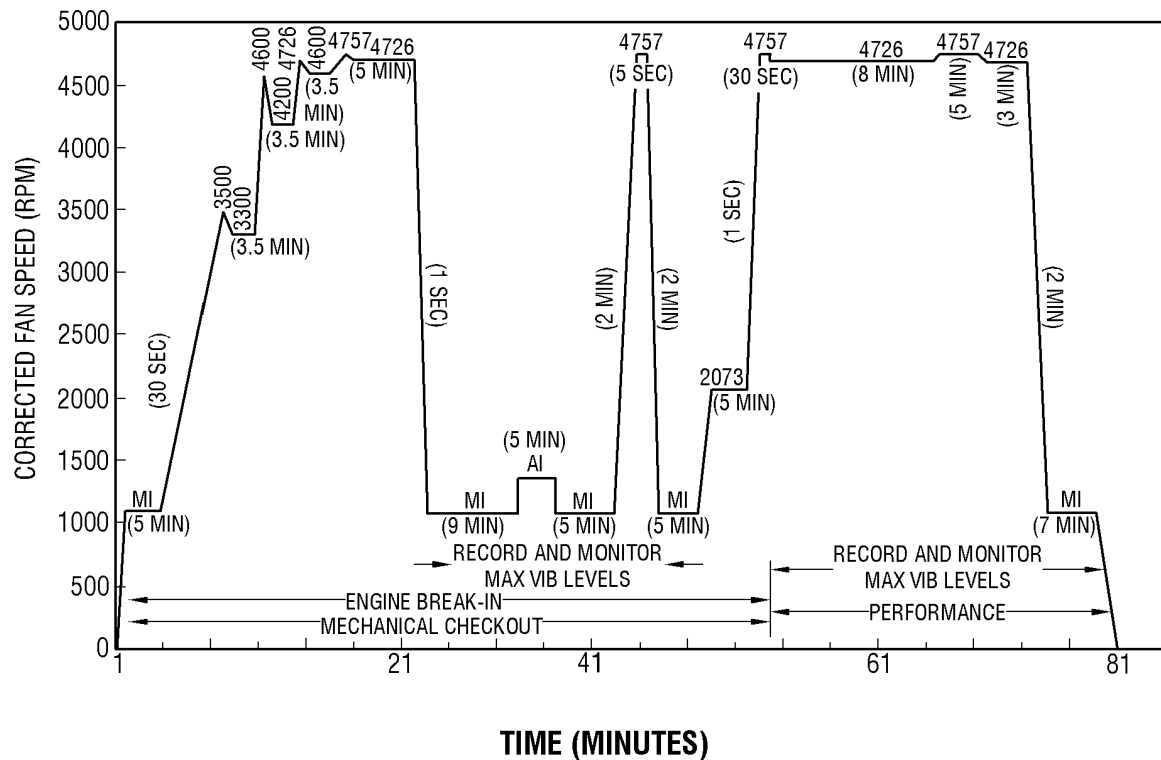
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ENGINE SHOP MANUAL

**7B22, 7B22/2, 7B22/3, 7B22/B1, AND 7B22/3B1
ACCEPTANCE SCHEDULE
PRE 7BV EEC SOFTWARE**



1279953-01

***** FOR 7B ALL *****

Acceptance Test Schedule
Figure 1312 (Sheet 3)

7B ALL

72-00-00

TESTING 003

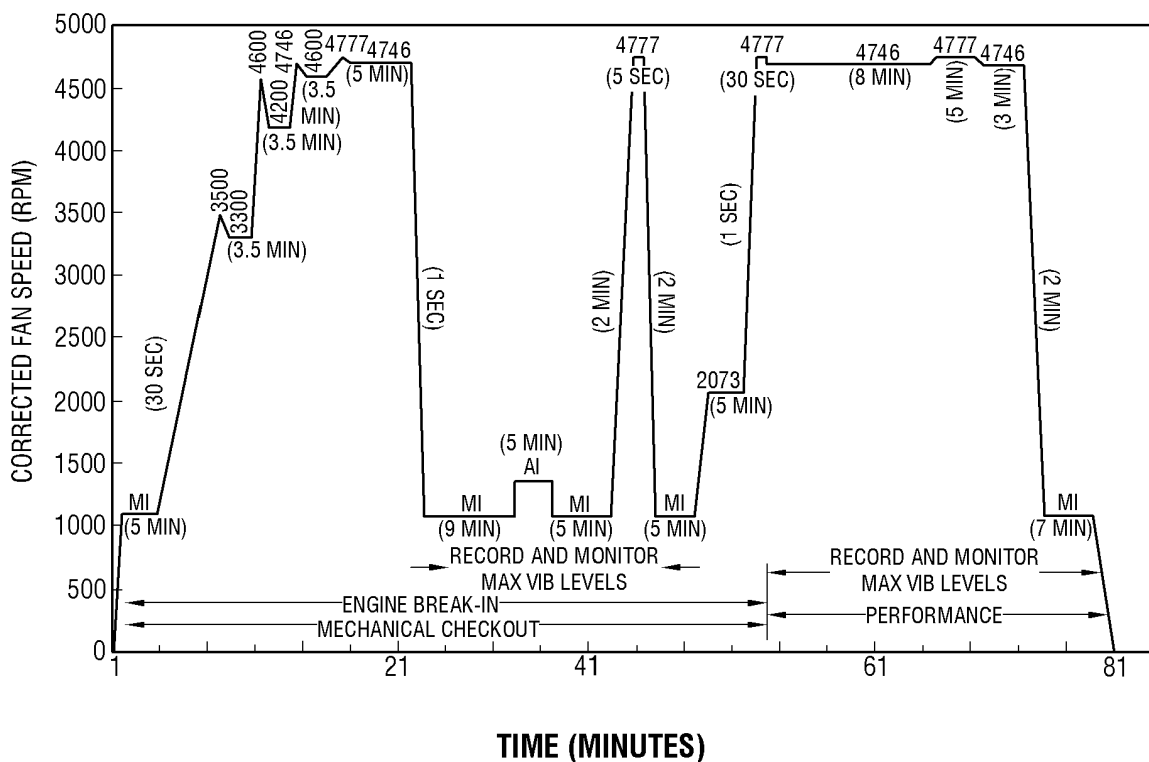
PAGE 1395

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ENGINE SHOP MANUAL

7B22, 7B22/2, 7B22/3, 7B22/B1, 7B22/3B1, 7B22E AND 7B22E/B1 ACCEPTANCE SCHEDULE WITH 7BV EEC SOFTWARE AND HIGHER



1355913-00

***** FOR 7B ALL *****

Acceptance Test Schedule
Figure 1312 (Sheet 4)

7B ALL

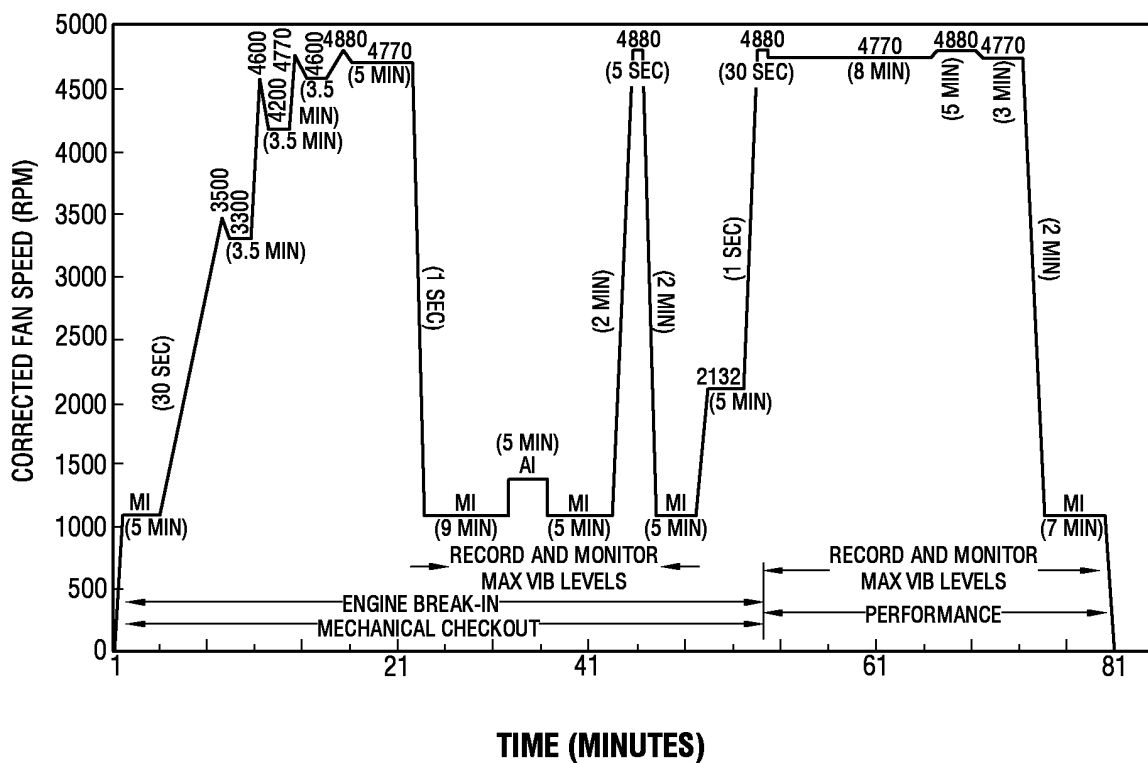
72-00-00

TESTING 003
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CFM56-7B

ENGINE SHOP MANUAL

7B24, 7B24/2, 7B24/3, 7B24/B1, 7B24/2B1, AND 7B24/3B1 ACCEPTANCE SCHEDULE PRE 7BV EEC SOFTWARE



1251918-02

***** FOR 7B ALL *****

Acceptance Test Schedule
Figure 1312 (Sheet 5)

7B ALL

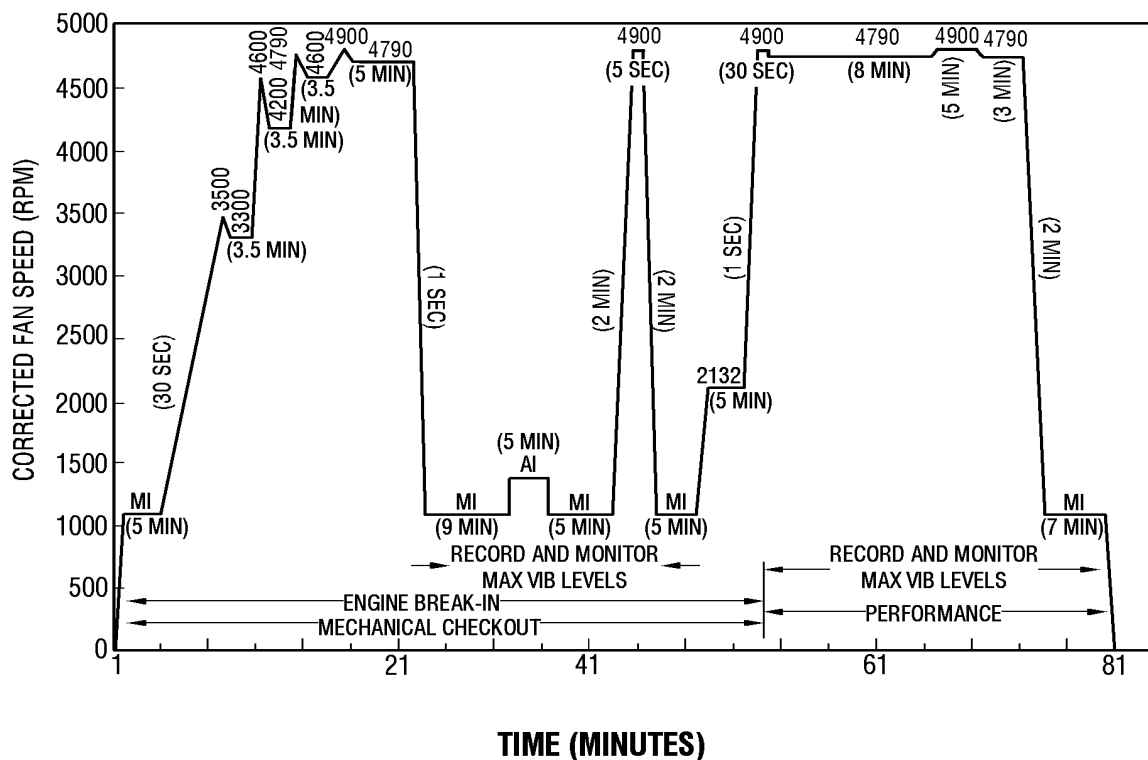
72-00-00

TESTING 003
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ENGINE SHOP MANUAL

7B24, 7B24/2, 7B24/3, 7B24/B1, 7B24/2B1, 7B24/3B1, 7B24E, 7B24E/B1 ACCEPTANCE SCHEDULE WITH 7BV EEC SOFTWARE AND HIGHER



1355914-00

***** FOR 7B ALL *****

Acceptance Test Schedule
Figure 1312 (Sheet 6)

7B ALL

72-00-00

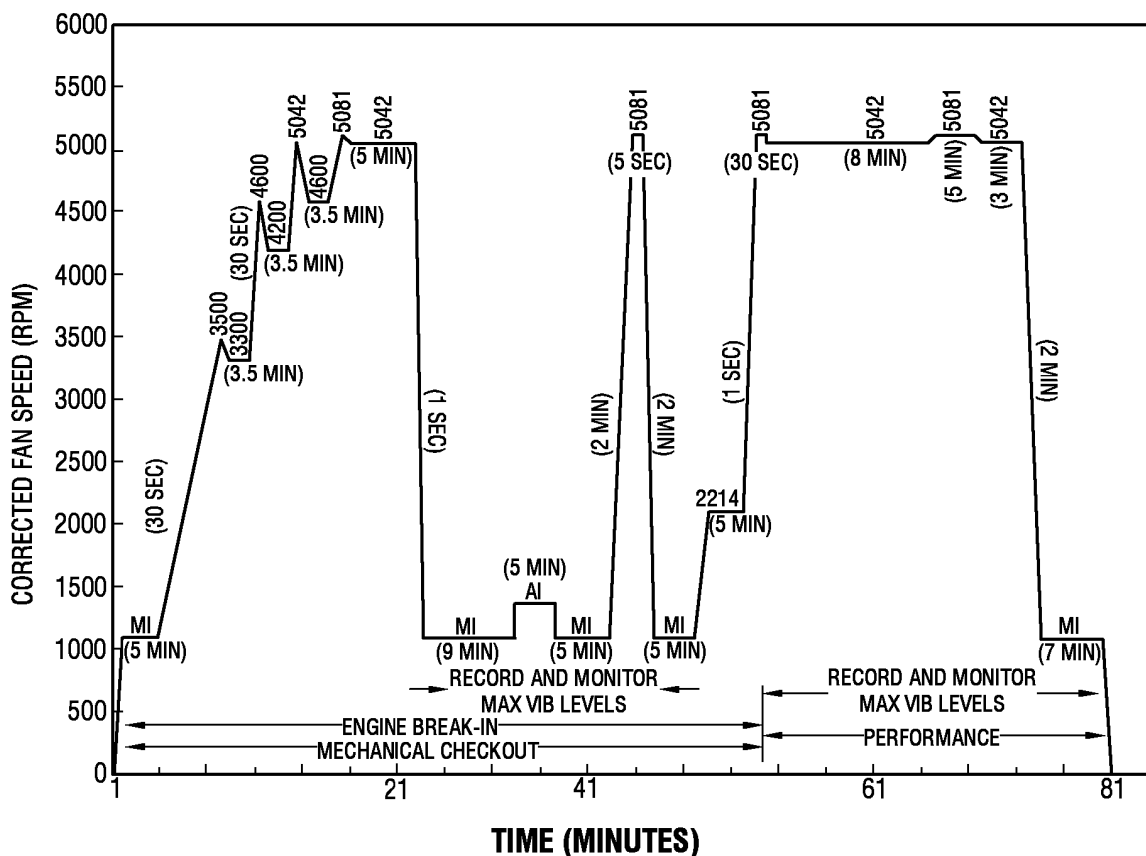
TESTING 003
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ENGINE SHOP MANUAL

7B26, 7B26/2, 7B26/3, 7B26/B1, 7B26/3B1, 7B26/3F, 7B26E, 7B26E/B1, 7B26E/F, 7B26E/B1F

ACCEPTANCE SCHEDULE



1251925-02

***** FOR 7B ALL *****

Acceptance Test Schedule
Figure 1312 (Sheet 7)

7B ALL

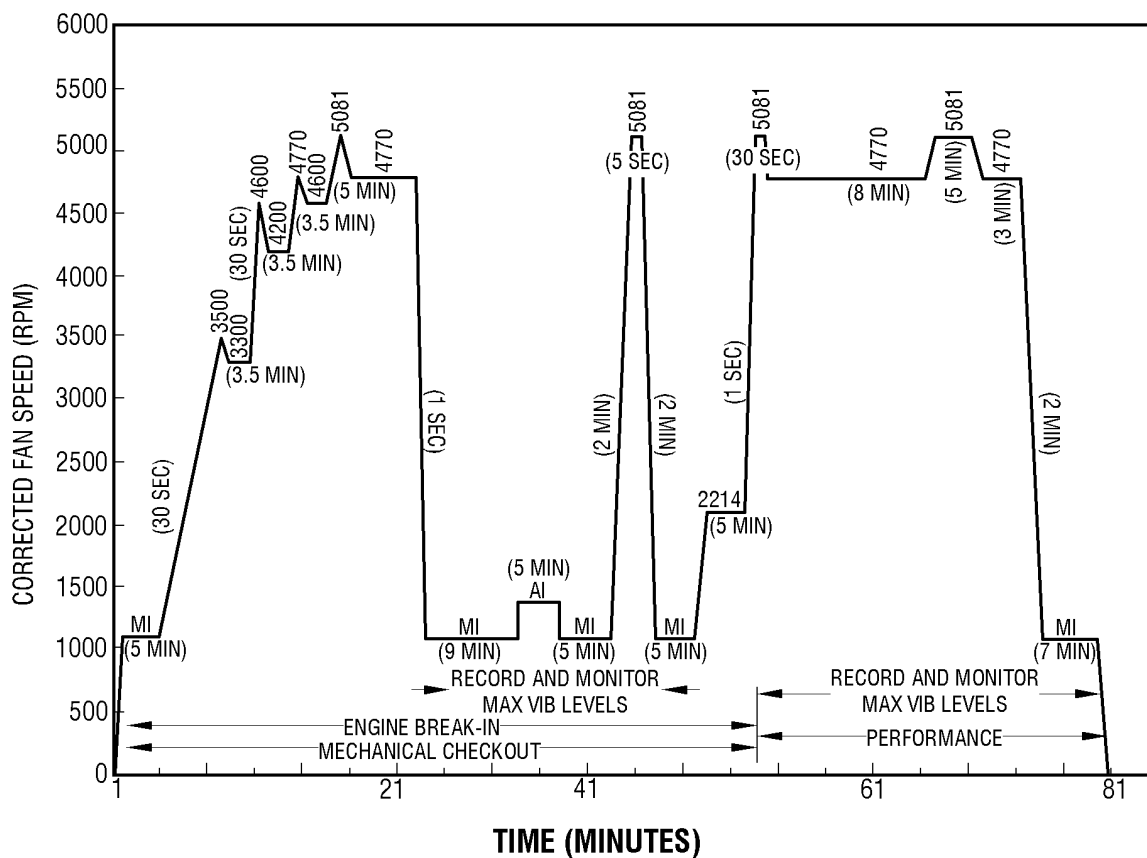
72-00-00

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ENGINE SHOP MANUAL

7B26/B2, 7B26/3B2, 7B26/3B2F, 7B26E/B2 AND 7B26E/B2F ACCEPTANCE SCHEDULE



1222242-03

***** FOR 7B ALL *****

Acceptance Test Schedule
Figure 1312 (Sheet 8)

7B ALL

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ENGINE SHOP MANUAL

PRE 7BV EEC SOFTWARE



A TEST CELL CONNECTOR MUST BE USED WHEN MULTIPLE RATINGS IN ONE RUN.

***** FOR 7B ALL *****

Figure 1313 (Sheet 1)

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ENGINE SHOP MANUAL

INLET CONDENSATION CORRECTIONS

$$\begin{array}{lll} \text{N1} & \text{KCONDN1} & = 1 + (\text{N1KFAC} \cdot \text{T RISE}) \\ \text{N2} & \text{KCONDN2} & = 1 + (\text{N2KFAC} \cdot \text{T RISE}) \\ \text{EGT} & \text{KCONDT} & = 1 + (\text{TKFAC} \cdot \text{T RISE}) \\ \text{WF} & \text{KCONDW} & = 1 + (\text{WKFAC} \cdot \text{T RISE}) \\ \text{W2} & \text{KCONDA} & = 1 + (\text{AKFAC} \cdot \text{T RISE}) \end{array}$$

NOTES:

- (1) GET THE INLET CONDENSATION K FACTORS FROM THE TABLE BELOW AS A FUNCTION OF N1K RATED.
- (2) READ T RISE (° F) AS A FUNCTION OF POWER SETTING, T12, AND PERCENT OF RELATIVE HUMIDITY.

INLET CONDENSATION K FACTORS

N1K	N1	N2	EGT	WF	W2
RPM	N1KFAC	N2KFAC	TKFAC	WKFAC	AKFAC
5229	-0.0002	0	-0.0002	-0.0001	0
5042	-0.0001	0	-0.0002	-0.0001	0
4880	-0.0001	0	-0.0002	-0.0001	0
4587	-0.0001	0	-0.0002	-0.00005	0
3716	-0.0001	0	-0.0002	-0.00005	0

NOTE:

MAKE A LINEAR INTERPOLATION BETWEEN THE CORRECTED N1 POINTS
WHERE

$$\text{N1K} = \text{N1MEAS} \cdot \frac{\text{KHN1}}{(\theta_2^{\text{EXP N1}})}$$

1106308-03

***** FOR 7B ALL *****

Inlet Condensation Corrections
Figure 1314

7B ALL

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ENGINE SHOP MANUAL

INLET CONDENSATION - DEG F 7B20, 7B20/2, 7B20/3, 7B20E TO

T2 DEG F REL. HUM.	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	110	120
10	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
20	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
30	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
40	0.1	0.1	0.1	0.2	0.2	0.2	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
50	0.2	0.3	0.4	0.6	0.8	1.1	1.4	1.6	1.9	2.1	2.1	2.1	1.9	1.6	1.1	0.6
60	0.3	0.4	0.7	1.0	1.4	1.9	2.6	3.3	4.0	4.7	5.3	5.7	6.0	6.1	6.1	6.0
70	0.4	0.6	0.9	1.4	2.0	2.8	3.8	4.9	6.1	7.2	8.3	9.2	9.8	10.3	10.6	10.8
80	0.5	0.7	1.2	1.8	2.6	3.7	5.0	6.5	8.1	9.7	11.1	12.4	13.4	14.2	14.8	15.2
90	0.6	0.9	1.4	2.2	3.2	4.5	6.2	8.1	10.1	12.0	13.8	15.4	16.7	17.8	18.6	19.2
100	0.6	1.1	1.7	2.6	3.8	5.4	7.3	9.6	12.0	14.3	16.4	18.3	19.8	21.1	22.1	22.9

7B20, 7B20/2, 7B20/3, 7B20E MC

T2 DEG F REL. HUM.	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	110	120
10	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
20	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
30	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
40	0.0	0.1	0.1	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
50	0.1	0.2	0.3	0.5	0.6	0.8	1.0	1.1	1.2	1.2	1.1	0.9	0.6	0.2	0.0	0.0
60	0.2	0.4	0.6	0.9	1.2	1.7	2.2	2.8	3.3	3.8	4.2	4.5	4.7	4.7	4.6	4.3
70	0.3	0.5	0.8	1.2	1.8	2.5	3.4	4.4	5.4	6.3	7.2	7.9	8.4	8.8	9.0	9.1
80	0.4	0.7	1.1	1.6	2.4	3.4	4.6	5.9	7.3	8.7	10.0	11.1	11.9	12.6	13.1	13.4
90	0.5	0.9	1.3	2.0	3.0	4.2	5.8	7.5	9.2	11.0	12.6	14.0	15.2	16.2	16.9	17.4
100	0.6	1.0	1.6	2.4	3.6	5.1	6.9	8.9	11.1	13.2	15.2	16.9	18.3	19.4	20.4	21.1

NOTE:

BOTH SAC AND DAC MODELS.

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***** FOR 7B ALL *****

Temperature Rise Values
Figure 1315 (Sheet 1)

7B ALL

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ENGINE SHOP MANUAL

INLET CONDENSATION - DEG F 7B22, 7B22/2, 7B22/B1, 7B22/3, 7B22E, 7B22/3B1, 7B22E/B1, TO

T2 DEG F REL. HUM.	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	110	120
10	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
20	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
30	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
40	0.1	0.2	0.3	0.4	0.5	0.7	0.8	0.9	0.9	0.8	0.6	0.3	0.0	0.0	0.0	0.0
50	0.2	0.4	0.5	0.8	1.1	1.6	2.1	2.6	3.2	3.7	4.1	4.3	4.4	4.4	4.1	3.8
60	0.3	0.5	0.8	1.2	1.8	2.5	3.3	4.3	5.4	6.4	7.3	8.1	8.7	9.1	9.3	9.3
70	0.4	0.7	1.1	1.6	2.4	3.3	4.6	6.0	7.5	9.0	10.4	11.6	12.6	13.4	13.9	14.2
80	0.5	0.8	1.3	2.0	3.0	4.2	5.8	7.6	9.6	11.5	13.3	15.0	16.3	17.4	18.1	18.7
90	0.6	1.0	1.6	2.4	3.6	5.1	7.0	9.2	11.6	14.0	16.2	18.1	19.7	21.0	22.0	22.8
100	0.7	1.2	1.8	2.8	4.2	6.0	8.2	10.8	13.6	16.3	18.8	21.1	22.9	24.4	25.6	26.5

7B22, 7B22/2, 7B22/B1, 7B22/3, 7B22E, 7B22/3B1, 7B22E/B1 MC

T2 DEG F REL. HUM.	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	110	120
10	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
20	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
30	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
40	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.7	0.7	0.5	0.3	0.0	0.0	0.0	0.0	0.0
50	0.2	0.3	0.5	0.8	1.1	1.5	2.0	2.4	2.9	3.3	3.7	3.9	3.9	3.8	3.5	3.1
60	0.3	0.5	0.8	1.2	1.7	2.4	3.2	4.1	5.1	6.1	6.9	7.6	8.2	8.5	8.6	8.6
70	0.4	0.7	1.1	1.6	2.3	3.2	4.4	5.8	7.2	8.7	10.0	11.1	12.1	12.8	13.2	13.5
80	0.5	0.8	1.3	2.0	2.9	4.1	5.6	7.4	9.3	11.2	12.9	14.4	15.7	16.7	17.5	18.0
90	0.6	1.0	1.5	2.4	3.5	5.0	6.9	9.0	11.3	13.6	15.7	17.6	19.1	20.4	21.3	22.0
100	0.7	1.1	1.8	2.8	4.1	5.9	8.1	10.6	13.3	15.9	18.3	20.5	22.3	23.8	24.9	25.8

NOTE:
BOTH SAC AND DAC MODELS.

1279956-01

***** FOR 7B ALL *****

Temperature Rise Values
Figure 1315 (Sheet 2)

7B ALL

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ENGINE SHOP MANUAL

INLET CONDENSATION - DEG F 7B24, 7B24/2, 7B24/B1, 7B24/2B1, 7B24/3, 7B24E, 7B24/3B1, 7B24E/B1 TO

T2 DEG F REL HUM.	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	110	120
10	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
20	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
30	0.1	0.1	0.1	0.1	0.1	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
40	0.2	0.2	0.4	0.5	0.8	1.0	1.3	1.6	1.8	1.9	2.0	1.9	1.6	1.2	0.6	0.0
50	0.3	0.4	0.6	1.0	1.4	1.9	2.6	3.3	4.1	4.9	5.5	6.1	6.4	6.5	6.5	6.2
60	0.4	0.6	0.9	1.4	2.0	2.8	3.8	5.1	6.4	7.7	8.9	9.9	10.8	11.3	11.7	11.9
70	0.4	0.7	1.2	1.8	2.6	3.7	5.1	6.8	8.6	10.4	12.1	13.6	14.8	15.8	16.5	16.9
80	0.5	0.9	1.4	2.2	3.2	4.6	6.4	8.5	10.7	13.0	15.1	17.0	18.6	19.8	20.8	21.4
90	0.6	1.1	1.7	2.6	3.9	5.5	7.6	10.1	12.8	15.5	18.0	20.2	22.1	23.6	24.7	25.6
100	0.7	1.2	1.9	3.0	4.5	6.4	8.9	11.8	14.8	17.9	20.8	23.2	25.3	27.1	28.4	29.4

7B24, 7B24/2, 7B24/B1, 7B24/2B1 7B24/3, 7B24E, 7B24/3B1, 7B26/B2, 7B26/3B2, 7B26/3B2F 7B24E/B1, 7B26E/B2, 7B26E/B2F MC

T2 DEG F REL HUM.	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	110	120
10	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
20	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
30	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
40	0.1	0.2	0.3	0.4	0.6	0.7	0.8	1.0	1.0	0.9	0.7	0.5	0.0	0.0	0.0	0.0
50	0.2	0.4	0.5	0.8	1.2	1.6	2.1	2.7	3.3	3.8	4.2	4.5	4.6	4.6	4.3	4.0
60	0.3	0.5	0.8	1.2	1.8	2.5	3.4	4.4	5.5	6.5	7.5	8.3	8.9	9.3	9.5	9.5
70	0.4	0.7	1.0	1.6	2.4	3.4	4.6	6.1	7.6	9.2	10.6	11.8	12.8	13.6	14.1	14.4
80	0.5	0.8	1.3	2.0	3.0	4.3	5.8	7.7	9.7	11.7	13.5	15.2	16.5	17.6	18.4	18.9
90	0.6	1.0	1.6	2.4	3.6	5.2	7.1	9.3	11.7	14.1	16.3	18.3	19.9	21.3	22.3	23.0
100	0.7	1.2	1.8	2.8	4.2	6.0	8.3	10.9	13.7	16.5	19.0	21.3	23.1	24.7	25.9	26.8

NOTE:

BOTH SAC AND DAC MODELS.

1153150-05

***** FOR 7B ALL *****

Temperature Rise Values
Figure 1315 (Sheet 3)

7B ALL

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ENGINE SHOP MANUAL

INLET CONDENSATION - DEG F

7B26, 7B26/2, 7B26/B1, 7B26/B2, 7B26/3, 7B26/3B1, 7B26/3B2, 7B26/3F, 7B26/3B2F
7B26E, 7B26E/B1, 7B26E/B2, 7B26E/F, 7B26E/B2F TO

T2 DEG F REL. HUM.	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	110	120
10	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
20	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
30	0.1	0.2	0.2	0.3	0.4	0.6	0.6	0.6	0.6	0.4	0.1	0.0	0.0	0.0	0.0	0.0
40	0.2	0.3	0.5	0.7	1.1	1.5	1.9	2.5	3.1	3.6	4.0	4.3	4.4	4.3	4.0	3.5
50	0.3	0.5	0.8	1.2	1.7	2.4	3.3	4.3	5.5	6.6	7.7	8.6	9.3	9.8	10.0	10.0
60	0.4	0.6	1.0	1.6	2.3	3.3	4.6	6.1	7.8	9.5	11.2	12.7	13.9	14.8	15.4	15.8
70	0.5	0.8	1.3	2.0	3.0	4.3	5.9	7.9	10.1	12.4	14.5	16.5	18.1	19.4	20.3	21.0
80	0.6	1.0	1.6	2.4	3.6	5.2	7.2	9.6	12.3	15.1	17.7	20.0	22.0	23.6	24.8	25.6
90	0.7	1.1	1.8	2.8	4.2	6.1	8.5	11.4	14.5	17.7	20.7	23.4	25.6	27.4	28.9	29.9
100	0.8	1.3	2.1	3.2	4.8	7.0	9.8	13.0	16.6	20.2	23.6	26.5	29.0	31.0	32.6	33.8

7B26, 7B26/2, 7B26/B1, 7B26/3, 7B26E, 7B26/3B1, 7B26E/B1, 7B26E/F, 7B26/3F, MC

T2 DEG F REL. HUM.	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	110	120
10	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
20	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
30	0.1	0.1	0.2	0.3	0.4	0.5	0.5	0.5	0.4	0.2	0.0	0.0	0.0	0.0	0.0	0.0
40	0.2	0.3	0.5	0.7	1.0	1.4	1.8	2.3	2.9	3.3	3.7	3.9	3.9	3.8	3.4	2.9
50	0.3	0.5	0.7	1.1	1.6	2.3	3.2	4.2	5.3	6.4	7.4	8.2	8.9	9.3	9.5	9.4
60	0.4	0.6	1.0	1.5	2.3	3.3	4.5	5.9	7.6	9.3	10.9	12.2	13.4	14.3	14.9	15.2
70	0.5	0.8	1.3	2.0	2.9	4.2	5.8	7.7	9.9	12.1	14.1	16.0	17.6	18.8	19.7	20.3
80	0.6	1.0	1.5	2.4	3.5	5.1	7.1	9.5	12.1	14.7	17.3	19.6	21.5	23.0	24.1	25.0
90	0.7	1.1	1.8	2.8	4.2	6.0	8.4	11.2	14.2	17.4	20.3	22.9	25.1	26.8	28.2	29.2
100	0.8	1.3	2.1	3.2	4.8	6.9	9.6	12.8	16.3	19.9	23.1	26.0	28.4	30.4	32.0	33.1

NOTE:
BOTH SAC AND DAC MODELS.

1224626-05

***** FOR 7B ALL *****

Temperature Rise Values
Figure 1315 (Sheet 4)

7B ALL

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ENGINE SHOP MANUAL

INLET CONDENSATION - DEG F

7B27, 7B27/2, 7B27A, 7B27/B1, 7B27/B3, 7B27/3
7B27A/3, 7B27/3B1, 7B27/3B1F, 7B27/3B3, 7B27/3F
7B27AE, 7B27E, 7B27E/B1, 7B27E/B3, 7B27E/F, 7B27E/B1F TO

T2 DEG F REL. HUM.	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	110	120
10	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
20	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
30	0.1	0.2	0.3	0.4	0.5	0.7	0.9	1.0	1.0	1.0	0.8	0.5	0.0	0.0	0.0	0.0
40	0.2	0.3	0.5	0.8	1.2	1.6	2.2	2.8	3.6	4.2	4.8	5.2	5.5	5.5	5.3	4.9
50	0.3	0.5	0.8	1.2	1.8	2.6	3.5	4.7	6.0	7.3	8.6	9.6	10.5	11.1	11.5	11.6
60	0.4	0.7	1.1	1.6	2.4	3.5	4.9	6.5	8.4	10.3	12.1	13.8	15.2	16.2	17.0	17.4
70	0.5	0.8	1.3	2.1	3.1	4.5	6.2	8.3	10.7	13.2	15.5	17.7	19.4	20.9	21.9	22.7
80	0.6	1.0	1.3	2.5	3.7	5.4	7.5	10.1	13.0	15.9	18.8	21.3	23.4	25.1	26.4	27.4
90	0.7	1.2	1.9	2.9	4.3	6.3	8.8	11.8	15.2	18.6	21.8	24.7	27.1	29.1	30.6	31.7
100	0.8	1.3	2.1	3.3	5.0	7.2	10.1	13.5	17.3	21.2	24.8	27.9	30.6	32.7	34.4	35.6

7B27, 7B27/2, 7B27A, 7B27A/3, 7B27/B1, 7B27/B3, 7B27/3

7B27/3B1, 7B27/3B1F, 7B27/3B3, 7B27/3F
7B27AE, 7B27E, 7B27E/B1, 7B27E/B3, 7B27E/F, 7B27E/B1F MC

T2 DEG F REL. HUM.	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	110	120
10	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
20	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
30	0.1	0.1	0.2	0.3	0.5	0.5	0.5	0.5	0.4	0.2	0.0	0.0	0.0	0.0	0.0	0.0
40	0.2	0.3	0.5	0.7	1.0	1.4	1.8	2.3	2.9	3.3	3.7	3.9	3.9	3.8	3.4	2.9
50	0.3	0.5	0.7	1.1	1.6	2.3	3.2	4.2	5.3	6.4	7.4	8.2	8.9	9.3	9.5	9.4
60	0.4	0.6	1.0	1.5	2.3	3.3	4.5	5.9	7.6	9.3	10.9	12.2	13.4	14.3	14.9	15.2
70	0.5	0.8	1.3	2.0	2.9	4.2	5.8	7.7	9.9	12.1	14.1	16.0	17.6	18.8	19.7	20.3
80	0.6	1.0	1.5	2.4	3.5	5.1	7.1	9.5	12.1	14.7	17.3	19.6	21.5	23.0	24.1	25.0
90	0.7	1.1	1.8	2.8	4.2	6.0	8.4	11.2	14.2	17.4	20.3	22.9	25.1	26.8	28.2	29.2
100	0.8	1.3	2.1	3.2	4.8	6.9	9.6	12.8	16.3	19.9	23.1	26.0	28.4	30.4	32.0	33.1

NOTE:
BOTH SAC AND DAC MODELS.

1153148-10

***** FOR 7B ALL *****

Temperature Rise Values
Figure 1315 (Sheet 5)

7B ALL

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ENGINE SHOP MANUAL

PERFORMANCE DERIVATIVES FOR ADJUSTING TO FAN SPEED OR THRUST (APPLY TO ALL CFM56-7B ENGINE MODELS)

N1DR RPM	FNDR lbf	FNDR daN	WFDR lb/hr	WFDR kg/hr	EGTDR deg R	EGTDR deg K	N2DR RPM	W2DR lb/sec	W2DR kg/sec
5360	28542	12696	11229	5093	2008	1116	14545	804	365
5300	28163	12528	10891	4940	1982	1101	14508	801	363
5250	27911	12415	10661	4836	1967	1093	14482	799	362
5200	27659	12303	10432	4732	1953	1085	14457	798	362
5150	27345	12164	10210	4631	1938	1077	14429	795	361
5100	26968	11996	9973	4524	1923	1068	14395	791	359
5050	26526	11800	9725	4411	1907	1060	14356	785	356
5000	26028	11578	9467	4294	1892	1051	14311	779	353
4950	25483	11336	9202	4174	1876	1042	14262	771	350
4900	24903	11077	8932	4052	1860	1033	14210	763	346
4850	24298	10808	8660	3928	1843	1024	14155	754	342
4800	23672	10530	8387	3804	1827	1015	14098	745	338
4750	23034	10246	8115	3681	1810	1006	14040	735	333
4700	22393	9961	7848	3560	1793	996	13981	725	329
4650	21757	9678	7587	3442	1777	987	13923	715	324
4600	21135	9401	7335	3327	1760	978	13866	706	320
4550	20552	9142	7103	3222	1745	970	13813	696	316
4500	19964	8881	6872	3117	1730	961	13764	687	312
4450	19389	8625	6647	3015	1714	952	13714	677	307
4400	18825	8374	6429	2916	1699	944	13664	668	303
4350	18273	8128	6217	2820	1683	935	13614	659	299
4300	17732	7888	6012	2727	1668	927	13564	649	295
4250	17203	7652	5813	2637	1653	918	13514	640	290
4200	16686	7422	5619	2549	1637	910	13464	631	286
4100	15688	6978	5253	2383	1607	893	13365	612	278
4000	14734	6554	4912	2228	1577	876	13266	594	270

HOW TO USE THE DERIVATIVE TABLE:

(A) TO COMPUTE ΔFN , ΔWF , ΔEGT , $\Delta N2$, AND $\Delta W2$:

- 1) ENTER TABLE AT N1K RATED FAN SPEED AND READ FNDR, WFDR, EGTDR, N2DR, AND W2DR.
- 2) ENTER TABLE AT N1R ACTUAL FAN SPEED AND READ FNDR, WFDR, EGTDR, N2DR, AND W2DR.
- 3) SUBTRACT FNDR, WFDR, EGTDR, N2DR, AND W2DR VALUES AT STEP 2 FROM THE CORRESPONDING VALUES OBTAINED AT STEP 1. THIS WILL PROVIDE ΔFN , ΔWF , ΔEGT , $\Delta N2$, AND $\Delta W2$.

(B) TO COMPUTE $\Delta WFFN$:

- 1) ENTER THE TABLE AT FNK RATED THRUST AND FNK2 THRUST AND READ WFDR VALUES.

1153154-02

***** FOR 7B ALL *****

Performance Derivative to Adjust to Rated Fan speed or Rated Thrust for
CFM56-7B
Figure 1316 (Sheet 1)

7B ALL

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ENGINE SHOP MANUAL

PERFORMANCE DERIVATIVES FOR ADJUSTING TO FAN SPEED OR THRUST (APPLY TO ALL CFM56-7B ENGINE MODELS)

N1DR RPM	FNDR lbf	FNDR daN	WFDR lb/hr	WFDR kg/hr	EGTDR deg R	EGTDR deg K	N2DR RPM	W2DR lb/sec	W2DR kg/sec
3900	13824	6149	4592	2083	1548	860	13168	576	261
3800	12957	5764	4285	1944	1520	844	13071	559	253
3700	12134	5397	3996	1813	1493	829	12975	541	245
3600	11354	5050	3729	1691	1466	815	12881	524	238
3500	10616	4722	3485	1581	1441	801	12788	507	230
3400	9922	4413	3257	1477	1418	788	12698	491	223
3300	9277	4127	3044	1381	1397	776	12602	475	216
3200	8661	3853	2840	1288	1374	763	12484	459	208
3100	8070	3590	2649	1201	1353	752	12379	444	201
3000	7504	3338	2469	1120	1333	741	12284	428	194
2500	5036	2240	1741	790	1255	697	11870	352	160
2000	3128	1391	1224	555	1213	674	11314	278	126
1500	1724	767	858	389	1213	674	10286	205	93
1000	765	340	584	265	1253	696	8453	135	61

HOW TO USE THE DERIVATIVE TABLE:

(A) TO COMPUTE ΔFN , ΔWF , ΔEGT , $\Delta N2$, AND $\Delta W2$:

- 1) ENTER TABLE AT N1K RATED FAN SPEED AND READ FNDR, WFDR, EGTDR, N2DR, AND W2DR.
- 2) ENTER TABLE AT N1R ACTUAL FAN SPEED AND READ FNDR, WFDR, EGTDR, N2DR, AND W2DR.
- 3) SUBTRACT FNDR, WFDR, EGTDR, N2DR, AND W2DR VALUES AT STEP 2 FROM THE CORRESPONDING VALUES OBTAINED AT STEP 1. THIS WILL PROVIDE ΔFN , ΔWF , ΔEGT , $\Delta N2$, AND $\Delta W2$.

(B) TO COMPUTE $\Delta WFFN$:

- 1) ENTER THE TABLE AT FNK RATED THRUST AND FNK2 THRUST AND READ WFDR VALUES.

1156329-02

***** FOR 7B ALL *****

Performance Derivative to Adjust to Rated Fan speed or Rated Thrust for
CFM56-7B

Figure 1316 (Sheet 2)

7B ALL

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ENGINE SHOP MANUAL

EGT SHUNT VALUES

MODEL	EGT SHUNT KSHUNT1	KSHUNT2 (DEG C)
7B27AE	1.0	12.0
ALL 7B27	1.0	0.0
ALL 7B27/B1	1.0	0.0
ALL 7B27/B3	1.0	0.0
7B27A, 7B27A/3	1.0	0.0
ALL 7B26	1.0	0.0
ALL 7B26/B2	1.0	0.0
ALL 7B26/B1	1.0	0.0
ALL 7B24	1.0	12.0
ALL 7B24/B1	1.0	0.0
ALL 7B22	1.0	34.0
ALL 7B22/B1	1.0	13.0
ALL 7B20	1.0	36.0

NOTE:

SAC, DAC, /3 AND E RATINGS MODELS.

1279959-01

***** FOR 7B ALL *****

EGT Shunt Values
Figure 1317

7B ALL

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS - THRUST (FN ADJ)

N1R RPM	ATC LOSS	NACELLE PROBE LOSS	BELLMOUTH LOSS
5300	0.9964	1.0000	1.0078
5250	0.9965	1.0000	1.0078
5200	0.9965	1.0000	1.0077
5175	0.9966	1.0000	1.0077
5150	0.9967	1.0000	1.0076
5125	0.9968	1.0000	1.0076
5100	0.9968	1.0000	1.0075
5050	0.9969	1.0000	1.0074
5000	0.9969	1.0000	1.0073
4950	0.9969	1.0000	1.0071
4900	0.9968	1.0000	1.0070
4850	0.9967	1.0000	1.0069
4800	0.9966	1.0000	1.0068
4750	0.9965	1.0000	1.0066
4700	0.9964	1.0000	1.0065
4650	0.9964	1.0000	1.0064
4600	0.9964	1.0000	1.0063
4550	0.9963	1.0000	1.0062
4500	0.9961	1.0000	1.0061
4450	0.9959	1.0000	1.0060
4400	0.9959	1.0000	1.0059

NOTE:

FN ADJ IS THE PRODUCT OF THE ADJUSTMENTS ABOVE.
TO OBTAIN ADJUSTMENTS, LINEARLY INTERPOLATE.

GSM-1153157-01-A

***** FOR 7B ALL *****

Installation Adjustments - Thrust (FN ADJ)
Figure 1318 (Sheet 1)

7B ALL

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS - THRUST (FN ADJ)

N1R RPM	ATC LOSS	NACELLE PROBE LOSS	BELLMOUTH LOSS
4350	0.9959	1.0000	1.0059
4300	0.9959	1.0000	1.0057
4250	0.9958	1.0000	1.0057
4200	0.9958	1.0000	1.0056
4100	0.9956	1.0000	1.0054
4000	0.9954	1.0000	1.0053
3900	0.9952	1.0000	1.0052
3800	0.9948	1.0000	1.0050
3700	0.9945	1.0000	1.0049
3600	0.9940	1.0000	1.0048
3500	0.9935	1.0000	1.0048
3400	0.9930	1.0000	1.0048
3300	0.9928	1.0000	1.0048
3200	0.9923	1.0000	1.0048
3100	0.9921	1.0000	1.0047
3000	0.9918	1.0000	1.0046
2900	0.9916	1.0000	1.0045
2800	0.9913	1.0000	1.0044
2600	0.9906	1.0000	1.0042
2500	0.9903	1.0000	1.0042
2400	0.9899	1.0000	1.0042

NOTE:

FN ADJ IS THE PRODUCT OF THE ADJUSTMENTS ABOVE.
TO OBTAIN ADJUSTMENTS, LINEARLY INTERPOLATE.

GSM-1153158-01-A

***** FOR 7B ALL *****

Installation Adjustments - Thrust (FN ADJ)
Figure 1318 (Sheet 2)

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS - THRUST (FN ADJ)

N1R RPM	ATC LOSS	NACELLE PROBE LOSS	BELLMOUTH LOSS
2300	0.9894	1.0000	1.0042
2200	0.9890	1.0000	1.0042
2100	0.9884	1.0000	1.0043
2000	0.9879	1.0000	1.0043
1900	0.9872	1.0000	1.0043
1800	0.9865	1.0000	1.0043
1548	0.9844	1.0000	1.0038
1204	0.9801	1.0000	1.0042
1000	0.9764	1.0000	1.0042

NOTE:

FN ADJ IS THE PRODUCT OF THE ADJUSTMENTS ABOVE.
TO OBTAIN ADJUSTMENTS, LINEARLY INTERPOLATE.

GSM-1156572-01-A

***** FOR 7B ALL *****

Installation Adjustments - Thrust (FN ADJ)
Figure 1318 (Sheet 3)

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS - FUEL FLOW (WF ADJ)

N1R RPM	ATC LOSS	NACELLE PROBE LOSS	BELLMOUTH LOSS
5300	0.9977	1.0000	1.0035
5250	0.9977	1.0000	1.0037
5200	0.9977	1.0000	1.0036
5175	0.9976	1.0000	1.0035
5150	0.9976	1.0000	1.0035
5125	0.9976	1.0000	1.0034
5100	0.9976	1.0000	1.0033
5050	0.9976	1.0000	1.0032
5000	0.9976	1.0000	1.0031
4950	0.9976	1.0000	1.0028
4900	0.9977	1.0000	1.0027
4850	0.9978	1.0000	1.0026
4800	0.9980	1.0000	1.0025
4750	0.9981	1.0000	1.0023
4700	0.9984	1.0000	1.0022
4650	0.9986	1.0000	1.0021
4600	0.9990	1.0000	1.0020
4550	0.9991	1.0000	1.0019
4500	0.9991	1.0000	1.0018
4450	0.9990	1.0000	1.0018
4400	0.9989	1.0000	1.0017

NOTE:

WF ADJ IS THE PRODUCT OF THE ADJUSTMENTS ABOVE.
TO OBTAIN ADJUSTMENTS, LINEARLY INTERPOLATE.

GSM-1153159-01-A

***** FOR 7B ALL *****

Installation Adjustments - Fuel Flow (WF ADJ)
Figure 1318 (Sheet 4)

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS - FUEL FLOW (WF ADJ)

N1R RPM	ATC LOSS	NACELLE PROBE LOSS	BELLMOUTH LOSS
4350	0.9987	1.0000	1.0016
4300	0.9987	1.0000	1.0015
4250	0.9986	1.0000	1.0015
4200	0.9986	1.0000	1.0013
4100	0.9986	1.0000	1.0012
4000	0.9987	1.0000	1.0012
3900	0.9989	1.0000	1.0010
3800	0.9991	1.0000	1.0008
3700	0.9994	1.0000	1.0007
3600	0.9996	1.0000	1.0006
3500	0.9997	1.0000	1.0005
3400	0.9998	1.0000	1.0005
3300	0.9998	1.0000	1.0006
3200	0.9998	1.0000	1.0006
3100	0.9998	1.0000	1.0004
3000	0.9996	1.0000	1.0004
2900	0.9991	1.0000	1.0004
2800	0.9987	1.0000	1.0004
2600	0.9982	1.0000	1.0002
2500	0.9981	1.0000	1.0001
2400	0.9981	1.0000	1.0001

NOTE:

WF ADJ IS THE PRODUCT OF THE ADJUSTMENTS ABOVE.
TO OBTAIN ADJUSTMENTS, LINEARLY INTERPOLATE.

GSM-1153160-01-A

***** FOR 7B ALL *****

Installation Adjustments - Fuel Flow (WF ADJ)
Figure 1318 (Sheet 5)

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS - FUEL FLOW (WF ADJ)

N1R RPM	ATC LOSS	NACELLE PROBE LOSS	BELLMOUTH LOSS
2300	0.9983	1.0000	1.0001
2200	0.9985	1.0000	1.0001
2100	0.9988	1.0000	1.0003
2000	0.9993	1.0000	1.0003
1900	0.9998	1.0000	1.0001
1800	1.0004	1.0000	1.0002
1548	1.0020	1.0000	1.0000
1204	1.0032	1.0000	1.0000
1000	1.0018	1.0000	1.0000

NOTE:

WF ADJ IS THE PRODUCT OF THE ADJUSTMENTS ABOVE.
TO OBTAIN ADJUSTMENTS, LINEARLY INTERPOLATE.

GSM-1156571-01-A

***** FOR 7B ALL *****

Installation Adjustments - Fuel Flow (WF ADJ)
Figure 1318 (Sheet 6)

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS - CORE SPEED (N2 ADJ)

N1R RPM	ATC LOSS	NACELLE PROBE LOSS	BELLMOUTH LOSS
5300	1.0004	1.0000	0.9999
5250	1.0004	1.0000	0.9999
5200	1.0004	1.0000	1.0000
5175	1.0006	1.0000	0.9999
5150	1.0007	1.0000	0.9999
5125	1.0008	1.0000	0.9999
5100	1.0009	1.0000	0.9999
5050	1.0009	1.0000	0.9999
5000	1.0008	1.0000	0.9999
4950	1.0006	1.0000	0.9999
4900	1.0004	1.0000	0.9999
4850	1.0001	1.0000	0.9999
4800	0.9999	1.0000	0.9999
4750	0.9998	1.0000	0.9999
4700	0.9997	1.0000	0.9999
4650	0.9998	1.0000	0.9999
4600	0.9999	1.0000	0.9999
4550	1.0000	1.0000	0.9999
4500	1.0000	1.0000	0.9999
4450	1.0001	1.0000	0.9999
4400	1.0002	1.0000	0.9999

NOTE:

N2 ADJ IS THE PRODUCT OF THE ADJUSTMENTS ABOVE.
TO OBTAIN ADJUSTMENTS, LINEARLY INTERPOLATE.

GSM-1153161-01-A

***** FOR 7B ALL *****

Installation Adjustments - Core Speed (N2 ADJ)
Figure 1318 (Sheet 7)

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS - CORE SPEED (N2 ADJ)

N1R RPM	ATC LOSS	NACELLE PROBE LOSS	BELLMOUTH LOSS
4350	1.0002	1.0000	0.9999
4300	1.0003	1.0000	0.9999
4250	1.0004	1.0000	0.9999
4200	1.0004	1.0000	0.9999
4100	1.0006	1.0000	0.9999
4000	1.0006	1.0000	0.9999
3900	1.0007	1.0000	0.9999
3800	1.0007	1.0000	0.9999
3700	1.0006	1.0000	0.9999
3600	1.0005	1.0000	1.0000
3500	1.0003	1.0000	1.0000
3400	1.0004	1.0000	1.0000
3300	1.0006	1.0000	1.0000
3200	1.0009	1.0000	1.0000
3100	1.0011	1.0000	1.0000
3000	1.0012	1.0000	1.0000
2900	1.0012	1.0000	1.0000
2800	1.0011	1.0000	1.0000
2600	1.0008	1.0000	1.0000
2500	1.0005	1.0000	1.0000
2400	1.0002	1.0000	1.0000

NOTE:

N2 ADJ IS THE PRODUCT OF THE ADJUSTMENTS ABOVE.
TO OBTAIN ADJUSTMENTS, LINEARLY INTERPOLATE.

GSM-1153162-01-A

***** FOR 7B ALL *****

Installation Adjustments - Core Speed (N2 ADJ)
Figure 1318 (Sheet 8)

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS - CORE SPEED (N2 ADJ)

N1R RPM	ATC LOSS	NACELLE PROBE LOSS	BELLMOUTH LOSS
2300	0.9999	1.0000	1.0000
2200	0.9995	1.0000	1.0000
2100	0.9992	1.0000	1.0001
2000	0.9989	1.0000	1.0001
1900	0.9987	1.0000	1.0001
1800	0.9985	1.0000	1.0001
1548	0.9984	1.0000	1.0000
1204	0.9996	1.0000	1.0000
1000	1.0018	1.0000	1.0000

NOTE:

N2 ADJ IS THE PRODUCT OF THE ADJUSTMENTS ABOVE.
TO OBTAIN ADJUSTMENTS, LINEARLY INTERPOLATE.

GSM-1156570-01-A

***** FOR 7B ALL *****

Installation Adjustments - Core Speed (N2 ADJ)
Figure 1318 (Sheet 9)

7B ALL

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS - EGT (EGT ADJ)

N1R RPM	ATC LOSS	NACELLE PROBE LOSS	BELLMOUTH LOSS
5300	0.9980	1.0000	0.9996
5250	0.9979	1.0000	0.9996
5200	0.9978	1.0000	0.9997
5175	0.9977	1.0000	0.9996
5150	0.9976	1.0000	0.9997
5125	0.9975	1.0000	0.9996
5100	0.9975	1.0000	0.9996
5050	0.9974	1.0000	0.9996
5000	0.9974	1.0000	0.9995
4950	0.9974	1.0000	0.9995
4900	0.9975	1.0000	0.9995
4850	0.9976	1.0000	0.9995
4800	0.9977	1.0000	0.9995
4750	0.9979	1.0000	0.9996
4700	0.9980	1.0000	0.9995
4650	0.9982	1.0000	0.9995
4600	0.9984	1.0000	0.9995
4550	0.9984	1.0000	0.9995
4500	0.9984	1.0000	0.9995
4450	0.9983	1.0000	0.9996
4400	0.9981	1.0000	0.9995

NOTE:

EGT ADJ IS THE PRODUCT OF THE ADJUSTMENTS ABOVE.
TO OBTAIN ADJUSTMENTS, LINEARLY INTERPOLATE.

GSM-1153163-01-A

***** FOR 7B ALL *****

Installation Adjustments - EGT (EGT ADJ)
Figure 1318 (Sheet 10)

7B ALL

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS - EGT (EGT-ADJ)

N1R RPM	ATC LOSS	NACELLE PROBE LOSS	BELLMOUTH LOSS
4350	0.9981	1.0000	0.9996
4300	0.9980	1.0000	0.9996
4250	0.9981	1.0000	0.9996
4200	0.9981	1.0000	0.9996
4100	0.9984	1.0000	0.9996
4000	0.9987	1.0000	0.9997
3900	0.9991	1.0000	0.9996
3800	0.9994	1.0000	0.9996
3700	0.9997	1.0000	0.9996
3600	0.9998	1.0000	0.9996
3500	0.9998	1.0000	0.9995
3400	0.9998	1.0000	0.9996
3300	0.9997	1.0000	0.9996
3200	0.9995	1.0000	0.9997
3100	0.9994	1.0000	0.9994
3000	0.9991	1.0000	0.9997
2900	0.9986	1.0000	0.9997
2800	0.9982	1.0000	0.9998
2600	0.9980	1.0000	0.9997
2500	0.9981	1.0000	0.9997
2400	0.9984	1.0000	0.9996

NOTE:

EGT ADJ IS THE PRODUCT OF THE ADJUSTMENTS ABOVE.
TO OBTAIN ADJUSTMENTS, LINEARLY INTERPOLATE.

GSM-1153164-01-A

***** FOR 7B ALL *****

Installation Adjustments - EGT (EGT ADJ)
Figure 1318 (Sheet 11)

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS - EGT (EGT ADJ)

N1R RPM	ATC LOSS	NACELLE PROBE LOSS	BELLMOUTH LOSS
2300	0.9988	1.0000	0.9997
2200	0.9992	1.0000	0.9997
2100	0.9997	1.0000	0.9997
2000	1.0002	1.0000	0.9999
1900	1.0008	1.0000	0.9997
1800	1.0012	1.0000	0.9998
1548	1.0021	1.0000	0.9998
1204	1.0018	1.0000	0.9999
1000	1.0005	1.0000	0.9999

NOTE:

EGT ADJ IS THE PRODUCT OF THE ADJUSTMENTS ABOVE.
TO OBTAIN ADJUSTMENTS, LINEARLY INTERPOLATE.

GSM-1156569-01-A

***** FOR 7B ALL *****

Installation Adjustments - EGT (EGT ADJ)
Figure 1318 (Sheet 12)

7B ALL

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS - W2AR (W2 ADJ)

N1R RPM	ATC LOSS	NACELLE PROBE LOSS	BELLMOUTH LOSS
5300	1.0005	1.0000	1.0000
5250	1.0005	1.0000	1.0000
5200	1.0005	1.0000	1.0000
5175	1.0005	1.0000	1.0000
5150	1.0005	1.0000	1.0000
5125	1.0005	1.0000	1.0000
5100	1.0005	1.0000	1.0000
5050	1.0004	1.0000	1.0000
5000	1.0002	1.0000	1.0001
4950	1.0000	1.0000	1.0002
4900	0.9998	1.0000	1.0002
4850	0.9996	1.0000	1.0003
4800	0.9993	1.0000	1.0004
4750	0.9991	1.0000	1.0004
4700	0.9988	1.0000	1.0005
4650	0.9986	1.0000	1.0005
4600	0.9984	1.0000	1.0005
4550	0.9983	1.0000	1.0006
4500	0.9981	1.0000	1.0006
4450	0.9979	1.0000	1.0006
4400	0.9978	1.0000	1.0007

NOTE:

W2 ADJ IS THE PRODUCT OF THE ADJUSTMENTS ABOVE.
TO OBTAIN ADJUSTMENTS, LINEARLY INTERPOLATE.

GSM-1153165-01-A

***** FOR 7B ALL *****

Installation Adjustments - W2AR (W2 ADJ)
Figure 1318 (Sheet 13)

7B ALL

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS - W2AR (W2 ADJ)

N1R RPM	ATC LOSS	NACELLE PROBE LOSS	BELLMOUTH LOSS
4350	0.9977	1.0000	1.0007
4300	0.9976	1.0000	1.0008
4250	0.9975	1.0000	1.0007
4200	0.9974	1.0000	1.0008
4100	0.9972	1.0000	1.0008
4000	0.9970	1.0000	1.0009
3900	0.9967	1.0000	1.0010
3800	0.9965	1.0000	1.0010
3700	0.9963	1.0000	1.0010
3600	0.9961	1.0000	1.0011
3500	0.9958	1.0000	1.0011
3400	0.9956	1.0000	1.0012
3300	0.9954	1.0000	1.0013
3200	0.9953	1.0000	1.0013
3100	0.9953	1.0000	1.0013
3000	0.9953	1.0000	1.0014
2900	0.9953	1.0000	1.0014
2800	0.9952	1.0000	1.0014
2600	0.9952	1.0000	1.0015
2500	0.9952	1.0000	1.0015
2400	0.9953	1.0000	1.0015

NOTE:

W2 ADJ IS THE PRODUCT OF THE ADJUSTMENTS ABOVE.
TO OBTAIN ADJUSTMENTS, LINEARLY INTERPOLATE.

GSM-1153166-01-A

***** FOR 7B ALL *****

Installation Adjustments - W2AR (W2 ADJ)
Figure 1318 (Sheet 14)

7B ALL

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS - W2AR (W2 ADJ)

N1R RPM	ATC LOSS	NACELLE PROBE LOSS	BELLMOUTH LOSS
2300	0.9953	1.0000	1.0016
2200	0.9953	1.0000	1.0016
2100	0.9953	1.0000	1.0017
2000	0.9954	1.0000	1.0018
1900	0.9954	1.0000	1.0018
1800	0.9955	1.0000	1.0018
1548	0.9956	1.0000	1.0018
1204	0.9957	1.0000	1.0019
1000	0.9956	1.0000	1.0019

NOTE:

W2 ADJ IS THE PRODUCT OF THE ADJUSTMENTS ABOVE.
TO OBTAIN ADJUSTMENTS, LINEARLY INTERPOLATE.

GSM-1156568-01-A

***** FOR 7B ALL *****

Installation Adjustments - W2AR (W2 ADJ)
Figure 1318 (Sheet 15)

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ENGINE SHOP MANUAL

INSTALLATION ADJUSTMENTS FOR CSD OIL COOLER

N1R (RPM)	FN ADJ	WF ADJ	EGT ADJ	N2 ADJ	W2AR ADJ
5300	1.0000	0.9977	0.9990	1.0000	1.0002
5244	1.0000	0.9978	0.9991	1.0000	1.0003
5084	1.0004	0.9982	0.9993	1.0000	1.0006
5044	1.0005	0.9982	0.9994	1.0000	1.0007
4878	1.0020	0.9994	1.0000	1.0000	1.0014
4767	1.0024	0.9996	1.0000	1.0000	1.0016
4755	1.0024	0.9996	1.0000	1.0000	1.0016
4723	1.0025	0.9997	1.0000	1.0000	1.0017
4585	1.0028	0.9998	1.0000	1.0000	1.0018
4489	1.0031	1.0000	1.0000	1.0000	1.0019
4427	1.0032	1.0000	1.0000	1.0000	1.0020
3713	1.0040	1.0000	1.0000	1.0000	1.0023

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***** FOR 7B ALL *****

Installation Adjustments - CSD Oil Cooler
Figure 1318 (Sheet 16)

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ENGINE SHOP MANUAL

BELLMOUTH FLOW COEFFICIENTS

<u>PT2/PS2W PRESSURE RATIO</u>	<u>BELLMOUTH FLOW COEFFICIENT BMCFWX</u>
1.00	0.9599
1.05	0.9638
1.10	0.9671
1.15	0.9702
1.20	0.9731
1.25	0.9758
1.30	0.9784
1.35	0.9808
1.40	0.9830
1.45	0.9851
1.50	0.9869

WHERE:

PT2 = INLET TOTAL PRESSURE
PS2W = AVERAGE WALL STATIC PRESSURE

***** FOR 7B ALL *****

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Bellmouth Flow Coefficients
Figure 1319

7B ALL

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ENGINE SHOP MANUAL

CFM56-7B FADEC N1 MODIFIER LEVELS (FOR SOFTWARE VERSION 7.B.J THROUGH 7.B.U)

THRUST MARGIN		MODIFIER				
EQUAL TO OR GREATER THAN	BUT LESS THAN	7B27 7B27/B1 7B27/B3 MOD LEVEL	7B26 7B26/B1 MOD LEVEL	7B24 7B24/B1 MOD LEVEL	7B22 7B22/B1 MOD LEVEL	7B20 MOD LEVEL
0%	1.399%	0	0	0	0	0
1.4%	1.799%	1	1	0	0	0
1.8%	2.199%	2	2	1	1	0
2.2%	2.599%	3	3	2	2	1
2.6%	2.999%	4	4	3	3	2
3.0%	3.399%	5	5	4	4	3
3.4%	3.799%	6	6	5	5	4
3.8%	4.199%	7	7	6	6	5
4.2%	4.599%	7	7	7	7	6
4.6%		7	7	7	7	7

NOTE:

FOR SAC/DAC AND /3 RATINGS MODELS.

1279960-01

***** FOR 7B ALL *****

CFM56-7B FADEC N1 Modifier Levels
Figure 1320 (Sheet 1)

7B ALL

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ENGINE SHOP MANUAL

CFM56-7B FADEC N1 MODIFIER LEVELS (FOR SOFTWARE VERSION 7.B.V AND UP)

THRUST MARGIN		MODIFIER				
EQUAL TO OR GREATER THAN	BUT LESS THAN	7B27 7B27/B1 7B27/B3 MOD LEVEL	7B26 7B26/B1 MOD LEVEL	7B24 7B24/B1 MOD LEVEL	7B22 7B22/B1 MOD LEVEL	7B20 MOD LEVEL
0%	1.399%	0	0	0	0	0
1.4%	1.799%	1	1	0	0	0
1.8%	2.199%	2	2	0	0	0
2.2%	2.599%	3	3	0	0	0
2.6%	2.999%	4	4	1	1	1
3.0%	3.399%	5	5	2	2	2
3.4%	3.799%	6	6	3	3	3
3.8%	4.199%	7	7	4	4	4
4.2%	4.599%	7	7	5	5	5
4.6%	4.999%	7	7	6	6	6
5.0%		7	7	7	7	7

NOTE:

FOR SAC/DAC, /3 AND E RATINGS MODELS.

1355921-00

***** FOR 7B ALL *****

CFM56-7B FADEC N1 Modifier Levels
Figure 1320 (Sheet 2)

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ENGINE SHOP MANUAL

CFM56-7B N1K TRIM LEVELS (RPM)

FADEC CORRECTED INDICATED FAN SPEED

MODIFIER LEVEL	0	4000	4431	4493	4607	4746	4777	4790	4900	5000	5081	5229	5400
0	0	0	0	0	0	0	0	0	0	0	0	0	0
1	0	0	6	7	7	7	7	7	8	10	12	12	12
2	0	0	12	13	13	13	14	14	16	19	23	23	23
3	0	0	18	20	20	20	21	21	24	29	35	35	35
4	0	0	24	27	27	27	28	28	32	39	46	46	46
5	0	0	29	33	33	33	34	35	40	48	57	57	57
6	0	0	34	39	39	39	40	40	46	56	67	67	67
7	0	0	39	44	44	44	45	46	53	63	76	76	76

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***** FOR 7B ALL *****

CFM56-7B N1K Trim Levels
Figure 1321

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ENGINE SHOP MANUAL

ADJUST THE HOT DAY EGT MARGIN TO MAKE ALLOWANCES FOR INITIAL ON-WING INSTALLATION LOSSES.

<u>WORKSCOPE LEVEL</u>	<u>Δ EGTM</u>
A. FOR ENGINES WITH A PERFORMANCE RESTORATION OR A FULL OVERHAUL WORKSCOPE WHICH INCLUDES BOTH HPC AND HPT BLADES AND SEALS CLEARANCE RESTORATION.	+ 5° C
B. FOR ENGINES WITH A WORKSCOPE FALLING BETWEEN A. AND C.	+ 8° C
C. FOR ENGINES THAT ARE FIELD RETURN WITH NO FLOWPATH RESTORATION, I.E., ENGINES THAT ARE INBOUND TESTED OR THAT HAVE EXTERNAL CHANGES (EX: GEARBOX REPLACEMENT), VIBES FIX, OR INSPECTIONS.	+ 10° C

5019700-01

***** FOR 7B ALL *****

Hot Day EGT Margin Adjustment
Figure 1322

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